



THAI TOHKEN THERMO CO.,LTD.
 700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,
 AMPHUR MUANG, CHONBURI 20000 THAILAND.
 TEL:(038)214-417-20 FAX:(038)214-421

FR-QA-001.

Rev. 01(21-Jun-02)

Report No INS260203556

**REPORT OF HEAT TREATMENT INSPECTION**

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 09 FEB 2026 10:51

Design No	TG038713-6690 (W21-03)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2673 Pcs (1839.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result
1.Appearance (Visual)	OK
2.Hardness (Surface)	HRC n = 3 26.40, 26.30, 26.00
(Core)	HRC n = 1 26.40
3.Case-Depth Total:	-----
W.L.:	-----
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----
Memo 779/38934 LOT.C7129(6),C7129(7),C7129(4) Total decarburizing depth <0.50 mm. = 0.08 mm.	
 PASS 10/02/69 ผู้ตรวจสอบ..... หัวหน้าแผนก.....	

Incoming Date	06 FEB 2026
Incoming Lot	INC260204171 00-00-00
Production No.	TRQ-N-5-2600491



Judgement	Checked	Inspector
Good	Narongsak	Kanlaya

