

B35D | B40D | B45D | B50D



Blu@dvantage™



## Get more from your truck

If you're looking to deliver more to your bottom line, choose Bell Articulated Dump Trucks.

These D-series ADTs handle heaped payloads with faster cycle times and best-in-class fuel efficiency - so you'll move more material at lower cost. They're highly reliable too, with high-strength, welded-alloy steel chassis and components that are durable and optimised to reduce unnecessary weight. And with their oscillating frame joint, articulated steering and high-floatation tyres, these hard working haulers won't let wet weather or steep grades dampen your plans.

- Extensive use of high-strength, lightweight materials gives these trucks the best payload-to-mass ratios and hauling efficiencies in each class.
- The redesigned sound-suppressed cab features fatigue-beating controls, advanced diagnostic monitor and a sealed-switch module for convenient, fingertip operation of numerous functions.
- With their oscillating frame and high-floatation tyres, Bell trucks won't leave you stuck on muddy, rutted or hilly terrain.
- Fuel-efficient emission-certified engines deliver clean power without compromise in all conditions. Leading-edge emissions technology ensures rapid engine response and dependable cold-start performance.



Specifications	B35D	B40D	B45D	B50D
Gross power	295 kW (396 hp)	335 kW (449 hp)	375 kW (503 hp)	375 kW (503 hp)
Operating mass				
Unladen	28 230 kg (62 236 lb)	29 850 kg (65 808 lb)	32 980 kg (72 708 lb)	34 520 kg (76 104 lb)
Laden	60 730 kg (133 887 lb)	66 850 kg (147 379 lb)	73 980 kg (163 098 lb)	79 920 kg (176 193 lb)
2:1 heaped capacity	20,5 m <sup>3</sup> (27 yd <sup>3</sup> )	23 m <sup>3</sup> (30 yd <sup>3</sup> )	25,5 m <sup>3</sup> (33,5 yd <sup>3</sup> )	28 m³ (37 yd³)
Rated payload	32 500 kg (71 650 lb)	37 000 kg (81 571 lb)	41 000 kg (90 390 lb)	45 400 kg (100 090 lb)



Enhancements such as industry leading standards in fuel-efficient emission control, solid state electrical system, spacious cab with refined controls and you have everything you need to maximise uptime and productivity.

## Haul of Fame



Transfer case inter-axle differential delivers equal torque to each axle when traction is favourable. When conditions get ugly, engage the diff-lock on the go to deliver torque to the tyres that can best use it.



The central oscillation joint, high suspension travel on all axles, and balanced weight distribution provide the agility and ability to navigate hostile terrain.



Front-suspension damping helps minimise vibration, while the centre-mounted seat reduces the roll often experienced in off-road conditions - for comfortable productivity.



Optional tailgate is available for better material retention. The tailgate opens as the bin is raised for dumping. Tie-down straps maintain positive seal throughout haul, ensuring minimal material is lost.



- The best-in-class payload-to-weight ratio means that more of your fuel cost is spent moving the material, not the machine decreasing your cost per tonne.
- Automatic retardation slows the truck when the operator backs off the accelerator pedal for more confidence on steep grades and enhanced brake life.
- An industry leading, fully automatic six-speed planetary transmission with torque converter lock up maximises fuel efficiency.
- PElectronic unit injection fuel system provides high injection pressures even at low engine speed for improved cold-starting ability, low-speed response, and reduced emissions.
- Controlled Traction Differentials (CTD) and automatic Inter-axle Differential Lock (IDL) provide Automatic Traction Control (ATC) in poor underfoot conditions.
- High-travel suspension keeps all tyres in constant ground contact for optimum traction.



**Bell ADTs give you the competitive edge.** Boasting faster haul cycles and industry-leading fuel economy, they move material at the lowest cost per tonne of any comparable-size truck. Best in-class payload-to-mass ratio gives you more power and agility to carry the load, for maximum productivity and profitability. What really sets these apart from other material movers is their ability to thrive on rough terrain, steep grades and mud. Try one to appreciate the difference.

## Nothing's built as strong as a E

Built smarter to work harder, these lean machines boast the material-moving muscle you need without the mass to feed.

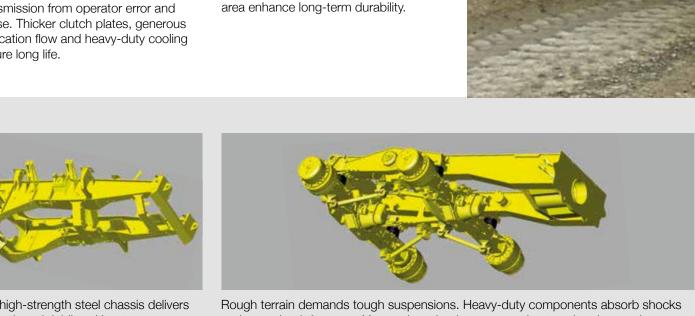
Their lower mass reduces powertrain and structural stress. Other uptime-boosting features include enhanced diagnostics, solid-state sealed switches and re-inforced articulation joints to list but a few. When you know how they're built, you'll run a Bell.



Planetary powershift transmission optimises shift points and protects the transmission from operator error and abuse. Thicker clutch plates, generous lubrication flow and heavy-duty cooling ensure long life.



High-strength steel and widely spaced taper roller bearings in the articulation area enhance long-term durability.



The high-strength steel chassis delivers strength and rigidity without excess weight.

and come back for more. You get best-in-class suspension travel and ground clearance, too.



