

Inspection Report

Mission #: 20107127-017

Report Date: 11.11.2020

Page 1 of 20

A. General Information

Client:	Princess House
Vendor:	Nav Nit Group Of Textiles
Factory :	Nav Nit Group Of Textiles
Service Location:	# 19, 5th Street, Ahimsapuram, Sellur, Madurai India
Service Start Date:	November 11,.2020
Service Type:	Pre-shipment Inspection

B. Order Status

No.	PO#	Item#	Item Description	PO Qty	Booked Insp. Qty	Status
1.	93006-PH-NN	1688	1688 - PH - VIDA SANA RIDGED TOWEL – BLUEBERRY – 28"x18"	4,992 pcs	4,992 pcs	100% Packed

C. Inspection Result Summary

No.	Section Description	Conformity Check Result	Remark Code
1.	Shipper Carton Packaging	<input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> Pending <input type="checkbox"/> N/A	
2.	Inner Carton Packaging	<input type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> Pending <input checked="" type="checkbox"/> N/A	
3.	Retail Packaging	<input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> Pending <input type="checkbox"/> N/A	
4.	Product Type (including style, size, color, construction, material, marking and labeling)	<input type="checkbox"/> Pass <input type="checkbox"/> Fail <input checked="" type="checkbox"/> Pending <input type="checkbox"/> N/A	1, 2
5.	AQL (Workmanship / Appearance / Function)	<input checked="" type="checkbox"/> Pass <input type="checkbox"/> Fail <input type="checkbox"/> Pending <input type="checkbox"/> N/A	
6.	On-site Tests	<input type="checkbox"/> Pass <input type="checkbox"/> Fail <input checked="" type="checkbox"/> Pending <input type="checkbox"/> N/A	3, 4, 5
OVERALL RESULT:		<input type="checkbox"/> Beyond AQL <input type="checkbox"/> Due to Remark:	(X) PENDING, Due to Remark: 1,2,3,4,5

D. Inspection Remarks

- PENDING – Approved sample was not available in factory at the time of inspection. So we have sealed one sample with AQF tape from bulk and kept at factory for client reference. Refer digitals



2. PENDING – In shipping mark, Production date code detail was not matching with client spec, however matching to factory provided “vendor approved layout & it is as per client special instructions”. Refer digitals

3/8" ↑ **TV1914** Font Name: Arial (bold)
Font Size: 37.7

11/11/19
2020

3/4" ↑ **1688** Font Size: 67.5

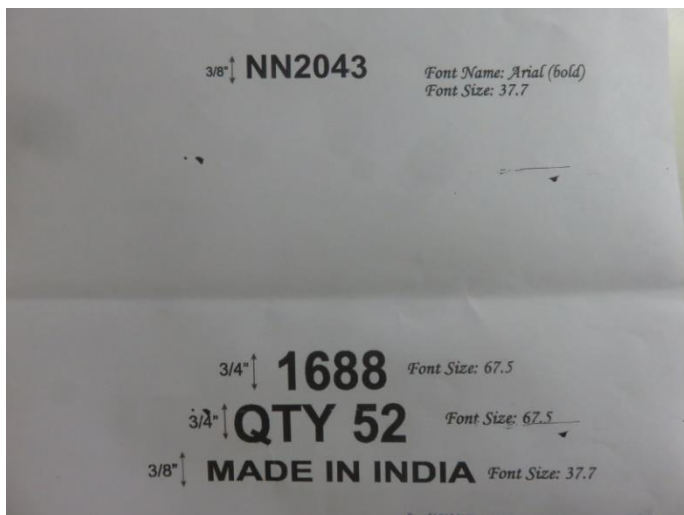
3/4" ↑ **QTY 52** Font Size: 67.5

3/8" ↑ **MADE IN INDIA** Font Size: 37.7



Tech file

Bulk Carton



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Vendor Approved Layout

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3. PENDING – SPI details was not given by client, so we have given actual findings in the report 8-9 /INCH



4. PENDING – Product weight tolerance was not given by client, so we have given actual findings in the report.



5. PENDING – Fabric GSM Machine and Metal detector machine was not available in factory, at the time of inspection. So we couldn't able to perform the test.

