



THAI TOHKEN THERMO CO.,LTD.

700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,  
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FR-QA-001.  
Rev. 01(21-Jun-02)

Report No 260003670

**REPORT OF HEAT TREATMENT INSPECTION**

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 23 JAN 2026 16:04

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2129 Pcs (1675.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result	
1.Appearance (Visual)	OK	
2.Hardness (Surface)	HRC n = 3 31.10 , 31.30 31.20 ,	
(Core)	HRC n = 1 31.60 ,	
3.Case-Depth Total:	-----	
W.L.:	-----	
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----	



Memo 779/38926 LOT.C7089(2),C7089(3),C7089(1)

Production Lot

Total decarburizing depth &lt;0.30 mm. = 0.09 mm.

TRQ-N-5-2600249

Incoming Date	20 JAN 2026
Incoming Lot	260003783
Production No.	TRQ-N-5-2600249

Judgement	Checked	Inspector
Good	P. Somvoran	P. Detharan

