Crawler Excavator

R 974 C

Operating Weight with Backhoe Attachment: 84,500 – 101,300 kg
Operating Weight with Shovel Attachment: 90,200 – 106,000 kg
Engine Output: 400 kW/544 HP
Bucket Capacity: 2.00 – 6.80 m³
Shovel Capacity: 4.40 – 6.50 m³



LIEBHERR

Technical Data



Rating per ISO 9249 Model Type Bore/Stroke	8 cylinder V-engine
Displacement	16.16 l
Engine operation	4-stroke diesel
	common rail injection
	turbo-charged
	after-cooled
	reduced emissions
Cooling	water-cooled
Air cleaner	 dry-type air cleaner with pre-cleaner, primary and safety elements, automatic dust discharge
Fuel tank	1,460 l
Electrical system	
Voltage	24 V
Batteries	2 x 170 Ah/12 V
Starter	24 V/7.8 kW
Alternator	three phase current 28 V/80 A



Hydraulic System

Hydraulic pumps for attachment and	
travel drive	2 Liebherr variable flow swash plate pumps
Max. flow	
Max. hydr. pressure	_ 320 bar
Pump control	_ electro-hydraulic with electronic engine speed
•	sensing regulation over entire RPM range,
	pressure compensation, flow compensation
	automatic oil flow optimizer, flow summation
Hydraulic pump	
for swing drive	1 reversible swash plate pump, closed-loop
	circuit
Max. flow	
Max. hydr. pressure	
Hydraulic tank	
Hydraulic system	
Hydraulic oil filter	2 full flow filters in return line with integrated fine
	filter area (5 μm), 1 high pressure filter for each
Caalar	main pump
Cooler	radiator, consisting of cooling unit for coolant and after-cooler as well as 2nd cooler for hydraulic oil
	with hydrostatically regulated fan drive
MODE selection	_ adjustment of machine performance and the
WODE Selection	hydraulics via a mode selector to match applica-
	tion
LIFT	
	for precision work and lifting through very sensi-
	tive movements
ECO	for especially economical and environmentally
	friendly operation
POWER	for maximum digging power and heavy duty jobs
	stepless adjustment of engine output via the rpm
•	at each selected mode
Menu for auxiliary functions	_ 4 fixed adjustable oil flow parameters for optional
	working tools



Hydraulic Controls

Power distribution	_ via control valves in single block with integrated safety valves
Flow summation	to boom stick and bucket cylinders
Closed-loop circuit	_ for uppercarriage swing drive
Activation	_ electro-hydraulic control
Attachment and swing_	_ proportional via joystick levers
Travel	proportional via foot pedals or removable hand
	levers
Additional functions	via foot pedals or joystick toggle switch



Drive by	Liebherr swash plate motor with integrated brake valves
Transmission	Liebherr compact planetary reduction gear
Swing ring	Liebherr, sealed single race ball bearing swing ring, internal teeth
Swing speed	_ 0 - 5.9 RPM stepless
Swing torque	_ 295 kNm
Holding brake Option	_ wet multi-disc (spring applied, pressure released) _ pedal controlled positioning brake



Design	torque resistant modular design upper frame
Attachment mounting	parallel length girders
Catwalks	on both cidos



Operator's Cab

_	
Cab	profiles and deep drawn technology, resiliently mounted, sound insulated, tinted windows. Front window armored glass, door with sliding window
Operator's seat	shock absorbing suspension, adjustable to
Joysticks	operator's weight, 6-way adjustable seat integrated into adjustable seat consoles
Monitoring	menu driven query of current operating condi-
Monitoring	tions via the LCD display. Automatic monitoring,
	display, warning (acoustical and optical signal)
	and saving machine malfunction data. for exam-
	ple, engine overheating, low engine oil pressure
	or low hydraulic oil level
Heating system	standard automatic air conditioning, combined
rieating system	cooler/heater, additional dust filter in fresh air/
	recirculated
Noise emission	recirculated
ISO 6396	L_{pA} (inside cab) = 72 dB(A)
2000/14/EC	L _{WA} (surround noise) = 109 dB(A)



Undercarriage

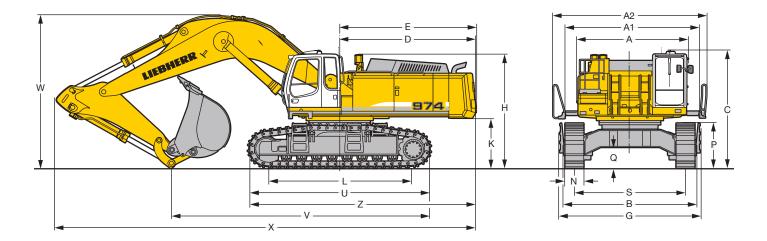
Versions			
HD			
LC-V	heavy dut	y, variable gauge	
S-HD	heavy dut	y version for extreme and difficult appli-	
Drive	Liebherr s	swash plate motors with integrated	
	brake valv	es on both sides	
Transmission	Liebherr p	planetary reduction gears	
Travel speed	HD/LC-V:	low range - 2.7 km/h	
•		high range – 4.3 km/h	
	S-HD:	low range - 2.1 km/h	
		high range – 3.6 km/h	
Net drawbar pull on crawler	HD/LC-V:	568 kN	
	S-HD:	730 kN	
Track components	D 9 G, ma	aintenance-free	
Track rollers/Carrier rollers	. HD:	8/2	
	LC-V:	9/3	
	S-HD:	9/2	
Tracks	sealed an	d greased	
Track pads	double-gr	ouser beveled	
Digging locks	. wet multi- released)	discs (spring applied, pressure	
Brake valves		l into travel motor	



Attachment

Type	_ box-type, combination of resistant steel plates
	and cast steel components
Hydraulic cylinders	Liebherr cylinders with special seal-system,
	shock absorbed
Pivots	_ sealed, low maintenance
Lubrication	_ automatic central lubrication system (except link
	and tilt geometry)
Hydraulic connections	_ pipes and hoses equipped with SAE split-flange
-	connections

Dimensions



	HD	ı	mm	LC-V mm
Α			3,605	3,605
A1			4,365	4,365
A2			5,000	5,000
С			3,825	3,965
D			4,400	4,400
Е			4,440	4,440
Н			3,665	3,805
K			1,625	1,765
L			4,770	5,160
Р			1,460	1,493
Q			682	955
S			3,600	2,750*/3,590
U			5,953	6,334
Ν	500	600	750	500 600 750
В	4,290	4,290	4,350	3,490 3,490 3,500
G	4,540	4,540	4,540	3,866 3,866 3,866
Z			7,377	7,567

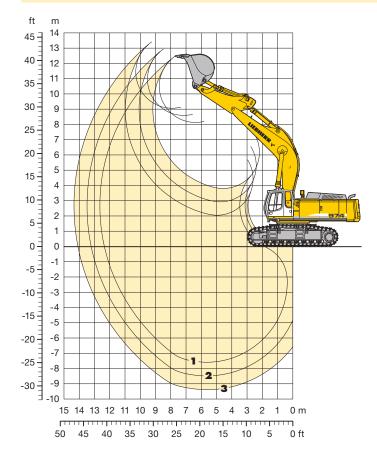
^{*} Transport position

Н	HD-Undercarriage					
	Stick	Mono	Mono	Mono		
	Length	Boom	Boom	Boom		
		7.20 m	8.60 m	10.50 m		
	m	mm	mm	mm		
V	2.90	8,450	10,150	_		
	3.80	8,050	9,800	12,000		
	4.70	7,950	9,700	11,800		
	5.80	_	-	11,700		
W	2.90	5,000	5,250	-		
	3.80	5,450	5,550	5,650		
	4.70	6,000	6,000	6,000		
	5.80	_	-	6,800		
Χ	2.90	13,650	15,100	-		
	3.80	13,250	14,600	16,450		
	4.70	13,000	14,400	16,300		
	5.80	_	_	16,000		

LC	LC-V-Undercarriage					
	Stick	Mono	Mono	Mono		
	Length	Boom 7.20 m	Boom 8.60 m	Boom 10.50 m		
	m	mm	mm	mm		
V	2.90	8,600	10,300	-		
	3.80	8,200a	9,950	12,150		
	4.70	8,050	9,800	11,950		
	5.80	_	-	11,850		
W	2.90	5,050	5,300	-		
	3.80	5,500	5,650	5,750		
	4.70	6,050	6,000	6,100		
	5.80	_	-	6,800		
X	2.90	13,650	15,100	_		
	3.80	13,300	14,650	16,500		
	4.70	13,100	14,450	16,350		
	5.80	_	_	16.100		

Backhoe Bucket

with Mono Boom 7.20 m



Digging Envelope		1	2	3
Stick length	m	2.90	3.80	4.70
Max. digging depth	m	7.60	8.50	9.40
Max. reach at ground level	m	12.35	13.20	14.10
Max. dump height	m	8.10	8.60	9.05
Max. teeth height	m	12.45	12.95	13.40
Digging force ISO	kN	357.3	301.2	260.2
	t	36.4	30.7	26.5
Breakout force ISO	kN	444.8	444.8	444.8
	t	45.4	45.4	45.4

Operating Weight and Ground Pressure

Operating weight includes basic machine with mono boom 7.20 m, stick 2.90 m and bucket 5.20 m $^{\rm 3}$ (4,600 kg).

