2/2-Way, 1/2" - 2"



Advantages/Benefits



 Decentralized Intelligence for ON/OFF and Proportional control of processes





► Customized System Solutions for Easy LINK™ and Easy Networking together with sensors



▶ Up to 80% lower Total Cost of Ownership

Design/Function

The diaphragm valve system is designed for **ON/OFF control** and **Proportional control** process applications with various communication possibilities with sensors and a PLC. The diaphragm valve system consists of three variable modules, the valve body, the pneumatic actuator and the TOP Control.

ON/OFF control version:

ON/OFF control of a diaphragm valve

- Integrated pilots for single acting or double acting versions
- Integrated mechanical or inductive limit switches
- · Position feedback
- Modular electrical interfaces
- · ASI Bus communications







Proportional control version:

Position control or process control with an integrated PID controller

- Internal or external setpoint
- Autotune function
- Programmable flow curves
- Sensor input signals (4–20 mA, Frequency, Pt 100)
- Binary inputs and outputs
- Modular electrical interfaces
- Analog position output
- Up to 2 limit switches with position feedback
- PROFIBUS DP and DeviceNet communication

Burkert Contromatic USA

2602 McGaw Avenue Irvine, CA 92614 Tel. 949.223.3100 Fax 949.223.3198 www.burkert-usa.com

Burkert Contromatic Inc.

760 Pacific Road, Unit 3 Oakville, Ontario, Canada L6L 6M5 Tel. 905.847.5566 Fax 905.847.9006

Applications

Body Materials

- Plastic: Contaminated, aggressive fluids up to 248°F
- Cold formed stainless steel:
 Polluted, dirty, abrasive, highly viscous liquids up to 284°F
- Forged stainless steel:
 Ultra-pure, sterile, aggressive, abrasive, highly viscous liquids up to 284°F

Industries

- Water treatment
- Pharmaceutical industry
- Bio-technology
- · Cosmetic industry
- · Chemical processing
- Food and feed industry
- · Textile dyeing and bleaching
- Medical technology
- Pulp and paper industry
- Machine industry





DTS 1000082558 EN Version: - Status: RL (released I freigegeben I validé) printed: 13.08.2008

Actuator

Actuator Sizes:

- ø63.0 mm
- ø80.0 mm
- ø100.0 mm
- ø125.0 mm

Materials:

- PA with Stainless Steel thread connections
- PPS with Stainless Steel thread connections

Circuit Functions:

- Single acting
 - normally closed by spring return
 - normally open by spring return (ON/OFF control only)
- Double acting







Proportional

Power supply (3-wire technology):

- 24 VDC
- 24 V 2-wire standard signal
- 24 V 2-wire bus

Valve Bodies

Diaphragm Materials:

- EPDM
- PTFE and EPDM
- FKM
- CSM

Valve Sizes [inch (mm)]:

- ø1/2" (15)
- ø1-1/4" (32)
- ø3/4" (20)
- ø1-1/2" (40)
- ø1" (25)
- ø2″ (50)
- 91" (25) ø2"

Valve Materials and Corresponding Connections:

- Plastic
 - PVC with true union or solvent spigot
 - PP with fusion spigot
 - PVDF with fusion spigot

· Cold formed stainless steel

- Threaded ends: G, NPT and Rc
- Butt weld ends: ISO 4220, DIN 11850 R2, O.D. tubing (BS 4825 Part 1)
 - DIN 2633, ANSI Class 150, JIS 10K
- Forged stainless steel

- Flange:

- Butt weld ends: ISO 4200, DIN 11850 series 2, SMS 3008,
 - BS O.D. tubing, JIS sanitary, JIS utility
- Clamp connection: ISO 2852, BS 4825 (Tri-Clamp®)
- Dairy union: DIN 11851



On/Off

Power supply:

- 24 VDC
- 24 V 2-wire bus
- 120 V/60 Hz
- 240 V/60 Hz

TOP Control

Pneumatic connection:

- G 1/4
- 1/4 NPT
- Rc 1/4



Proportional as

- Position Controller
- Process Controller

Integrated pilot valve:

- 2 x 2/2-way (single acting)
- 4 x 2/2-way (double acting)

Limit switches (0, 1 or 2):

Inductive

Signal

Inputs and Outputs

Inputs:

- Frequency
- Pt 100
- 4 20 mA
- Setpoint 4 20 mA 0 – 10 V

0 – 5 V 0 – 20 mA

Binary

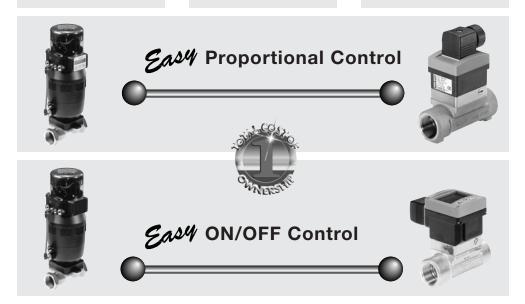
Outputs:

- Binary position feedback
- 2 x binary
- Analog position feedback

Electrical Interfaces

- · PG cable glands
- EaseOn box
- Multipin
- Field Bus PROFIBUS/ DeviceNet





Control Head

Pneumatic connection

- G 1/4
- 1/4 NPT
- Rc 1/4



ON / OFF

Integrated pilot valve:

- 3/2-way (single acting)
- 5/2-way (double acting)

Limit switches (0, 1 or 2):

- Mechanical
- Inductive

Signal Outputs

- Position feedback
- ASI-bus

Electrical Interfaces

- PG cable glands
- EaseOn box
- Multipin (ASI-bus)
- Cable end with ASI-clip







Actuator Configuration

Integrated Pilot Valve

Functions:

- Single acting (NC or NO by spring return): 3/2-way
- Double acting: 5/2-way

Power consumption:

• < 2 W

Power supply:

- 24 VDC ±10% (no technical direct voltage) Residual ripple 10%
- 120 V/60 Hz
- 240 V/60 Hz



Pneumatic Connections

Supply port: Service port:

- G 1/8
- G 1/4 1/4 NPT • Rc 1/4
- - (pre-mounted) 1/4 NPT
 - - - Rc 1/4

• G 1/4

Exhaust port:

Pneumatic Data

Medium:

Instrument air

(filtered, non-lubricated)

Pressure range:

45 to 102 PSI

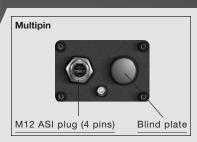
C,:

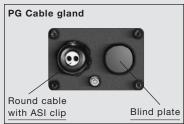
.15

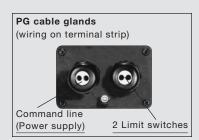
Operation Data

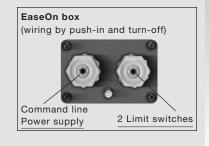
Rating: NEMA 4 Ambient temp.: 32°F to 122°F

