



THAI TOHKEN THERMO CO.,LTD.
700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,
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FR-QA-001.
Rev. 01(21-Jun-02)

Report No INS260206812



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 16 FEB 2026 02:49

| | | | | | |
|----------------|---------------------------|-------------|----------------------------|-----------|----------------------|
| Design No | TG 038713-6210 (W12-18-B) | | | Part name | BOSS, ROTOR, 2W |
| Heat treatment | HQBO-T | | | Quantity | 913 Pcs (621.000 Kg) |
| Material | S48C | | | | |
| Standard | Hardness | Surface | HRC 20.00 - 30.00 | | |
| | | Core | HRC 20.00 - 30.00 | | |
| | | Other | Decarburizing Depth < 0.50 | | |
| | Case-Depth | Effective | | | |
| | | Total | | | |
| | | White Layer | | | |

| Item of Inspection | Inspection Result |
|---|--|
| 1.Appearance (Visual) 2.Hardness (Surface) (Core) | OK HRC n = 3 26.10, 25.40, 24.90 HRC n = 1 24.00 |
| 3.Case-Depth Total: W.L.: 4.Micro-Structure (Micro-Scope) | ----- ----- Surface : ----- Core : ----- |



Memo 779/38939 LOT. 1218B/C7146/110269(2) Total decarburizing depth <0.50 mm. = 0.06 mm.

| | |
|----------------|-----------------------|
| Incoming Date | 13 FEB 2026 |
| Incoming Lot | INC260209314 00-00-00 |
| Production No. | TRQ-N-5-2600521 |



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|-----------|-----------|-----------|
| Judgement | Checked | Inspector |
| Good | Narongsak | Kanlaya |

