

The GLUEX Start Counter Detector

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Abstract

The design, fabrication, calibration, and performance of the GLUEX Start Counter detector is described. The GLUEX experiment, staged in Hall D at the Thomas Jefferson National Accelerator Facility (TJNAF), primarily aims to study the rich spectrum of photo-produced mesons with unprecedented statistics. The coherent bremsstrahlung technique is implemented to produce a linearly polarized photon beam incident on a liquid H₂ target. A Start Counter detector was fabricated to properly identify the accelerator electron beam buckets and to provide accurate timing information. The Start Counter detector was designed to operate at photon intensities of up to $10^8 \gamma/s$ in the coherent peak and provides a timing resolution of ≈ 250 ps thus providing successful identification of the electron beam buckets to more than 99% accuracy. Furthermore, the Start Counter detector provides excellent solid angle coverage, $\sim 90\%$ of 4π hermeticity, a high degree of segmentation for background rejection, and is utilized in the level 1 trigger for the experiment. It consists of a cylindrical array of 30 thin scintillators with pointed ends that bend towards the beam at the downstream end. Magnetic field insensitive silicon photomultiplier detectors were selected as the readout system.

Keywords: GlueX, Flash ADC, F1 TDC, Plastic Scintillator, Silicon Photomultiplier, Multi-Pixel Photon Counter, Time of Flight, Trigger, Particle Identification, Polishing Scintillators

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1. Design

In this section we discuss the details of the overall design of the GLUEX Start Counter. The general engineering specifics pertaining to the scintillators, support structure, detector readout system and electronics are discussed.

1.1. Overview

The Start Counter (ST) detector, seen in Fig. 1, surrounds a 30 cm long super cooled liquid H_2 target while providing $\sim 90\%$ of 4π solid angle coverage relative to the target center. The primary

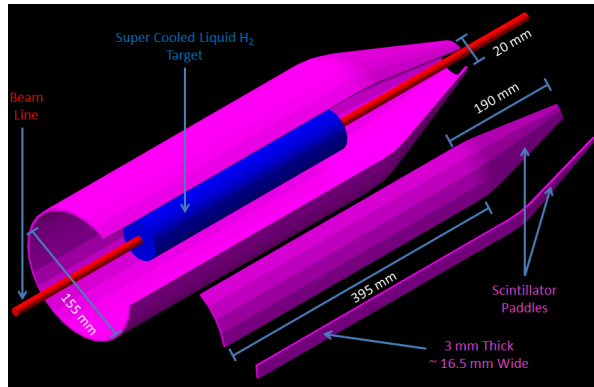


Figure 1: Start Counter geometry.

purpose of the ST detector is, in coincidence with the tagger, to properly identify the electron beam bucket associated with detected particles produced *via* linearly polarized photons incident on the target. It is designed to operate at tagged photon intensities of up to $10^8 \gamma/s$ in the coherent peak. Moreover, the ST has a high degree of segmentation for background rejection, is utilized in particle identification, and is a primary component of the level 1 trigger of the GLUEX experiment during high luminosity running[1].

EJ-200 scintillator material from Eljen Technology[2], which provides a decay time on the order of 2 ns and a long attenuation length[3], was used to properly identify the beam buckets which are about 2 ns apart. The ST detector consists of an array of 30 scintillators with pointed ends that bend towards the beam at the downstream end. The amount of support structure material was kept to an absolute minimum in the active region of the detector and is made up of low density Rohacell®[4]. Silicon Photomultiplier (SiPM) detectors were selected as the readout system. The detectors are not affected by the high magnetic field produced by the superconducting solenoid magnet. Moreover, the SiPMs were placed as close as possible, *i.e.* $< 250 \mu m$, to the upstream end of each scintillator element, thereby minimizing the loss of scintillation light[1].

1.2. Scintillator Paddles

Each individual paddle of the Start Counter was machined from a long, thin, polyvinyltoluene plastic EJ-200 scintillator bar that was diamond milled to be 600 mm in length, 3 mm thick, and 20 ± 2 mm wide, by Eljen Technology. Each scintillator was bent around a highly polished aluminum drum by applying localized infrared heating to the bend region. The bent scintillator bars were then sent to McNeal Enterprises Inc.[5], a plastic fabrication company, where they were machined to the desired geometry illustrated in Fig. 2.

