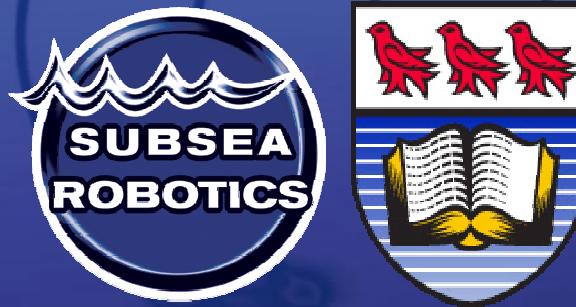
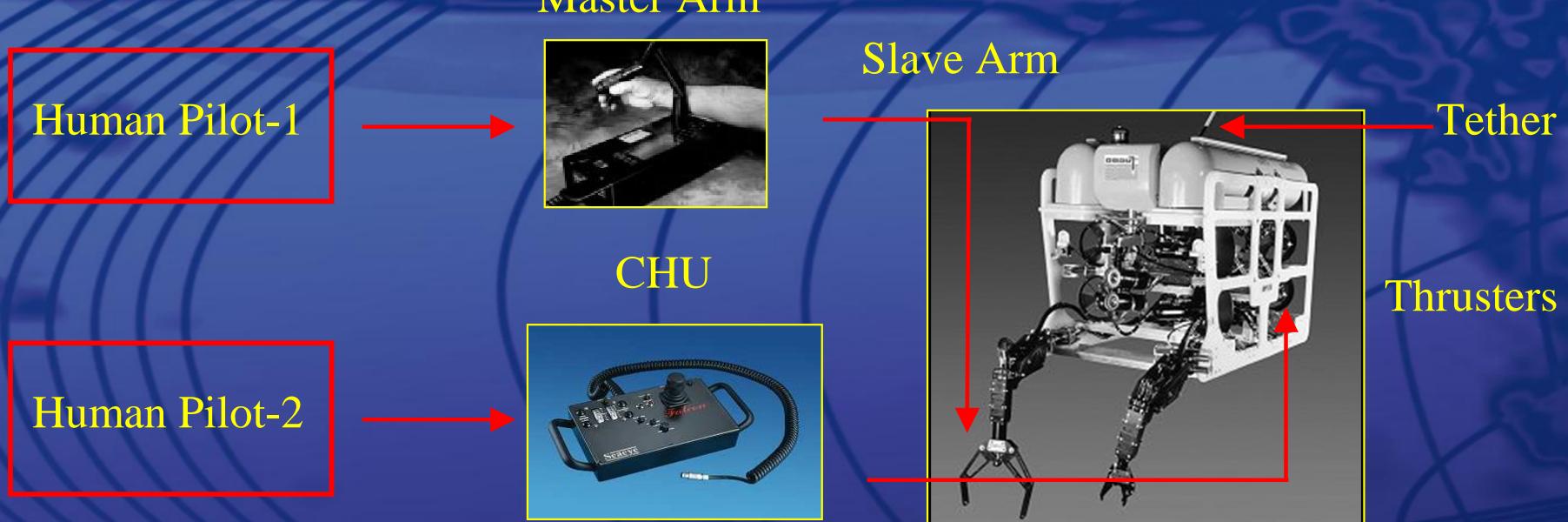


CONTROLLING REMOTELY OPERATED VEHICLE MANIPULATORS



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Work Class ROVMs:



- The motions of the remotely operated vehicle-manipulator (**ROVM**) system are guided by one (two) human pilot(s) on a surface support vessel through a tether that provides power and telemetry.
- In current practice, the desired manipulator joint motions are created using a teleoperated master-slave arm configuration.





Motivation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Logistical Challenges:

- ▶ Retrieval of a single point mooring located near Race Rocks.
- ▶ ROPOS deployed on Sir Wilfred Laurier.
- ▶ Day one:
 - no progress.
- ▶ Day two:
 - Technical problems.
 - Unable to stabilize ROPOS.
- ▶ Day three:
 - Completed cut.
 - Working time of 7 min.



Operational Challenges:

- ▶ The existing systems depends on the ability of the remotely operated vehicle (**ROV**) to hold station and decouples the manipulator and ROV degrees of freedom. Otherwise, two pilots are assigned for the mission; one for the master arm, the other for the vehicle. This requires coordination between two pilot, which is extremely difficult and not efficient.
- ▶ This mode of operation eliminates redundancy inherent in the remotely operated vehicle-manipulator system resulting in a significant loss of system capacity.





Motivation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

Motivation:

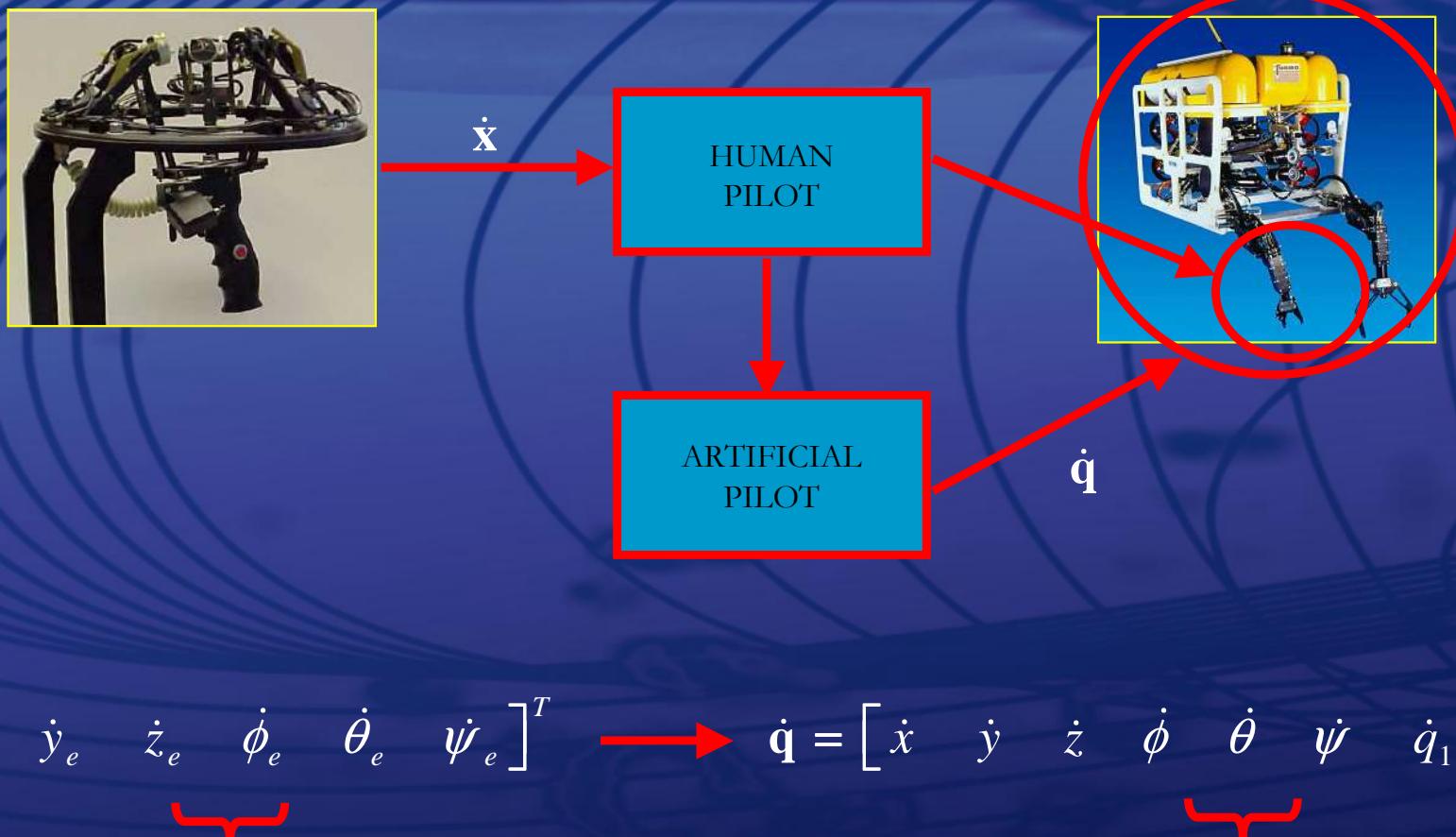
- ▶ As interest in ocean resources grows, there is an increasing need for small, low-cost and dexterous ROVM systems.
- ▶ Unfortunately, existing small ROV platforms lie within the inspection class and are not equipped to complete complex and interactive submerged tasks.
- ▶ Logistical Challenges: At the UVic Subsea Robotics Lab, current research is aimed at adapting a popular small inspection class ROV, a Saab-Seaeye FALCON, into a ROVM capable of low-cost and time-efficient submerged manipulation.
- ▶ Operational Challenges: Improve the existing teleoperation scheme for ROVM systems.
- ▶ To this end, there are four main research avenues to be visited;
 - ROVM Kinematics (Redundancy Resolution):
 - ROVM Control:
 - Thrust Allocation:
 - Teleoperation Scheme.



Redundancy: Fuzzy Based Approach

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion

High Level Kinematics:



$$\dot{\mathbf{x}} = [\dot{x}_e \quad \dot{y}_e \quad \dot{z}_e \quad \dot{\phi}_e \quad \dot{\theta}_e \quad \dot{\psi}_e]^T \rightarrow \dot{\mathbf{q}} = [\dot{x} \quad \dot{y} \quad \dot{z} \quad \dot{\phi} \quad \dot{\theta} \quad \dot{\psi} \quad \dot{q}_1 \quad \dots \quad \dot{q}_n]^T$$



End Effector Input

Redundancy Resolution

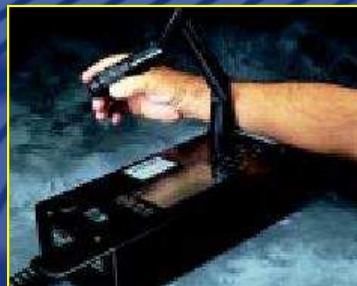
Artificial Pilot Response



Redundancy: Fuzzy Based Approach

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion

High Level Kinematics:



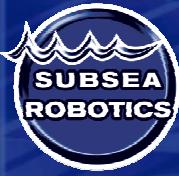
$$\dot{\mathbf{q}} = \mathbf{J}_w^\dagger \dot{\mathbf{x}} + \lambda (\mathbf{I} - \mathbf{J}_w^\dagger \mathbf{J}) \mathbf{W}^{-1} \left(\sum_{j=1}^s \alpha_j \nabla h_j / \|\nabla h_j\|_2 \right),$$

Primary
Objectives

Secondary
Objectives

- *Primary task* is following the pilot's end-effector command through the joystick.
- *Secondary tasks* involve the following competing objectives
 - ➔ Joint limit avoidance
 - ➔ avoiding singularity,
 - ➔ keeping the end-effector in sight of the on-board camera,
 - ➔ minimizing the vehicle motion,
 - ➔ minimizing the drag-force resistance.





