

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
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Report No 260002155**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 16 JAN 2026 02:23**

Design No	TG038713-6661(W20-04)		Part name	BOSS, ROTOR,2W
Heat treatment	HQBO-T		Quantity	1313 Pcs (1346.000 Kg)
Material	S45C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3 23.80 , 23.50 23.50 ,	
	(Core)	HRC n = 1 23.30 ,	
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----	



Memo 779/38921 LOT.C7077(2),C7077(1)
Total decarburizing depth <0.50 mm. = 0.11 mm.

Production Lot
TRQ-N-5-2600140

Incoming Date	13 JAN 2026
Incoming Lot	260001893
Production No.	TRQ-N-5-2600140

Judgement	Checked	Inspector
Good		

