



Level



Pressure



Flow



Temperature



Liquid  
Analysis



Registration



Systems  
Components



Services



Solutions

## Technical Information

# Proline Promag 50H, 53H

## Electromagnetic Flow Measuring System

Flow measurement of liquids in

hygienic, food or process applications



### Application

Electromagnetic flowmeter for bidirectional measurement of liquids with a minimum conductivity of  $\geq 5 \mu\text{S/cm}$ :

- Beverages, e.g. fruit juice, beer, wine
- Dairy products, fruit juice mixes
- Saline solutions
- Acid, alkalis etc.
- Flow measurement up to  $4700 \text{ dm}^3/\text{min}$  (1250 gal/min)
- Fluid temperature up to  $+150^\circ\text{C}$  ( $+302^\circ\text{F}$ )
- Process pressures up to 40 bar (580 psi)
- CIP-/SIP cleaning
- Stainless steel housing

Approvals in food sector/hygiene sector:

- 3A approval, EHEDG-tested, conform to FDA, USP Class VI

Application-specific lining material:

- PFA

Approvals for hazardous area:

- ATEX, FM, CSA, TIIS

Connection to process control system:

- HART, PROFIBUS DP/PA, FOUNDATION Fieldbus, MODBUS RS485

### Your benefits

Promag measuring devices offer you cost-effective flow measurement with a high degree of accuracy for a wide range of process conditions.

The uniform Proline transmitter concept comprises:

- Modular device and operating concept resulting in a higher degree of efficiency
- Software options for batching, electrode cleaning and pulsating flow
- Uniform operating concept

The tried-and-tested Promag sensors offer:

- No pressure loss
- Not sensitive to vibrations
- Simple installation and commissioning

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## Function and system design

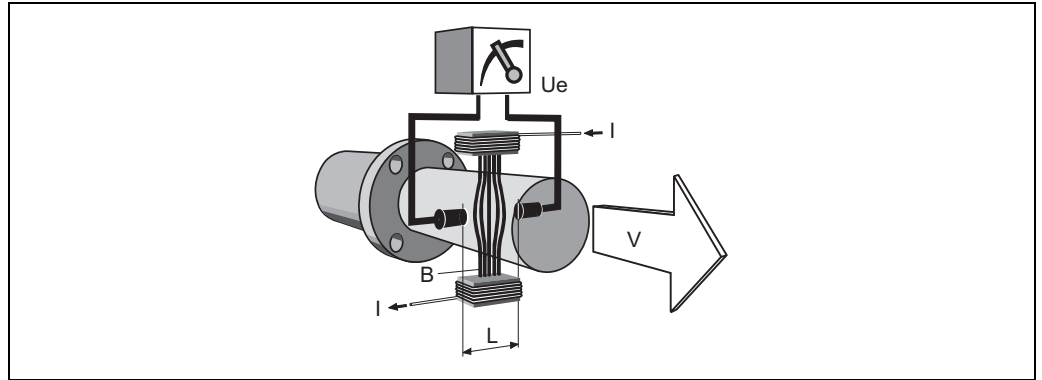
### Measuring principle

Following *Faraday's law of magnetic induction*, a voltage is induced in a conductor moving through a magnetic field.

In the electromagnetic measuring principle, the flowing medium is the moving conductor.

The voltage induced is proportional to the flow velocity and is supplied to the amplifier by means of two measuring electrodes. The flow volume is calculated by means of the pipe cross-sectional area.

The DC magnetic field is created through a switched direct current of alternating polarity.



$$U_e = B \cdot L \cdot v$$

$$Q = A \cdot v$$

$U_e$  Induced voltage

$B$  Magnetic induction (magnetic field)

$L$  Electrode spacing

$v$  Flow velocity

$Q$  Volume flow

$A$  Pipe cross-section

$I$  Current strength

### Measuring system

The measuring system consists of a transmitter and a sensor.

Two versions are available:

- Compact version: Transmitter and sensor form a mechanical unit.
- Remote version: Sensor is mounted separate from the transmitter.

Transmitter:

- Promag 50 (user interface with push buttons for operation, two-line display, illuminated)
- Promag 53 ("Touch Control" without opening the housing, four-line display, unilluminated)

Sensor:

- Promag H (DN 2 to 100 / 1/12 to 4")

## Input

<b>Measured variable</b>	Flow velocity (proportional to induced voltage)
<b>Measuring ranges</b>	Measuring ranges for liquids Typically $v = 0.01$ to $10$ m/s ( $0.03$ to $33$ ft/s) with the specified accuracy
<b>Operable flow range</b>	Over $1000 : 1$
<b>Input signal</b>	<p><b>Status input (auxiliary input)</b></p> <ul style="list-style-type: none"> <li>■ <math>U = 3</math> to <math>30</math> V DC, <math>R_i = 5</math> k<math>\Omega</math>, galvanically isolated</li> <li>■ Configurable for: totalizer(s) reset, measured value suppression, error-message reset</li> </ul> <p><b>Status input (auxiliary input) with PROFIBUS DP and MODBUS RS485</b></p> <ul style="list-style-type: none"> <li>■ <math>U = 3</math> to <math>30</math> V DC, <math>R_i = 3</math> k<math>\Omega</math>, galvanically isolated</li> <li>■ Switching level: <math>3</math> to <math>30</math> V DC, independent of polarity</li> <li>■ Configurable for: totalizer(s) reset (MODBUS RS485 only), measured value suppression, error-message reset, batching start/stop (optional), batch totalizer reset (optional)</li> </ul> <p><b>Current input (only Promag 53)</b></p> <ul style="list-style-type: none"> <li>■ active/passive selectable, galvanically isolated, full scale value selectable, resolution: <math>3</math> <math>\mu</math>A, temperature coefficient: typ. <math>0.005\%</math> o.r./<math>^{\circ}</math>C (o.r. = of reading)</li> <li>■ active: <math>4</math> to <math>20</math> mA, <math>R_i \leq 150</math> <math>\Omega</math>, max. <math>24</math> V DC, short-circuit-proof</li> <li>■ passive: <math>0/4</math> to <math>20</math> mA, <math>R_i &lt; 150</math> <math>\Omega</math>, max. <math>30</math> V DC</li> </ul>

