



## **Fused Deposition** Modeling (FDM)

## Granular **Materials Binding**

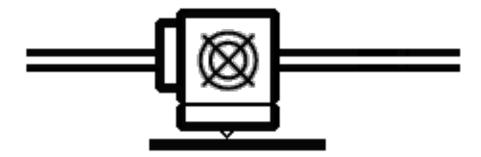
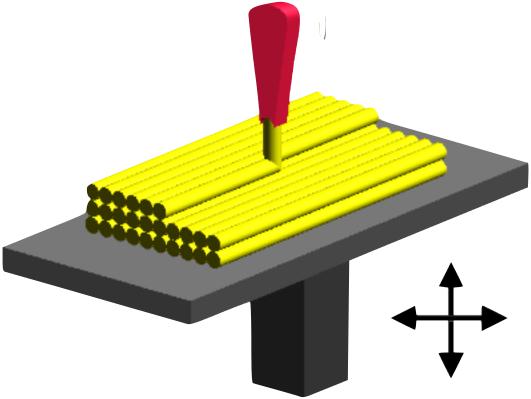


Fig. 1



### Nozzle ejecting material

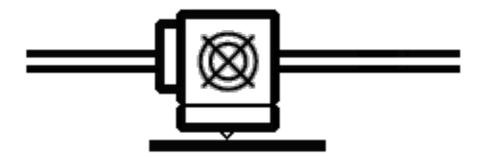
#### Movable table

Deposited fused

material







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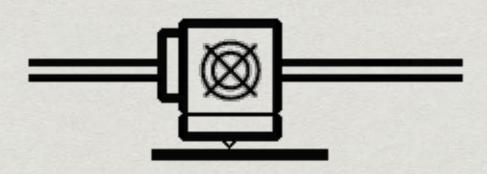
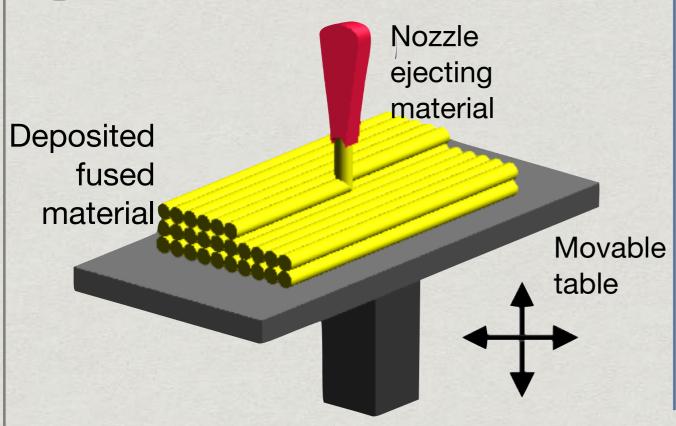


Fig. 1



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