

# PWD Specification



## Document version

	Release date	Changes
V0.1	17/09/2019	Requirements added
V0.2	4/10/2019	LoRa specs, Link budget
V0.3	4/10/2019	PCB antenna specs added
V0.4	09/10/2019	CubeCell, battery plus minor updates

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# 1 Technical Requirements for PWD wearable tracker

## 1.1 Sender requirements

The sender is embedded in the logo tag of the clothes so it has a very reduced size, is composed of:

GPS + GPS antenna + LORA chip + LORA antenna → SIP package

Battery – (possibly flexible), rechargeable? of long life (1 year) ???mA or allow induction charging - ???mA

Flexible PCB ??

Has to be waterproof (IP 68) with nano particle protection from nanoflowX -V3 solution

## 1.2 Receiver requirements

The receiver can be attached to the case of the cell phone or just put in a key chain it does not have same size restriction and is composed of:

- Bluetooth + Lora chip + Lora Antenna
- Bluetooth connectivity is so that mobile phone App can receive the Lora messages and provide users with location information
- Battery – induction charging - ???mA
- Display to indicate information on sender activation and reception

Be waterproof (IP 68) with nano particle protection from nanoflowX -V3 solution

## 1.3 Main issues affecting PWD solution

The main issues affecting PWD LoRa use case are:

- Radio power utilization
- Legal channel utilization that is to respect the duty cycle.
- Jamming problems that is avoid collisions with other emitters in the region.
- Antenna design and placement
- Battery size and capacity

## 2 Possible HW

Two possible SIP solutions:

### 2.1 S76G/S78G from ACSIP

- Variants:
  - S76G: SX1276 (Lora chip) + STM32L073x (STM Arm cortex-M0 CPU)+ GNSS chip (SONY CXD5603GF)
  - S78G: SX1278 (Lora chip) + rest is identical

**Note:** difference between 76/78 chips is the Lora Semtech transceiver

<https://www.semtech.com/products/wireless-rf/lora-transceivers/sx1276>

SX1278 can operate in 137-525MHz while SX1276 supports frequency 137-1020 MHz so for our purposes (use of 868MHz band we should select SX1276 or similar variants)

- Form factor: 13mm X 11mm X 1.55 mm
- Datasheet on CPU STM32L073x:

[https://www.st.com/content/ccc/resource/technical/document/reference\\_manual/2f/b9/c6/34/28/29/42/d2/DM00095744.pdf/files/DM00095744.pdf/jcr:content/translations/en.DM00095744.pdf](https://www.st.com/content/ccc/resource/technical/document/reference_manual/2f/b9/c6/34/28/29/42/d2/DM00095744.pdf/files/DM00095744.pdf/jcr:content/translations/en.DM00095744.pdf)

- Product datasheet:

<http://www.acsip.com.tw/index.php?action=products-detail&fid1=19&fid2=&fid3=&id=41>

- Product brief:

[http://www.acsip.com.tw/upload/product\\_attach/S76G\\_Brief\\_Rev.04.pdf](http://www.acsip.com.tw/upload/product_attach/S76G_Brief_Rev.04.pdf)

- Development board:

<http://www.acsip.com.tw/index.php?action=products-detail&fid1=21&fid2=&fid3=&id=103>

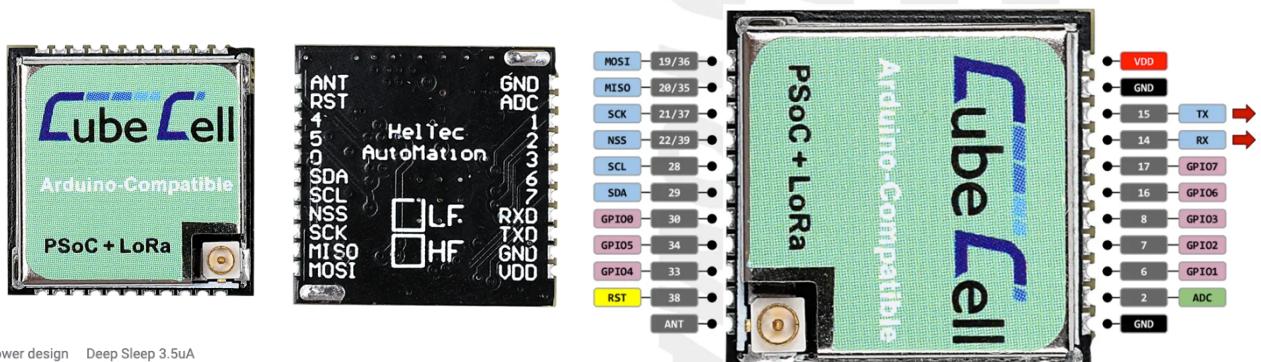
### 2.2 ATSAMR35J16BT from Microchip

- Variants:
  - SAMR35 has several variants R35 has no USB (vs.R24) and J16 is the lowest memory variant with :LoRa SiP Transceiver 64K Flash 8K SRAM, 4KB LP SRAM, T&R

- Need to add a GNSS SiP module. Example: <https://www.u-blox.com/en/product/zoe-m8b-module> (4.5 x 4.5 x 1.0mm) or <https://www.u-blox.com/en/product/eva-m8-series>
- Form factor: 6 mm x 6 mm
- Product datasheet:  
<http://ww1.microchip.com/downloads/en/DeviceDoc/SAM-R34-R35-Low-Power-LoRa-Sub-GHz-SiP-Data-Sheet-DS70005356C.pdf>
- Development board:  
<https://www.microchip.com/DevelopmentTools/ProductDetails/dm320111>

## 2.3 CubeCell/htcc-am01 from Heltec

CubeCell (TM) series is based on ASR605x (ASR6501<sup>1</sup>, ASR6502), those chips are already integrated the PSoC® 4000 series MCU (ARM® Cortex® M0+ Core) and SX1262



Low power design Deep Sleep 3.5uA

### Electrical characteristics

Electrical characteristics	condition	Minimum	Typical	Maximum
Power Supply	3.3V (pin) powered ( $\geq 150\text{mA}$ )	2.7V	3.3V	3.5V
	LoRa Rx Mode	10mA		
	LoRa 10dBm output	70mA		
Power consumption(mA)	LoRa 14dBm output	90mA		
	LoRa 17dBm output	100mA		
	LoRa 20dBm output	105mA		
	Sleep Mode (3.3V header powered)	3.5uA		

- Ultra low power design, 3.5uA in deep sleep, normal send 100mA
- Form factor: 18mm x 18mm x 2 mm
- Product datasheet: <https://heltec.org/cubecell/>

<sup>1</sup> <https://www.thethingsnetwork.org/community/berlin/post/semtech-joins-with-asr-and-alibaba-company-and-produces-asr-6501-lora-soc-chip>

- ASR650X-Arduino open source project:  
<https://github.com/HelTecAutomation/ASR650x-Arduino>

## 2.4 Component analysis

Component	Form factor	Costs	Links
SAMR35JXX	6 mm x 6 mm	5,22 eur (250 pcs)	<a href="https://pt.farnell.com/search?st=SAMR34">https://pt.farnell.com/search?st=SAMR34</a>
GPS ZOE-M8B	4.5 x 4.5 x 1.0 mm	12.99 eur (100-480 pcs)	<a href="https://www.u-blox.com/en/product/zoe-m8b-module">https://www.u-blox.com/en/product/zoe-m8b-module</a>
S76G	13mm X 11mm X 1.55 mm	Could only find prices for S76S with no GPS (\$13.00)	<a href="https://techship.com/products/acsip-lorawan-module-s76s/">https://techship.com/products/acsip-lorawan-module-s76s/</a>
CubeCell	18mm X 18 mm x 2 mm	\$7.60	<a href="https://heltec.org/project/htcc-am01/">https://heltec.org/project/htcc-am01/</a> <a href="https://www.aliexpress.com/item/4000200314407.html">https://www.aliexpress.com/item/4000200314407.html</a>
Battery (just a starting point)	20mmX20mm	0,433 eur per unit (consumer market)	Example for a 40mAh: <a href="https://bit.ly/2IVmXZR">https://bit.ly/2IVmXZR</a>

## 3 Lora

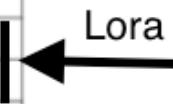
### 3.1 Introduction

LoRa is an acronym for **Long Range** and it is a wireless technology that operates in the ISM (Industrial, Scientific and Medical) radioband. LoRA is a technology that has several benefits:

- Very resistant to in-band and out-of-band interference
- High immunity to multipath and fading
- Doppler shift resistant (applies to moving devices and high clock tolerance)
- Good sensitivity
- Simple receptor

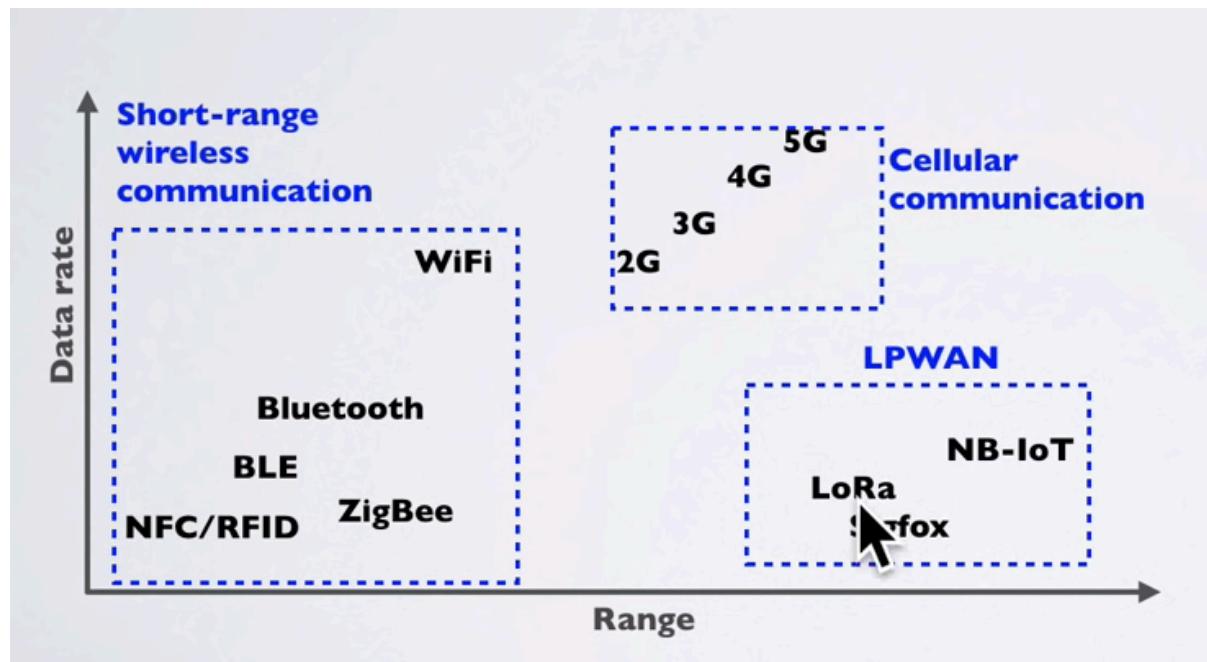
The ISM band frequencies are as follows:

ISM Band Frequencies
6.765 - 6.795 MHz
13.553 - 13.567 MHz
26.957 - 27.283 MHz
40.66 - 40.70 MHz
83.996 - 84.004 MHz
167.992 - 168.008 MHz
433.05 - 434.79 MHz
886 - 906 MHz
2.400 - 2.500 MHz
5.725 - 5.875 MHz
24.0 - 24.25 GHz
61.0 - 61.5 GHz
122 - 123 GHz
244 - 246 GHz



LoRa allows for low powered senders to transmit small data packages (0.3kbps to 5.5kbps) across long distances.

LoRa is part of a family of LPWAN – Low Power Wide Area Network technologies that compete in the same space (Like Sigfox and NB-IoT).



The difference between data LoRa and other technologies (e.g. 3G and 4G) is that LoRa has long range and low transmission power (compared with 3G/4G)

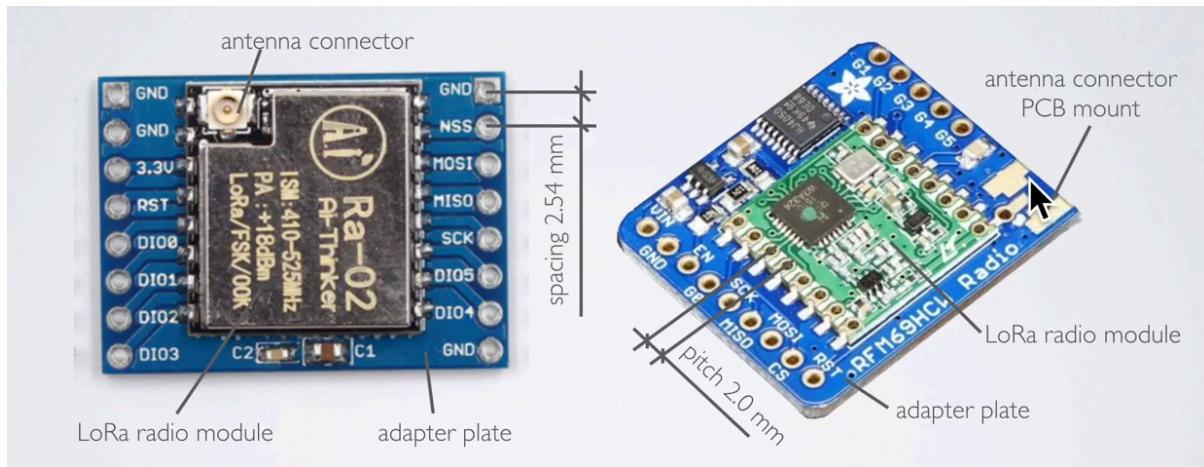
## WIRELESS COMMUNICATION COMPARISON

Wireless Technology	Wireless Communication	Range (m)	Tx power (mW)
Bluetooth	Short range	~10	~2.5
WIFI	Short range	~50	~80
3G / 4G	Cellular	~5000	~500
LoRa*	LPWAN	2000-5000 (urban area) 5000-15000 (rural area) > 15000 (direct line of sight)	~20

\* Data packages are very small

LoRa technology was developed by French startup Cycleo which developed the modulation technology (Chirp Spread Spectrum). In 2012 Semtech corp. acquired Cycleo. The LoRa radio and modulation Intellectual property (IP) is patented and the source is closed. The LoRa trademark is also patented. Semtech licenses the IP to chip manufacturers like Microchip, STMicroelectronics and HopeRF.

