Application of Transformers for Oil Well Production Forecasting

1st Pedro Henrique Cardoso Paulo Mechanical Engineering Department Petrobras and PUC-Rio Rio de Janeiro, Brazil pedrorjpaulo.phcp@gmail.com 2nd Felipe da Costa Pereira

Mechanical Engineering Department

Petrobras and PUC-Rio

Rio de Janeiro, Brazil

felipecostapereira@gmail.com

3rd Helon Vicente Hultmann Ayala

Mechanical Engineering Department

PUC-Rio

Rio de Janeiro, Brazil

helon@puc-rio.br

Abstract—In the oil and gas industry, long-term development strategies as well as short-term operational decisions rely on well monitoring data. In recent years, this industry has benefited from machine learning techniques as the availability and quality of oil field data, allowing the application of data-driven models to fit and predict field behaviour and provide better business decisions. Among the variables of interest, the production rates are worth studying due to its connection to the revenue and uncertainties associated to its determination.

This study makes use do the transformer neural network architecture in order to perform the production forecast of an oil well from the Volve dataset. The results are compared with other possible solutions for the task, such as the system identification approach using different regressors. An statistical analysis of the model and hyperparameter investigation is also presented.

The final models showed interesting results when compared to the real data, with the transformer being the best model in the base case. The statistical tests performed indicated low impact of the memory size and more tendency of outlier models in case of a large number of encoder layers for a dataset comprised of one single well with relatively few samples. The transfer learning test showed promising results in OSE predictions, but failed in a Free-run simulation, which is the main interest of the work, with further tests to improve being needed.

Index Terms—transformers, pytorch, neural network, oil and gas, production forecast, digital twin.

I. INTRODUCTION

Well monitoring and production rates estimations compose the reservoir management activity and have a major role in the oil and gas industry. Being able to accurately forecast the production of a well or an oilfield is a constant need on the oil and gas industry in order to assess the economic value of its assets, calculate royalties to be paid and perform an effective reservoir management strategy that will increase the value extracted from the oil field [1].

In most offshore production facilities, the separation of the three phases (oil, gas and water) of the wells is performed only for the total production of the unit, as the space available for the separation vessels is limited. A second separation system is usually available to separate fluids of a single well in order to have an accurate measurement of its three phases flow rates. This vessel is called test separator and this operation of measuring flow rates is known as well test. As the separator test measures are obtained for a single well at a time, most part of the time the well flow rates are not being continuously

acquired. The full historic production flow rates for each of the connected wells, is then, uncertain as it is usually reported as an apportionment of the total production. An alternative to the traditional well test based apportionment is the use of multi phase flow meters, however, since multi phase flow is complex, turbulent, and chaotic, the acquisition of accurate, reliable, and repeatable rate measurements can be a challenge [2].

Due to the challenges associated to the determination and forecasting of production rates per well, production predictions are normally performed by using simulation models based on first principles. These models are built and maintained by qualified engineers by using pressure and temperature data taken from sensors positioned in key points of the well, some of which are displayed schematically in figure 1. Adjusting the reservoir model in order to correctly match the actual dynamic historic behaviour is the process known as history match [1]. Li et al. [3] comment that this approach, due to some simplified assumptions, may generate uncertain models and also cites the pressure dependency of the flow rate as input, an already uncertain variable, as a major limitation. The dependency of well sensors for the history match can also be a challenge, since there is always a risk of losing some measurements. As an example, the donwhole pressure is one of the most important variable to provide useful information for management and oil recovery of the oil field [4] but the PDG sensor responsible for its measurement has a high failure rate. Those systems for measuring pressure and temperature historically exhibited a low reliability [5] and, in offshore wells, the replacement of such equipment once it's damaged is not a common operation due to the high costs associated with the workover operation and high environmental risks [6]. In that case, reservoir management becomes more challenging and lack of information may hinder decisions that depend on long-term predictions.

