
































































Asset: 9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Task Code	Trade	Task Action	Task Description	Doc Ref	Interval
1 Pre-Maintenance Checks: (9000171776) CAP 30F-030V TPA1000SQ HELIC 27 \ [662950-0300] CAP 30/Flex					
 *9104843	TECH	Check	Check Safety Warning labels	MM	3000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [662901-0300] Package line					
 *9104865	OPER	Clean	Clean Package line	OM 9:Weekly Care 9.3-5	1 Week
(662950-0300:662901-0300 (658645)) Package line \ [2838654-0300] Belt brake					
 *18113256	ENGR	Change	Change Ball bearings	2.2.1-9	4000 Hours
 *18113260	ENGR	Change	Change {Ball Bearings lower}	2.2.1-9	4000 Hours
 *9565767	ENGR	Set	Set Belt tension	2.2.1-4	1000 Hours
 *9104910	ENGR	Check	Check Belt	2.2.1-1; 2.2.1-2	1000 Hours
 *18112448	ENGR	Change	Change {Belt Brake Belts}	2.2.1-3	2000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [2838654-0300] Belt brake \ [2766990-0200] Brake unit					
 *12883932	ENGR	Lubricate	Lubricate ball bearing Hotmelt unit Station chain Belt brake	6.5.3-1, 6.5.3-2, 6.5.3-3 - Screwcap; 4.5.1-1, 4.5.3-1 - Recap	1000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [2838654-0300] Belt brake \ [2766994-0400] Acceleration pusher					
 *19411558	ENGR	Check	Check Belt		1000 Hours
 *19411560	ENGR	Change	Change Belt		5000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [2838654-0300] Belt brake \ [2766994-0400] Acceleration pusher \ [2773636-0200] belt tensioner					
 *9104918	ENGR	Change	Change bearing		5000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [3199893-0100] Package positioner \ [3199889-0100] Side adjuster \ [2766954-0200] belt tensioner					
 *15622790	ENGR	Check	Check ball bearing		3000 Hours
 *15622833	ENGR	Change	Change ball bearing	2.3.1.1-5	No Interval
(662950-0300:662901-0300 (658645)) Package line \ [3199893-0100] Package positioner \ [3199890-0100] Side adjuster \ [2766954-0200] belt tensioner					
 *15622790	ENGR	Check	Check ball bearing		3000 Hours
 *15622833	ENGR	Change	Change ball bearing	2.3.1.1-5	No Interval
(662950-0300:662901-0300 (658645)) Package line \ [3199895-0100] Package handling					
 *9104898	ENGR	Change	Change Belt Right	2.3.1.1-1	10000 Hours
 *9104902	ENGR	Change	Change Belt Left	2.3.1.1-1	10000 Hours
(662950-0300:662901-0300 (658645)) Package line \ [3199895-0100] Package handling \ [3115099-0200] Package aligner					
 *15707604	ENGR	Change	Change Belt 662950-0300 Valid for serial numbers from 75757/00106 & Valid for serial numbers to 75757/00480	2.4.2-2	3000 Hours
(662950-0300:662902-0200 (658640)) Push down \ [2802648-0200] CAP holders group \ [2751667-0200] Pressure finger					
 *19111587	ENGR	Change	Change Compression spring		No Interval
 *15856936	ENGR	Change	Change Bushing / Roller 662950-0300 Valid for serial numbers to 75757/00584	3.2.2-2	2000 Hours
 *9106103	ENGR	Change	Change Shafts	3.2.2-2	8000 Hours




