Electrical Interfaces











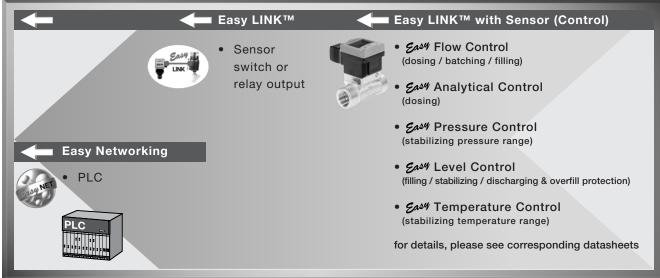


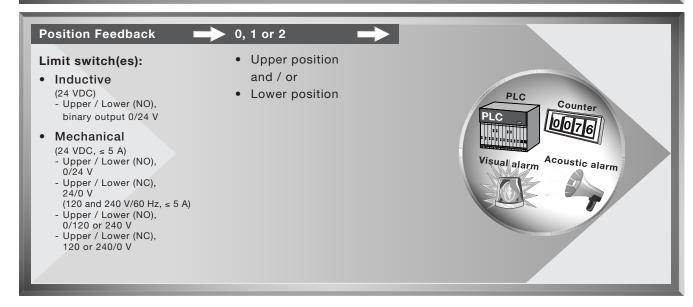




Communication







bürkert



Actuator Configuration

Intelligent Actuator

- Positioner
- Process controller integrated PID

Integrated Pilot Valve

0

Status: RL (released | freigegeben | validé) printed: 13.08.2008

Version: -

EN

1000082558

Functions:

- Single acting (NC by spring return): 2 x 2/2-way + exhaust valve (optional)
- Double acting: 4 x 2/2-way

Power consumption:

< 5 W

Power supply:

24 VDC ±10% (no technical direct voltage) Residual ripple 10%



Pneumatic Connections

Supply port: Service port:

- G 1/4
- 1/4 NPT Rc 1/4
- G 1/8

 - (pre-mounted)

 - Rc 1/4

• G 1/4

Exhaust port:

1/4 NPT

Pneumatic Data

Medium: Instrument air

(filtered, non-lubricated)

45 to 102 PSI Pressure range:

C,:

Operation Data

NEMA 4 Rating: Ambient temp.: 32°F to 122°F

Electrical Interfaces



Sensor input incl. Sensor supply (actual process value) M8 plug (4*)

2 Outputs: Limit switches M8 socket (4*)

Power supply

M12 plug (4*)

PROFIBUS DP (Multipin) (*: Pins)

PROFIBUS Rect. plug

Sensor input incl. Sensor supply (actual process value) M8 plug (4*)

2 Outputs: Limit switches M8 socket (4*)

Power supply

PG Cable Glands

(wiring on terminal strip)

External setpoint Analog position

> Actual process value Sensor input incl. Sensor supply or alternatively 2 Binary outputs (selection by jumper)

feedback

(wiring by push-in and turn-off) Power supply

External setpoint Analog position feedback

Actual process value Sensor input incl. Sensor supply or alternatively 2 Binary outputs (selection by jumper)

Multipin (*: Pins)

Signals to PLC: Analog position feedback

Power supply 2 Binary outputs M12 plug (4*) Binary input External setpoint M16 plug (12*)

Sensor input incl. Sensor supply (actual process value) M8 plug (4*)

2 Outputs: Limit switches M8 socket (4*)





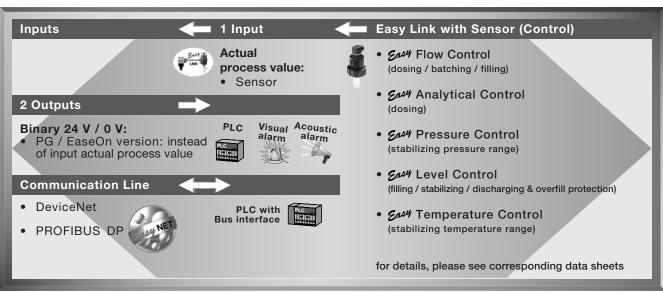


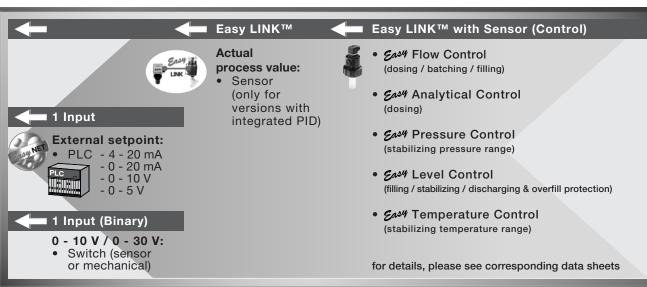


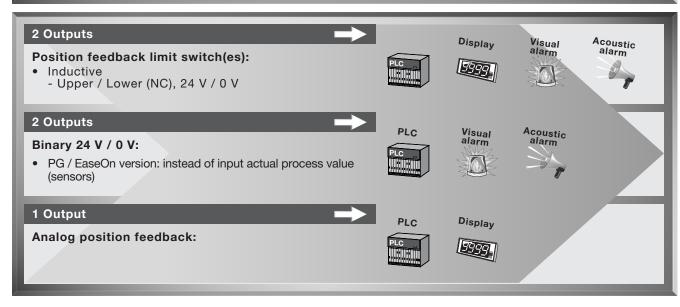




Communication

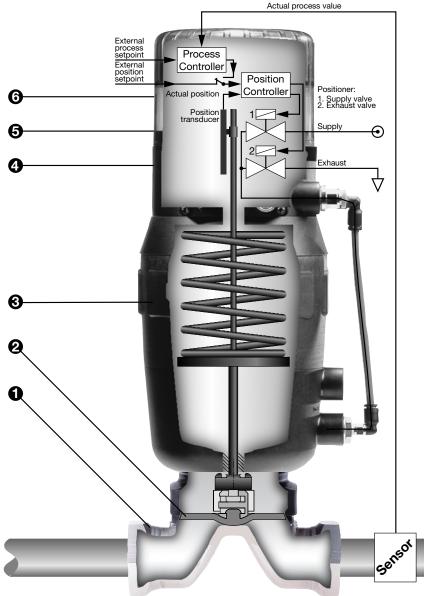






<u>bürkert</u>

Functional Diagram / Materials



The TOP Control as position controller has standard signal inputs to preset the external position set points.

An integrated microprocessor compares the actual position with the external set point and adjusts the valve to the desired position by activating the internal pilot valves. Position feedback, binary outputs and limit switch outputs can be connected to a central PLC.

The TOP Control as process controller uses an external process signal (i.e. coming from a sensor as frequency, Pt 100 or 4-20 mA) to adjust the position of the valve to the desired process setpoint, preset by an external PLC or fed into the TOP Control manually. The process control as a main control circuit dominates with a PID algorithm the position control circuit in a cascade function.