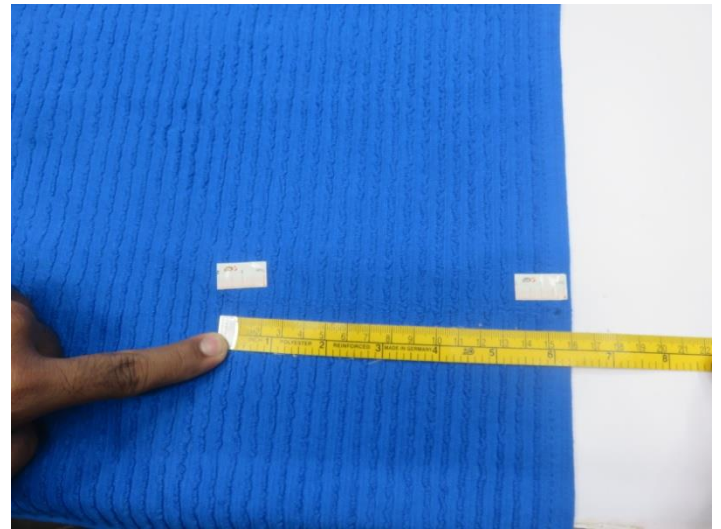
6. Note – Lab test Report was provided by factory at the time of inspection and Result meets Client requirement.

REGIONAL LABORATORY TEXTILES COMMITTEE (Ministry of Textiles, Government of India) Textile Testing & Technical Services 21 - J. KVR Complex, 2nd Floor, 80 Feet Road, KARUR - 639 002 Tel : 04324 238910, Tel/Fax : 2748271 E-mail : tckarur@gmail.com, kmrto@nic.in																											
TEST REPORT																											
Test Report Number	785	Date	10-11-2020																								
Name of the Party	NAV NIT GROUP OF TEXTILES No.19, 5th Street, Ahimsapuram, Sellur Madurai 625002																										
Sample Forwarding Letter No & Date	No: nil date: 06-11-2020																										
Date of Receipt of Sample	10-11-2020																										
Buyer's / Importer's Name and Address	----																										
Date of Testing	10-11-2020																										
Customer Sample No	Sample Description	Sample Color	Lab Sample No																								
BUYER NAME: MU-KITCHEN	DISH TOWEL	BLUEBERRY	CCO-785																								
BUYER PO NO: 93006-PH-NN																											
DESIGN: RIDGED TERRY TOWEL																											
ULR Number : ULR-TC-81082000000740F		TEST RESULTS																									
Colour Fastness to Commercial Laundering at 40°C (AATCC 61-1A 2013)																											
(Grey Scale rating)	Change in Colour	3.5																									
	Staining on Cotton	3.5																									
Colour Fastness to Crocking (AATCC - 8 : 2016)																											
(grey scale rating)	Staining on Cotton	DRY 4	WET 3																								
<p>Page 1 of 1</p> <p>Complaints if any are to be reached within 45 days of issue of Test Report</p> <p style="text-align: right;">Signature and seal of Officer जलु प्रमाणन अधिकारी (प्राबहादेवी) JALU QUALITY ASSURANCE OFFICER (LAB)</p>																											
ISO : 17025 Accredited Laboratory																											
<p>Sample is not drawn by Textiles Committee. Results relate only to the samples tested. This test report is not to be published in any form without the explicit written consent of the Textiles Committee. Please quote Test Report No. and date for all future correspondence. Sample is conditioned and tested at a temp of 27±2°C (instead of 20±1±21°C) and 65±2%RH whenever ASTM/AATCC/ISO methods adopted. Complaints, if any, are to be received within 45 days of issue of the test report.</p> <table border="1"> <thead> <tr> <th colspan="2">Grey Scale Rating</th> <th>Pilling Rating</th> <th>Blue Wool Rating</th> </tr> </thead> <tbody> <tr> <td>5. Excellent</td> <td>5. No Staining</td> <td>5. No Pilling</td> <td>8. Outstanding</td> </tr> <tr> <td>4. Good</td> <td>4. Slight Staining</td> <td>4. Slight Pilling</td> <td>7. Excellent & Very Good</td> </tr> <tr> <td>3. Fair</td> <td>3. Noticeable Staining</td> <td>3. Moderate Pilling</td> <td>6. Fairly Good & Good</td> </tr> <tr> <td>2. Poor</td> <td>2. Considerable Staining</td> <td>2. Severe Pilling</td> <td>5. Fair 2 Poor</td> </tr> <tr> <td>1. Very Poor</td> <td>1. Extensive Staining</td> <td>1. Very Severe Pilling</td> <td>4. Fair 1 Poor</td> </tr> </tbody> </table> <p>Headoffice: Textiles Committee (Ministry of Textiles, Government of India), P. Balu Road, Prabhadevi Chowk, Prabhadevi, MUMBAI-400025. Tel: 091+022+66527500 Fax: 091+022+66527554 E-mail: tclabmumbai@gmail.com</p>				Grey Scale Rating		Pilling Rating	Blue Wool Rating	5. Excellent	5. No Staining	5. No Pilling	8. Outstanding	4. Good	4. Slight Staining	4. Slight Pilling	7. Excellent & Very Good	3. Fair	3. Noticeable Staining	3. Moderate Pilling	6. Fairly Good & Good	2. Poor	2. Considerable Staining	2. Severe Pilling	5. Fair 2 Poor	1. Very Poor	1. Extensive Staining	1. Very Severe Pilling	4. Fair 1 Poor
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7. Note: This PSI was conducted for an Ordered /offered quantity of 4,992 pieces / 96 cartons; Upon arrival 100% Goods packed.

