

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND
TEL:(038)214-417-20 FAX:(038)214-421

FR-QA-001.
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Report No 260005022**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 29 JAN 2026 22:49**

Design No	TG038713-6690 (W21-03)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2673 Pcs (1846.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result
1.Appearance	(Visual)	OK
2.Hardness	(Surface)	HRC n = 3 25.80 , 25.60 25.50 ,
	(Core)	HRC n = 1 25.20 ,
3.Case-Depth	Total: W.L.:	----- -----
4.Micro-Structure (Micro-Scope)	Surface : Core :	----- -----



Memo 779/38931 LOT.C7105(7),C7105(6),C7105(5)
Total decarburizing depth <0.50 mm. = 0.16 mm.

Production Lot
TRQ-N-5-2600342

Incoming Date	27 JAN 2026
Incoming Lot	260005161
Production No.	TRQ-N-5-2600342

Judgement	Checked	Inspector
Good		