## Output

<b>Output signal</b>	<p><b>Promag 50</b></p> <p><b>Current output</b></p> <p>active/passive selectable, galvanically isolated, time constant selectable (<math>0.01</math> to <math>100</math> s), full scale value selectable, temperature coefficient: typ. <math>0.005\%</math> o.r./<math>^{\circ}</math>C (o.r. = of reading), resolution: <math>0.5</math> <math>\mu</math>A</p> <ul style="list-style-type: none"> <li>■ active: <math>0/4</math> to <math>20</math> mA, <math>R_L &lt; 700</math> <math>\Omega</math> (HART: <math>R_L \geq 250</math> <math>\Omega</math>)</li> <li>■ passive: <math>4</math> to <math>20</math> mA, operating voltage <math>V_S</math>: <math>18</math> to <math>30</math> V DC, <math>R_i \geq 150</math> <math>\Omega</math></li> </ul> <p><b>Pulse/frequency output</b></p> <p>passive, open collector, <math>30</math> V DC, <math>250</math> mA, galvanically isolated</p> <ul style="list-style-type: none"> <li>■ Frequency output: full scale frequency <math>2</math> to <math>1000</math> Hz (<math>f_{\max} = 1250</math> Hz), on/off ratio <math>1:1</math>, pulse width max. <math>10</math> s</li> <li>■ Pulse output: pulse value and pulse polarity selectable, max. pulse width configurable (<math>0.5</math> to <math>2000</math> ms)</li> </ul> <p><b>PROFIBUS DP interface</b></p> <ul style="list-style-type: none"> <li>■ Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated</li> <li>■ Profil version 3.0</li> <li>■ Data transmission rate: <math>9,6</math> kBaud to <math>12</math> MBaud</li> <li>■ Automatic data transmission rate recognition</li> <li>■ Function blocks: <math>1 \times</math> analog Input, <math>1 \times</math> totalizer</li> <li>■ Output data: volume flow, totalizer</li> <li>■ Input data: positive zero return (ON/OFF), totalizer control, value for local display</li> <li>■ Cyclic data transmission compatible with previous model Promag 33</li> <li>■ Bus address adjustable via miniature switches or local display (optional) at the measuring device</li> </ul> <p><b>PROFIBUS PA interface</b></p> <ul style="list-style-type: none"> <li>■ Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated</li> <li>■ Profil version 3.0</li> <li>■ Current consumption: <math>11</math> mA</li> <li>■ Permissible supply voltage: <math>9</math> to <math>32</math> V</li> <li>■ Bus connection with integrated reverse polarity protection</li> <li>■ Error current FDE (Fault Disconnection Electronic): <math>0</math> mA</li> <li>■ Function blocks: <math>1 \times</math> analog input, <math>2 \times</math> totalizer</li> <li>■ Output data: volume flow, totalizer</li> <li>■ Input data: positive zero return (ON/OFF), control totalizer, value for local display</li> <li>■ Cyclic data transmission compatible with previous model Promag 33</li> <li>■ Bus address adjustable via miniature switches or local display (optional) at the measuring device</li> </ul>
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**Promag 53****Current output**

active/passive selectable, galvanically isolated, time constant selectable (0.01 to 100 s), full scale value selectable, temperature coefficient: typ. 0.005% o.r./°C (o.r. = of reading), resolution: 0.5  $\mu$ A

- active: 0/4 to 20 mA,  $R_L < 700 \Omega$  (HART:  $R_L \geq 250 \Omega$ )
- passive: 4 to 20 mA, operating voltage  $V_S$ : 18 to 30 V DC,  $R_i \geq 150 \Omega$

**Pulse/frequency output**

active/passive selectable, galvanically isolated (Ex i version: only passive)

- active: 24 V DC, 25 mA (max. 250 mA during 20 ms),  $R_L > 100 \Omega$
- passive: open collector, 30 V DC, 250 mA
- Frequency output: full scale frequency 2 to 10000 Hz ( $f_{\max} = 12500$  Hz), EEx-ia: 2 to 5000 Hz; on/off ratio 1:1, pulse width max. 10 s
- Pulse output: pulse value and pulse polarity selectable, max. pulse width configurable (0.05 to 2000 ms)

**PROFIBUS DP interface**

- Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated
- Profil version 3.0
- Data transmission rate: 9,6 kBaud to 12 MBaud
- Automatic data transmission rate recognition
- Function blocks: 2  $\times$  analog Input, 3  $\times$  totalizer
- Output data: volume flow, calculated mass flow, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device
- Available output combination  $\rightarrow$  8

**PROFIBUS PA interface**

- Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated
- Profil version 3.0
- Current consumption: 11 mA
- Permissible supply voltage: 9 to 32 V
- Bus connection with integrated reverse polarity protection
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Function blocks: 2  $\times$  analog input, 3  $\times$  totalizer
- Output data: volume flow, calculated mass flow, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device

**MODBUS RS485 interface**

- Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated
- MODBUS device type: Slave
- Address range: 1 to 247
- Bus address adjustable via miniature switches or local display (optional) at the measuring device
- Supported MODBUS function codes: 03, 04, 06, 08, 16, 23
- Broadcast: supported with the function codes 06, 16, 23
- Übertragungsmodus: RTU oder ASCII
- Supported baudrate: 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 Baud
- Response time:
  - Direct data access = typically 25 to 50 ms
  - Auto-scan buffer (data range) = typically 3 to 5 ms
- Available output combination  $\rightarrow$  8

**FOUNDATION Fieldbus interface**

- FOUNDATION Fieldbus H1
- Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated
- ITK version 5.01
- Current consumption: 12 mA
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Bus connection with integrated reverse polarity protection
- Function blocks:
  - 5 × Analog Input (execution time: 18 ms each)
  - 1 × PID (25 ms)
  - 1 × Digital Output (18 ms)
  - 1 × Signal Characterizer (20 ms)
  - 1 × Input Selector (20 ms)
  - 1 × Arithmetic (20 ms)
  - 1 × Integrator (18 ms)
- Output data: volume flow, calculated mass flow, temperature, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), reset totalizer
- Link Master (LM) functionality is supported

**Signal on alarm**

- Current output → failure response selectable (e.g. in accordance with NAMUR recommendation NE 43)
- Pulse/frequency output → failure response selectable
- Status output (Promag 50) → non-conductive by fault or power supply failure
- Relay output (Promag 53) → de-energized by fault or power supply failure

**Load**

see "Output signal"

**Low flow cutoff**

Switch points for low flow cutoff are selectable.

**Galvanic isolation**

All circuits for inputs, outputs and power supply are galvanically isolated from each other.

**Switching output****Status output (Promag 50, Promag 53)**

Open collector, max. 30 V DC / 250 mA, galvanically isolated.

Configurable for: error messages, Empty Pipe Detection (EPD), flow direction, limit values.

**Relay outputs (Promag 53)**

Normally closed (NC or break) or normally open (NO or make) contacts available

(default: relay 1 = NO, relay 2 = NC), max. 30 V / 0,5 A AC ; 60 V / 0,1 A DC, galvanically isolated.

Configurable for: error messages, Empty Pipe Detection (EPD), flow direction, limit values, batching contacts.