Following are examples of current boards in sale.



### 3.2 Expected Lora Range

Environment	Range (km)
Urban areas (towns & cities)	2-5
Rural areas (countrysides)	5-15
Direct Line Of Sight	>15

The main impediments to LoRa range is the environment:

- Buildings, mountains, trees
- Fresnel zone
- Jamming by other emitters

### 3.3 LoRa versus LoRaWAN

Lora differs from LoRaWAN as follows:

- LoRa contains only the link layer protocol and is perfect to be used in P2P communications between nodes. LoRa modules are a little cheaper than the LoRaWAN ones.
- LoRaWAN includes the network layer too so it is possible to send the information to any Base Station already connected to a Cloud platform. LoRaWAN modules may work in different frequencies by just connecting the right antenna to its socket.
- Both are based on the same modulation technology (the same PHY layer): LoRa™, developed by Semtech. The LoRa module implements a simple link

protocol. However, the LoRaWAN module runs the LoRaWAN protocol, a much richer and more advanced protocol, created by the LoRa Alliance.

So LoRaWAN is a complete network architecture that allows the nodes to connect to gateways and transmit to the internet.

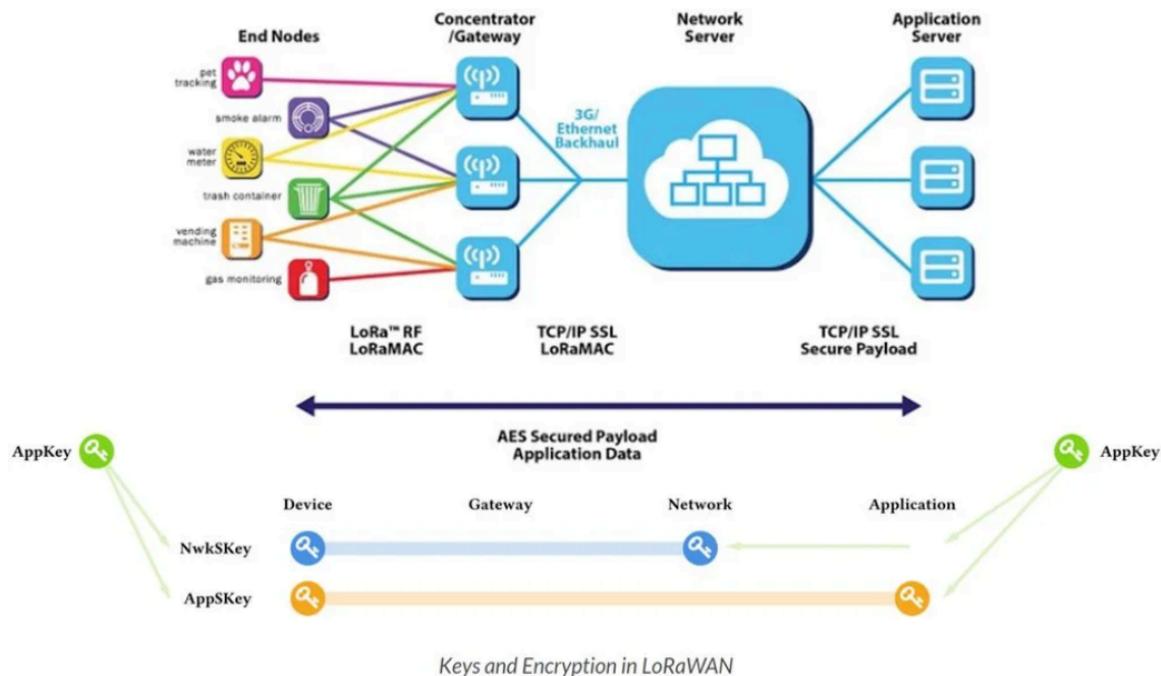


Figure 1 - What is LoRaWAN - <https://lora-alliance.org/resource-hub/what-lorawan>

Here is a diagram that explain the stacks of LoRa and LoRaWAN

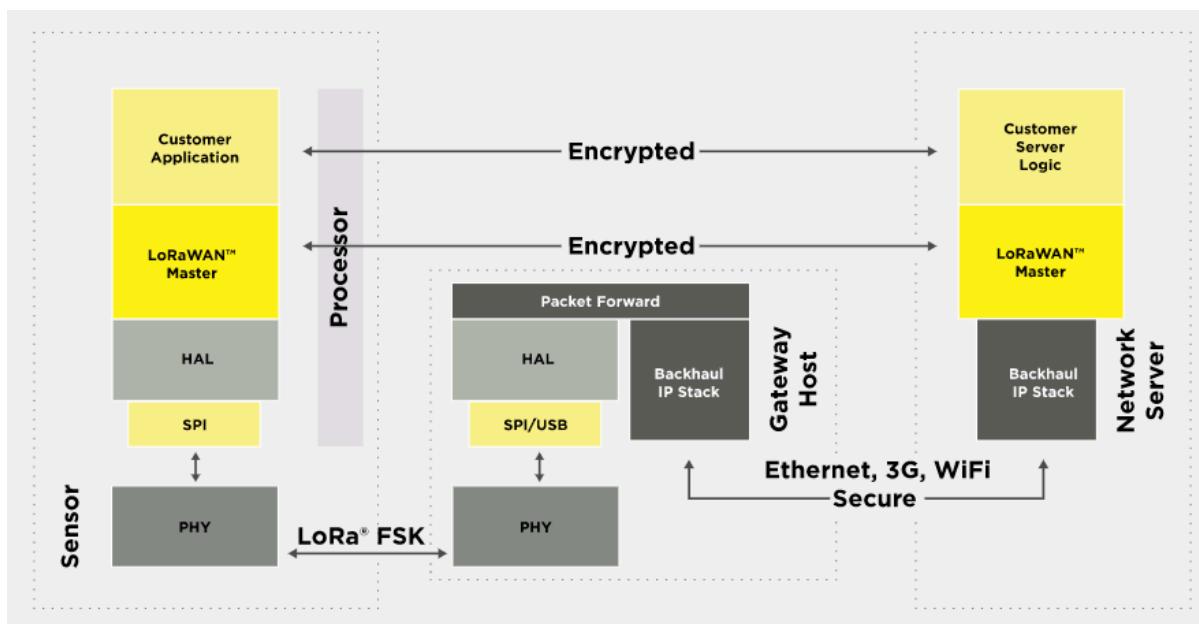


Figure 2 - LoraWAN Stack - <https://lora-alliance.org/about-lorawan>

However PWD is targeting mainly a point to point use case which only needs the LoRa technology and not the LoRaWAN technology.

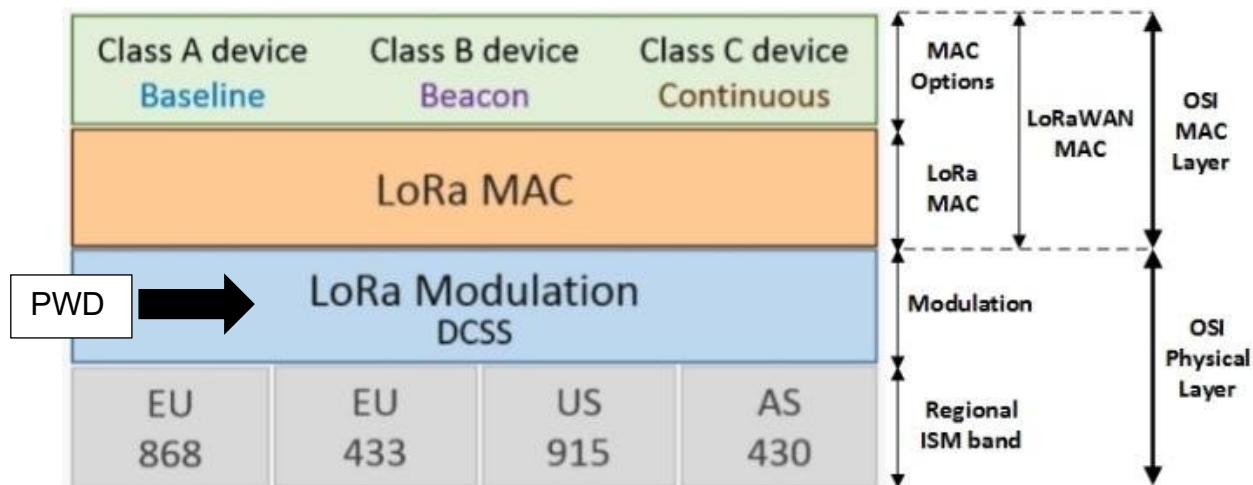


Figure 3 - Lora MAC - [https://www.researchgate.net/figure/LoRa-and-LoRaWAN-protocol-stack-6\\_fig2\\_331790920](https://www.researchgate.net/figure/LoRa-and-LoRaWAN-protocol-stack-6_fig2_331790920)

The Lora/LoraWAN packets and protocol stack are defined in the following way:

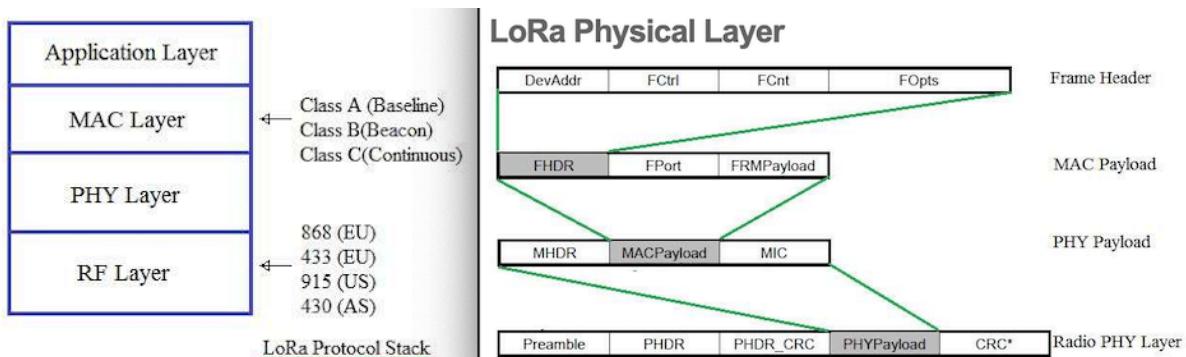


Figure 4 - <https://www.rfwireless-world.com/Tutorials/LoRa-protocol-stack.html>

### 3.4 LoRa Chip types

#### LORA CHIPS IN END NODES

Values taken from corresponding data sheets (Oct 10, 2018), see: <https://www.semtech.com/lora/lora-products>

Chip	Freq. range MHz	RF output power dBm	Max Link Budget dBm	Max Rx Sensitivity dBm	Remark
SX1261	150-960	15	170	-148	Support all major sub GHz ISM bands
SX1262	150-960	22	170	-148	Support all major sub GHz ISM bands
SX1268	410-810	22	170	-148	Chinese support of 490 & 780 MHz
SX1272	860-1020	20	157	-137	
SX1273	860-1020	20	157	-130	
SX1276	137-1020	20	168	-148	Support all major sub GHz ISM bands
SX1277	137-1020	20	168	-139	Support all major sub GHz ISM bands
SX1278	137-525	20	168	-148	
SX1279	137-960	20	168	-148	Support all major sub GHz ISM bands

## 4 Lora RF

### 4.1 RF868 band

The RF868 band is split into 6 different sub-bands and each have different utilizations and legal limits.

#### 865Mhz-870 Hz



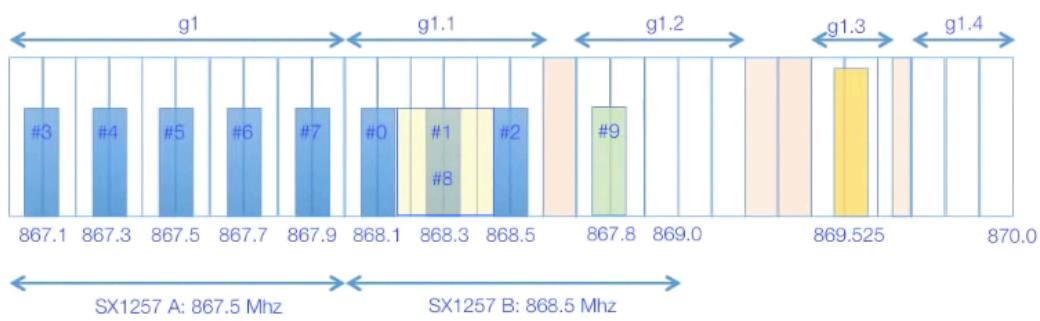
La réglementation est régie par différents textes, au niveau Européen l'ERC-REC-70-03E et en France par la décision de l'ARCEP 2012-0612 et 2014-1263 publiée au JORF le 30/01/2015.

Le coefficient d'utilisation limite est défini comme étant le rapport de temps, sur 1 heure, durant lequel un dispositif émet effectivement dans la bande de fréquence concernée.

