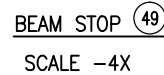




- SEE LAYOUTS FOR DETIAL INFORMATION
- CUT LENGTHS AND COPES ACCORDING TO LAYOUT DRAWINGS
- ALL MONORAILS TO BE FIELD WELDED.



ISSUE FOR
CONSTRUCTION
17-SEP-10

ALL WEIGHTS IN KGs

ITEMS 1 THRU 6 ARE PROVIDED BY OWNER.
ITEMS 1 THRU 6 ARE SUGGESTED EQUIPMENT, AND QUANTITIES.

CODE NO.		ITEM NO. REQ.		DESCRIPTION				MTL		WT.	
00-000				MATERIAL LISTED FOR ONE		UNIT		1		REQ.	
THIS DWG. ALSO APPLIES TO:				CMI EFCO, INC., SALEM, OHIO, USA							
TITLE				MONORAILS AND HARDWARE							
REP. N.C.				REP. N.C.							
SERIAL NUMBER		EGPT. CODE		NUM. ORDER		SH. NO.		REV.			
S 6123		H R		1100		0103					
DRAWING NUMBER											
DRAWN:		CHECKED:		SCALE: 1:10				M OR T ORD. NO.			
TRACED:		APPROVED:		DATE: 00/00/91							

GENERAL NOTES

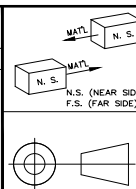
WORK THIS DRAWING WITH DRAWINGS:

1005-01 thru 1005-03; 1006-01 thru 1006-03; 1007-01 thru 1007-03; 1011-01 thru 1011-03; 1012-01; 1013-01; 1015-01

ALL HOLES TO BE DRILLED.

ROUGHNESS VALUES R _a		ROUGHNESS GRADE NUMBERS
μm	μin	ISO 1302
12,5	500	N 10
6,3	250	N 9
3,2	125	N 8
1,6	63	N 7
0,8	32	N 6
0,4	16	N 5

DO NOT SCALE DRAWING



UNLESS OTHERWISE SPECIFIED TOLERANCES ON DIMENSIONS ARE: DECIMAL DIMENSIONS $\pm .1\text{MM}$ ($.005''$) FRACTIONAL DIMENSIONS FOR MACHINED PARTS $\pm .4\text{MM}$ ($1/64''$) FRACTIONAL DIMENSIONS FOR FABRICATION $\pm 3\text{MM}$ ($1/8''$)

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TO AID IN THE ASSEMBLY OR OPERATION OF UNITS
FURNISHED BY CMI EFCO, INC., OR AS OTHERWISE
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THAT IT IS TO BE RETURNED UPON REQUEST AND IS
NOT TO BE COMMUNICATED, DISCLOSED OR COPIED,
EXCEPT AS EXPRESSLY AUTHORIZED BY CMI EFCO, INC.

9-22-10	△	UPDATED B/M. TO SUIT O.D.M. DWG'S. X	
9-14-10	△	GENERAL REVISIONS TO DWG.	
7-15-10	△	DELETE ITEM 7, ADDED MONORAIL FIELD WELD NOTE ADDED ITEM 45, FIXED QUANTITIES AND WEIGHTS	
DATE	REV.	CHANGE LIST	

CODE NO.		ITEM NO. REQ.		DESCRIPTION				MTL		WT.	
00-000				MATERIAL LISTED FOR ONE		UNIT		1		REQ.	
THIS DWG. ALSO APPLIES TO:				CMI EFCO, INC., SALEM, OHIO, USA							
TITLE				MONORAILS AND HARDWARE							
REP. N.C.				REP. N.C.							
SERIAL NUMBER		EGPT. CODE		NUM. ORDER		SH. NO.		REV.			
S 6123		H R		1100		0103					
DRAWING NUMBER											
DRAWN:		CHECKED:		SCALE: 1:10				M OR T ORD. NO.			
TRACED:		APPROVED:		DATE: 00/00/91							