Undercarriage			HD			LC-V	
Pad width	mm	500	600	750	500	600	750
Weight	kg	84,500	85,200	86,300	89,600	90,400	91,500
Ground pressure	kg/cm ²	1.63	1.37	1.11	1.61	1.35	1.09

Optional: heavy counterweight

(heavy counterweight increases the operating weight by 1,900 kg and ground pressure by 0.04 kg/cm²)

Buckets Machine stability per ISO 10567* (75% of tipping capacity)

Cutting	width Capacity	Weight		HD-Undercarriage Stick length (m)		LC-V-Undercarriage Stick length (m)				
S	S Sa	$\tilde{2} \mid \tilde{A}$	2.90	3.80	4.70	2.90	3.80	4.70		
m	m m ³	kg								
1,8	3.80	4,000	0	0		0	0			
	50 4.30	4,200	0	0		0	0			
<u></u>	50 4.80	4,450			Δ	0	0	Δ		
<u>لا</u> 2,3	5.20	4,600			•			Δ		
2,3	5.80	4,800	Δ	Δ			Δ			
2,6	6.60	5,100			A	Δ	Δ	A		
1,8	3.60	4,400	0	0		0	0			
1,9	50 4.10	4,750	0	0	Δ	0	0			
$\stackrel{\widehat{\square}}{\stackrel{1,0}{-}}$	50 4.60	5,050				0		Δ		
2,3	5.20	5,400		Δ						
2,3	5.60	5,550	Δ	Δ	A		Δ			
হ 1,9	50 4.20	5,250	0		Δ	0	0	Δ		
	50 4.70	5,550			-			-		
Ξ 2,3	5.20	5,850	Δ	Δ	_		Δ	-		

 $^{^{\}star}\,$ Indicated loads are based on ISO 10567 max. stick length, lifted 360° on firm

Other backhoes available on request

Max. material weight \bigcirc = \le 2.2 t/m³, \square = \le 1.8 t/m³, \triangle = \le 1.5 t/m³, \blacksquare = \le 1.2 t/m³, \blacktriangle = not authorized

¹⁾ Standard bucket with Liebherr teeth Z 90

²⁾ HD bucket with Liebherr teeth Z 90

³⁾ HD-V bucket with Liebherr teeth Z 90

with Mono Boom 7.20 m

Stic	k 2.	90 r	n					
Height (m)	Under- carriage	3.0	Radius of 4.5	load fro	m centeri 7.5	ine of ma	ichine (m 10.5) 12.0
10.5	HD LC-V							
9.0	HD LC-V				19.1# (19.1#) 19.1# (19.1#)			
7.5	HD LC-V				19.3# (19.3#) 19.4# (19.4#)	, , ,		
6.0	HD LC-V			24.2# (24.2#) 24.5# (24.5#)	20.5# (20.5#) 20.7# (20.7#)	' '		
4.5	HD LC-V			27.8# (27.8#) 28.1# (28.1#)	22.3# (22.3#) 22.5# (22.5#)			
3.0	HD LC-V			30.3 (30.9#) 31.2# (31.2#)	' '	16.9 (20.2#) 17.8 (20.3#)		
1.5	HD LC-V			29.0 (32.5#) 30.6 (32.6#)	21.1 (25.2#) 22.3 (25.2#)	16.3 (20.8#) 17.3 (20.8#)		
0	HD LC-V			28.4 (32.3#) 30.0 (32.2#)	' '	16.0 (20.7#) 17.0 (20.7#)		
- 1.5	HD LC-V		34.4# (34.4#) 36.1# (36.1#)	()	20.4 (24.4#) 21.6 (24.3#)	15.9 (19.5#) 16.9 (19.3#)		
- 3.0	HD LC-V	36.2# (36.2#) 38.0# (38.0#)	' '	27.5# (27.5#) 27.0# (27.0#)	' '			
- 4.5	HD LC-V		26.6# (26.6#) 25.7# (25.7#)	21.5# (21.5#) 20.7# (20.7#)				
-6.0	HD LC-V							
- 7.5	HD LC-V							

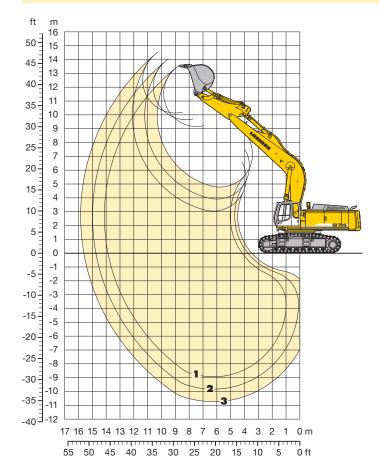
Stic	k 3.	80 n	n					
Height (m)	Under- carriage	3.0	Radivs of	load from	m centeri 7.5	ine of mo	ichine (m)	12.0
10.5	HD LC-V	0.0		0.0	16.3# (16.3#) 16.9# (16.9#)	7.0	10.5	120
9.0	HD LC-V					14.0# (14.0#) 14.8# (14.8#)		
7.5	HD LC-V				17.1# (17.1#) 17.2# (17.2#)	. ,		
6.0	HD LC-V				18.6# (18.6#) 18.8# (18.8#)	' '	13.9# (13.9#) 14.4# (14.4#)	
4.5	HD LC-V			25.2# (25.2#) 25.5# (25.5#)	. ,	17.8 (18.0#) 18.1# (18.1#)	13.8 (16.4#) 14.6 (16.4#)	
3.0	HD LC-V			28.9# (28.9#) 29.2# (29.2#)	,	. (.)	13.4 (16.9#) 14.2 (16.9#)	
1.5	HD LC-V			29.5 (31.4#) 31.1 (31.6#)	21.3 (24.3#) 22.5 (24.4#)		13.0 (17.0) 13.8 (17.3#)	
0	HD LC-V			28.5 (32.4#) 30.1 (32.4#)	20.6 (25.1#) 21.8 (25.1#)	15.9 (20.5#) 16.9 (20.5#)	12.8 (16.7) 13.6 (17.1#)	
- 1.5	HD LC-V		31.2# (31.2#) 32.3# (32.3#)		20.2 (24.9#) 21.4 (24.8#)	15.6 (20.2#) 16.6 (20.1#)		
- 3.0	HD LC-V	29.2# (29.2#) 30.3# (30.3#)	37.9# (37.9#)	29.2# (29.2#)	20.2 (23.3#) 21.4 (23.1#)	15.7 (18.4#) 16.7 (18.2#)		
- 4.5	HD LC-V	42.1# (42.1#) 41.0# (41.0#)			19.7# (19.7#) 19.1# (19.1#)			
- 6.0	HD LC-V			17.2# (17.2#)				
- 7.5	HD LC-V							

Stick 4.70 m									
Height				load from					
(m)	carriage HD	3.0	4.5	6.0	7.5	9.0	10.5	12.0	
10.5	LC-V								
9.0	HD					14.0# (14.0#)			
7.0	LC-V					11.1# (11.1#)			
7.5	HD					14.4# (14.4#)	12.3# (12.3#)		
	LC-V					14.1# (14.1#)			
6.0	HD					15.2# (15.2#)	. ,		
	LC-V			00 4 11 (00 4 11)	40.011 (40.011)	14.4# (14.4#)	. ,		
4.5	HD LC-V			22.1# (22.1#)	18.6# (18.6#)	16.4# (16.4#) 15.3# (15.3#)	. ,		
	HD			26.3# (26.3#)					
3.0	LC-V			, ,	18.8# (18.8#)		. ,		
	HD			29.6# (29.6#)	21.6 (22.9#)	. ,			
1.5	LC-V			26.6# (26.6#)	. ,	17.9# (17.9#)	. ,		
•	HD			28.7 (31.5#)	20.6 (24.3#)	15.8 (19.9#)	12.6 (16.6)		
0	LC-V			29.9# (29.9#)	22.7 (23.1#)	17.4 (19.1#)	13.8 (16.5#)		
- 1.5	HD	16.1# (16.1#)	28.9# (28.9#)	27.9 (31.8#)	20.0 (24.7#)	15.4 (20.1#)	12.4 (16.3)		
- 1.3	LC-V		23.2# (23.2#)	. ,	21.8 (24.4#)	, ,	13.4 (16.8#)		
- 3.0	HD	24.4# (24.4#)	38.8# (38.8#)	, ,	19.8 (24.0#)	` ′			
	LC-V	16.8# (16.8#)	29.7# (29.7#)		21.2 (24.7#)	. ,	13.2 (16.6#)		
- 4.5	HD	35.1# (35.1#)	36.4# (36.4#)	. ,	19.9 (21.8#)	` '			
	LC-V	25.2# (25.2#)	40.0# (40.0#)	. ,	21.0 (23.9#)	16.2 (19.2#)			
- 6.0	HD LC-V	39.0# (39.0#) 36.2# (36.2#)	29.0# (29.0#) 35.9# (35.9#)	22.4# (22.4#) 27.4# (27.4#)	16.7# (16.7#) 21.2 (21.5#)	16.5 (16.5#)			
	HD	30.2# (30.2#)	00.9# (00.9#)	21.4# (21.4#)	21.2 (21.3#)	10.0 (10.0#)			
- 7.5	LC-V	37.6# (37.6#)	28.1# (28.1#)	21.7# (21.7#)	16.0# (16.0#)				

The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75 % of tipping or 87 % of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,250 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting accessories.

Backhoe Bucket

with Mono Boom 8.60 m



Digging Envelope		- 1	2	3
Stick length	m	2.90	3.80	4.70
Max. digging depth	m	8.95	9.85	10.75
Max. reach at ground level	m	13.85	14.75	15.60
Max. dump height	m	9.15	9.65	10.15
Max. teeth height	m	13.55	14.05	14.50
Digging force ISO	kN	357.3	301.2	260.2
	t	36.4	30.7	26.5
Breakout force ISO	kN	444.8	444.8	444.8
	t	45.4	45.4	45.4

Operating Weight and Ground Pressure

Operating weight includes basic machine with mono boom 8.60 m, stick 3.80 m and bucket 3.80 m $^{\rm 3}$ (4,000 kg).