Materials:



- Plastic
- PVC with true union or solvent spigot
- PVDF with fusion spigot
- Cold formed stainless steel - G, NPT and Rc threaded
 - Butt weld ends
- ISO 4220, DIN 11850 R2,
- O.D. tubing (BS 4825 Part 1)
- DIN 2633, ANSI Class 150, JIS 10K
- · Forged stainless steel
- Butt weld ends
- ISO 4200, DIN 11850 series 2, SMS 3008, BS O.D. tubing, JIS sanitary, JIS utility
- Clamp connection
- ISO 2852, BS 4825 (Tri-Clamp®)
- Dairy union per DIN 11851

2 Diaphragm

- EPDM
- PTFE and EPDM
- FKM
- CSM

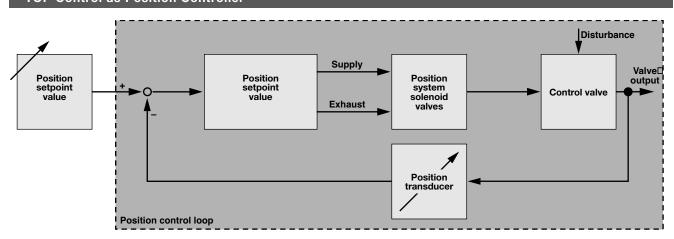
Actuator

PA (Poly Amide) or PPS (Poly Phenylene Sulfide)

- 4 TOP Control (lower cap black) POM (Poly Oxy Methylene)
- TOP Control (sealing) NBR (Nitryl Buna Rubber)
- **6** TOP Control (upper cap transparent) PSU (Ultrason S)

Fluid Control System with Diaphragm Valve For Polluted, Dirty, Aggressive and Ultra-Pure Fluids

TOP Control as Position Controller



The actual position of the pneumatic actuator is sensed by a position transducer. The position controller compares this actual value with an internal or external setpoint value. In case of a control difference, a pulse width modulated voltage signal transmits the new position value to the position system.

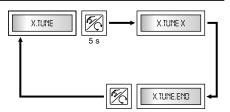
Process setpoint value Process controller Process controller Process controller Transmitter Disturbance Process parameter control loop

When the TOP Control is used for process control, the position control loop works as a secondary service control loop. The process controller in the main control loop has a PID algorithmic function. The process setpoint value will be compared with the actual value of the process parameter to be controlled. This actual value is a sensor signal.

Specific Functions of the Positioner:

★ Autotune Function

Automatic adjustment to the connected valve (self calibration).

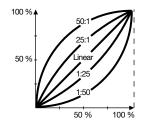


★ Characteristic Curves for Process Valve Adjustment

(correction characteristics)

- linear curve

 equal percentage curve; 	rangeability 1:25
 equal percentage curve; 	rangeability 1:33
 equal percentage curve; 	rangeability 1:50
 inverse equal percentage curve; 	rangeability 25: 1
- inverse equal percentage curve;	rangeability 33: 1
 inverse equal percentage curve; 	rangeability 50: 1
- freely programmable curve;	user defined (21 points)



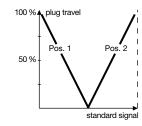
Different Inputs

4-20 mA, 0-20 mA, 0-10 V or 0-5 V

Split Range of the Set Value Signal Range

The signal is split in two or more positions.

This allows the standard signal to split into two or more ranges (with or without overlap), which are transferred to two or more positioners. This again enables you to use two or more valves partially either simultaneously or in sequence as a final controlling element.



Dead Band

The positioner acts only if a specified control difference is measured.

Inversion of the Effective Direction of Actual Value and External Setpoint

Closed Tight Function

The valve is tightly closed over the tightness process range.

Stroke Limitation

Speed Limitation

To open or close the valve with a defined maximum speed.

Safety Position / Code Lock

The valve moves to a specified safety position.

Additional Specific Functions of the Positioner with Integrated PID:

★ Control Type: PID

★ Autotune Function

Self adaptation of the process controller to the actual process conditions.

★ Teach In (for Flow Control Systems)

Calibration of Parameters

Proportional coefficient, reset time, action rate and operating point.

• Input Signals to be Scaled

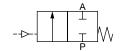
Analog input 4-20 mA, frequency or Pt 100

• Internal (via display keys) or External Setpoint

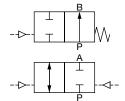
Technical Data

Circuit Functions

A - 2/2-way valve normally closed by spring return



- **B** 2/2-way valve normally open by spring return
- I 2/2-way valve with double-acting actuator



Specifications

Valve	Size	(O _v	Control Pressure for	Max. Operating Pressure for	Actuator	Seal	Weight	
(Orif	ice)	On/Off	Continuous	Circuit Function	Circuit Function (A, B and I)	Size ø	(Diaphragm)	PVC, True	Union
		Control	Control Control A 1)		PVC, True Union			PVC, Solve	ent Spigot
					PVC, Solvent Spigot			PVDF, Fusi	ion Spigot
					PVDF, Fusion Spigot			On/Off	Continuous
NPT	[mm]			[PSI]	[PSI]	[mm]		[lbs.]	[lbs.]
1/2″	15	4.1		68 - 87	145	63	EPDM	6.17	6.61
1/2″	15	4.1		68 - 87	145	63	PTFE/EPDM	6.17	6.61
3/4″	20	8.2		65 - 87	145	80	EPDM	7.93	8.37
3/4"	20	8.2		65 - 87	145	80	PTFE/EPDM	7.93	8.37
1″	25	14.6	Please See	65 - 87	145	80	EPDM	8.15	8.59
1″	25	14.6	Separate	65 - 87	125	80	PTFE/EPDM	8.15	8.59
1-1/4″	32	22.2	Chart	58 - 87	145	100	EPDM	11.46	11.90
1-1/4″	32	22.2	Below	58 - 87	116	100	PTFE/EPDM	11.46	11.90
1-1/2"	40	32.8		67 - 87	145	125	EPDM	15.87	16.31
1-1/2"	40	32.8		67 - 87	145	125	PTFE/EPDM	15.87	16.31
2″	50	46.8		58 - 87	112	125	EPDM	18.51	18.96
2″	50	46.8		58 - 87	102	125	PTFE/EPDM	18.51	18.96

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Flow Capacity - Plastic 2030

	C_{v}								
Plug Travel [%]	1/2" (DN 15)	3/4" (DN 20)	1" (DN 25)	1-1/4" (DN 32)	1-1/2" (DN 40)	2" (DN 50)			
0	0.00	0.00	0.00	0.00	0.00	0.00			
10	0.08	0.15	0.46	1.17	2.22	3.51			
20	0.17	0.37	1.28	3.04	6.55	10.53			
30	0.32	0.93	2.45	5.96	11.81	18.72			
40	0.51	1.87	4.21	10.06	20.12	30.42			
50	0.77	3.04	7.13	16.14	28.19	40.95			
60	1.19	4.33	10.88	22.23	34.16	49.14			
70	1.80	5.61	13.92	24.57	39.19	57.33			
80	2.53	6.78	15.79	25.74	41.53	64.35			
90	3.52	8.19	16.61	26.91	43.05	67.86			
100	4.44	8.54	16.96	27.50	43.29	70.20			