Electrical connection,  
terminal assignment

## Terminal assignment, Promag 50

Order variant	Terminal No. (inputs/outputs)			
	20 (+) / 21 (-)	22 (+) / 23 (-)	24 (+) / 25 (-)	26 (+) / 27 (-)
50***_*****W	–	–	–	Current output HART
50***_*****A	–	–	Frequency output	Current output HART
50***_*****D	Status input	Status output	Frequency output	Current output HART
50***_*****H	–	–	–	PROFIBUS PA
50***_*****J	–	–	+5 V (external termination)	PROFIBUS DP
50***_*****S	–	–	Frequency output, Ex i, passive	Current output, Ex i, passive, HART
50***_*****T	–	–	Frequency output, Ex i, passive	Current output, Ex i, passive, HART

Ground terminal → 7

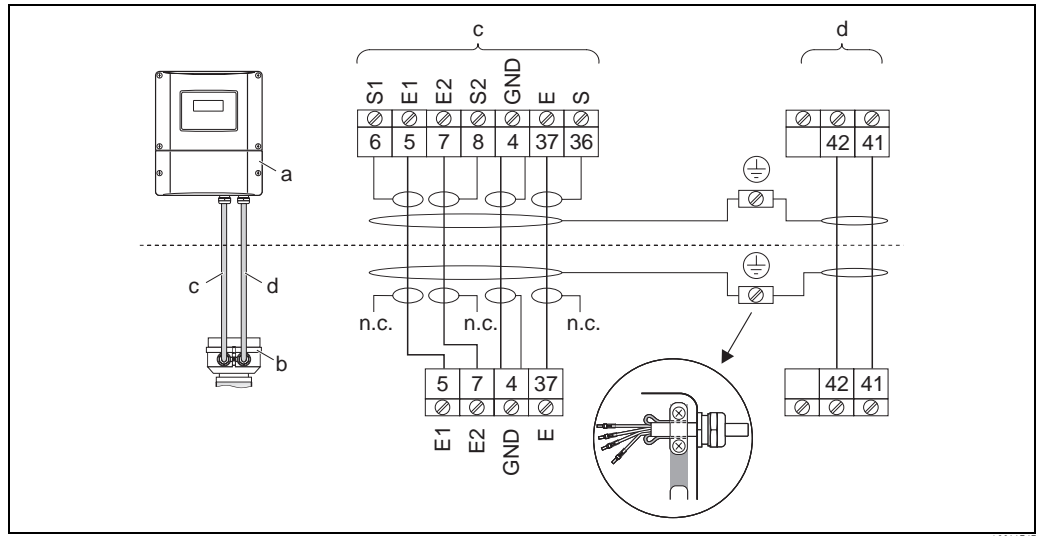
## Terminal assignment, Promag 53

The inputs and outputs on the communication board can be either permanently assigned or variable, depending on the version ordered (see table). Replacements for modules which are defective or which have to be replaced can be ordered as accessories.

Order variant	Terminal No. (inputs/outputs)			
	20 (+) / 21 (-)	22 (+) / 23 (-)	24 (+) / 25 (-)	26 (+) / 27 (-)
<i>Fixed communication boards (fixed assignment)</i>				
53***_*****A	–	–	Frequency output	Current output HART
53***_*****B	Relay output 2	Relay output 1	Frequency output	Current output HART
53***_*****F	–	–	–	PROFIBUS PA, Ex i
53***_*****G	–	–	–	FOUNDATION Fieldbus, Ex i
53***_*****H	–	–	–	PROFIBUS PA
53***_*****J	–	–	–	PROFIBUS DP
53***_*****K	–	–	–	FOUNDATION Fieldbus
53***_*****Q	–	–	Status input	MODBUS RS485
53***_*****S	–	–	Frequency output, Ex i	Current output, Ex i, passive, HART
53***_*****T	–	–	Frequency output, Ex i	Current output, Ex i, passive, HART
<i>Flexible communication boards</i>				
53***_*****C	Relay output 2	Relay output 1	Frequency output	Current output HART
53***_*****D	Status input	Relay output	Frequency output	Current output HART
53***_*****L	Status input	Relay output 2	Relay output 1	Current output HART
53***_*****M	Status input	Frequency output	Frequency output	Current output HART
53***_*****N	Current output	Frequency output	Status input	MODBUS RS485
53***_*****P	Current output	Frequency output	Status input	PROFIBUS DP
53***_*****V	Relay output 2	Relay output 1	Status input	PROFIBUS DP
53***_*****2	Relay output	Current output	Frequency output	Current output HART
53***_*****4	Current input	Relay output	Frequency output	Current output HART
53***_*****7	Relay output 2	Relay output 1	Status input	MODBUS RS485

Ground terminal → 7



**Electrical connection,  
remote version**

Connecting the remote version

a Wall-mount housing connection compartment

b Sensor connection housing cover

c Signal cable

d Coil current cable

n.c. Not connected, insulated cable shields

Terminal no. and cable colors: 6/5 = brown; 7/8 = white; 4 = green; 36/37 = yellow

**Supply voltage (power supply)**

- 85 to 260 V AC, 45 to 65 Hz
- 20 to 55 V AC, 45 to 65 Hz
- 16 to 62 V DC

PROFIBUS PA and FOUNDATION Fieldbus

- Non-Ex: 9 to 32 V DC
- Ex i: 9 to 24 V DC
- Ex d: 9 to 32 V DC

**Cable entry**

Power supply and signal cables (inputs/ outputs):

- Cable entry M20 × 1.5 (8 to 12 mm / 0.31 to 0.47")
- Sensor cable entry for armoured cables M20 × 1.5 (9.5 to 16 mm / 0.37 to 0.63")
- Thread for cable entries, ½" NPT, G ½"

Connecting cable for remote version:

- Cable entry M20 × 1.5 (8 to 12 mm / 0.31 to 0.47")
- Sensor cable entry for armoured cables M20 × 1.5 (9.5 to 16 mm / 0.37 to 0.63")
- Thread for cable entries, ½" NPT, G ½"

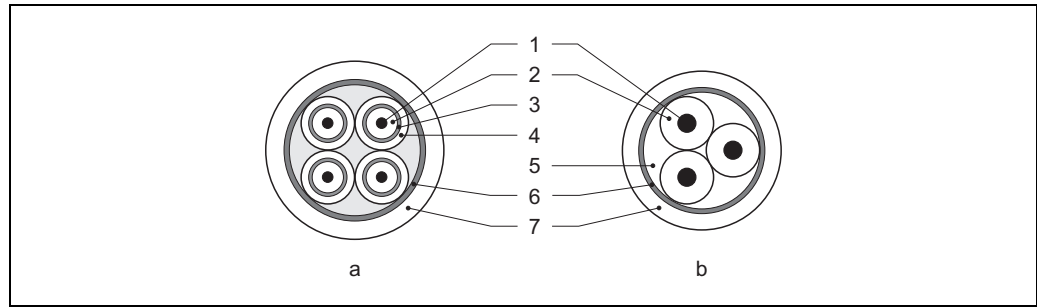
**Remote version cable  
specifications**

