

1) Complete the following exercises from Myers, Montgomery, and Anderson-Cook (MMA-C), using a statistical software package:

2.3 The pull strength of a wire bond is an important characteristic. Table E2.1 gives information on the pull strength ( $y$ ), die height ( $x_1$ ), post height ( $x_2$ ), loop height ( $x_3$ ), wire length ( $x_4$ ), bond width on the die ( $x_5$ ), and bond width on the post ( $x_6$ ).

Note: The data is available in the Week 3 folder on Desire2Learn.

- Fit a multiple linear regression model using  $x_2$ ,  $x_3$ ,  $x_4$ , and  $x_5$  as the regressors.
- Test for significance of regression using the analysis of variance with  $\alpha = 0.05$ . What are your conclusions?
- Use the model from part (a) to predict the pull strength when  $x_2 = 20$ ,  $x_3 = 30$ ,  $x_4 = 90$ , and  $x_5 = 2.0$ .

2.10 Consider the wire bond pull strength data in Exercise 2.3.

- Estimate  $\sigma^2$  for this model.
- Find the standard errors for each of the regression coefficients.
- Calculate the t-test statistic for each regression coefficient. Using  $\alpha = 0.05$ , what conclusions can you draw? Do all variables contribute to the model?

2) Using the data from Exercise 2.3 in MMA-C, also do the following analysis in a statistical software package.

- Select an appropriate subset of the variables and fit the reduced model. Compare the result of the significance test for the reduced model to the result obtained in 2.3(b).
- Using the reduced model from part a) above, predict the pull strength for the conditions given in 2.3(c). Compare the results to those obtained for the full model.
- Prepare residuals plots for the reduced model from part a) above. Are there any indications of lack-of-fit or violations of the ANOVA assumptions?