The bands use cases are as follows:

- The first band: 865-688.0 MHz has 300kHz and is a 25mW / 1% duty cycle usage ruled band, it is used by RFIDs.
- The second band: 868.0 to 868.6MHz has 600kHz and is a 25mW and 1% duty cycle usage ruled band where the 2000x Sigfox channels and 8x TTN (The Things Network) channels and where the 3 standard LoRaWan channels are located.

#### TTN EU868 Channel plan



- The third band: 868,7 to 869,2MHz has 50Khz and is a 25mW area but the duty cycle is 0.1%. This zone can be interesting to communicate when an objet is emitting once a day : the risk of collision is really lower and the number of time you will have to re-emit is, as a consequence, lower, so in this sub band you can expect to preserve your energy.
- The fourth band: 869,3 to 869,4MHz has 100KHz and is not usable for LPWAN as the maximum power is 10mW but there is no duty-cycle limit and so it can be a good area for local object communication
- The fifth band: The 869,4 to 869,65MHz has 250Khz is a 500mW with a 10% duty cycle. This band is more applicable for the central network access point (Gateway) and a good channel for downlink communications (as is used in LoRaWan). The gateway can communicate far away and be listen over the local noise of the object ; the larger duty cycle allows the gateway to communicate with many objects.
- The last band: 869,7 to 870MHz has 300KHz and is a 25mW / 1% duty cycle where you can deploy extra LoRaWan channels.

## 4.2 Legal limits

**Table 9. Frequency Bands For Non-Specific Short Range Devices in Europe**

Frequency Band	ERP	Duty Cycle	Channel Bandwidth	Remarks
433.05 – 434.79 MHz	+10 dBm	<10%	No limits	No audio and voice
433.05 – 434.79 MHz	0 dBm	No limits	No limits	≤ 13 dBm/10 kHz, no audio and voice
433.05 – 434.79 MHz	+10 dBm	No limits	<25 kHz	No audio and voice
868 – 868.6 MHz	+14 dBm	< 1%	No limits	
868.7 – 869.2 MHz	+14 dBm	< 0.1%	No limits	
869.3 – 869.4 MHz	+10 dBm	No limits	< 25 kHz	Appropriate access protocol required
869.4 – 869.65 MHz	+27 dBm	< 10%	< 25 kHz	Channels may be combined to one high speed channel
869.7 -870 MHz	+7 dBm	No limits	No limits	
2400 – 2483.5 MHz	+7.85 dBm	No limits	No limits	Transmit power limit is 10-dBm EIRP

**Table 10. Frequency Band For License-Free Specific Applications in Europe**

Frequency Band	Application	ERP	Duty Cycle	Channel Bandwidth
402 – 405 MHz	Ultra Low Power medical Implants	-16 dBm	No limits	25 kHz <sup>(1)</sup>
868.6 – 868.7 MHz	Alarms	+10 dBm	< 0.1%	25 kHz <sup>(1)</sup>
869.2 – 869.25 MHz	Social Alarms	+10 dBm	< 0.1%	25 kHz
869.25 – 869.3 MHz	Alarms	+10 dBm	< 0.1%	25 kHz
869.65 -869.7 MHz	Alarms	+14 dBm	< 10%	25 kHz
863 – 865 MHz	Radio Microphones	+10 dBm	No limits	200 kHz
863 -865 MHz	Wireless Audio Applications	+10 dBm	No limits	300 kHz
1785 – 1800 MHz	Radio Microphones	+7.85 dBm	No limits	200 kHz
2400 – 2483.5 MHz	Wideband data transmission	+17.85 dBm	No limits	No limits <sup>(2)</sup>
2446 – 2454 MHz	Railway applications	+24.85 dBm	No limits	No limits
2400 – 2483.5 MHz	Motion sensors	+11.85 dBm	No limits	No limits
2446 – 2454 MHz	RFID	+24.85 dBm	No limits	No limits
2446 – 2454 MHz	RFID	+33.85 dBm	< 15%	No limits

The transmission rules are based on 2 restrictions:

- Transmission power – it is the maximum power an emitter can use on the channel when it is communicating. 25mW (eq 14dB) is the usual power the LPWAN uses for communicating.
- The duty cycle – it is defined as the maximum ratio of time on the air per hour. Basically, 1% means you can speak 36s per hour, not more. Duty Cycle is applicable for the sub-band. So transmitting on several sub-bands it is possible to increase the duty cycle (e.g. transmit in 865.0Mhz band and 868Mhz band it is possible to reach 2%). However if several channels are used in the same band then the ratio of time is accordingly reduced (e.g. in LoRaWAN the standard configuration is to have 3 channels in the same sub-band the duty-cycle of each of the channel is 0,33%)

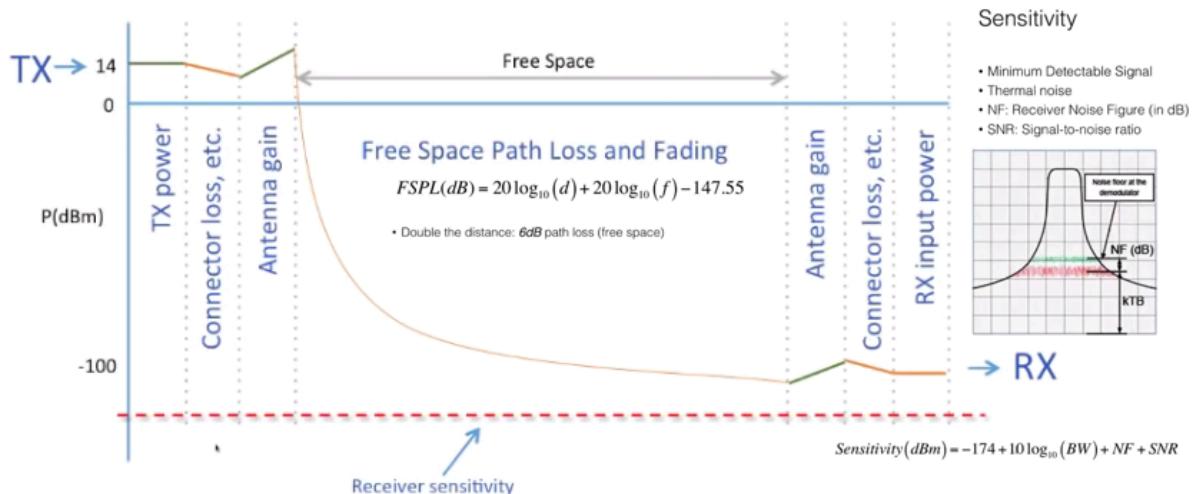
### 4.3 Maximum Range

PWD wants to have the highest range with the lowest power consumption. There are 2 ways to get the longest range or maximize the link budget:

- **The hardware way** includes better and higher antennas and more power.
- **The software way** to get the longest range is using the Lora characteristics.

#### 4.3.1 Maximizing the link budget

The Link Budget is how many dBs you can lose between the transmitter and the receiver. Higher link budgets directly translate to longer distances (6dB = twice distance).

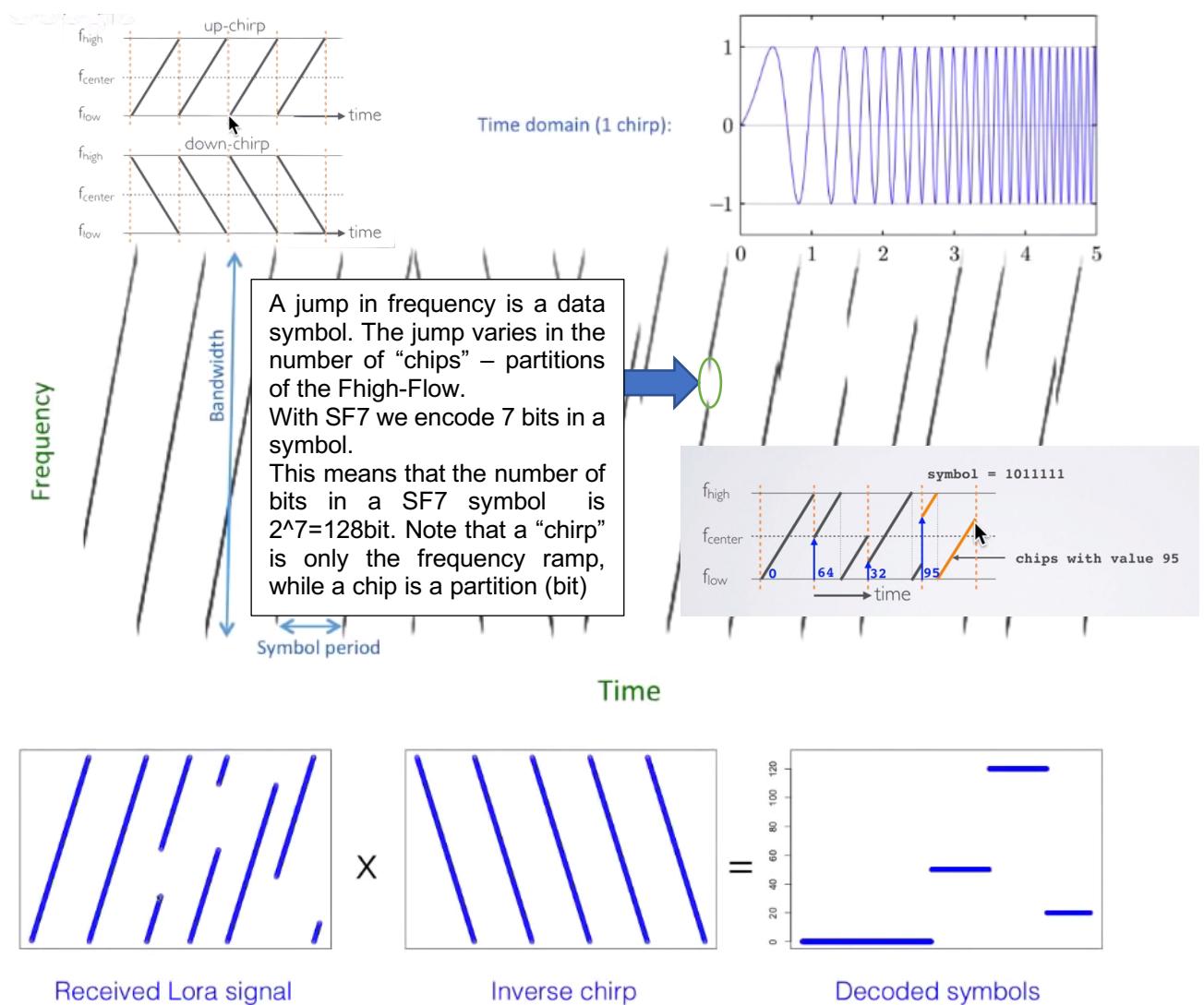


#### Example: LoRa Link Budget

- TX Power: 14 dBm
- Bandwidth: 125 kHz [10\*log(125000) = 51]
- SNR: -20! (for SF12)
- Noise Figure: 6dB (gateway has slightly lower NF number)
- Sensitivity:  $-174 + 51 + 6 - 20 = -137$  dBm
- Link Budget:  $14 + 137 = \underline{151 \text{ dB}}$
- Free Space Path Loss at 800km: 150dB

#### 4.3.2 LoRa CSS

LoRa uses a spread-spectrum technique called CSS (Chirp Spread Spectrum). A chirp is a sinusoidal signal of frequency increase or decrease over time.



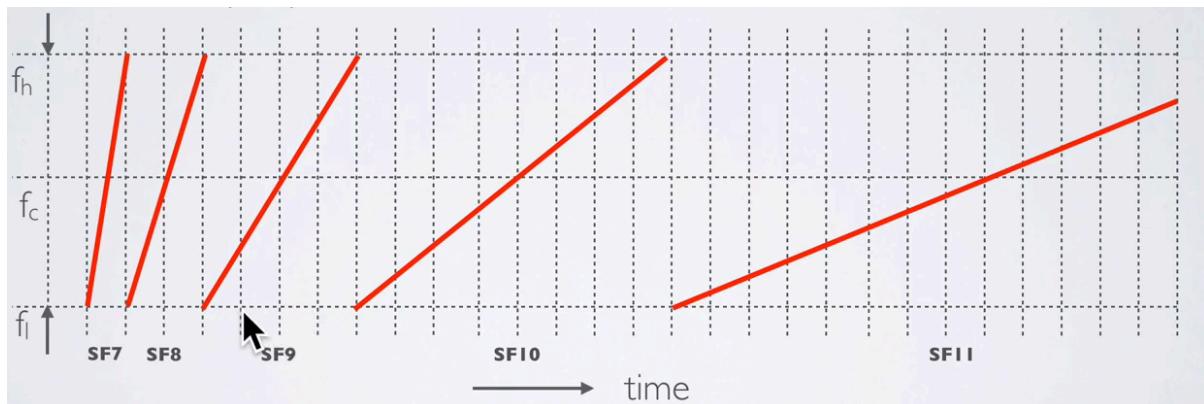
In LoRa we send chirp signals, that is the signal frequency moves up or down and these chirps are equivalent to set of symbols which when decoded give the information the sender sent. In LoRa we can change 2 factors: the bandwidth of the signal and the spreading factor. Each combination will bring a different sensitivity and also increase or decrease the data rate.