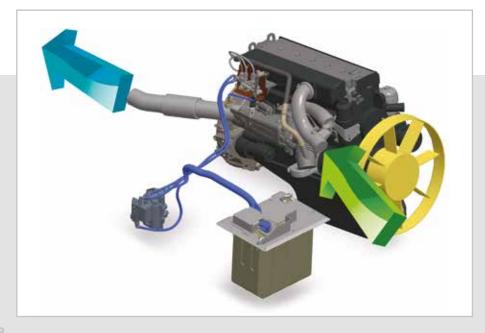
- Efficient viscous direct-drive engine fans in all Bell trucks provide engine and charge-air cooling.
- Fully enclosed, dual circuit wet disc brakes offer superior braking performance and extended service life essential for wet and muddy conditions. Oil-immersed wet-disc brakes are virtually maintenance-free. B35D and B40D have external cooling and filtration. B45D and B50D have external filtration.
- Class leading engine braking coupled with automated transmission retardation provides superior braking power and reduces service brake wear.
- Hydraulic, transmission and transfer case oil coolers employ a hydraulically driven fan that runs only as needed or when engine loading is low, helping conserve power and fuel.
- Intelligent traction control provides superior traction in poor underfoot conditions.

# Bringing you tomorrow's technology today

A combination of an optimally tuned engine and weight optimised complete machine package ensure that Bell ADTs have a minimal carbon footprint.

#### Blu@dvantage™

- AdBlue<sup>®</sup>/DEF is non-toxic, odourless, low cost and simple to refill.
- AdBlue<sup>®</sup>/DEF is injected into the flow of the exhaust gases and reacts with the NOx gases in the catalytic convertor to form harmless Nitrogen and water.
- Field tests on the new Blu@dvantage<sup>™</sup> system show up to 15% saving in fuel over previous Bell ADTs.
- AdBlue®/DEF usage is approximately 3-5% of your fuel usage.





- Reduced emissions
- Improved engine efficiency
- Lower fuel consumption
- Improved power
- Improved torque
- Improved engine response



Bell Equipment is an industry leader in fuel-efficient emission control with the introduction of SCR-technology (Selective Catalytic Reduction) to be compliant to Stage IIIB & Tier 4i emission standards. Called Bell Blu@dvantage<sup>TM</sup>, it is an SCR package designed specifically for the off-highway market.

With SCR technology customers are able to reduce harmful Nitrogen Oxides while being able to save on fuel. So Blu@dvantage™ is not just healthy for the environment; it's healthy for your wallet too.



### **Our innovative**

## Comfort Ride System...

...is available as an option to even further enhance ride comfort by ensuring minimal whole body vibration exposure. Productivity increases, through reduced cycle times and reduced haul road maintenance are even further benefits. The adaptive front suspension is standard on the B45D and B50D and an option on the B35D and B40D. The rear suspension is an option on all machines and long haul cycles with rough, hard roads will see the maximum benefits of this simple but extremely successful system, especially on the unladen run.



 An intuitive monitor reveals vital operating information, detailed diagnostic readings of sensors and switches and dump body function settings.



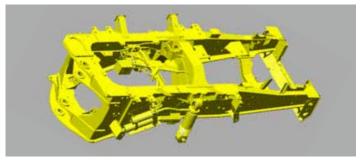
 Convenient sealed switch module provides fingertip control of numerous productivity enhancing functions including: Dump body upper limit.
 Soft stop / hard stop selection, I-Tip and Speed Control.



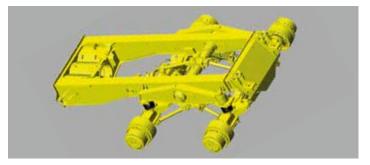
 Who says you can't take it with you? There's a place for a coffee cup, in-door storage for an insulated flask or other carry-ons, and even a hot/ cold box for refreshments.



- Easy-to-understand instruments and intuitive controls wrap around the operator so they're easier to view and operate.
- A fully adjustable air-suspension seat is optimally positioned behind the front axle to help smooth out the ride when the going gets rough.
- You won't find retarder pedals or levers in a Bell truck. Retarder aggressiveness is simply set on the switch pad. Everything else is automatic.
- The adaptive transmission control adjusts clutch engagement to ensure smooth, consistent shifts throughout the life of the truck.
- A heavy-duty bi-level climate-control system with automotive-style louvres keeps the glass clear and cab comfortable.
- The spacious suspension seat and a comprehensive mirror package provide exceptional all-around visibility.
- The standard sound-suppression package significantly reduces noise levels and operator fatigue.



The front suspension consists of an A-frame layout, supported by two independent hydro-pneumatic suspension struts. The spring rate and damping is optimally tuned for a perfect combination of machine comfort and safe handling experience.



The Comfort-Ride option offers dual stage rubber blocks, which change the suspension characteristics to best match the laden and unladen haul cycles to maximise operator comfort.

## Safety is our Buston



The exclusive on-board weighing presents the operator with real time information on the payload while the machine is being loaded. A 'speed restriction' mode can also be activated if the machine is significantly over-loaded.

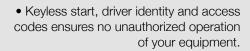
The park brake automatically applies when neutral is selected and it is not possible to engage neutral at speed. Torque dependent park brake release (Hill Assist) ensures no roll back on slopes.





## siness

By listening to our customers and reacting quicker to a changing workplace we provide a vehicle that exceeds application safety standards.





• The incorporation of a Pitch and Roll sensor in the vehicle allows the bin to not be operated if the truck is in an unsafe position.



• Both operator or site selectable maximum speed control allows the vehicle to automatically decelerate and apply the retarder to prevent onsite speeding.



• Our quiet operator cabins are ROPS/ FOPS certified with air suspension operator seat. Both operator and trainer seats have retractable lap belts with automatically locking retractors.



• Reverse cameras are available for factory or on site fitment ensuring full view when reversing.



• Full hand-rails (to ISO 2876) can be installed to provide even more safety when performing engine checks.



braking automatically applies when the operator lifts his foot off the accelerator. Retarder aggressiveness can be simply adjusted on the sealed switch module ensuring maximum descent control for all conditions.

