



THAI TOHKEN THERMO CO., LTD.

700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,
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FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260000002

REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO., LTD.

Date : 04 JAN 2026 11:18

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	2341 Pcs (1835.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection	Inspection Result		
1.Appearance (Visual)	OK		
2.Hardness (Surface)	HRC $n = 3$ 30.70 , 30.00 29.80 ,		
	(Core)	HRC $n = 1$ 31.20 ,	
3.Case-Depth Total:	-----		
	W.L.:	-----	
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----		



Memo 779/38913 LOT. C7050(9),C7050(8),C7050(10)

Total decarburizing depth <0.30 mm. = 0.17 mm.

Production Lot

TRQ-N-5-2600002

Incoming Date	23 DEC 2025
Incoming Lot	250078667
Production No.	TRQ-N-5-2600002

Judgement	Checked	Inspector
Good	Ratchana	Surachai

