

# **DATA SHEET**

**GENERAL PURPOSE CHIP RESISTORS** 

RC0805

5%, 1%

**RoHS** compliant



YAGEO Phicomp



SERIES

#### SCOPE

This specification describes RC0805 series chip resistors with lead-free terminations made by thick film process.

#### APPLICATIONS

• All general purpose application

#### FEATURES

- Halogen Free Epoxy
- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production

#### ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

#### YAGEO BRAND ordering code

#### GLOBAL PART NUMBER (PREFERRED)

XR-XXXXXL (I) (2) (3) (4)

#### (I) TOLERANCE

 $F = \pm 1\%$ 

 $J = \pm 5\%$  (for Jumper ordering, use code of J)

#### (2) PACKAGING TYPE

R = Paper taping reel

#### (3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

#### (4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia, Reel

13 = 13 inch dia. Reel

#### (5) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g.1K2, not 1K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

#### (6) DEFAULT CODE

Letter L is system default code for order only (Note)

# Resistance rule of global part number

Resistance code ru	le Example
OR	OR = Jumper
XRXX (I to 9.76 Ω)	IR = I Ω IR5 = I.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	IOR = IO Ω $97R6 = 97.6 Ω$
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (I to 9.76 KΩ)	IK = I,000 Ω 9K76 = 9760 Ω
$\times$ MXX (I to 9.76 M $\Omega$ )	IM = I,000,000 Ω 9M76= 9,760,000 Ω

## **ORDERING EXAMPLE**

The ordering code of a RC0805 chip resistor, value 56  $\Omega$  with ±1% tolerance, supplied in 7-inch tape reel is: RC0805FR-0756RL.

#### NOTE

- I. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol can be printed



SERIES

0805 (RoHS Compliant)

#### **PHYCOMP BRAND ordering codes**

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

#### **GLOBAL PART NUMBER (PREFERRED)**

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

#### **I2NC** CODE

2322 / 2350	XXX XXX	XX L
(I)	(2) (3)	(4)

	,		(-) (-)			
TYPE/	START	TOL.	RESISTANCE	PAPER	R / PE TAPE ON REE	L (units) <sup>(2)</sup>
0805	IN <sup>(1)</sup>	(%)	RANGE	5,000	10,000/not preferred	20,000
RCII	2322	±5%	I to I0 MΩ	730 61×××	730 7 <b>I</b> ×××	730 81xxx
RCI2	2322	±1%	I to 10 $\text{M}\Omega$	734 6xxx	734 7xxx	734 8xxxx
HRCII	2350	±5%	II to 22 M $\Omega$	521 10xxx	-	-
Jumper	2322	_	0 Ω	730 91002	730 91003	730 92002

- (I) The resistors have a 12-digit ordering code starting with 2322 / 2350.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) Letter L is system default code for order only  $^{(Note)}$

#### **ORDERING EXAMPLE**

The ordering code of a RCI2 resistor, value 56  $\Omega$  with ±1% tolerance, supplied in tape of 5,000 units per reel is: 232273465609L or RC0805FR-0756RL.

Last digit of I2NC Resistance decade (3)	Last digit
0.01 to 0.0976 Ω	
0.I to 0.976 Ω	7
I to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
I to 9.76 KΩ	2
I0 to 97.6 KΩ	3
100 to 976 KΩ	4
I to 9.76 MΩ	5
I0 to 97.6 MΩ	6

Example:	0.02 Ω	=	0200 or 200
	0.3 Ω	=	3007 or 307
	ΙΩ	=	1008 or 108
	33 KΩ	=	3303 or 333
	Ι0 ΜΩ	=	1006 or 106

#### NOTE

- 1. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol can be printed



#### MARKING

### RC0805



E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros



Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking"

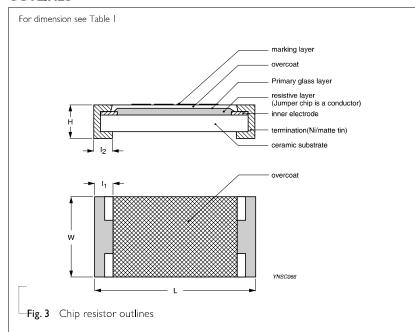
### CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Nibarrier) are added. See fig.3