The best in class retarder and engine

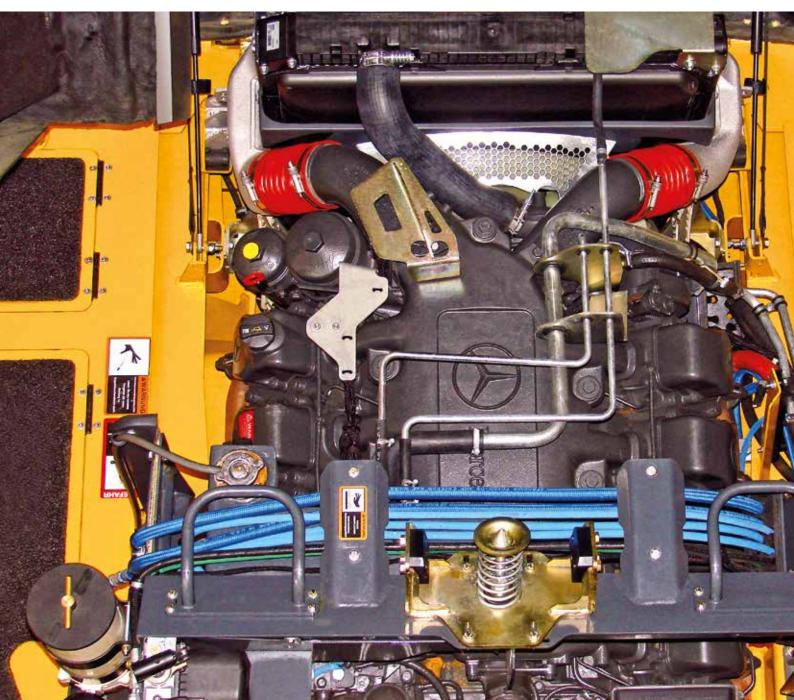
All trucks can be set up to automatically sound the horn when starting or switching between forward and reverse.



## Here's the lowdordaily operating co

You won't have to dig deep to uncover the many ways we've simplified service and made the D-series less expensive to maintain.

Easy-to-reach dipsticks, see-through reservoirs, sight guages and grouped service points make quick work of the daily routine. High-hour oil and filter change intervals reduce costs and planned downtime. Quick-change filters and extended engine and hydraulic oil-service intervals reduce costs and provide more uptime. Plus, an advanced diagnostic monitor and diagnostic test ports help you troubleshoot problems and make informed maintenance decisions.

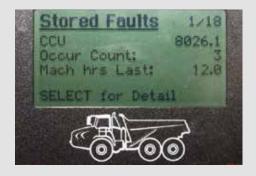


## wn on osts

- The load-sensing hydraulic system was designed with simplicity in mind while maintaining efficiency. Fewer components result in greater reliability and service ease.
- Extended engine transmission and hydraulic oil-change for increased uptime and lower operating cost.
- The engine dipstick and oil fill, oil and fuel filters and coolant reservoir are readily accessible.
- Available environmental drains allow quick, no-spill changes.
- Your Bell Service Centre has the parts and backup you need to stay productive and offers a wide variety of preventative maintenance and support programmes to help you control costs.



 If something goes wrong, the diagnostic monitor provides service codes and supporting info to help you quickly pinpoint the problem.



 The cab can be tilted without special tools in minutes, for convenient service access to drivetrain components.



 An in-cab load centre simplifies fuse replacement. Fewer relays, connectors and harnesses mean higher reliability.



 See-through fluid reservoirs and sight gauges let you check fluid levels at a glance.



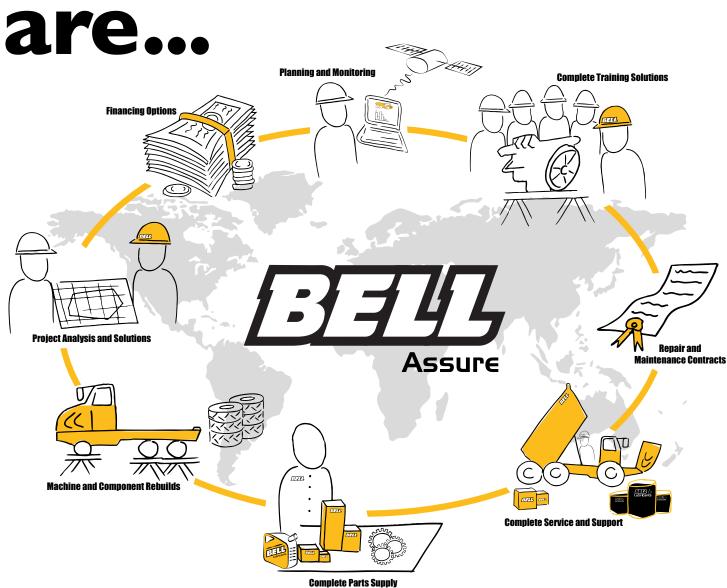
 Easily accessible test ports allow technicians to troubleshoot problems more quickly.



 The centralised lube bank places difficult-to-reach nipples within reach for easy access.
 The convenient lube chart helps ensure that nothing gets overlooked.



## Where ever you



Through our own network as well as approved dealers and strategic alliances we ensure supply and support to the global market.

Develop a lasting and meaningful partnership with Bell Equipment through Bell Assure, your tailor-made support structure furnished with all the after-sales tools you need to give you best value, peace of mind and a unique after-sales experience.

## ...we have you covered

## Smarter fleet management



Cutting edge technology, helping you run your fleet smarter. Providing accurate, up-to-date operational data, production data and diagnostic data.

The key to a productive and profitable fleet, lies in the abillity to monitor and manage your machines and operators efficiently. Machine operational data is processed and compiled into useful production and performance statistics, accessible via the Bell Fleetm@tic website. These reports are also automated and emailed directly to you. The two monitoring packages that we have available, are:

- The Classic Package supplies you with good enough information for you to have a very good understanding of how your machines is operating for each shift that it runs. This package comes standard with the machine for 2 years.
- The Premium Package is focused on customers who need to have extremely detailed information of the machine's operation. For this package we offer similar information to that of the Classic Package but for each individual laden unladen cycle. In addition, live tracking is available on the Fleetm@tic website on a per minute basis.