Coil cable

- 2 × 0.75 mm<sup>2</sup> (18 AWG) PVC cable with common, braided copper shield (Ø ~ 7 mm / 0.28")
- Conductor resistance: ≤ 37 Ω/km (≤ 0.011 Ω/ft)
- Capacitance core/core, shield grounded: ≤ 120 pF/m (≤ 37 pF/ft)
- Operating temperature: -20 to +80 °C (-68 to +176 °F)
- Cable cross-section: max. 2.5 mm<sup>2</sup> (14 AWG)
- Test voltage for cable insulation: ≤ 1433 AC r.m.s. 50/60 Hz or ≥ 2026 V DC

Signal cable

- 3 × 0.38 mm<sup>2</sup> (20 AWG) PVC cable with common, braided copper shield (Ø ~ 7 mm / 0.28") and individual shielded cores
- With empty pipe detection (EPD): 4 × 0.38 mm<sup>2</sup> (20 AWG) PVC cable with common, braided copper shield (Ø ~ 7 mm / 0.28") and individual shielded cores
- Conductor resistance: ≤ 50 Ω/km (≤ 0.015 Ω/ft)
- Capacitance core/shield: ≤ 420 pF/m (≤ 128 pF/ft)
- Operating temperature: -20 to +80 °C (-68 to +176 °F)
- Cable cross-section: max. 2.5 mm<sup>2</sup> (14 AWG)



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- a*     *Signal cable*  
*b*     *Coil current cable*
- 1     *Core*  
2     *Core insulation*  
3     *Core shield*  
4     *Core jacket*  
5     *Core reinforcement*  
6     *Cable shield*  
7     *Outer jacket*

Operation in zones of severe electrical interference

The measuring device complies with the general safety requirements in accordance with EN 61010 and the EMC requirements of IEC/EN 61326 and NAMUR recommendation NE 21.



**Caution!**

Grounding is by means of the ground terminals provided for the purpose inside the connection housing. Ensure that the stripped and twisted lengths of cable shield to the ground terminal are as short as possible.

#### Power consumption

- AC: < 15 VA (incl. sensor)
  - DC: < 15 W (incl. sensor)
- Switch-on current:
- Max. 3 A (< 5 ms) for 260 V AC
  - Max. 13.5 A (< 50 ms) for 24 V DC

#### Power supply failure

Lasting min. ½ cycle frequency: EEPROM saves measuring system data

- EEPROM or T-DAT (Promag 53 only) retain the measuring system data in the event of a power supply failure
- S-DAT: exchangeable data storage chip which stores the data of the sensor (nominal diameter, serial number, calibration factor, zero point etc.)

**Potential equalization**

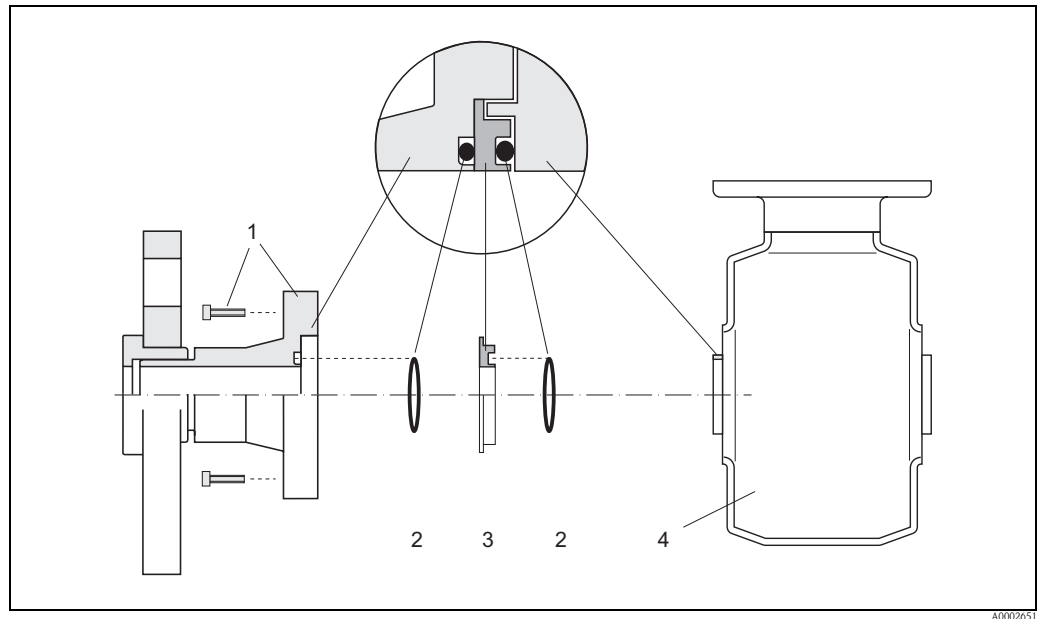
Perfect measurement is only ensured when the medium and the sensor have the same electrical potential.

*Metal process connections*

Potential matching usually takes place over the metallic process connection in contact with medium process connections which are directly mounted on the measuring transmitter. This usually means that additional potential matching measures are unnecessary.

*Plastic process connections*

For plastic process connections, potential matching must be ensured between sensor and medium using additional ground rings. If these ground rings are missing, this can influence accuracy or destroy the measuring transmitter through the electrochemical decomposition of electrodes.



- 1 Allen screw (process connection)
- 2 O-ring seals
- 3 Plastic washer (spacer) or ground ring
- 4 Sensor

When using ground rings, note the following points:

- Depending on the option ordered, plastic washers may be installed at the process connections instead of ground rings. These plastic washers serve only as spacers and have no potential equalization function. In addition, they provide a sealing function at the interface between the sensor and process connection. For this reason, with process connections without ground rings, these plastic washers/seals must not be removed, or must always be installed.
- Ground rings can be ordered separately from Endress+Hauser as an accessory. Also make sure that the ground rings are compatible with the electrode material. Otherwise the danger exists that the electrodes could be destroyed by electrochemical corrosion. You can find material data on → 44.
- Ground rings, incl. seals, are mounted inside the process connection. This has no influence on the installation length. You can find the dimensions of ground rings on → 35.

## Performance characteristics

### Reference operating conditions

#### As per DIN EN 29104 and VDI/VDE 2641:

- Fluid temperature:  $+28\text{ °C} \pm 2\text{ K}$  ( $+82\text{ °F} \pm 2\text{ K}$ )
- Ambient temperature:  $+22\text{ °C} \pm 2\text{ K}$  ( $+72\text{ °F} \pm 2\text{ K}$ )
- Warm-up period: 30 minutes

#### Installation conditions:

- Inlet run  $> 10 \times \text{DN}$
- Outlet run  $> 5 \times \text{DN}$
- Sensor and transmitter grounded.
- The sensor is centered in the pipe.