Asset: 9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Task Code	Trade	Task Action	Task Description	Doc Ref	Interval
(662950-0300:662902-0200 (658640)) Push down \ [2802647-0200] Drive unit \ [3117862-0000] timing belt					
 *9106099	ENGR	Check	Check timing belt	3.3.1-1	15000 Hours
 *9106101	ENGR	Change	Change timing belt	3.3.1-2	No Interval
(662950-0300:662902-0200 (658640)) Push down \ [2802645-0200] Belt stretcher					
 *19411562	ENGR	Change	ChangeSteering		6000 Hours
 *9104921	ENGR	Change	Change bearing	3.4.1-1	No Interval
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2695135-0200] pulley					
 *11876268	ENGR	Change	Change ball bearing	4.2.1-1	4000 Hours
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716090-0200] Motion control					
 *9106107	ENGR	Change	Change timing belt	4.3.1-1	No Interval
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716091-0400] Hotmelt gun					
 *9106133	OPER	Clean	Clean Nozzle	4.3.1-4	1 Week
 *15150773	ENGR	Change	Change Gun	4.4-7	No Interval
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716091-0400] Hotmelt gun \ [90604-3317] Gun,TP Easyc. SBLA2T 120 1A, 1099064H1					
 *9106116	ENGR	Change	Change Gun	4.4-7	No Interval
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716091-0400] Hotmelt gun \ [90604-3317] Gun,TP Easyc. SBLA2T 120 1A, 1099064H1 \ [3100274-0000] Filter					
 *8941644	ENGR	Change	Change Filter	4.4-8	1000 Hours
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716092-0200] Transmission rail \ [TASKS] {Task}					
 *16818349	ENGR	Check	Check rod end	4.4-14	2000 Hours
(662950-0300:662903-0300 (658642)) Screw cap hot melt applicator \ [2716097-0200] Motion control					
 *9106110	ENGR	Change	Change timing belt	4.6.1-1	No Interval
(662950-0300:662904-0300 (658643)) Cap sorter \ [2846416-0300] Feeder \ [3102968-0200] Volume kit					
 *9106204	ENGR	Change	Change Brush	5.4.1-6	4000 Hours
(662950-0300:662904-0300 (658643)) Cap sorter \ [2812005-0400] Elevator					
 *15111170	ENGR	Change	Change gasket		6000 Hours
 *15111173	ENGR	Check	Check Belt tension		3000 Hours
 *15111176	ENGR	Overhaul	Overhaul		No Interval
(662950-0300:662904-0300 (658643)) Cap sorter \ [662904-0300] Cap sorter					
 *9286758	OPER	Clean	Clean Cap sorter	OM 9:Weekly Care 9.2.5 , 9.2.6	1 Week
(662950-0300:662905-0300 (658646)) Machine body \ [2758507-0300] Package conveyor \ [2763616-0103] Conveyor body \ [TASKS] TASKS					
 *17438433	TECH	Check	Check Sliding strip		1000 Hours
 *17438450	TECH	Change	Change Sliding strip		No Interval




















Asset: 9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Task Code	Trade	Task Action	Task Description	Doc Ref	Interval
(662950-0300:662905-0300 (658646)) Machine body \ [2773622-0200] Line heater \ [2773623-0200] Fan system					
 *9106240	TECH	Clean	Clean fan filter	6.3.1-2; 4.2.1-2	1000 Hours
(662950-0300:662905-0300 (658646)) Machine body \ [2758513-0200] Air supply \ [2838672-0200] Pneumatic panel					
 *9106228	TECH	Change	Change Filter K01V8054	6.4.2-3; 4.4.2-3	1000 Hours
 *9106231	TECH	Change	Change Filter K01V8053	6.4.2-3; 4.4.2-3	1000 Hours
 *9106234	TECH	Change	Change Filter K01V8052	6.4.2-3; 4.4.2-3	1000 Hours
 *9106237	TECH	Change	Change Filter K01V8050	6.4.2-3; 4.4.2-3	1000 Hours
 *9106222	OPER	Check	Check Pneumatic panel	6.4.2-1; 6.4.2-1	1 Week
 *9106225	OPER	Check	Check Pneumatic panel / Filter / Air pressure	OM 5:Production Checks 5-8; OM 9:Weekly Care 9-19,9-20	1 Week
(662950-0300:662905-0300 (658646)) Machine body \ [2758513-0200] Air supply \ [2838672-0200] Pneumatic panel \ [2838673-0200] Service unit					
 *15111399	OPER	Check	Check Pneumatic panel	6.4.2-1	1 Week
 *15111406	OPER	Check	Check Pneumatic panel / Filter / Air pressure	9.3.3 & 9.3.4	1 Week
(662950-0300:662905-0300 (658646)) Machine body \ [2758513-0200] Air supply \ [2838672-0200] Pneumatic panel \ [2838673-0200] Service unit \ [90603-4699] Filter, MS6-LFM-1/2-B-R-V-DA					
 *15111372	TECH	Clean	Clean filter cartridge	4.4.2-3 & 6.4.2-1	2000 Hours
 *15111365	TECH	Change	Change Regulator filter	6.4.2-5 & 4.4.2-5	No Interval
(662950-0300:662905-0300 (658646)) Machine body \ [2758513-0200] Air supply \ [2838672-0200] Pneumatic panel \ [2838673-0200] Service unit \ [90603-4698] Filter, MS6-LFM-1/2-ARV-DA					
 *15111381	TECH	Clean	Clean filter cartridge	4.4.2-3 & 6.4.2-1	2000 Hours
 *15111388	TECH	Change	Change Regulator filter	6.4.2-5 & 4.4.2-5	No Interval
(662950-0300:662905-0300 (658646)) Machine body \ [3208664-0200] Central lubrication					
 *15111413	OPER	Check	Check Machine lubrication		1 Month
 *19411565	TECH	Clean	Clean Oil tank		10000 Hours
(662950-0300:662905-0300 (658646)) Machine body \ [3208664-0200] Central lubrication \ [90603-0408] {Lubrication Unit, 10P-P4-H1 LM12}					
 *10953104	TECH	Check	Check Level guard		4000 Hours
 *10953108	TECH	Clean	Clean Oil container		4000 Hours
 *15293013	ENGR	Change	Change Level guard		No Interval
(662950-0300:662905-0300 (658646)) Machine body \ [2758511-0200] Hotmelt equipment					
 *12726633	ENGR	Change	Change Filter	6.6.2-4; 4.6.2-3	1000 Hours
 *9106215	ENGR	Clean	Clean Tank	6.6.2-2	2000 Hours
 *9106217	TECH	Check	Check Tank	No reference	1 Week
(662950-0300:662906-0300 (658647)) Applicator unit \ [2839315-0200] Cammodule \ [2839383-0100] Cam					
 *13697454	ENGR	Check	Check Cam	7.2.1	5000 Hours
 *13697458	ENGR	Change	Change Cam	No reference	No Interval