Operating Data

Connections

Circuit function Nominal pressure Min. control pressure Max. control pressure

Max. viscosity Ambient temperature

Fluid temperature with PVC

with PVDF

with PP

Body material Seal material Fluids PVC, true union PVC, solvent spigot PVDF, fusion spigot

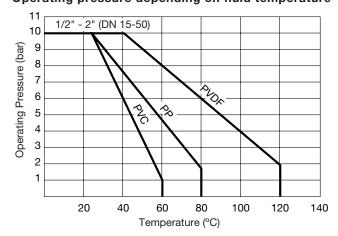
A, B and I 145 PSI 29 PSI 109 PSI

600 centistokes min. 32°F (0°C) max. 122°F (50°C)

min. 32°F (0°C) max. 140°F (60°C) min. 32°F (0°C) max. 248°F (120°C) min. 14°F (-10°C) max. 248°F (120°C) PVC, PVDF or PP EPDM or EPDM/PTFE

Contaminated / Aggressive

Operating pressure depending on fluid temperature



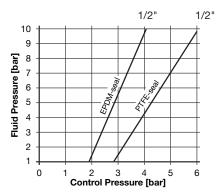
Note: 1 bar = 14.5 PSI

¹⁾ Control pressures circuit functions B and I, please see control pressure charts on next page.

Control Pressures

Circuit Function B and I

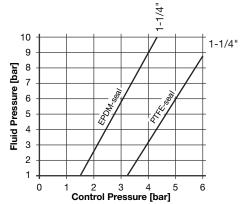
Actuator size ø63 mm



Note: 1 bar = 14.5 PSI

Circuit Function B and I

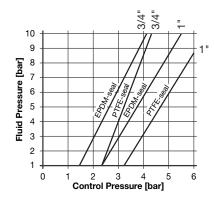
Actuator size ø100 mm



Note: 1 bar = 14.5 PSI

Circuit Function B and I

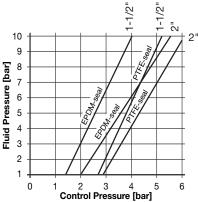
Actuator size ø80 mm



Note: 1 bar = 14.5 PSI

Circuit Function B and I

Actuator size ø125 mm

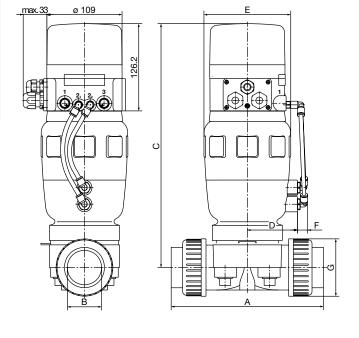


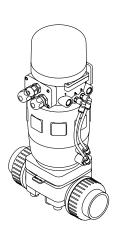
Note: 1 bar = 14.5 PSI

Dimensions [inch]

• PVC with True Union

Ori	fice	Actuator		Measurements							
l .		Size ø	Α	В	С	D	E	F	G		
NPT	[mm]	[mm]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]		
1/2″	15	63	5.03	0.78	10.00	2.04	3.13	1.06	1.69		
3/4″	20	80	5.98	0.98	11.33	2.36	3.96	0.59	2.08		
1″	25	80	6.53	1.25	11.45	2.36	3.96	0.59	2.36		
1-1/4″	32	100	7.55	1.57	13.62	2.87	4.98	0.59	2.91		
1-1/2"	40	125	8.74	1.96	15.43	3.38	6.20	0.59	3.26		
2″	50	125	10.47	2.48	15.70	3.38	6.20	0.59	4.05		



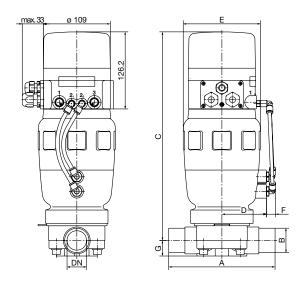


Dimensions [inch]

- PVC with Solvent Spigot
- PP with Fusion Spigot
- PVDF with Fusion Spigot

Orif	fice	Actuator			Mea	asureme	ents		
		Size ø	Α	В	С	D	E	F	G
NPT	[mm]	[mm]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]
1/2″	15	63	4.88	0.78	9.96	2.04	3.13	1.06	0.55
3/4"	20	80	5.66	0.98	11.33	2.36	3.96	0.59	0.70
1″	25	80	6.06	1.25	11.45	2.36	3.96	0.59	0.82
1-1/4″	32	100	6.85	1.57	13.58	2.87	4.98	0.59	1.02
1-1/2"	40	125	7.63	1.96	15.39	3.38	6.20	0.59	1.30
2″	50	125	8.81	2.48	16.06	3.38	6.20	0.59	1.53

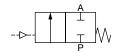




Technical Data

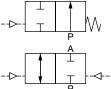
Circuit Functions

A - 2/2-way valve normally closed by spring return



B – 2/2-way valve normally open by spring return

I - 2/2-way valve
with double-acting actuator



Specifications for Threaded Ends, Butt Weld* Ends (*ISO 4220 only) and Flange

Valve	Size	(C _v	Control	Maximum	Actuator	Seal	Weight			
(Ori	fice)	On/Off	Continuous	Pressure	Operating Pressure	Size ø	(Diaphragm)	Threaded	l Ends	 Flange 	
		Control	Control	(A, B and I)	for Circuit Function			Butt Weld	d Ends		
					(A, B and I)			ISO 4220)		
								On/Off	Continuous	On/Off	Continuous
NPT	[mm]			[PSI]	[PSJ]	[mm]		[lbs.]	[lbs.]	[lbs.]	[lbs.]
1/2″	15	6.3		68 - 102	145	63	EPDM	3.74	4.18	6.56	7.01
1/2″	15	6.3		68 - 102	145	63	PTFE/EPDM	3.74	4.18	6.56	7.01
3/4″	20	15.8		65 - 102	145	80	EPDM	5.07	5.51	9.21	9.65
3/4″	20	15.8		65 - 102	145	80	PTFE/EPDM	5.07	5.51	9.21	9.65
1″	25	25.7	Please See	65 - 102	145	80	EPDM	6.17	6.61	10.58	11.02
1″	25	25.7	Separate	65 - 102	116	80	PTFE/EPDM	6.17	6.61	10.58	11.02
1-1/4″	32	38.6	Chart on	58 - 102	145	100	EPDM	9.70	10.14	16.31	16.75
1-1/4″	32	38.6	Next Page	58 - 102	116	100	PTFE/EPDM	9.70	10.14	16.31	16.75
1-1/2"	40	50.3		68 - 102	145	125	EPDM	15.87	16.31	22.92	23.36
1-1/2"	40	50.3		68 - 102	145	125	PTFE/EPDM	15.87	16.31	22.92	23.36
2″	50	86.6		65 - 102	116	125	EPDM	16.97	17.41	27.11	27.55
2″	50	86.6		65 - 102	102	125	PTFE/EPDM	16.97	17.41	27.11	27.55

Specifications for Butt Weld* Ends (*DIN 11850 R2 only)