### Maximum measured error

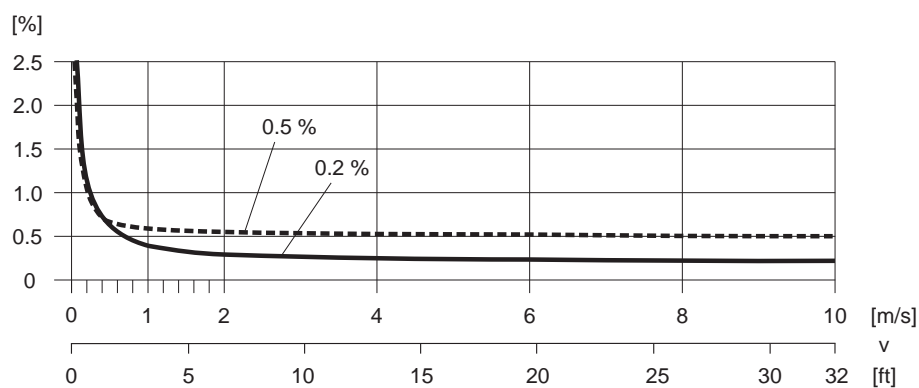
#### Promag 50:

- Pulse output:  $\pm 0.5\%$  o.r.  $\pm 1\text{ mm/s}$   
optional:  $\pm 0.2\%$  o.r.  $\pm 2\text{ mm/s}$   
(o.r. = of reading)
- Current output: also typically  $\pm 5\text{ }\mu\text{A}$

#### Promag 53:

- Pulse output:  $\pm 0.2\%$  o.r.  $\pm 2\text{ mm/s}$  (o.r. = of reading)
- Current output: also typically  $\pm 5\text{ }\mu\text{A}$

Fluctuations in the supply voltage do not have any effect within the specified range.



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Max. measured error in % of reading

### Repeatability

Max.  $\pm 0.1\%$  o.r.  $\pm 0.5\text{ mm/s}$  (o.r. = of reading)

## Operating conditions: Installations

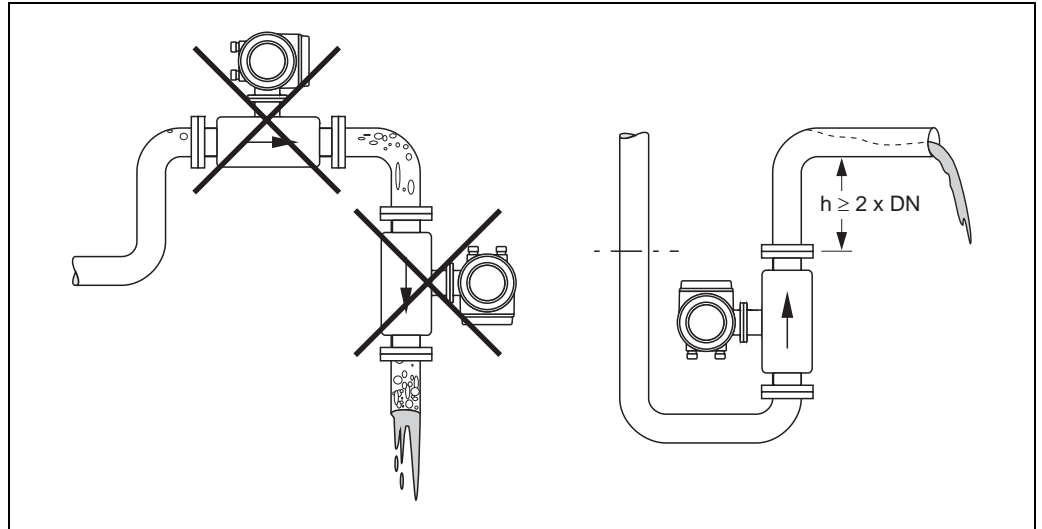
### Installation instructions

#### Mounting location

Entrained air or gas bubble formation in the measuring tube can result in an increase in measuring errors.

**Avoid** the following installation locations in the pipe:

- Highest point of a pipeline. Risk of air accumulating!
- Directly upstream from a free pipe outlet in a vertical pipeline.



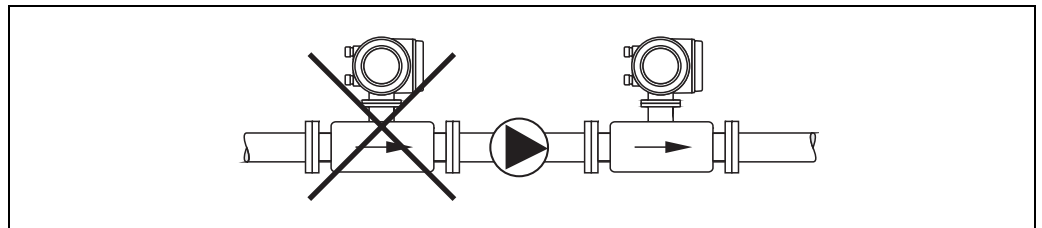
A0011899

Mounting location

#### Installation of pumps

Sensors may not be installed on the pump suction side. This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. Information on the pressure tightness of the measuring tube lining → 19, Section "Pressure tightness".

Pulsation dampers may be needed when using piston pumps, piston diaphragm pumps or hose pumps. Information on the shock and vibration resistance of the measuring system → 18, Section "Shock and vibration resistance".



A0011900

Installation of pumps

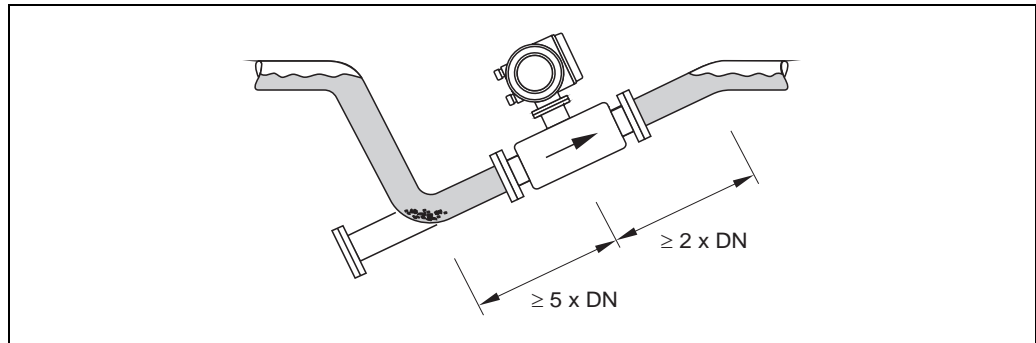
**Partially filled pipes**

Partially filled pipes with gradients necessitate a drain-type configuration.

The empty pipe detection function (EPD) provides additional security in detecting empty or partially filled pipes.

**Caution!**

Risk of solids accumulating. Do not install the sensor at the lowest point in the drain. It is advisable to install a cleaning valve.

