

# Manual Extruder

- Compact & Portable:** Ideal for small-scale production and R&D applications.
- Customizable Nozzle Size:** Standard nozzle size up to 25 mm, with custom sizes available as per customer requirement.
- Durable Construction:** Die, barrel, and piston made of high-quality stainless steel for superior strength and performance.
- Stable & Long-Lasting:** Mild steel support structure with powder coating for corrosion resistance.
- User-Friendly:** Simple manual operation for easy control and minimal maintenance.
- Versatile Application:** Suitable for a variety of extrusion processes including plastics, polymers, and other materials.



| Feature               | Details  |
|-----------------------|--|
| Equipment Name        | Table Top Hand Extruder                          |
| Nozzle Size           | Up to 25 mm (customizable)                       |
| Construction Material | Die, Barrel & Piston: Stainless Steel            |
| Support Structure     | Mild Steel with Powder Coating                   |
| Operation Mode        | Manual/Hand Operated                             |
| Size                  | Compact tabletop design                          |
| Weight                | Lightweight, easy to transport                   |
| Power Supply          | Manual operation (no electrical requirement)     |
| Customization Options | Custom nozzle sizes, extrusion speed adjustments |
| Maintenance           | Low maintenance, easy-to-clean components        |
| Safety Features       | Ergonomic design with overload protection        |



# Automatic Extruder

**Versatile Material Handling:** Designed to process a wide range of materials such as meta materials, ceramic materials, and metal powders with adequate plasticity to pass through the die.

**Piston Type Extruder:** The piston-driven design ensures smooth and efficient material extrusion.

**Fixed Machine Frame:** Mounted in a robust mild steel (MS) frame, ensuring stability during operation.

**Precise Extrusion Height:** The extrusion height is set to 200mm from the base level for optimal material flow.

**Single Screw Piston Movement:** The machine uses a single screw model that is connected to the piston for efficient material movement through the die orifice.

**Mechanized Drive:** Powered by a 0.5HP motor, ensuring efficient performance.

**Variable Speed Control:** The extruder features a variable speed drive (VFD) for precise control over extrusion speed.

**Polished Stainless Steel Barrel:** The barrel is made from high-quality, well-polished stainless steel for durability and smooth operation.

**Customizable Die Size:** A single die, customized to the customer's requirements, is supplied with the extruder. Standard die dimensions include an inner diameter of 5.5 mm and an outer diameter of 11.5 mm.



| Feature               | Details  |
|-----------------------|--|
| Type                  | Extrusion Machine for Meta Materials, Ceramic Materials and Metal Powders  |
| Model                 | Piston Type Extruder   |
| Frame                 | Fixed in a robust Mild Steel (MS) frame  |
| Extrusion Height      | 200 mm from the base level   |
| Working Principle     | Material with suitable plasticity is loaded through the barrel, and the piston pushes it through the die orifice |
| Piston Movement       | Single screw model connected to the piston   |
| Drive                 | Mechanized drive with a 0.5 HP motor   |
| Speed                 | Variable speed with VFD control  |
| Barrel                | Made from well-polished Stainless Steel  |
| Die Size              | Custom die supplied (Inner Diameter: 5.5 mm, Outer Diameter: 11.5 mm)  |
| Power Supply          | 0.5 HP motor   |
| Customization Options | Die sizes and extrusion parameters customizable based on customer needs  |

# Automatic Extruder

## Available Options:

**Single Screw Model:** Ideal for simpler extrusion processes, offering good control over material flow.

**Twin Screw Model:** Provides enhanced mixing and better handling of more complex materials for superior quality and consistency.

**Piston Type Model:** Suitable for applications requiring precise material pushing and high pressure for more demanding material types.



# Vacuum Extruder

**Versatile Material Handling:** Designed to process a wide range of materials such as meta materials, ceramic materials, and metal powders with sufficient plasticity to pass through the die.

**Piston Type Extruder:** The piston-driven design ensures smooth and efficient material extrusion, ideal for precise and high-pressure applications.

**Advanced Vacuum System:** The extruder features a robust vacuum system with a minimum vacuum level of  $10^{-1}$  Torr (rough vacuum) to enhance material quality by reducing air pockets and improving material density during extrusion.

**Vacuum Pump:** Dual-stage rotary vacuum pump with oil trap to ensure consistent vacuum levels and prevent contamination.

**Vacuum Indication:** The system includes an analog dial gauge for easy monitoring of vacuum levels during operation.

**Vacuum Timer:** A special timer is provided to control the vacuum system, ensuring precise timing and operation.

**Fixed Machine Frame:** Mounted in a durable mild steel (MS) frame for stability during operation.

**Precise Extrusion Height:** The extrusion height is set to 200 mm from the base level for optimal material flow.

**Single Screw Piston Movement:** The machine uses a single screw model connected to the piston for efficient material movement through the die orifice.