#### Fleetm@tic:

- Maximise productivity
- Generate machine utilisation reports
- Identify operator training requirements
- Pro-active maintenance planning
- Receive machine health data
- Implement safety features
- Protect investments
- Receive real time geospatial data



#### **Technical Data - B35D**

**ENGINE** 

Manufacturer Mercedes Benz

Model OM 501 LA

Configuration

V6, Turbocharged and Intercooled

Gross power

295 kW (396 hp) @ 1 800 rpm

Net power

288 kW (386 hp) @ 1 800 rpm

Gross torque

2 000 Nm (1 475 lbft) @ 1 300 rpm

**Displacement** 11,95 litres (729 cu.in)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB)

Fuel tank capacity 300 litres (79 US gal)

AdBlue® tank capacity 40 I (11 US gal)

Certification

OM 501 LA meets EU Stage IIIB/EPA Tier 4i emissions regulations.

#### **TRANSMISSION**

Manufacturer Allison

Model 4500 PR ORS

Configuration

Fully automatic planetary transmission with integral retarder

Layout Engine mounted

Gear layout

Constant meshing planetary gears, clutch operated.

Gears

6 Forward, 1 Reverse

Clutch type

Hydraulically operated multi-disc

Control type Electronic

Torque control Hydrodynamic, with lock-up in all gears. **TRANSFER BOX** 

Manufacturer Bell VGR

Model 17 100

Layout

Remote mounted

Gear lavout

Three in-line helical gears

**Output differential** 

Interaxle 33/67 proportional differential, pneumatically lockable on the move.

**AXLES** 

Manufacturer

Bell

Model 25T

Differential

High input controlled traction differential with spiral bevel gears

Final drive

Outboard heavy duty planetary on all axles

Housing

Steel fabricated and machined

**BRAKING SYSTEM** 

Service brake

Dual circuit, full hydraulic actuation wet disc brakes on front and middle axles.

Maximum brake force: 278 kN (62 344 lbf)

Park & emergency

Spring applied, air released driveline mounted disc.

Maximum brake force: 440 kN (98 920 lbf)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB)

Adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent.

**Total retardation power** 269 kW (361 hp) Continuous 721 kW (967 hp) Maximum

**WHEELS** 

Type

Radial Earthmover

**Tyre** 26.5R25

**FRONT SUSPENSION** 

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

**REAR SUSPENSION** 

Pivoting walking beams with laminated rubber suspension blocks.

**HYDRAULIC SYSTEM** 

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump type

Variable displacement load sensing piston

Flow

300 l/min (79,26 US gal/min)

Pressure

25 Mpa (3 626 psi)

Filter 5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns

Steering angle

**DUMPING SYSTEM** 

Two double-acting, single stage, dump cylinders.

Raise time 13 s Lowering time 7,6 s

Tipping angle

70° standard, or any lower angle programmable

**PNEUMATIC SYSTEM** 

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System pressure 810 kPa (117 psi)

**ELECTRICAL SYSTEM** 

Voltage 24 V

Battery type

Two AGM (Absorption Glass Mat) type

**Battery capacity** 2 X 75 Ah

Alternator rating 28 V 80 A

VEHI	CLE SPEEDS	
1st	8 km/h	5 mph
2nd	17 km/h	11 mph
3rd	24 km/h	15 mph
4th	37 km/h	23 mph
5th	48 km/h	30 mph
6th	54 km/h	34 mph
R	6 km/h	4 mph

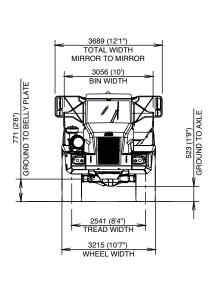
#### CAB

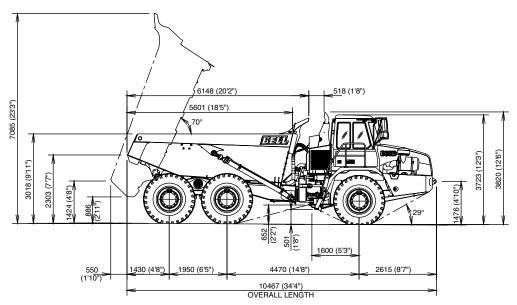
ROPS/FOPS certified 75 dBA internal sound level measured according to ISO 6396.

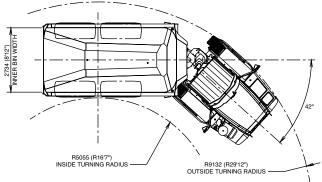
#### Load Capacity & Ground Pressure

OPERATING	G WEIGHTS	GROUND PRE	SSURE	LOAD CAP	ACITY	OPTION WE	EIGHTS
UNLADEN	kg (lb)	LADEN (No sinkage)	kPa (Psi)	BODY m³ (yd³)			kg (lb)
Front	14 120 (31 129)	Front	306 (44)	Struck Capacity	16 (21)	Bin liner	1 224 (2 699)
Middle	7 060 (15 565)	Middle	336 (49)	SAE 2:1 Capacity	20,5 (27)	Tailgate	956 (2 108)
Rear	7 050 (15 543)	Rear	336 (49)	SAE 1:1 Capacity	24,5 (32)	Extra wheelset	714 (1 574)
Total	28 230 (62 236)			SAE 2:1 Capacity			
LADEN		<b>LADEN</b> (With sinkage)		with Tailgate	21 (27,5)		
Front	18 350 (40 455)	Front	196 (28)				
Middle	21 195 (46 727)	Middle	217 (31)	Rated Payload	32 500 kg		
Rear	21 185 (46 705)	Rear	217 (31)		(71 650 lb)		
Total	60 730 (133 887)						

#### **Dimensions**



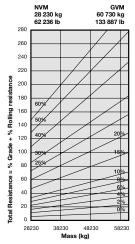


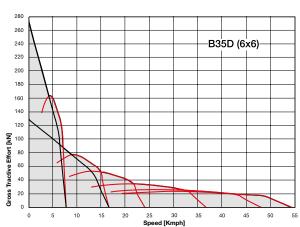


NOTE: ALL DIMENSIONS SHOWN ARE UNLADEN VALUES. FOR ILLUSTRATIVE PURPOSES, AN AVERAGE TYRE DEFLECTION HAS BEEN TAKEN.