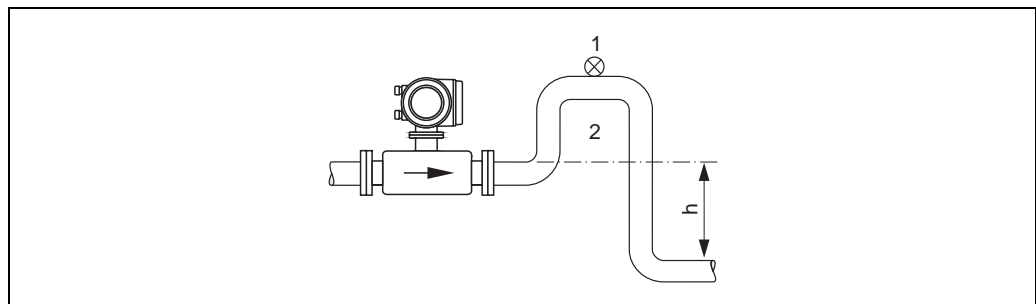


A0011901

*Installation with partially filled pipes*

**Down pipes**

Install a siphon or a vent valve downstream of the sensor in down pipes  $h \geq 5 \text{ m}$  (16.4 ft). This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. This measure also prevents the liquid current stopping in the pipe which could cause air locks. Information on the pressure tightness of the measuring tube lining → 19, Section "Pressure tightness".



A0011902

*Installation measures for vertical pipes*

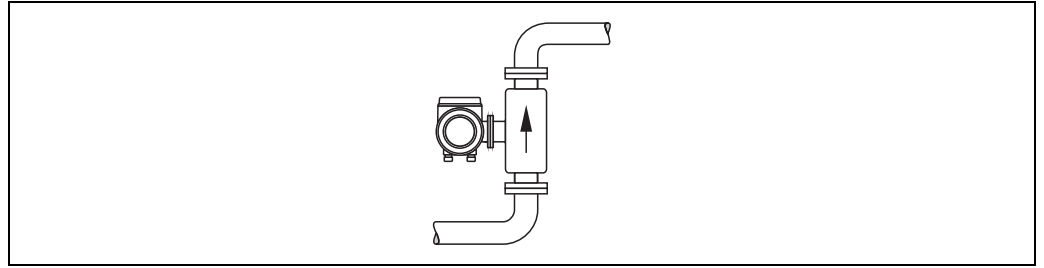
- 1 Vent valve
- 2 Pipe siphon
- h Length of the down pipe

### Orientation

An optimum orientation helps avoid gas and air accumulations and deposits in the measuring tube. However, the measuring device also offers the additional function of empty pipe detection (EPD) for detecting partially filled measuring tubes or if outgassing fluids or fluctuating operating pressures are present.

#### Vertical orientation

This is the ideal orientation for self-emptying piping systems and for use in conjunction with empty pipe detection.



A0011903

Vertical orientation

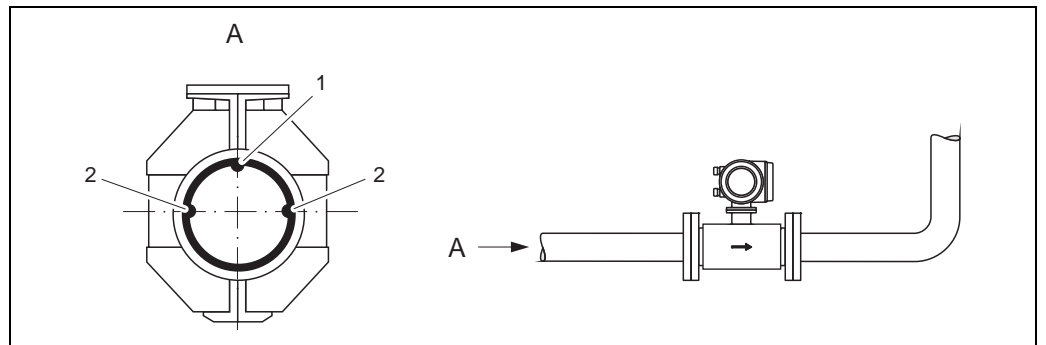
#### Horizontal orientation

The measuring electrode axis should be horizontal. This prevents brief insulation of the two measuring electrodes by entrained air bubbles.



#### Caution!

Empty pipe detection only works correctly with horizontal orientation if the transmitter housing is facing upwards. Otherwise there is no guarantee that empty pipe detection will respond if the measuring tube is only partially filled or empty.



A0012953

Horizontal orientation

- 1 EPD electrode for empty pipe detection (not for DN 2 to 15 / 1/12 to 1/2")
- 2 Measuring electrodes for signal detection

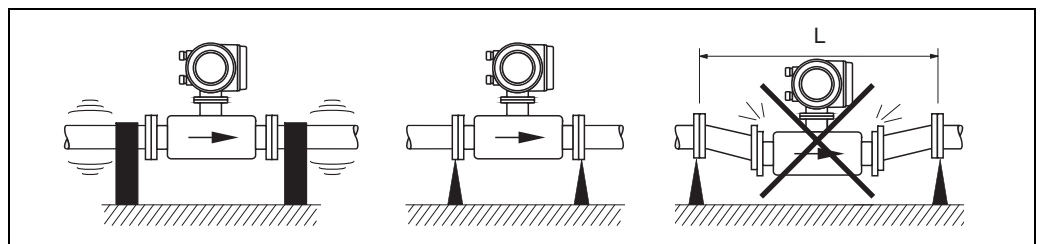
### Vibrations

Secure the piping and the sensor if vibration is severe.



#### Caution!

If vibrations are too severe, we recommend the sensor and transmitter be mounted separately. Information on the permitted shock and vibration resistance → 18, Section "Shock and vibration resistance".