Redundancy: Fuzzy Based Approach

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

- ▶ The order of priority from the highest to the lowest is established to be singularity avoidance > camera angle > yaw angle alignment > minimal vehicle motion.

Set of Linguistic Rules for Fuzzy Logic:

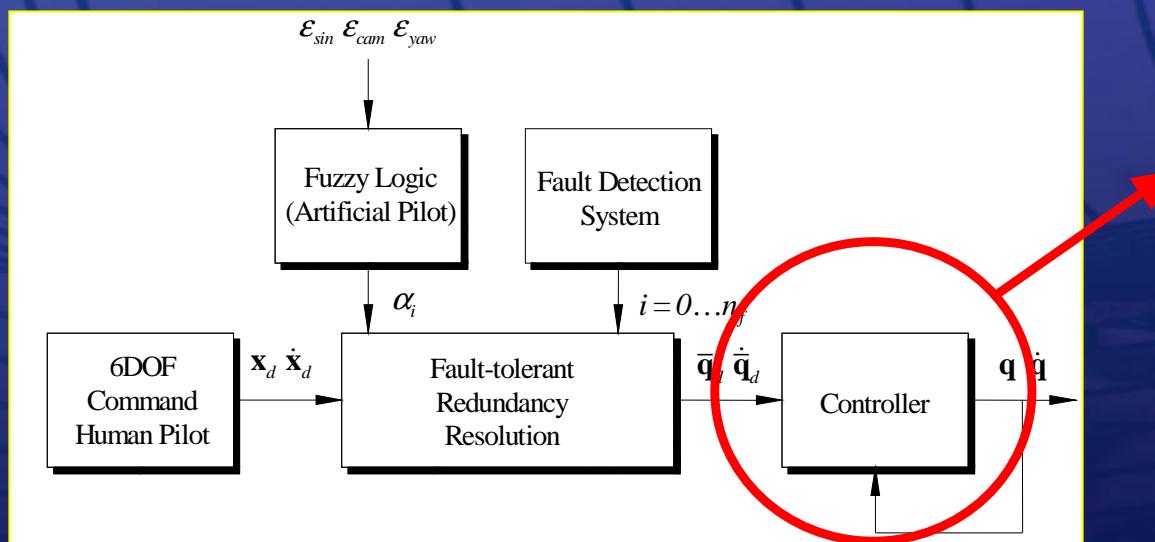
- If the *manipulator* is *singular* then a_1 is *high*;
- If the *manipulator* is *not singular* then a_1 is *low*;
- If the *manipulator* is *not singular* and the *camera angle* is *bad* then a_2 is *high*;
- If the *manipulator* is *singular* or the *camera angle* is *good* then a_2 is *low*;
- If the *manipulator* is *not singular* and the *camera angle* is *good* and the *yaw angle* is *not aligned* then a_3 is *high*;
- If the *manipulator* is *singular* or the *camera angle* is *bad* or the *yaw angle* is *aligned* then a_3 is *low*;
- If the *manipulator* is *not singular* and the *camera angle* is *good* and the *yaw angle* is *aligned* then a_{av} is *high*;
- If the *manipulator* is *singular* or the *camera angle* is *bad* or the *yaw angle* is *not aligned* then a_{av} is *low*.



Redundancy: Fuzzy Based Approach

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
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- The proposed scheme allows putting velocity bounds on the joints;
- It is a fault-tolerant scheme;
- As opposed to other existing methods, it does not require predefined task values, and thus allows completely on-line ROVM operations.



The controller is responsible for realizing the demanded motion from the redundancy resolver.

Basic Challenges:

- ▶ However, the control of ROVM systems is very challenging;
 - The operating environment is not entirely characterized.
 - The ROVM dynamics are dominated by estimated hydrodynamic coefficients.
 - The dynamic properties of the ROVM system non-linearly changes due to its interaction with the environment.



Dynamic Modeling:

$$\hat{f} = \hat{\mathbf{M}}_q(\mathbf{q})\ddot{\mathbf{q}} + \hat{\mathbf{C}}_q(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} + \hat{\mathbf{D}}_q(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} + \hat{\mathbf{g}}_q(\mathbf{q}) + \mathbf{d} = \mathbf{J}^T \boldsymbol{\tau}$$

$$\tilde{f} = f - \hat{f}$$



Control: Sliding-Mode Control

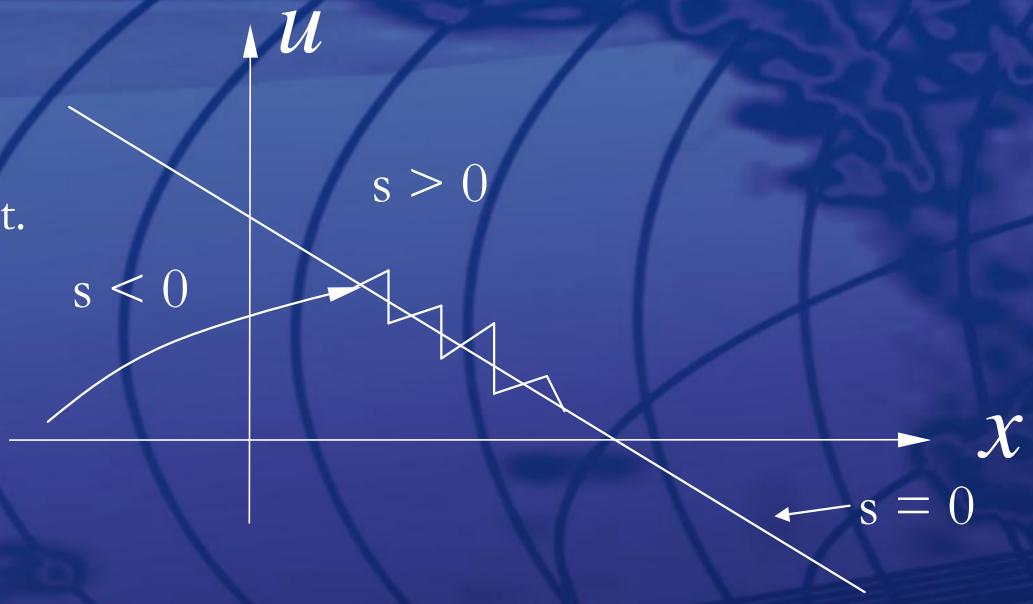
Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

Sliding-Mode Control:

- It is a non-linear control technique,
- It is insensitive to inaccuracies in the dynamics and therefore robust.

$$s = u_e + \lambda x_e, \quad x_e = x - x_d$$

$$\tau = \tau_{eq}(\hat{f}) + \tau_{rb}(F)$$



- $\tau_{rb}(F)$ is the signal that prevents the robot from leaving the sliding manifold, dominates the control action when the exact dynamics f_k are known $\mathbf{K} \operatorname{sgn}(s)$,
- Through the switching term, it is insensitive to inaccuracies in the ROVM dynamics, and is therefore robust.

$$\operatorname{sgn}(s) = +1 \text{ if } s > 0$$

$$\operatorname{sgn}(s) = -1 \text{ if } s < 0$$





Control: Adaptive Sliding-Mode Control

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Proposed Solution:

- Replacing the discontinuous term with a robust, continuous term.

Proposed Control Law:

$$\begin{aligned}\tau &= \tau_{eq} + \tau_{rb} \\ \tau_{eq} &= \mathbf{J}^T \left(\hat{\mathbf{M}}_\eta \ddot{\mathbf{q}}_r + \hat{\mathbf{C}}_\eta \dot{\mathbf{q}} + \hat{\mathbf{D}}_\eta \dot{\mathbf{q}} + \hat{\mathbf{g}}_\eta \right) = \mathbf{J}^T \hat{\mathbf{f}}_r(\mathbf{q}, \dot{\mathbf{q}}, \ddot{\mathbf{q}}_r) \\ \tau_{rb} &= -\mathbf{J}^T \left(\tilde{\mathbf{f}}_{est} + (\mathbf{K} + \hat{\mathbf{C}}_\eta) \mathbf{s} \right), \tilde{\mathbf{f}} = \mathbf{f} - \hat{\mathbf{f}}, \\ \hat{\mathbf{f}} &= \hat{\mathbf{M}}_\eta(\mathbf{q}) \ddot{\mathbf{q}} + \hat{\mathbf{C}}_\eta(\mathbf{q}, \dot{\mathbf{q}}) \dot{\mathbf{q}} + \hat{\mathbf{D}}_\eta(\mathbf{q}, \dot{\mathbf{q}}) \dot{\mathbf{q}} + \hat{\mathbf{g}}_\eta(\mathbf{q}) + \tau_p\end{aligned}$$

$$\tau_{rb} = -\mathbf{J}^T \left(\tilde{\mathbf{f}}_{est} + (\mathbf{K} + \hat{\mathbf{C}}_\eta) \mathbf{s} \right)$$

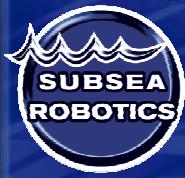
$$\text{Adaptation Law: } \dot{\tilde{\mathbf{f}}}_{est} = \Gamma^{-1} \mathbf{s}$$