Undercarriage			HD			LC-V	
Pad width	mm	500	600	750	500	600	750
Weight	kg	85,100	85,800	86,900	90,200	91,000	92,100
Ground pressure	kg/cm ²	1.64	1.38	1.12	1.62	1.36	1.10

Optional: heavy counterweight

(heavy counterweight increases the operating weight by 1,900 kg and ground pressure by 0.04 kg/cm²)

B	Buckets Machine stability per ISO 10567* (75% of tipping capacity)										
	Cutting width	acity 7451	Weight		HD-Undercarriage		LC-V-Undercarriage				
	Sutt	Cap	Vei	2.90	Stick length (m) 3.80	4.70	2.90	Stick length (m) 3.80	4.70		
	mm	m ³	kg	2.30	3.00	4.70	2.50	3.00	4.70		
	1,400	2.70	3,450	0	0		0	0	0		
₽ -	1,600	3.20	3,750	0	0	Δ	0	0			
STD	1,800	3.80	4,000						Δ		
ω ⁻	1,950	4.30	4,200	Δ	Δ			Δ			
	2,150	4.80	4,450			A	Δ	Δ	A		
<u> </u>	1,800	3.60	4,400						Δ		
1D ₂)	1,950	4.10	4,750	Δ	Δ	A		Δ	•		
Τ-	2,150	4.60	5,050			A	Δ		A		

^{*} Indicated loads are based on ISO 10567 max. stick length, lifted 360° on firm

Other backhoes available on request

Max. material weight \bigcirc = $\leq 2.2 \text{ t/m}^3$, \square = $\leq 1.8 \text{ t/m}^3$, \triangle = $\leq 1.5 \text{ t/m}^3$, \square = $\leq 1.2 \text{ t/m}^3$, \square = not authorized

¹⁾ Standard bucket with Liebherr teeth Z 90

²⁾ HD bucket with Liebherr teeth Z 90

with Mono Boom 8.60 m

Stic	Stick 2.90 m										
Height (m)	Under- carriage	3.0	Radius of	load from	m centeri 7.5	ine of ma	ichine (m) 12.0			
10.5	HD LC-V	0.0	7.5	0.0	7.3	3.0	10.5	12.0			
9.0	HD LC-V					14.8# (14.8#) 14.8# (14.8#)					
7.5	HD LC-V				17.1# (17.1#)	15.2# (15.2#) 15.3# (15.3#)	14.4# (14.4#)				
6.0	HD LC-V				18.9# (18.9#)	16.1# (16.1#) 16.2# (16.2#)	14.3 (14.7#)				
4.5	HD LC-V				20.9# (20.9#)	16.5 (17.2#) 17.3# (17.3#)	13.9 (15.3#)				
3.0	HD LC-V				21.2 (22.6#)	15.7 (18.3#) 16.6 (18.4#)	13.4 (15.8#)				
1.5	HD LC-V				20.4 (23.5#)	15.1 (19.0#) 16.0 (19.1#)	13.0 (16.2#)				
0	HD LC-V				20.1 (23.6#)	14.7 (19.3#) 15.7 (19.3#)	12.8 (16.3#)				
- 1.5	HD LC-V				20.0 (23.0#)						
- 3.0	HD LC-V		25.7# (25.7#) 27.4# (27.4#)	26.1# (26.1#)	18.9 (21.8#) 20.2 (21.6#)	15.7 (17.8#)					
-4.5	HD LC-V		27.3# (27.3#) 26.9# (26.9#)	22.9# (22.9#)	19.3# (19.3#) 19.0# (19.0#)						
-6.0	HD LC-V			18.3# (18.3#) 17.6# (17.6#)	14.1# (14.1#) 13.2# (13.2#)						
- 7.5	HD HD										

Stic	Stick 3.80 m										
Height (m)	Under- carriage	3.0	Radius of	load from	m centeri 7.5	ine of mo	ichine (m) 12.0			
10.5	HD LC-V	3.0	7.5	0.0	7.3	13.2# (13.2#) 13.2# (13.2#)	10.5	12.0			
9.0	HD LC-V					13.2# (13.2#) 13.2# (13.2#)	12.9# (12.9#) 12.9# (12.9#)				
7.5	HD LC-V					13.8# (13.8#) 13.9# (13.9#)	13.0# (13.0#) 13.0# (13.0#)				
6.0	HD LC-V				17.1# (17.1#) 17.2# (17.2#)	14.8# (14.8#) 14.9# (14.9#)	13.5# (13.5#) 13.5# (13.5#)	10.8 (12.8#) 11.5 (12.8#)			
4.5	HD LC-V				19.2# (19.2#) 19.4# (19.4#)		13.2 (14.2#) 14.0 (14.3#)	10.6 (13.0#) 11.2 (13.1#)			
3.0	HD LC-V				20.6 (21.2#) 21.4# (21.4#)	15.9 (17.3#) 16.8 (17.4#)	12.7 (15.0#) 13.4 (15.0#)	10.3 (13.4#) 10.9 (13.4#)			
1.5	HD LC-V				19.5 (22.7#) 20.7 (22.8#)	15.2 (18.3#) 16.1 (18.4#)	12.2 (15.6#) 13.0 (15.6#)	10.0 (13.2) 10.7 (13.7#)			
0	HD LC-V				18.9 (23.3#) 20.1 (23.4#)	14.7 (18.9#) 15.6 (19.0#)	11.8 (15.8) 12.6 (16.0#)	9.8 (13.0) 10.5 (13.8#)			
- 1.5	HD LC-V			25.9 (27.9#) 27.6 (28.9#)	18.6 (23.3#) 19.8 (23.2#)	14.4 (19.0#) 15.3 (19.0#)	11.6 (15.5) 12.4 (15.9#)				
- 3.0	HD LC-V		22.9# (22.9#) 24.0# (24.0#)	26.1 (27.9#) 27.7# (27.7#)	18.5 (22.5#) 19.8 (22.4#)	14.3 (18.4#) 15.3 (18.3#)	11.7 (15.2#) 12.5 (15.1#)				
- 4.5	HD LC-V	26.3# (26.3#) 27.4# (27.4#)	. ,	25.5# (25.5#) 25.2# (25.2#)	. ,	14.6 (16.9#) 15.6 (16.7#)					
- 6.0	HD LC-V		26.4# (26.4#) 25.8# (25.8#)	21.6# (21.6#) 21.2# (21.2#)	17.5# (17.5#) 17.1# (17.1#)						
- 7.5	HD LC-V										

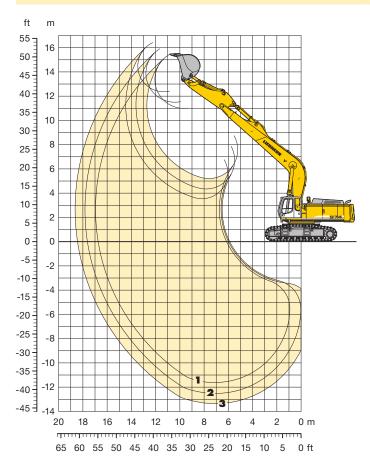
Stic	Stick 4.70 m										
Height	Under-		Radius of	load fro	m centeri	ine of ma)			
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0			
10.5	HD LC-V						11.5# (11.5#) 11.5# (11.5#)				
9.0	HD LC-V						11.3# (11.3#) 11.3# (11.3#)				
7.5	HD LC-V					12.4# (12.4#)	. ,	11.2 (11.3#) 11.3# (11.3#)			
6.0	HD LC-V				15.4# (15.4#)	13.4# (13.4#) 13.5# (13.5#)		. (. ,			
4.5	HD LC-V				. ,	14.7# (14.7#) 14.9# (14.9#)	. ,	10.6 (12.0#) 11.3 (12.0#)			
3.0	HD LC-V					16.1 (16.1#) 16.3# (16.3#)		10.2 (12.5#) 10.9 (12.6#)			
1.5	HD LC-V				19.7 (21.4#) 20.9 (21.6#)	15.2 (17.3#) 16.1 (17.4#)	12.1 (14.7#) 12.9 (14.8#)	9.9 (13.0#) 10.5 (13.0#)			
0	HD LC-V				' '	14.6 (18.2#) 15.5 (18.3#)	11.7 (15.3#) 12.5 (15.4#)	9.6 (12.8) 10.2 (13.3#)			
- 1.5	HD LC-V			()	18.3 (23.0#) 19.5 (23.0#)	(,	11.4 (15.3) 12.2 (15.6#)	9.4 (12.6) 10.1 (13.3#)			
- 3.0	HD LC-V		20.4# (20.4#) 21.1# (21.1#)	, ,	18.1 (22.6#) 19.4 (22.6#)	14.0 (18.4#) 14.9 (18.4#)	11.2 (15.2) 12.1 (15.3#)	9.4 (12.6) 10.1 (12.6#)			
- 4.5	HD LC-V	21.6# (21.6#) 22.4# (22.4#)	29.9# (29.9#) 30.9# (30.9#)	, ,	18.2 (21.5#) 19.5 (21.3#)	. ,	11.4 (14.3#) 12.2 (14.2#)				
- 6.0	HD LC-V	31.4# (31.4#) 32.5# (32.5#)	30.4# (30.4#) 29.9# (29.9#)	23.9# (23.9#) 23.6# (23.6#)	18.6 (19.3#) 19.0# (19.0#)						
- 7.5	HD LC-V		23.9# (23.9#)		15.0# (15.0#)						

sories.

The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75 % of tipping or 87 % of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,250 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting acces-

Backhoe Bucket

with Mono Boom 10.50 m and Heavy Counterweight



Digging Envelope		- 1	2	3
Stick length	m	3.80	4.70	5.80
Max. digging depth	m	11.60	12.50	13.35
Max. reach at ground level	m	16.75	17.60	18.45
Max. dump height	m	11.00	11.50	12.35
Max. teeth height	m	15.45	15.90	16.40
Digging force ISO	kN	301.2	260.2	228.1
	t	30.7	26.5	23.2
Breakout force ISO	kN	444.8	444.8	356.0
	t	45.3	45.3	36.3

Operating Weight and Ground Pressure

Operating weight includes basic machine with heavy counterweight, mono boom 10.50 m, stick 4.70 m and bucket 2.20 m³ (3,200 kg).

