



WATANABE HEAT TREATMENT CO.,LTD

INSPECTION REPORT OF HEAT TREATMENT

Issue Date

28/01/2026

Wos No.

0630787-00

Approval

Charge

Customer Name

SRIBORISUTH INDUSTRIAL CO., LTD.

Treatment type

NORMALIZING

Material

SCR420H

P/O No. or Manufacturing No.

780/38967

Customer lot no.

1902/C7102/200169(TANK 4)

Quantity

888

Heat Treatment Lot No.

M05-26-0124

Inspection Date

26/01/2026

Parts Code

110525

Drawing No.

UP155A29A001(W19-02)

Parts Name

HUB-TURBINE

Inspection Item

Specification

LowerLimit

UpperLimit

Measurement result

Measurement Point

SURFACE HARDNESS

1

HRB

80

92

82.7

2

HRB

80

92

82.5

3

HRB

80

92

83.0

Surface Hardness Check Point

Inspection Point

Remark : ตรวจพบค่าความแข็งไม่ตรงตามข้อกำหนด
เกินกว่า 2 mm

PASS

29 / 01 / 69

ผู้ตรวจสอบ

หัวหน้าแผนก

Note

Judgement

OK

Customer

Approved

Checked by

Issued by

Date :

Date :

Date :