



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

Issue Date

28/01/2026

Wos No.

0630796-00

Approval

Charge

Customer Name

SRIBORISUTH INDUSTRIAL CO., LTD.

Treatment type

NORMALIZING

Material

SCR420H

P/O No. or Manufacturing No.

780/38968

Customer lot no.

1902/C7102/200169(TANK 3)

Quantity

890

Heat Treatment Lot No.

M05-26-0126

Inspection Date

26/01/2026

Parts Code

110525

Drawing No.

UP155A29A001(W19-02)

Parts Name

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

82.2

2

HRB

80

92

82.2

3

HRB

80

92

82.3

Surface Hardness Check Point

Inspection Point

Remark : ตรวจวัดที่ 815 มิลลิเมตร 3 จุด
โดยวิธี HV 0.2 mm

PASS

29 / 01 / 69

ผู้ตรวจสอบ.....

หัวหน้าแผนก.....

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date : _____

Date : _____

Date : _____