Undercarriage			HD			LC-V	
Pad width	mm	500	600	750	500	600	750
Weight	kg	87,700	88,500	89,600	92,800	93,600	94,700
Ground pressure	kg/cm ²	1.69	1.42	1.15	1.67	1.40	1.13

B	Buckets Machine stability per ISO 10567* (75% of tipping capacity)										
	D	city 451			HD-Undercarriage		LC-V-Undercarriage				
	Cutting width	7	Weight		Stick length (m)		Stick length (m)				
	Ω į	Cap ISO	Š	2.90	3.80	4.70	2.90	3.80	4.70		
	mm	m³	kg								
€.	1,250	2.20	3,200			A	0		A		
STD ¹⁾	1,400	2.70	3,450	Δ	Δ	A		Δ	A		
0)	1,600	3.20	3,750		•	A	Δ		A		
<u>ر</u>	1,350	2.00	2,750	A	A		A	A			
ST	1,550	2.50	2,950	A	A	Δ	A	A	Δ		
ê P	1,600	2.00	3,500	A	A	Δ	A	A	Δ		

^{*} Indicated loads are based on ISO 10567 max. stick length, lifted 360° on firm

Other backhoes available on request

Max. material weight \bigcirc = \leq 2.2 t/m³, \square = \leq 1.8 t/m³, \triangle = \leq 1.5 t/m³, \square = \leq 1.2 t/m³, \triangle = not authorized

¹⁾ Standard bucket with Liebherr teeth Z 90

²⁾ Standard bucket from R 964 C Litronic with Liebherr teeth Z 70

³⁾ HD bucket with Liebherr teeth Z 90

with Mono Boom 10.50 m and Heavy Counterweight

Stic	k 3.	80	m								
	Under-		Rad	ius of		om ce					
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0	13.5	15.0	16.5
13.5	HD LC-V										
12.0	HD LC-V						9.8# (9.8#) 9.8# (9.8#)				
10.5	HD LC-V							9.6# (9.6#) 9.6# (9.6#)			
9.0	HD LC-V						10.0# (10.0#) 10.0# (10.0#)				
7.5	HD LC-V						10.6# (10.6#) 10.6# (10.6#)				
6.0	HD LC-V						11.3# (11.3#) 11.4# (11.4#)				
4.5	HD LC-V						12.2# (12.2#) 12.2# (12.2#)				
3.0	HD LC-V						12.2 (13.0#) 12.9 (13.0#)	10.1 (11.3#) 10.7 (11.3#)			
1.5	HD LC-V							9.7 (11.7#) 10.3 (11.8#)			
0	HD LC-V						11.2 (14.0#) 12.0 (14.1#)				
- 1.5	HD LC-V						11.0 (14.2#) 11.8 (14.2#)				
- 3.0	HD LC-V					13.6 (16.7#) 14.6 (16.7#)					
- 4.5	HD LC-V				18.1 (19.2#)	13.8 (16.1#) 14.8 (16.0#)	11.1 (13.6#)	9.3 (11.4#)			
- 6.0	HD LC-V			21.0# (21.0#)	17.7# (17.7#)	14.1 (14.9#) 14.7# (14.7#)	11.5 (12.4#)	, ,			
- 7.5	HD LC-V		21.2# (21.2#)	18.2# (18.2#)	15.4# (15.4#)	12.8# (12.8#) 12.5# (12.5#)	,				
- 9.0	HD LC-V		()		11.2# (11.2#) 10.6# (10.6#)						
-10.5	HD LC-V										

Stic	k 4.	70	m								
Height	Under-		Rad	ius of	load fr	om ce	nterlin	e of m	achine	(m)	
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0	13.5	15.0	16.5
13.5	HD LC-V										
12.0	HD LC-V							8.6# (8.6#) 8.5# (8.5#)			
10.5	HD LC-V							8.3# (8.3#) 8.3# (8.3#)			
9.0	HD LC-V							8.5# (8.5#) 8.5# (8.5#)	8.3# (8.3#) 8.3# (8.3#)		
7.5	HD LC-V						9.5# (9.5#) 9.6# (9.6#)		8.4# (8.4#) 8.4# (8.4#)		
6.0	HD LC-V						10.3# (10.3#) 10.4# (10.4#)		8.7# (8.7#) 8.7# (8.7#)	7.2 (8.4#) 7.7 (8.4#)	
4.5	HD LC-V						11.2# (11.2#) 11.3# (11.3#)	9.9# (9.9#) 10.0# (10.0#)		7.0 (8.5#) 7.6 (8.5#)	
3.0	HD LC-V							10.0 (10.5#) 10.5# (10.5#)		6.9 (8.7#) 7.4 (8.7#)	
1.5	HD LC-V						11.6 (12.8#) 12.3 (12.9#)	9.5 (11.0#) 10.2 (11.1#)	8.0 (9.8#) 8.5 (9.8#)	6.7 (8.9#) 7.2 (8.9#)	
0	HD LC-V						11.1 (13.4#) 11.9 (13.4#)		7.7 (10.1#) 8.3 (10.1#)	6.5 (9.0) 7.1 (9.0#)	
- 1.5	HD LC-V						10.8 (13.7#) 11.6 (13.7#)		7.5 (10.2#) 8.1 (10.2#)		
- 3.0	HD LC-V					13.2 (16.5#) 14.2 (16.5#)			7.5 (10.1#) 8.1 (10.1#)		
- 4.5	HD LC-V				17.4 (19.5#) 18.7 (19.4#)				7.6 (9.6#) 8.3 (9.5#)		
- 6.0	HD LC-V	18.1# (18.1#)	22.7# (22.7#)	22.2# (22.2#)	17.8 (18.3#) 18.2# (18.2#)	14.5 (15.2#)	11.7 (12.7#)	9.8 (10.5#)			
- 7.5	HD LC-V				16.6# (16.6#) 16.3# (16.3#)						
- 9.0	HD LC-V				13.6# (13.6#) 13.3# (13.3#)						
- 10.5	HD LC-V										

Stic	k 5.	80	m								
Height	Under-		Rad	ius of	load fr	om ce	nterlin	e of m	achine	(m)	
(m)	carriage	3.0	4.5	6.0	7.5		10.5				16.5
13.5	HD LC-V							7.9# (7.9#) 7.8# (7.8#)			
12.0	HD LC-V								7.8# (7.8#) 7.8# (7.8#)		
10.5	HD LC-V								7.5# (7.5#) 7.5# (7.5#)		
9.0	HD LC-V							7.8# (7.8#)	7.5# (7.5#) 7.6# (7.6#)	7.6# (7.6#) 7.6# (7.6#)	
7.5	HD LC-V						0.011 (0.015	8.2# (8.2#)		7.6# (7.6#) 7.6# (7.6#)	
6.0	HD LC-V HD					11.0# (11.0#)	9.6# (9.6#) 9.7# (9.7#) 10.6# (10.6#)	8.8# (8.8#) 8.8# (8.8#) 9.4# (9.4#)	8.2# (8.2#) 8.2# (8.2#) 8.6# (8.6#)	7.7 (7.8#) 7.8# (7.8#) 7.5 (8.1#)	
4.5	LC-V					12.5# (12.5#)	10.6# (10.6#) 10.7# (10.7#) 11.5# (11.5#)	9.5# (9.5#)	8.6# (8.6#)	7.5 (8.1#) 8.0 (8.1#) 7.2 (8.4#)	5.9 (7.8#)
3.0	LC-V					13.9# (13.9#)	11.6# (11.6#) 12.2 (12.4#)	10.1# (10.1#)	9.1# (9.1#)	7.7 (8.4#) 7.7 (8.4#) 7.0 (8.7#)	6.4 (7.8#)
1.5	LC-V					15.1# (15.1#)	12.5# (12.5#) 11.6 (13.1#)	10.7 (10.8#)	8.9 (9.6#)	7.5 (8.7#) 6.7 (8.9#)	
0	LC-V					15.2 (16.0#)	12.3 (13.2#)	9.0 (11.3#) 10.2 (11.3#) 9.2 (11.7#)	8.6 (10.0#) 7.7 (10.2#)	7.3 (8.9#) 6.6 (9.0)	
- 1.5	LC-V				17.5 (20.7#)	14.7 (16.5#)	11.9 (13.7#) 10.9 (13.9#)	9.9 (11.7#)	8.3 (10.2#)	7.1 (9.1#) 6.5 (9.0)	
- 3.0	LC-V			18.5# (18.5#)	18.7 (20.7#)	14.4 (16.7#)	11.7 (13.9#) 10.8 (13.9#)	9.7 (11.9#)	8.2 (10.3#)	7.1 (9.0#)	
- 4.5	LC-V	1/1 0# /1/1 0#0		19.0# (19.0#)	18.7 (20.3#) 17.7 (19.6#)	14.4 (16.6#)	11.6 (13.9#)	9.6 (11.8#) 9.0 (11.5#)	7.0 (10.2#) 8.2 (10.2#) 7.7 (9.6#)		
- 6.0	LC-V	14.8# (14.8#)	18.6# (18.6#)	24.3# (24.3#)	19.0 (19.5#)	14.5 (16.1#)	11.6 (13.5#)	9.7 (11.4#)	8.4 (9.5#)		
- 7.5	LC-V	20.8# (20.8#)	26.0# (26.0#)	22.4# (22.4#)	18.1 (18.3#) 18.2# (18.2#)	14.8 (15.0#)	11.9 (12.5#)	9.3 (10.5#) 10.0 (10.3#)			
- 9.0	HD LC-V		24.5# (24.5#)	19.5# (19.5#)	16.2# (16.2#) 16.0# (16.0#)	13.2# (13.2#)					
-10.5	HD LC-V		19.4# (19.4#)		12.8# (12.8#) 12.3# (12.3#)						

The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,250 kg/1,100 kg*. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting accessories.