Continuous Robust Term

$$\tau_{rb}(F) = -\mathbf{K} \operatorname{sgn}(\mathbf{s})$$

Discontinuous Robust Term

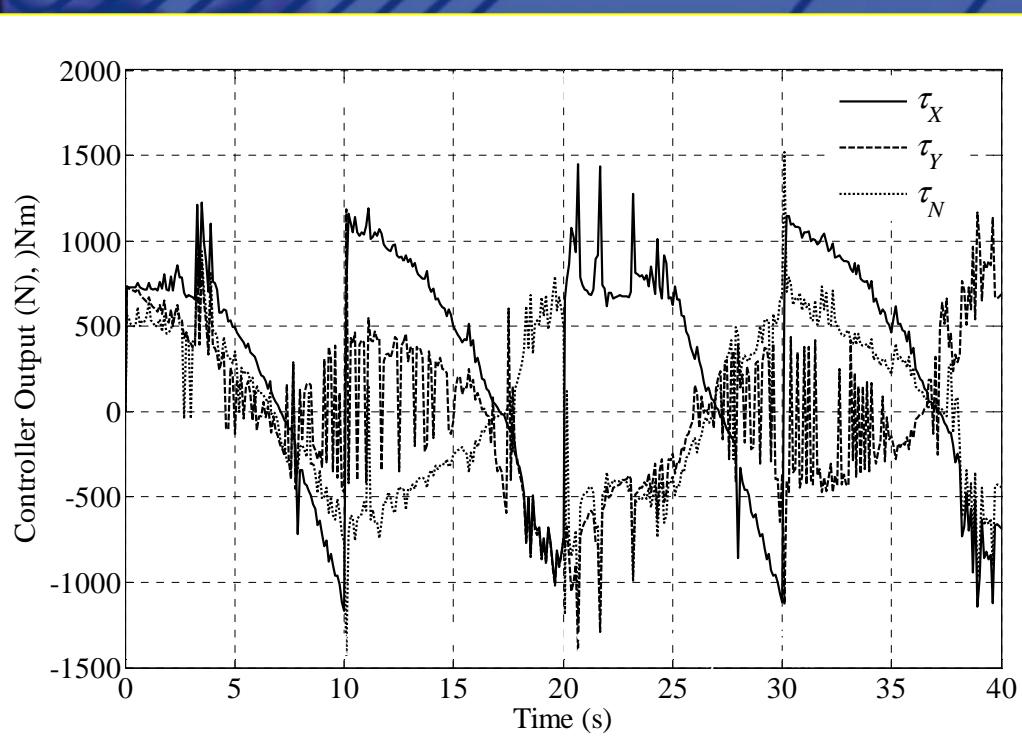




Control: Adaptive Sliding-Mode Control

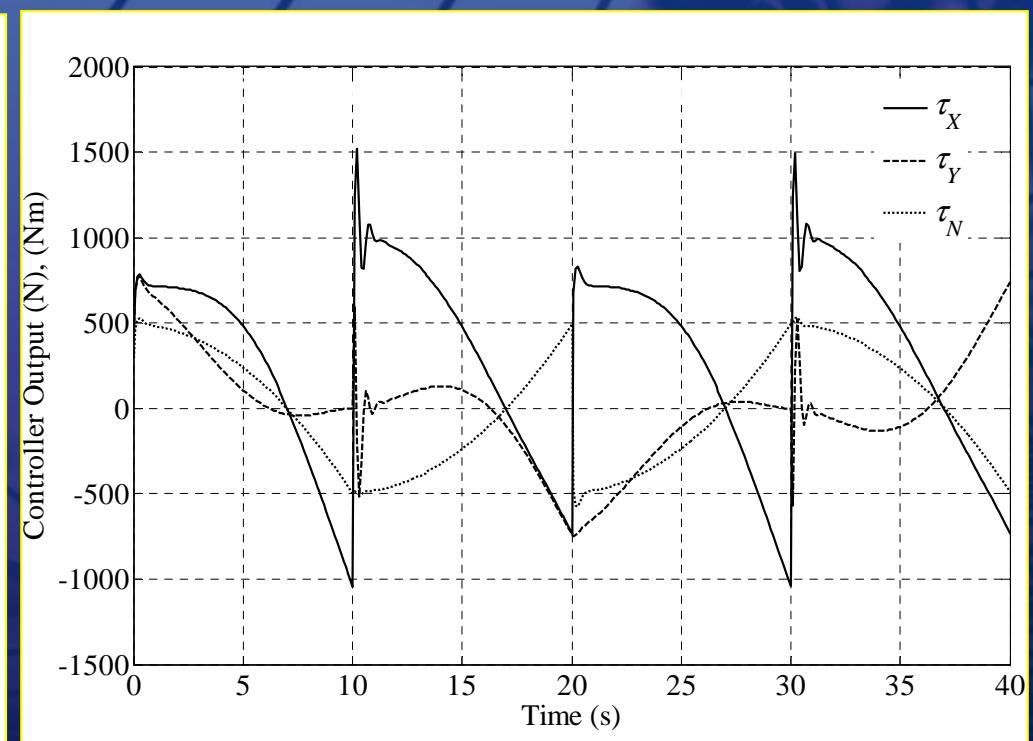
Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
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Control Signal: $\tau = \tau_{eq} + \tau_{dis}$



Conventional Sliding Mode Control

Control Signal: $\tau = \tau_{eq} + \tau_{ad}$

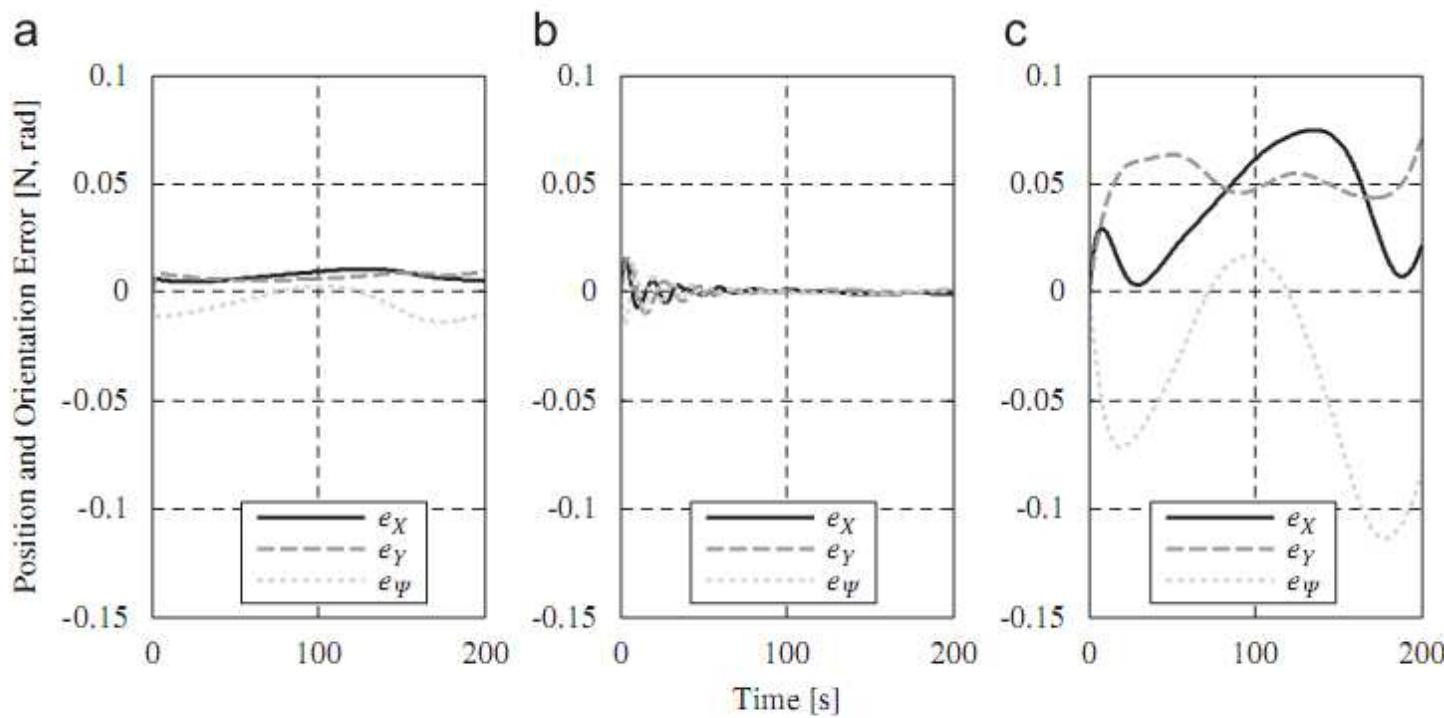


Sliding Mode Control with Adaptive Term



Control: Adaptive Sliding-Mode Control

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion



. Position and orientation error with respect to the inertial frame: (a) sliding-mode with boundary layer; (b) adaptive law is ON; (c) adaptive law is OFF.



