



THAI TOHKEN THERMO CO.,LTD.

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FR-QA-001.
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Report No 260005022

REPORT OF HEAT TREATMENT INSPECTION



Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 29 JAN 2026 22:49

Design No	TG038713-6690 (W21-03)		Part name	BOSS,ROTOR, 2W	
Heat treatment	HQBO-T		Quantity	2673 Pcs (1846.000 Kg)	
Material	S48C				
Standard	Hardness	Surface	HRC 20.00 - 30.00		
		Core	HRC 20.00 - 30.00		
		Other	Decarburizing Depth < 0.50		
	Case-Depth	Effective			
		Total			
		White Layer			

Item of Inspection	Inspection Result
1.Appearance (Visual)	OK
2.Hardness (Surface) (Core)	HRC n = 3 25.80 , 25.60 25.50 , HRC n = 1 25.20 ,
3.Case-Depth Total: W.L.:	----- -----
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----



Memo 779/38931 LOT.C7105(7).C7105(6).C7105(5)

Total decarburizing depth <0.50 mm. = 0.16 mm.

Production Lot

TRQ-N-5-2600342

Incoming Date	27 JAN 2026
Incoming Lot	260005161
Production No.	TRQ-N-5-2600342

Judgement	Checked	Inspector
Good	99 11 hours	QH Felden