^{*} just for stick 5.80 m

with Mono Boom 7.20 m and Heavy Counterweight

Stic	k 2.	90 r	n					
Height						ine of ma		•
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0
10.5	HD LC-V							
9.0	HD LC-V				19.1# (19.1#) 19.1# (19.1#)			
7.5	HD LC-V					18.1# (18.1#) 18.4# (18.4#)		
6.0	HD LC-V				20.5# (20.5#) 20.7# (20.7#)			
4.5	HD LC-V				22.3# (22.3#) 22.5# (22.5#)			
3.0	HD LC-V			, ,	23.5 (24.0#) 24.2# (24.2#)	` '		
1.5	HD LC-V				22.6 (25.2#) 23.8 (25.2#)			
0	HD LC-V			, ,	22.1 (25.4#) 23.3 (25.4#)	` '		
- 1.5	HD LC-V		34.4# (34.4#) 36.1# (36.1#)		21.9 (24.4#) 23.1 (24.3#)	17.1 (19.5#) 18.1 (19.3#)		
-3.0	HD LC-V	36.2# (36.2#) 38.0# (38.0#)	34.1# (34.1#) 33.5# (33.5#)	27.5# (27.5#) 27.0# (27.0#)	21.8# (21.8#) 21.4# (21.4#)			
-4.5	HD LC-V		26.6# (26.6#) 25.7# (25.7#)	21.5# (21.5#) 20.7# (20.7#)				
-6.0	HD LC-V							
- 7.5	HD LC-V							

Stic	k 3.	80 n	n					
Height	Under-	ı	Radius of	load fro	m centeri	ine of ma	chine (m))
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0
10.5	HD LC-V				16.3# (16.3#) 16.9# (16.9#)			
9.0	HD LC-V					14.0# (14.0#) 14.8# (14.8#)		
7.5	HD LC-V				17.1# (17.1#) 17.2# (17.2#)	,		
6.0	HD LC-V				18.6# (18.6#) 18.8# (18.8#)	. ,	,	
4.5	HD LC-V			25.2# (25.2#) 25.5# (25.5#)	20.6# (20.6#) 20.8# (20.8#)	. ,	` '	
3.0	HD LC-V			28.9# (28.9#) 29.2# (29.2#)	22.7# (22.7#) 22.8# (22.8#)	. ,	14.4 (16.9#) 15.2 (16.9#)	
1.5	HD LC-V			31.4# (31.4#) 31.6# (31.6#)	. ,	. ,	14.0 (17.2#) 14.8 (17.3#)	
0	HD LC-V			30.5 (32.4#) 32.2 (32.4#)	22.1 (25.1#) 23.3 (25.1#)	. ,	13.8 (17.2#) 14.6 (17.1#)	
- 1.5	HD LC-V		31.2# (31.2#) 32.3# (32.3#)	30.1 (31.7#) 31.6# (31.6#)	21.7 (24.9#) 22.9 (24.8#)			
-3.0	HD LC-V	29.2# (29.2#) 30.3# (30.3#)	38.3# (38.3#) 37.9# (37.9#)	29.5# (29.5#) 29.2# (29.2#)	, ,	. ,		
-4.5	HD LC-V	42.1# (42.1#) 41.0# (41.0#)	32.3# (32.3#) 31.6# (31.6#)	25.3# (25.3#) 24.8# (24.8#)	, ,			
-6.0	HD LC-V			17.2# (17.2#)				
- 7.5	HD LC-V							

Stic	k 4.	70 n	n					
Height				load fro				
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0
10.5	HD LC-V							
9.0	HD LC-V					14.0# (14.0#) 11.1# (11.1#)		
7.5	HD LC-V					14.4# (14.4#) 14.1# (14.1#)	12.3# (12.3#)	
6.0	HD LC-V					15.2# (15.2#) 14.4# (14.4#)		
4.5	HD LC-V			22.1# (22.1#)	18.6# (18.6#) 16.6# (16.6#)	16.4# (16.4#) 15.3# (15.3#)		
3.0	HD LC-V			26.3# (26.3#) 22.5# (22.5#)	20.9# (20.9#) 18.8# (18.8#)	` ′	, ,	
1.5	HD LC-V			. ,	22.9# (22.9#) 21.1# (21.1#)	` '	. ,	
0	HD LC-V			30.7 (31.5#) 29.9# (29.9#)	22.1 (24.3#) 23.1# (23.1#)	17.0 (19.9#) 18.5 (19.1#)	. ,	
- 1.5	HD LC-V	16.1# (16.1#)	28.9# (28.9#) 23.2# (23.2#)	, ,	21.5 (24.7#) 23.3 (24.4#)	` '	13.3 (16.6#) 14.4 (16.8#)	
-3.0	HD LC-V	24.4# (24.4#) 16.8# (16.8#)	38.8# (38.8#) 29.7# (29.7#)	29.7 (30.7#) 31.6 (31.8#)	21.3 (24.0#) 22.7 (24.7#)	` ′	14.2 (16.6#)	
-4.5	HD LC-V	35.1# (35.1#) 25.2# (25.2#)	36.4# (36.4#) 40.0# (40.0#)	27.8# (27.8#) 30.5# (30.5#)	21.4 (21.8#) 22.5 (23.9#)	16.6 (16.9#) 17.4 (19.2#)		
-6.0	HD LC-V	39.0# (39.0#) 36.2# (36.2#)	29.0# (29.0#) 35.9# (35.9#)	22.4# (22.4#) 27.4# (27.4#)	16.7# (16.7#) 21.5# (21.5#)	16.5# (16.5#)		
- 7.5	HD LC-V	37.6# (37.6#)	28.1# (28.1#)	21.7# (21.7#)	16.0# (16.0#)			

The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75 % of tipping or 87 % of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,250 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting accessories.

with Mono Boom 8.60 m and Heavy Counterweight

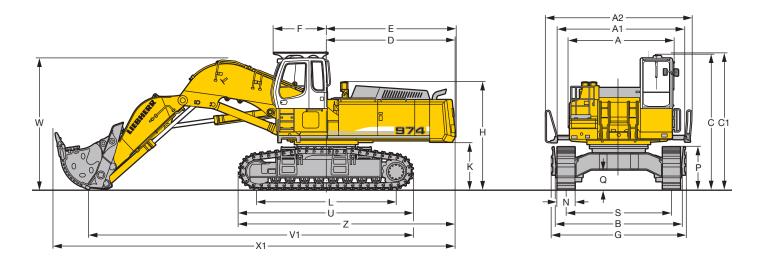
Stic	k 2.	90 r	n					
Height (m)	Under- carriage	3.0	Radius of 4.5	load from	m centeri 7.5	ine of ma	ichine (m 10.5) 12.0
10.5	HD LC-V							
9.0	HD LC-V					14.8# (14.8#) 14.8# (14.8#)		
7.5	HD LC-V				16.9# (16.9#) 17.1# (17.1#)	15.2# (15.2#) 15.3# (15.3#)	14.4# (14.4#) 14.4# (14.4#)	
6.0	HD LC-V				18.7# (18.7#) 18.9# (18.9#)	16.1# (16.1#) 16.2# (16.2#)	, ,	
4.5	HD LC-V					17.2# (17.2#) 17.3# (17.3#)		
3.0	HD LC-V				. ,	16.9 (18.3#) 17.8 (18.4#)	, ,	
1.5	HD LC-V					16.3 (19.0#) 17.2 (19.1#)		
0	HD LC-V				20.3 (23.7#) 21.6 (23.6#)	15.9 (19.3#) 16.8 (19.3#)	, ,	
- 1.5	HD LC-V			28.1# (28.1#)	20.2 (23.1#) 21.5 (23.0#)	15.7 (19.0#) 16.7 (19.0#)		
- 3.0	HD LC-V		25.7# (25.7#) 27.4# (27.4#)	26.3# (26.3#) 26.1# (26.1#)	20.4 (21.8#) 21.6# (21.6#)	' '		
-4.5	HD LC-V		27.3# (27.3#) 26.9# (26.9#)	23.3# (23.3#) 22.9# (22.9#)	19.3# (19.3#) 19.0# (19.0#)			
-6.0	HD LC-V			18.3# (18.3#) 17.6# (17.6#)	14.1# (14.1#) 13.2# (13.2#)			
- 7.5	HD LC-V							

Stic	k 3.	80 n	n					
Height					m centeri		•	•
(m) 10.5	HD LC-V	3.0	4.5	6.0	7.5	9.0 13.2# (13.2#) 13.2# (13.2#)	10.5	12.0
9.0	HD LC-V					13.2# (13.2#) 13.2# (13.2#)	12.9# (12.9#) 12.9# (12.9#)	
7.5	HD LC-V					13.8# (13.8#) 13.9# (13.9#)	13.0# (13.0#) 13.0# (13.0#)	
6.0	HD LC-V				17.1# (17.1#) 17.2# (17.2#)	14.8# (14.8#) 14.9# (14.9#)	13.5# (13.5#) 13.5# (13.5#)	11.6 (12.8#) 12.3 (12.8#)
4.5	HD LC-V				19.2# (19.2#) 19.4# (19.4#)		. ,	11.4 (13.0#) 12.1 (13.1#)
3.0	HD LC-V				21.2# (21.2#) 21.4# (21.4#)	17.1 (17.3#) 17.4# (17.4#)	13.6 (15.0#) 14.4 (15.0#)	11.1 (13.4#) 11.8 (13.4#)
1.5	HD LC-V				21.0 (22.7#) 22.2 (22.8#)	16.3 (18.3#) 17.3 (18.4#)	13.2 (15.6#) 13.9 (15.6#)	10.8 (13.7#) 11.5 (13.7#)
0	HD LC-V				20.3 (23.3#) 21.5 (23.4#)	15.8 (18.9#) 16.8 (19.0#)	12.8 (16.0#) 13.6 (16.0#)	10.6 (13.8#) 11.3 (13.8#)
- 1.5	HD LC-V			27.9# (27.9#) 28.9# (28.9#)	20.0 (23.3#) 21.3 (23.2#)	15.5 (19.0#) 16.5 (19.0#)	12.6 (15.9#) 13.4 (15.9#)	
- 3.0	HD LC-V		22.9# (22.9#) 24.0# (24.0#)	27.9# (27.9#) 27.7# (27.7#)	20.0 (22.5#) 21.3 (22.4#)	15.5 (18.4#) 16.5 (18.3#)	12.6 (15.2#) 13.5 (15.1#)	
- 4.5	HD LC-V	26.3# (26.3#) 27.4# (27.4#)	. ,	,	20.3 (20.7#) 20.5# (20.5#)	15.7 (16.9#) 16.7# (16.7#)		
-6.0	HD LC-V		26.4# (26.4#) 25.8# (25.8#)	21.6# (21.6#) 21.2# (21.2#)	17.5# (17.5#) 17.1# (17.1#)			
- 7.5	HD LC-V							