Reservoir management area has recently benefited from machine learning methods that emerged as powerful tools to address these key challenges [1], posing as an alternative to the conventional first principles approach. Many studies have addressed the problem of predicting well rates and reservoir monitoring by the use of artificial intelligence techniques such as machine learning methods. According to Alakeely et al. [7],

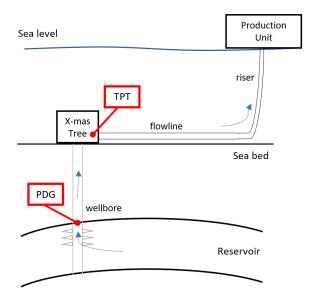


Fig. 1. Typical offshore well and its pressure-temperature sensors: PDG (located downhole) and TPT (located in the X-mas tree, the sea bed equipment which connects the well with the flowline).

these models are powerful tools for tasks where the actual model between the input and output variables is not well defined or does not exist, and where forward modeling is well defined, but the inverse model is challenging. The difficulty in modeling the dynamic behaviour of those systems is that they present a wide range of operating conditions what makes the prediction task a challenging one [6] [8]. This happens because the physical phenomena that happen in a certain time window on a well production history are not expected to be repeated over time as the water and gas fractions tend to rise and the pressure levels tend to monotonically decrease. These variables are responsible for changing the well behavior in several parameters, like productivity index, phase viscosities and densities.

Alakeely and Horne [9] proposed a Deep Learning method using surface measurements to predict well flow rates. Also in [9], autoencoders were used to generate additional inputs and the results were compared to classic Gilbert correlation methods. Cao et al. [10] used a single-layer fully-connected neural network to predict the production rates of existing wells, but also tried o add information from the geologic contex in order to predict new wells.

As already mentioned, well pressure and temperature sensors, in case of fail, are unlikely to be replaced in a short period thanks to economical and environmental reasons. In that sense, soft sensors models emerge as an alternative to replace a sensors such as the PDG [11]. A study on PDG soft sensors is provided by Aguirre et al. in [11] using NARMAX, neural networks, committee machines, unscented Kalman filters and filter banks models. Aguirre et al. [11] also show the keyproblems in developing soft-sensors and reveal the strengths and weaknesses of each alternative, based on diverse oil wells considered. An application of Echo State Network to

model well downhole and riser inlet pressure by using surface and subsea valves position as input variables is provided by Jourdanou et al. [12] where the data is generated by a flow simulator and the framework is then used for nonlinear model predictive control (NMPC) purposes. Li et al. [3] also modeled the downhole pressure with deep learning models, searching for the best architecture to represent short-term transients and long-term variations.

Still on the matter of time series regression and foreacasting, the transformer neural network architecture is seen as a competitive and flexible architecture to perform the task. It was originally proposed for the task of NLP, which can be considered a complex time series problem, and has considerable advantages when compared to methods such as NARMAX and other deep learning techiniques such as RNN ans LSTM regarding the time window it can consider and paralelization of the training. Pazouki and Farsani [13] used an adapted version of the architecture in multiple benckmark datasets and obtained better or equivalent results when compared to other methods. Zerveas et al. [14] propose not only the use of the transformer architecture for time series tasks, such as regression and classification, but also a generalistic framework for working with multivariate time series using the architecture, claiming that it would be possible to also perform an unsupervised pre-training of the network by using it in autoregression tasks. Zerveas et al. [14] also apply their proposed architecture to various time series problems, obtaining better or close results when compared to other methodologies.

The main goal of this work is to investigate the applicability of the transformer architecture to the task of creating a black-box model for production forecasting using real data from Volve dataset [15]. This approach will be compared with other forecasting models created using the system identification methodology. The statistical variation of the final model, and the impact of some hyperparameters of the proposed simplified transformer architecture will also be investigated.

This paper is organized as follows: in section II we describe the case study, the dataset characteristics and the variables used. In section III, both the system identification approach and the transformer architecture are briefly explained and compared. In section IV, training and comparison methodology is detailed and in V a discussion is conducted regarding the most important results achieved. Finally, a conclusion is made in section VI as well as future works and analysis recommendation.

II. CASE STUDY

The Volve field is an oilfield on the North Sea discovered in 1993. The field was operated by Equinor who started production in 2008 from a Middle Jurassic age sandstone reservoir [16]. The field was shut down on 2016, with its production facilities being removed in 2018.

An open-source dataset containing exploration and production data from this field, the Volve dataset, was then disclosed by operator Equinor, in 2018. The dataset contains geological,

geophysical, seismic and logging data, reservoir models and reports from the Volve field [15]. The dataset also includes production data from the reservoir, 6 production wells and 1 injection well, which includes dynamic data of pressure and temperature sensors, choke sizes and production flow rates. Some of the variables available on the dataset for each production well and its definitions are listed on the table I.