#### DIMENSIONS

Table I	
TYPE	RC0805
L (mm)	2,00 ±0.10
W (mm)	1.25 ±0.10
H (mm)	0.50 ±0.10
I <sub>I</sub> (mm)	0.35 ±0.20
l <sub>2</sub> (mm)	0.35 ±0.20

#### **OUTLINES**





#### **ELECTRICAL CHARACTERISTICS**

 Τa	Ы	e	2

CHARACTERISTICS	1	RC0805 I/8 W
Operating Temperature Range	-55	°C to +155 °C
Maximum Working Voltage		150 V
Maximum Overload Voltage		300 V
Dielectric Withstanding Voltage		300 V
	5% (E24)	I $\Omega$ to 22 M $\Omega$
Resistance Range	1% (E24/E96)	I $\Omega$ to I0 M $\Omega$
	Zero Ohm Ju	umper < 0.05 $\Omega$
	I $\Omega \le R \le 10 \Omega$	±200 ppm/°C
Temperature Coefficient	$10 \text{ M}\Omega < R \le 22 \text{ M}\Omega$	±200 ppm/°C
	$10~\Omega < R \le 10~M\Omega$	±100 ppm/°C
Jumper Criteria	Rated Current	2 A
jumper Criteria	Maximum Current	5 A

# FOOTPRINT AND SOLDERING **PROFILES**

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

#### PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0805	Paper Taping Reel (R)	7" (178 mm)	5,000 units
		10" (254 mm)	10,000 units
		13" (330 mm)	20,000 units

#### NOTE

1. For paper tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing"

# **FUNCTIONAL DESCRIPTION**

#### **POWER RATING**

RC0805 rated power at 70°C is I/8 W

#### **R**ATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

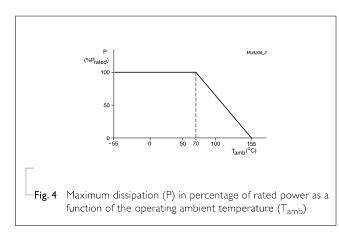
or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value  $(\Omega)$ 



# TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	IEC 60115-1 4.8	At +25/–55 °C and +25/+125 °C	Refer to table 2
Resistance (T.C.R.)		Formula:	
,		T.C.R= $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where $t_1$ =+25 °C or specified room temperature	
		$t_2$ =–55 °C or +125 °C test temperature	
		R <sub>I</sub> =resistance at reference temperature in ohms	
		R <sub>2</sub> =resistance at test temperature in ohms	
Life/Endurance	IEC 60115-1 4.25.1	At 70±5 °C for 1,000 hours, RCWV applied for 1.5 hours on, 0.5 hour off, still air required	$\pm (1.0\% + 0.05 \ \Omega)$ for 1% tol. $\pm (3.0\% + 0.05 \ \Omega)$ for 5% tol. < 100 m $\Omega$ for Jumper
High Temperature Exposure/ Endurance at Upper Category Temperature	IEC 60068-2-2	I,000 hours at I55±5 °C, unpowered	$\pm (1.0\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <50 m $\Omega$ for Jumper
Moisture Resistance	MIL-STD-202G Method-106G	Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	$\pm (0.5\% + 0.05 \ \Omega)$ for 1% tol. $\pm (2.0\% + 0.05 \ \Omega)$ for 5% tol. < 100 m $\Omega$ for Jumper
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G Method-107G	-55/+125 °C	$\pm (0.5\% + 0.05 \ \Omega)$ for 1% tol.
		Number of cycles required is 300. Devices unmounted	$\pm (1\% + 0.05 \ \Omega)$ for 5% tol. <50 m $\Omega$ for Jumper
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	or man to jemp
Short Time Overload	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature	$\pm (1.0\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <50 m $\Omega$ for Jumper No visible damage