Bandwidth vs Spreading Factor – Sensitivity and Data Rate

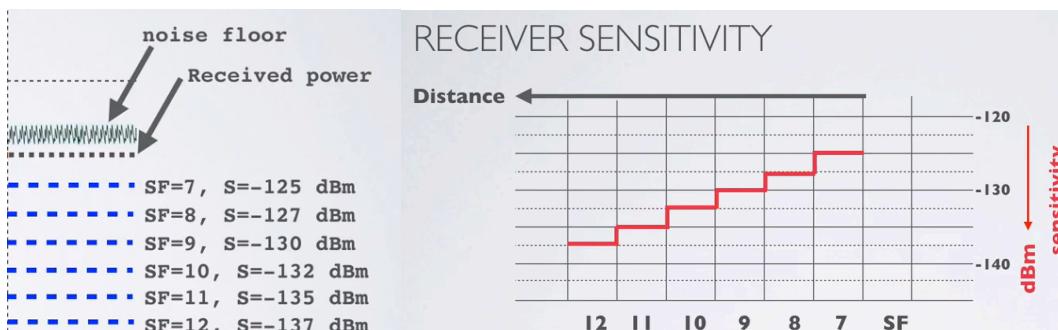
	7800	10400	15600	20800	31200	41700	62500	125000	250000	500000
SF6	Sensitivity	-132	-131	-129	-128	-125	-124	-121	-118	-115
SF6	Data Rate	585	780	1170	1560	2344	3128	4688	9375	18750
SF7	Sensitivity	-135	-134	-132	-131	-129	-128	-126	-123	-120
SF7	Data Rate	341	455	683	910	1367	1824	2734	5469	10938
SF8	Sensitivity	-139	-138	-136	-135	-133	-131	-129	-126	-123
SF8	Data Rate	195	260	390	520	781	1367	1563	3125	6250
SF9	Sensitivity	-142	-141	-139	-138	-136	-134	-132	-129	-126
SF9	Data Rate	110	146	219	292	439	586	879	1758	3516
SF10	Sensitivity	-145	-143	-142	-140	-138	-137	-135	-132	-129
SF10	Data Rate	61	81	122	163	244	326	488	977	1953
SF11	Sensitivity	-147	-145	-144	-142	-141	-139	-138	-135	-132
SF11	Data Rate	34	45	67	89	134	179	269	537	1074
SF12	Sensitivity	-149	-148	-146	-145	-143	-142	-140	-137	-134
SF12	Data Rate	18	24	37	49	73	98	146	293	586

### 4.3.3 Spreading Factor

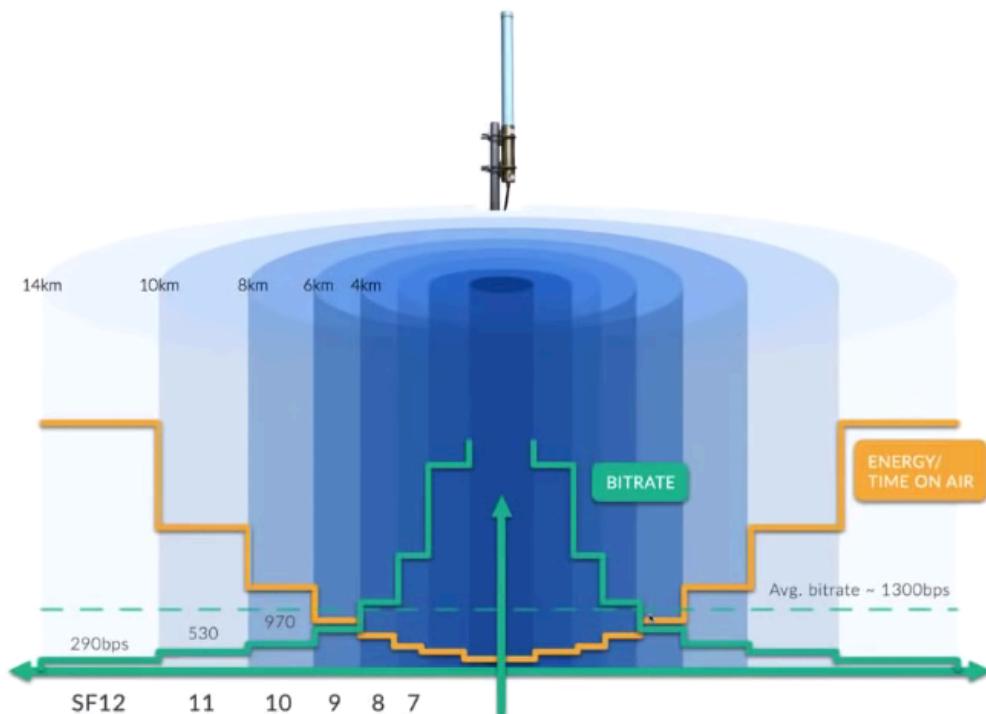
In LoRa when we change the spreading factor, we change the speed of the moving up or down of the chirp. The speed moved is roughly  $2^{\text{spreading factor}}$ . Each step up in spreading factor doubles the time on air to transmit the same amount of data.



Higher spreading factors are more resistant to local noise effects and will be read more reliably at the cost of **lower data rate** and more congestion. **Each unit increase in SF correlates to about 2.5dB extra link budget**. This is because for each SF increase we increase the sensitivity at the receptor



Why is this gain in link budget? Because basically we put more energy to the air/more time the sender is active.



#### 4.3.4 Bandwidth

The chirp will be sent over a bandwidth. Higher bandwidth has higher data rates but more congestion. Lower bandwidth will have lower data rates but less possibility of congestion (interference from other LoRa channels). However there is a problem with lowering the BW (see frequency variation) **Each doubling of the bandwidth correlates to almost 3dB less link budget.**

#### 4.3.5 Frequency variation

So it would seem that to have the highest link budget we would only have to increase the SF (Spreading Factor) and decrease the BW (bandwidth). However there are some limitations to the BW. If let's say we reduce the BW to 7.8KHz the signal is much more susceptible to the Chip base crystal oscillator frequency deviation. According to Semtech the maximum frequency tolerance 25% of the LoRa modulation (better to use 20% in real case situations). So for 7.8KHz we would get 1.56Khz of accuracy. However in practice these cheap oscillators sometimes get maximum of +/- 5khz accuracy<sup>2</sup>. In these cases the maximum resolution would be 10Khz. This means that we would have to use a BW of >50Khz. In the case of the SandeepMistry LoRa library<sup>3</sup> the available bandwidths are: 7.8E3, 10.4E3, 15.6E3, 20.8E3, 31.25E3, 41.7E3,

<sup>2</sup> As mentioned in: <http://www.loratracker.uk/?m=201801>

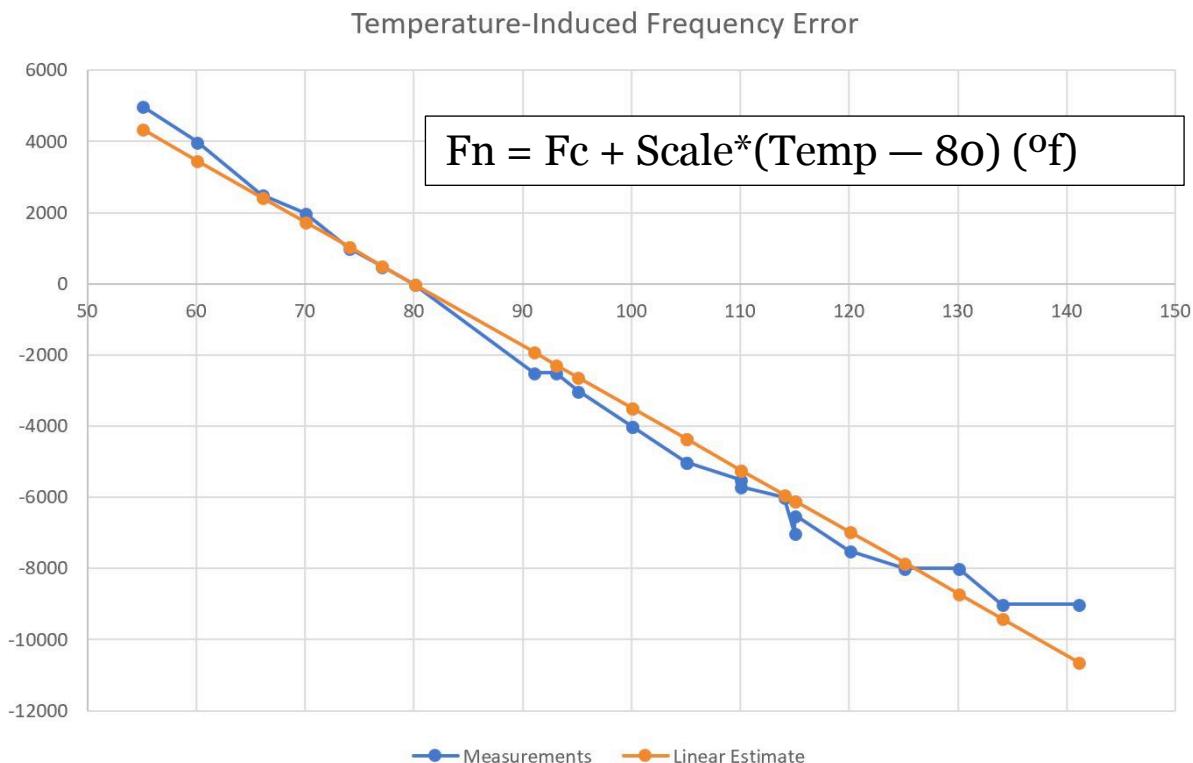
<sup>3</sup> <https://github.com/sandeepmistry/arduino-LoRa/blob/master/API.md>

62.5E3, 125E3, and 250E3 Hz. **So the next possible BW would be 62.5KHz.** In the TTN LoRaWAN they use 125KHz BW to avoid this problem.

So in summary decreasing the bandwidth increases the risk of miscommunication due to frequency drift and inaccuracy. The Pycom and the Semtech Sx1272 only support 125KHz and above, for example. The Semtech Sx1262 and Sx1276 chipsets support bandwidths down to 8KHz.

#### 4.3.6 Frequency and temperature compensation

Frequency drift and inaccuracy are also dependent on temperature and this may be a problem for wearable technology. It is however possible to improve the temperature stability of the LoRa systems. We need to examine the temperature characteristics of the LoRa module and then alter the center frequency based on the known temperature drift. Note that the modules have a temperature sensor (albeit it's slow and clunky). Using a derived equation from that test **it is possible to program an algorithm and then correct the center frequency based on temperature changes to maintain a connection at the desired bandwidth.**

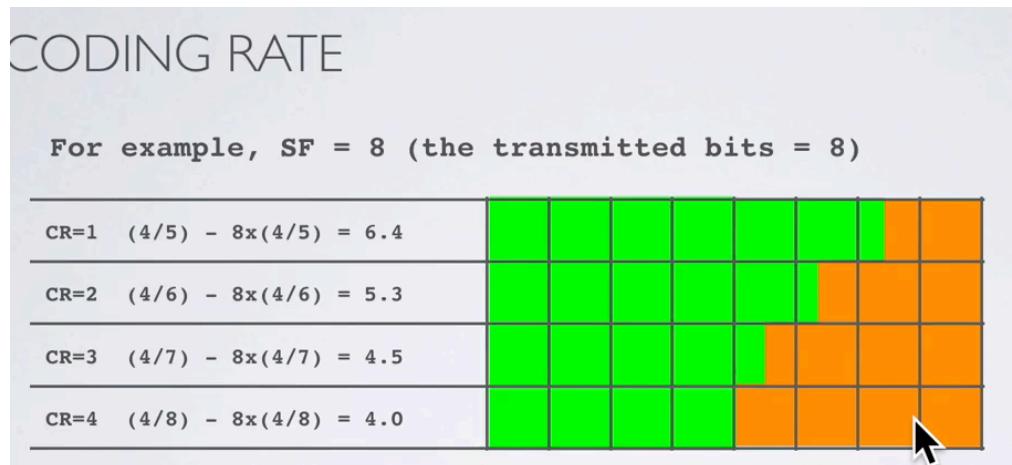


#### 4.3.7 Coding rate

LoRa uses FEC (Forward Error Correction) which is the process where bits are added to the transmitted data. These redundant bits help restore the data when it gets

corrupted by interference. In LoRa the FEC coding rate (CR) is the proportion of the transmitted bits that actually carry information versus the correction bits. That is CR=4/(4+correction bits) and the values can be CR=4/5,4/6,4/7,4/8.

The CR rate is multiplied by the SF to know the amount of actual bits are sent (SF=8 x CR=4/8 is 8x4/8=4 actual bits of payload.)