Valve	Size	(O _v	Control	Maximum	Actuator	Seal	We	ight
(Ori	fice)	On/Off	Continuous	Pressure	Operating Pressure	Size ø	(Diaphragm)	Butt Weld Ends DIN 11	1850 R2
		Control	Control	(A, B and I)	for Circuit Function				
				rno.ii	(A, B and I)			On/Off	Continuous
NPT	[mm]			[PSI]	[PSI]	[mm]		[lbs.]	[lbs.]
1/2″	15	5.3		68 - 102	145	63	EPDM	3.52	3.96
1/2″	15	5.3		68 - 102	145	63	PTFE/EPDM	3.52	3.96
3/4″	20	5.3		65 - 102	145	63	EPDM	3.52	3.96
3/4"	20	5.3		65 - 102	145	63	PTFE/EPDM	3.52	3.96
1″	25	15.8	Please See	65 - 102	145	80	EPDM	5.29	5.73
1″	25	15.8	Separate	65 - 102	145	80	PTFE/EPDM	5.29	5.73
1-1/4″	32	21.1	Chart on	58 - 102	145	80	EPDM	6.17	6.61
1-1/4"	32	21.1	Next Page	58 - 102	145	80	PTFE/EPDM	6.17	6.61
1-1/2"	40	28.7		68 - 102	145	100	EPDM	9.70	10.14
1-1/2"	40	28.7		68 - 102	145	100	PTFE/EPDM	9.70	10.14
2″	50	43.3		65 - 102	145	125	EPDM	16.09	16.53
2″	50	43.3		65 - 102	145	125	PTFE/EPDM	16.09	16.53

Specifications for Butt Weld* Ends (*O.D. Tubing BS 4825 Part 1 only)

Valve	Size		C _v	Control	Maximum	Actuator	Seal	We	ight
(Ori	fice)	On/Off	Continuous	Pressure	Operating Pressure	Size ø	(Diaphragm)	 Butt Weld Ends 	
		Control	Control	(A, B and I)	for Circuit Function			O.D. Tubing (BS 4825 Part 1)	
					(A, B and I)			On/Off	Continuous
NPT	[mm]			[PSI]	[PSI]	[mm]		[lbs.]	[lbs.]
3/4"	20	5.3		65 - 102	145	63	EPDM	3.52	3.96
3/4"	20	5.3		65 - 102	145	63	PTFE/EPDM	3.52	3.96
1″	25	14.0	Please See	65 - 102	145	80	EPDM	5.29	5.73
1″	25	14.0	Separate	65 - 102	145	80	PTFE/EPDM	5.29	5.73
1-1/2″	40	31.6	Chart on	68 - 102	145	100	EPDM	9.70	10.14
1-1/2″	40	31.6	Next Page	68 - 102	145	100	PTFE/EPDM	9.70	10.14
2″	50	49.1		65 - 102	145	125	EPDM	16.09	16.53
2″	50	49.1		65 - 102	145	125	PTFE/EPDM	16.09	16.53

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Fluid Control System with Diaphragm Valve For Polluted, Dirty, Aggressive and Ultra-Pure Fluids

TOP Control System 2030Cold Formed Stainless Steel

Technical Data

Flow Capacity

for threaded ends, butt weld* ends (*ISO 4220 only) and flange

Plug Travel			C) _v		
[%]	1/2″	3/4"	1″	1-1/4″	1-1/2″	2″
0	0.00	0.00	0.00	0.00	0.00	0.00
10	0.05	0.09	0.32	0.46	0.70	1.75
20	0.23	0.81	1.40	1.87	3.62	6.20
30	0.58	2.45	2.92	4.91	8.30	9.82
40	1.28	5.03	6.31	10.29	15.91	21.41
50	2.10	7.13	10.06	15.44	21.41	35.21
60	3.27	9.47	14.74	20.70	30.53	49.95
70	4.44	11.81	18.36	26.20	41.06	68.21
80	5.49	14.15	21.99	32.99	47.73	79.09
90	6.08	15.67	25.38	37.44	49.95	85.17
100	6.31	15.79	25.74	38 [PS	SI]0.31	86.58

Flow Capacity

for butt weld* ends (*DIN 11850 R2 only)

Plug Travel			C) _v		
[%]	1/2″	3/4"	1″	1-1/4″	1-1/2"	2″
0	0.00	0.00	0.00	0.00	0.00	0.00
10	0.04	0.04	0.09	0.12	0.35	0.60
20	0.19	0.19	0.81	1.08	1.39	3.12
30	0.49	0.49	2.45	3.27	3.65	7.14
40	1.07	1.07	5.03	6.70	7.64	13.68
50	1.75	1.75	7.13	9.51	11.46	18.42
60	2.72	2.72	9.47	12.63	15.37	26.27
70	3.70	3.70	11.81	15.76	19.45	35.33
80	4.58	4.58	14.15	18.87	24.49	41.07
90	5.06	5.06	15.67	[PSI]	27.32	42.98
100	5.26	5.26	15.79	21.06	28.66	43.29

Flow Capacity

for butt weld* ends

(*O.D. tubing BS 4825 Part 1 only)

Plug Travel		C	> ,	
[%]	3/4"	1″	1-1/2″	2″
0	0.00	0.00	0.00	0.00
10	0.04	0.08	0.39	0.69
20	0.19	0.72	1.72	3.54
30	0.49	2.18	3.59	8.10
40	1.07	4.46	7.75	15.53
50	1.75	6.34	12.34	20.90
60	2.72	8.42	18.08	29.82
70	3.70	10.50	22.54	40.10
80	4.58	12.58	26.99	46.62
90	5.06	13.93	31.15	48.80
100	5.26	14.04	31.59	49.14

Operating Data

Connections Threaded ends Butt weld ends

G, NPT and Rc ISO 4220 DIN 11850 R2

O.D. tubing (BS 4825 Part 1)

Flange DIN 2633

ANSI Class 150 JIS 10K A, B and I

Circuit function Body material

Seal material Fluids Cold formed stainless steel EPDM or EPDM/PTFE Polluted, dirty, abrasive or highly viscous liquids Nominal pressure Min. control pressure Max. control pressure Max. viscosity Ambient temperature

Fluid temperature

145 PSI 29 PSI 102 PSI 600 centistokes

min. 32°F (0°C) max. 122°F (50°C) min. 14°F (-10°C) max. 284°F (140°C)

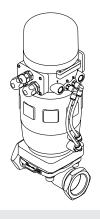
Dimensions [inch]

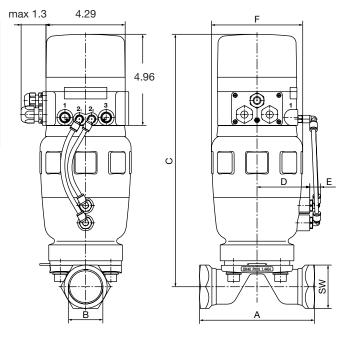
• Stainless steel - G

- NPT

- Rc

Ori	fice	Actuator		Measurements						
		Size ø	Α	В	С	D	E	F	G	
NPT	[mm]	[mm]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	
1/2″	15	63	4.01	1/2	10.00	2.04	1.06	3.13	1.06	
3/4″	20	80	4.64	3/4	11.37	2.36	0.59	3.96	1.25	
1″	25	80	5.00	1	11.49	2.36	0.59	3.96	1.61	
1-1/4″	32	100	5.74	1-1/4	13.58	2.87	0.59	4.98	1.96	
1-1/2″	40	125	6.25	1-1/2	15.31	3.38	0.59	6.20	2.36	
2″	50	125	7.51	2	15.47	3.38	0.59	6.20	2.75	