Asset: 9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Task Code	Trade	Task Action	Task Description	Doc Ref	Interval
(662950-0300:662906-0300 (658647)) Applicator unit \ [2839315-0200] Cammodule \ [2839384-0100] Cam					
 *13698341	ENGR	Check	Check Cam	7.2.1	5000 Hours
 *13698345	ENGR	Change	Change Cam	7.2.2-2	No Interval
(662950-0300:662906-0300 (658647)) Applicator unit \ [2839315-0200] Cammodule \ [2780425-0100] Cam					
 *15112999	ENGR	Check	Check Cam	7.2.2-2	5000 Hours
 *15113007	ENGR	Change	Change Cam		No Interval
(662950-0300:662906-0300 (658647)) Applicator unit \ [2839315-0200] Cammodule \ [2780560-0200] Drive					
 *9106933	ENGR	Change	Change shaft / bearing / Bushing	7.2.1-6	No Interval
(662950-0300:662906-0300 (658647)) Applicator unit \ [2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket					
 *16767569	ENGR	Change	Change Compression spring	7.4.1-2	No Interval
 *9106243	TECH	Check	Check Guide bracket	7.4.1-1 ScrewCap; 5.3.1-1 ReCap	1000 Hours
 *9262768	ENGR	Change	Change shaft	7.4.1-2 Screw cap; 5.4.1-2 Recap	4000 Hours
 *9262774	ENGR	Change	Change Bushings	7.4.1-2 ScrewCap	2000 Hours
 *9262777	ENGR	Change	Change Wheel	7.4.1-2 ScrewCap	1000 Hours
 *9262786	ENGR	Change	Change Bushings	7.4.1-2 ScrewCap	1000 Hours
(662950-0300:662906-0300 (658647)) Applicator unit \ [2746941-0200] CAP holders group \ [2703670-0100] CAP holders group					
 *18087563	ENGR	Change	Change Clamping element 662917-0100 Valid for serial numbers from 22352/00001; 662950-0200 Valid for serial numbers from 75721/00001; 662917-0200 Valid for serial numbers from 75739/00001; 662950-0300 Valid for serial numbers from 75757/00001; 662850-0400 Valid for serial numbers from 75972/00001; 662950-0400 Valid for serial numbers from 75971/00001		6000 Hours
 *186890	ENGR	Check	Check Cap holder	7.3.1-1	1000 Hours
 *1010570	ENGR	Overhaul	Overhaul Cap holder 662917-0100 Valid for serial numbers from 22352/00001; 662950-0200 Valid for serial numbers from 75721/00001; 662917-0200 Valid for serial numbers from 75739/00001; 662950-0300 Valid for serial numbers from 75757/00001; 662850-0400 Valid for serial numbers from 75972/00001; 662950-0400 Valid for serial numbers from 75971/00001	7.3.1-2	3000 Hours
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746933-0200] Base unit \ [2715669-0200] Toothed pulley					
 *14511847	ENGR	Check	Check ball bearing	8.2.2-1	6000 Hours
 *14511850	ENGR	Change	Change ball bearing	8.2.2-2	No Interval
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746933-0200] Base unit \ [2715976-0200] Toothed pulley					
 *14511932	ENGR	Check	Check ball bearing	8.2.3-2	1000 Hours
 *14511935	ENGR	Change	Change ball bearing	8.2.2-1	No Interval
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746933-0200] Base unit \ [3034438-0200] Toothed pulley					
 *19725676	ENGR	Check	Check ball bearing	8.2.3-1	1000 Hours