#### 4.3.8 Bit rate

The bit rate is calculated as follows:

- To calculate the data rate (DR) or bit rate ( $R_b$ ):

$$R_b \text{ (bits/sec)} = SF \times BW \times \frac{4}{2^{SF} (4 + CR)} \quad [1]$$

Bandwidth (BW) in Hz

Spreading Factor (SF): 7-12

Code Rate (CR): 1-4

## 4.4 RF settings proposals

The following proposals are for RF settings that would allow to send a location packet every 30 seconds. We assume a 12 byte payload, coding rate=3, no CRC and no explicit header. We change only the SF and Bandwidth

### 4.4.1 RF proposal 1

- SF: 9
- BW: 62.5KHz

LoRa Modem settings		
Spreading factor	9	7 - 12
Bandwidth	62.5	kHz 125 kHz default for LoRaWAN. 250 kHz also supported.
Code rate	3	$4 / (CR + 4) = 4/7$ . 4/5 default for LoRaWAN
Frame configuration		
Payload length	12	bytes
Preamble length	8	symbols Default for frame = 8, beacon = 10.
Explicit header	<input type="checkbox"/> No	Default on for LoRaWAN
CRC	<input type="checkbox"/> No	Default on for LoRaWAN
Low data rate optimization      No      Enabled for bandwidth 125 kHz and Spreading factor $\geq 11$		
Preamble length	100.35 ms	
Symbol length	8.19 ms	
Symbols in frame	22	
Time on air	280.58 ms	
Duty cycle	One message every 00:28 (mm:ss)	

#### 4.4.2 RF proposal 2

- SF: 10
- BW: 125KHz (compatible with LoRaWAN)

LoRa Modem settings		
Spreading factor	10	7 - 12
Bandwidth	125	kHz 125 kHz default for LoRaWAN. 250 kHz also supported.
Code rate	3	$4 / (CR + 4) = 4/7$ . 4/5 default for LoRaWAN
Frame configuration		
Payload length	12	bytes
Preamble length	8	symbols Default for frame = 8, beacon = 10.
Explicit header	<input type="checkbox"/> No	Default on for LoRaWAN
CRC	<input type="checkbox"/> No	Default on for LoRaWAN
Low data rate optimization	No	Enabled for bandwidth 125 kHz and Spreading factor >= 11
Preamble length	100.35 ms	
Symbol length	8.19 ms	
Symbols in frame	22	
Time on air	280.58 ms	
Duty cycle	One message every 00:28 (mm:ss)	

#### 4.4.3 RF proposal 3

- SF: 7
- BW: 125KHz (compatible with LoRaWAN)

LoRa Modem settings		
Spreading factor	7	7 - 12
Bandwidth	150	kHz 125 kHz default for LoRaWAN. 250 kHz also supported.
Code rate	3	$4 / (CR + 4) = 4/7$ . 4/5 default for LoRaWAN
Frame configuration		
Payload length	12	bytes
Preamble length	8	symbols Default for frame = 8, beacon = 10.
Explicit header	<input type="checkbox"/> No	Default on for LoRaWAN
CRC	<input type="checkbox"/> No	Default on for LoRaWAN

Low data rate optimization	No	Enabled for bandwidth 125 kHz and Spreading factor >= 11
Preamble length	10.45 ms	
Symbol length	0.85 ms	
Symbols in frame	29	
Time on air	35.20 ms	
Duty cycle	One message every 00:04 (mm:ss)	

#### 4.4.4 Summary

As a rule of thumb if we do not care about data rate but only increasing range and reliability:

- Minimize bandwidth while still maintaining connection
- Maximize spreading factor to boost link budget.
- Maximize coding rate to boost reliability.

However we must take into account that:

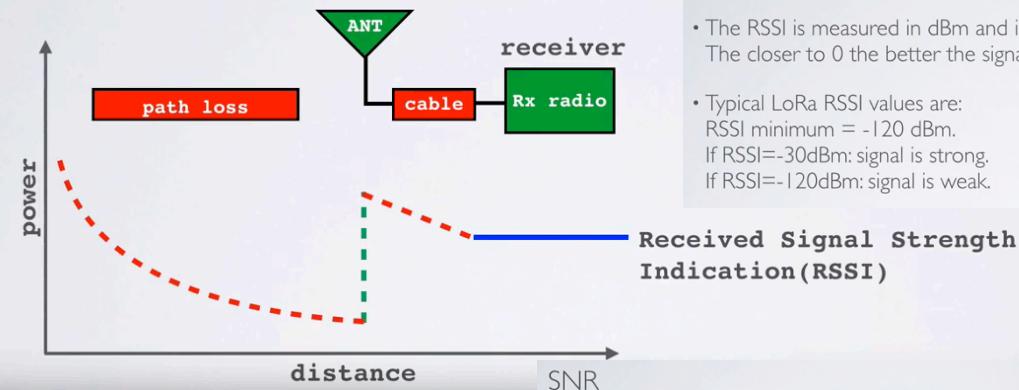
- Lower BW increases (doubles) the time on air and decreases the Duty cycle (larger interval between packets).
- Increased time on air reduces battery life.

A compromise must be made.

#### 4.4.5 RSSI and SNR

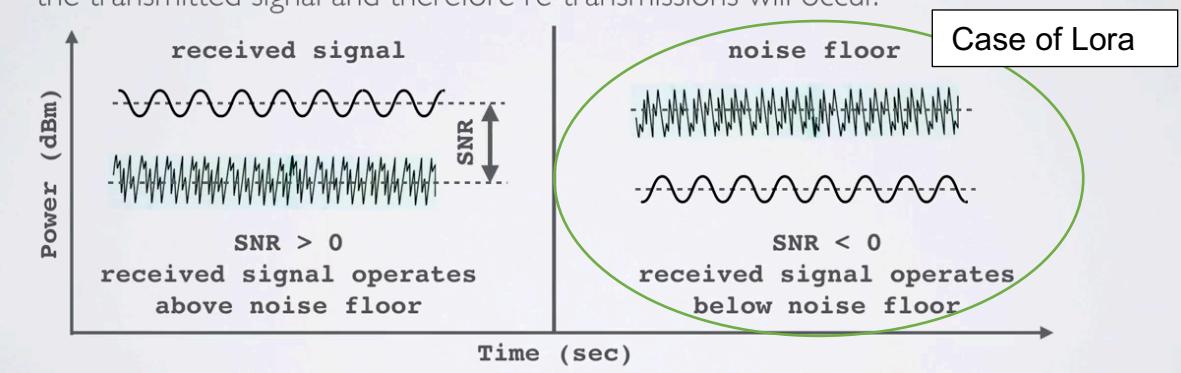
##### RSSI

- The Received Signal Strength Indication (RSSI) is the received signal power in milliwatts and is measured in dBm. This value can be used as a measurement of how well a receiver can “hear” a signal from a sender.



##### SNR

- Signal-to-Noise Ratio (SNR) is the ratio between the received power signal and the noise floor power level.
- The noise floor is an area of all unwanted interfering signal sources which can corrupt the transmitted signal and therefore re-transmissions will occur.



#### 4.4.6 FSPL and other effects

In reality there are several effects that reduce the Free Space Path Loss and Fading further:

- Multipath (diffraction and reflection)
- Obstruction (structure attenuation)
- Fresnel zone (where the heights of the transmitter and receiver matter)

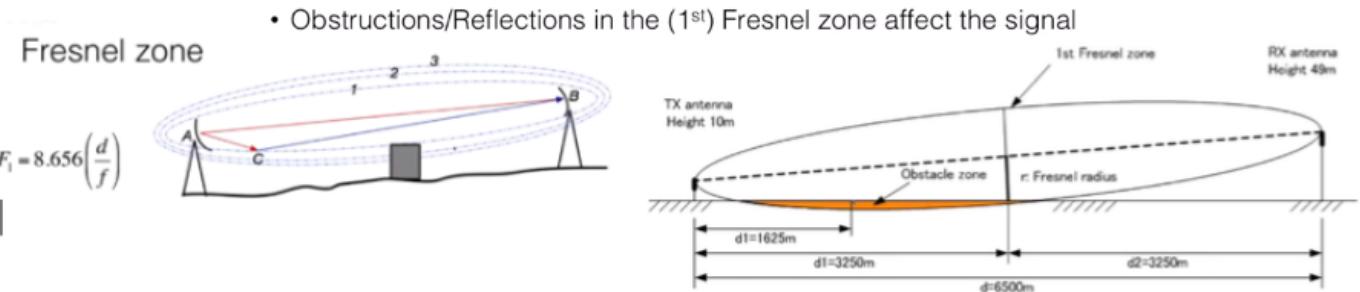


Figure 5 - The antenna height impacts link budget -  
<https://www.youtube.com/watch?v=T3dGLqZrjlQ&feature=youtu.be>

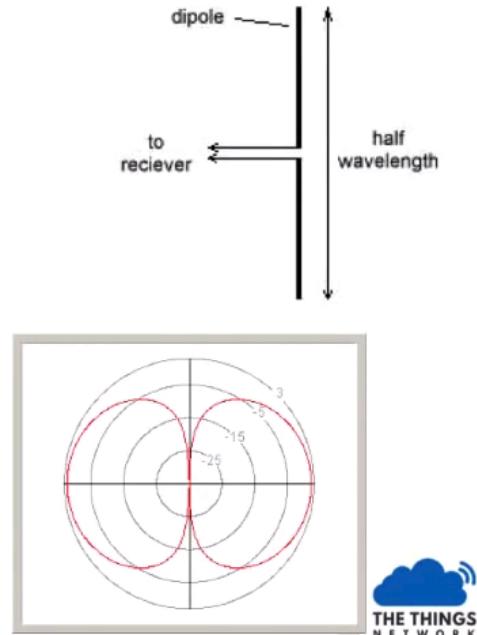
## 5 Antenna and receptor

### 5.1 Antenna

In order to maximize the link budget the antenna also must follow some considerations

#### Antennas

- Use omni-directional
- Most energy in the horizontal plane
- Higher gain means narrower beam
- Europe
  - ISM band TX power limit is expressed as 'Effective Radiated Power' referenced to a dipole antenna (14 dBm or 27 dBm)
  - Max. allowed antenna gain: +2.15 dBi
  - Add cable and other losses
- US
  - Max gain of +6 dBi
- Don't violate legal limitations!



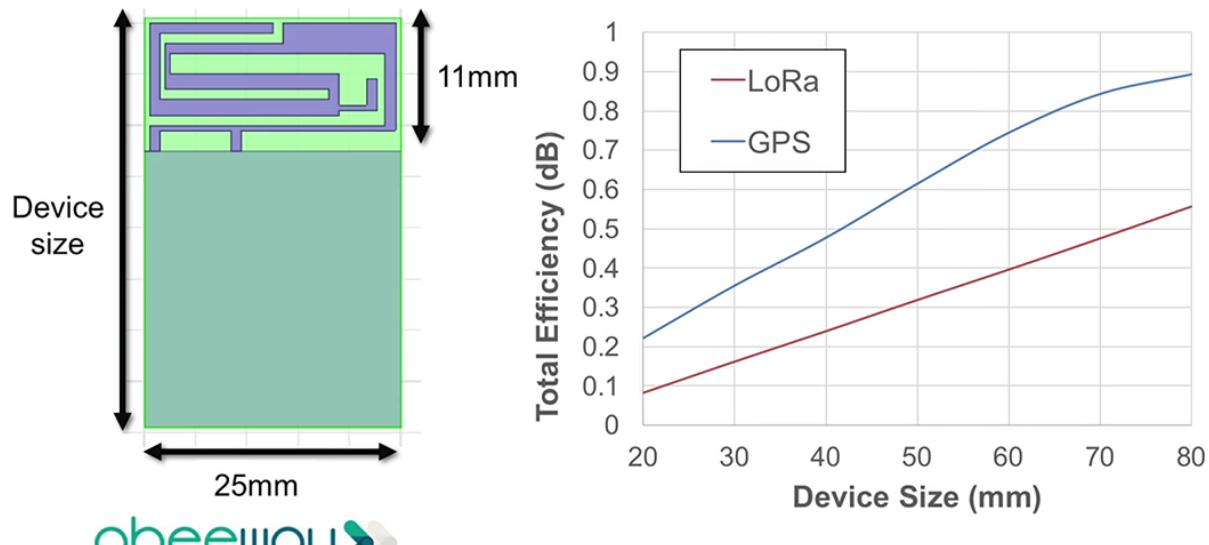
For antenna optimization see tutorials:

- Impedance:  
<https://www.youtube.com/watch?v=tBrwqSYvjs&list=PLmL13yqb6OxdeOi97EvI8QeO8o-PqeQ0g&index=34>
- VSWR:  
<https://www.youtube.com/watch?v=c7Hum0DuXEo&list=PLmL13yqb6OxdeOi97EvI8QeO8o-PqeQ0g&index=35>
- Balun:<https://www.youtube.com/watch?v=dIFUjNcQifM&list=PLmL13yqb6OxdeOi97EvI8QeO8o-PqeQ0g&index=39>

#### 5.1.1 PCB antennas

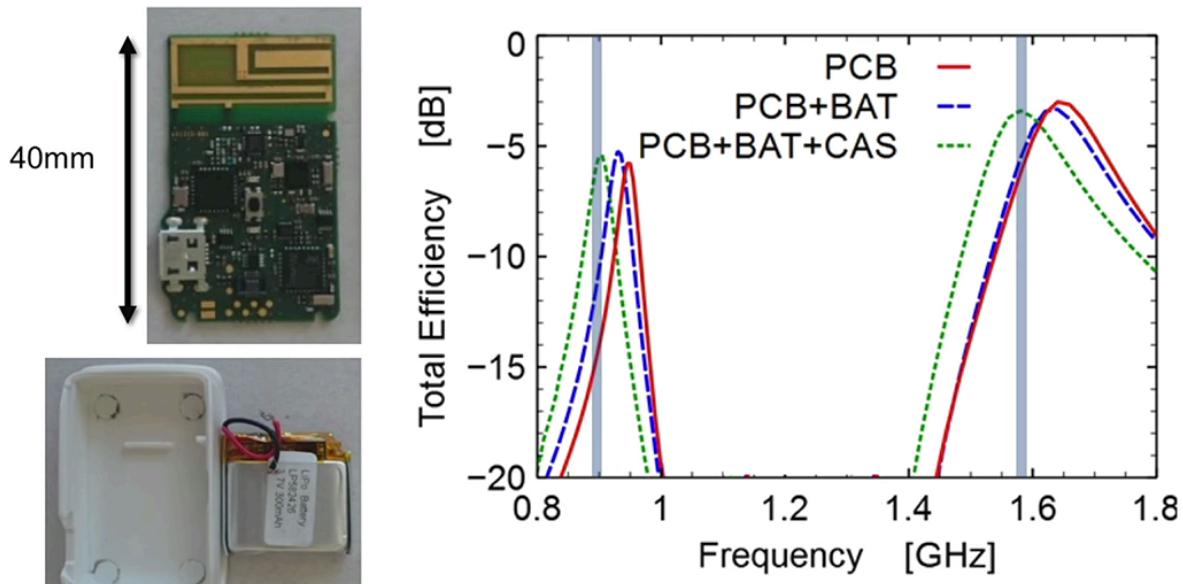
This is an example of an antenna that resonates LoRa and GPS frequencies

- LoRa (868MHz) and GPS (1575MHz) antenna on small terminal



However even for this antenna there are influences to the antenna resonant frequency like the battery and the casing. Notice that the plastic casing can have a big impact.