The paddles consist of three sections and are described from the upstream to the downstream end of the target. The straight section is 39.465 cm in length while being oriented parallel to both the

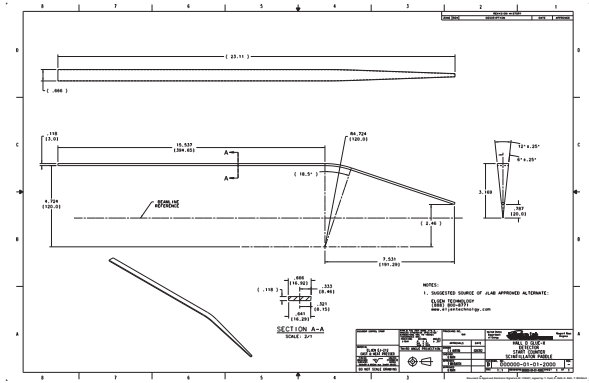


Figure 2: Start Counter single paddle geometry.

target cell and beamline.. The bend region is a 18.5° arc of radius 120 cm and is downstream of the straight section. The tapered nose region is downstream of the target chamber and bends towards the beam line such that the tip of the nose is at a height of 2 cm above the beam line.

After the straight bar is bent to the desired geometry, the two flat surfaces that are oriented orthogonal to the wide, top and bottom, surfaces are cut at a 6° angle. During this process, the width of the top and bottom surfaces are machined to be 16.92 mm and 16.29 mm wide respectively. Thus, each of the 30 paddles may be rotated 12° with respect to the paddle that preceded it so that they form a cylindrical shape with a conical end. This geometrical design for the ST increases solid angle coverage while minimizing multiple scattering.

1.3. Support Structure

The 30 scintillator paddles are placed atop a low density Rohacell ($\rho = 0.075 \text{ g/cm}^3$) foam support structure which envelopes the target vacuum chamber seen in Fig. 3. The Rohacell, which is 11 mm thick, is rigidly attached to the upstream support

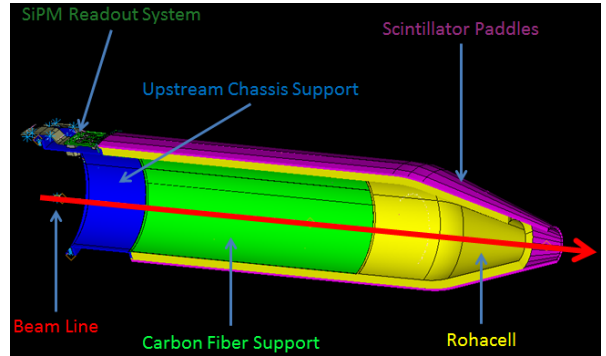


Figure 3: Cross section of the Start Counter detector.

chassis and extends down the length of paddles however, not to include the last few centimeters of the conical nose section. Glued to the inner diameter of the Rohacell support structure are 3 layers of carbon fiber ($\rho = 1.523 \text{ g/cm}^3$) each of which are 650 μm thick. A cross section of the ST can be seen in Fig. 3 where the carbon fiber is visible. The carbon fiber provides additional support during the assembly process as well as long term rigidity.

1.4. SiPM Readout Detectors

The selected readout for each scintillator bar is the magnetic field insensitive Hamamatsu S10931-050P surface mounted Multi-Pixel Photon Counters (MPPCs)[6]. An individual $3 \times 3 \text{ mm}^2$ MPPC, also known as a SiPM, in the aforementioned configuration is comprised of 3600 individual, $50 \times 50 \mu\text{m}^2$, Avalanche Photo-Diode (APD) pixel counters operating in Geiger mode. The signal output from each SiPM is the total sum of the outputs from all 3600 APD pixels[7]. The scintillation light from an individual scintillator bar is collected by an array of four of these SiPMs.

The SiPM readout detectors are housed in a ceramic case which is surface mounted to a custom

fabricated Printed Circuit Board (PCB). The PCB is held in a fixed position while being attached to the lip of the upstream chassis *via* two screws. The scintillators are placed as close as possible to the active region of the SiPMs (see figure 4).

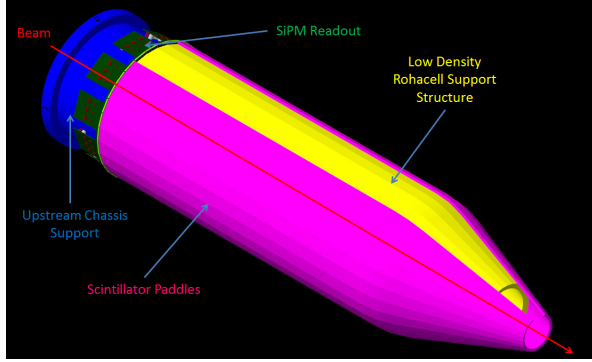


Figure 4: Partially assembled Start Counter detector.

The individual ST scintillators are coupled *via* an air gap ($< 250\mu m$) to groups of four SiPMs set in a circular arrangement. Four individual SiPMs, grouped together in a linear array, are arranged such that they are parallel to the upstream end of a scintillator as seen in Fig. 5.