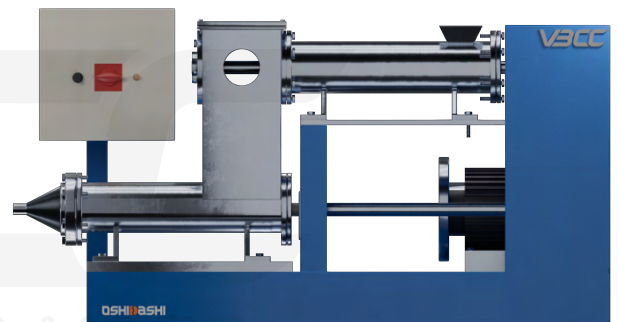
**Mechanized Drive:** Powered by a 0.5 HP motor, ensuring efficient performance.

**Variable Speed Control:** The extruder features a variable speed drive (VFD) for precise control over extrusion speed.

**Polished Stainless Steel Barrel:** The barrel is made from high-quality, well-polished stainless steel for durability and smooth operation.

**Customizable Die Size:** A single die, customized to the customer's requirements, is supplied with the extruder. Standard die dimensions include an inner diameter of 5.5 mm and outer diameter of 11.5 mm.

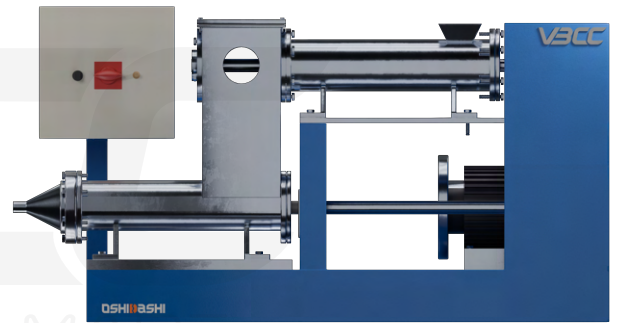
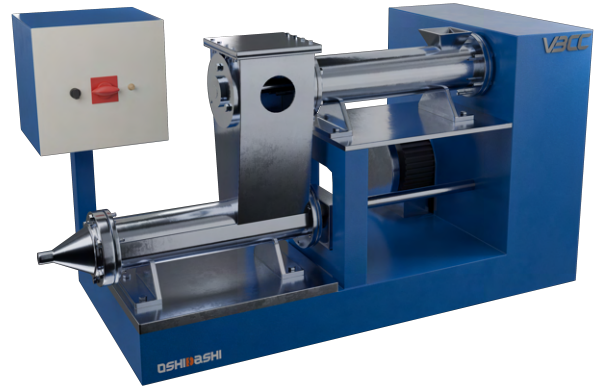
**Improved Material Quality:** The vacuum environment significantly improves the extrusion quality by reducing air entrapment, enhancing the material's density and overall consistency.





# Vacuum Extruder

| Feature               | Details  |
|-----------------------|--|
| Type                  | Vacuum Extrusion Machine for Meta Materials, Ceramic Materials, and Metal Powders                                |
| Model                 | Piston Type Extruder with Vacuum System  |
| Frame                 | Fixed in a robust Mild Steel (MS) frame  |
| Extrusion Height      | 200 mm from the base level   |
| Working Principle     | Material with suitable plasticity is loaded through the barrel, and the piston pushes it through the die orifice |
| Piston Movement       | Single screw model connected to the piston   |
| Vacuum System         | Minimum vacuum level of $10^{-1}$ Torr (rough vacuum)  |
| Vacuum Pump           | Dual-stage rotary vacuum pump with oil trap  |
| Vacuum Indication     | Analog dial gauge for vacuum level monitoring  |
| Vacuum Timer          | Special timer provided for vacuum system control   |
| Drive                 | Mechanized drive with a 0.5 HP motor   |
| Speed                 | Variable speed with VFD control  |
| Barrel                | Made from well-polished Stainless Steel  |
| Die Size              | Custom die supplied (Inner Diameter: 5.5 mm, Outer Diameter: 11.5 mm)  |
| Power Supply          | 0.5 HP motor   |
| Customization Options | Die sizes and extrusion parameters customizable based on customer needs  |



## Available Options:

**Single Screw Model:** Ideal for simpler extrusion processes, offering good control over material flow.

**Twin Screw Model:** Provides enhanced mixing and better handling of more complex materials for superior quality and consistency.

**Piston Type Model:** Suitable for applications requiring precise material pushing and high pressure for more demanding material types.

**Vacuum System Option:** Rough vacuum created by a dual-stage rotary vacuum pump (minimum  $10^{-1}$  Torr) with an oil trap, vacuum indication via an analog dial gauge, and a vacuum timer for precise operation control.