Control: Upper Bound Adaptive Sliding Mode

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

Proposed Control Law (Cruise Mode):

$$\tau = \tau_{eq}(\hat{f}) + \tau_{rb}(F) + \tau_{PID}(s)$$

- The adaptive control signal constantly estimates the bound on a lumped uncertainty vector.
- Finally, the PID control layer with adaptive PID feedback gains is used to further enhance the controller performance..

$$\tau_{rb} = \mathbf{J}^T(\Phi \mathbf{r}) \quad \mathbf{r} = \begin{bmatrix} \dot{\mathbf{e}}^T & \mathbf{e}^T & \mathbf{e}_T \end{bmatrix}$$

$$\dot{\hat{\rho}}_i = \gamma_i \mathbf{J}_i^T (\hat{\mathbf{f}}_r - \hat{\mathbf{C}}_i^T \mathbf{s}_i) n$$

$\Phi_{adaptation}$ takes place when $\Phi_1 = \Phi_3$

$$\dot{\hat{\rho}}_i = \gamma_i |s_i|, \quad if |s_i| \geq s_{o,i}, \quad i = 1 \dots n$$

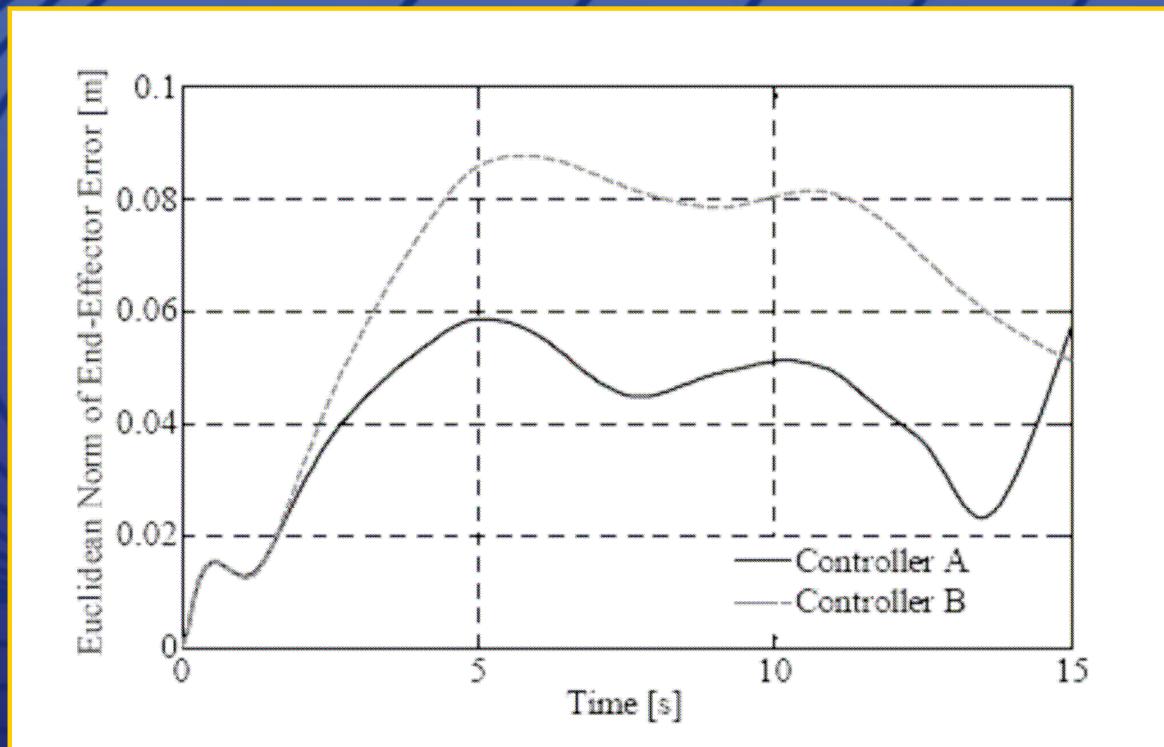
$$\dot{\hat{\rho}}_i = 0, \quad if |s_i| < s_{o,i}, \quad i = 1 \dots n$$



Control: Comparison Studies

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Comparison Studies:



- Controller A (with upper bound dynamics estimation) provides %38 improvement over Controller B (with unknown dynamics estimation).

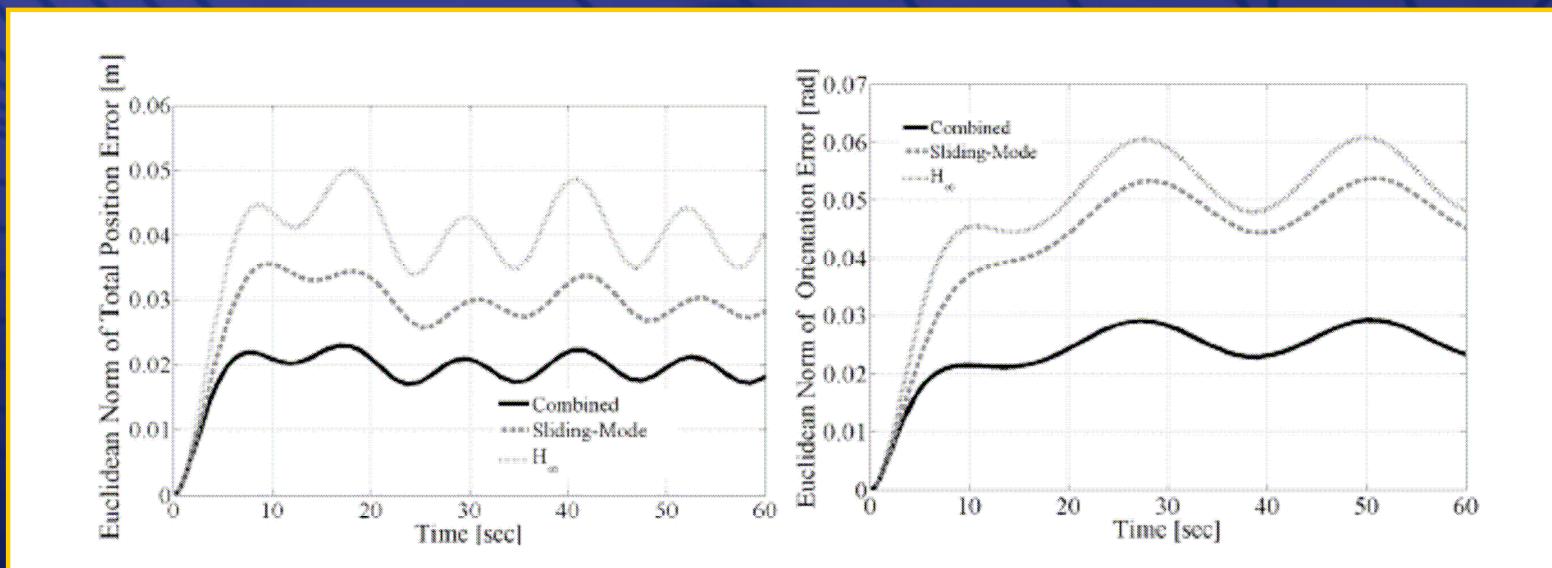
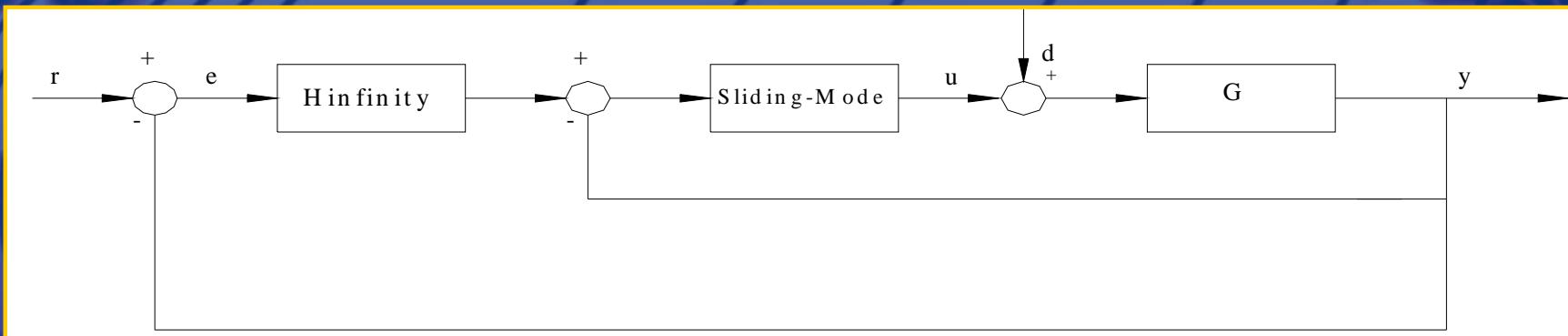




Control: Sliding Mode- $H\infty$ controller

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

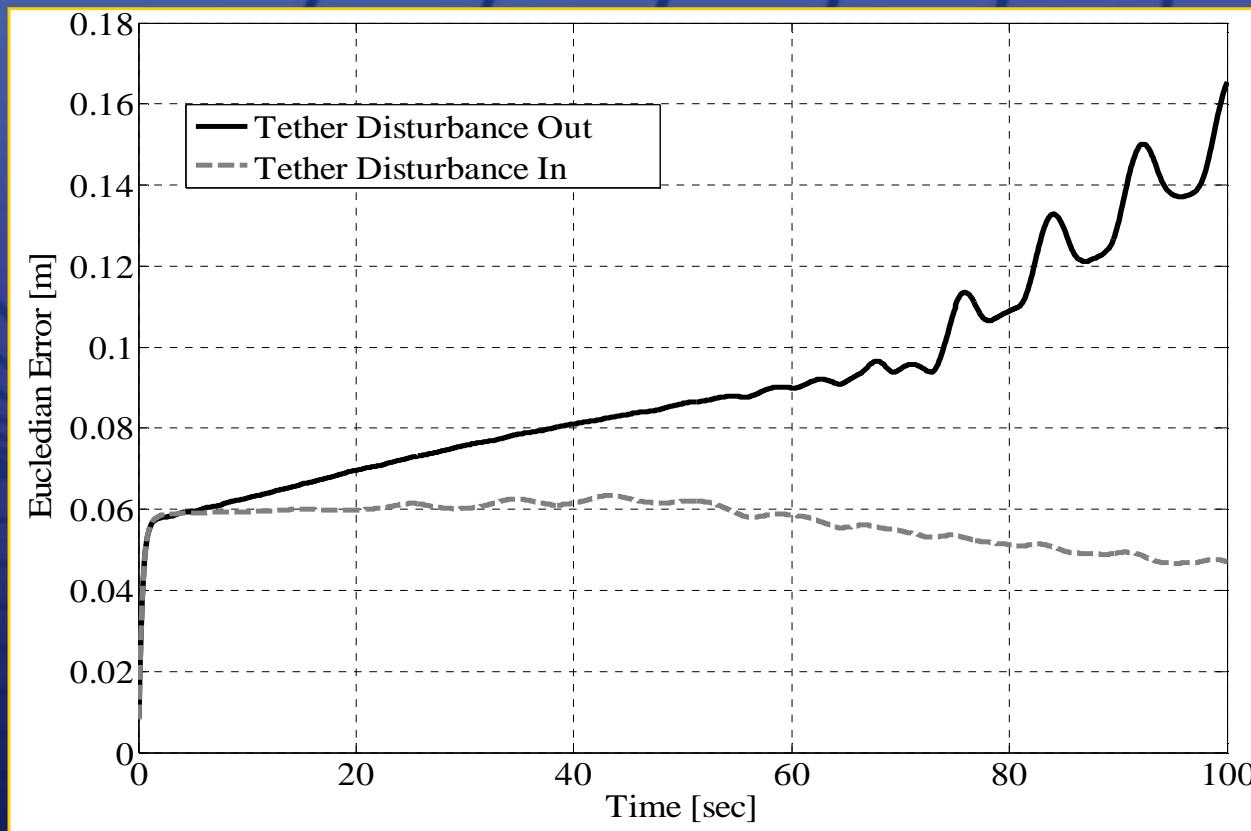
Sliding Mode- $H\infty$ controller (Station Keeping):



Control: Tether Inclusion

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion

- ▶ A tether dynamic model is coupled with the vehicle dynamics.
- ▶ It is concluded that the controller performance can be increased significantly by introducing the tether disturbance knowledge into the controller.