E. A1 -AQL Summary (Workmanship, Appearance and Basic Function)

Inspection Level	Sample Size			AQL Level			AQL Comment	AQL Defects		
L-II	Cri.	Maj.	Min.	Cri.	Maj.	Min.	Nil	Cri.	Maj.	Min.
	200	200	200	0	1.0	2.5				
Max Allowed:								0	05	10
Total Found:								0	04	06
List of Defects – BLUE BERRY								AQL Defects Result: PASS		
1. Weaving defect(broken end) at front -16cm								0	1	0



2. Cut hole at hem – 0.3cm

0 1 0



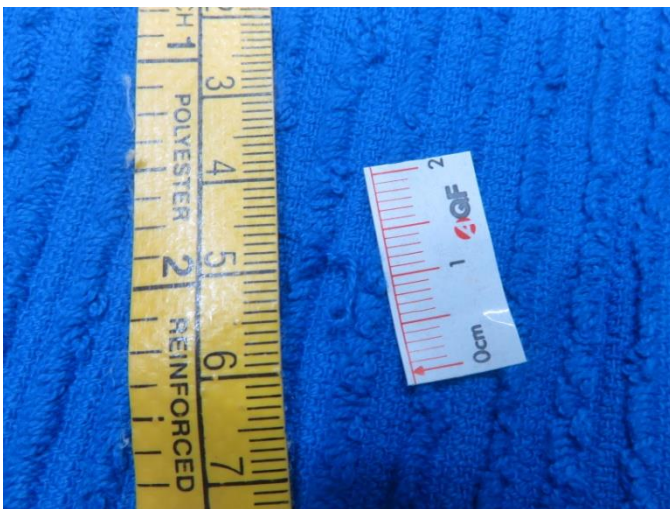
3. Pulled yarn at front – 1.5cm to 2cm

0	2	0
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4. Pulled yarn at back – 0.5cm

0	0	2
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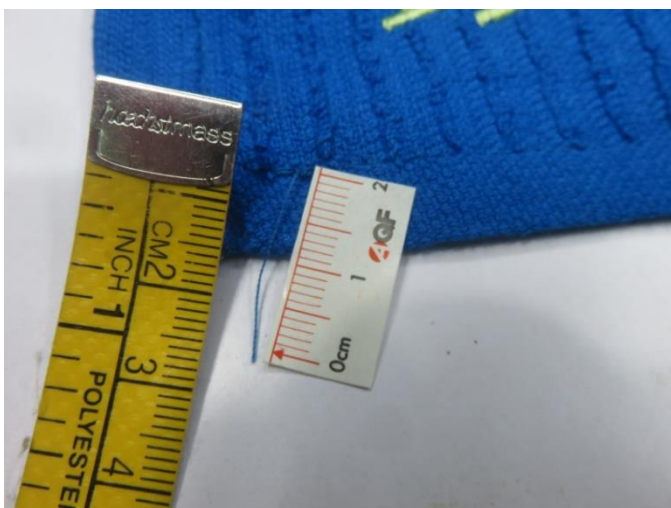