Asset: 9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Task Code	Trade	Task Action	Task Description	Doc Ref	Interval
 *19725695	ENGR	Change	Change ball bearing		No Interval
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746934-0200] Feed unit \ [2716046-0200] Clamp unit					
 *9286752	ENGR	Change	Change Bushings	8.3.1-1 ScrewCap	1000 Hours
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746934-0200] Feed unit \ [2716047-0100] Height adjustment					
 *187001	ENGR	Overhaul	Overhaul Height adjustment	8.3.2-2	No Interval
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746934-0200] Feed unit \ [2740299-0200] Finger					
 *9106938	ENGR	Change	Change Bushing	8.3.3-2	1000 Hours
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746934-0200] Feed unit \ [2740371-0200] Finger					
 *9106935	ENGR	Change	Change Bushing	8.3.3-2	1000 Hours
(662950-0300:662907-0200 (658641)) Cap sequencer \ [2746929-0100] Carrier belt					
 *187004	ENGR	Change	Change timing belt	8.4.1-2	8000 Hours
(662950-0300:662907-0200 (658641)) Cap sequencer \ [662907-0200] Cap sequencer					
 *9286755	OPER	Clean	Clean Cap sequencer	OM 9:Weekly Care 9.3.10	1 Week
(662950-0300:662908-0300 (658644)) Cap conveyor \ [2846413-0400] conveyor belt					
 *15113596	ENGR	Change	Change conveyor belt		6000 Hours
 *15113598	ENGR	Change	Change Drive end bearing		6000 Hours
 *15113600	ENGR	Change	Change Infeed end bearing		6000 Hours
(662950-0300:662908-0300 (658644)) Cap conveyor \ [662908-0300] Cap conveyor					
 *9286742	OPER	Clean	Clean Cap conveyor	OM 9:Weekly Care 9.3.9	1 Week
(662950-0300:662911-0300 (658648)) Electrical cabinet \ [2833408-0200] Cooling unit \ [90459-0813] Cooling unit, KB20A619.01					
 *4334	TECH	Clean	Clean Filter	10.10.1-1; 8.10.1-1 Recap	1000 Hours
 *4336	TECH	Change	Change Filter	10.10.1-2; 8.10.1-2 Recap	No Interval
 *15275814	TECH	Clean	Clean {Condenser}	10.10.1-3; 8.10.1-3 Recap	3000 Hours
 *13197687	ENGR	Check	Check {Condenser} - fan	10.10.1-3; 8.10.1-3 Recap	3000 Hours
 *15275924	ENGR	Change	Change {Condenser} - fan	10.10.1-4; 8.10.1-4 Recap	No Interval
(662950-0300:662913-0300 (658649)) Regular accessories \ [2838693-0200] Start-up kit \ [3309602-0100] Start-up kit					
 *18900871	ENGR	Change	Change Nozzle		2000 Hours
4 After-Maintenance Checks: (9000171776) CAP 30F-030V TPA1000SQ HELIC 27 \ [662950-0300] CAP 30/Flex					
 *9104844	TECH	Check	Check Door guards and emergency stops. Check that all switches and emergency stops are intact and operates correctly.	13.4-1	500 Hours
 *9104846	ENGR	Check	Check Door guards and emergency stops. Check that all switches and emergency stops are intact and operates correctly.	13.4-1	1000 Hours

