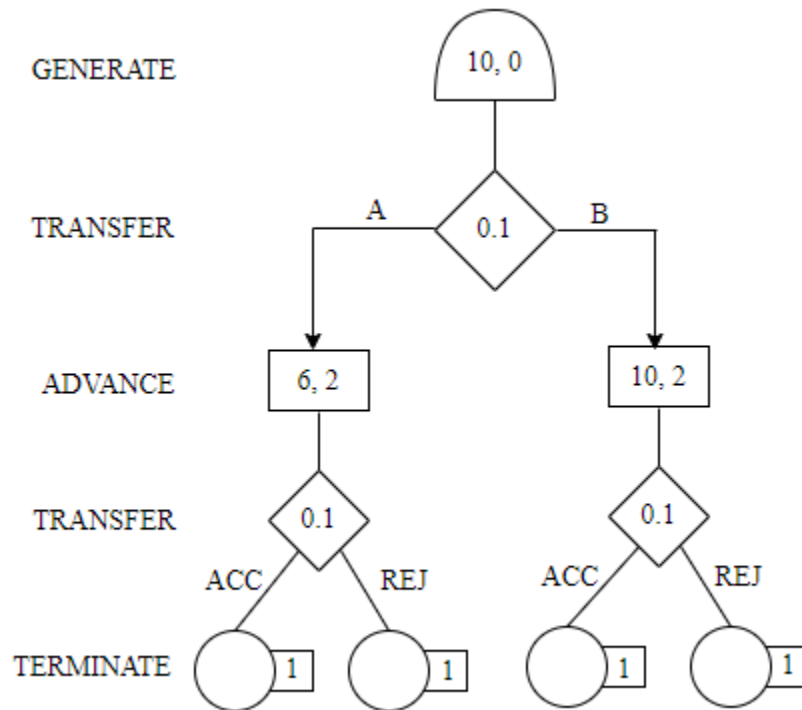


11. Parts are being made at the rate of one every 10 minutes. They are of two types, A and B. And are mixed randomly with about 10% being type B. A separate inspector is assigned to examine each part. Inspection of part A takes 6 ± 2 minutes while B takes 10 ± 2 minutes. Both inspector rejects 10% of parts they inspect. Draw GPSS block diagram to simulate the the above problem for 100 parts.



Code for simulating the given problem using GPSS:

```
GENERATE 10, 0

TRANSFER 0.1 A B

A ADVANCE 6, 2

B ADVANCE 10, 2

A TRANSFER 0.1 ACC REJ

B TRANSFER 0.1 ACC REJ

A ACC TERMINATE 1

REJ TERMINATE 1

B ACC TERMINATE 1

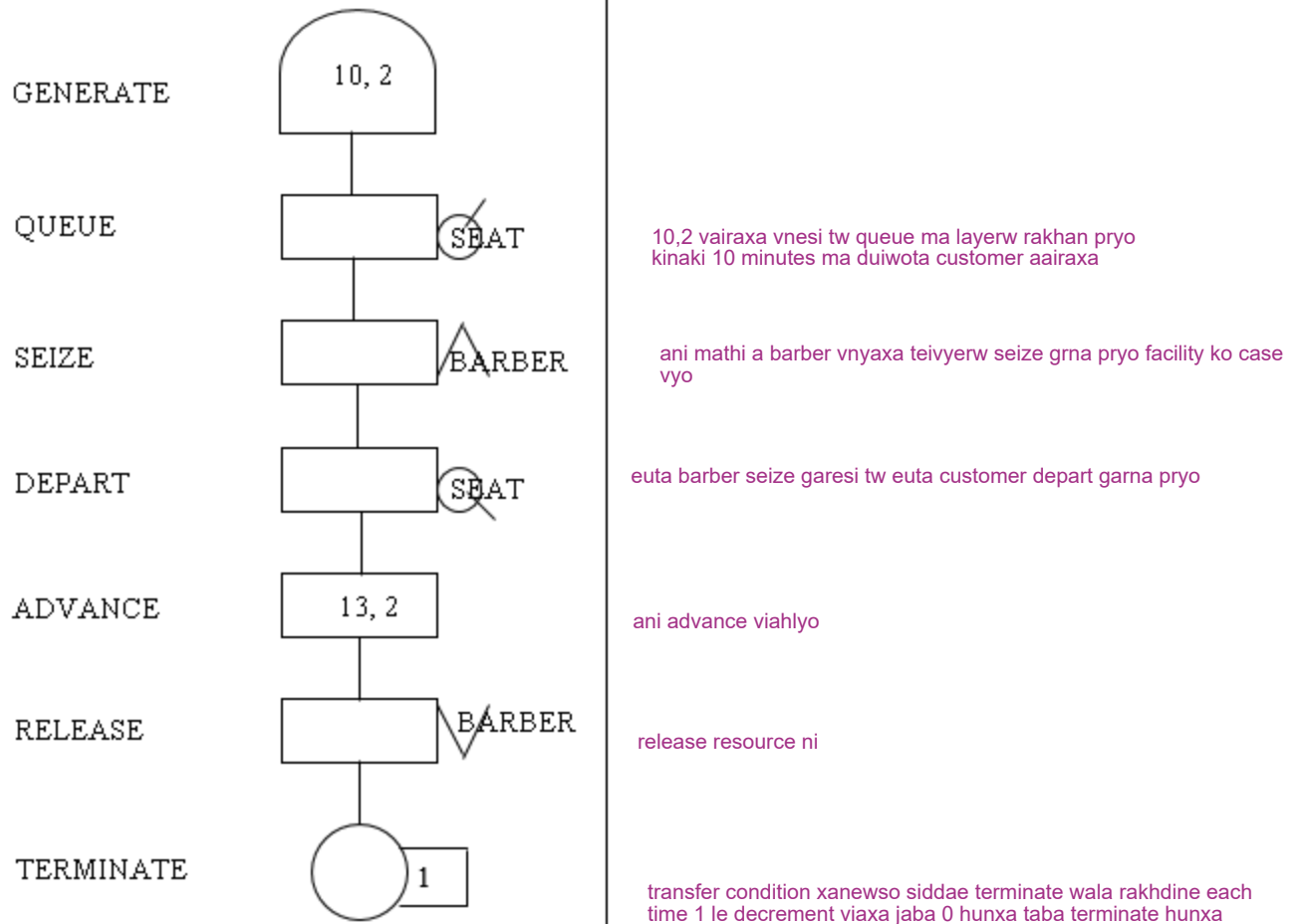
REJ TERMINATE 1

START 100
```