5. Uncut thread ends at hem – 1.5cm to 2cm

0

0

3



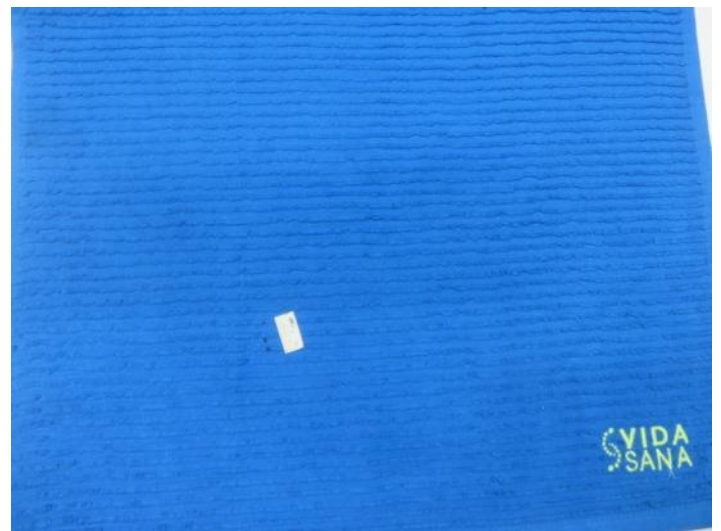


6. Stain at front – 0.3cm

0

0

1



Section 1: Spec Verification					
No.	Check-point	Pcs	Checkpoint Instruction	Tolerance	Result
1.1	Spec Verification	2* per item	Verify the packing, packaging, labeling and item against the product spec in detail. They shall conform to the spec.	Conforms	Pending - Approved sample not available for comparison, however actual finding attached in report.

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Section 2: Measurements				
No.	Check-point	Pcs	Checkpoint Instruction and Tolerance	Result
2.1	Pallet Size	2* per item	As per the given spec.	N/A
2.2	Packed Pallet Height	2* per item	Cannot exceed 114cm.	N/A
2.3	Shipper Carton Size	1* per item	As per the given spec.	Pass - 15.5x14 ¼ x 14"
2.4	Shipper Carton Gross Weight	2* per item	As per the given spec.	Pass - 7.953 kg /7.910kg
2.5	Retail Packaging Size	1* per item	As per the given spec	Actual findings. - 14 ¼ x6 1/2x 7/8 "
2.6	Item Dimensions	S-1 per item	As per the given spec.	Pass - Refer Page on 9
2.7	Item Net Weight	S-1 per item	As per the given spec.	Actual findings.- Refer Page on 9
2.8	S-Hook Thickness (if applicable)	S-1 per item	3.5mm (MIN 3.3mm, MAX 3.7mm) OR 2mm (MIN 1.8mm, MAX 2.2mm) - Either style is acceptable	N/A

Section 3: Item Check				
No.	Check-point	Pcs	Checkpoint Instructions	Result
3.1	Material/ Construction Verification	1* per item	Verify against approved sample or given spec (including S-hooks and plastic strips if applicable)	Pending - Approved sample not available for comparison , however actual finding attached in report.
3.2	Color Check	2 per color	Compare with PMS color and approved sample. Approved sample takes precedence over PMS.	Pending - Approved sample not available for comparison , however actual finding attached in report.
3.3	General Workmanship	G	As per client specs.	Refer section E – A1

Section 4: On-site Tests					
No.	Checkpoint	pcs	Checkpoint Instruction&Tolerance		Result
1).	Carton Drop Test	1*Carton per item	IOP 1.9.	No damage to item, no crack or breakage to packaging.	Pass
2).	Barcode Check	2* per item	Scan and compare with the number in given spec and Human Readable Code	Conforms	N/A
3).	Stitches Per Inch	2* per item	Measure the Stitches Per Inch and compare with the given spec and approved sample. Report the actual Stitches Per Inch.	Conforms	Actual Findings 8-9 inch
4).	GSM Check	1* per material	Check the grams per square meter of the fabrics by means of a Circular Sample Cutter and Precision Electronic Balance. Compare the actual GSM against the given spec and report the actual GSM.	As per the client-provided spec; otherwise, +/-5%.	Pending – Refer Remark # 4
5).	Hand Wash Check	1* per item type	Wash the item with normal dish detergent and 3M scrub pad (or similar).	No degradation, deformation.	N/A
6).	Dishwasher Test	2* per item	For item stated Dishwasher Safe, wash item on 2 cycles with dish detergent in a dishwasher.	No degradation, deformation.	N/A