Variable	Definition				
BORE_OIL_VOL	Average oil flow rate on				
	one day of production				
BORE_WAT_VOL	Average water flow rate on				
	one day of production				
BORE_GAS_VOL	Average gas flow rate on				
	one day of production				
BORE_LIQ_VOL	Average liquid flow rate on				
	one day of production				
AVG_DOWNHOLE	Daily average of the downhole				
_PRESSURE	pressure measured by the permanent				
	downhole gauge (PDG)				
AVG_DOWNHOLE	Daily average of the downhole				
_TEMPERATURE	temperature measured by the				
	permanent downhole gauge (PDG)				
AVG_WHP_P	Daily average of the wellhead				
	pressure measured at the christmas				
	tree valve				
AVG_WHP_T	Daily average of the wellhead				
	temperature measured at the				
	christmas tree valve				
AVG_CHOKE_SIZE_P	Daily average of the choke				
	valve opening position (full				
	opening percentage)				
DP_CHOKE_SIZE	Daily average of the pressure				
	drop caused by the choke				
AVG_DP_TUBING	Pressure difference between the				
	average downhole pressure and the				
	average wellhead pressure				

As already established in section I, flowrates are important variables to be estimated and predicted on a multiphase system, but also are difficult to be obtained directly. The standard approach regarding the prediction of these variables consists on creating, adjusting and maintaining simulation models based on first principles and using them to predict a well or an oilfield production throughout its life. As a general rule, at least two models, one that simulates the multiphase flow in the porous media and one that simulates it in wells and pipelines, are needed in order to predict the production rates. The main disadvantage of this approach is its great dependency of the interpretation of very uncertain data (such as geological data) and also great dependency of expert knowledge to decide which variables should be used in order to adjust the models.

Another valid approach to create a model for an oil field or an oil well is to understand that both these entities can be seen as dynamic systems, where it is known that the history of its controls (ex.: well chokes) and some state variables (ex.: pressure and temperature measurements) can be used to predict an output variable such as its liquid rate. As mentioned by Li et at. [3], experience shows that the measured pressure and temperature variables in a well are related to its controls and

flow rates. This black-box model can be achieved by applying a system identification approach for this problem assuming a discrete-time systems. This method has the disadvantages of needing some production history in order to create the model and also being very dependent of how dynamically rich this data is, but also has the great advantage of having a purely data-driven model that is less dependent of geological interpretations.

For this work, it was not selected as a case study the whole reservoir, hence only one well will be used. The well selected was the well 15/9-F-1 C from the Volve field and its main variables available on can be seen in figure 2. This well was selected because it has a rich dynamic behaviour, with multiples shut-ins throughout its life, making it an interesting case for creating a black-box model. It is worth mentioning that this well was also used by Li et al. [3] in his work about the application of Deep Learning for well history analysis, but his work was focused on predict the downhole pressure.

III. COMPARED APPROACHES

In this section, the two main approaches compared in this work are presented.

A. System identification approach

System identification consists on proposing a model (either black box or gray box) that is able to correctly predict the behaviour of a dynamic system and perform forecasts. The approach tries to propose a regression model that can estimate the value of the output variable y in the time instant k, as shown in equation 1

$$y_k = f(\mathbf{X}_{k-1}). \tag{1}$$

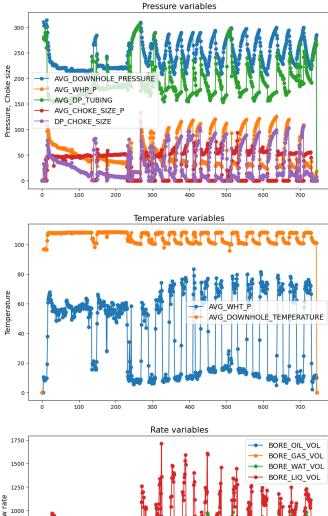
Inspired by the control theory and discrete-time transfer functions, the input vector \mathbf{X} is created by concatenating previous values of the input variable u and the output variable y, as illustrated in equation 2

$$\mathbf{X}_{k} = \begin{bmatrix} u_{k} \\ u_{k-1} \\ \dots \\ u_{k-n_{u}} \\ -y_{k} \\ -y_{k-1} \\ \dots \\ -y_{k-n_{y}} \end{bmatrix}^{T}$$

$$(2)$$

When the regression function f is linear, the method is called ARX (AutoRegressive with EXogenous variables). When the function is non-linear (usually a polynomial is used) the method is called NARX (Non-linear ARX). Due to the generic nature of the function f, any regressor (including fully-connected neural networks) can be used to create the model.

