



THAI TOHKEN THERMO CO., LTD.

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FR-QA-001.
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Report No 260000013



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO., LTD.

Date : 04 JAN 2026 14:17

Design No	TG038713-5910(W15-02)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	912 Pcs (623.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result		
1.Appearance (Visual)	OK		
2.Hardness (Surface)	HRC $n = 3$ 25.70 , 26.40 26.20 ,		
	(Core) HRC $n = 1$ 24.10 ,		
	(Other) No Data		
3.Case-Depth Total:	-----		
	W.L.:	-----	
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----		



Memo 779/38914 LOT. 1502/C7061/201268 (1)

Total decarburizing depth <0.50 mm. = 0.08 mm.

Production Lot

TRQ-N-5-2600004

Incoming Date	23 DEC 2025
Incoming Lot	250078668
Production No.	TRQ-N-5-2600004

Judgement	Checked	Inspector
Good		

