



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

WATANABE HEAT TREATMENT CO.,LTD INSPECTION REPORT OF HEAT TREATMENT						Wos No.	Approval	Charge
						0631807-00		H.W.
Issue Date	06/02/2026							
Customer Name			Treatment type		Material			
SRIBORISUTH INDUSTRIAL CO., LTD.			QUENCHING TEMPERING (M)		S45C			
P/O No. or Manufacturing No.		Customer lot no.		Quantity	Heat Treatment Lot No.	Inspection Date		
780/38977		0228/C7128/040269(TANK 1)		582	M01-26-0211	05/02/2026		
Parts Code		Drawing No.			Parts Name			
210157		31550-70480-20			HUB CLUTCH(W02-28)			
Inspection Item	Specification	LowerLimit	UpperLimit	Measurement result	Measurement Point			
SURFACE HARDNESS	1 HRC	20	28	25.3	<p>Surface Hardness Check Point</p> <p>Inspection Point</p>  <p>Remark: ห้องนี้เป็นห้องที่ใช้สำหรับการตรวจสอบค่าความแข็งของชิ้นงานที่มีลักษณะเป็นรู</p>			
	2 HRC	20	28	26.4				
	3 HRC	20	28	26.5				
<div style="border: 1px solid blue; padding: 10px; text-align: center;"> <p>PASS</p> <p>09/02/69</p> <p>ผู้ตรวจสอบ..... </p> <p>หัวหน้าแผนก..... </p> </div>								
Note							Judgement	
						OK		
Customer								
Approved		Checked by			Issued by			