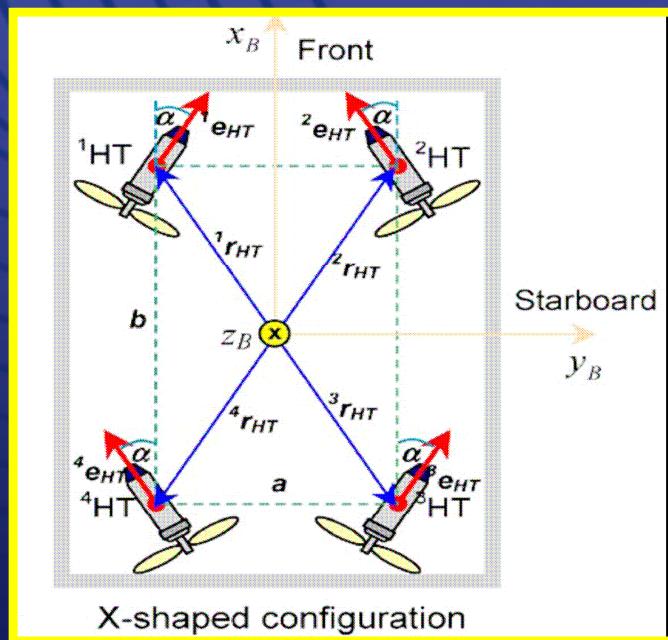
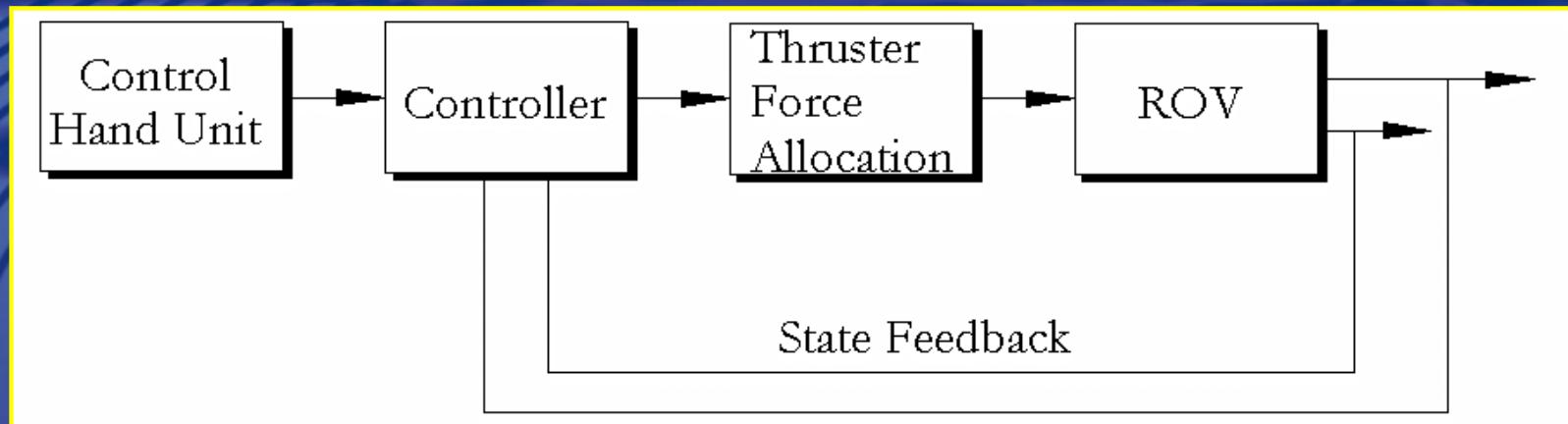


Euclidean norm of the position error with tether force in and out.



Thrust Allocation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion



- The generated control signal is with respect to the center of mass of the vehicle. This signal must be mapped into a set of desired thrust values.
- Typical ROVM systems has redundant thruster arrangement.
- Due to the excess number of thrusters, there is an infinite number of ways to allocate the pilot's commanded thrust over the existing thrusters.





Thrust Allocation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

Existing Solutions:

- A prominent approach to thrust allocation is pseudo-inverse solutions that correspond to the least-squares, or 2-norm, solution in which the sum of the squares of the individual thruster forces is minimized.

Disadvantages:

- The Pseudo-inverse solution does not necessarily minimize the magnitudes of the individual thrusts, and hence could generate thrust demands that exceed a thruster's saturation point.
- The Pseudo-inverse method does not afford direct implementation of thruster saturation limits.
- The satisfaction of additional constraints is not guaranteed.





Thrust Allocation: Infinity-Norm

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Proposed Solution:

- Instead of minimizing the sum of the squares of the individual thruster forces, it is proposed that the largest single thrust be minimized. This corresponds to the infinity-norm solution.

Thruster Force Vector:

$$\mathbf{f}_t = [f_1 \quad f_2 \quad \dots \quad f_n]^T$$

$$\|\mathbf{f}_t\|_2 = \sqrt{|f_1|^2 + |f_2|^2 + \dots + |f_n|^2}$$

A red curly brace is positioned below the formula for the 2-norm, indicating it applies to this specific case.

2-norm solution

$$\|\mathbf{f}_t\|_\infty = \max \{|f_1|, |f_2|, \dots, |f_n|\} = \max_{1 \leq i \leq n} |\mathbf{I}_i^T \mathbf{f}_t|$$

A red curly brace is positioned below the formula for the infinity-norm, indicating it applies to this specific case.

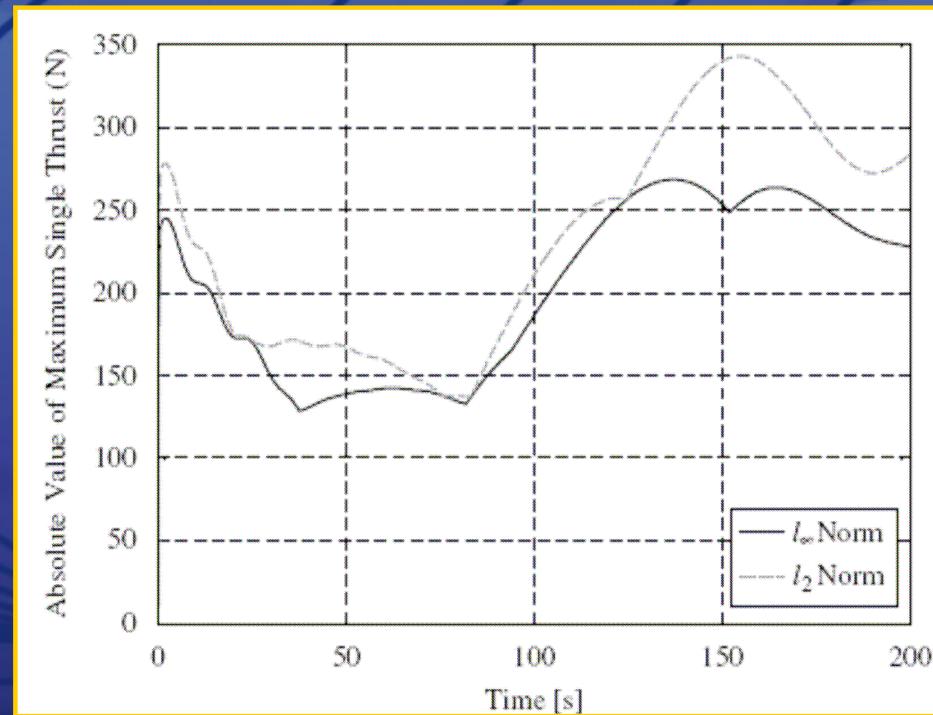
Infinity-norm solution



Thrust Allocation: Infinity Norm

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
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Infinity-Norm Thrust Allocation:

