

SARA® Thread plug gauges

DIN
13DIN ISO
1502

- For Go/No-Go inspection of nut threads
- The Go/No-Go side is made of wear-resistant gauge steel, aged, hardened and fine-ground
- Tolerances and dimensions in accordance with DIN ISO 1502
- Go ends for thread limit plug gauges are manufactured with additional wear allowances in accordance with DIN ISO 1502
- **Tolerance class 6H (* = tolerance class 5H)**

For right-hand ISO metric thread, DIN 13

Thread type x nominal diameter x pitch mm	art.no.	€	DAkkS calibration art.no.	€
M 1	541001 0010	138,—	075016 D001	50,—
M 1.4	541001 0014	124,—	075016 D001	50,—
M 1.6	541001 0016	102,50	075016 D001	50,—
M 2	541001 0020	90,10	075016 D001	50,—
M 2.5	541001 0025	78,60	075016 D001	50,—
M 3	541001 0030	71,70	075016 D001	50,—
M 3.5	541001 0035	66,30	075016 D002	23,—
M 4	541001 0040	63,20	075016 D002	23,—
M 5	541001 0050	62,20	075016 D002	23,—
M 6	541001 0060	62,20	075016 D002	23,—
M 8	541001 0080	62,20	075016 D002	23,—
M 10	541001 0100	65,50	075016 D002	23,—
M 12	541001 0120	71,—	075016 D002	23,—
M 14	541001 0140	76,70	075016 D002	23,—
M 16	541001 0160	82,10	075016 D002	23,—

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Set for right-hand ISO metric thread, DIN 13

Nominal dimension in assortment mm	art.no.	€	DAkkS calibration art.no.	€
3 4 5 6 8 10 12	541010 0001	469,—	073103 D071	164,—

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For right-hand ISO fine-pitch metric thread, DIN 13

Thread type x nominal diameter x pitch mm	art.no.	€	DAkkS calibration art.no.	€
M 8 x 0.5	541002 0805	131,50	075016 D002	23,—
M 8 x 0.75	541002 0807	130,—	075016 D002	23,—
M 8 x 1	541002 0810	72,50	075016 D002	23,—
M 9 x 1	541002 0910	86,40	075016 D002	23,—
M 10 x 0.75	541002 1007	85,90	075016 D002	23,—
M 10 x 1	541002 1010	76,40	075016 D002	23,—
M 10 x 1.25	541002 1012	84,60	075016 D002	23,—
M 11 x 1	541002 1110	90,10	075016 D002	23,—
M 12 x 1	541002 1210	83,80	075016 D002	23,—
M 12 x 1.25	541002 1212	92,70	075016 D002	23,—
M 12 x 1.5	541002 1215	75,70	075016 D002	23,—
M 14 x 1	541002 1410	87,90	075016 D002	23,—
M 14 x 1.25	541002 1412	97,80	075016 D002	23,—
M 14 x 1.5	541002 1415	80,50	075016 D002	23,—
M 16 x 1	541002 1610	93,90	075016 D002	23,—
M 16 x 1.5	541002 1615	84,60	075016 D002	23,—
M 18 x 1	541002 1810	97,80	075016 D002	23,—
M 18 x 1.5	541002 1815	89,80	075016 D002	23,—
M 20 x 1	541002 2010	106,—	075016 D002	23,—
M 20 x 1.5	541002 2015	96,—	075016 D002	23,—

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Thread type x nominal diameter x pitch mm	art.no.	€	DAkkS calibration art.no.	€
M 20 x 2	541002 2020	110,50	075016 D002	23,—
M 22 x 1.5	541002 2215	106,—	075016 D002	23,—
M 24 x 1	541002 2410	125,—	075016 D002	23,—
M 24 x 1.5	541002 2415	113,50	075016 D002	23,—
M 24 x 2	541002 2420	113,50	075016 D002	23,—
M 25 x 1.5	541002 2515	116,50	075016 D002	23,—
M 26 x 1.5	541002 2615	120,—	075016 D002	23,—
M 27 x 1.5	541002 2715	124,—	075016 D002	23,—
M 27 x 2	541002 2720	124,—	075016 D002	23,—
M 28 x 1.5	541002 2815	127,—	075016 D002	23,—
M 30 x 1	541002 3010	156,50	075016 D002	23,—
M 30 x 1.5	541002 3015	140,—	075016 D002	23,—
M 30 x 2	541002 3020	140,—	075016 D002	23,—
M 32 x 1.5	541002 3215	141,—	075016 D002	23,—
M 33 x 1.5	541002 3315	145,—	075016 D002	23,—
M 33 x 2	541002 3320	148,—	075016 D002	23,—
M 35 x 1.5	541002 3515	154,50	075016 D002	23,—
M 36 x 1.5	541002 3615	156,50	075016 D002	23,—
M 36 x 2	541002 3620	162,—	075016 D002	23,—
M 38 x 1.5	541002 3815	170,—	075016 D002	23,—

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