

POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.

1727		1826		1734		1508•	
1623		1923		1754		1509	
1924•		1755		1819		1986•	
1866•		1965•		1777		1681	
1735		1765•		1779		1994	
1724		1621•		1982		1948	
1561		1521•		1638•		1816•	
1666		1853		1974		1815•	
1661		1882•		1639		1786	
1622•		1752		1616		1910	
1861		1778		1915		1993	
1683•		1678•		1620		1909•	
1980		1987		1707		1548	
1971•		1878		1781•		1721	
1825•		1588		1981•		1584	
1624•		1637•		1784•		1984•	
1772		1838		1567		1549	
1771•		1839•		1919		1921•	
1625		1747•		1917•		1990•	
1725•		1653		1713		1787	
1869		1817		1818		1783	
1763		1820		1941		1785	
1626		1952		1998		1835•	
1951•		1821•		1887		1782	
1955•		1899		1983		1635•	

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While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.

1709•	[Color Swatch]	1629	[Color Swatch]	1874•	[Color Swatch]	1563	[Color Swatch]
1710	[Color Swatch]	1529	[Color Swatch]	1562	[Color Swatch]	1761	[Color Swatch]
1788	[Color Swatch]	1627	[Color Swatch]	1542	[Color Swatch]	1760	[Color Swatch]
1833	[Color Swatch]	1632	[Color Swatch]	1531	[Color Swatch]	1962	[Color Swatch]
1633	[Color Swatch]	1997	[Color Swatch]	1975	[Color Swatch]	1932	[Color Swatch]
1880•	[Color Swatch]	1766•	[Color Swatch]	1742•	[Color Swatch]	1827•	[Color Swatch]
1631	[Color Swatch]	1930	[Color Swatch]	1934•	[Color Swatch]	1593	[Color Swatch]
1831•	[Color Swatch]	1943	[Color Swatch]	1829	[Color Swatch]	1977•	[Color Swatch]
1712	[Color Swatch]	1767•	[Color Swatch]	1733•	[Color Swatch]	1797	[Color Swatch]
1911	[Color Swatch]	1743	[Color Swatch]	1528	[Color Swatch]	1762	[Color Swatch]
1834	[Color Swatch]	1966•	[Color Swatch]	1675•	[Color Swatch]	1852	[Color Swatch]
1680	[Color Swatch]	1566	[Color Swatch]	1674	[Color Swatch]	1992	[Color Swatch]
1719	[Color Swatch]	1830	[Color Swatch]	1953•	[Color Swatch]	1893	[Color Swatch]
1720	[Color Swatch]	1676	[Color Swatch]	1871	[Color Swatch]	1895•	[Color Swatch]
1789	[Color Swatch]	1642•	[Color Swatch]	1828•	[Color Swatch]	1695	[Color Swatch]
1731	[Color Swatch]	1532	[Color Swatch]	1775	[Color Swatch]	1896	[Color Swatch]
1711•	[Color Swatch]	1842•	[Color Swatch]	1776	[Color Swatch]	1577	[Color Swatch]
1832	[Color Swatch]	1843•	[Color Swatch]	1764	[Color Swatch]	1594	[Color Swatch]
1922•	[Color Swatch]	1967	[Color Swatch]	1671	[Color Swatch]	1694	[Color Swatch]
1522	[Color Swatch]	1555	[Color Swatch]	1628	[Color Swatch]	1892	[Color Swatch]
1634	[Color Swatch]	1844•	[Color Swatch]	1550	[Color Swatch]	1888	[Color Swatch]
1553	[Color Swatch]	1976	[Color Swatch]	1960•	[Color Swatch]	1846•	[Color Swatch]
1630	[Color Swatch]	1944•	[Color Swatch]	1961	[Color Swatch]	1890	[Color Swatch]
1933	[Color Swatch]	1643•	[Color Swatch]	1964•	[Color Swatch]	1991	[Color Swatch]
1722	[Color Swatch]	1574	[Color Swatch]	1963	[Color Swatch]	1891	[Color Swatch]