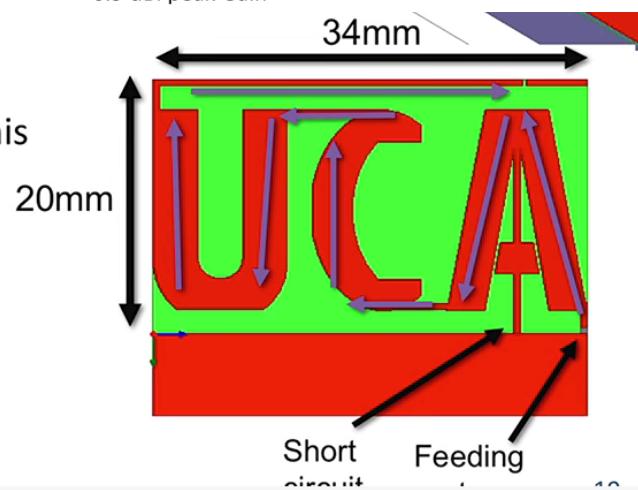
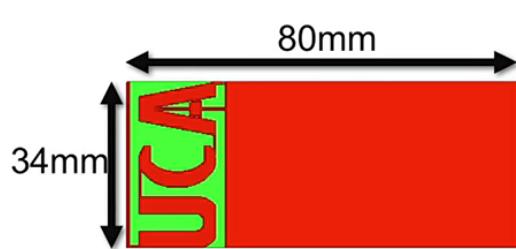
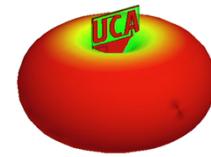
Antennas are strongly influenced by the close environment like the battery or the terminal casing



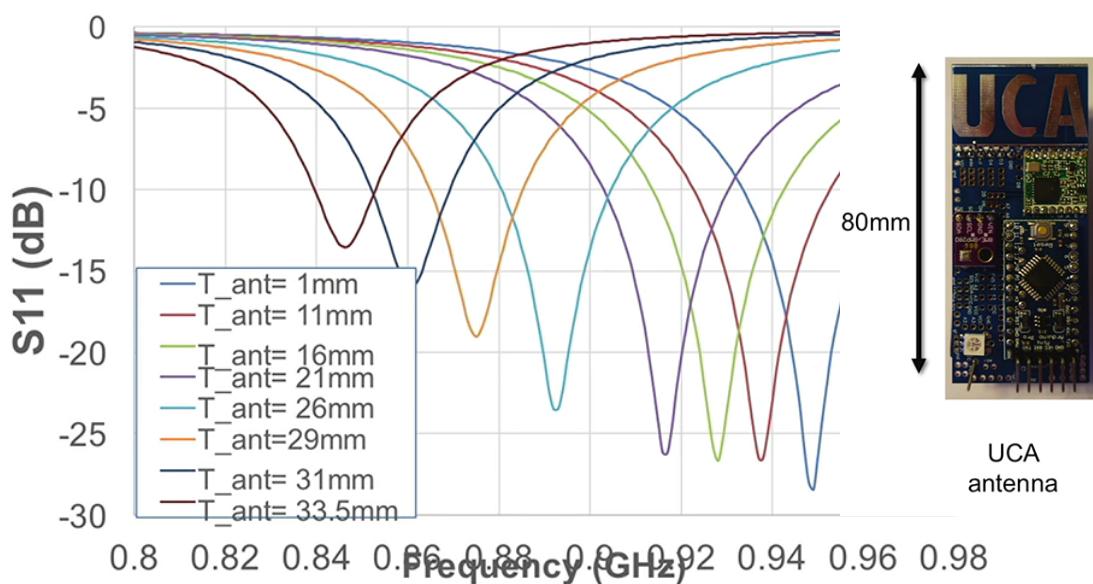
- An example of a LoRa cheap PCB antenna. It has the limitation that it can only cover the EU or US or China device. Antenna must be tuned!

- Miniaturized Printed Antenna(low cost)
- Based on a meandered Inverted F Antenna (IFA) Structure
- Mounted on a 80\*34mm 0.8mm-thick FR4 PCB
- Performance equivalent to a classical printed antenna in this area

- Antenna simulation
- Matched to 50 ohm
  - Bw = 30MHz (@-6dB )
  - -1.2 dB radiation efficiency (75%)
  - Dipole radiation pattern
  - 2.1 dBi peak directivity
  - 0.9 dBi peak Gain



## UCA Antenna tuning : Reflection coefficient



When compared with other antennas we can see that it has a comparable efficiency.

The antenna gerber files are available here:

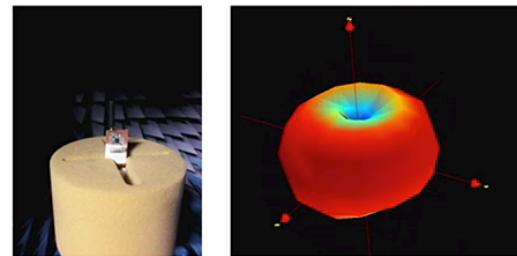
[https://github.com/FabienFerrero/UCA\\_Board/tree/master/Gerber](https://github.com/FabienFerrero/UCA_Board/tree/master/Gerber)

## Comparison with on-the-shelf antenna

- Measurement on Satimo

Starlab station

- Continuous wave with 14 dBm power from RFM95W module
- Efficiency calculated from the 3D antenna measurement



Antenna structure	TRP (dBm)	Total efficiency	Max Dimension
Small monopole	14.7	74%	105 mm
Quarter-wave monop.	15.7	94%	170 mm
Half-wave dipole	13.9	61%	280 mm
UCA untuned	13.8	60%	80mm
UCA after tuning	14.8	76%	80mm

[https://github.com/FabienFerrero/UCA\\_Board](https://github.com/FabienFerrero/UCA_Board)

The layout of the antenna is open source and available at:

[https://github.com/FabienFerrero/UCA\\_Board](https://github.com/FabienFerrero/UCA_Board)

## Micro-tracker Antenna Industrial project

- Specs

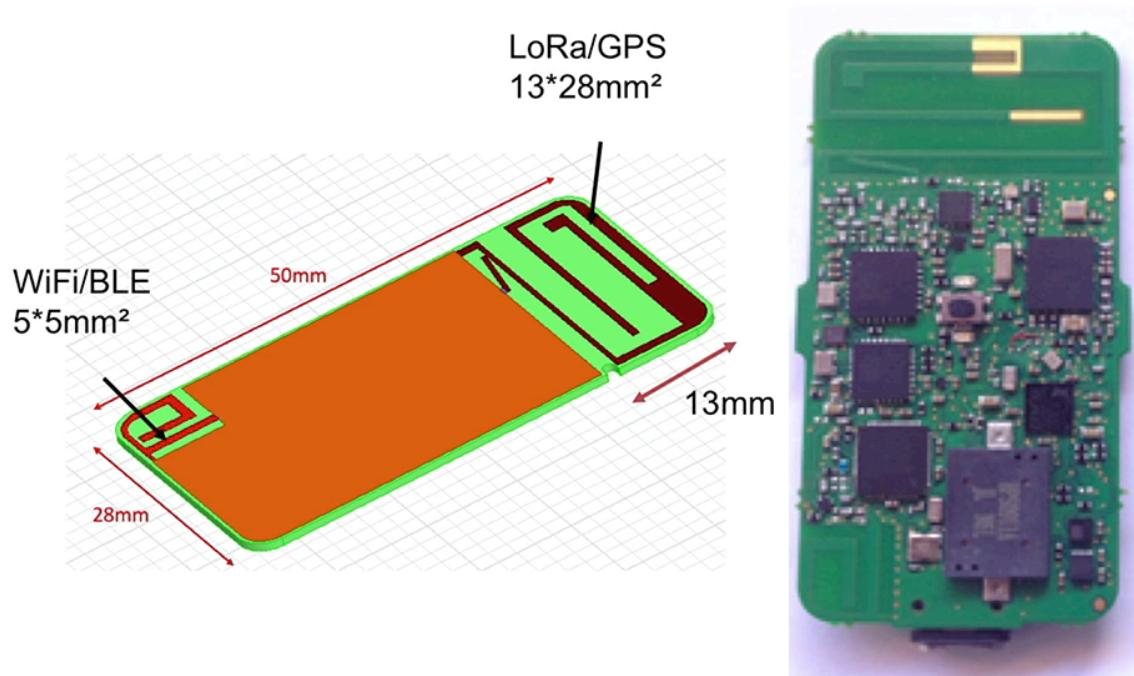
- LoRa 868 or 915MHz
- WiFi/BLE (2.4GHz)
- GPS L1
- Terminal size: 50\*28mm<sup>2</sup>

- Proposed solution

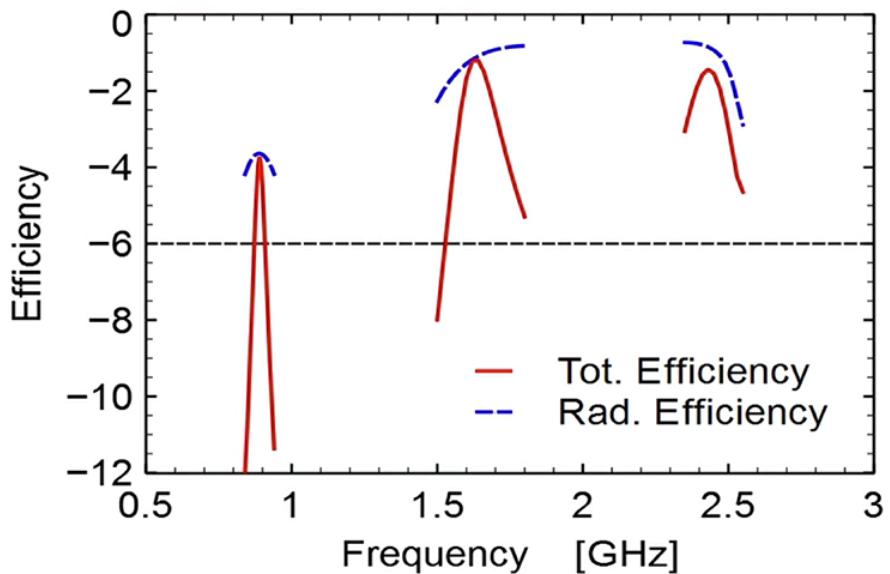
- Dual-band LoRa/GPS
- SP4T to switch between LoRa Rx/Tx/Txboost and GPS.
- WiFi/BLE antenna (2.4-2.48 GHz)



Another antenna is the Micro-tracker industrial project which is 50\*28mm<sup>2</sup> and works for LoRa, WiFi and GPS L1.



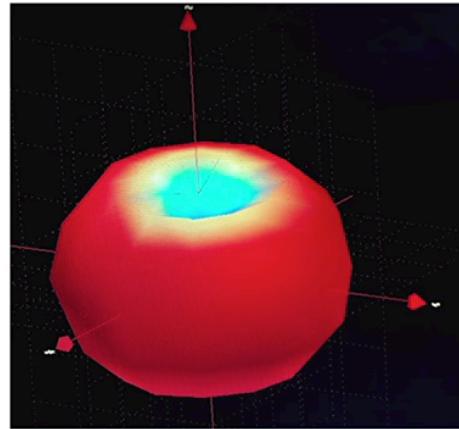
With efficiency of:



- Total Efficiency LoRa -4 dB (40%)
- Total Efficiency GPS -1.5 dB (70%)
- Total Efficiency WiFi/BLE -1.5 dB (70%)

## Measurements :

- LoRa : Peak Gain -1.5dB
- BLE/WiFi : Peak Gain 0.5dB
- GPS : Estimated at 0dB from anechoic chamber measurement with GPS protocol tester.



So in this case we can use 17dBm of output power in this case.

It is possible of course to order the Antenna and PCB online via PCBWays.

- For Europe, shipping need usually 4-5 working days
- Think that DHL will ask for customs fees, usually in the range of the PCB cost (without shipping cost).
- You can start your board assembly



To test a miniature antenna a VNA is not required but a spectrum analyzer is useful.