Chip Resistor Surface Mount	RC	SERIES	0805 (RoHS Compliant)
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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Board Flex/ Bending	IEC 60068-2-21	Chips mounted on a 90mm glass epoxy resin PCB (FR4)	$\pm (1.0\% + 0.05~\Omega)$ for $1\%$	%, 5% tol.
		3 mm bending	No visible damage	
		Bending time: 60±5 seconds		
Low Temperature	IEC 60068-2-1	The resistor shall be subjected to a DC rated voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C	$\pm (0.5\% + 0.05 \ \Omega)$ for 1% $\pm (1.0\% + 0.05 \ \Omega)$ for 5%	
Operation .		This constitutes shall be repeated for 96 hours	No visible damage	, toi.
		However the applied voltage shall not exceed the maximum operating voltage	To tisele damage	
Insulation Resistance	IEC 60115-1 4.6	Rated continuous overload voltage (RCOV) for I minute	≥I0 GΩ	
		Type RC0805		
		Voltage (DC)		
 Dielectric	IEC 60115-1 4.7	Maximum voltage (V <sub>rms</sub> ) applied for I minute	No breakdown or flasho	over
Withstand		Type RC0805	THE STOCKNOOT HOSTING	
Voltage		-77-		
		Voltage (AC) 300 V <sub>rms</sub>		
Resistance to Solvent	IPC/JEDEC J-STD-020D	Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	No smeared	
	IPC/JEDEC J-STD-020D  IEC 60115-1 4.12	Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing		Value
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by	Resistors range	
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing		I0 dB
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	Resistors range $R < 100 \Omega$	10 dB 20 dB
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$	10 dB 20 dB 30 dB
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$ $1 K\Omega \le R < 10 K\Omega$ $10 K\Omega \le R < 100 K\Omega$	10 dB 20 dB 30 dB 40 dB
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$ $1 K\Omega \le R < 10 K\Omega$ $10 K\Omega \le R < 100 K\Omega$ $100 K\Omega \le R < 1 M\Omega$	10 dB 20 dB 30 dB 40 dB 46 dB
Solvent		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$ $1 K\Omega \le R < 10 K\Omega$ $10 K\Omega \le R < 100 K\Omega$	10 dB 20 dB 30 dB 40 dB
Noise Biased Humidity		Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing  Maximum voltage (Vrms) applied  Steady state for 1000 hours at 40 °C / 95% R.H.	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$ $1 K\Omega \le R < 10 K\Omega$ $10 K\Omega \le R < 100 K\Omega$ $100 K\Omega \le R < 1 M\Omega$	10 dB 20 dB 30 dB 40 dB 46 dB 48 dB
Noise	IEC 60115-1 4.12	Isopropylalcohol (C <sub>3</sub> H <sub>7</sub> OH) followed by brushing  Maximum voltage (Vrms) applied	Resistors range $R < 100 \Omega$ $100 \Omega \le R < 1 K\Omega$ $I K\Omega \le R < 10 K\Omega$ $10 K\Omega \le R < 100 K\Omega$ $100 K\Omega \le R < 1 M\Omega$ $I M\Omega \le R \le 22 M\Omega$	10 dB 20 dB 30 dB 40 dB 46 dB 48 dB

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Intermittent Overload	IEC 60115-1 4.39	2.5 times of rated voltage or maximum overload voltage whichever is less for 1 second on and 25 seconds off; total 10,000 cycles	$\pm (1.0\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <100 m $\Omega$ for Jumper
Solderability - Wetting	IPC/JEDEC J-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered)
		Magnification 50X SMD conditions:	No visible damage
		Ist step: method B, aging 4 hours at 155 °C dry heat	
		2 <sup>nd</sup> step: leadfree solder bath at 245±3 °C	
		Dipping time: 3±0.5 seconds	
- Leaching	IPC/JEDEC J-STD-002B test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	IEC 60068-2-58	Condition B, no pre-heat of samples	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol .
		Leadfree solder, 260 °C, 10 seconds	$\pm$ (1.0%+0.05 $\Omega$ ) for 5% tol.
		immersion time	<50 m $\Omega$ for Jumper
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	No visible damage

# REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 4	Jun 16, 2009	-	- Test Items and methods updated
			- Test requirements upgraded
Version 3	Jul 15, 2008	-	- Change to dual brand datasheet that describe RC0805 with RoHS compliant
			- Description of "Halogen Free Epoxy" added
			- Define global part number
Version 2	Sep 03, 2004	-	- New datasheet for 0805 thick film 1% and 5% with lead-free terminations
			- Replace the 0805 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10, and HRC11_5_4
			- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)
			- High ohmic products combined into standard products.

<sup>&</sup>quot;Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."