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1645		1770		1668		1660	
1799		1748•		1705		1854	
1685		1848•		1669		1654	
1677		1701		1798		1859•	
1746		1650		1969		1931	
1692		1749		1568		1554	
1592		1988•		1569		1942	
1652		1851•		1795•		1999	
1690		1651•		1794		1836	
1996		1702		1796		1958	
1704•		1900		1956•		1656	
1985		1545		1756•		1729	
1879•		1578		1790		1945•	
1847		1903		1706		1858	
1868		1902•		1552		1658	
1780		1904		1920		1898	
1849		1970•		1792•		1856	
1979		1968		1959		1753	
1647		1648•		1809		1857	
1989		1768		1759		1926	
1751		1541		1793		1657•	
1750•		1940•		1757		1659•	
1845•		1649		1684		1558	
1580		1769		1939		1559	
1703		1905		1906		1560	

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1557		1739		1617		1575	
1745		1540		1619		1613	
1929		1741•		1618		1610	
1744		1812•		1740		1811•	
1936		1810•		1886		1564	
1736		1665		1686		1589	
1938		1664		1687		1800•	
1573		1862		1505		1805•	
1872		1860•		1572		1801•	
1928		1662		1640•		1802	
1728•		1663		1614		1804	
1855•		1535		1539		1803•	
1884•		1738•		1689			16
1885		1682•		1615			
1527		1582•		1502			
1927		1822		1918•			
1556		1863		1718•			
1726		1526		1611			
1949•		1670•		1612			
1723•		1673•		1840•			
1870		1672•		1841•			
1773		1791•		1641			
1973•		1538		1544			
1565		1730		1506			
1758		1957		1507			

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MULTI COLORS	MULTI COLORS	FLUORESCENT	FLUORESCENT
1510	1600	1925	1937•
1511	1603	1972	1978•
1512	1604	1824•	1946•
1513	1605	1883	1598
1514	1609	1995	1837•
1515	1606	1823•	1947
1516	1601	1935	1954
1517	1602	1867•	1908•
1518	1608	1599	1907
1519	1607	1850	1597
		1950•	1596
		1901	1595
		19	20
17	18		

* For Polyneon Multi Colors please refer to a physical color card or visit:
www.madeirausa.com or www.madeiramart.com in the Polyneon polyester thread section.

POLYNEON 100% polyester

Due to its resistance to *Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundering. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

*Recommendations for chlorine treatment: active chlorine: maximum 30°C/86° F time of treatment: maximum 30 minutes.

WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

POLYNEON No. 75

Made from 100% polyester, #75 is the thinnest in the Polyneon line of thread. The finest details and smallest letters can be achieved with supreme clarity.

POLYNEON No. 75 is available in the colors marked with • on the shadecard.

POLYNEON

No. 40

dtex 135 x 2
den 120 x 2

Art. No. 918
10 x 5.000m



Art. No. 919
10 x 1.000m



65#9 - 75#11



100% Viscose Filament

max. 20g CL/I
max. 30°C/86°F • max. 30 min

● POLYNEON

No. 60

dtex 84 x 2
den 75 x 2

Art. No. 924
10 x 1.500m



65#9

● POLYNEON

No. 75

dtex 55 x 2
den 50 x 2

Art. No. 936
10 x 2.500m



60#8

QUALITY
MANAGEMENT
Certificate

Voluntary participation in regular
monitoring according to ISO 9001:2000



CONFIDENCE
IN TEXTILES
Tested for harmful substances
according Oeko-Tex Standard 100
Test No. 94.0.7165 · Fl Hohenstein

Madeira USA Ltd.
U.S. Corporate Headquarters

Call Toll-Free: 800-225-3001
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

*** ATTENTION ***

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, etc. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.