Stic	k 4.	70 n	n					
Height	Under-		Radius of					
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	12.0
10.5	HD LC-V						11.5# (11.5#) 11.5# (11.5#)	
9.0	HD LC-V						11.3# (11.3#) 11.3# (11.3#)	
7.5	HD LC-V					12.4# (12.4#)	11.6# (11.6#) 11.7# (11.7#)	11.3# (11.3#) 11.3# (11.3#)
6.0	HD LC-V				15.4# (15.4#)	13.4# (13.4#) 13.5# (13.5#)	12.3# (12.3#) 12.3# (12.3#)	11.5# (11.5#) 11.6# (11.6#)
4.5	HD LC-V				17.4# (17.4#) 17.6# (17.6#)	14.7# (14.7#) 14.9# (14.9#)	13.1# (13.1#) 13.2# (13.2#)	11.4 (12.0#) 12.0# (12.0#)
3.0	HD LC-V				19.6# (19.6#) 19.8# (19.8#)	16.1# (16.1#) 16.3# (16.3#)	13.7 (14.0#) 14.0# (14.0#)	11.1 (12.5#) 11.7 (12.6#)
1.5	HD LC-V				21.2 (21.4#) 21.6# (21.6#)	16.4 (17.3#) 17.3 (17.4#)	13.1 (14.7#) 13.9 (14.8#)	10.7 (13.0#) 11.4 (13.0#)
0	HD LC-V				20.3 (22.5#) 21.5 (22.6#)	15.7 (18.2#) 16.7 (18.3#)	12.6 (15.3#) 13.4 (15.4#)	10.4 (13.3#) 11.1 (13.3#)
- 1.5	HD LC-V			27.1# (27.1#) 27.7# (27.7#)	()	15.3 (18.6#) 16.3 (18.6#)	12.3 (15.6#) 13.1 (15.6#)	10.2 (13.3#) 10.9 (13.3#)
- 3.0	HD LC-V		20.4# (20.4#) 21.1# (21.1#)	27.5 (28.7#) 28.6# (28.6#)	(. ,	15.1 (18.4#) 16.1 (18.4#)	12.2 (15.3#) 13.0 (15.3#)	10.2 (12.7#) 10.9 (12.6#)
- 4.5	HD LC-V	21.6# (21.6#) 22.4# (22.4#)	29.9# (29.9#) 30.9# (30.9#)	26.9# (26.9#) 26.7# (26.7#)	19.7 (21.5#) 21.0 (21.3#)	15.2 (17.5#) 16.2 (17.4#)	12.3 (14.3#) 13.2 (14.2#)	
- 6.0	HD LC-V	31.4# (31.4#) 32.5# (32.5#)	30.4# (30.4#) 29.9# (29.9#)	23.9# (23.9#) 23.6# (23.6#)	19.3# (19.3#) 19.0# (19.0#)	15.4# (15.4#) 15.2# (15.2#)		
- 7.5	HD LC-V		23.9# (23.9#) 23.1# (23.1#)	19.1# (19.1#) 18.5# (18.5#)	15.0# (15.0#) 14.4# (14.4#)			

The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75 % of tipping or 87 % of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,250 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting accessories.

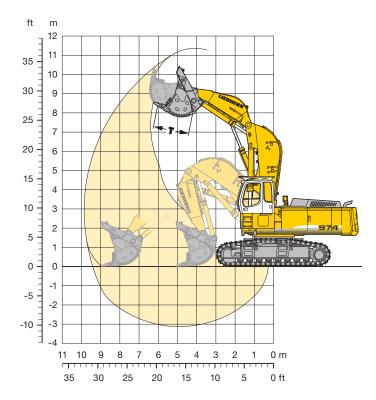
Dimensions Front Shovel



	HD m	m
A A1	3,60)5
A1	4,36	35
A2	5,00	00
С	5,00 4,62	25
A2 C C1 D E	4,67	70
D	4,40	00
Ε	4,44	40
F	1,80	00
H K	3,66	35
K	3,66 1,62 4,77	25
L	4,77	70

	HD		mm
P			1,460
Q			682
S			3,600
U			5,953
N	500	600	750
В	4,290	4,290	4,350
G	4,540	4,540	4,540
Z			7,377
V1			11,100
W1			4,500
X1			13,750

Front Shovel



Digging Envelope	
Max. reach at ground level	9.40 m
Max. dump height	7.80 m
Max. crowd length	3.90 m
Bucket opening width T	1,825 mm
Max. crowd force	630 kN/64.2 t
Max. crowd force at ground level	450 kN/45.9 t
Max. breakout force	460 kN/46.9 t

Operating Weight and Ground Pressure

Operating weight includes basic machine with cab elevation 0.8 m, rock protection, shovel attachment and front shovel 5.10 m³ (9,090 kg), level II.

Undercarriage			HD	
Pad width	mm	500	600	750
Weight	kg	90,200	90,900	92,000
Ground pressure	kg/cm ²	1.74	1.46	1.18

Froi	Front Shovels					
D	ity 451	+	kit	HD-Undercarriage		
Cutting width	Capacity ISO 7451	Weight	Wear	Shovel Attachment		
mm	m³	kg				
2,300	4.40	8,310	ll l	0		
2,300	4.40	9,160	III	0		
2,700	5.10	8,430	- 1			
2,700	5.10	9,090	II			
2,700	5.10	10,030	III			
2,700	5.40	9,920	III	Δ		
2,700	5.60	8,750	ı	Δ		
2,700	5.60	9,190	II	Δ		

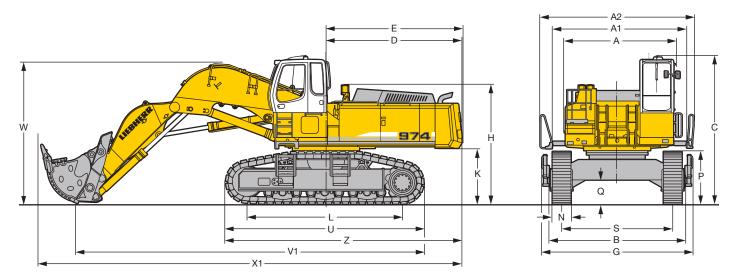
Level I: For non-abrasive materials, such as limestone without flint inclusion, shot material or easily breakable rock, i.e., deteriorated rock, soft limestone, shale, etc.

Level II: For pre-blasted heavy rock, or deteriorated, cracked material (classification 3 to 4, accord. to DIN 18300)

Level III: For highly-abrasive materials such as rock with a high silica content, sandstone etc.

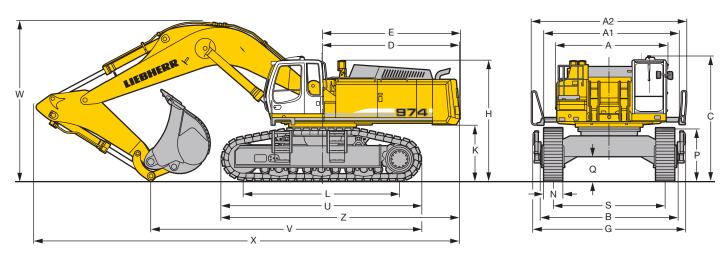
Max. material weight \bigcirc = \leq 2.2 t/m³, $\boxed{\square}$ = \leq 1.8 t/m³, $\boxed{\triangle}$ = \leq 1.65 t/m³

Dimensions SME



	S-HD mm
Α	3,605
A1	4,365
A2	5,000
С	5,000 4,820
D	4,400
A2 C D E H K	4,440
Н	3,860
K	1,815
L	5,035
Р	1,700

	S-HD		mm
Q			780
S			3,600
U			6,430
N	500	600	750
В	4,430	4,430	4,430
G	4,845	4,845	4,845
Ζ			7,660
V1			11,250
W1			4,600
X1			13,700

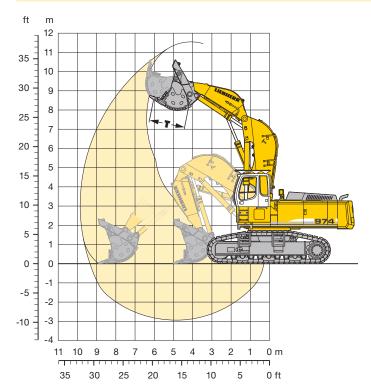


	S-HD	mm
Α		3,605
A1		4,365
A2		5,000
С		4,020
D		4,400
Е		4,440
Н		3,860
K		1,815
L		5,035
Р		1,700
Q		780
S		3,600
U		6,430
Ν	500 600	750
В	4,430 4,430	4,430
G	4,845 4,845	4,845
Ζ		7,660

	Stick Length	Mono Boom 7.20 m
	m	mm
٧	2.90 SME	8,700
	3.30 SME	8,500
W	2.90 SME	5,150
	3.30 SME	5,300
Χ	2.90 SME	13,700
	3.30 SME	13,300

Front Shovel

Super Mass Excavation



9.35 m
8.00 m
3.90 m
1,825 mm
630 kN/64.2 t
450 kN/45.9 t
460 kN/46.9 t

Operating Weight and Ground Pressure

Operating weight includes basic machine with heavy counterweight, cab elevation 0.8 m, rock protection, shovel attachment SME and front shovel $6.00\ m^3$ ($10,700\ kg$), level II.