Spares**Asset:**

9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required	Unit Of Measure
1550595-9960	250R-231-35, Sliding Strip	*17438450	Change	[2758507-0300] Package conveyor \ [2763616-0103] Conveyor body \ [TASKS] TASKS	4	PC
1556626-0000	Wheel	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
1556626-0000	Wheel	*18087563	Change	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
1556630-0000	Wheel	*9262777	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	18	PC
2684864-0000	Shaft	*9106103	Change	[2802648-0200] CAP holders group \ [2751667-0200] Pressure finger	36	PC
2703673-0000	Toothed Disc	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
2703708-0000	Spring	*16767569	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
2703725-0000	Roller	*15856936	Change	[2802648-0200] CAP holders group \ [2751667-0200] Pressure finger	36	PC
2730989-0000	Lever	*9286752	Change	[2746934-0200] Feed unit \ [2716046-0200] Clamp unit	2	PC
2751687-0000	Washer	*9262768	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
2751693-0000	Steering	*9104921	Change	[2802645-0200] Belt stretcher	1	PC
2751693-0000	Steering	*19411562	Change	[2802645-0200] Belt stretcher	1	PC
2783465-0000	Shaft	*9262768	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
2783477-0000	Guide Shaft	*9106933	Change	[2839315-0200] Cammodule \ [2780560-0200] Drive	2	PC
2801048-0000	Cam	*15113007	Change	[2839315-0200] Cammodule \ [2780425-0100] Cam	1	PC
2839392-0000	Cam	*13697458	Change	[2839315-0200] Cammodule \ [2839383-0100] Cam	1	PC
2839412-0000	Cam	*13698345	Change	[2839315-0200] Cammodule \ [2839384-0100] Cam	1	PC
2857743-0000	Brush	*9106204	Change	[2846416-0300] Feeder \ [3102968-0200] Volume kit	12	PC
2983297-0000	Follower Arm	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
2987967-0000	Spring Holder	*18087563	Change	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
2987971-0000	Spring Holder	*18087563	Change	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
3014020-0000	Compression Spring	*16767569	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
3034434-0000	Tension spring	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
3108497-0000	Gasket	*15111170	Change	[2812005-0400] Elevator	1	PC
311103-0405	Parallel pin ISO 2338 8m6x30 A1	*15113007	Change	[2839315-0200] Cammodule \ [2780425-0100] Cam	2	PC