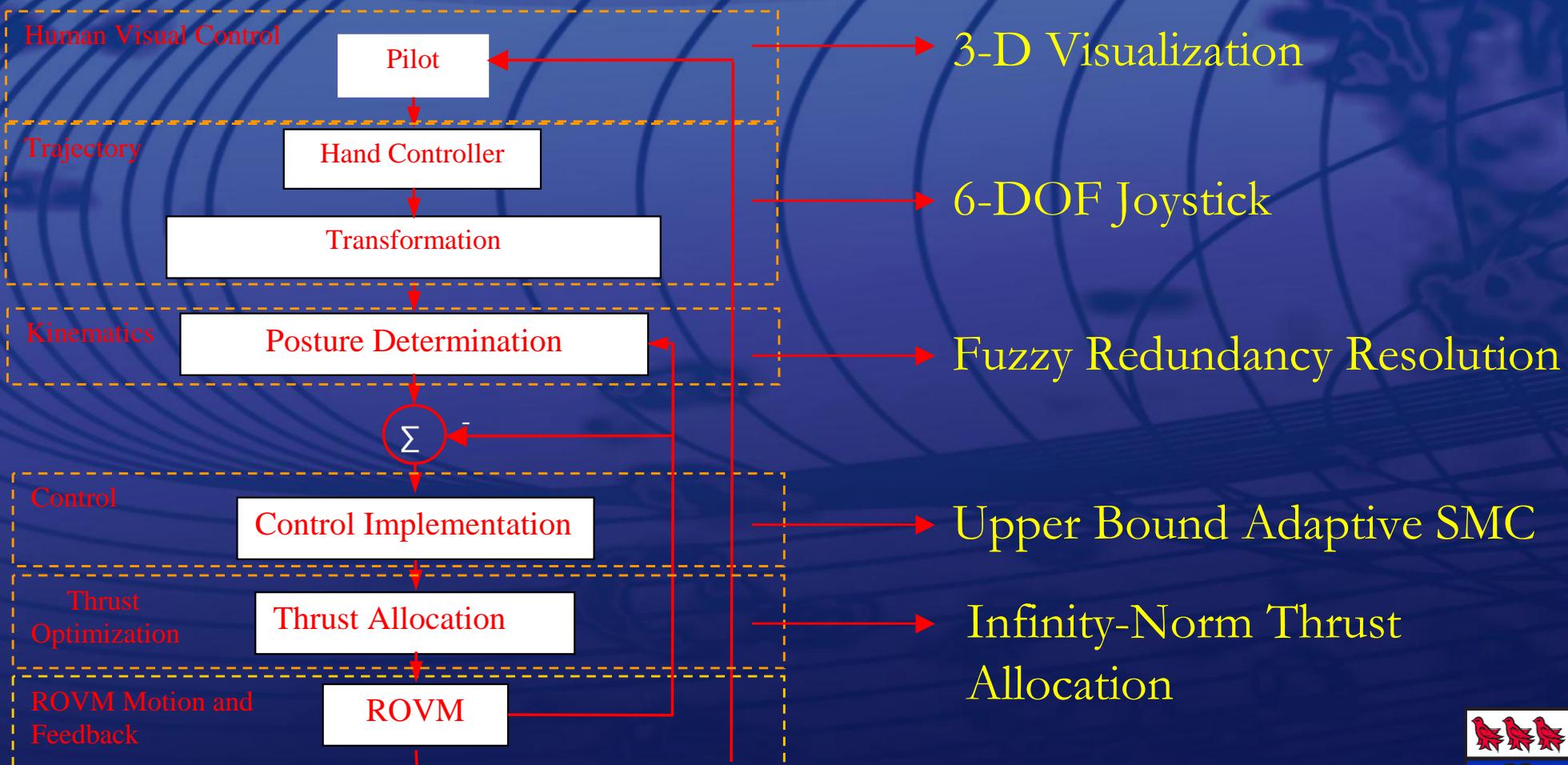


Comparison of the norms

Max l_2 norm thrust (N)	Max l_{∞} norm thrust (N)	Reduction (%)	Average reduction (%)
342.6	268.4	21.6	11.9



High-Level Teleoperation Scheme:

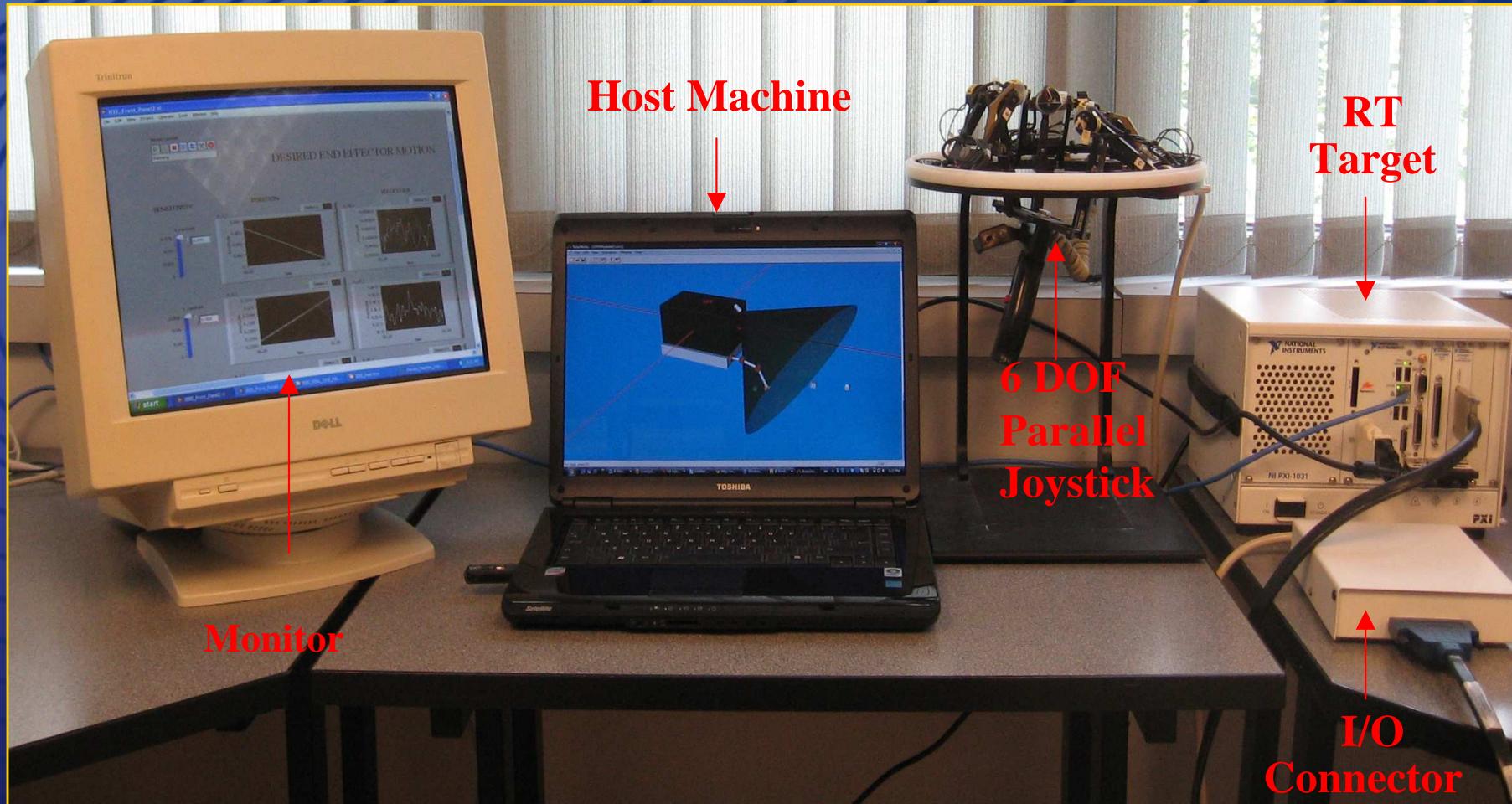




Teleoperation: Operating Console

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Real-time teleoperating console:

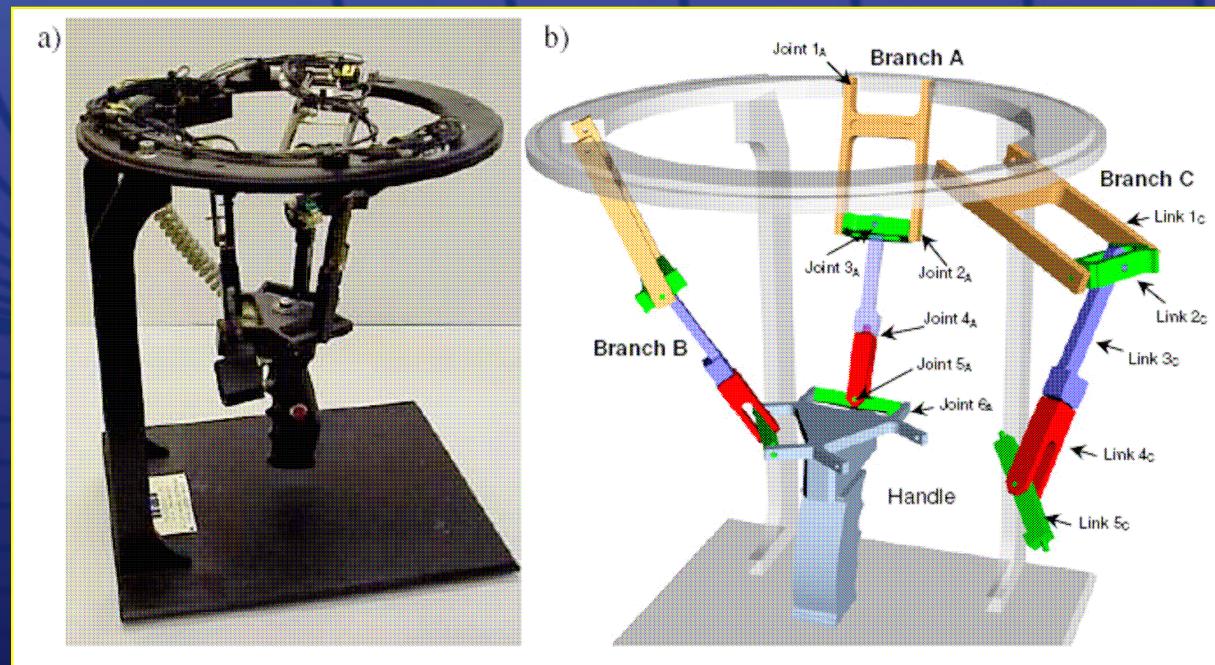


Teleoperation: Hand Controller

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Interfacing with a 6DOF Joystick:

- It has nine transducers, in particular rotary Midori® CP-2FB potentiometers.
- To digitize the output voltages of the potentiometers, National Instrument® M Series multifunction data acquisition (DAQ) card for Universal Serial Bus (USB), in particular the NI USB-6251 DAQ is being used.