7).	Dry crocking Check	2* per item	Using white cotton cloth, rub firmly on all types of material and printing.	Rating 4 or higher	Pass
8).	Wet crocking Check (water)	2* per item	Using a wet white cotton cloth, rub firmly on all types of material and printing.	Rating 3 or higher	Pass
9).	Printing Adhesion Test	2* per item	Firmly apply and remove 3M tape to the printings on the item once. Check for damage.	No damage or discoloration; no color transferred to the tape	N/A
10).	Seam Strength Test by Pull Gauge	2* per item	Pull each Seam at a force of 3kg by an appropriate pull gauge for 10 seconds.	No broken seams	N/A
11).	Fatigue Test on Fastener and Velcro	2* per item	Use any fastener or Velcro of the item 50 times as they would normally be used. Afterwards check if there is any malfunction to the fastener or Velcro.	No malfunction to fastener or Velcro.	N/A
12).	Function Check	S-2 per item	Check the function of the item in the same manner that it would normally be used.	Normal function, no irregularities	N/A
13).	Seam Strength Test by Hand	G	Pull on seams by hand using normal force. Check seams in 3 places.	No tearing or looseness of seams	Pass
14).	Odor Check	G	Smell for any unusual odor.	No unusual odor	Pass
15).	Metal Detector Check	G	Using a calibrated metal detector, check for the presence of any metal. NOTE – to be performed only on items intended to be without metal at the time of inspection.	No metal 1.Dangerous metal is CRITICAL; 2. Non-dangerous metal is MAJOR	Pending – Refer Remark # 4

PRODUCT MEASUREMENT: Towel (Item# 1688)

S. No	Size	Spec	Measurements –S1 level (8 pcs)								Tol in inches
			S1	S2	S3	S4	S5	S6	S7	S8	
1	Length	28"	-1/2	+1/4	Ok	-1/4	-1/4	Ok	-1/2	-1/4	± 1
2	Width	18"	-1/4	-1/4	-3/8	-1/2	-1/4	-1/8	-1/4	-1/2	± 1/2
	Product weight in grams	/	125	126	126	125	127	125	124	125	Actual findings

