

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND
TEL: (038)214-417-20 FAX: (038)214-421

FR-QA-001.
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Report No 260003696**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 23 JAN 2026 21:47**

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	3406 Pcs (2681.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result
1.Appearance	(Visual)	OK
2.Hardness	(Surface)	HRC n = 3 31.60 , 31.10 30.60 ,
	(Core)	HRC n = 1 31.00 ,
3.Case-Depth	Total:	-----
	W.L.:	-----
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----



Memo 779/38928 LOT.C7089(7),C7089(8),C7089(6),C7089(4),C7089(5)
Total decarburizing depth <0.30 mm. = 0.18 mm.

Production Lot
TRQ-N-5-2600250

Incoming Date	20 JAN 2026
Incoming Lot	260003786
Production No.	TRQ-N-5-2600250

Judgement	Checked	Inspector
Good		Phibol