### **Grade Ability / Tractive Effort**

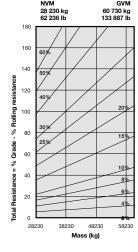
- Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.

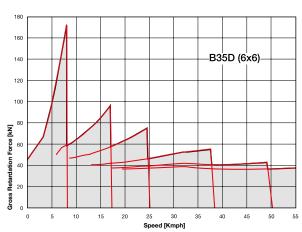




#### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- Read down from this point to determine maximum speed.





#### **Technical Data - B40D**

**ENGINE** 

Manufacturer Mercedes Benz

Model OM 501 LA

Configuration

V6, Turbocharged and Intercooled

Gross power

335 kW (449 hp) @ 1 800 rpm

Net power

325 kW (436 hp) @ 1 800 rpm

Gross torque

2 200 Nm (1 623 lbft) @ 1 080 rpm

Displacement 11,95 litres (729 cu.in)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB)

Fuel tank capacity 300 litres (79,26 US gal)

AdBlue® tank capacity 40 I (11 US gal)

Certification

OM 501 LA meets EU Stage IIIB/EPA Tier 4i emissions regulations.

#### **TRANSMISSION**

Manufacturer Allison

Model 4500 PR ORS

Configuration

Fully automatic planetary transmission with integral retarder

Layout Engine mounted

Gear layout

Constant meshing planetary gears, clutch operated.

Gears

6 Forward, 1 Reverse

Clutch type

Hydraulically operated multi-disc.

Control type Electronic

Torque control

Hydrodynamic, with lock-up in all gears.

**TRANSFER BOX** 

Manufacturer Bell VGR

Model 17 100

Layout

Remote mounted

Gear layout

Three in-line helical gears

Output differential Interaxle 33/67 proportional differential, pneumatically lockable on

**AXLES** 

the move.

Manufacturer

Bell

Model 25T

Differential

High input controlled traction differential with spiral bevel gears

Final drive

Outboard heavy duty planetary on all axles

Housing

Steel fabricated and machined

**BRAKING SYSTEM** 

Service brake

Dual circuit, full hydraulic actuation wet disc brakes on front and middle axles.

Maximum brake force: 263 kN (59 125 lbf)

Park & emergency

Spring applied, air released driveline mounted disc.

Maximum brake force: 440 kN (98 920 lbf)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB) Adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent. **Total retardation power** 269 kW (361 hp) Continuous 721 kW (967 hp) Maximum

**WHEELS** 

Type
Radial Earthmover

**Tyre** 29.5R25

**FRONT SUSPENSION** 

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

**REAR SUSPENSION** 

Pivoting walking beams with laminated rubber suspension blocks.

**HYDRAULIC SYSTEM** 

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump type

Variable displacement load sensing piston

Flow

300 l/min (79,26 US gal/min)

Pressure 25 Mpa (3 626 psi)

20 Mpa (0 020 p

Filter 5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 4,7

Steering angle 42°

**DUMPING SYSTEM** 

Two double-acting, single stage, dump cylinders

Raise time 13 s Lowering time 7,6 s

Tipping angle

70° standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System pressure 810 kPa (117 psi)

**ELECTRICAL SYSTEM** 

Voltage 24 V

Battery type

Two AGM (Absorption Glass Mat) type

Battery capacity 2 X 75 Ah

Alternator rating 28 V 80 A

VEHIC	CLE SPEEDS	
1st	8 km/h	5 mph
2nd	17 km/h	11 mph
3rd	24 km/h	15 mph
4th	37 km/h	23 mph
5th	48 km/h	30 mph
6th	54 km/h	34 mph
R	6 km/h	4 mph

#### CAB

ROPS/FOPS certified 75 dBA internal sound level measured according to ISO 6396.

#### Load Capacity & Ground Pressure

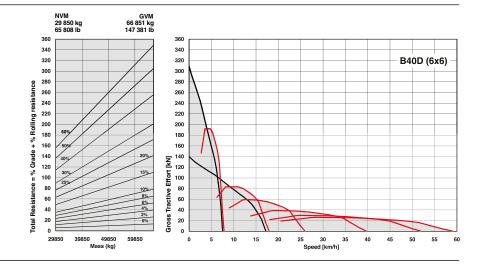
OPERATIN	IG WEIGHTS	GROUND PRE	SSURE	LOAD CAP	ACITY	OPTION WE	IGHTS
UNLADEN	kg (lb)	LADEN (No sinkage)	kPa (Psi)	BODY m³ (yd³)			kg (lb)
Front	14 650 (32 298)	Front	242 (35)	Struck Capacity	18,5 (24)	Bin liner	1 222 (2 694)
Middle	7 810 (17 218)	Middle	302 (44)	SAE 2:1 Capacity	23 (30)	Tailgate	1 003 (2 211)
Rear	7 390 (16 292)	Rear	302 (44)	SAE 1:1 Capacity	27,5 (36)	Extra wheelset	937 (2 066)
Total	29 850 (65 808)			SAE 2:1 Capacity			
LADEN		<b>LADEN</b> (With sinkage)		with Tailgate	24 (31,5)		
Front	19 390 (42 747)	Front	171 (25)				
Middle	23 940 (52 779)	Middle	201 (29)	Rated Payload	37 000 kg		
Rear	23 520 (51 853)	Rear	201 (29)		(81 571 lb)		
Total	66 850 (147 379)						