Among the advantages of the system identification approach it can be found the simplicity of the model, its flexibility to different regressors. It is also important to comment that, even thoug equation 2 exemplifies the system identification



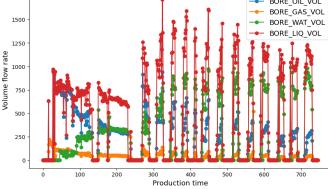


Fig. 2. Example of well production data available on Volve dataset

approach with only a single input and a single output, multiple values of input and output are also possible by adding more data to the Some disadvantages of the approach include the need of data with constant timestepping and, depending on the number of inputs, outputs and lag sizes, the amount of memory spent in matrix **X** in order to store repeated data.

B. Transformer architecture

The Transformer technology was originally proposed in the article **Attention is all you need** [17], being originally thought for the task of natural language processing (NLP) and text translation. Ever since, the architecture saw it's popularity

grow exponentially, with usage iven in image processing [18], a domain historically dominated by CNNs.

Just like the attention mechanism, transformers make use of the similarity concept to add context to data, allowing better predictions in sets of inputs. Due to similarities between the NLP and time series in general, the architecture has been proposed as an alternative to classical deep learning architectures for dealing with time series, like in the works of Pazouki and Farsani [13] and Zerveas et al. [14].

The proposed architecture for this work is presented in Figure 3. The architecture consists only of the Encoder branch of the Transformer model and its input has as features both the inputs and the desired output one timestep before the desired prediction timestep. It is important to notice that this makes necessary the use of a mask in training time, since for all but the last timestep in the window (whose prediction is our main objective) the input already contains the desired output. The possibility of adding some Fully-connected layers after the transformer was also implemented in the model in order to allow tests with te combination of transformer and MLP architectures.

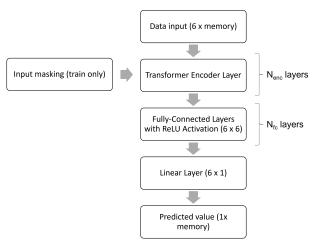


Fig. 3. Proposed transformer architecture

Due to the relative simplicity of the analyzed problem when compared to the challenges of NLP, some simplifications were made to the classical transformer architecture. First, no positional encoding was considered in this work, in a way that all the window information will be equally used to predict the next timestep. Also, since the transformer input was considered to be the normalized features of the timeseries, and not some sort of encoding of them, the term usually used to correct the effect of the norm in high-dimensionality spaces, $\sqrt{d_k}$, was also ignored.

When compared to other deep learning architectures used for time series regression and forecasting, such as all variations of recurrent neural networks, the transformer architecture has the advantage of being fully paralelizable and having essentially infinite memory (or at least as large as the input window provided). It also shows some advantages when compared with the system identification approach already presented, since it

does not demand a fixed lag size for every prediction and also allows some some oprimizations in reducing the number of replicated inputs in the input matrix.

IV. METHODOLOGY

In this section the general methodology for evaluating and comparing the models will be presented.

A. System identification models

Since the main scope of this work is to investigate the use of the transformer architecture, no further detail of this approach will be discussed as it will serve only as a reference for comparison.

Four regressors will be compared in this approach, all built using the Scikit-learn [19] Python package. The Table II shows the estimators considered for comparison.

TABLE II SCIKIT-LEARN REGRESSORS USED FOR THE SYSTEM IDENTIFICATION

Method	sklearn regressor
ARX	LinearRegression
NARX	PolynomialFeatures + LinearRegression
KNN	KNeighborsRegressor
MLP	MLPRegressor

B. Transformer models

Figure 4 shows the basic pipeline followed to train the transformer model. The neural network framework used to implement the model was the Pytorch package, with the encoder layer blocks used being the one already implemented in the library. A key difference between the transformer pipeline and the system identification pipeline originally used rests on the normalization step. While the system identifications models normalized their data by dividing it by the maximum value in the time series, for the transformer the 95% quantile was used, making the absolute values of the time series to get slightly bigger. This shall be corrected when comparing error metrics, that wll be discussed in the next section.

