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VALVE BODY STYLE:	FLANGE X FLANGE		STUDDED X STUDDED		FLANGE X STUDDED	
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B DIMENSIONS			
ITEM	DESCRIPTION	NOMINAL (IN)	TOLERANCE
A	SEAT POCKET TO SEAT POCKET	14.200	+/- 0.002
B & C	SEAT THICKNESS	4.527	+/- 0.003
D	GATE THICKNESS	5.120	+/- 0.006
E & F	SEAT OD	9.241	+/- 0.001
G & H	SEAT POCKET ID	9.248	+/- 0.001

TOLERANCE STACK UP (WORKSHEET)		
ITEM	DESCRIPTION	NOMINAL (IN)
A	SEAT POCKET TO SEAT POCKET	
B	SEAT THICKNESS	
C	SEAT THICKNESS	
D	GATE THICKNESS	
E	SEAT OD	
F	SEAT OD	
G	SEAT POCKET ID	
H	SEAT POCKET ID	

TOLERANCE STACK UP (NOMINAL)		
ITEM	DESCRIPTION	NOMINAL (IN)
A	SEAT POCKET TO SEAT POCKET	14.200
B	SEAT THICKNESS	4.527
C	SEAT THICKNESS	4.527
D	GATE THICKNESS	5.120
E	SEAT OD	9.241
F	SEAT OD	9.241
G	SEAT POCKET ID	9.248
H	SEAT POCKET ID	9.248

CONFIDENTIAL INFORMATION

NOT TO SCALE – FOR REFERENCE ONLY



VALVEWORKS (B) TOLERANCE STACK UP
WORKSHEET – 7 1/16-15K (FM1)

ASSET NUMBER (PPC):

DATE:

RELEASE DATE: 11/06/2024

REVISION C