Spares**Asset:**

9000171776 CAP 30F-030V TPA1000SQ HELIC 27 75757/00477

Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required	Unit Of Measure
3117845-0000	Timing Belt	*187004	Change	[2746929-0100] Carrier belt	2	PC
3117862-0000	Timing Belt	*9106101	Change	[2802647-0200] Drive unit \ [3117862-0000] timing belt	1	PC
312155-0289	Screw DIN 7991 MF6S M4x10 A4 70	*187004	Change	[2746929-0100] Carrier belt	36	PC
312155-0327	Screw DIN 7991 MF6S M5x12 A4 70	*9262768	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
3124436-0000	Belt	*15111176	Overhaul	[2812005-0400] Elevator	1	PC
312812-0312	Hexagon nut, Ny-Lock M4 A4 80	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	12	PC
312812-0314	DAUT5A, Hexagon nut, Ny-Lock M5 A4 80	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	6	PC
315202-0705	O-ring, 17.17x1.78mm NBR-70A	*18113260	Change	[2838654-0300] Belt brake	2	PC
315202-0710	O-ring, 25.12x1.78mm NBR-70A	*9104921	Change	[2802645-0200] Belt stretcher	1	PC
315202-0713	O-ring, 29.87x1.78mm NBR-70A	*18113256	Change	[2838654-0300] Belt brake	4	PC
315202-0716	O-ring, 34.65x1.78mm NBR-70A	*14511850	Change	[2746933-0200] Base unit \ [2715669-0200] Toothed pulley	4	PC
315202-0716	O-ring, 34.65x1.78mm NBR-70A	*14511935	Change	[2746933-0200] Base unit \ [2715976-0200] Toothed pulley	2	PC
315202-0716	O-ring, 34.65x1.78mm NBR-70A	*19725695	Change	[2746933-0200] Base unit \ [3034438-0200] Toothed pulley	1	PC
315202-0733	O-ring, 45.69x2.62mm NBR-70A	*18113256	Change	[2838654-0300] Belt brake	2	PC
315221-0169	Rotating seal, 30,0/47,0mm NBR	*9104921	Change	[2802645-0200] Belt stretcher	1	PC
315221-0169	Rotating seal, 30,0/47,0mm NBR	*19411562	Change	[2802645-0200] Belt stretcher	1	PC
315221-0175	Rotating seal, 35,0/50,0mm NBR	*9104921	Change	[2802645-0200] Belt stretcher	1	PC
315221-0175	Rotating seal, 35,0/50,0mm NBR	*19411562	Change	[2802645-0200] Belt stretcher	1	PC
315221-0192	Rotating seal, 45,0/62,0mm NBR	*18113256	Change	[2838654-0300] Belt brake	2	PC
315221-0196	Rotating seal, 48,0/62,0mm NBR	*18113256	Change	[2838654-0300] Belt brake	2	PC
315230-0330	Seal ring G 28x37x4	*14511850	Change	[2746933-0200] Base unit \ [2715669-0200] Toothed pulley	4	PC
315230-0330	Seal ring G 28x37x4	*14511935	Change	[2746933-0200] Base unit \ [2715976-0200] Toothed pulley	2	PC
315230-0330	Seal ring G 28x37x4	*19725695	Change	[2746933-0200] Base unit \ [3034438-0200] Toothed pulley	1	PC
315752-0136	Retaining Ring for Bore DIN 472 62	*15622833	Change	[3199893-0100] Package positioner \ [3199889-0100] Side adjuster \ [2766954-0200] belt tensioner	2	PC
315752-0136	Retaining Ring for Bore DIN 472 62	*15622833	Change	[3199893-0100] Package positioner \ [3199890-0100] Side adjuster \ [2766954-0200] belt tensioner	2	PC
315753-0130	SGF47, Retaining Ring for Bore DIN 472 4	*19411562	Change	[2802645-0200] Belt stretcher	2	PC
321154-0180	Flange Bushing, Iglidur W300 12X14X12	*9262786	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC

