



THAI TOHKEN THERMO CO., LTD.

700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,

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FR-QA-001.
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Report No 260001468

REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 12 JAN 2026 22:10

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	1562 Pcs (1222.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result		
1.Appearance (Visual)	OK		
2.Hardness (Surface)	HRC $n = 3$ 30.80 , 30.30 31.00 ,		
(Core)	HRC $n = 1$ 30.90 ,		
3.Case-Depth Total:	-----		
W.L.:	-----		
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----		



Memo 779/38918 LOT.C7065(2),C7065(1)

Total decarburizing depth <0.30 mm. = 0.10 mm.

Production Lot

TRQ-N-5-2600096

Incoming Date	09 JAN 2026
Incoming Lot	260001320
Production No.	TRQ-N-5-2600096

Judgement	Checked	Inspector
Good		

