

Dimensions													
Nominal Outside Diameter	Tole Range	Class 1 (0.25)		Class 2 (0.40)		Class 3 (0.60)		Class 4 (0.80)		Class 5 (1.00)		Class 6 (1.25)	
		Wall Thickness		Wall Thickness		Wall Thickness		Wall Thickness		Wall Thickness		Wall Thickness	
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
20	+0.3									1.1	1.5	1.4	1.8
25	+0.3							1.2	1.6	1.4	1.8	1.7	2.1
32	+0.3							1.5	1.9	1.8	2.2	2.2	2.7
40	+0.3					1.4	1.8	1.8	2.2	2.2	2.7	2.8	3.3
50	+0.3					1.7	2.1	2.3	2.8	2.8	3.3	3.4	4.0
63	+0.3			1.5	1.9	2.2	2.7	2.8	3.3	3.5	4.1	4.3	5.0
75	+0.3			1.8	2.2	2.6	3.1	3.4	4.0	4.2	4.9	5.1	5.9
90	+0.3	1.3	1.7	2.1	2.6	3.1	3.7	4.0	4.6	5.0	5.7	6.1	7.1
110	+0.4	1.6	2.0	2.5	3.0	3.7	4.3	4.9	5.6	6.1	7.1	7.5	8.7
125	+0.3	1.8	2.2	2.9	3.4	4.3	5.0	5.6	6.4	6.9	8.0	8.5	9.8
140	+0.5	2.0	2.4	3.2	3.8	4.8	5.5	6.3	7.3	7.7	8.9	9.5	11.0
160	+0.5	2.3	2.8	3.7	4.3	5.4	6.2	7.2	8.3	8.8	10.2	10.9	12.6
180	+0.6	2.6	3.1	4.2	4.9	6.1	7.1	8.0	9.2	9.9	11.4	12.2	14.1
200	+0.6	2.9	3.4	4.6	5.3	6.8	7.9	8.9	10.3	11.0	12.7	13.6	15.7
225	+0.7	3.3	3.9	5.2	6.0	7.6	8.8	10.0	11.5	12.4	14.3	15.3	17.6
250	+0.8	3.6	4.2	5.7	6.5	8.5	9.8	11.2	12.9	13.8	15.9	17.0	19.6
280	+0.9	4.1	4.8	6.4	7.4	9.5	11.0	12.5	14.4	15.4	17.8	19.0	21.9
315	+1.0	4.6	5.3	7.2	8.3	10.7	12.4	14.0	16.1	17.3	19.9	21.4	24.7
355	+1.1	5.1	5.9	8.1	9.4	12.0	13.8	15.8	18.2	19.6	22.6	24.1	27.8
400	+1.2	5.8	6.7	9.1	10.5	13.5	15.6	17.8	20.5	22.0	25.3	27.2	31.3