```python
# -*- coding: utf-8 -*-
"""
Temperature Analysis for AOS Research
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The full project folder can be found at
https://github.com/pranavaddepalli/AOSResearch2019
"""
#%% SETUP and LOAD RAW DATA

import numpy as np
import os
import matplotlib.pyplot as plt
import pandas as pd
import scipy.stats as stats


np.set_printoptions(precision=3, suppress=True)

base_dir = os.getcwd()
data_dir = base_dir + "/Data/"

raw_10_percent = np.genfromtxt(data_dir + '10pLines', delimiter=',')
print("10% infill data has {} columns and {} rows.".format(np.size(raw_10_percent, axis=1), np.size(raw_10_percent, axis=0)))
raw_10_percent = raw_10_percent

raw_20_percent = np.genfromtxt(data_dir + '20pLines (1)', delimiter=',')[:, :8]
print("20% infill data has {} columns and {} rows.".format(np.size(raw_20_percent, axis=1), np.size(raw_20_percent, axis=0)))
raw_20_percent = raw_20_percent

raw_30_percent = np.genfromtxt(data_dir + '30pLines', delimiter=',')
print("30% infill data has {} columns and {} rows.".format(np.size(raw_30_percent, axis=1), np.size(raw_30_percent, axis=0)))
raw_30_percent = raw_30_percent

#%% PROCESS RAW DATA

def point(raw, row, col):
    n = col
    temperature = raw[row, col]
    if col == 0:
         x = 70
         y = -70
    elif col == 1:
        x = 55
        y = 56
    elif col == 2:
        x = 32.4
        y = -41.8
    elif col ==3:
        x = 24
        y = 15
    elif col == 4:
        x = 0
        y = -12
    elif col == 5:
        x = -22.5
        y = 33
    elif col == 6:
        x = -45
        y = 48
    else:
        x = -72.5
        y = 56
    return n, x, y, temperature
```

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64
65
66  system = np.zeros(shape = (3, len(raw_30_percent) + len(raw_20_percent) +
    len(raw_10_percent), 8), dtype='O')
67
68  hm_x = [[] for _ in range(3)]
69  hm_y = [[] for _ in range(3)]
70  hm_t = [[] for _ in range(3)]
71  hm_temp = [[] for _ in range(3)]
72
73  for i in range(0,30, 10):
74      infill = globals()['raw_' + str(i + 10) + '_percent']
75      print("Creating points for {}% infill...".format(i + 10), end="", flush=True)
76      for col in range(0, np.size(infill, axis=1)):
77          for row in range(0, np.size(infill, axis=0)):
78              n, x, y, temperature = point(infill, row, col)
79              hm_x[int(i / 10)].append(x)
80              hm_y[int(i / 10)].append(y)
81              hm_t[int(i / 10)].append(row)
82              hm_temp[int(i / 10)].append(temperature)
83              system[int(i / 10), row, n] = (x, y, temperature)
84      print("Done!")
85
86
87  #%% CENTER CALCULATIONS
88
89  x_graph_list = [[] for i in range(3)]
90  y_graph_list = [[] for i in range(3)]
91  avgTemp_graph_list = [[] for i in range(3)]
92  equilibrium = (5.175, 10.525, 0)
93  def center(points):
94      global equilibrium
95      global x_graph_list
96      global y_graph_list
97      weighted_mean_temp = sum((((((p[0])**2) +
98                                  ((p[1])**2))**0.5)
99                                  * p[2]) for p in points)
100     tmp = (sum(((((point[0])**2) + ((point[1])**2))**0.5) for point in points))
101     weighted_mean_temp = weighted_mean_temp / tmp
102
103     x = sum([point[0] * point[2] for point in points]) / sum([point[2] for point in
    points])
104     y = sum([point[1] * point[2] for point in points]) / sum([point[2] for point in
    points])
105     return (x, y, weighted_mean_temp)
106
107
108
109 centers = [[] for _ in range(3)]
110 for infill in range(0, 3):
111     print("Calculating centers for {}% infill...".format((infill + 1)*10), end="",
    flush=True)
112     for time in system[infill]:
113         if type(time[0]) is tuple:
114             x, y, temperature_mean = center(time)
115             x_graph_list[infill].append(x)
116             y_graph_list[infill].append(y)
117             avgTemp_graph_list[infill].append(temperature_mean)
118             centers[infill].append((x, y, temperature_mean))
119         else: break
120     print("Done!")