A0011906

Measures to prevent vibration of the measuring device

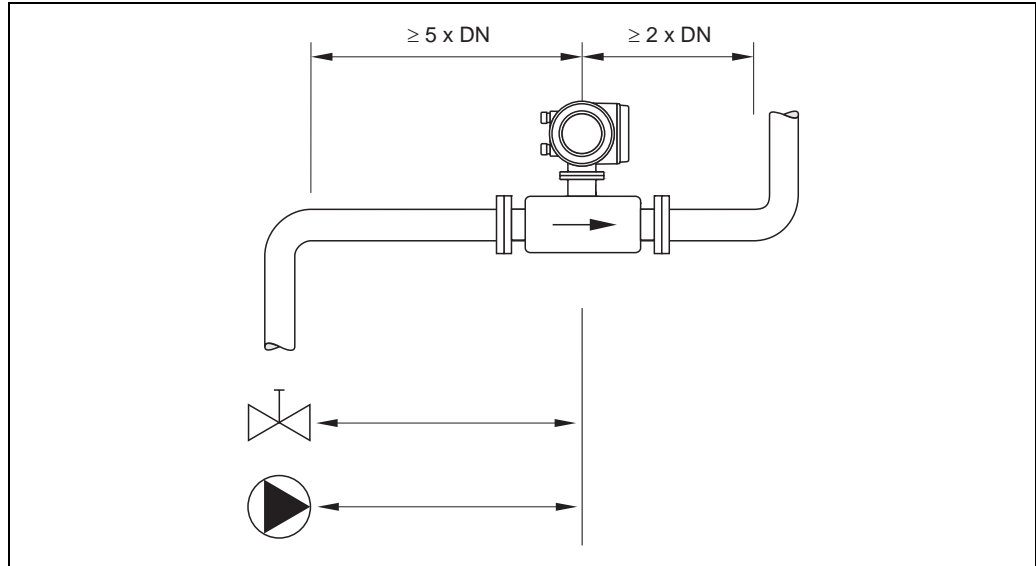
$L > 10 \text{ m (33 ft)}$

**Inlet and outlet run**

If possible, install the sensor well clear of assemblies such as valves, T-pieces, elbows etc.

Note the following inlet and outlet runs to comply with measuring accuracy specifications:

- Inlet run:  $\geq 5 \times \text{DN}$
- Outlet run:  $\geq 2 \times \text{DN}$



A0011905

*Inlet and outlet run*

**Adapters**

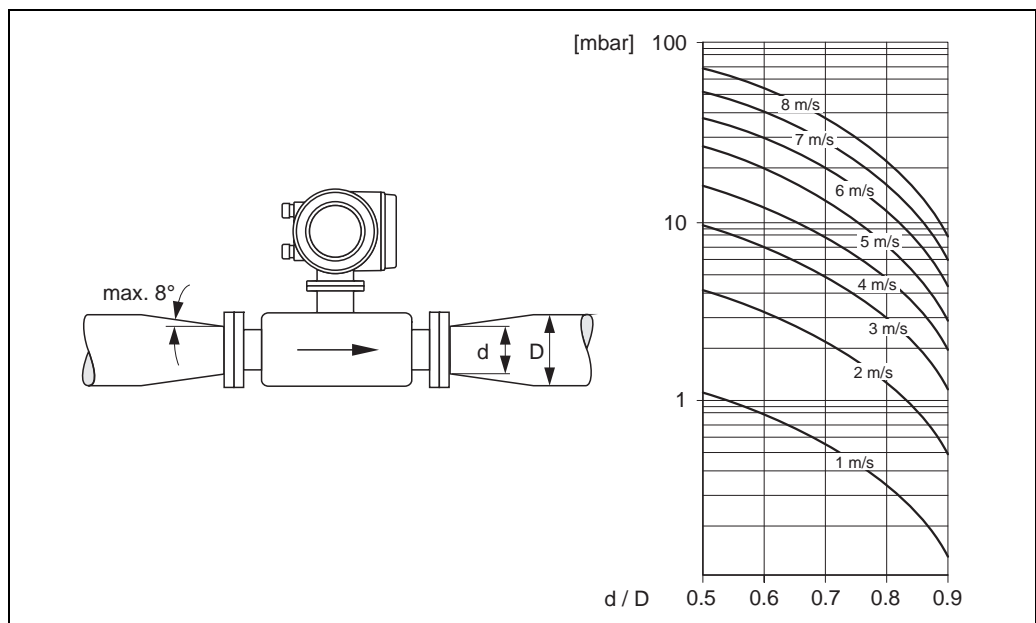
Suitable adapters to DIN EN 545 (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resultant increase in the rate of flow improves measuring accuracy with very slow-moving fluids. The nomogram shown here can be used to calculate the pressure loss caused by reducers and expanders.



Note!

The nomogram only applies to liquids of viscosity similar to water.

1. Calculate the ratio of the diameters  $d/D$ .
2. From the nomogram read off the pressure loss as a function of flow velocity (downstream from the reduction) and the  $d/D$  ratio.



A0011907

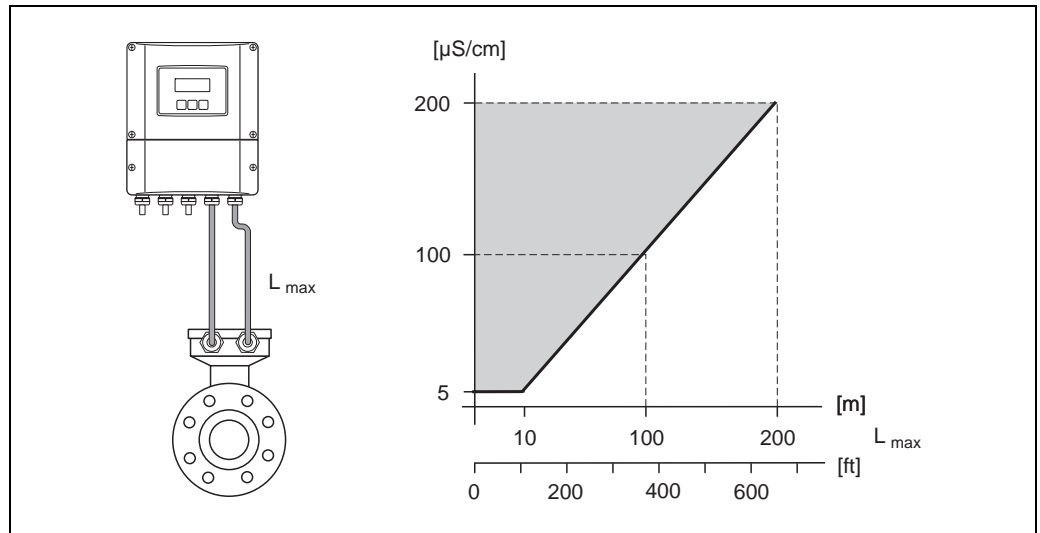
*Pressure loss due to adapters*



**Length of connecting cable**

When mounting the remote version, please note the following to achieve correct measuring results:

- Fix cable run or lay in armored conduit. Cable movements can falsify the measuring signal especially in the case of low fluid conductivities.
- Route the cable well clear of electrical machines and switching elements.
- If necessary, ensure potential equalization between sensor and transmitter.
- The permitted cable length  $L_{\max}$  is determined by the fluid conductivity. A minimum conductivity of 20  $\mu\text{S}/\text{cm}$  is required for measuring demineralized water.
- When the empty pipe detection function is switched on (EPD), the maximum connecting cable length is 10 m (33 ft).



*Permitted length of connecting cable for remote version*

*Area marked in gray = permitted range;  $L_{\max}$  = length of connecting cable in [m] ([ft]); fluid conductivity in  $\mu\text{S}/\text{cm}$*

A0010734

## Operating conditions: Environment

### Ambient temperature range

#### Transmitter

- Standard: -20 to +60 °C (-4 to +140 °F)
- Optional: -40 to +60 °C (-40 to +140 °F)



#### Note!

At ambient temperatures below -20 °C (-4 °F) the readability of the display may be impaired.

