

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND
TEL: (038)214-417-20 FAX: (038)214-421

FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260000002**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 04 JAN 2026 11:18**

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2341 Pcs (1835.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3 30.70 , 30.00 29.80 ,	
	(Core)	HRC n = 1 31.20 ,	
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----	



Memo 779/38913 LOT. C7050(9),C7050(8),C7050(10)
Total decarburizing depth <0.30 mm. = 0.17 mm.

Production Lot
TRQ-N-5-2600002

Incoming Date	23 DEC 2025
Incoming Lot	250078667
Production No.	TRQ-N-5-2600002

Judgement	Checked	Inspector
Good	Ratchanuk	สมิทธิ์