121
122 #%% VECTOR CALCULATIONS
123
124 gradients = [[] for _ in range(3)]
125 for infill in range(0, 3):
126     print("Calculating gradients for {}% infill...".format((infill + 1)*10), end="",
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        flush=True)
127     for c in centers[infill]:
128         dx = c[0] - equilibrium[0]
129         dy = c[1] - equilibrium[1]
130         dt = c[2] - equilibrium[2]
131         gradT = np.sqrt( ((dt / dx)**2) + ((dt / dy)**2) )
132         direction = np.degrees(np.arctan(dy / dx))
133         gradients[infill].append((dx, dy, dt, gradT, direction))
134     print("Done!")
135
136
137
138 #%% VISUALIZATION
139 for GRAPHING_INFILL in range(0, 3):
140
141     #CENTERS
142
143     fig = (plt.figure())
144     plt.subplot(111)
145     ax = plt.gca()
146     ax.scatter(x_graph_list[GRAPHING_INFILL], y_graph_list[GRAPHING_INFILL], s=1)
147     ax.plot(equilibrium[0], equilibrium[1], "or")
148     plt.ylabel("Y position (mm)")
149     plt.xlabel("X position (mm)")
150     plt.xlim(0,12.5)
151     plt.ylim(0,15)
152     plt.title("Temperature Centers for {}% infill".format(format((GRAPHING_INFILL +
        1)*10)))
153
154     #RAW DATA
155
156     raw_df = pd.DataFrame(data= globals()['raw_' + str(10*GRAPHING_INFILL + 10) +
        '_percent'])
157     raw_df.columns = ['Thermistor 1', 'Thermistor 2', 'Thermistor 3', 'Thermistor 4',
        'Thermistor 5', 'Thermistor 6', 'Thermistor 7', 'Thermistor 8']
158     ax0 = raw_df.plot(title="Temperature over Time for {}%
        Infill".format(format((GRAPHING_INFILL + 1)*10)), xlim=(0, 10000))
159     ax0.set_xlabel("Time (s)")
160     ax0.set_ylabel("Temperature (C)")
161
162 plt.show()
163
164
165
166
167
168 #%% STATISTICS
169
170 #STANDARD DEVIATION OF CENTERS
171
172 print("Standard Deviation of Temperature Centers:")
173
174 x_std_ten = np.std(x_graph_list[0])
175 y_std_ten = np.std(y_graph_list[0])
176 print("\nTen percent: \n")
177 print("STD in X: {} \nSTD in Y: {}".format(x_std_ten,y_std_ten))
178
179 x_std_twenty = np.std(x_graph_list[1])
180 y_std_twenty = np.std(y_graph_list[1])
181 print("\nTwenty percent:\n")
182 print("STD in X: {} \nSTD in Y: {}".format(x_std_twenty,y_std_twenty))
183
184 x_std_thirty = np.std(x_graph_list[2])
185 y_std_thirty = np.std(y_graph_list[2])
186 print("\nThirty percent: \n")
187 print("STD in X: {} \nSTD in Y: {}".format(x_std_thirty,y_std_thirty))
188
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189
190
191   #GRADIENTS
192   ten_gradients = [value[3] for value in gradients[0] ]
193   twenty_gradients = [value[3] for value in gradients[1] ]
194   thirty_gradients = [value[3] for value in gradients[2] ]
195   anova_statistic, anova_pvalue = stats.f_oneway(ten_gradients, twenty_gradients,
      thirty_gradients)
196   print("\nANOVA test:\n-------------------- \nStatistic: {} \np-value:
      {}\n".format(anova_statistic, anova_pvalue))
197   print("Mean of 10%: {} \nMean of 20%: {} \nMean of 30%:
      {}".format(np.mean(ten_gradients), np.mean(twenty_gradients), np.mean(thirty_gradients)))
198
199   kw_statistic, kw_pvalue = stats.kruskal(ten_gradients, twenty_gradients,
      thirty_gradients)
200   print("\nKruskal-Wallis test:\n-------------------- \nStatistic: {} \np-value:
      {}\n".format(kw_statistic, kw_pvalue))
201
202   statistic_10_20, pvalue_10_20 = stats.ttest_ind(ten_gradients, twenty_gradients,
      equal_var=False)
203   statistic_20_30, pvalue_20_30 = stats.ttest_ind(twenty_gradients, thirty_gradients,
      equal_var=False)
204   print("Two-Sample T Test for Independence with unequal variances:\n--------------------")
205   print("10% to 20%:\n--------------------\nStatistic: {} \np-value:
      {}".format(statistic_10_20, pvalue_10_20))
206   print("20% to 30%:\n--------------------\nStatistic: {} \np-value:
      {}".format((statistic_20_30), pvalue_20_30 ))
```