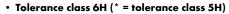
SARA Thread plug gauges

DIN ISO 13 1502

- $\bullet\,$ For Go/No-Go inspection of nut threads
- The Go/No-Go side is made of wear-resistant gauge steel, aged, hardened and fine-ground
- Tolerances and dimensions in accordance with DIN ISO 1502
- Go ends for thread limit plug gauges are manufactured with additional wear allowances in accordance with



For right-hand ISO metric thread, DIN 13

Thread type x nominal diameter x pitch			DAkkS calibration	
mm	art.no.	€	art.no.	€
M 1	541001 0010	138,—	075016 D001	50,-
M 1.4	541001 0014	124,—	075016 D001	50,-
M 1.6	541001 0016	102,50	075016 D001	50,-
M 2	541001 0020	90,10	075016 D001	50,-
M 2.5	541001 0025	78,60	075016 D001	50,-
M 3	541001 0030	71,70	075016 D001	50,-
M 3.5	541001 0035	66,30	075016 D002	23,-
M 4	541001 0040	63,20	075016 D002	23,-
M 5	541001 0050	62,20	075016 D002	23,-
M 6	541001 0060	62,20	075016 D002	23,-
M 8	541001 0080	62,20	075016 D002	23,-
M 10	541001 0100	65,50	075016 D002	23,-
M 12	541001 0120	71,-	075016 D002	23,-
M 14	541001 0140	76,70	075016 D002	23,-
M 16	541001 0160	82,10	075016 D002	23,-

Thread type x nominal diameter x pitch	С		DAkkS calib	DAkkS calibration	
mm	art.no.	€	art.no.	€	
M 18	541001 0180	90,10	075016 D002	23,-	
M 20	541001 0200	96,30	075016 D002	23,-	
M 22	541001 0220	106,-	075016 D002	23,-	
M 24	541001 0240	112,50	075016 D002	23,-	
M 27	541001 0270	125,50	075016 D002	23,-	
M 30	541001 0300	140,-	075016 D002	23,-	
M 33	541001 0330	161,50	075016 D002	23,-	
M 36	541001 0360	173,50	075016 D002	23,-	
M 39	541001 0390	195,50	075016 D002	23,-	
M 42	541001 0420	260,-	075016 D002	23,-	
M 45	541001 0450	260,—	075016 D002	23,-	
M 48	541001 0480	272,-	075016 D002	23,-	
M 52	541001 0520	290,—	075016 D003	24,-	
M 56	541001 0560	420,—	075016 D003	24,-	
M 60	541001 0600	435,-	075016 D003	24,-	

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Set for right-hand ISO metric thread, DIN 13

Nominal dimension in assortment		DAkkS calibration		
mm	art.no.	€	art.no.	€
3 4 5 6 8 10 12	541010 0001	469,—	073103 D071	164,-

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right-hand ISO fine-pitch metric thread, DIN 13					
Thread type x nominal diameter x pitch mm	art.no.	€	DAkkS calibration art.no. €		
M 8 x 0.5	541002 0805	131,50	075016 D002	23,-	
M 8 x 0.75	541002 0807	130,—	075016 D002	23,-	
M 8 x 1	541002 0810	72,50	075016 D002	23,-	
M 9 x 1	541002 0910	86,40	075016 D002	23,-	
M 10 x 0.75	541002 1007	85,90	075016 D002	23,-	
M 10 x 1	541002 1010	76,40	075016 D002	23,-	
M 10 x 1.25	541002 1012	84,60	075016 D002	23,-	
M 11 x 1	541002 1110	90,10	075016 D002	23,-	
M 12 x 1	541002 1210	83,80	075016 D002	23,-	
M 12 x 1.25	541002 1212	92,70	075016 D002	23,-	
M 12 x 1.5	541002 1215	75,70	075016 D002	23,-	
M 14 x 1	541002 1410	87,90	075016 D002	23,-	
M 14 x 1.25	541002 1412	97,80	075016 D002	23,-	
M 14 x 1.5	541002 1415	80,50	075016 D002	23,-	
M 16 x 1	541002 1610	93,90	075016 D002	23,-	
M 16 x 1.5	541002 1615	84,60	075016 D002	23,-	
M 18 x 1	541002 1810	97,80	075016 D002	23,-	
M 18 x 1.5	541002 1815	89,80	075016 D002	23,-	
M 20 x 1	541002 2010	106,—	075016 D002	23,-	
M 20 x 1.5	541002 2015	96,—	075016 D002	23,-	



Thread type x nominal diameter x pitch				
mm	art.no.	€	DAkkS calib art.no.	ration €
M 20 x 2	541002 2020	110,50	075016 D002	23,—
M 22 x 1.5	541002 2215	106,-	075016 D002	23,—
M 24 x 1	541002 2410	125,-	075016 D002	23,—
M 24 x 1.5	541002 2415	113,50	075016 D002	23,—
M 24 x 2	541002 2420	113,50	075016 D002	23,-
M 25 x 1.5	541002 2515	116,50	075016 D002	23,—
M 26 x 1.5	541002 2615	120,-	075016 D002	23,-
M 27 x 1.5	541002 2715	124,-	075016 D002	23,-
M 27 x 2	541002 2720	124,-	075016 D002	23,—
M 28 x 1.5	541002 2815	127,-	075016 D002	23,-
M 30 x 1	541002 3010	156,50	075016 D002	23,—
M 30 x 1.5	541002 3015	140,-	075016 D002	23,-
M 30 x 2	541002 3020	140,—	075016 D002	23,-
M 32 x 1.5	541002 3215	141,-	075016 D002	23,-
M 33 x 1.5	541002 3315	145,-	075016 D002	23,-
M 33 x 2	541002 3320	148,-	075016 D002	23,-
M 35 x 1.5	541002 3515	154,50	075016 D002	23,—
M 36 x 1.5	541002 3615	156,50	075016 D002	23,-
M 36 x 2	541002 3620	162,-	075016 D002	23,—
M 38 x 1.5	541002 3815	170,-	075016 D002	23,—
M 24 x 1.5 M 24 x 2 M 25 x 1.5 M 26 x 1.5 M 27 x 1.5 M 27 x 2 M 28 x 1.5 M 30 x 1 M 30 x 1.5 M 30 x 2 M 32 x 1.5 M 33 x 1.5 M 33 x 2 M 35 x 1.5 M 36 x 1.5 M 36 x 2	541002 2415 541002 2420 541002 2515 541002 2615 541002 2770 541002 2720 541002 3010 541002 3015 541002 3020 541002 3315 541002 3320 541002 3320 541002 3615 541002 3620	113,50 113,50 116,50 120,- 124,- 124,- 127,- 156,50 140,- 141,- 145,- 148,- 154,50 156,50 162,-	075016 D002	23,

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