

**WATANABE HEAT TREATMENT CO.,LTD****INSPECTION REPORT OF HEAT TREATMENT**

Issue Date

27/12/2025

Wos No.

0628523-00

Approval

Charge

Customer Name

SRIBORISUTH INDUSTRIAL CO., LTD.

Treatment type

NORMALIZING

Material

SCR420H

P/O No. or Manufacturing No.

778/38897

Customer lot no.

1902/C7052/151268(TANK 9)

Quantity

890

Heat Treatment Lot No.

M05-25-2170

Inspection Date

25/12/2025

Parts Code

110525

Drawing No.

UP155A29A001(W19-02)

Parts Name

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

82.3

2

HRB

80

92

82.8

3

HRB

80

92

83.1

Surface Hardness Check Point

Inspection Point

ขนาด : 1 นิ้ว
ความลึก : 2 มม.**PASS**

08 / 01 / 69

ผู้ตรวจสอบ

หัวหน้าแผนก

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date :

Date :

Date :