The transformer architecture used in this work allows the variation of the number of encoder layers and the number of fully-connected layers after the encoder. The training procedure also allows the variation of the memory used, i.e., the number of vectors passed to the transformer in order to perform a prediction or train the network. As a base case, a memory window of 16 in a transformer with 1 encoder layer and no fully-connected layer will be considered, but a statistical analisys with hyperparameter sensitivity will be performed in order to assess the impact of these choices. It is important to say that, for this work, some parameters of the encoder layer were kept fixed in all tests, with dropout being fixed in 10% and feedforward dimension in 12.

In addition to the tests performed considering only data from the reference well, one base case will also be trained using all the other wells' data in the dataset. In this case, the benchmark well will only be used as test for the final model. This test aims to evaluate the possibility to apply transfer learning in this dataset, which can be interesting considering a scenario of multiple wells in a single reservoir (like it is in Volve). For this test, the base case will be modified to have 4 encoder alyers, since we have more data to train the model.

C. Error metrics

The main metric chose to compare the models in this work is the \mathbb{R}^2 score, showed in equation 3

$$R^{2} = 1 - \frac{\sum_{i=1}^{N} (y_{i} - \hat{y}_{i})^{2}}{\sum_{i=1}^{N} (y_{i} - \bar{y})^{2}}.$$
 (3)

The main advantage of this metric is the fact that it is esencially adimensional and insensitive to bias and scale errors in the whole timeseries, indicating mainly if the prediction is able to correctly follow the dynamic of the original data.

Other metrics that will be used to compare the results are the root mean squared error (RMSE), defined on equation 4

$$RMSE = \sqrt{\frac{1}{N} \sum_{i=1}^{N} (y_i - \hat{y}_i)^2}.$$
 (4)

This metric puts the error in perspective with the scale of data, allowing the comparison of the error metric with the data values in the dataset, but is necessary to ensure that, in case of comparison, that both metrics were on the same scale.

One important factor to consider when working with time series forecast is that two types of predictions are possible. The **O**ne-**S**tep **A**head (OSA) consists in using real data (form the dataset) from previous timesteps in order to infer ine future timestep. This prediction is the one whose error metrics we minimize while performing the training. The othe is the **F**ree-run **S**imulation (FS), which uses only an initial data window and starts forecasting future timesteps using previous predictions as starting points. This prediction tends to be less accurathe than the OSA due to error acumulation, but is far more useful for engineering purposes since it allows the simulation of long time periods. In this work, the model ranking will be mostly based in the R^2 score for FS simulations.

V. RESULTS AND DISCUSSION

In this section, the results of the tests performed will be presented, just like the main comparison between the transformer results and the system identification models.

A. General comparison

Table III shows the main comparison results between the models, it is possible to see that the transformer architecture ouperforms all the evaluated alternatives considering both the R^2 and the RMSE for the Free-run Simulation. This is considered the most important case since it better displays the extrapolation capabilities of the model, while good performance on the One-step Ahead simulation may be an indicative of overfitting. In fact, it is interesting to notice that considering the metrics for the OSA simulation, the transformer model loses for nearly all the alternatives in the RMSE comparison ant to the KNN model in the R^2 comparison.

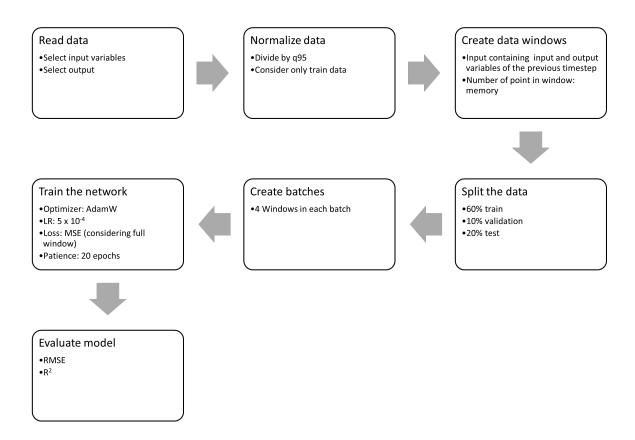


Fig. 4. Transformer graphical pipeline

Another interesting comparison that can be made is the comparison between the MLP model and the transformer model regarding the number of regression parameters. Here, it is possible to see that the transformer architecture can better represent the time series dynamics even possessing less parameters, which serves as an indicative that the architecture is better suited for time series forecasting than the combination of The system identification approach and a simple fully-connected neural network. Figure 5 also displays the results of the OSA and FS simulations for the transformers model compared with the reference time series, where it is possible to see that most of the dynamic of the well is captured by the proposed black-box model.

