

SBI

ໃບຮັບວັດຖຸດິນ
(Incoming Material Acceptance)

Inspector

Checked

Approved

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Receive Date : 07/01/69

Grade of Material : S48C

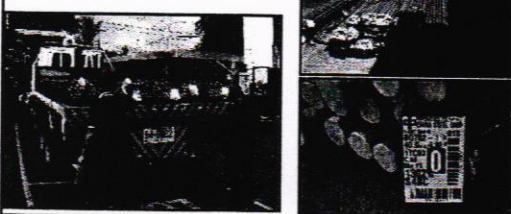
Supplier (ຜູ້ຈຳຫນ່າຍ) : TOYOTA

Maker (ຜູ້ຜະລິດ) : SHI

No.	Heat No.	Q'ty	Data Inspection							
			Specification	Tool	Tol.	1	2	3	4	
1	2524247	33	Ø 40 mm.	Vernier	±0.3	40.31	40.29	40.34	40.30	
			L 6800 mm.	ຄລັບເມຕຣ	±50	5830	5820	5825	5830	
			Appearance	Visual		OK	OK	OK	OK	
				Judgement		O	O	O	O	
2			Ø mm.	Vernier	±0.3					
			L mm.	ຄລັບເມຕຣ	±50					
			Appearance	Visual						
				Judgement						
3			Ø mm.	Vernier	±0.3					
			L mm.	ຄລັບເມຕຣ	±50					
			Appearance	Visual						
				Judgement						
4			Ø mm.	Vernier	±0.3					
			L mm.	ຄລັບເມຕຣ	±50					
			Appearance	Visual						
				Judgement						
5			Ø mm.	Vernier	±0.3					
			L mm.	ຄລັບເມຕຣ	±50					
			Appearance	Visual						
				Judgement						
6			Ø mm.	Vernier	±0.3					
			L mm.	ຄລັບເມຕຣ	±50					
			Appearance	Visual						
				Judgement						

Reference :

- ໃບຮາຍການຈົບແຈ້ງເຫັນເຫັນ (PO or Packing List)
- ຈົບສອນ Spec ສ່ວນພສມເຫັນຕາມມາດຈົນ SBI-PC-S01
- ຮັບແນບການຈົບ



ตรวจສອນສຳພາບການບັນຊີ (Package)

ຫຼັງຂໍອກຕາມການຈົບສອນ

ຜລການການຈົບສອນ

1. ນັດເຫັນເຫັນໄໝ່ຈາກຈັກກັນ

 OK NG

2. ການຈັດເຮືອງຫຼັງ-ຫ້າຍເຫັນເຫັນ

 OK NG

ເສນອກັນ



3. ມີການຂຶ້ນປຶ້ງທີ່ນັດເຫັນເຫັນທຸກນັດ

 OK NG

Comment : Appearance

Remark :

SYMBOL FOR JUDGE MENT

O

= OK

Δ

= SPECIAL ACCEPT

X

= NO GOOD



SHIJIAZHUANG IRON & STEEL CO., LTD



NO. 25075825

SG-MES-PZ-1001

Customer's contract No.	ZTH25612	Customer	TOYOTA TSUSHO (THAILAND) CO., LTD.						Shape of Product	Round Bar	Standard	JSXY2039-2022	Steel grade	S48C	Certificate No.	2508250127
Heat No.	2524247	Rolling plan No.	B112570656						Delivery condition	Hot rolled	Size(mm)	DIA. 40	Weight(MT)	32.577	Bundles	17
Chemical Composition (%)																
Item	C	Si	Mn	P	S	Cr	Ni	Cu	O	SP1						
Ladle Result	0.48	0.24	0.80	0.014	0.004	0.06	0.04	0.06	0.0005	0.10						
Scattered porosity	Center porosity	ingot shape segregation	Yield strength	Tensile strength	Elongation	Reduction of area	Hardness	dA	d(B+C)	Decarburized layer	Austenite grain size	Inspection	Surface quality & Shape size			
Grade	Grade	Grade	ReL MPa	Rm MPa	A %	2 %	HBW	%	%	mm	Grade					
0.5	1	0	416	670	22.5	61	202	0.03	0.01	0.10	8	Qualified	Qualified			
0.5	1	0	424	677	22.0	49	203	0.02	0.02	0.13						
						201										
Note	SP1-Cr+Ni:															



PASS

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ผู้ตรวจสอบ.....
หัวหน้าแผนก.....



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