

FM-JBPD-005/5, Rev.05, 30 Apr.2021

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Daily Operation Report

Daily Operation Report

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Process / à #ã â~ à 2â2 Grinding & Molding

Date / â~1áz ã^H :

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Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Machine No. / â¼!ã."ä %à.@àN#ã~HâP :

Shift / à 0 :

Model

Model

Model

Model

Lot No.

Lot No.

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àŽ3áz'áz ãNláz ã.

àŽ3áz'áz ãNláz ã.

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Start Time

Finished Time

Operator

Model

Model

Model
Model
Lot No.
Lot No.
OK
NG
Hold
Test
Start Time
Finished Time
Operator
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à~2ăž @â®5â
â>-á^1áN*ăN ä>
á~ â^~âp
ă 'â^2ă #ăNHâ
ă 'â^2ă *â>Gâ€
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Total (â.-áN#â~!)
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Model
Lot no.
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Remark

Remark

Compound

Compound

Compound

Compound

Compound

Compound

Compound

Lining weight

Lining weight

Insulator weight

Insulator weight

Remark

Remark

á®1áz ãn NG (Weight)

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á®1áz ãn NG (Weight)

Over

Lower

Over

Lower

Remark

Remark

á®1áz ãn NG (Weight)

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Machine Break time

Machine Break time

Machine Break time

Machine Break time

Machine Break time

Machine Break time

Machine Break time

Machine Break time

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ä 'â^2

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Total

Process Down time

Process Down time

Process Down time

Process Down time

Process Down time

Process Down time

Process Down time

Process Down time

ä 'â^2

ä 'â^2

ä 'â^2

àŽ3áŽ'á•

Total

Availability (%)

Availability (%)

Availability (%)

Availability (%)

Availability (%)

Performance (%)

Performance (%)

Performance (%)

Quality (%)

Quality (%)

Quality (%)

OEE (%)

OEE (%)

Remark...