



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

Issue Date

27/12/2025

Wos No.

Approval

Charge

0628522-00

Customer Name

Treatment type

Material

SRIBORISUTH INDUSTRIAL CO., LTD.

NORMALIZING

SCR420H

P/O No. or Manufacturing No.

Customer lot no.

Quantity

Heat Treatment Lot No.

Inspection Date

778/38897

1902/C7052/151268(TANK 7)

890

M05-25-2170

25/12/2025

Parts Code

Drawing No.

Parts Name

110525

UP155A29A001(W19-02)

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

82.3

2

HRB

80

92

82.8

3

HRB

80

92

83.1

Surface Hardness Check Point



Remark : ที่ต้องการตรวจสอบต้องอยู่ในระยะห่าง 2 มม.



Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date : _____

Date : _____

Date : _____