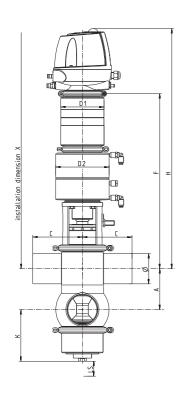
VARIVENT® 24/7 PMO Valve® type M/2.0



Standard configuration

Gaskets in contact with product	EPDM
Air pressure	6.0 bar (87 psi)
Product pressure	10 bar (145 psi)
Actuator	air/spring, normally closed
Surface finish DN, Inch OD	inside Ra ≤ 0.8 µm, outside smooth
Housing connections	welding ends
Designation	self adhesive ID tag
Cavity cleaning	by seat lift, no external cleaning connection
Outside balancer cleaning	with balancer cleaning device
Housing connection	fixed
Certificates	





Housing combinations









Dimensions

All dimensions in mm

OD	Ø	Α	C	D1	D2	F	Н	K	LS	Χ	Stroke	e kg
11/2	" 38.1x1.6	59	90	110	110	399.5	563.5	94.5	6	746.5	27.5	16.8
2"	50.8x1.6	71.5	90	110	110	405.8	569.8	108.5	6	785.5	35	17.3
21/2	" 63.5x1.6	90	125	110	135	434	598	124	6	857	45	26.6
3"	76.2x1.6	103	125	110	135	440.5	604.5	130.5	6	889.5	45	27.4
4"	101.6x2.1	127.5	125	110	135	452.8	616.8	142.5	6	950.5	45	39.3

X = clearance required for maintenance

Valve code standard configuration

Code	М	Е	0	3/3"	S	Z	TA8	L	9	Α	А	Р	BE5/CLMN56	V1	1	5	N	/3A /52	B/2.0
Position	1	2	3	4/5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

Code	Pos	Designation
M	1	Valve Type M
E	2	Housing combinations
		75 71 31 35
		A B C E
0	3.	Special valve options
	ر.	O lifting actuator without spray cleaning
3"/3"	4/5.	Valve size top/middle
S	6.	Actuator type
		S air/spring
Z	7.	Fail position of valve
		Z closed
TA8	8.	Location of Feedback
		TA8 Control module T.VIS® A-8 (automatic setup)
		TM1 Control module T.VIS® M-1 (mechanical setup)
L	9.	Control module base
	10.	L 3 solenoid valves Feedback switches
9	10.	9 T.VIS® A-8 with 1 proximity switch in the lantern (TA8)
		3 2 feedbacks with 1 proximity switch in the lantern (TM1)
A	11.	Interface module
	'''	A AS-Interface-Bus (TM1, TA8); B 24 V DC, 3-wire, PNP (TM1, TA8); N 24 V DC, 3-wire, NPN (TM1)
		C 20-130 V AC (TM1); D DeviceNet (TM1, TA8)
Α	12.	Solenoid valve
		A 24 V DC, 1,0 W
Р	13.	Connection (Cable/Air) for Air tubing 1/4" OD (6.35/4.34 mm)
		P 5-pin connector, M12 (DeviceNet/US, TM1), (AS Interface-Bus/US, TA8)
		8-pin connector M12 (24V DC) (TA8)
		Z 0,5" NPT (Standard-US, TM1)
		S Connection box with cable (AS Interface-Bus/US, TM1)
DEE/	14.	U 2-pin connector, M12 (AS Interface-Bus/US, TM1)
BE5/ CLMN56	14.	Actuator selection (6.0 bar air/10 bar product) 1.5" BD*/BLMN35**; 2" BD*/BLMN48**; 2.5" BE5*/CLMN56**
CLIVINGO		3" BE5*/CLMN56**; 4" BE5*/CLMN56**
		main actuator*, lifting actuator**
V1	15.	Valve seat option Port orientation
		V1 welded seat ring, port orientation 90° upper housing
		V2 welded seat ring, port orientation 180° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0
		V3 welded seat ring, port orientation 270°
1	16.	Gasket material lower housing 90° 180° 270°
	4=	1 EPDM (FDA), 2 FKM, 3 HNBR (FDA)
5	17.	Surface finish of housings
N.I	18.	5 inside Ra ≤ 0.8 µm (polished ID, 30-35 RA, 150 Grit), outside polished
N	18.	Housing process connection N weld ends
3A/52	19.	Other special optional equipment
37/32	15.	(expand this field with "/" as necessary to include all required options)
		41 factory certificate acc. to EN10204-2.2
		42 material acceptance test certificate acc. to EN10204-3.1 for housing (Inner parts on request)
		43 control module, material VESTAMID®, UV resistant
		50 stainless steel ID tag
		52 self adhesive ID tag
		67 protection class IP67 (T.VIS® M-1)
		3A 3A Symbol
B/2.0	20.	Outside balancer cleaning
		B/2.0 with balancer cleaning device
		/2.0 without balancer cleaning device