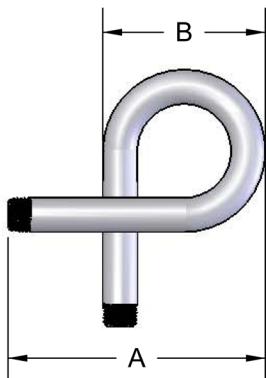
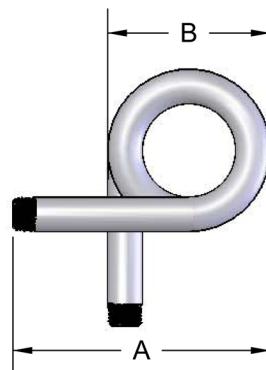


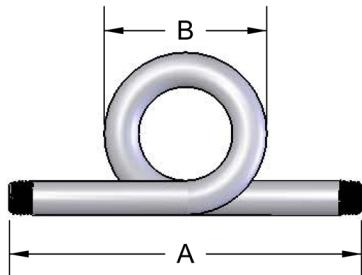
**90 DEGREE
TYPE 316 STAINLESS
WELDED**



**270 DEGREE
TYPE 316 STAINLESS
WELDED**

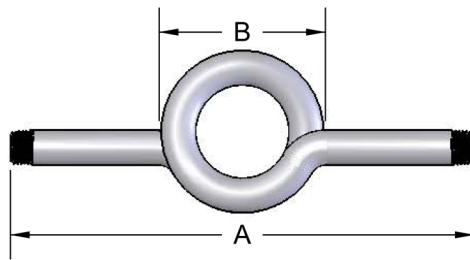


**180 DEGREE
TYPE 316 STAINLESS
WELDED**



90° & 270° SIPHONS		
	A (±.25")	B (±.25")
1/4 NPT	4"	2.5"
1/2 NPT	6.5"	4"

**360 DEGREE
TYPE 316 STAINLESS
WELDED**



180° & 360° SIPHONS		
	A (±.25")	B (±.25")
1/4 NPT	5.5"	2.5"
1/2 NPT	9"	4"

	PRESSURE RATING*
1/4" SCH 40	511 PSI @ 500° F
1/4 SCH 80	1738 PSI @ 500° F
1/2 SCH 40	842 PSI @ 500°F
1/2 SCH 80	1822 PSI @ 500°F

*These pressure temperature ratings are established on the basis of calculation in accordance with ASME Boiler and Pressure Vessel Code, 1996 Edition, 1995 Agenda, Paragraph PG 27. It is the end user's responsibility to ensure that all components used in the pressure retaining service are adequately designed for the anticipated conditions. Chicago Stainless Equipment, Inc. claims no responsibility for the accuracy of these ratings.

<p>UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: ± 1/4"</p> <p>MATERIAL 316 S.S.</p> <p>FINISH WROUGHT</p> <p>DO NOT SCALE DRAWING</p>	DRAWN	MAM	DATE	CHICAGO STAINLESS EQUIPMENT		
	CHECKED			INSTA-FLOW PRESSURE GAUGE SIPHON TUBES		
	COMMENTS:					
	SIZE	DWG. NO.				
	SCALE:1:3		WEIGHT: 0.42			