

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
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FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260000013**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 04 JAN 2026 14:17**

Design No	TG038713-5910(W15-02)		Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T		Quantity	912 Pcs (623.000 Kg)
Material	S48C			
Standard	Hardness	Surface	HRC 20.00 - 30.00	
		Core	HRC 20.00 - 30.00	
		Other	Decarburizing Depth < 0.50	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3	25.70 , 26.40 26.20 ,
	(Core)	HRC n = 1	24.10 ,
	(Other)	No Data	
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure (Micro-Scope)	Surface :	-----	
	Core :	-----	



Memo 779/38914 LOT. 1502/C7061/201268 (1)
Total decarburizing depth <0.50 mm. = 0.08 mm.

Production Lot
TRQ-N-5-2600004

Incoming Date	23 DEC 2025
Incoming Lot	250078668
Production No.	TRQ-N-5-2600004

Judgement	Checked	Inspector
Good		

