



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

Issue Date 28/01/2026

Wos No.

Approval

Charge

0630793-00

Customer Name

Treatment type

Material

SRIBORISUTH INDUSTRIAL CO., LTD.

NORMALIZING

SCR420H

P/O No. or Manufacturing No.

Customer lot no.

Quantity

Heat Treatment Lot No.

Inspection Date

780/38967

1902/C7102/200169(TANK 7)

890

M05-26-0125

26/01/2026

Parts Code

Drawing No.

Parts Name

110525

UP155A29A001(W19-02)

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

84.0

2

HRB

80

92

82.4

3

HRB

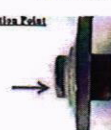
80

92

83.8

Surface Hardness Check Point

Inspection Point

Remark : ตรวจพบรอยร้าวขนาดเล็กบนผิวหน้าของชิ้นงาน
โดยประมาณ 2 มม

PASS

29 / 01 / 69

ผู้ตรวจสอบ

หัวหน้าแผนก

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date :

Date :

Date :