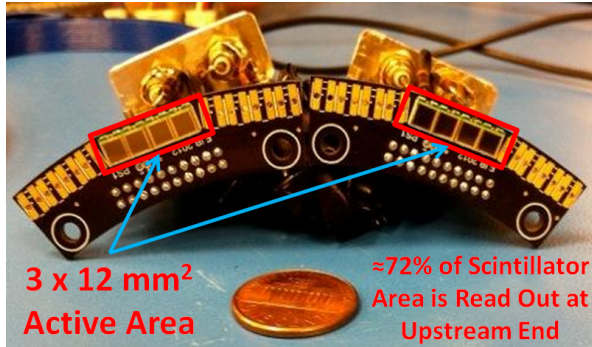


Figure 5: ST1 of Start Counter readout system.

1.5. Readout Electronics

The SiPMs reading out one individual paddle, are current summed prior to pre-amplification. The

output of each preamp is then split; buffered for the Analog to Digital Converter (ADC) output, and amplified for the Time to Digital Converter (TDC) output by a factor five relative to the ADC. The ADC outputs are readout *via* JLab VME64x 250 MHz Flash ADC modules while the TDC outputs are input into JLab leading edge discriminators, followed by a high resolution 32 channel JLab VME64x F1TDC V2 module. Furthermore, each group of four SiPMs utilizes a thermocouple for temperature monitoring. There are 120 SiPMs in total, for a total of 30 pre-amplifier channels as seen Fig. 6.

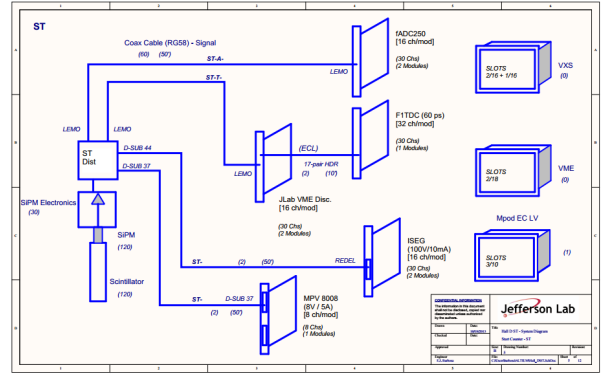


Figure 6: Start counter readout electronics.

There are three components that comprise the ST detector readout system. The first component is the ST1 which holds 3 groups of 4 SiPMs as can be seen in Fig. 5. The SiPMs are housed in a ceramic case, while being rigidly attached to the ST1. In order to mimic the geometry of the 30 paddle design one group (of four SiPM's) is rotated by 12° relative to the central group, while the other adjacent group is rotated by -12° . One ST1 unit will collect light from three paddles individually. The ST1 implements the current sum and bias distribution

per group of 4 SiPMs. It also has a thermocouple for temperature monitoring.

The second component is the ST2 which is a
145 Printed Circuit Board (PCB) that houses the electronics of the readout system. It has 3 channels of pre-amplifiers, 3 buffers, and 3 factor five amplifiers. Furthermore, it has 3 bias distribution channels with individual temperature compensation *via*
150 thermistors. The ST2 is attached to the ST1 *via* 90° hermaphroditic connector.

The third component, the ST3, provides interface to the power and bias supplies. It also routes the 3 ADC, and 3 TDC outputs as well as the thermo-
155 couple output. The ST3 connects to the ST2 *via* a signal cable assembly seen in Fig. 7. The ST3 is installed in the upstream chassis, upstream of the Start Counter and next to the beam pipe.

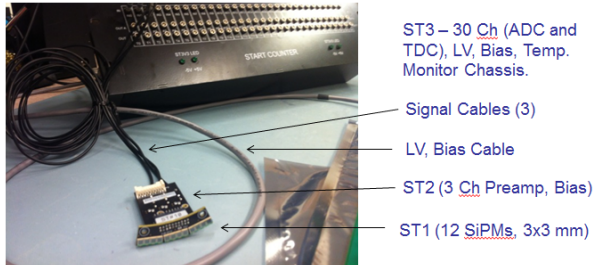


Figure 7: SiPM Readout System.

2. Fabrication

In order to successfully identify the 2 ns electron beam bunch structure delivered by the CEBAF to within 99% accuracy, the GLUEX Start Counter time resolution is required to be < 350 ps. In the following section the details of polishing and characterizing machined scintillators, as well as the construction of the Start Counter are discussed.

2.1. Polishing Machined Scintillators

The surfaces of the machined scintillators incurred a plethora of surface defects and chemical contaminants known to harm scintillator surfaces while undergoing edge polishing at McNeal Enterprises. Therefore, in an effort to recover the scintillator surfaces and performance capabilities, polishing was required.