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Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required	Unit Of Measure
321155-0062	Flange Bushing, Iglidur X 6X8X8	*1010570	Overhaul	[2746941-0200] CAP holders group \ [2703670-0100] CAP holders group	24	PC
321158-0060	Flange Bushing, Iglidur J 6X8X6	*9286752	Change	[2746934-0200] Feed unit \ [2716046-0200] Clamp unit	5	PC
321158-0060	Flange Bushing, Iglidur J 6X8X6	*9106938	Change	[2746934-0200] Feed unit \ [2740299-0200] Finger	1	PC
321158-0060	Flange Bushing, Iglidur J 6X8X6	*9106935	Change	[2746934-0200] Feed unit \ [2740371-0200] Finger	1	PC
321158-0142	3319620, Flange Bushing, Iglidur J 10X12	*9286752	Change	[2746934-0200] Feed unit \ [2716046-0200] Clamp unit	1	PC
321158-0180	3319626, Flange Bushing, Iglidur J 12X14	*187001	Overhaul	[2746934-0200] Feed unit \ [2716047-0100] Height adjustment	2	PC
321306-0104	Ball bearing 20/42x12	*18113260	Change	[2838654-0300] Belt brake	2	PC
321306-0105	Ball bearing 25/47x12	*9104921	Change	[2802645-0200] Belt stretcher	2	PC
321306-0105	Ball bearing 25/47x12	*19411562	Change	[2802645-0200] Belt stretcher	2	PC
321309-0102	Ball bearing 15/35x11	*14511850	Change	[2746933-0200] Base unit \ [2715669-0200] Toothed pulley	8	PC
321309-0102	Ball bearing 15/35x11	*14511935	Change	[2746933-0200] Base unit \ [2715976-0200] Toothed pulley	4	PC
321309-0102	Ball bearing 15/35x11	*19725695	Change	[2746933-0200] Base unit \ [3034438-0200] Toothed pulley	2	PC
321309-0105	Ball bearing 25/52x15	*15622833	Change	[3199893-0100] Package positioner \ [3199889-0100] Side adjuster \ [2766954-0200] belt tensioner	1	PC
321309-0105	Ball bearing 25/52x15	*15622833	Change	[3199893-0100] Package positioner \ [3199890-0100] Side adjuster \ [2766954-0200] belt tensioner	1	PC
321314-0105	Ball bearing 25/62x17	*15622833	Change	[3199893-0100] Package positioner \ [3199889-0100] Side adjuster \ [2766954-0200] belt tensioner	2	PC
321314-0105	Ball bearing 25/62x17	*15622833	Change	[3199893-0100] Package positioner \ [3199890-0100] Side adjuster \ [2766954-0200] belt tensioner	2	PC
3365207-0000	Belt	*15113596	Change	[2846413-0400] conveyor belt	1	PC
344224-0200	Ball bearing 10/26x8	*15113598	Change	[2846413-0400] conveyor belt	4	PC
344224-0202	Ball bearing 15/32x9	*15111176	Overhaul	[2812005-0400] Elevator	2	PC
344224-0203	Ball bearing 17/35x10	*15113598	Change	[2846413-0400] conveyor belt	1	PC
344224-0204	B40160040S, Ball bearing 20/42x12	*15111176	Overhaul	[2812005-0400] Elevator	1	PC
344224-0204	B40160040S, Ball bearing 20/42x12	*9104918	Change	[2838654-0300] Belt brake \ [2766994-0400] Acceleration pusher \ [2773636-0200] belt tensioner	2	PC
344319-2101	Application Module MiniBlue II, 1095703	*15150773	Change	[2716091-0400] Hotmelt gun	2	PC
90091-0304	Rotating seal, 45,0/65,0mm NBR	*15622833	Change	[3199893-0100] Package positioner \ [3199889-0100] Side adjuster \ [2766954-0200] belt tensioner	4	PC
90091-0304	Rotating seal, 45,0/65,0mm NBR	*15622833	Change	[3199893-0100] Package positioner \ [3199890-0100] Side adjuster \ [2766954-0200] belt tensioner	4	PC
90091-0322	Rotating seal, 25,0/42,0mm NBR	*18113260	Change	[2838654-0300] Belt brake	2	PC
90189-0019	Ball bushing, 20x30x30 mm	*9106933	Change	[2839315-0200] Cammodule \ [2780560-0200] Drive	4	PC

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Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required	Unit Of Measure
90214-0186	Ball bearing 30/42x7	*18113256	Change	[2838654-0300] Belt brake	8	PC
90240-0262	Flange Bushing, Iglidur X 12X14X12	*15856936	Change	[2802648-0200] CAP holders group \ [2751667-0200] Pressure finger	54	PC
90274-0052	Level guard, 2.855435.1	*15293013	Change	[3208664-0200] Central lubrication \ [90603-0408] {Lubrication Unit, 10P-P4-H1 LM12}	1	PC
90459-0364	Filter KB20/30/40 Polyureth. Filter 2001	*4336	Change	[2833408-0200] Cooling unit \ [90459-0813] Cooling unit, KB20A619.01	1	PC
90459-1986	Filter Assy, 100 Mesh, 1028305	*12726633	Change	[2758511-0200] Hotmelt equipment	1	PC
90459-3197	Saturn Single-Orifice Nozzle, 322014	*18900871	Change	[2838693-0200] Start-up kit \ [3309602-0100] Start-up kit	2	PC
90459-3810	Filter Cartridge, MS6-LFX	*9106228	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel	1	PC
90459-3811	filter Cartridge MS6-LFM-A	*9106231	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel	1	PC
90459-3811	filter Cartridge MS6-LFM-A	*15111388	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel \ [2838673-0200] Service unit \ [90603-4698] Filter, MS6-LFM-1/2-ARV-DA	1	PC
90459-3812	Filter Cartridge, MS6-LFM-B	*9106234	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel	1	PC
90459-3812	Filter Cartridge, MS6-LFM-B	*15111365	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel \ [2838673-0200] Service unit \ [90603-4699] Filter, MS6-LFM-1/2-B-R-V-DA	1	PC
90459-3814	C6-499, Filter Cartridge, MS4-LFP-E	*9106237	Change	[2758513-0200] Air supply \ [2838672-0200] Pneumatic panel	1	PC
90459-6329	Module SolidBlue A, 1052927	*9106116	Change	[2716091-0400] Hotmelt gun \ [90604-3317] Gun,TP Easyc. SBLA2T 120 1A, 1099064H1	1	PC
90600-0373	Retaining ring for Shaft DIN 471 21 SS	*9262768	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	48	PC
90600-0373	Retaining ring for Shaft DIN 471 21 SS	*9262774	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	48	PC
90600-0373	Retaining ring for Shaft DIN 471 21 SS	*16767569	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	24	PC
90600-0375	Ball bushing, 12x21x30 mm	*9262774	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	24	PC
90600-0376	Shaft, LM shaft 12 g6 89l M	*9262768	Change	[2746939-0200] Cap Carrier Group \ [2703700-0200] Guide bracket	12	PC
90600-0486	Timing belt 50AT10/1120 PU	*9106110	Change	[2716097-0200] Motion control	1	PC
90600-0487	Timing belt 50AT10/1410 PU	*9106107	Change	[2716090-0200] Motion control	1	PC
90600-0670	Fan, VBA0001508 ,50/60hz 4uf	*15275924	Change	[2833408-0200] Cooling unit \ [90459-0813] Cooling unit, KB20A619.01	1	PC
90600-0683	Comp. spring, 2496, 1,2x10,4x45	*19111587	Change	[2802648-0200] CAP holders group \ [2751667-0200] Pressure finger	18	PC
90600-3011	Timing belt, 25AT10/5250 PU+35 2.3.7.339	*9104898	Change	[3199895-0100] Package handling	2	PC