## 5.2 Receptor

It is possible to increase the receiver antenna sensitivity by limiting the amount of external noise coming into the LoRa receiver antenna input. This can be achieved by using a bandpass filter (also called a LNA – Low Noise Amplifier). From the tests in <http://www.loratracker.uk/?p=591> it seems that if we operate at SF7 there is no advantage to the LNA. **However if we work at SF12 by applying a LNA we can get 7dB to the link margin (which would mean double the distance).**

## 6 Battery

### 6.1 Power requirement estimates

#### 6.1.1 Scenario 2

This scenario uses 4.4.2 - RF proposal 2

Assumptions:

- 1 data packet every 30 seconds
- 100mAh to send a packet
- Packet time to send is: 280ms

The expended power to send packets for one hour is = Nr of packets in 1 hour x Power to send single packet. The power to send single packet is (Packet Time x Power expenditure per ms). Calculations:

- Nr of packets in 1 hour is:  $2 \times 60 = 120$  packets
- Packet Time is 280 ms
- Power expenditure per ms is:  $100\text{mAh}/(3600\text{sec} \times 10\text{ms}) = 0.00277\text{mAms}$
- Power to send single packet is:  $280 \times 0.00277 = 0.77\text{mA}$
- Expended power is:  $120 \times 0.77 = 93.33\text{mA}$
- $1000\text{mAh}/100\text{mAh}$  battery life =  $10.71/1.071$  hours

#### 6.1.2 Scenario 3

This scenario uses 4.4.3 - RF proposal 3

Assumptions:

- 1 data packet every 30 seconds
- 100mAh to send a packet
- Packet time to send is: 35ms

The expended power to send packets for one hour is = Nr of packets in 1 hour x Power to send single packet. The power to send single packet is (Packet Time x Power expenditure per ms). Calculations:

- Nr of packets in 1 hour is:  $2 \times 60 = 120$  packets
- Packet Time is 35 ms
- Power expenditure per ms is:  $100\text{mAh}/(3600\text{sec} \times 10\text{ms}) = 0.00277\text{mAms}$
- Power to send single packet is:  $35 \times 0.00277 = 0.096\text{mA}$
- Expended power is:  $120 \times 0.096 = 11.634\text{mA}$
- $1000\text{mAh}/100\text{mAh}$  battery life =  $85.95/8.95$  hours

## 6.2 Battery Reference sites

[https://www.tme.eu/gb/katalog/batteries\\_100346/](https://www.tme.eu/gb/katalog/batteries_100346/)  
<https://www.batteriesandbutter.com/sa36v.html>  
[https://omnicelbattery.com/batteries\\_highenergy.htm](https://omnicelbattery.com/batteries_highenergy.htm)

## 6.3 Non - rechargeable

### 6.3.1 CR variants

The coin batteries only have 3.0 volts which might be insufficient to power for example the Heltec CubeCell (requires typical: 3.3v, maximum:3.5v). The minimum size we get is 10/12mm diameter – requires a button holder so more 2mm necessary → 14mm

**Coin Size Battery Chart**

Battery Model *	Size (mm)	Weight (g)	Nominal Capacity (mAh)	Voltage
<a href="#"><u>CR1025</u></a>	10 x 2.5	0.7	30	3
<a href="#"><u>CR1216</u></a>	12.5 x 1.6	0.7	25	3
<a href="#"><u>CR1220</u></a>	12.5 x 2	1.2	35	3
<a href="#"><u>CR1225</u></a>	12.5 x 2.5	0.9	50	3
<a href="#"><u>CR1612</u></a>	16 x 1.2	0.8	40	3
<a href="#"><u>CR1616</u></a>	16 x 1.6	1.2	50	3
<a href="#"><u>CR1620</u></a>	16 x 2	1.3	75	3
<a href="#"><u>CR1632</u></a>	16 x 3.2	1.8	125	3
<a href="#"><u>CR2012</u></a>	20 x 1.2	1.4	55	3
<a href="#"><u>CR2016</u></a>	20 x 1.6	1.6	90	3
<a href="#"><u>CR2025</u></a>	20 x 2.5	2.5	165	3
<a href="#"><u>CR2032</u></a>	20 x 3.2	3.1	220	3
<a href="#"><u>CR2320</u></a>	23 x 2	3	130	3
<a href="#"><u>CR2325</u></a>	23 x 2.5	3	190	3
<a href="#"><u>CR2330</u></a>	23 x 3	4	265	3
<a href="#"><u>CR2354</u></a>	23 x 5.4	5.9	560	3
<a href="#"><u>CR2412</u></a>	24 x 1.2	2	100	3
<a href="#"><u>CR2430</u></a>	24.5 x 3	4.6	290	3
<a href="#"><u>CR2450</u></a>	24.5 x 5	6.3	620	3
<a href="#"><u>CR2477</u></a>	24.5 x 7.7	10.5	1000	3
<a href="#"><u>CR3032</u></a>	30 x 3.2	7.1	500	3
<a href="#"><u>CR927</u></a>	9.5 x 2.7	0.51	30	3

\*Most Brands use the CR convention. Duracell may use the DL prefix instead, Energizer may use ECR. The CR prefix indicates a  $\text{LiMnO}_2$  Manganese Dioxide Lithium chemistry. A BR suffix indicates a  $\text{Li-(CF)}_x$  Poly-Carbon Monofluoride Lithium chemistry.

Copyright © 2019 by [Batteries and Butter.com](https://www.batteriesandbutter.com)

There are however more powerful cell batteries (<https://www.batteriesandbutter.com/sa36v.html>):  
Example <https://www.batteriesandbutter.com/ER22G68.html>

### 6.3.2 Non rechargeable Omnicel ER32L65 (1000mAh/3.6v/ maximum pulse 50mA)



**MODEL ER32L65**

**Lithium Thionyl Chloride  
(Li-SOCl<sub>2</sub>) Battery**

(International size reference: 1/10D, ER32L65)

#### PHYSICAL CHARACTERISTICS

Diameter (max)	32.9 mm (1.295")
Height (max)	7.1 mm (0.279")
Typical weight	19 g (0.670oz)

#### KEY FEATURES

- ✓ High and stable operating voltage
- ✓ High minimum voltage during pulsing
- ✓ Low self discharge rate (less than 1% after 1 year of storage at +25°C)
- ✓ Stainless steel container
- ✓ Hermetic glass-to-metal sealing
- ✓ Non-flammable electrolyte
- ✓ Compliant with IEC 86-4 safety standard and EN 50020 intrinsic safety
- ✓ Non restricted for transport

Underwriters Laboratories (UL)  
Component Recognition  
(File Number MH 47566)

#### MAIN APPLICATIONS

- ✓ Utility metering
- ✓ Alarms and security devices
- ✓ Memory back-up
- ✓ Tracking systems
- ✓ Automotive electronics
- ✓ Professional electronics  
... etc.

#### ELECTRICAL CHARACTERISTICS

(typical values for cells stored for one year or less, at 25°C)

<b>Nominal capacity</b>	<b>1.00Ah</b>
(at 1.0 mA, +25°C, 2.0V cut off. The capacity restored by the cell varies according to current drain, temperature and cut off voltage.)	
<b>Rated voltage</b>	<b>3.6 V</b>
<b>Maximum recommended continuous current</b>	
(to get 50% of the nominal capacity at +25°C with 2.0V cut off. Higher currents possible. Consult Omnicel.)	<b>10 mA</b>
<b>Pulse capability:</b> varies according to pulse characteristics (frequency and duration), temperature, cell history (storage conditions prior to usage) and the application's acceptable minimum voltage.	
<b>Maximum pulse current capability</b>	<b>50 mA</b>
<b>Rated 1 sec. pulse capability (to 3V)</b>	<b>20 mA</b>
<b>Storage</b> (recommended) (possible without leakage)	<b>30°C max -55° / +120°C</b>
<b>Operating temperature range</b>	<b>-55° / +85°C</b>
(Operation at temperature different from ambient may lead to reduced capacity and lower voltage plateau readings.)	

### 6.3.3 Non rechargeable - Omnicel ER32L100 (17 00mAh/3.6v/ maximum pulse 50mA)



#### MODEL ER32L100

#### Lithium Thionyl Chloride (Li-SOCl<sub>2</sub>) Battery

(International size reference: 1/6D, ER32L100)

#### PHYSICAL CHARACTERISTICS

Diameter (max)	32.9 mm (1.295")
Height (max)	10.5 mm (0.413")
Typical weight	24 g (0.847oz)

#### KEY FEATURES

- ✓ High and stable operating voltage
- ✓ High minimum voltage during pulsing
- ✓ Low self discharge rate (less than 1% after 1 year of storage at +25°C)
- ✓ Stainless steel container
- ✓ Hermetic glass-to-metal sealing
- ✓ Non-flammable electrolyte
- ✓ Compliant with IEC 86-4 safety standard and EN 50020 intrinsic safety
- ✓ Non restricted for transport

Underwriters Laboratories (UL)  
Component Recognition  
(File Number MH 47566)

#### ELECTRICAL CHARACTERISTICS

(typical values for cells stored for one year or less, at 25°C)

<b>Nominal capacity</b>	<b>1.70Ah</b>
(at 1.0 mA, +25°C, 2.0V cut off. The capacity restored by the cell varies according to current drain, temperature and cut off voltage.)	
<b>Rated voltage</b>	<b>3.6 V</b>
<b>Maximum recommended continuous current</b>	<b>10 mA</b>
(to get 50% of the nominal capacity at +25°C with 2.0V cut off. Higher currents possible. Consult Omnicel.)	
<b>Pulse capability:</b> varies according to pulse characteristics (frequency and duration), temperature, cell history (storage conditions prior to usage) and the application's acceptable minimum voltage.	
<b>Maximum pulse current capability</b> <b>Rated 1 sec. pulse capability (to 3V)</b>	<b>50 mA</b> <b>20 mA</b>
<b>Storage</b> (recommended) (possible without leakage)	<b>30°C max</b> <b>-55° / +120°C</b>
<b>Operating temperature range</b>	<b>-55° / +85°C</b>
(Operation at temperature different from ambient may lead to reduced capacity and lower voltage plateau readings.)	

#### MAIN APPLICATIONS

- ✓ Utility metering
- ✓ Alarms and security devices
- ✓ Memory back-up
- ✓ Tracking systems
- ✓ Tollgate systems
- ✓ Automotive electronics
- ✓ Professional electronics ... etc.

## 6.4 Rechargeable

The search for rechargeable batteries (300mAh → 1200mAh with minimum 3.3v is here): <https://bit.ly/2AWOoHa>

#### 6.4.1 Cellevia ACCU-LP752030/CL Re-battery: Li-Po; 3.7V; 300mAh;7.5x20x30mm

No.	Items	Spec.	Notes
1	<b>Rated Capacity</b>	300mAh	@ 0.2C mA discharging
2	<b>Nominal Voltage</b>	3.7V	The average value of voltage during the discharge period (with standard charge and discharge).
3	<b>Assemblage Dimension</b>	Length: 30.5mm Max Width: 20.5m Max Thickness: 8.0mm Max	Measured with weighting 300gf at 25°C±0.5°C Not including battery drawing line.



#### PRICE RANGE

Amount [pcs]	Net price *	USD
1+	\$ 4.25	
10+	\$ 3.89	
50+	\$ 3.66	
100+	\$ 3.42	

\* All prices are net prices (without VAT) and do not include transport costs, which will be added in the order. Transport costs are available in the "How to buy" tab

Air delivery is not possible

#### 6.4.2 Cellevia ACCU-LP503040/CL Re-battery: Li-Po; 3.7V; 550mAh;5.5x30.5x40.5mm

[https://www.tme.eu/gb/details/accu-lp503040\\_cl/rechargeable-batteries/cellevia-batteries/l503040/](https://www.tme.eu/gb/details/accu-lp503040_cl/rechargeable-batteries/cellevia-batteries/l503040/)

#### 3.2 Parameters of battery

No.	Items	Spec.	Notes
1	<b>Rated Capacity</b>	550mAh	@ 0.2C mA discharging
2	<b>Nominal Voltage</b>	3.7V	The average value of voltage during the discharge period (with standard charge and discharge).
3	<b>Assemblage Dimension</b>	Length: 40.5mm Max Width: 30.5m Max Thickness: 5.5mm Max	Measured with weighting 300gf at 25°C±0.5°C Not including battery drawing line.



#### PRICE RANGE

Amount [pcs]	Net price *	USD
1+	\$ 5.46	
5+	\$ 4.91	
25+	\$ 4.37	
100+	\$ 3.82	

\* All prices are net prices (without VAT) and do not include transport costs, which will be added in the order. Transport costs are available in the "How to buy" tab

Air delivery is not possible

6.4.3 Cellevia Accu-LP753636/CL Re-battery: Li-Po; 3.7V; 1000 mAh; 8x36.5x36.5mm  
[https://www.tme.eu/gb/details/accu-lp753636\\_cl/rechargeable-batteries/cellevia-batteries/](https://www.tme.eu/gb/details/accu-lp753636_cl/rechargeable-batteries/cellevia-batteries/)

### 3.2 Parameters of battery

No.	Items	Spec.	Notes
1	<b>Rated Capacity</b>	1000mAh	@ 0.2C mA discharging
2	<b>Nominal Voltage</b>	3.7V	The average value of voltage during the discharge period (with standard charge and discharge).
3	<b>Assemblage Dimension</b>	Length: 36.5mm Max Width: 36.5mm Max Thickness: 8.0mm Max	Measured with weighting 300gf at 25°C±0.5°C Not including battery drawing line.



## 7 Data packet

The LoRa data packet is constituted by a preamble, payload and CRC.

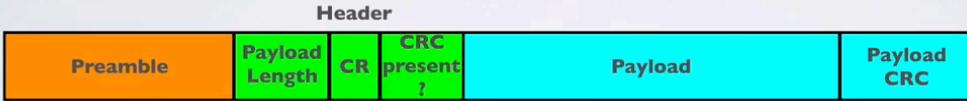
There are 2 options of payload to choose from:

- Explicit header mode: includes the Payload length and indicates if an additional/optional 16 bits CRC is present.
- Implicit header mode: which includes the only the preamble (for the receiver to detect the signal and sync) and the payload CRC → **thus reducing the transmission time**

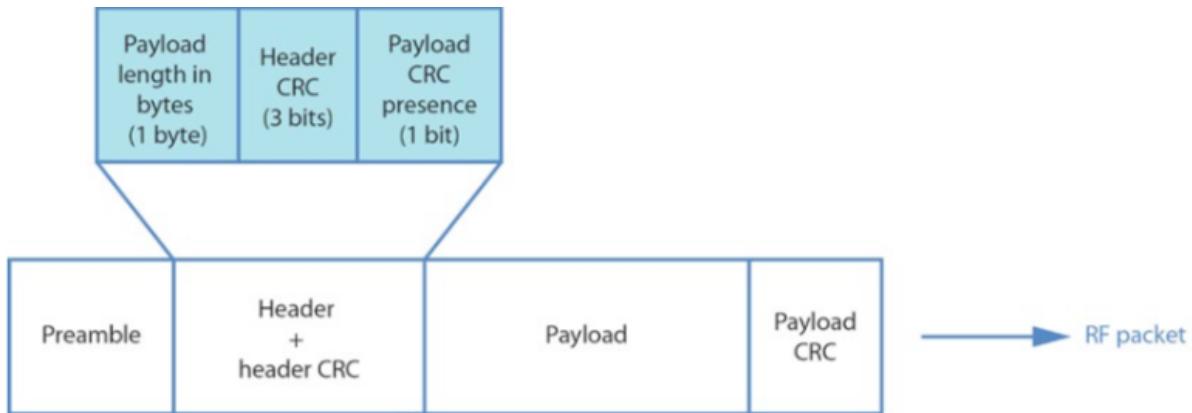
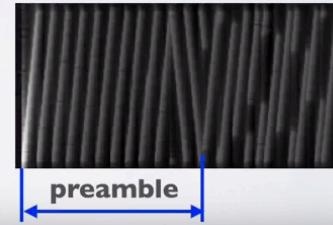
## LORA PACKET FORMAT

- The LoRa packet comprises of three elements: Preamble, header (optional) and payload.