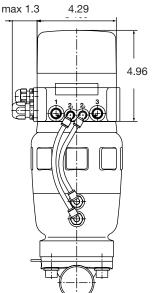


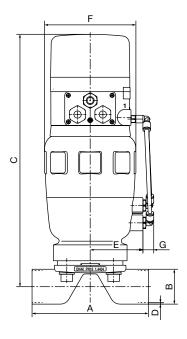
- Stainless Steel Butt weld ends per ISO 4220
 - Butt weld ends per DIN 11850 R2
 - Butt weld ends O.D. tubing (BS 4825 Part 1)

Ori	fice	Actuator		Measurements per ISO 4220							
		Size ø	Α	В	С	D	E	F	G		
NPT	[mm]	[mm]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]		
1/2″	15	63	4.33	0.83	10.00	0.06	2.04	3.13	1.06		
3/4"	20	80	4.68	1.05	11.37	0.06	2.36	3.96	0.59		
1″	25	80	5.07	1.32	11.49	0.07	2.36	3.96	0.59		
1-1/4"	32	100	5.82	1.66	13.58	0.07	2.87	4.98	0.59		
1-1/2"	40	125	6.33	1.90	15.31	0.07	3.38	6.20	0.59		
2″	50	125	7.55	2.37	15.47	0.07	3.38	6.20	0.59		

			Measurements per DIN 11850 R2								
1/2″	15	63	4.33	4.33 0.74 10.00 0.05 2.04 3.13 1							
3/4″	20	63	4.68	0.90	10.07	0.05	2.04	3.13	1.06		
1″	25	80	5.07	1.14	11.49	0.05	2.36	3.96	0.59		
1-1/4″	32	80	5.82	1.37	11.61	0.05	2.36	3.96	0.59		
1-1/2″	40	100	6.33	1.61	13.70	0.05	2.87	4.98	0.59		
2″	50	125	7.55	2.08	15.47	0.05	3.38	6.20	0.59		

				Measurements per O.D. Tubing								
3/4″	20	63	4.01	4.01 0.75 9.96 0.05 2.04 3.13 1.0								
1″	25	80	4.48	1.00	11.33	0.06	2.36	3.96	0.59			
1-1/4″	40	100	5.51	1.50	13.50	0.06	2.87	4.98	0.59			
1-1/2″	50	125	6.33	2.00	15.35	0.06	3.38	6.20	0.59			





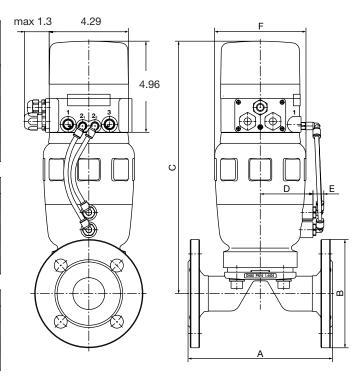
Dimensions [inch]

- Stainless Steel Flange per DIN 2633
 - Flange per ANSI Class 150
 - Flange per JIS 10K

Ori	fice	Actuator		Meas	urements	per DIN	2633	
NPT	[mm]	Size ø [mm]	A [inch]	-		D [inch]	E [inch]	F [inch]
1/2"	15	63	5.11	3.74	10.00	2.04	1.06	3.13
3/4"	20	80	5.90	4.13	11.37	2.36	0.59	3.96
1"	25	80	6.29	4.52	11.49	2.36	0.59	3.96
1-1/4"	32	100	7.08	5.51	13.58	2.87	0.59	4.98
1-1/2"	40	125	7.87	5.90	15.31	3.38	0.59	6.20
2"	40	125	7.87	5.90	15.31	3.38	0.59	6.20

	Measurements per ANSI Class 150							
1/2"	15	63	5.11	3.74	2.04	1.06	3.13	
3/4"	20	80	5.90	4.13	11.37	2.36	0.59	3.96
1"	25	80	6.29	4.52	11.49	2.36	0.59	3.96
1-1/4"	32	100	7.08	5.51	13.58	2.87	0.59	4.98
1-1/2"	40	125	7.87	5.90	15.31	3.38	0.59	6.20

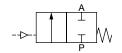
			Measurements per JIS 10K									
1/2"	15	63	63 5.11 3.74 10.00 2.04 1.06 3.									
3/4"	20	80	5.90	4.13	11.37	2.36	0.59	3.96				
1-1/4"	32	100	7.08	5.51	13.58	2.87	0.59	4.98				
1-1/2"	40	125	7.87	5.90	15.31	3.38	0.59	6.20				



Technical Data

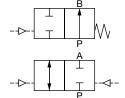
Circuit Functions

A - 2/2-way valve normally closed by spring return



B - 2/2-way valve normally open by spring return

I - 2/2-way valve with double-acting actuator



Specifications

	Size) _v	Control Pressure	Maximum	Actuator	Seal	We	ight
(Ori	fice)	On/Off	Continuous	for Circuit Function Operating Pressure		Size ø	(Diaphragm)		
		Control	Control	(A, B and I)	for Circuit Function				
					(A. B and I)			On/Off	Continuous
NPT	[mm]			[PSI]	[PSI]	[mm]		[lbs.]	[lbs.]
1/2″	15	5.6		68 - 102	145	63	Elastomere 1)	4.0	4.4
1/2″	15	5.6		68 - 102	145	63	PTFE	4.0	4.4
3/4″	20	8.2		65 - 102	145	80	Elastomere 1)	6.2	6.6
3/4″	20	8.2	Please See	65 - 102	145	80	PTFE	6.2	6.6
1″	25	15.2	Separate	65 - 102	145	80	Elastomere 1)	6.5	7.0
1″	25	15.2	Chart	65 - 102	116	80	PTFE	6.5	7.0
1-1/2"	40	40.7	Below	65 - 102	145	125	Elastomere 1)	14.5	10.2
1-1/2"	40	40.7		65 - 102	145	125	PTFE	14.5	10.2
2″	50	60.8		65 - 102	124	125	Elastomere 1)	18.5	18.9
2″	50	60.8		65 - 102	102	125	PTFE	18.5	18.9

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Flow Capacity - Forged Stainless Steel

