

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
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FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260002951**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 20 JAN 2026 06:21**

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2201 Pcs (1730.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3	31.70 , 31.30 31.20 ,
	(Core)	HRC n = 1	32.10 ,
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure (Micro-Scope)		Surface :	-----
		Core :	-----



Memo 779/38924 LOT.C7065(8),C7065(7),C7065(6)
Total decarburizing depth <0.30 mm. = 0.13 mm.

Production Lot
TRQ-N-5-2600191

Incoming Date	16 JAN 2026
Incoming Lot	260002803
Production No.	TRQ-N-5-2600191

Judgement	Checked	Inspector
Good	<i>Rayssak</i>	<i>Amrit</i>