### Explicit header mode



### Implicit header mode



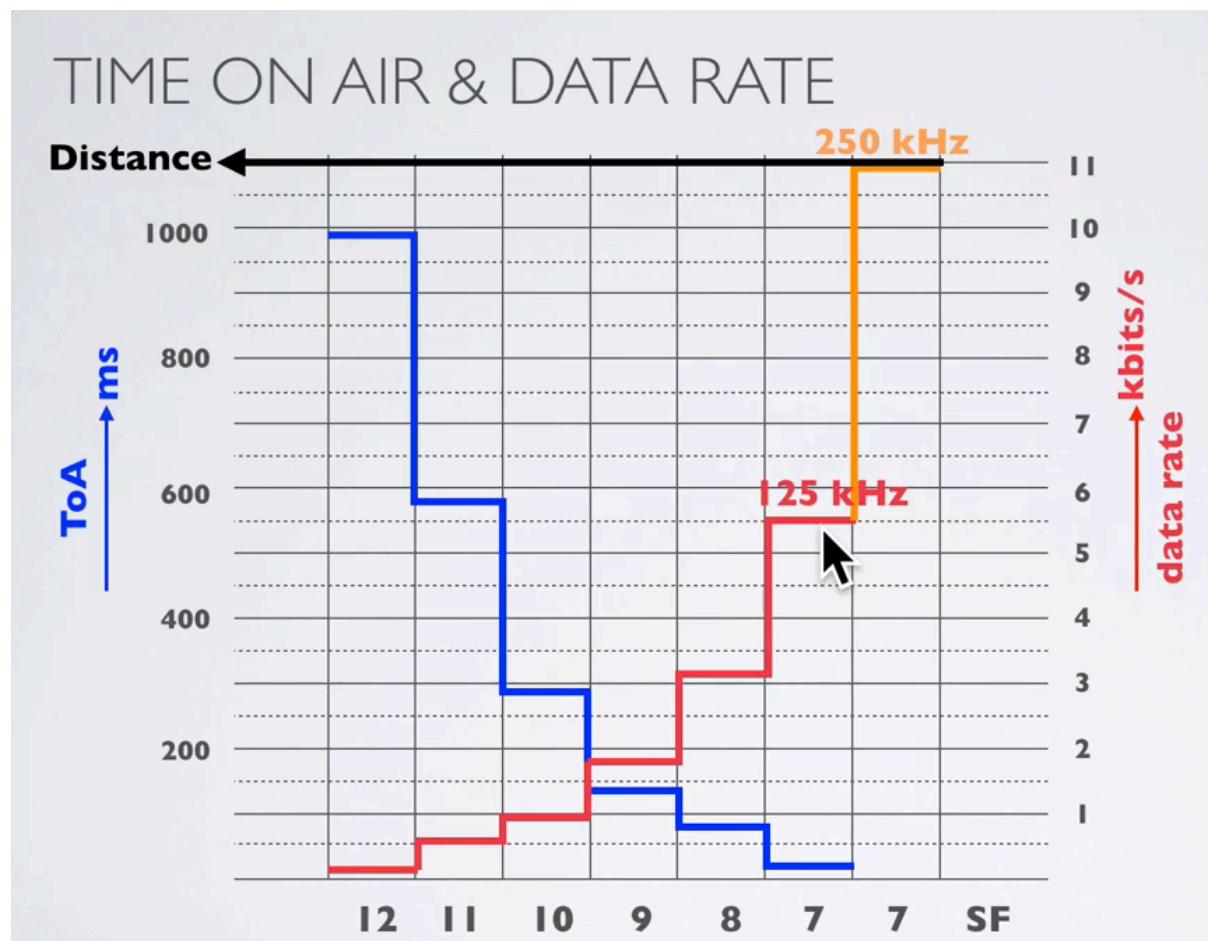
So from the previous considerations we know we want to reduce the size of the payload since the Preamble+Header+HeaderCRC+Paylod CRC are not optional and already take some bytes.

## 7.1 Low data rate optimization

### LOW DATA RATE OPTIMIZATION

- Given the potentially long duration of the packet at high spreading factors the Low Data Rate Optimization (LowDataRateOptimize) option can be set to improve the robustness of the transmission to variations in frequency over the duration of the packet transmission and reception.
- When the Low Data Rate Optimization is enabled it increases the robustness of the LoRa link at these low effective data rates. Its use is mandated when the symbol duration exceeds 16ms. Note that both the transmitter and the receiver must have the same setting for LowDataRateOptimize.
- The LowDataRateOptimize is enabled for bandwidth 125 kHz and Spreading Factor  $\geq 11$

## 7.2 Time on Air and Data Rate



### 7.3 Reducing the payload

## Don't waste your time!

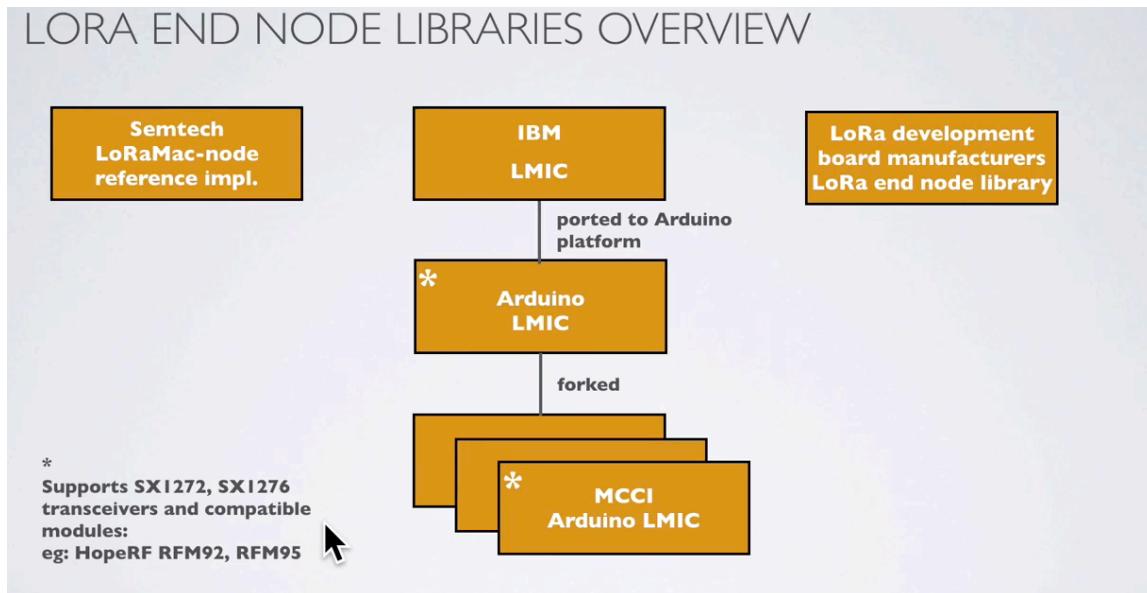
- Simple:
  - { "Count": 1234, "Temperature": 20.635 }
  - 40 bytes: 292 messages per day (SF7)
- Remove counter (is already included in header), spaces, and compress names:
  - {"t":20.63}
  - 11 bytes: 486 messages per day
- No JSON:
  - 20.63
  - 5 bytes: 582 messages per day
- Signed 16 bit integer
  - 0x080F
  - 2 bytes: 648 messages per day

So we should aim to send as little data as possible. Possibly 8bytes for GPS + 2 bytes for altitude + 2 bytes for HDOP which would mean 12 bytes (instead of the 64 bytes we are currently using).

## 8 Software

### 8.1 LoRa end node libraries

There are several LoRa MAC end node libraries:



- Semtech LoRaMac-node library.
  - Available here: <https://github.com/Lora-net/LoRaMac-node>.
  - It is tested for NAMote72, NucleoLxxx, SKiM880B/980A/881AXL and SAML21 end nodes.
  - Porting to other platforms is available at: [http://stackforce.github.io/LoRaMac-doc/porting\\_guide.html](http://stackforce.github.io/LoRaMac-doc/porting_guide.html)
- IBM LMIC<sup>4</sup> library.
  - Available here: <https://github.com/lmic-lib/lmic>
  - No development since 2015, and not for Arduino.
- Arduino LMIC library connects to the transceiver via SPI low-level interface
  - This is a Arduino port of the IBM version maintained by Kooijman and Telkamp.
  - Available here: <https://github.com/matthijskooijman/arduino-lmic> .
  - It supports LoraWAN class A and B and for EU-868 and US-915 bands. This version is supported in SX1272, SX1276 tranceivers and compatible modules (such as some HopeRF RFM9x modules)

<sup>4</sup> LMIC is LoRa MAC in C

- This library cannot be used with full-stack devices like the Microchip RN2483 which contains a transceiver and microcontroller and exposes a high-level serial interface.

## 9 References

### 9.1 Radio theory basics

- RF 101 series (Bob Baxley): <https://www.bastille.net/resources/education-radio-frequency-101>
- LoRa video tutorial:  
<https://www.youtube.com/playlist?list=PLmL13yqb6OxdeOj97Evl8QeO8o-PgeQ0g>

### 9.2 Waterproofing

- IP68: No ingress of dust/ Immersion, 1 m up to 3m:  
[https://en.wikipedia.org/wiki/IP\\_Code](https://en.wikipedia.org/wiki/IP_Code)

### 9.3 LoRa Implementations/Competitors

- Libelium waspmote:  
<http://www.libelium.com/development/waspmove/documentation/waspmove-lora-868mhz-915mhz-sx1272-networking-guide/>
- Pycom: <https://pycom.io/wp-content/uploads/2018/11/DETAILED-PYGO-SPECIFICATIONS-For-Developers-V1.2.pdf>
- Pylife and PyGo: <https://pycom.io/wp-content/uploads/2018/11/Pylife-and-PyGo-Kickstarter-FAQ-19Nov2018.pdf>
- Abeeway microtracker: <https://www.abeeway.com/products/>

### 9.4 Power legal limits

- Limits on Lora radio power emitted to:  
<https://stackoverflow.com/questions/50395087/lora-point-to-point-limitations>
- RF regulations in Europe  
<https://www.disk91.com/2017/technology/internet-of-things-technology/all-what-you-need-to-know-about-regulation-on-rf-868mhz-for-ipwan/> and ERC-REC-70-3E: <https://www.ecodocdb.dk/download/25c41779-cd6e/Rec7003e.pdf> and Texas Instruments analysis:  
<http://www.ti.com/lit/an/swra048/swra048.pdf>
- LoRa calculator: <https://www.quora.com/How-much-data-at-a-time-can-be-transmitted-received-over-LoRaWAN-connections-Also-same-question-for-LoRa-point-to-point>
- LoRaWAN specification: <https://lora-alliance.org/resource-hub/lorawanr-specification-v11>

- Thesis on usage of randomness to avoid jamming:  
<https://fenix.tecnico.ulisboa.pt/downloadFile/1126295043835530/Nuno%20Nico.pdf>

## 9.5 LoRa Calculators

- Lora Allian Duty Cycle:  
<https://docs.google.com/spreadsheets/d/1QvcKsGeTTPpr9icj4XkKXq4r2zTc2j0gsHLrnplzM3I/edit#gid=0>
- Semtech Lora Modem Calculator Tool: <https://sx1272-lora-calculator.software.informer.com/download/> and  
<https://www.elektroniknet.de/elektronik/kommunikation/nb-iot-nb-lte-oder-lte-cat-nb1-134629-Seite-3.html>
- Lora AirTime calculator: <https://www.loratools.nl/#/airtime>
- Lora data rate calculator: <https://www.rfwireless-world.com/calculators/LoRa-Data-Rate-Calculator.html> and LoRa Link Budget calculator:  
<https://www.rfwireless-world.com/calculators/LoRa-Link-Budget-Calculator.html>
- Best LoRa settings for Range and Reliability: <https://medium.com/home-wireless/testing-lora-radios-with-the-limesdr-mini-part-2-37fa481217ff>

## 9.6 Microchip transceivers

- RN2483 LoRa wireless transceiver: <https://www.rfwireless-world.com/ApplicationNotes/LoRa-transceiver.html>

## 9.7 Batteries

- Battery seller: [https://www.tme.eu/gb/katalog/batteries\\_100346/](https://www.tme.eu/gb/katalog/batteries_100346/)

## 9.8 Antenna

- Antenna testing: <https://github.com/LoRaTracker/AntennaTesting>
- Fabien Ferrero on antenna design:  
<https://www.youtube.com/watch?v=AhFy4-kForA>
- UCA open source PCB antenna:  
[https://github.com/FabienFerrero/UCA\\_Board](https://github.com/FabienFerrero/UCA_Board)

## 9.9 LoRa Packets

- <https://hackmd.io/@hVCY-ICeTGeM0rEcuirxQ/S1kg6Ymo-?type=view>