

**THAI TOHKEN THERMO CO.,LTD.**

700/314 MOO 6 BANGNA-TRAD KM.57,TAMBON DON HUA ROH,
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FR-QA-001.
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Report No 260001468**REPORT OF HEAT TREATMENT INSPECTION****Customer : SRIBORISUTH INDUSTRIAL CO.,LTD.****Date : 12 JAN 2026 22:10**

Design No	TG038713-6440 (W15-03)		Part name	BOSS, ROTOR, 2W
Heat treatment	HQBO-T		Quantity	1562 Pcs (1222.000 Kg)
Material	SCM435			
Standard	Hardness	Surface	HRC 27.00 - 35.00	
		Core	Ref.HRC	
		Other	Decarburizing Depth < 0.30	
	Case-Depth	Effective		
		Total		
		White Layer		

Item of Inspection		Inspection Result	
1.Appearance	(Visual)	OK	
2.Hardness	(Surface)	HRC n = 3 30.80 , 30.30 31.00 ,	
	(Core)	HRC n = 1 30.90 ,	
3.Case-Depth	Total:	-----	
	W.L.:	-----	
4.Micro-Structure	(Micro-Scope)	Surface : ----- Core : -----	



Memo 779/38918 LOT.C7065(2),C7065(1)
Total decarburizing depth <0.30 mm. = 0.10 mm.

Production Lot
TRQ-N-5-2600096

Incoming Date	09 JAN 2026
Incoming Lot	260001320
Production No.	TRQ-N-5-2600096

Judgement	Checked	Inspector
Good		

