## **Quality Engineering CO.**

Gat.No.317,Pune-Saswad Road,Opp.Palkhi Visawa,Tal-Purander, Zendewadi,Pune-412-301

## **Job Process Sheet**

| SO/Wo No       | 1   | Prod.Order No | 102 | WO Date  | 17/10/2023 |  |
|----------------|-----|---------------|-----|----------|------------|--|
| Job Name Job 1 |     | PO No         | 102 | Total CT | 60         |  |
| Drag No        | 102 |               |     |          |            |  |

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| Sr.No | Process   | Description | Machine<br>Name               | Tooling Used                   | DC | Feed | CT(min) | Start Date | Start<br>Time | End Date   | End<br>Time | Ideal<br>Code | Start Date | Start<br>Time |
|-------|-----------|-------------|-------------------------------|--------------------------------|----|------|---------|------------|---------------|------------|-------------|---------------|------------|---------------|
| 1     | MACHINING | Test        | MAS<br>VR4<br>RADIAL          | THREAD<br>PLUG<br>GAUGE<br>M8  | 10 | 1    | 21      | 17/10/2023 | 14:41         | 17/10/2023 | 15:02       | 1             | 17/10/2023 | 14:41         |
| 2     | TAP M-20  | Test        | MIKRON-<br>VC 1000<br>TNC 407 | THREAD<br>PLUG<br>GAUGE<br>M16 | 12 | 1    | 61      | 17/10/2023 | 14:42         | 17/10/2023 | 15:43       |               | 17/10/2023 | 14:42         |