

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,

AMPHUR MUANG, CHONBURI 20000 THAILAND

TEL:(038)214-417-20 FAX:(038)214-421

FR-QA-001.
Rev. 01(21-Jun-02)

Report No 260005133

REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 30 JAN 2026 15:49

Design No	SZ186-85004 (W12-28)		Part name	Nut lock M-85
Heat treatment	HQBO-T		Quantity	920 Pcs (1080.000 Kg)
Material	S45C			
Standard	Hardness	Surface	HRC 31.00 - 38.00	
		Core		
		Other		
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3 35.40 , 35.70 35.10 ,	
	(Core)	-----	
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure (Micro-Scope)	Surface :	-----	
	Core :	-----	

PASS

30 / 01 / 19

ผู้ตรวจสอบ.....

หัวหน้าแผนก.....

Memo 779/38930 LOT.C7091(3),C7091(2),C7091(1)

Production Lot

TRQ-N-3-2600422

Incoming Date	27 JAN 2026
Incoming Lot	260005160
Production No.	TRQ-N-3-2600422

Judgement	Checked	Inspector
Good	<i>Samme</i>	<i>Phlailai</i>