It is also important to notice the importance of the early stopping implemented on the training of the transformer model. Figure 6 shows the evolution of the loss function (MSE) as the epochs progress. It is already possible to see the start of the overfitting tendency in the graphic for the given model training, which could degrade the results if eraly stopping was not used.

B. Statistical analysis

In order to perform some statistical analysis of the transformer model, variations of the proposed transformer were fit multiple times. In each variation, the number of of encoder layers, the number of fully-connected layers after the transformer and the memory size were altered in order to investigate the impact of these hyperparameters in the model overall result. Each variatin of the model was fitted 10 times in order to increase the size of the results sample.

Figure 7 displays the boxplot for the considered error metrics in OSA and FS simulations. Focusing on the FS case, it is possible to notice that both memory and encoder layers have little impact in the mean value of the metrics with just a slight tendency of improvement for higher values of memory. It is also possible to notice that, for cases with more encoder layers, there is a tendency of appearance of more outliers than in cases with less layers. That is probably due to the small dataset used to train the transformer in this case, which for cases with large quantities of parameters may not be enough to fit properly the model.

TABLE III
METRICS RESULTS FOR REALIZED TESTS

Method,	Model	Regression	Total data				Rank
Inputs	memory	Parameters	R^2 OSA	R ² FS	RMSE OSA	RMSE FS	
ARX	4	24	0.585	0.592	0.124	0.175	5
NARX	5	496	0.655	0.662	0.119	0.159	4
KNN	20	0	0.892	0.676	0.090	0.156	3
MLP	6	3281	0.723	0.688	0.105	0.153	2
Transformer (current work)	16	1069	0.773	0.699	0.132 ^a	0.152 ^a	1

^aValues corrected considering the different normalizations used in each study

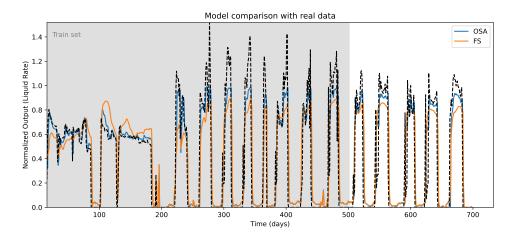


Fig. 5. Prediction results for the base transformer case

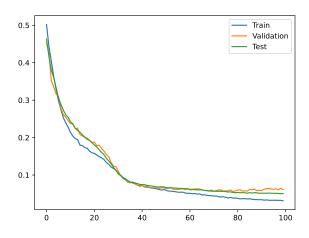


Fig. 6. Prediction results for the base transformer case

Figure 8 represents the mean result from all the runs performed together with its error bar (here, quantified by the standard deviation of the series) for both all the tested models and the 10 runs of the reference model only. It is possible to see that for the OSA prediction, as expected, there is good agerrment and low dispersion in the final responses, while for the FS simulation, the dispersion is considerably larger. It is

also possible to notice that the base case is indeed better, in hte mean, to predict the results than the average of all the models.

C. Transfer Learning Tests

In this section, data from the other production wells in the Volve dataset is used to train our transformer model while the prediction is applied on our benchmark well. It is important to emphasize that, in this case, data from the evaluated well is not seen during the training of the neural network, being used only for test. Since considering all the wells our dataset gets considerably bigger, for this case a variation of the base case previously used with 4 encoder layers was adjusted. Figure 9 shows the results of the analisys. It is possible to conclude that, while de adopted approach allowed for good OSA results, predictions done using FS were not as good, being unable to represent adequately the dynamic of the well.

VI. CONCLUSION

In this work a transformer model was used to create a blackbox model for production forecasting of a well. Statistical analysis of the model was performed together with with some hyperparameter sensitivities and one simple transfer learning test was performed.