Plug Travel			C,		
[%]	1/2″	3/4"	1″	1-1/2"	2″
0	0.00	0.00	0.00	0.00	0.00
10	0.05	0.11	0.32	0.70	3.27
20	0.23	0.46	1.40	3.62	6.20
30	0.58	1.40	2.92	8.30	11.11
40	1.28	2.69	6.31	16.61	21.41
50	2.10	3.74	10.06	23.51	35.21
60	3.27	5.38	12.40	31.35	45.16
70	4.44	6.90	13.92	37.55	52.06
80	5.38	7.83	14.85	40.36	56.86
90	5.73	8.07	15.09	40.59	60.60
100	5.85	8.19	15.21	40.71	60.84

Operating Data

Clamp connections

Connections Butt weld ends ISO 4220 DIN 11850 R2 SMS 3008

O.D. tubing (BS 4825 Part 1)

JIS sanitary JIS utility ISO 2852

BS 4825 (Tri-Clamp®)

Dairy union DIN 11851 Circuit function A, B and I Nominal pressure 145 PSI

Min. 29 PSI / Max. 102 PSI Control pressure

Maximum viscosity 600 centistokes

32°F to 122°F Ambient temperature

(0°C to 50°C) Fluid temperature 14°F to 266°F $(-10^{\circ}C \text{ to } +130^{\circ}C)$

Max. 302°F (150°C) (CIP) (Short time temp.) Body material Stainless Steel (316L)

Seal material EPDM, FKM, CSM or PTFE

Fluids Ultra-pure, sterile, aggressive, abrasive or

highly viscous fluids

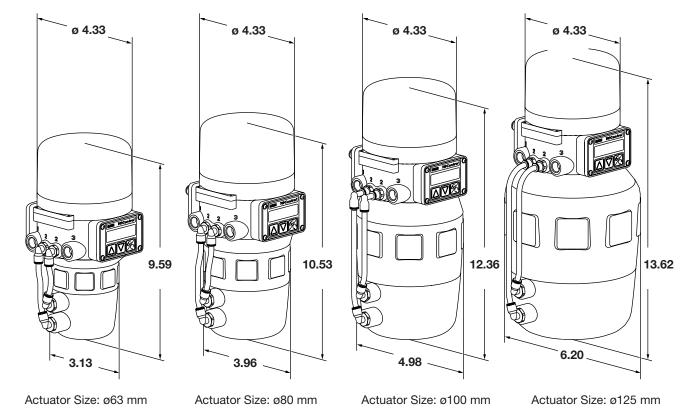
Operating pressure depends on fluid temperature

Please see diaphragm selection



¹⁾ Elastomere: EPDM, FKM, CSM

Sizes of Assembled TOP Control and Actuator Unit [inch]



Valve Body Material



Forged Bodies

Burkert high quality valve bodies are forged of 316L stainless steel, with Ferrite < 0.5%, C $\le 0.03\%$ to satisfy the requirements of high purity applications.

Defect free surface

- High quality surface of finished product free from pinholes, crevices, impurities and subsurface porosity.
- Imperfections, well accepted in many industrial applications, could present enormous problems as bacteria traps in cell culture or other critical systems.

Low ferrite content

 Relatively ferrite-free alloy eliminates concern regarding ferrite contamination of the process.

Surface Finishes

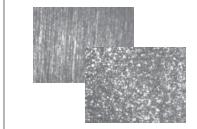
Burkert valve bodies meet and exceed the increasingly rigorous industry requirements for surface finishes. The exterior of Burkert valve bodies are glass beaded to a smooth patina, while a choice of two grit specifications is offered for interior surface finish, plus an electropolishing option.

Surface finish can be described by using the roughness average (Ra) parameter. Ra is defined as the average value of all absolute distances of the roughness profile from the center line within the measuring length.

Electropolishing - A process that combines an electrical current and a chemical bath that removes metal from polished forgings at various rates. This process creates a superior surface finish over that produced by mechanical polishing. The results are more desirable in the critical services found in pharmaceutical and bioprocessing industries. Inherent benefits of electropolishing are:

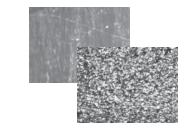
- Contaminants such as lubricants and grit particles are removed with the surface layer
- Improves quality control by exposing surface pits and defective welding
- Surface leveling or balancing reduces the total surface height by up to 50% and alleviates much of the surface tension created by mechanical polishing
- Surface corrosion resistance is improved with the deposition of a continuous layer of chromium enhanced oxide
- High luster improves overall appearance
- All surfaces are easier to clean and sterilize

Burkert's forged bodies are available with a wide variety of custom surface finishes as low as 10 Ra. Standard combinations of internal and external surface finishes are:



Internal Ra \sim 20 to 25 μ in. Satin finish (180 grit)

External Ra ~ 63µ in.
Glass Beaded



Internal Ra ~ 15 to 20μ in. Electro-polish (240 grit) External Ra $\sim 30\mu$ in. Electro-polish

Forged Stainless Steel

Diaphragms

Specifically developed to handle the unique challenges of hygienic and sterile applications, Burkert diaphragms are manufactured with exacting material formulation and physical tolerances.

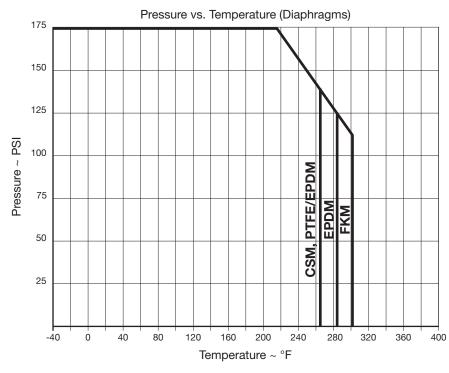
They are available in a range of materials which have been proven in the food, biotechnology, pharmaceutical and cosmetic industries.

Diaphragms are tested during development and manufacturing to ensure reliability in processing application environments.



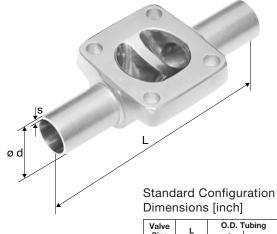
Diaphragm Materials

Material	Color	Temperature Range	Standards
EPDM (Ethylene-Propylene-Dien Monomer)	black	-40°F to 284°F	FDA and 3-A
PTFE & EPDM	white/black	+14°F to 266°F	FDA and 3-A
FKM	black	+20°F to 302°F	FDA and 3-A
CSM	black	-40°F to 266°F	FDA and 3-A



End Types

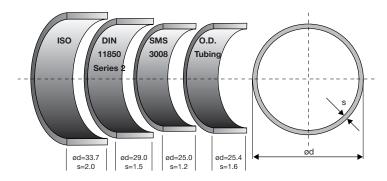
Butt Weld



Dimer	nsions	[inch]								
Valve O.D. Tubing										
Size L ød s										

Valve	L	O.D. T	ubing
Size	_	ød	s
1/4	3.54	.25	.065
1/2	4.33	.50	.065
3/4	4.69	.75	.065
1	5.08	1.00	.065
1-1/2	6.34	1.50	.065
2	7.56	2.00	.065

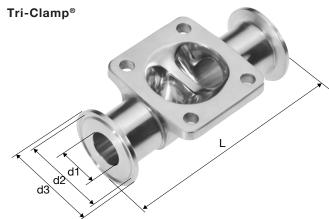
Example: DN25 (1 inch)



