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 VALVE BODY STYLE:
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F DIMENSIONS				
ITEM	DESCRIPTION	NOMINAL (IN)	TOLERANCE	
А	SEAT POCKET TO SEAT POCKET	14.600	+/- 0.002	
B&C	SEAT THICKNESS	4.727	+/- 0.003	
D	GATE THICKNESS	5.120	+/- 0.006	
E&F	SEAT OD	9.241	+/- 0.001	
G&H	SEAT POCKET ID	9.248	+/- 0.001	

CONFIDENTIAL INFORMATION

NOT TO SCALE - FOR REFERANCE ONLY



	TOLERANCE STACK UP (WORKSHEET)		
ITEM	DESCRIPTION	NOMINAL (IN)	
Α	SEAT POCKET TO SEAT POCKET		
В	SEAT THICKNESS		
С	SEAT THICKNESS		
D	GATE THICKNESS		
E	SEAT OD		
F	SEAT OD		
G	SEAT POCKET ID		
Н	SEAT POCKET ID		

	TOLERANCE STACK UP (NOMINAL)		
ITEM	DESCRIPTION	NOMINAL (IN)	
Α	SEAT POCKET TO SEAT POCKET	14.600	
В	SEAT THICKNESS	4.727	
С	SEAT THICKNESS	4.727	
D	GATE THICKNESS	5.120	
E	SEAT OD	9.241	
F	SEAT OD	9.241	
G	SEAT POCKET ID	9.248	
Н	SEAT POCKET ID	9.248	

VALVEWORKS (F) TOLERANCE STACK UP WORKSHEET – 7 1/16-15K (FM1)

	ASSET NUMBER (PPC):
	DATE:
REVISION C	RELEASE DATE: 11/06/2024