11. Create a GPSS model and program to simulate a barber shop for a day (9am to 4pm), where a customer enters the Shop every 10 ± 2 minutes and a barber takes 13 ± 2 for a haircut.

Solution

GPSS model to simulate a barber shop



Program

GENERATE 10,2

QUEUE SEAT

SEIZE BARBER

DEPART SEAT

ADVANCE 15,3

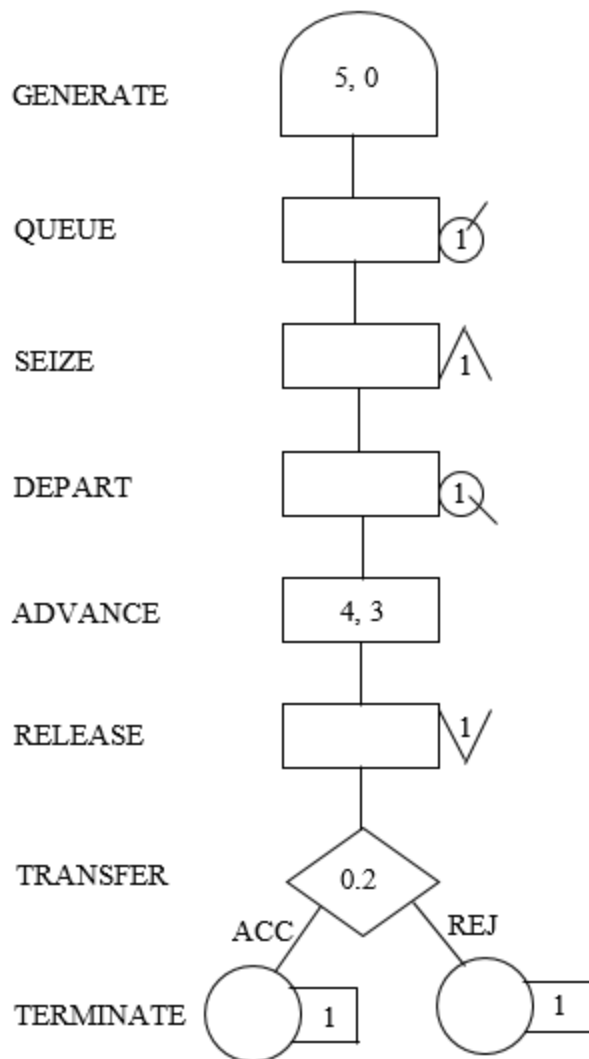
RELEASE BARBER

TERMINATE

TIMER GENERATE 420

TERMINATE 1

3. Why is GPSS called transaction flow oriented language? A machine tool in a manufacturing shop is turning out parts at the rate of every 5 minutes. When they are finished, the parts are sent to an inspector, who takes 4 ± 3 minutes to examine each one and rejects 20% of the parts. Draw and explain a block diagram for it and write a GPSS program to simulate using the concept of FACILITY.



Code for simulating the given problem using GPSS:

```
GENERATE 5, 0
QUEUE 1
SEIZE 1
DEPART 1
ADVANCE 4, 3
RELEASE 1
TRANSFER 0.2 ACC REJ
ACC TERMINATE 1
REJ TERMINATE 1
```

10. What do you understand by queueing and queueing discipline? An office works for 5 days, 8 hours per day, and receives 1200 telephone call in the week. Calculate the mean arrival rate and mean inter-arrival time of the calls.

Mean arrival rate = λ

Mean inter-arrival time = T_a

Total working hours = $5 * 8 = 40$ hrs per week

Total calls in the week = 1200

$T_a = (40 * 60 * 60 \text{ sec}) / 1200 = 144,000 \text{ sec} / 1200 = 120 \text{ sec} = 2 \text{ min}$

$\lambda = 1 / T_a = 1 / 2 = 0.5 \text{ call per min}$