Undercarriage			S-HD	
Pad width	mm	500	600	750
Weight	kg	104,000	104,800	106,000
Ground pressure	kg/cm ²	1.88	1.58	1.28

Froi	Front Shovels					
g	city 451	ŧ	Kit	S-HD-Undercarriage		
Cutting width	Capacity ISO 7451	Weight	Wear level	Shovel Attachment SME		
mm	m³	kg				
2,700	5.10	10,130	III	0		
2,700	5.60	8,750	- 1	0		
2,700	5.60	9,190	П	0		
2,700	5.60	9,910	III			
2,700	6.00	10,630	II			
2,700	6.00	11,350	III			
3,150	6.00	8,200	ı			
3,150	6.50	8,340	ı	Δ		
3,150	6.50	9,830	II	Δ		

Level I: For non-abrasive materials, such as limestone without flint inclusion, shot material or easily breakable rock, i.e., deteriorated rock, soft limestone, shale, etc.

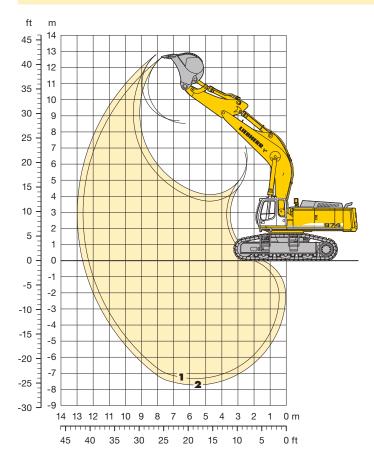
Level II: For pre-blasted heavy rock, or deteriorated, cracked material (classification 3 to 4, accord. to DIN 18300)

Level III: For highly-abrasive materials such as rock with a high silica content, sandstone etc.

Max. material weight \bigcirc = \leq 2.2 t/m³, \bigcirc = \leq 1.8 t/m³, \triangle = \leq 1.65 t/m³

Backhoe Bucket

with Mono Boom 7.20 m SME and Heavy Counterweight



Digging Envelope		- 1	2
Stick length	m	2.90	3.30
Max. digging depth	m	7.30	7.70
Max. reach at ground level	m	12.30	12.65
Max. dump height	m	8.50	8.70
Max. teeth height	m	12.60	12.80
Digging force ISO	kN	389.5	360.5
	t	39.7	36.8
Breakout force ISO	kN	464.2	464.2
	t	47.3	47.3

Operating Weight and Ground Pressure

Operating weight includes basic machine with heavy counterweight 16.0 t, mono boom 7.20 m SME, stick 2.90 m SME and HD bucket 6.20 $\rm m^3$ (6,350 kg).

Undercarriage		S-HD		
Pad width	mm	500	600	750
Weight	kg	99,300	100,100	101,300
Ground pressure	kg/cm ²	1.80	1.51	1.22

Buck	Buckets Machine stability per ISO 10567* (75% of tipping capacity)							
	city 451	ţ	S-HD-Unde	ercarriage				
Cutting width	Capaci ISO 74	Neight	Stick lene	gth (m) 3.30				
mm	m ³	kg	2.30	3.30				
2,500 2,600	6.20	6,350		Δ				
보 2,600	6.80	6,700	Δ					
§ 2,300	5.70	6,700	0					
全 2,500	6.30	7,500	Δ					

^{*} Indicated loads are based on ISO 10567 max. stick length, lifted 360° on firm

Autres godets rétro disponibles sur demande

Max. material weight \bigcirc = \leq 2.0 t/m³, \square = \leq 1.8 t/m³, \triangle = \leq 1.65 t/m³, \blacksquare = \leq 1.5 t/m³

¹⁾ HD bucket with Liebherr teeth Z 90

²⁾ HD-V bucket with Liebherr teeth Z 90

with Mono Boom 7.20 m SME and Heavy Counterweight

Stic	Stick 2.90 m SME							
Height					nterline of		•	
(m)	carriage	3.0	4.5	6.0	7.5	9.0	10.5	
9.0	S-HD				18.4# (18.4#)			
7.5	S-HD				18.7# (18.7#)	17.6# (17.6#)		
6.0	S-HD			23.8# (23.8#)	20.0# (20.0#)	17.9# (17.9#)		
4.5	S-HD			27.3# (27.3#)	21.7# (21.7#)	18.7# (18.7#)		
3.0	S-HD				23.4# (23.4#)	19.4 (19.5#)		
1.5	S-HD			31.5# (31.5#)	24.4# (24.4#)	18.9 (20.0#)		
0	S-HD			31.2# (31.2#)	23.9 (24.4#)	18.6 (19.8#)		
- 1.5	S-HD		37.1# (37.1#)	29.4# (29.4#)	23.3# (23.3#)	18.4# (18.4#)		
- 3.0	S-HD	38.1# (38.1#)	32.1# (32.1#)	25.9# (25.9#)	20.4# (20.4#)			
- 4.5	S-HD		24.2# (24.2#)	19.4# (19.4#)				

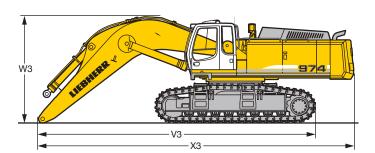
sories.

Stic	Stick 3.30 m SME									
-	Under-	Radius of load from centerline of machine (m)								
(m) 9.0	s-HD	3.0	4.5	6.0	7.5 17.2# (17.2#)	9.0	10.5			
7.5	S-HD				17.8# (17.8#)	16.7# (16.7#)				
6.0	S-HD			22.6# (22.6#)	19.2# (19.2#)	17.2# (17.2#)				
4.5	S-HD			26.2# (26.2#)	21.0# (21.0#)	18.1# (18.1#)	15.7 (16.3#)			
3.0	S-HD			29.5# (29.5#)	22.8# (22.8#)	19.0# (19.0#)	15.4 (16.6#)			
1.5	S-HD			31.2# (31.2#)	24.0# (24.0#)	18.9 (19.7#)	15.1 (16.7#)			
0	S-HD			31.3# (31.3#)	23.9 (24.4#)	18.5 (19.8#)				
- 1.5	S-HD		37.2# (37.2#)	29.9# (29.9#)	23.6# (23.6#)	18.3 (18.9#)				
- 3.0	S-HD	37.3# (37.3#)	34.2# (34.2#)	26.9# (26.9#)	21.2# (21.2#)					
- 4.5	S-HD		27.0# (27.0#)	21.5# (21.5#)	15.5# (15.5#)					

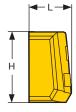
The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Values quoted in brackets apply to the undercarriage when in longitudinal position. Capacities are valid for 600 mm wide, double-grouser pads. Indicated loads are based on ISO 10567 standard and do not exceed 75 % of tipping or 87 % of hydraulic capacity (indicated via #). Without bucket cylinder, link and lever the lift capacities will increase by 1,300 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity. According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic check valves on the hoist and stick cylinders, when they are used for lifting operations which require the use of lifting access-



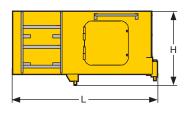
Basic Machine				
Track pads	mm	500	600	750
Weight with HD-Undercarriage and counterweight	kg	64,100	64.850	65,950
Weight with HD-Undercarriage	9	- 1,122	- 1,	,
and heavy counterweight	kg	66,000	66,750	67,850
Weight with LC-V-Undercarriage				
and counterweight	kg	69,200	70,000	71,150
Weight with LC-V-Undercarriage				
and heavy counterweight	kg	71,100	71,900	73,050
Weight with S-HD-Undercarriage				
and heavy counterweight	kg	76,350	77,150	78,350



Undercarriage		HD	LC-V	S-HD
V3 Mono boom 7.20 m	mm	10,350	10,500	-
Mono boom 8.60 m	mm	11,700	11,850	-
Mono boom 10.50 m	mm	13,650	13 850	-
Mono boom 7.20 m SME	mm	_	-	10,500
W3 Mono boom 7.20 m	mm	4,000	4,050	-
Mono boom 8.60 m	mm	4,350	4,450	-
Mono boom 10.50 m	mm	4,700	4,800	-
Mono boom 7.20 m SME	mm	_	-	4,100
X3 Mono boom 7.20 m	mm	11,800	11,750	-
Mono boom 8.60 m	mm	13,250	13,200	-
Mono boom 10.50 m	mm	15,300	15,250	-
Mono boom 7.20 m SME	mm	-	-	11,700



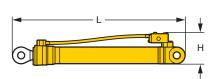
C	ounterweight			
L	Length	mm	865	865
Н	Height	mm	1,445	1,445
	Width	mm	3,360	3,360
	Weight	kg	14,100	16,000



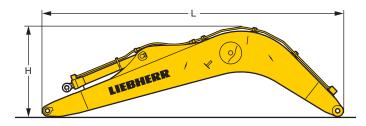
C	ab Elevation		800 mm	1,200 mm
L	Length	mm	1,820	2,300
Н	Height	mm	930	1,350
	Width	mm	1,370	1,800
	Weight	kg	600	850



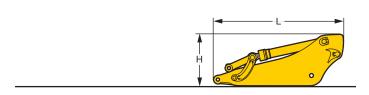
U	pper	Protection Scre	en
L	Length	mm	1,960
Н	Height	mm	185
	Width	mm	1,110
	Weight	kg	75



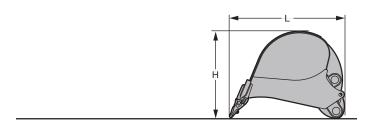
Н	oist Cylinders	(two)	
L	Length	mm	2,920
Н	Height	mm	550
Ø	Diameter	mm	400
	Weight	kg	2 x 1,050



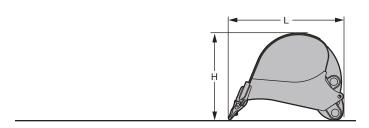
M	ono	Boom	with Stick C	yline	ler	
Stic	ck length	m	7.20	8.60	10.50	7.20
						SME
L	Length	mm	7,550	8,950	10,850	7,550
Н	Height	mm	2,600	2,700	2,900	2,600
	Width	mm	1,460	1,460	1,460	1,460
	Weight	kg	9,200	10,100	11,250	9,600



