



Data Proses

ID Penerimaan	Diterima (kg)	Diverifikasi (kg)	Pra Proses (kg)	Proses (kg)	Soaking (kg)	Beku (kg)	Glazing (kg)	Packing (kg)
TL21070002	PBR Dori 500-600= 54.40	PBR Dori 500-600= 54.90	4833,03	Fillet= 2417,73 R=0,5%	BL=102,22 R=1,72%	BL=92,9 R=9,12%	Sebelum P4 BL=13.77 P5 BL=6.06 P3 NBL=951.57 P4 NBL=959.27 Broken=38.97 BL TG=64.37 NBL TG=32.81 PBR Lokal Bau=153.25 Total=2220,07	P4 BL= P5 BL= P3 NBL= P4 NBL= Broken= BL TG= NBL TG= PBR Lokal Bau=
	Nota 3%= 52,8	PBR Dori 600-800= 2210.00		Skinless= 2284,31 R=0,47%	NBL=2385,86 R=1,69%	NBL=2123,93 R=10,98%		
	PBR Dori 600-800= 2222.40	PBR Dori 800-1100= 2439.30		Trimming= 1515,97 R=0,31%				
	Nota 3%= 2155,7	PBR Dori 1100-1500= 135.40		Checker= 1472,55 R=0,3%				
	PBR Dori 800-1100= 2424.50							
	Nota 3%= 2351,8							
	PBR Dori 1100-1500= 133.90							
	Nota 3%= 129,9							
							Sesudah P4 BL=26.13 P5 BL=10.44 P3 NBL=1600.48 P4 NBL=1543.04 Broken=60.56 BL TG=64.37 NBL TG=32.81 PBR Lokal Bau=153.25 Total=3491,08	
Total	4791,7 Nota: 4690,2	4839,6	4833,03	1472,55 R=0,3%	2488,08	2216,83	3491,08	0

Data Soaking

Soaking BL Mesin Tumbler 1				
Kloter	Berat Sebelum	Berat Sesudah	Rendemen	Durasi
1	35	58,99	1,69%	65
Rata - rata Rendemen =			1,69%	
Soaking NBL Mesin Tumbler 1				
Kloter	Berat Sebelum	Berat Sesudah	Rendemen	Durasi
1	35	55,81	1,59%	60
2	35	58,56	1,67%	70
3	35	57,43	1,64%	70
4	35	57,26	1,64%	70
5	35	59,34	1,7%	75
6	35	59,62	1,7%	75
7	35	61,59	1,76%	75
8	35	60,51	1,73%	70
Rata - rata Rendemen =			1,68%	
Soaking BL Mesin Tumbler 2				

Kloter	Berat Sebelum	Soaking BL Mesin Tumbler 2	Berat Sesudah	Rendemen	Durasi
1		24,84	43,23	1,74%	40
Rata - rata Rendemen =				1,74%	
Soaking NBL Mesin Tumbler 2					
Kloter	Berat Sebelum		Berat Sesudah	Rendemen	Durasi
1		35	59,17	1,69%	45
2		35	58,54	1,67%	45
3		35	58,2	1,66%	45
4		35	59,09	1,69%	45
5		35	60,54	1,73%	45
6		35	56,98	1,63%	40
7		35	59,25	1,69%	45
8		35	60,01	1,71%	45
9		35	60,5	1,73%	45
10		35	60,81	1,74%	40
11		35	60,39	1,73%	40
12		35	59,48	1,7%	40
13		35	60,28	1,72%	40
Rata - rata Rendemen =				1,7%	
Soaking NBL Mesin Tumbler 3					
Kloter	Berat Sebelum		Berat Sesudah	Rendemen	Durasi
1		105	166,98	1,59%	60
2		105	179,37	1,71%	65
3		137,6	214,4	1,56%	65
4		140	242,83	1,73%	65
5		105	172,41	1,64%	65
6		95,36	166,51	1,75%	65
Rata - rata Rendemen =				1,66%	

Data Beku

Pembekuan BL				
Kloter	Berat Sebelum		Berat Sesudah	Rendemen
1		102,22	92,9	0,91%
Rata - rata Rendemen =				0,91%
Pembekuan NBL				
Kloter	Berat Sebelum		Berat Sesudah	Rendemen
1		2385,86	2123,93	0,89%
Rata - rata Rendemen =				0,89%

Data Packing