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Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required	Unit Of Measure
90600-3012	Timing belt 25AT10/4800 PU+32 2.3.7.339	*9104902	Change	[3199895-0100] Package handling	2	PC
90600-5135	Bushing, 12x14x8 mm	*15856936	Change	[2802648-0200] CAP holders group \ [2751667-0200] Pressure finger	18	PC
90600-6183	Tubular Rivet 3,5x6,2	*17438450	Change	[2758507-0300] Package conveyor \ [2763616-0103] Conveyor body \ [TASKS] TASKS	4	PC
90602-4674	Timing belt 25T10/1150-DL PU	*19411560	Change	[2838654-0300] Belt brake \ [2766994-0400] Acceleration pusher	1	PC
90602-4686	Timing belt 32TK5K6/780 PU + Minigrip	*18112448	Change	[2838654-0300] Belt brake	4	PC
90603-2322	Ball bearing 10/19x5	*15113598	Change	[2846413-0400] conveyor belt	2	PC
90603-2322	Ball bearing 10/19x5	*15113600	Change	[2846413-0400] conveyor belt	2	PC
90603-2323	Ball Bearing	*11876268	Change	[2695135-0200] pulley	4	PC
90604-7284	Timing belt 10T5/1215 PU	*15707604	Change	[3199895-0100] Package handling \ [3115099-0200] Package aligner	1	PC
90605-3869	Flange Bushing, Iglidur J 15X17X12	*15707604	Change	[3199895-0100] Package handling \ [3115099-0200] Package aligner	8	PC
90609-7355	Ball Bearing 10x30x9	*9106933	Change	[2839315-0200] Cammodule \ [2780560-0200] Drive	2	PC
90609-8349	Filter Insert 200 mesh, 1126802	*8941644	Change	[2716091-0400] Hotmelt gun \ [90604-3317] Gun,TP Easyc. SBLA2T 120 1A, 1099064H1 \ [3100274-0000] Filter	1	PC

Special Resources**Asset:**

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Part No	Part Description	Task Code	Task Action	Component Tree Path	Qty Required
2736458-0000	Template	*187004	Change	[2746929-0100] Carrier belt	1
344407-0000	Klübersynth UH1 14-151, only in BoM	*14511850	Change	[2746933-0200] Base unit \ [2715669-0200] Toothed pulley	1
344407-0000	Klübersynth UH1 14-151, only in BoM	*19725695	Change	[2746933-0200] Base unit \ [3034438-0200] Toothed pulley	1
90604-5444	Grease Gun, 3095514	*12883932	Lubricate	[2838654-0300] Belt brake \ [2766990-0200] Brake unit	1