

# Prasanna Kumar Padhiari OPERATION MANAGEMENT PROFESSIONAL with 19 yrs. Of Experience in PPC, Improvement Projects and Supply Chain Management.

A result-oriented professional offering over 19 years of a successful career with diverse roles distinguished by commended performance and proven results.

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# Notable Accomplishments Across the Career

- Drove program namely "Cash flow Management" which resulted in saving INR 3.5 Crores by Optimizing Inventory of RM, WIP and Finished goods. By Cost Reduction Projects for Tooling, Consumables, Packaging, Overtime and Manpower Optimization, Power and Fuel cost Reduction in the (Year 2019-20).
- Prepare Project Report and Develop New Product (NPD) in "Segmented Bearing".
- Establish the Supply Chain Function for Green Field Project "ERW Steel Pipe Plant". Starting With Vendor development, Equipment Procurement, Contract and Agreement, Selection of Service Providers for Custom clearance, Logistic Support Providers, Scrap Management Selling/Billing procedures, ERP System Implementation in the (Year 2011-12).
- Slashed RM Inventory from 12 to 5 Days and WIP from 9 to 3 Days Using VSM approach and KANBAN System.

## **Education & Academic Details**

- MBA (Operations Management) from Sikkim Manipal University in 2012
- B.E. (Industrial & Production Engineering) from Nagpur University in 2003
- Diploma (Mechanical Engineering) from L&T Institute of Technology, Mumbai in 2000

#### Certifications

- Manufacturing Excellence Data Analysis Essential
- Lean Six Sigma Green Belt From KPMG.

# **Organizational Experience**

Sep'21 to till date Deccan Enterprises Pvt. Ltd., Hyderabad Leading Silicon Insulators Manufacturer in India as DGM Sales & Operation Planning.

#### **Key Result Areas:**

- Responsible for Order booking, Material Planning, Production Planning, Production Monitoring and Order Execution.
- Responsible for Process Optimization, 5S, Productivity Improvement, Inventory Management, RM Yield and to achieve Sales Target as per Budget.

Mar'14 to Sep'21 Harsha Engineers Ltd., Ahmedabad Leading Bearing Cage Manufacturer in India as Senior Manager PPC and Improvement Project

#### **Key Result Areas:**

 Coordinating budgets, forecasts and reports & accordingly effectuating business plans and Capex approval to attain maximum sales and optimum revenue

# **Core Competencies**

- Budgeting and Cost Control
- Capacity Planning and Capex Plan
- Production Planning and Control
- Material Planning and Inventory Management
- Improvement Projects
- Manufacturing Excellence
- Kaizen/5S/Kanban/Lean Mfg.
- Centralized Planning
- Green Field Project
- New Product Development
- Scrap Management
- IOT Implementation.
- Vendor Management
- Quality Compliance
- P & L Management
- Supplier rating/ Negotiation
- Leadership & Team Management

- Responsible to Plan the capacity for Turning and Milling machines to increase the sales target from Rs.12Cr. p.m. to Rs.16Cr. p.m.
- Responsible for Improvement Projects to Develop smart manufacturing & operational procedures to increase efficiencies like Productivity, OEE and Yield.
- Responsible for management information by analysing and reporting the key targets like Plan vs Actual, Inventory Target vs actual in ITR and Value, On time Delivery (OTIF), Productivity, Yield, OEE, Mfg. Cost Target vs Actual and deploying the actions to meet organizational goal.
- Providing direction, motivation and training to the team for ensuring optimum performance

#### Aug'11 to Mar'14

Nippon Steel Pipe India Pvt. Ltd., Neemrana, Rajasthan ERW Steel Pipe Manufacturer for Steel Industry as Manager PPC

#### **Key Result Areas:**

- Setting up the end to end (Order to delivery) System for New Plant
- Responsible for Production Planning, Order Management, Material Planning, Vendor Management, Sub-contracting, Custom Clearance, Store and Warehouse Management.
- Dispatch and Logistic Management.
- Steel Scrap Management.
- ERP System Implementation and Monitoring.

#### May'05 to July'11

Asahi India Glass Ltd. Bawal, Haryana Automotive Glass Manufacturer for Car, SUV and Buses as Manager Supply Chain Planning and Logistic (SCPL)

#### **Key Result Areas:**

- Responsible for short term and long term Production Plan and Capacity Projection.
- Responsible for Material Planning, Store and Warehouse Management.
- Inventory Management

June'03 to May'05 IST Ltd. Gurgaon, Haryana Precision Component Manufacturer for Automotive as Engineer PPC

## **Technical Skills**

- Operating System like Windows MS Office (Excel, Word, PowerPoint) and ERP systems like Oracle 11i, SAP (PP and MM Module)
- Good Hand on Power Point and Excel Spread Sheet and Usage of Formula.
- IOT Implementation for Online Data Capturing From Machines.

### **Soft Skills**

- Change Agent
- Communicator
- Collaborator
- Motivator

# **Training / Workshop**

- Workshop on KANBAN Implementation (Two Full Days) at Workstation
- Working Capital Management Seminar (One Day) conducted by IAM (Indian Academy of Management) in Delhi.
- Inventory Management, Forecasting & Stock Control Techniques Workshop (2days) conducted by International Business Conference in Delhi
- Enhance Your Potential Leadership skills & Process Course of Study for 3 months
- 7 Habits of Highly Effective People Seminar (One Day) conducted by Maruti Suzuki India Ltd.
- 10 days training at SNP Thailand on ERW Pipe forming
- Attended on-the-job training in:
  - Larsen & Toubro Ltd. Kansbahal works (Heavy Engg. Div.) for 6 months
  - Evergreen Engg. Co. Mumbai (Lighting & Reflector Div.) for 6 months

## Personal Details

Date of Birth 1st April 1978

Present Address Flat No.-903, Block-F, Marigold H.S, South Bopal, Ahmedabad – 380058 Permanent Address G-2 Block-3, Hi-tech Plaza, Phase-2 Sunderpada, Kantilo, Bhubaneswar – 751002 Languages Known: English, Hindi & Odia