#### **Dimensions** 3689 (12'1") TOTAL WIDTH MIRROR TO MIRROR 3264 (10'9") BIN WIDTH 824 (2'8") GROUND TO BELLY PLATE 7219 (23'8") 5645 (18'6") GROUND TO AXLE 3855 (12'8") 3190 (10'6") 2378 (7'10") 1526 (5') 600 (5'3") 1600 (5'3") 1450 (4'9") 1950 (6'5") 2615 (8'7") 10487 (34'5") OVERALL LENGTH NOTE: ALL DIMENSIONS SHOWN ARE UNLADEN VALUES. FOR ILLUSTRATIVE PURPOSES, AN AVERAGE TYRE DEFLECTION HAS BEEN TAKEN. R4984 (R16'4") INSIDE TURNING RADIUS

### **Grade Ability / Tractive Effort**

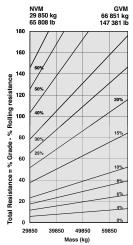
R9203 (R30'2") OUTSIDE TURNING RADIUS

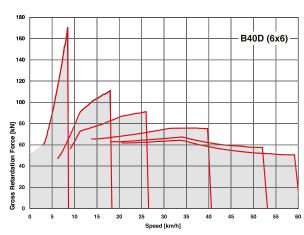
- Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.



#### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- Read down from this point to determine maximum speed.





#### **Technical Data - B45D**

**FNGINE** 

Manufacturer Mercedes Benz

Model OM 502 LA

Configuration

V8, Turbocharged and Intercooled

Gross power

375 kW (503 hp) @ 1 800 rpm

Net power

364 kW (488 hp) @ 1 800 rpm

Gross torque

2 400 Nm (1 770 lbft) @ 1 300 rpm

Displacement 15,93 litres (972 cu.in)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB)

Fuel tank capacity 460 litres (121,5 US gal)

AdBlue® tank capacity 66 I (17 US gal)

Certification

OM 502 LA meets EU Stage IIIB/EPA Tier 4i emissions regulations.

#### **TRANSMISSION**

Manufacturer

Allison

Model 4600 PR ORS

Configuration

Fully automatic planetary transmission with integral retarder

Layout

Engine mounted

Gear layout

Constant meshing planetary gears, clutch operated.

Gears

6 Forward, 1 Reverse

Clutch type

Hydraulically operated multi-disc

Control type Flectronic

Torque control

Hydrodynamic, with lock-up in all gears.

**TRANSFER BOX** 

Manufacturer Bell VGR

Model 17 100

Layout

Remote mounted

Gear layout

Three in-line helical gears

**Output differential** 

Interaxle 33/67 proportional differential, pneumatically spring lockable whilst stationary or on the move.

#### **AXLES**

Manufacturer

Bell

Model 30T

Differential

High input controlled traction differential with spiral bevel gears

Final drive

Outboard heavy duty planetary on all

Housing

Steel fabricated and machined

#### **BRAKING SYSTEM**

Service brake

Dual circuit, full hydraulic oil immersed wet multidisc brakes on all three axles.

Maximum brake force: 395 kN (88 583 lbf)

Park & emergency

Spring applied, air released driveline mounted disc.

Maximum brake force: 440 kN (98 920 lbf)-Static 105 kN (23 605 lbf)-Dynamic

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB) Adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent. **Total retardation power** 345 kW (463 hp) Continuous 797 kW (1 069 hp) Maximum

#### **WHEELS**

Type

Radial Earthmover

**Tyre** 29.5R25

#### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

#### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks.

#### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping, suspension and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump type

Variable displacement load sensing piston

Flow

350 l/min (93 US gal/min)

Pressure

25 Mpa (3 626 psi)

Filter 5 microns

#### **STEERING SYSTEM**

Double acting cylinders, with ground-driven emergency steering pump.

Angle 42°

Lock to lock turns 4,7

#### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders.

Raise time 11,2 s (60° tip angle) **Lowering time** 9,9 s (60° tip angle)

Tipping angle

70° standard, or any lower angle programmable.

#### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System pressure 810 kPa (117 psi)

#### **ELECTRICAL SYSTEM**

Voltage 24 V

24 V

Battery type
Two AGM (Absorption Glass Mat)
type

Battery capacity 2 X 75 Ah

Alternator rating 28 V 80 A

VEHICLE SPEEDS						
1st	7 km/h	4 mph				
2nd	15 km/h	10 mph				
3rd	22 km/h	14 mph				
4th	34 km/h	21 mph				
5th	45 km/h	28 mph				
6th	51 km/h	32 mph				
R	6 km/h	4 mph				

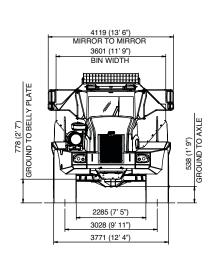
#### CAB

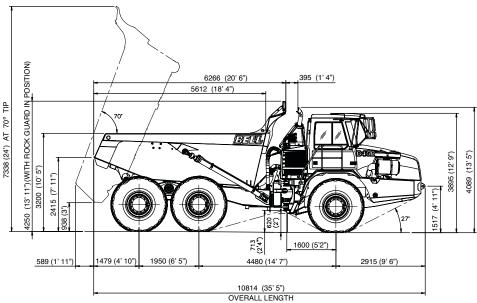
ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

