



WATANABE HEAT TREATMENT CO.,LTD

## INSPECTION REPORT OF HEAT TREATMENT

Issue Date

27/12/2025

Wos No.

0628521-00

Approval

Charge

Customer Name

SRIBORISUTH INDUSTRIAL CO., LTD.

Treatment type

NORMALIZING

Material

SCR420H

P/O No. or Manufacturing No.

778/38897

Customer lot no.

1902/C7052/151268(TANK 8)

Quantity

889

Heat Treatment Lot No.

M05-25-2170

Inspection Date

25/12/2025

Parts Code

110525

Drawing No.

UP155A29A001(W19-02)

Parts Name

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

82.3

2

HRB

80

92

82.8

3

HRB

80

92

83.1

Surface Hardness Check Point



PASS

08/01/69

ผู้ตรวจสอบ.....

หัวหน้าแผนก.....

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date :

Date :

Date :

WQS-FR-APQP-005 Rev.02 Effective May 1, 2023 (Record retention: A=16 years, F=13 years, O=3 years)