Prior to polishing the machined scintillators, a coarse measurement of the paddles performance was conducted to understand the magnitude of damage the paddles had incurred, relative to prototypes, as a result of mishandling. The time resolution and light output was measured at three precise locations along the length of the scintillators. One measurement was taken in the middle of the straight section, one in the middle of the bend, and one at the tip of the nose.

Figure 8 illustrates the erratic fluctuation and poor performance that existed from paddle to paddle prior to polishing. On average the 50 paddles did not meet the design resolution of 350 ps.

To polish the machined scintillator surfaces, Buehler Micropolish II deagglomerated $0.3 \mu\text{m}$ alumina suspension was utilized[8]. The polishing suspension was diluted with a 5:1 ratio of de-ionized

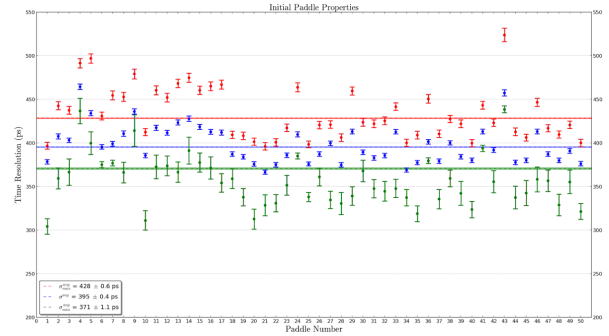


Figure 8: Coarse time resolution measurements prior to polishing. Paddle number is on the x-axis and time resolution in ns is on the y-axis. The red points are the resolutions in the bend region, the blue points are the weighted average of the three measurements, and the green points are the resolutions at the tip of the nose. The horizontal lines are the weighted averages of the individual measurements.

H_2O to alumina and applied to a cold, wet $6'' \times 0.5''$ Caswell Canton flannel buffing wheel[9] operated at < 1500 RPMs. All surfaces of the scintillators were carefully buffed until all large, uniform surface defects were removed. In order to eliminate small, localized surface defects hand polishing with a soft NOVUS premium Polish Mate microfilament cloth[10] and diluted polishing suspension was applied. These polishing procedures made the scintillators void of virtually all scratches and surface defects.

Once the appropriate polishing procedures had been developed and implemented the surface quality was greatly improved as can be seen in Fig. 9 which illustrates the same scintillator paddle before and after polishing. A red laser beam was shone into the scintillator medium from the upstream end aimed at one edge so that the total internal reflection towards the tip of the nose was visible. The unpolished scintillator had such poor surface qual-

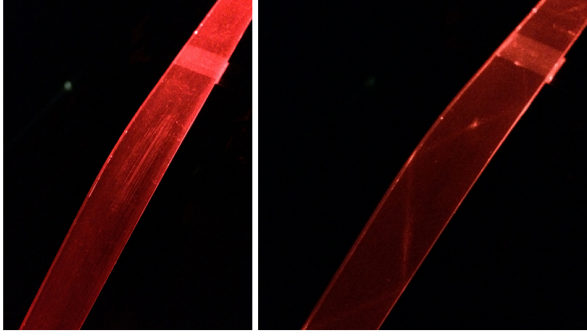


Figure 9: Effects of polishing scintillators. Left: non-diffuse laser incident on an edge, before polishing, at the upstream end of the straight section. Right: non-diffuse laser incident on the same edge, after polishing, at the upstream end of the straight section.

ity that the reflections in the bend region could not be seen due to the multiple scattering of light at the scintillator boundaries. However, the reflections in the polished scintillator can clearly be seen traversing down through the nose region.

After the scintillators were polished their performance was remeasured, in an identical manner outlined above and illustrated in Fig. 8, so that an initial understanding of the effects of polishing could be understood. As expected, the time resolutions were greatly improved as seen in Fig. 10. On av-

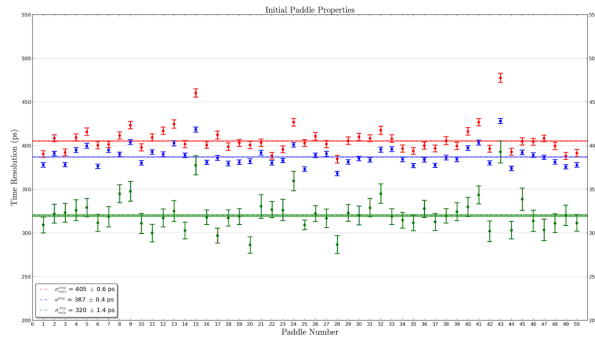


Figure 10: Coarse time resolution measurements after polishing. The details are identical to Fig. 8

erage, at the tip of the nose, the scintillators ex-

hibited a $\approx 15\%$ improvement in time resolution. Moreover, there was a substantial reduction in erratic fluctuations in performance.

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