



THAI TOHKEN THERMO CO., LTD.

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FR-QA-001.
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Report No 250064894

REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 01 DEC 2025 16:46

Design No	TG038713-5910(W15-02)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2739 Pcs (1866.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result
1.Appearance	(Visual)	OK
2.Hardness	(Surface)	HRC $n = 3$ 25.60 , 26.20 26.00 ,
	(Core)	HRC $n = 1$ 24.60 ,
	(Other)	No Data
3.Case-Depth	Total:	-----
	W.L.:	-----
4.Micro-Structure (Micro-Scope)	Surface :	-----
	Core :	-----



Memo 779/38902 LOT.C7004(1),C7004(2),C7004(3)

Total decarburizing depth <0.50 mm. = 0.09 mm.

Production Lot

TRQ-N-5-2504060

Incoming Date	28 NOV 2025
Incoming Lot	250073266
Production No.	TRQ-N-5-2504060

Judgement	Checked	Inspector
Good	<i>Mangat</i>	<i>Phatiphat</i>