The results obtained indicated that the base model adjusted outperformed the alternatives evaluated in metrics for the FS predictions. Comparing with the other neural network model

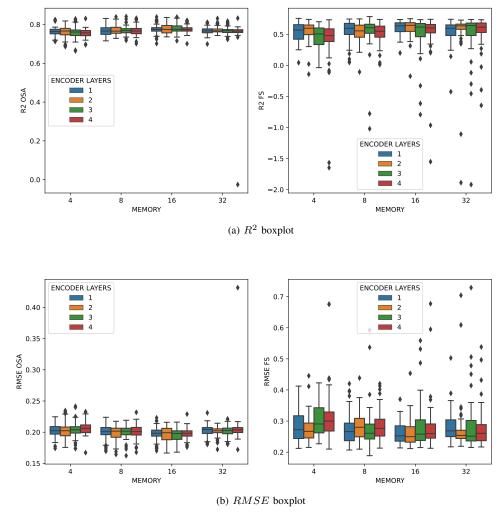


Fig. 7. Statistical analisys of the impact of memory and number of encoder layers in the results of the model

used as comparison, the transformer architectured showed better performance with less parameters, indicating that the architecture should be moer adequate to time series forecasting.

The statistical analysis and hyperparameter sensitivity showed that the error metrics were less sensitive to the memory size and number of encoder layers, but models with more encoder layers showed more outlier results with poor performance, probably due to the relatively small size of the time series (around 700 points). Comparing the mean predictions for the base case with the mean predictions for the whole sensitivity analisys, it is possible to conclude thar, while the base case seems to, on average, represent better the well dynamics in FS cases, the error bar for both cases is very similar considering the standard deviation as a metric.

Finally, a version of the base case with more encoder layers was adjusted using the other wells as training set in order to perform a transfer leraning test. Results show that, while the generated model can adequately predict the dynamic of

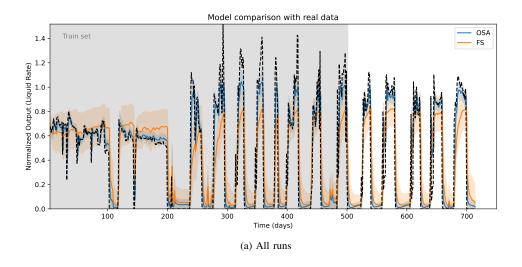
the benchmark well in OSA cases, it lacked the extrapolation capability needed to perform well in FS cases, with further tests and studies to improve this result being needed.

As a non-exhaustive list of future works following the current paper, it is possible to cite:

- Improve the variance of the model, reducing the dispersion
- Improve architecture in order to viabilize the transfer learning strategy for Free-run simulations
- Work with dimensional data, eliminating the normalization timestep
- Include other similar benchmark datasets in the pipeline, such as the SPE Dataset

REFERENCES

- [1] A. Alakeely and R. Horne, "Simulating oil and water production in reservoirs with generative deep learning," SPE Reservoir Evaluation & Engineering, vol. 25, no. 04, pp. 751–773, 2022.
- [2] Multiphase Flowmeter Performance: A Critical Piece of an Offshore Well Management Toolkit, ser. Abu Dhabi International Petroleum Exhibition and Conference, vol. Day 2 Tue,



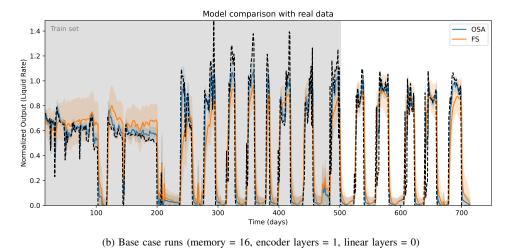


Fig. 8. Statistical analisys of the impact of memory and number of encoder layers in the results of the model

