



THAI TOHKEN THERMO CO.,LTD.
700/314 MOO 6 BANGNA-TRAD KM.57, TAMBON DON HUA ROH,
AMPHUR MUANG, CHONBURI 20000 THAILAND.
TEL: (038)214-417-20 FAX: (038)214-421

FR-QA-001.

Rev. 01/21-Jun-02)


Report No INS260203556



REPORT OF HEAT TREATMENT INSPECTION

Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.

Date : 09 FEB 2026 10:51

Design No	TG038713-6690 (W21-03)			Part name	BOSS,ROTOR, 2W
Heat treatment	HQBO-T			Quantity	2673 Pcs (1839.000 Kg)
Material	S48C				
 Standard	Hardness	Surface	HRC 20.00 - 30.00		
		Core	HRC 20.00 - 30.00		
		Other	Decarburizing Depth < 0.50		
	Case-Depth	Effective			
		Total			
		White Layer			

Item of Inspection	Inspection Result
1.Appearance (Visual) 2.Hardness (Surface) (Core)	OK HRC n = 3 26.40, 26.30, 26.00 HRC n = 1 26.40
3.Case-Depth Total: W.L.:	----- -----
4.Micro-Structure (Micro-Scope)	Surface : ----- Core : -----



Memo 779/38934 LOT.C7129(6),C7129(7),C7129(4) Total decarburizing depth <0.50 mm. = 0.08 mm.

Incoming Date	06 FEB 2026
Incoming Lot	INC260204171 00-00-00
Production No.	TRQ-N-5-2600491



Judgement	Checked	Inspector
Good	Narongsak	Kanlaya