E. General Photos

STYLE #- 1688



Shipper Carton in Warehouse



Shipper Carton in Warehouse



Shipper Carton in Warehouse



Shipper Carton Overview



Shipper Carton Front



Shipper Carton Side



Shipper Carton top



Carton ply view



Carton open view with cut protector



Carton open view



Assortment view



Retail Packaging Overview



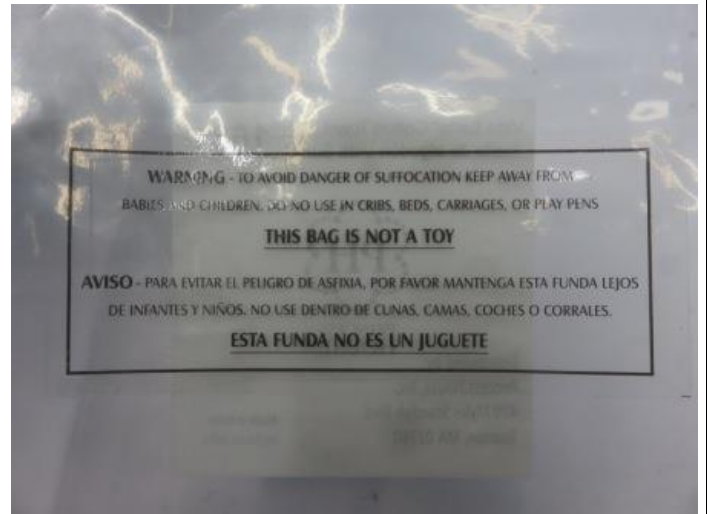
Retail Packaging Detail- 1



Retail Packaging Detail- 2



Brand sticker view



Warning instruction view



Air hole on polybag



Sealing method view



Silica gel pack view



Silica gel open view



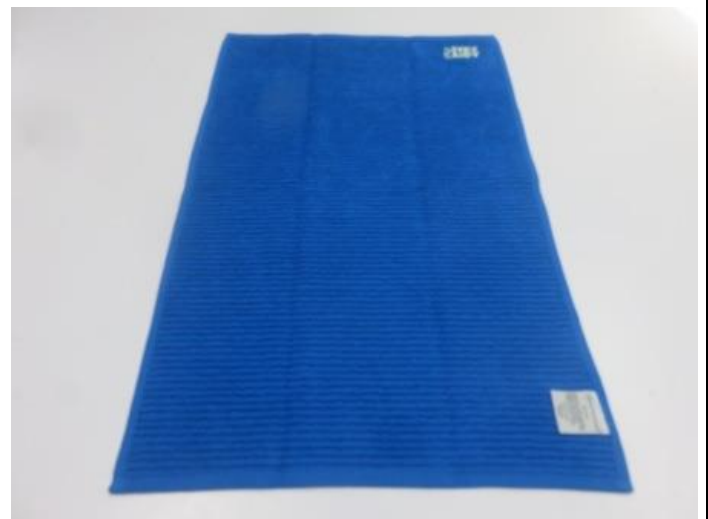
Wash care label view front



Wash care label view back



Product outlook front



Product outlook back



Comparison view – Reference sample (Factory's) & Bulk – front / back

Onsite –Style # 1688



Carton drop test view



After carton drop test view



Carton gross weight view



Carton gross weight view



Carton dimention view



Carton dimention view



Carton dimension view



