



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

Issue Date

24/01/2026

Wos No.

0630454-00

Approval

Charge

Customer Name

SRIBORISUTH INDUSTRIAL CO., LTD.

Treatment type

QUENCHING TEMPERING (M)

Material

S48C

P/O No. or Manufacturing No.

780/38965

Customer lot no.

0701/C7101/200169(TANK 1)

Quantity

714

Heat Treatment Lot No.

M01-26-0123

Inspection Date

22/01/2026

Parts Code

210480

Drawing No.

A8654-218-R(W07-01)

Parts Name

BOSS ROTOR(BLANK)

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRC

17

25

22.8

2

HRC

17

25

22.0

3

HRC

17

25

21.7

Surface Hardness Check Point

Inspection Point



Remarks : ตรวจพบค่าแข็งเกินค่าที่กำหนดในใบสั่งงาน

PASS

24 / 01 / 26

ผู้ตรวจสอบ

หัวหน้าแผนก

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date : _____

Date : _____

Date : _____

WQS-FR-APQP-005 Rev.02 Effective May 1, 2023 (Record retention: A=16 years, F=13 years, O=3 years)