



THAI TOHKEN THERMO CO., LTD.

700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,

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FR-QA-001.
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Report No 260001476



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 12 JAN 2026 22:20

Design No	TG038713-6690 (W21-03)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	4452 Pcs (3061.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result
1.Appearance	(Visual)	OK
2.Hardness	(Surface)	HRC $n = 3$ 24.70 , 24.20 24.40 ,
	(Core)	HRC $n = 1$ 24.10 ,
3.Case-Depth	Total:	-----
	W.L.:	-----
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----



Memo 779/38917 LOT.C7057(6),C7057(8),C7057(9),C7057(10),C7057(11)

Total decarburizing depth <0.50 mm. = 0.13 mm.

Production Lot

TRQ-N-5-2600095

Incoming Date	09 JAN 2026
Incoming Lot	260001319
Production No.	TRQ-N-5-2600095

Judgement	Checked	Inspector
Good		

