



THAI TOHKEN THERMO CO.,LTD.

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND
TEL:(038)214-417-20 FAX:(038)214-421

FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260005780



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 02 FEB 2026 09:06

Design No	TG038713-6690 (W21-03)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2671 Pcs (1842.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result	
1.Appearance (Visual)	OK	
2.Hardness (Surface)	HRC n = 3 24.20 , 23.60 24.50 ,	
(Core)	HRC n = 1 22.90 ,	
3.Case-Depth Total: W.L.:	----- -----	
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----	



Memo 779/38932 LOT.C7105(8),C7105(10),C7105(9)

Total decarburizing depth <0.50 mm. = 0.09 mm.

Production Lot

TRQ-N-5-2600386

Incoming Date	30 JAN 2026
Incoming Lot	260006056
Production No.	TRQ-N-5-2600386

Judgement	Checked	Inspector
Good		