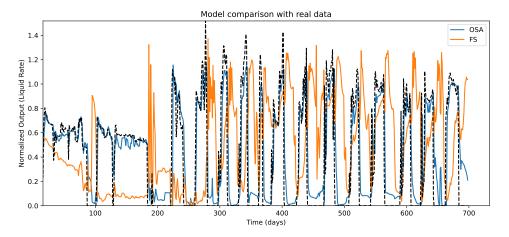


Fig. 9. Prediction results for the base transformer transfer learning case

- November 08, 2016, 11 2016, d021S050R004. [Online]. Available: https://doi.org/10.2118/183055-MS
- [3] Y. Li, R. Sun, and R. Horne, "Deep learning for well data history analysis," in SPE Annual Technical Conference and Exhibition. OnePetro, 2019.
- [4] E. Camponogara, A. Plucenio, A. F. Teixeira, and S. R. Campos, "An automation system for gas-lifted oil wells: Model identification, control, and optimization," *Journal of petroleum science and engineering*, vol. 70, no. 3-4, pp. 157–167, 2010.
- [5] S. J. C. H. M. van Gisbergen and A. A. H. Vandeweijer, "Reliability Analysis of Permanent Downhole Monitoring Systems," SPE Drilling and Completion, vol. 16, no. 01, pp. 60–63, 03 2001. [Online]. Available: https://doi.org/10.2118/57057-PA
- [6] L. Freitas, B. H. Barbosa, and L. A. Aguirre, "Including steady-state information in nonlinear models: An application to the development of soft-sensors," *Engineering Applications of Artificial Intelligence*, vol. 102, p. 104253, 6 2021.
- [7] A. Alakeely and R. Horne, "Simulating oil and water production in reservoirs with generative deep learning," SPE Reservoir Evaluation & Engineering, pp. 1–24, 2022.
- [8] A. Apio, J. W. Dambros, M. Farenzena, and J. O. Trierweiler, "Comparison of kalman filter-based approaches for permanent downhole gauge pressure estimation in offshore oil production," *Journal of Petroleum Science and Engineering*, vol. 182, p. 106254, 11 2019.
- [9] A. A. Alakeely and R. N. Horne, "Application of deep learning methods to estimate multiphase flow rate in producing wells using surface measurements," *Journal of Petroleum Science and Engineering*, vol. 205, p. 108936, 10 2021.
- [10] Q. Cao, R. Banerjee, S. Gupta, J. Li, W. Zhou, and B. Jeyachandra, "Data driven production forecasting using machine learning," in SPE Argentina Exploration and Production of Unconventional Resources Symposium, vol. Day 2 Thu, June 02, 2016, 06 2016, d021S006R001. [Online]. Available: https://doi.org/10.2118/180984-MS
- [11] L. A. Aguirre, B. O. Teixeira, B. H. Barbosa, A. F. Teixeira, M. C. Campos, and E. M. Mendes, "Development of soft sensors for permanent downhole gauges in deepwater oil wells," *Control Engineering Practice*, vol. 65, pp. 83–99, 8 2017.
- [12] J. P. Jordanou, E. A. Antonelo, and E. Camponogara, "Online learning control with echo state networks of an oil production platform," *Engineering Applications of Artificial Intelligence*, vol. 85, pp. 214–228, 2019. [Online]. Available: https://www.sciencedirect.com/science/article/pii/S0952197619301502
- [13] E. Pazouki, J. Jecei, R. M. Farsani, and E. Pazouki, "A transformer selfattention model for time series forecasting," *Journal of Electrical and Computer Engineering Innovations*, vol. 9, 2021.
- [14] G. Zerveas, S. Jayaraman, D. Patel, A. Bhamidipaty, and C. Eickhoff, "A transformer-based framework for multivariate time series representation learning." ACM, 8 2021, pp. 2114–2124.
- [15] A. Trivedi. (2020) What information is available in the volve dataset? Accessed: 2023-01-11. [Online]. Available: https://discovervolve.com/2020/04/02/_how_to_access_volve/
- [16] Field: Volve. Accessed: 2023-01-11. [Online]. Available https://www.norskpetroleum.no/en/facts/field/volve/
- [17] A. Vaswani, N. Shazeer, N. Parmar, J. Uszkoreit, L. Jones, A. N. Gomez, Łukasz Kaiser, and I. Polosukhin, "Attention is all you need," vol. 2017-December, 2017.
- [18] P. Ramachandran, N. Parmar, A. Vaswani, I. Bello, A. Levskaya, and J. Shlens, "Stand-alone self-attention in vision models," in *Advances in Neural Information Processing Systems*, vol. 32. Curran Associates, Inc., 2019.
- [19] scikit-learn developers, API Reference scikit-learn 1.2.0 documentation, accessed: 2023-01-11. [Online]. Available: https://scikit-learn.org/stable/modules/classes.html