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1  # -*- coding: utf-8 -*-
2  """
3  Created on Sun May 19 12:59:39 2019
4  @author: pranavaddepalli
5  """
6  ### SETUP and LOAD RAW DATA
7
8  import numpy as np
9  import os
10 import matplotlib.pyplot as plt
11 import pandas as pd
12 import scipy.stats as stats
13
14
15 np.set_printoptions(precision=3, suppress=True)
16
17 base_dir = os.getcwd()
18 data_dir = base_dir + "/Data/"
19
20 raw_10_percent = np.genfromtxt(data_dir + '10pLines', delimiter=',')
21 print("10% infill data has {} columns and {} rows.".format(np.size(raw_10_percent,
22 axis=1), np.size(raw_10_percent, axis=0)))
23 raw_10_percent = raw_10_percent
24
25 raw_20_percent = np.genfromtxt(data_dir + '20pLines (1)', delimiter=',')[ :, :8]
26 print("20% infill data has {} columns and {} rows.".format(np.size(raw_20_percent,
27 axis=1), np.size(raw_20_percent, axis=0)))
28 raw_20_percent = raw_20_percent
29
30 raw_30_percent = np.genfromtxt(data_dir + '30pLines', delimiter=',')
31 print("30% infill data has {} columns and {} rows.".format(np.size(raw_30_percent,
32 axis=1), np.size(raw_30_percent, axis=0)))
33 raw_30_percent = raw_30_percent
34
35 ### PROCESS RAW DATA
36
37 def point(row, row, col):
38     n = col
39     temperature = raw[row, col]
40     if col == 0:
41         x = 70
42         y = -70
43     elif col == 1:
44         x = 55
45         y = 56
46     elif col == 2:
47         x = 32.4
48         y = -41.8
49     elif col == 3:
50         x = 24
51         y = 15
52     elif col == 4:
53         x = 0
54         y = -12
55     elif col == 5:
56         x = -22.5
57         y = 33
58     elif col == 6:
59         x = -45
60         y = 48
61     else:
62         x = -72.5
63         y = 56
64     return n, x, y, temperature
65
66 system = np.zeros(shape = (3, len(raw_30_percent) + len(raw_20_percent) +

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len(raw_10_percent), 8), dtype='O')
65
66 hm_x = [[] for _ in range(3)]
67 hm_y = [[] for _ in range(3)]
68 hm_t = [[] for _ in range(3)]
69 hm_temp = [[] for _ in range(3)]
70
71 for i in range(0,30, 10):
72     infill = globals()['raw_' + str(i + 10) + '_percent']
73     print("Creating points for {}% infill...".format(i + 10), end="", flush=True)
74     for col in range(0, np.size(infill, axis=1)):
75         for row in range(0, np.size(infill, axis=0)):
76             n, x, y, temperature = point(infill, row, col)
77             hm_x[int(i / 10)].append(x)
78             hm_y[int(i / 10)].append(y)
79             hm_t[int(i / 10)].append(row)
80             hm_temp[int(i / 10)].append(temperature)
81             system[int(i / 10), row, n] = (x, y, temperature)
82     print("Done!")
83
84
85 %% CENTER CALCULATIONS
86
87 x_graph_list = [[] for i in range(3)]
88 y_graph_list = [[] for i in range(3)]
89 avgTemp_graph_list = [[] for i in range(3)]
90 equilibrium = (5.175, 10.525, 0)
91 def center(points):
92     global equilibrium
93     global x_graph_list
94     global y_graph_list
95     weighted_mean_temp = sum((((p[0])**2) +
96                               ((p[1])**2)**0.5)
97                               * p[2] for p in points)
98     tmp = (sum((((point[0])**2) + ((point[1])**2)**0.5) for point in points))
99     weighted_mean_temp = weighted_mean_temp / tmp
100
101     x = sum([point[0] * point[2] for point in points]) / sum([point[2] for point in
102     points])
103     y = sum([point[1] * point[2] for point in points]) / sum([point[2] for point in
104     points])
105     return (x, y, weighted_mean_temp)
106
107 centers = [[] for _ in range(3)]
108 for infill in range(0, 3):
109     print("Calculating centers for {}% infill...".format((infill + 1)*10), end="",
110     flush=True)
111     for time in system[infill]:
112         if type(time[0]) is tuple:
113             x, y, temperature_mean = center(time)
114             x_graph_list[infill].append(x)
115             y_graph_list[infill].append(y)
116             avgTemp_graph_list[infill].append(temperature_mean)
117             centers[infill].append((x, y, temperature_mean))
118         else: break
119     print("Done!")
120
121 %% VECTOR CALCULATIONS
122
123 gradients = [[] for _ in range(3)]
124 for infill in range(0, 3):
125     print("Calculating gradients for {}% infill...".format((infill + 1)*10), end="",
126     flush=True)
127     for c in centers[infill]:
128         dx = c[0] - equilibrium[0]