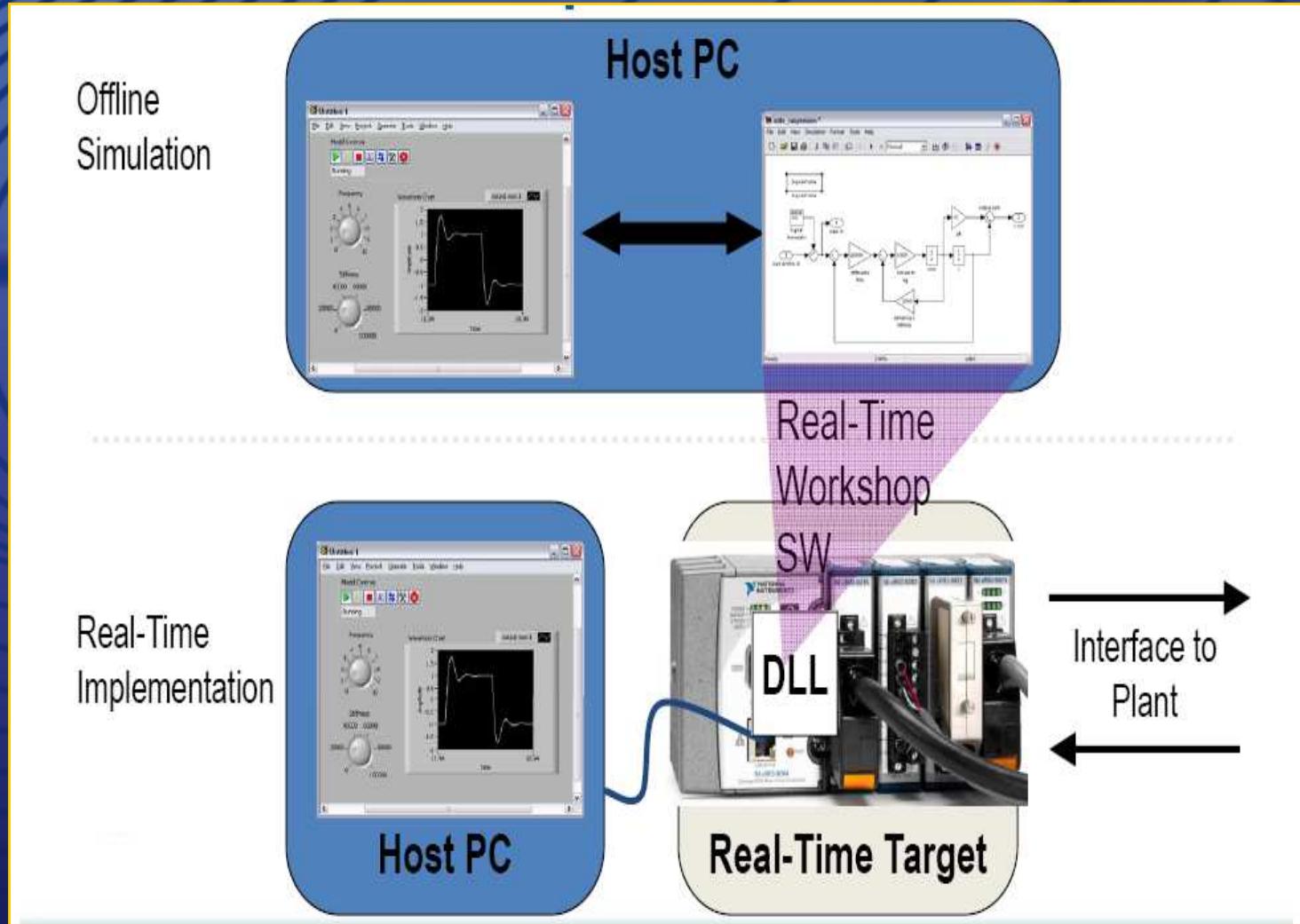
RSI 6-DOF Hand Controller

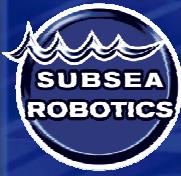


Teleoperation: Real Time Prototyping

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Real-Time Prototyping:





Simulation: System Overview

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

- ➡ Inspection Class ROV
 - Partnered with Suboceanic Sciences Canada Ltd.
- ➡ Subsurface Vehicle
 - 300m depth rating
 - 50kg dry weight
 - 5 electric thrusters each 130N
- ➡ Tether
 - 350m length, 14mm diameter
 - Neutrally buoyant
 - Delivers power and communication
- ➡ Surface Station
 - Video display with navigation overlay
 - Sonar display
 - Power conditioning and telemetry processing





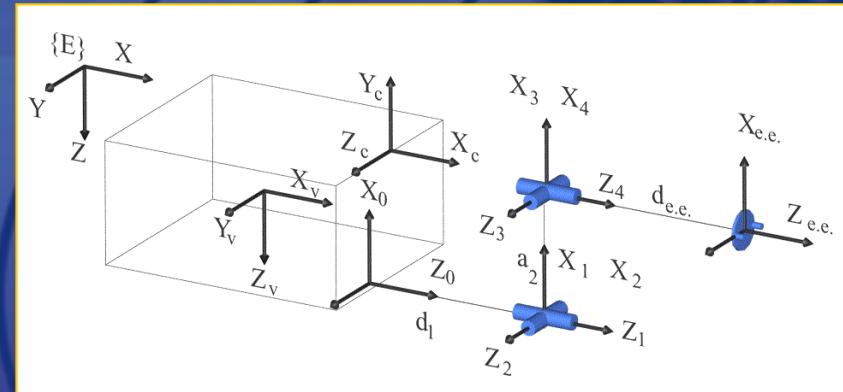
Real-Time Simulation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

- Hydro-Lek HLK 43000
5 function manipulator



Zero-displacement configuration



D&H Parameters

$i-1$	a_{-1}	a_{i-1}	d_i	θ_j	i
0	0	0	0	q_1	1
1	$-\pi/2$	0	d_1	q_2	2
2	0	a_2	0	q_3	3
3	$\pi/2$	0	d_3	q_4	ee

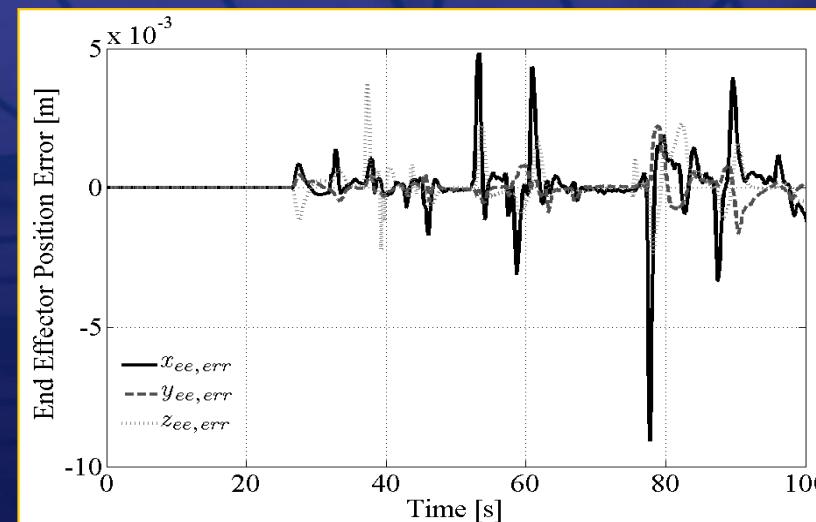
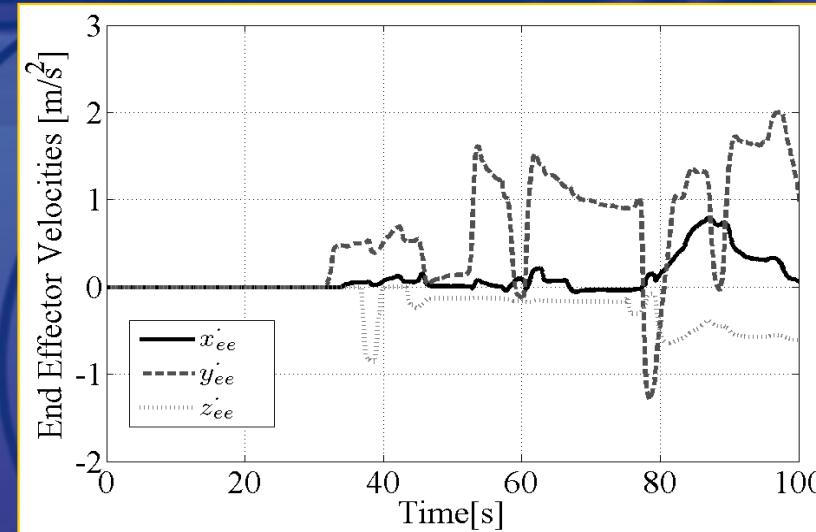
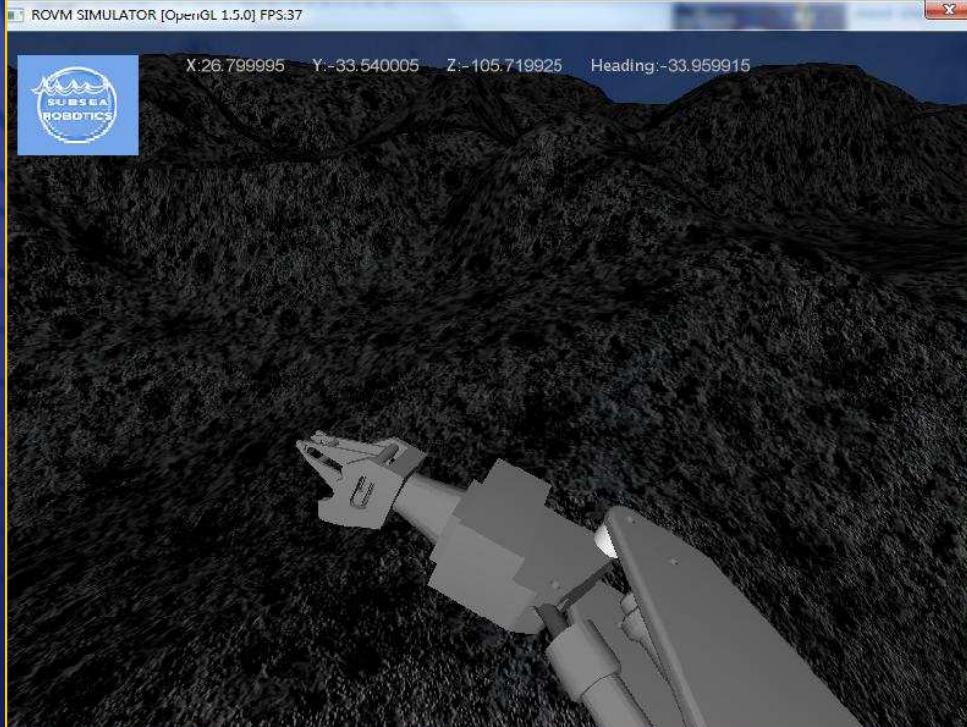