Optional Tubing Dimensions [mm]

DN		L ISO 4200		DIN 11850 Series 21)		SMS 3008		JIS Sanitary		JIS Utility	
DIN	-	ød	s	ød	s	ød	s	ød	s	ød	s
8.0	90.0	13.5	1.6	_	_	_	_	13.8	1.65	_	_
15.0	110.0	21.3	1.6	19.0	1.5	_	_	21.7	1.65	_	_
20.0	119.0	26.9	1.6	23.0	1.5	_	_	_	_	27.2	2.0
25.0	129.0	33.7	2.0	29.0	1.5	25.0	1.2	25.4	1.2	34.0	2.0
40.0	161.0	48.3	2.0	41.0	1.5	38.0	1.2	38.1	1.2	48.6	2.0
50.0	192.0	60.3	2.3	53.0	1.5	51.0	1.2	50.8	1.5	60.5	2.0

1)DIN 11850 Series 1 and 3 also available



Standard Configuration Dimensions [inch]

Valve Size	L	d1	d2	d3	
1/2	3.50	.37	.78	1.00	
3/4	4.00	.63	.78	1.00	
1	4.50	.87	1.71	2.00	
1-1/2	5.51	1.37	1.71	2.00	
2	6.25	1.87	2.22	2.50	

Optional Configuration Dimensions [mm]

DN	L	ISO 2852, SMS 3017					
	_	d1	d2	d3			
15.0	110.0	9.5	19.7	25.0			
20.0	119.0	15.9	19.7	25.0			
25.0	129.0	22.2	43.5	50.5			
40.0	161.0	34.9	43.5	50.5			
50.0	192.0	47.6	56.5	64.0			

On request; Clamp DIN 32676



Standard Configuration Dimensions [inch]

Valve Size	Threaded Ends with Beveled Seat, 3-A-6300 Class 2G					
Size	L	G				
1/2	_	_				
3/4	_	_				
1	5.00	1.46				
1-1/2	6.26	1.99				
2	7.50	2.53				

Optional Configuration Dimensions [mm]

	DIN 11851						
DN	L	port size	G				
15.0	89.0	18.10	Rd 34 x 1/8"				
20.0	102.0	23.70	Rd 44 x 1/6"				
25.0	115.0	29.70	Rd 52 x 1/6"				
40.0	140.0	44.30	Rd 65 x 1/6"				
50.0	159.0	56.30	Rd 78 x 1/6"				

On request; All commonly used dairy unions per RJT, IDF, etc.

All valve bodies from Burkert are machined from forged material.

Fluid Control System with Diaphragm Valve **TOP Control System 2030/31** For Polluted, Dirty, Aggressive and Ultra-Pure Fluids

Fax Order Form: Please select mod General Data Configuration number: Quantity:	•		· ·		n (either ON/OFF or F	Proportional Co	ntr	Part 1 of 3	9
Medium Data Medium: Temperature: Pressure: Min. / Max.							Ġ	PARESHI A	2
ON/OFF Contr	ol				Proportional C	Control			
General Data Command line coming to	from: PLC Sensor Relay/Switch	. 🗖	ê te c		Actuator Circuit function:	Single acting (NC) Single acting (NO) Quick exhaust Double acting		1	
Actuator					Material:	PA PPS			
Circuit function:	Single acting NC NO (on request Double acting				TOP Control Type of control:	No Bus ♥ o		with Bus 🔻	
Material:	PA PPS				Position control Process control Communication:				
Control Head	No Bus 🔻 o	r	with Bus 🔻		Electrical connection:	PG cable glands		PROFIBUS DP	_ 🗆
Communication:	·		ASI Bus		Liectrical connection.	EaseOn box			
Power supply:	24 VDC 120 VDC 240 VDC				Outputs: Limit switches	Multipin 0		0	_
Electrical connection:	PG cable glands EaseOn box		PG cable glands (with round cable end) Multipin		(Multipin version only) Analog position feedba	1 2		1 2	
Limit switches:	0 1 2 Mechanical Inductive (for 24 VDC version only)		0 1 2		2 Binary outputs (PG cable glands and Ease-On box versions: instead of input actual process value) Inputs:				
Pneumatic connection:	Brass Stainless Steel G NPT		Brass Stainless Steel G NPT		Binary input (Multipin version only) Actual process value instead of 2 binary output	- — — — — — s			_
	Rc		Rc	Ö	Pneumatic connection:	Brass Stainless Steel G NPT BC	00000	Brass Stainless Steel G NPT Bc	

Please continue on next page

Fluid Control System with Diaphragm Valve For Polluted, Dirty, Aggressive and Ultra-Pure Fluids

TOP Control System 2030/31

Fax Order Form: Individual System Configurations

Part 2 of 3

Please select modules according specific application:

Valve Body Type 20	030			
Type 2030	Item No.: (refer	ence)		
Material and correspond	ding ends:	PVC PVDF PP		
Diaphragm material:		EPDM PTFE / Butyl PTFE / FKM FKM	0	
Orifice:		1/2" 3/4" 1" 1-1/4" 1-1/2" 2"	DN 15	
Valve Body Type 20	031 (General Pu	rpose Version)		
Type 2031	Item No.: (refer	ence)		
Material and correspond	ding ends:	Formed S.S.		Ends: threaded G NPT C
			* * * *	butt weld ISO 4220 ☐ DIN 11850 R2 ☐ O.D. tubing (BS 4825 Part 1) ☐ flange DIN 2633 ☐ ANSI Class 150 ☐ JIS 10K ☐
Diaphragm material:		EPDM PTFE / EPDM		
Orifice:		1/2" 3/4" 1" 1-1/4" 1-1/2" 2"	DN 15	
Valve Body Type 20	031 (High Purity	Version)		
Type 2031	Item No.: (refer	ence)		
Material and correspond	ding ends:	Forged S.S.	*****	Ends: threaded G NPT RC Sterile threaded DIN 11851 Dutt weld ISO 4200 DESCRIPTION SERIES 3 SERIES 3 SERIES 3 SERIES 3 SERIES 3 SERIES 3 DESCRIPTION SERIES 3 SERIES 3 DESCRIPTION
Surface finish:		External (electropolished) Internal (electropolished)	63µ in ☐ 30µ in ☐ 20-25µ in ☐ 15-20µ in ☐	
Diaphragm material:		EPDM PTFE / EPDM FKM CSM Silicon Others		
Orifice:		1/2" 3/4" 1" 1-1/2" 2"	DN 15	

Fax Order Form	Part 3 of 3

Customer Data Name of company: _____ Department: _____ Street / No.: _____ State: Zip: Country: Name of contact person: Name: ____ Telephone number:_____ Fax Number: _____ email: ____ Signature: Gasy to Order Thank you very much for filling in our fax order form. Please fax parts 1, 2 and 3 of this order form, using the appropriate fax number listed on the front page of this datasheet.

If you have any questions concerning this matter, please do not hesitate to contact us.

