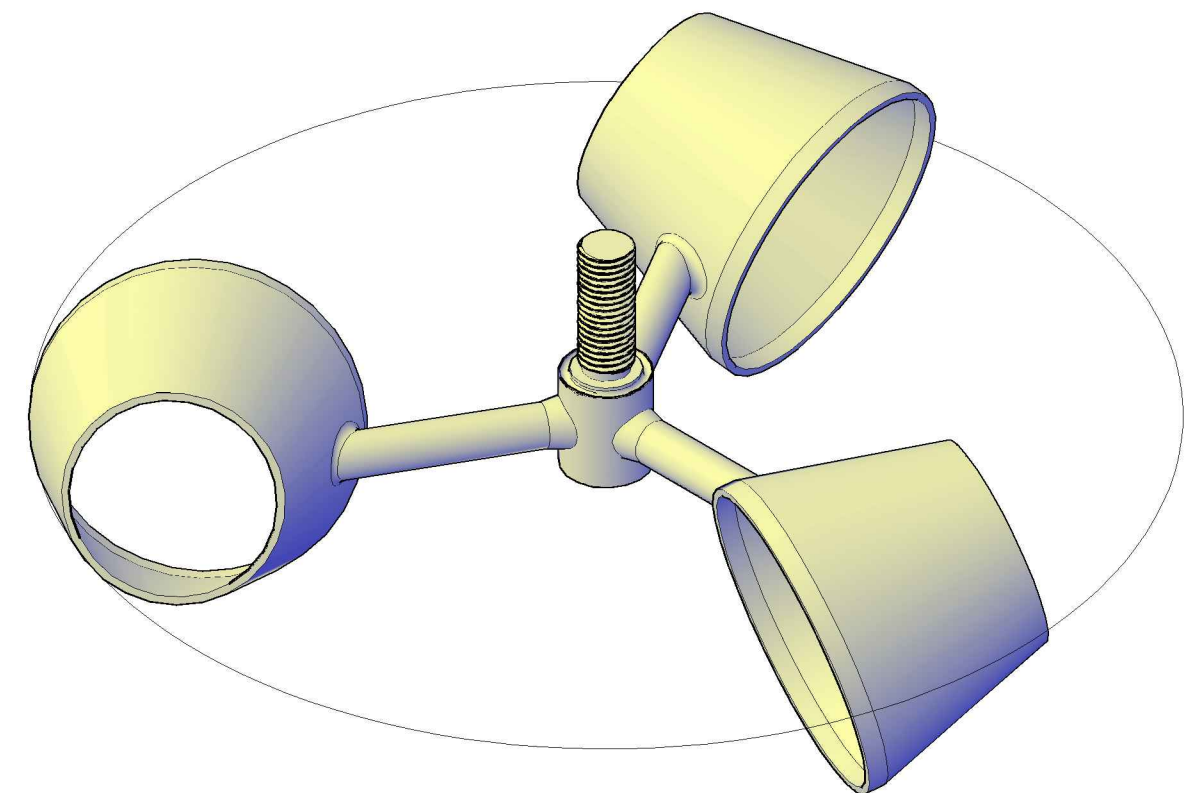
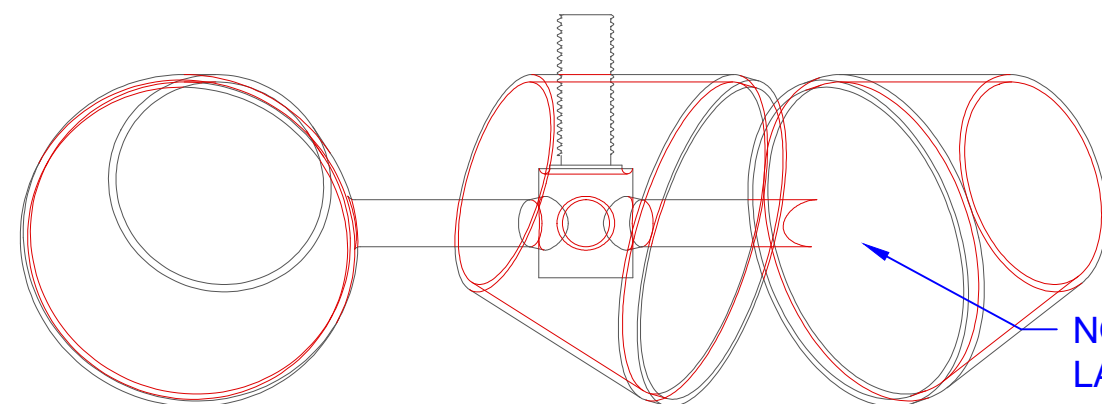


LAYOUT VIEW 1

— SLOPE OF CONES IS DETERMINED IN SHOP LAYOUT
BY LAYING THE ASSEMBLY ON A FLAT SURFACE AS SHOWN

[illegible]