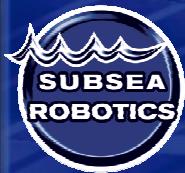
Real-Time Simulation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
 | Teleoperation | Simulation | Conclusion



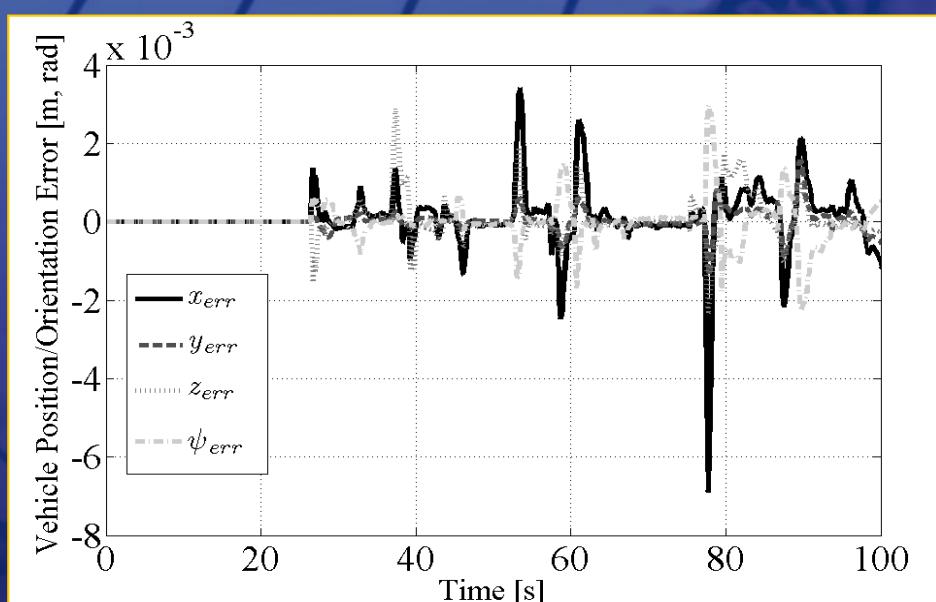
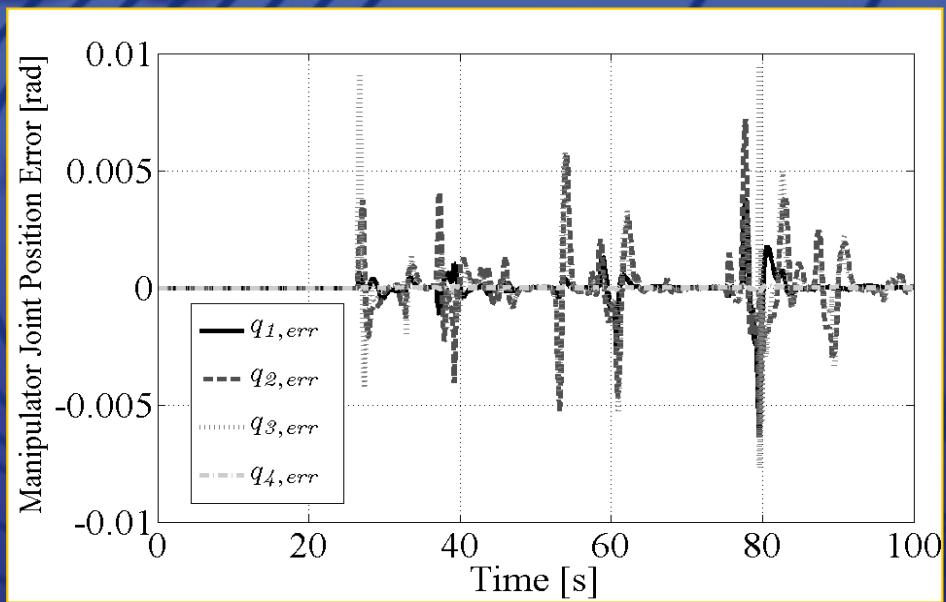
$$\dot{x}_{p,i} = k_i {}^b p_i$$





Real-Time Simulation

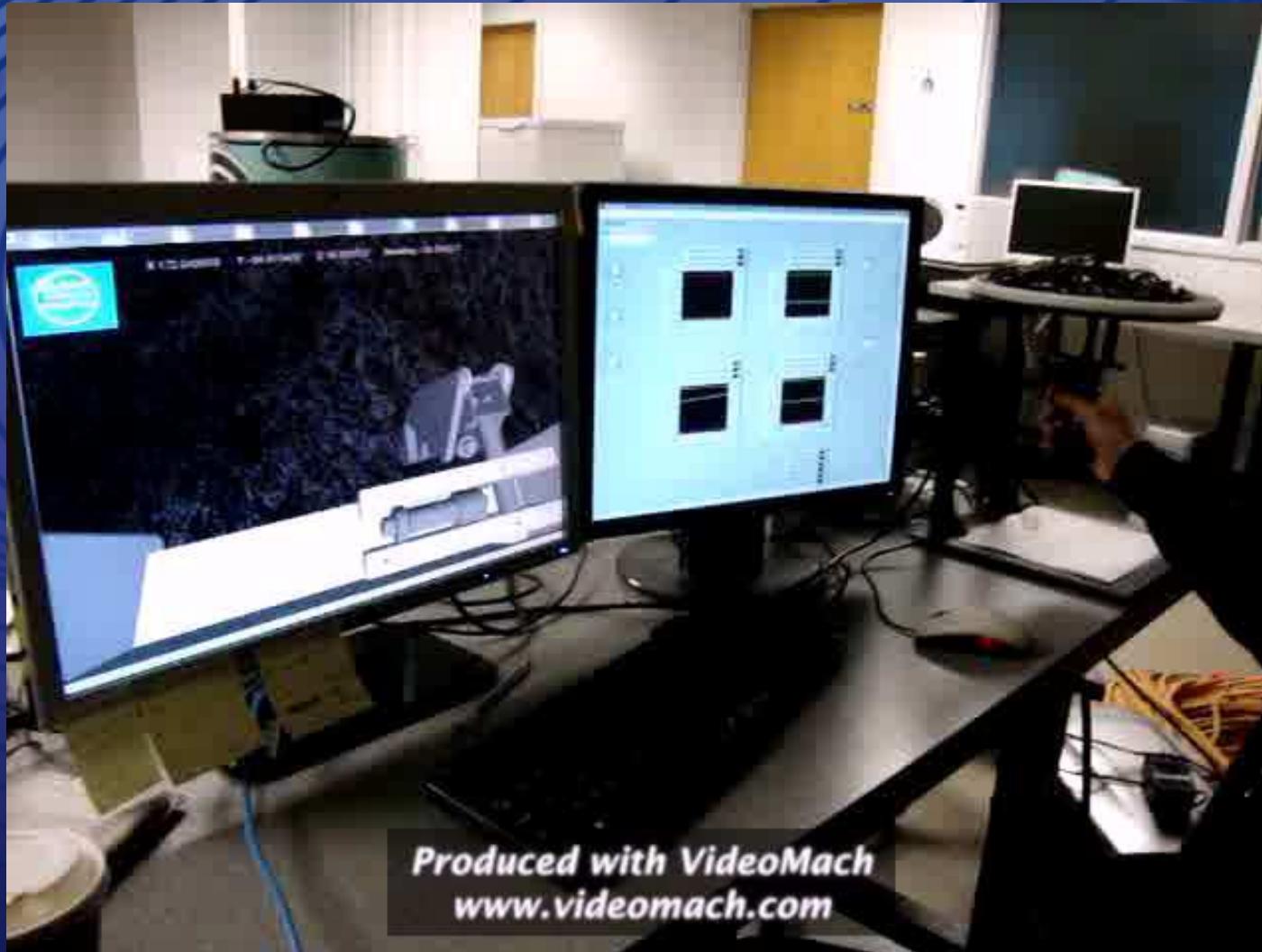
Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion





Real-Time Simulation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion



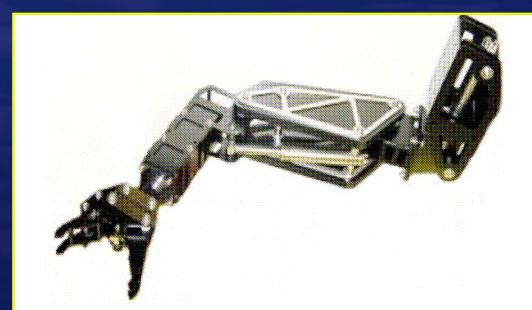


Real-Time Simulation

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
Teleoperation | Simulation | Conclusion

Implementation Progress

- ▶ Falcon ROV
 - Partnered with Suboceanic Sciences Canada Ltd.
- ▶ Manipulator
 - 5 Function HLK 43000 Hydrolek Hydraulic Powered Hydrolek Manipulator
 - Retrofitting of the arm for the coordinated control scheme is being done in collaboration with Hydro-LEK.
- ▶ Tether
 - Fiber Optic, 350m length, 14mm diameter
- ▶ Input Device
 - the commercial RSI 6-DOF Joystick produced by RSI Research Ltd
- ▶ ENGAGE Project:
 - The implementation phase of the project is underway.
 - This project is funded by NSERC's Engage Grant.





Conclusion

Motivation | Kinematics | Dynamics & Control | Thrust Allocation |
| Teleoperation | Simulation | Conclusion

Conclusions:

- A new teleoperation scheme is proposed for ROVM systems.
- New redundancy resolution and control strategy has been developed.
- Real-time hardware-in-the-loop simulations have been performed.
- The hardware-in-the-loop simulation studies illustrate that detailed subsea tasks can be completed with a small, low-cost ROVM system using the proposed ROVM operation scheme.

