



WATANABE HEAT TREATMENT CO.,LTD

## INSPECTION REPORT OF HEAT TREATMENT

Issue Date 06/02/2026

Wos No.

Approval

Charge

0631807-00

Customer Name

Treatment type

Material

SRIBORISUTH INDUSTRIAL CO., LTD.

QUENCHING TEMPERING (M)

S45C

P/O No. or Manufacturing No.

Customer lot no.

Quantity

Heat Treatment Lot No.

Inspection Date

780/38977

0228/C7128/040269(TANK 1)

582

M01-26-0211

05/02/2026

Parts Code

Drawing No.

Parts Name

210157

31550-70480-20

HUB CLUTCH(W02-28)

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRC

20

28

25.3

2

HRC

20

28

26.4

3

HRC

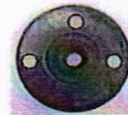
20

28

26.5

Surface Hardness Check Point

Inspection Point



Remark : ขีดผิวชิ้นงานได้มาตรฐานตามข้อกำหนดทางเทคนิคของโรงงาน

PASS

09/02/26

ผู้ตรวจสอบ

หัวหน้าแผนก

Note

Judgement

OK

Customer

Approved

Checked by

Issued by