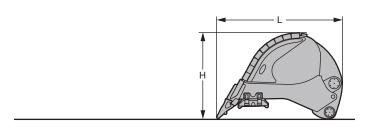
S	tick w	ith B	ucke	et Cy	linde	er		
Sti	ck length	m	2.90	3.80	4.70	5.80	2.90	3.30
							SME	SME
L	Length	mm	4,050	4,900	5,800	6,900	4,100	4,450
Н	Height	mm	1,700	1,500	1,450	1,400	1,750	1,650
	Width	mm	900	900	900	900	1,030	1,030
	Weight	kg	4,450	4,750	5,150	5,000	4,900	5,100



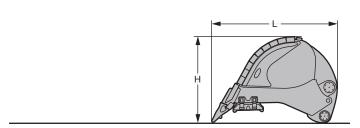
B	ackhoe	Bu	kets		Std		
Cu	tting width	mm	1,250	1,400	1,600	1,800	1,950
	Capacity	m ³	2.20	2.70	3.20	3.80	4.30
L	Length	mm	2,500	2,500	2,500	2,500	2,500
Н	Height	mm	1,900	1,900	1,900	1,900	1,900
	Width	mm	1,300	1,450	1,650	1,850	2,000
	Weight	kg	3,200	3,450	3,750	4,000	4,200



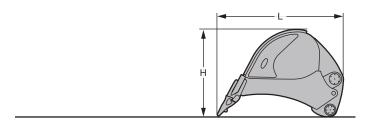
B	ackhoe	Bu	kets		S	td	
Cu	tting width	mm		2,150	2,300	2,300	2,600
	Capacity	m³		4.80	5.30	5.80	6.60
L	Length	mm		2,500	2,500	2,600	2,600
Н	Height	mm		1,900	1,950	1,950	1,950
	Width	mm		2,200	2,350	2,350	2,650
	Weight	kg		4,450	4,600	4,800	5,100



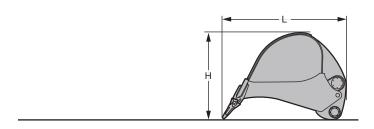
B	ackhoe	Bu	kets		HD		
Cu	tting width	mm	1,800	1,950	2,150	2,300	2,300
	Capacity	m ³	3.60	4.10	4.60	5.10	5.60
L	Length	mm	2,450	2,450	2,450	2,450	2,550
Н	Height	mm	1,950	1,950	1,950	1,950	1,950
	Width	mm	1,850	2,000	2,200	2,350	2,350
	Weight	kg	4,400	4,750	5,050	5,350	5,550



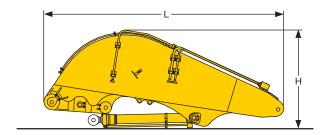
B	ackhoe	Bu	kets		HD-V	
Cu	tting width	mm		1,950	2,150	2,300
	Capacity	m ³		4.20	4.70	5.20
L	Length	mm		2,450	2,450	2,450
Н	Height	mm		1,950	1,950	1,950
	Width	mm		2,000	2,200	2,350
	Weight	kg		5,250	5,550	5,850



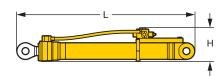
B	ackhoe	Buckets	SME н	D	HD)- V
Cu	tting width	mm	2,500	2,600	2,300	2,500
	Capacity	m ³	6.20	6.80	5.70	6.30
L	Length	mm	2,550	2,550	2,600	2,550
Н	Height	mm	2,050	2,050	2,050	2,050
	Width	mm	2,550	2,650	2,350	2,550
	Weight	kg	6,350	6,700	6,700	7,500



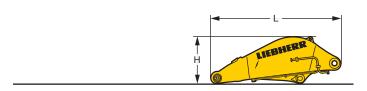
B	ackhoe	Buckets	from I	R 964	C	
Cu	tting width	mm		1,350	1,550	1,750
	Capacity	m ³		2.00	2.50	3.00
L	Length	mm		2,400	2,400	2,400
Н	Height	mm		1,700	1,700	1,700
	Width	mm		1,400	1,600	1,800
	Weight	kg		2,750	2,950	3,150



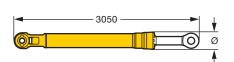
S	hovel Boo	m	
L	Length	mm	4,950
Н	Height	mm	2,050
	Width	mm	1,650
	Weight without		
	crowd cylinder	kg	7,300
	Weight crowd cylinder	kg	2 x 450



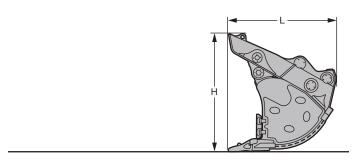
S	hovel	Hoist Cyl	inder (two)
L	Length	mm	2,920
Н	Height	mm	550
Ø	Diameter	mm	450
	Weight	kg	2 x 1,100



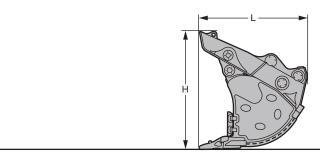
S	hovel	Stick	
L	Length	mm	
Н	Height	mm	1,300
	Width	mm	1,800
	Weight	kg	4,650



S	hovel	Bucket C	ylinders (two)	
L	Length	mm	3,	050
Ø	Diameter	mm		300
	Weight	ka	2 x	625



F	Front Shovels									
Cu	itting width	mm	2,300	2,600	2,600					
	Capacity	m ³	4.40	5.10	5.60					
L	Length	mm	2,600	2,600	2,800					
Н	Height	mm	2,600	2,600	2,600					
	Width	mm	2,350	2,600	2,600					
	Weight									
	Level I	kg	_	8,450	8,750					
	Level II	kg	8,300	9,100	_					
	Level III	kg	9,150	10,150	_					



Fi	Front Shovels SME									
Cu	tting width	mm	2,700	2,700	3,150	3,150				
	Capacity	m ³	5.10	5.60	6.00	6.50				
L	Length	mm	2,600	2,700	2,600	2,800				
Н	Height	mm	2,600	2,600	2,600	2,800				
	Width	mm	2,750	2,750	3,200	3,200				
	Weight									
	Level I	kg	-	8,750	9,950	10,750				
	Level II	kg	-	9,450	10,700	11,600				
	Level III	kg	10,150	10,600	11,950	12,900				

Standard Equipment



Undercarriage

Digging locks

Integrated travel drive

Lubrified tracks

Protection on idler end

Three track guide per track



Uppercarriage

Engine hood with lift help

Handrails, non slip surfaces

Lockable tool box

Maintenance-free HD-batteries

Maintenance-free swing brake lock

Sound insulation

Tool kit



Hydraulics

Electronic pump regulation

Filter with integrated fine filter area (5 µm)

Flow compensation

Hydraulic tank shut-off valve

Pressure compensation

Pressure storage for controlled lowering of attachments with engine turned off

Pressure test ports

Stepless work mode selector



Air filter with automatic dust ejector

Automatic engine idling

Common rail injection

Conform with standard stage IIIA/Tier 3

Dry-type air cleaner w/pre-cleaner, main and safety elements

Engine cold starting aid

Main switch for electric circuit

Turbo charger



Operator's Cab

Automatic air conditioning with defroster

Bullet-proof windscreen (fixed installation - can not be opened) and

bullet-proof roof windows

Cigarette lighter and ashtray

Closed storage space - literature tray

Coat hook

Dome light

Door with sliding window

Emergency exit rear window

Inside rear mirror

Load bearing sectional profile structure, covered with deep-drawn

Mechanical hour meters, readable from outside the cab

Multifunction display

Preparation for radio installation

Removable customized foot mat

Removable handles for travel pedals

Right window made of one piece (without post)

Seat and console independently adjustable (6-way adjustable seat)

Seat belt

Storage bin

Sun roller blind

Tinted side windows

Washer-wiper for front and roof window



Attachment

Automatic central lubrication system (except link and tilt geometry)

Cylinders with shock absorbers

Re-Generation plus

SAE split flanges on all high pressure lines

Sealed pivots/O-ring sealed between bucket and stick

Work light on boom

Individual Options



Undercarriage

Different track pad width
Different undercarriage versions



Uppercarriage

Customized paint – compl. machine Electric fuel tank filler pump Heavy counterweight Pedal controlled positioning swing brake Protection for front working light



Hydraulics

Additional hydraulic circuits Bio-degradable hydr. oil Filter for secondary circuit High lift circuit



Engine

Fuel pre-heater



Operator's Cab

Additional flood lights (front)

Additional flood lights (rear)

Air pressure operator seat with heating and head-rest

Auxiliary heating with clock timer

Beacon

Electric cool box

Electric drive away lock

Extinguisher

Front guard tiltable or fixed

Lower windscreen with wiper

Stereo radio

Sun visor

Upper protection screen (FOPS)



Attachment

Central lubrication for lever with protection cover

Customized colors

Hydraulic lines for additional tools

Hydraulic quick coupler

Liebherr working tools

Overload warning device

Piston rod protection

Special application buckets

Options and/or special attachments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.



Wide Product Range

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr's high-value products and services enjoy a high reputation in many other fields. The wide range includes domestic appliances, aerospace and transportation systems, machine tools and maritime cranes.

Exceptional Customer Benefit

Every product line provides a complete range of models in many different versions. With both their technical excellence and acknowledged quality, Liebherr products offer a maximum of customer benefits in practical application.

State-of-the-art Technology

To provide consistent, top quality products, Liebherr attaches great importance to each product area, its components and core technologies. Important modules and components are developed and manufactured in-house, for instance the entire drive and control technology for construction equipment.

Worldwide and Independent

Hans Liebherr founded the Liebherr family company in 1949. Since that time, the enterprise has steadily grown to a group of more than 120 companies with over 35,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.



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