



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

					Wos No.	Approval	Charge
					0630786-00	<i>Amrit</i>	<i>NM</i>
Issue Date	28/01/2026						
Customer Name			Treatment type		Material		
SRIBORISUTH INDUSTRIAL CO., LTD.			NORMALIZING		SCR420H		
P/O No. or Manufacturing No.		Customer lot no.		Quantity	Heat Treatment Lot No.	Inspection Date	
780/38967		1902/C7102/200169(TANK 5)		890	M05-26-0124	26/01/2026	
Parts Code		Drawing No.			Parts Name		
110525		UP155A29A001(W19-02)			HUB-TURBINE		
Inspection Item	Specification		LowerLimit	UpperLimit	Measurement result	Measurement Point	
SURFACE HARDNESS	1	HRB	80	92	82.7	 <i>Inspection Point</i> <i>Remark : วัดความแข็งผิวของชิ้นงานที่จุดที่ระบุโดยใช้เครื่องวัดความแข็ง ต้องไม่ต่ำกว่า 82.5</i>	
	2	HRB	80	92	82.5		
	3	HRB	80	92	83.0		
Note	Judgement 						
Customer							
Approved	Checked by			Issued by			
Date : _____	Date : _____			Date : _____			