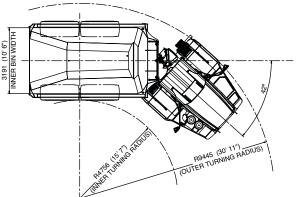
#### Load Capacity & Ground Pressure

OPERATIN	G WEIGHTS	GROUND PRE	SSURE	LOAD CAPA	ACITY	OPTION WE	IGHTS
UNLADEN	kg (lb)	LADEN (No sinkage)	kPa (Psi)	BODY m³ (yd³)			kg (lb)
Front	17 230 (37 986)	Front	275 (40)	Struck Capacity	20 (26)	Bin liner	1 360 (2 998)
Middle	7 890 (17 395)	Middle	340 (49)	SAE 2:1 Capacity	25,5 (33,5)	Tailgate	1 076 (2 372)
Rear	7 860 (17 328)	Rear	340 (49)	SAE 1:1 Capacity	31 (41)	Extra wheelset	937 (2 066)
Total	32 980 (72 708)			SAE 2:1 Capacity			
LADEN		<b>LADEN</b> (With sinkage)		with Tailgate	26,5 (35)		
Front	21 190 (46 716)	Front	189 (27)				
Middle	26 410 (58 224)	Middle	230 (33)	Rated Payload	41 000 kg		
Rear	26 380 (58 158)	Rear	230 (33)		(90 390 lb)		
Total	73 980 (163 098)						

#### Dimensions



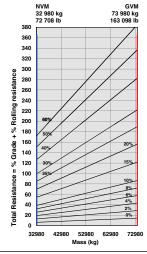


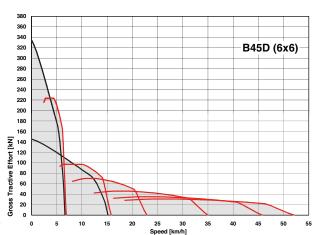


NOTE: ALL DIMENSIONS SHOWN ARE UNLADEN VALUES. FOR ILLUSTRATIVE PURPOSES, AN AVERAGE TYRE DEFLECTION HAS BEEN TAKEN.

### **Grade Ability / Tractive Effort**

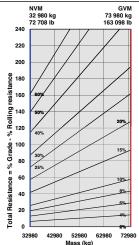
- Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.

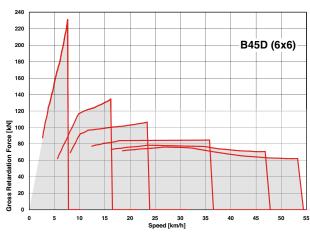




#### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- Read down from this point to determine maximum speed.





#### **Technical Data - B50D**

**FNGINE** 

Manufacturer Mercedes Benz

Model OM 502 LA

Configuration

V8, Turbocharged and Intercooled

Gross power

375 kW (503 hp) @ 1 800 rpm

Net power

364 kW (488 hp) @ 1 800 rpm

Gross torque

2 400 Nm (1 770 lbft) @ 1 200 rpm

**Displacement** 15,93 litres (972 cu.in)

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB)

Fuel tank capacity 460 litres (121,5 US gal)

AdBlue® tank capacity 66 I (17 US gal)

Certification

OM 502 LA meets EU Stage IIIB/EPA Tier 4i emissions regulations.

#### **TRANSMISSION**

Manufacturer

Allison

Model 4600 PR ORS

Configuration

Fully automatic planetary transmission with integral retarder

Layout

Engine mounted with rear output

Gear layout

Constant meshing planetary gears, clutch operated.

Gears

6 Forward, 1 Reverse

Clutch type

Hydraulically operated multi-disc

Control type Electronic

Torque control

Hydrodynamic, with lock-up in all gears.

#### **TRANSFER BOX**

Manufacturer Bell VGR

Model 17 100

Layout

Remote mounted

Gear layout

Three in-line helical gears

**Output differential** 

Interaxle 33/67 proportional differential, pneumatically spring lockable whilst stationary or on the move.

#### AXLES

Manufacturer

Model

30T

Differential

High input controlled traction differential with spiral bevel gears

Final drive

Outboard heavy duty planetary on all axles

Housing

Steel fabricated and machined

#### **BRAKING SYSTEM**

Service brake

Dual circuit, full hydraulic oil immersed wet multidisc brakes on all three axles.

Maximum brake force: 391 kN (87 686 lbf)

Park & emergency

Spring applied, air released driveline mounted disc.

Maximum brake force: 440 kN (98 920 lbf)-Static 105 kN (23 605 lbf)-Dynamic

Auxiliary brake

Automatic exhaust brake Engine Valve Brake (EVB). Adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent. Total retardation power 345 kW (463 hp) Continuous 797 kW (1 069 hp) Maximum

#### **WHEELS**

Type

Radial Earthmover

lyre 875/65R29

#### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

#### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks.

#### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping, suspension and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump type

Variable displacement load sensing piston

Flow

350 l/min (93 US gal/min)

Pressure

25 Mpa (3 626 psi)

Filter

5 microns

#### **STEERING SYSTEM**

Double acting cylinders, with ground-driven emergency steering pump.

Angle 42°

Lock to lock turns

4,7

#### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders.

Raise time

11,2 s (60° tip angle)

**Lowering time** 9,9 s (60° tip angle)

Tipping angle

70° standard, or any lower angle programmable.

#### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System pressure 810 kPa (117 psi)

#### **ELECTRICAL SYSTEM**

Voltage

24 V

Battery type
Two AGM (Absorption Glass Mat)

Battery capacity 2 X 75 Ah

Alternator rating 28 V 80 A

VEHICLE SPEEDS					
1st	7 km/h	4 mph			
2nd	14 km/h	9 mph			
3rd	21 km/h	13 mph			
4th	31 km/h	19 mph			
5th	41 km/h	25 mph			
6th	47 km/h	29 mph			
R	7 km/h	4 mph			