Carton dimension view



Carton dimension view



Carton dimension view



Retail packaging dimension view



Retail packaging dimension view



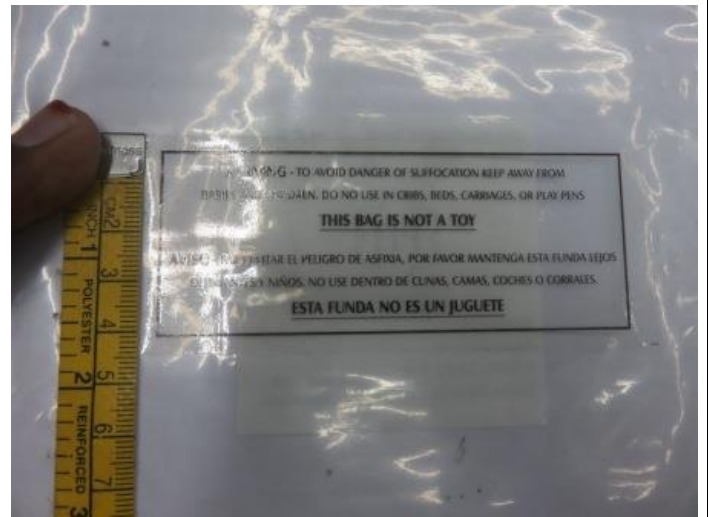
Retail packaging dimension view



Brand sticker dimension view



Brand sticker dimension view



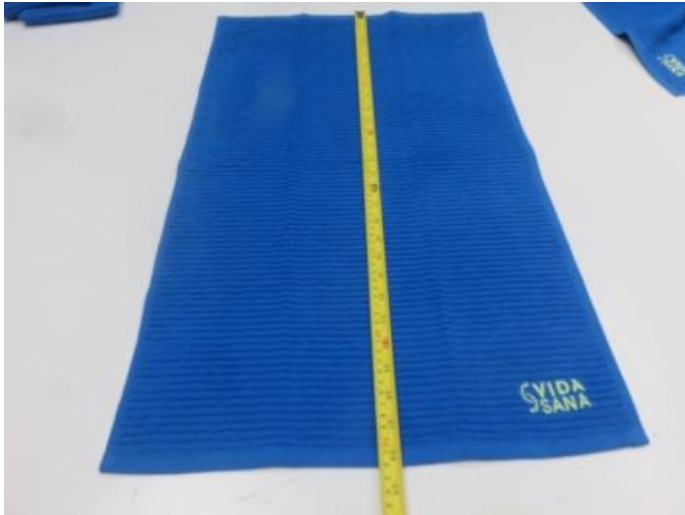
Warning instruction dimension view



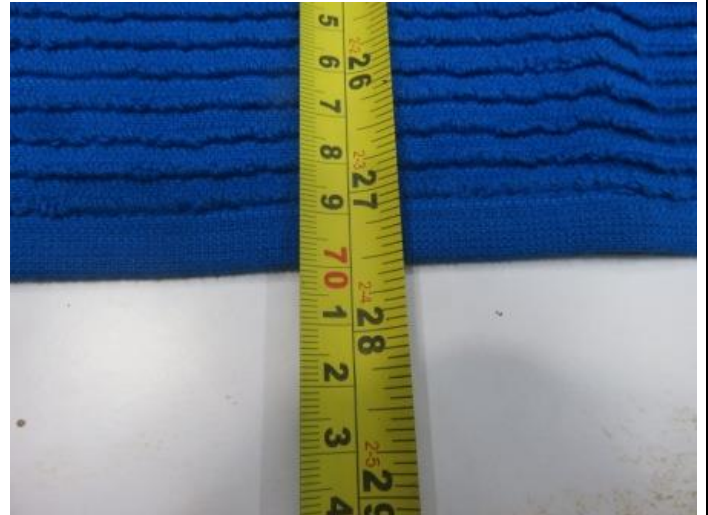
Warning instruction dimension view



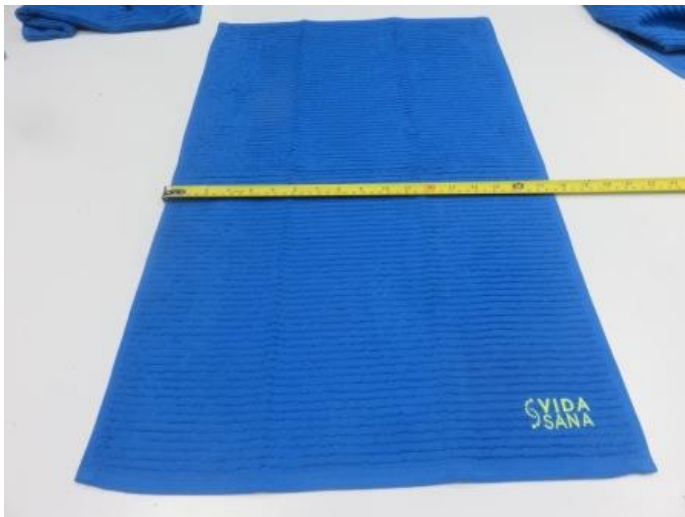
Seam strength test view



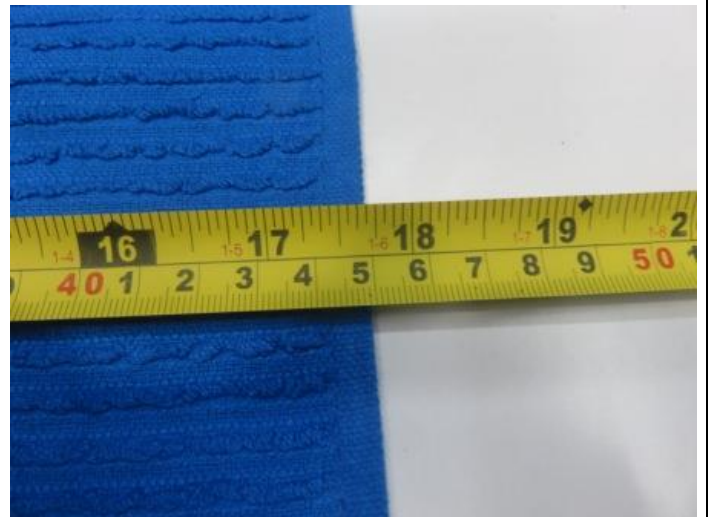
Product dimension check view



Product dimension check view



Product dimension check view



Product dimension check view



Smell check



Retail product weight check view



Color shade check view



Color shade check view



Rubbing test – Dry



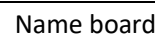
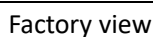
Rubbing test – Wet



All major and minor defective samples sealed view

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Signed draft report

Packaginglist