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127         dy = c[1] - equilibrium[1]
128         dt = c[2] - equilibrium[2]
129         gradT = np.sqrt( ((dt / dx)**2) + ((dt / dy)**2) )
130         direction = np.degrees(np.arctan(dy / dx))
131         gradients[infill].append((dx, dy, dt, gradT, direction))
132     print("Done!")
133
134
135
136
137     ### VISUALIZATION
138     for GRAPHING_INFILL in range(0, 3):
139
140         #CENTERS
141
142         fig = (plt.figure())
143         plt.subplot(111)
144         ax = plt.gca()
145         ax.scatter(x_graph_list[GRAPHING_INFILL], y_graph_list[GRAPHING_INFILL], s=1)
146         ax.plot(equilibrium[0], equilibrium[1], "or")
147         plt.ylabel("Y position (mm)")
148         plt.xlabel("X position (mm)")
149         plt.xlim(0,12.5)
150         plt.ylim(0,15)
151         plt.title("Temperature Centers for {}% infill".format(format((GRAPHING_INFILL +
152             1)*10)))
153
154         #RAW DATA
155
156         raw_df = pd.DataFrame(data= globals()['raw_' + str(10*GRAPHING_INFILL + 10) +
157             '_percent'])
158         raw_df.columns = ['Thermistor 1', 'Thermistor 2', 'Thermistor 3', 'Thermistor 4',
159             'Thermistor 5', 'Thermistor 6', 'Thermistor 7', 'Thermistor 8']
160
161         ax0 = raw_df.plot(title="Temperature over Time for {}%
162             Infill".format(format((GRAPHING_INFILL + 1)*10)), xlim=(0, 10000))
163         ax0.set_xlabel("Time (s)")
164         ax0.set_ylabel("Temperature (C)")
165
166     plt.show()
167
168
169     ### STATISTICS
170
171     #STANDARD DEVIATION OF CENTERS
172
173     print("Standard Deviation of Temperature Centers:")
174
175     x_std_ten = np.std(x_graph_list[0])
176     y_std_ten = np.std(y_graph_list[0])
177     print("\nTen percent: \n")
178     print("STD in X: {} \nSTD in Y: {}".format(x_std_ten,y_std_ten))
179
180     x_std_twenty = np.std(x_graph_list[1])
181     y_std_twenty = np.std(y_graph_list[1])
182     print("\nTwenty percent:\n")
183     print("STD in X: {} \nSTD in Y: {}".format(x_std_twenty,y_std_twenty))
184
185     x_std_thirty = np.std(x_graph_list[2])
186     y_std_thirty = np.std(y_graph_list[2])
187     print("\nThirty percent: \n")
188     print("STD in X: {} \nSTD in Y: {}".format(x_std_thirty,y_std_thirty))
189
190     #GRADIENTS

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190 ten_gradients = [value[3] for value in gradients[0] ]
191 twenty_gradients = [value[3] for value in gradients[1] ]
192 thirty_gradients = [value[3] for value in gradients[2] ]
193 anova_statistic, anova_pvalue = stats.f_oneway(ten_gradients, twenty_gradients,
194 thirty_gradients)
194 print("\nANOVA test:\n----- \nStatistic: {} \nnp-value:
195 {}".format(anova_statistic, anova_pvalue))
195 print("Mean of 10%: {} \nMean of 20%: {} \nMean of 30%:
196 {}".format(np.mean(ten_gradients), np.mean(twenty_gradients), np.mean(thirty_gradients)))
196
197 kw_statistic, kw_pvalue = stats.kruskal(ten_gradients, twenty_gradients,
198 thirty_gradients)
198 print("\nKruskal-Wallis test:\n----- \nStatistic: {} \nnp-value:
199 {}".format(kw_statistic, kw_pvalue))
199
200 statistic_10_20, pvalue_10_20 = stats.ttest_ind(ten_gradients, twenty_gradients,
201 equal_var=False)
201 statistic_20_30, pvalue_20_30 = stats.ttest_ind(twenty_gradients, thirty_gradients,
202 equal_var=False)
202 print("Two-Sample T Test for Independence with unequal variances:\n-----")
203 print("10% to 20%:\n-----\nStatistic: {} \nnp-value:
204 {}".format(statistic_10_20, pvalue_10_20))
204 print("20% to 30%:\n-----\nStatistic: {} \nnp-value:
205 {}".format((statistic_20_30), pvalue_20_30 ))

```