



THAI TOHKEN THERMO CO.,LTD.

700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND
TEL:(038)214-417-20 FAX:(038)214-421

FR-QA-001.
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Report No 260003618



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 23 JAN 2026 11:23

Design No	TG038713-5910(W15-02)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	1822 Pcs (1235.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result
1.Appearance	(Visual)	OK
2.Hardness	(Surface)	HRC n = 3 26.30 , 25.50 25.80 ,
	(Core)	HRC n = 1 25.00 ,
	(Other)	No Data
3.Case-Depth	Total:	-----
	W.L.:	-----
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----



Memo 779/38927 LOT.C7092(2),C7092(1)

Total decarburizing depth <0.50 mm. = 0.06 mm.

Production Lot

TRQ-N-5-2600246

Incoming Date	20 JAN 2026
Incoming Lot	260003785
Production No.	TRQ-N-5-2600246

Judgement	Checked	Inspector
Good		