#### CAB

ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

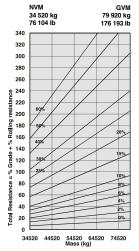
#### Load Capacity & Ground Pressure

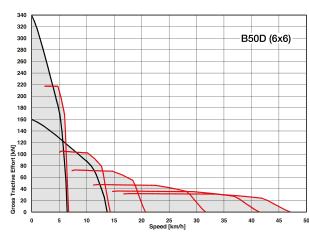
OPERATIN	NG WEIGHTS	GROUND PRE	SSURE	LOAD CAPA	ACITY	OPTION WE	IGHTS
UNLADEN	kg (lb)	LADEN (No sinkage)	kPa (Psi)	BODY m³ (yd³)			kg (lb)
Front	17 550 (38 691)	Front	274 (40)	Struck Capacity	22 (29)	Bin liner	1 457 (3 212)
Middle	8 500 (18 850)	Middle	335 (49)	SAE 2:1 Capacity	28 (37)	Tailgate	1 139 (2 511)
Rear	8 470 (18 673)	Rear	333 (48)	SAE 1:1 Capacity	34 (44,5)	Extra wheelset	1 031 (2 273)
Total	34 520 (76 104)			SAE 2:1 Capacity			
LADEN		<b>LADEN</b> (With sinkage)		with Tailgate	29,5 (39)		
Front	23 440 (51 676)	Front	172 (25)				
Middle	28 255 (62 292)	Middle	207 (30)	Rated Payload	45 400 kg		
Rear	28 225 (62 225)	Rear	207 (30)		(100 090 lb)		
Total	79 920 (176 193)						

#### **Dimensions** 4119 (13' 6") 4290 (14'1") (WITH ROCK GUARD IN POSITION) 6284 (20'7") 395 (1'4") TOTAL WIDTH MIRROR TO MIRROR (24'1") AT 70' TIP 5653 (18'7") 3770 (12' 4") BIN WIDTH GROUND TO BELLY PLATE 778 (2'7") 3895 (12'9") 3300 (10'10") 4089 2423 (7'11") 1517 (4'12") 924 2120 (6' 11") (2,0 1600 (5'3") 3010 (9' 11") TRACK WIDTH 657 (2'2") 1497 (4'11") 1950 (6'5") 4470 (14'8") 2915 (9'7") 3900 (12' 10") WHEEL WIDTH 10832 (35'6") OVERALL LENGTH NNER BIN WIDTH 3191 (10'6")

### **Grade Ability / Tractive Effort**

- Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.

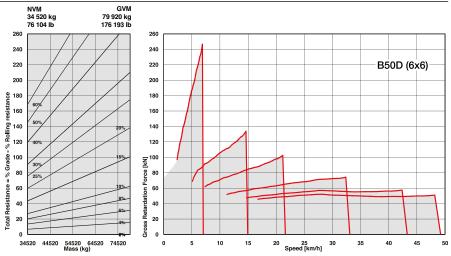




AUL DIMENSIONS SHOWN ARE UNLADEN VALUES. FOR ILLUSTRATIVE PURPOSES, AN AVERAGE TYRE DEFLECTION HAS BEEN TAKEN.

#### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- Read down from this point to determine maximum speed.



### Features and Options

B400 B450	● STANDARD ▲ OPTION  ENGINE	B35D	840D 8455	850) B50)	CAB
• • •					12-volt power outlet
• • •					Cup holder
• • •	Dual-element air cleaner with dust ejector valve				Cooled/heated lunch box
	Precleaner				Ashtray
	Water separator				Electric adjustable and heated mirrors
	Provision for fast fill				Deluxe monitor:
• • •	Serpentine drive belt with automatic tensioner				Analog speedometer / Fuel gauge /
					Transmission oil temperature gauge /
	COOLING				Engine coolant temperature gauge /
• • •	Crankshaft-mounted viscous-drive fan				LED function/warning indicators and audible
	Remote speed controlled hydraulic fan drive				alarm / Transmission gear selection /
	Fan guard				Tachometer / Battery voltage / Hour meter /
					Odometer / Fuel consumption / Tip counter /
	PNEUMATIC SYSTEM				Trip timer / Trip distance / Metric/English units /
•   •   •	Engine-mounted compressor				Service codes/diagnostics
• • •	Air drier with heater				Backlit sealed switch module functions:
• • •	Integral unloader valve				Wiper control / Lights / Heated mirrors /
	and grant annual state of the s				Retarding aggressiveness / Controlled traction
	ELECTRICAL SYSTEM				differentials (B35D/B40D/B50D) / Transfer case
•   •   •	Battery disconnect				differential lock / Transmission gear hold /
• • •	Drive lights				Dump-body tip limit / Automatic dump-body
	Forward work lights				tip settings / Airconditioner/ Heater controls /
•   •   •	Electric hooter				Preselected Speed Control
• • •					
•   •   •	Reverse alarm				DUMP BODY
	White noise backup alarm		•		Dump-body mechanical lock
•   •   •	Rotating beacon				Body liner
•   •   •	Pitch Roll sensor				Tailgate
					Body heater
	STEERING SYSTEM				Less dump body and cylinders
•	Ground-driven secondary steering pump		•		Spill guard
• •					
					OTHER
	CAB		•		Automatic Traction Control (ATC)
•   •   •	ROPS/FOPS certification				26.5R25 radial earthmover tyres
•   •   •	Tilt cab		•		29.5R25 radial earthmover tyres
•   •   •	Gas strut-supported door				875/65R29 radial earthmover tyres
•   •   •					Remote grease banks
•   •   •	HVAC Climate control system			$  \bullet  $	Automatic greasing
•   •   •	AM/FM radio/CD player		•	$  \bullet  $	Onboard weighing
•   •   •	Rear window guard		•		Fleetmatic Classic package for 2 years
•   •   •	Wiper/washer with intermittent control				Load lights
•   •   •	Tilt and telescoping steering wheel			$ \bullet $	Comfort ride suspension (front)
•   •   •					Comfort ride suspension (rear)
•   •   •	Rear window wiper				Reverse camera
	Heated seat with 3-point retractable seat belt harness				Hand rails
_   _   _	Foldaway trainer seat with retractable seat belt				Cab peak

#### Notes



All dimensions are shown in millimetres, unless otherwise stated between brackets. All dimensions are shown in millimetres, unless otherwise stated between prackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment. Blu@dvantage™ is a trademark of Bell Equipment Co. (PTY) Ltd.

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