#### Sensor

- -40 to +60 °C (-40 to +140 °F)



#### Caution!

The permitted temperature range of the measuring tube lining may not be undershot or overshoot (→ 19, Section "Medium temperature range").

Please note the following points:

- Install the device in a shady location. Avoid direct sunlight, particularly in warm climatic regions.
- The transmitter must be mounted separate from the sensor if both the ambient and fluid temperatures are high.

### Storage temperature

The storage temperature corresponds to the operating temperature range of the measuring transmitter and the appropriate measuring sensors.



#### Caution!

- The measuring device must be protected against direct sunlight during storage in order to avoid unacceptably high surface temperatures.
- A storage location must be selected where moisture does not collect in the measuring device. This will help prevent fungus and bacteria infestation which can damage the liner.
- If protecting caps or protective covers are mounted, these must not be removed before mounting the device.

### Degree of protection

- Standard: IP 67 (NEMA 4X) for transmitter and sensor.

### Shock and vibration resistance

Acceleration up to 2 g following IEC 600 68-2-6

### CIP cleaning

possible

### SIP cleaning

possible

### Electromagnetic compatibility (EMC)

- As per IEC/EN 61326 and NAMUR recommendation NE 21
- Emission: to limit value for industry EN 55011

## Operating conditions: Process

### Medium temperature range

The permissible medium temperature depends on the sensor and the sealing material:

Sensor:

- DN 2 to 100 (1/12 to 4"): -20 to +150 °C (-4 to +302 °F)

Seals:

- EPDM: -20 to +150 °C (-4 to 302 °F)
- Viton: -20 to +150 °C (-4 to 302 °F)
- Silicone: -20 to +150 °C (-4 to 302 °F)
- Kalrez: -20 to +150 °C (-4 to 302 °F)

### Conductivity

The minimum conductivity is:

- $\geq 5 \mu\text{S}/\text{cm}$  for fluids generally
- $\geq 20 \mu\text{S}/\text{cm}$  for demineralized water



Note!

In the remote version, the necessary minimum conductivity also depends on the cable length (→ 17, Section "Length of connecting cable").

### Medium pressure range (nominal pressure)

The permitted nominal pressure depends on the process connection and the seal:

- 40 bar (580 psi):
  - flange EN 1092-1 (DIN 2501)
  - weld socket for DIN EN ISO 1127 pipes and ODT (with O-ring seal)
- 16 bar (232 psi): all other process connections

### Pressure tightness

Measuring tube lining: PFA

Nominal diameter		Limit values for abs. pressure [mbar] ([psi]) at fluid temperatures:					
[mm]	[inch]	25 °C (77 °F)	80 °C (176 °F)	100 °C (212 °F)	130 °C (266 °F)	150 °C (302 °F)	180 °C (356 °F)
2 to 100	1/12 to 4"	0	0	0	0	0	0

### Limiting flow

The diameter of the pipe and the flow rate determine the nominal diameter of the sensor.


The optimum flow velocity is between 2 to 3 m/s (6.5 to 9.8 ft/s). The velocity of flow (v), moreover, has to be matched to the physical properties of the fluid:

- $v < 2 \text{ m/s}$  (6.5 ft/s): for small conductivities
- $v > 2 \text{ m/s}$  (6.5 ft/s): for fluids causing build-up such as high-fat milk etc.

Flow characteristic values (SI units)					
Diameter		Recommended flow rate Min./max. full scale value (v ~ 0.3 or 10 m/s)	Factory settings		
[mm]	[inch]		Full scale value, current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulses/s)	Low flow cut off (v ~ 0.04 m/s)
2	1/12"	0.06 to 1.8 dm <sup>3</sup> /min	0.5 dm <sup>3</sup> /min	0.005 dm <sup>3</sup>	0.01 dm <sup>3</sup> /min
4	1/8"	0.25 to 7 dm <sup>3</sup> /min	2 dm <sup>3</sup> /min	0.025 dm <sup>3</sup>	0.05 dm <sup>3</sup> /min
8	3/8"	1 to 30 dm <sup>3</sup> /min	8 dm <sup>3</sup> /min	0.10 dm <sup>3</sup>	0.1 dm <sup>3</sup> /min
15	1/2"	4 to 100 dm <sup>3</sup> /min	25 dm <sup>3</sup> /min	0.20 dm <sup>3</sup>	0.5 dm <sup>3</sup> /min
25	1"	9 to 300 dm <sup>3</sup> /min	75 dm <sup>3</sup> /min	0.50 dm <sup>3</sup>	1.00 dm <sup>3</sup> /min
40	1 1/2"	25 to 700 dm <sup>3</sup> /min	200 dm <sup>3</sup> /min	1.50 dm <sup>3</sup>	3.00 dm <sup>3</sup> /min
50	2"	35 to 1100 dm <sup>3</sup> /min	300 dm <sup>3</sup> /min	2.50 dm <sup>3</sup>	5.00 dm <sup>3</sup> /min
65	–	60 to 2000 dm <sup>3</sup> /min	500 dm <sup>3</sup> /min	5.00 dm <sup>3</sup>	8.00 dm <sup>3</sup> /min
80	3"	90 to 3000 dm <sup>3</sup> /min	750 dm <sup>3</sup> /min	5.00 dm <sup>3</sup>	12.0 dm <sup>3</sup> /min
100	4"	145 to 4700 dm <sup>3</sup> /min	1200 dm <sup>3</sup> /min	10.0 dm <sup>3</sup>	20.0 dm <sup>3</sup> /min

Flow characteristic values (US units)					
Diameter		Recommended flow rate Min./max. full scale value (v ~ 0.3 or 10 m/s)	Factory settings		
[inch]	[mm]		Full scale value, current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulses/s)	Low flow cut off (v ~ 0.04 m/s)
1/12"	2	0.015 to 0.5 gal/min	0.1 gal/min	0.001 gal	0.002 gal/min
1/8"	4	0.07 to 2 gal/min	0.5 gal/min	0.005 gal	0.008 gal/min
3/8"	8	0.25 to 8 gal/min	2 gal/min	0.02 gal	0.025 gal/min
½"	15	1.0 to 27 gal/min	6 gal/min	0.05 gal	0.10 gal/min
1"	25	2.5 to 80 gal/min	18 gal/min	0.20 gal	0.25 gal/min
1½"	40	7 to 190 gal/min	50 gal/min	0.50 gal	0.75 gal/min
2"	50	10 to 300 gal/min	75 gal/min	0.50 gal	1.25 gal/min
3"	80	24 to 800 gal/min	200 gal/min	2.00 gal	2.50 gal/min
4"	100	40 to 1250 gal/min	300 gal/min	2.00 gal	4.00 gal/min

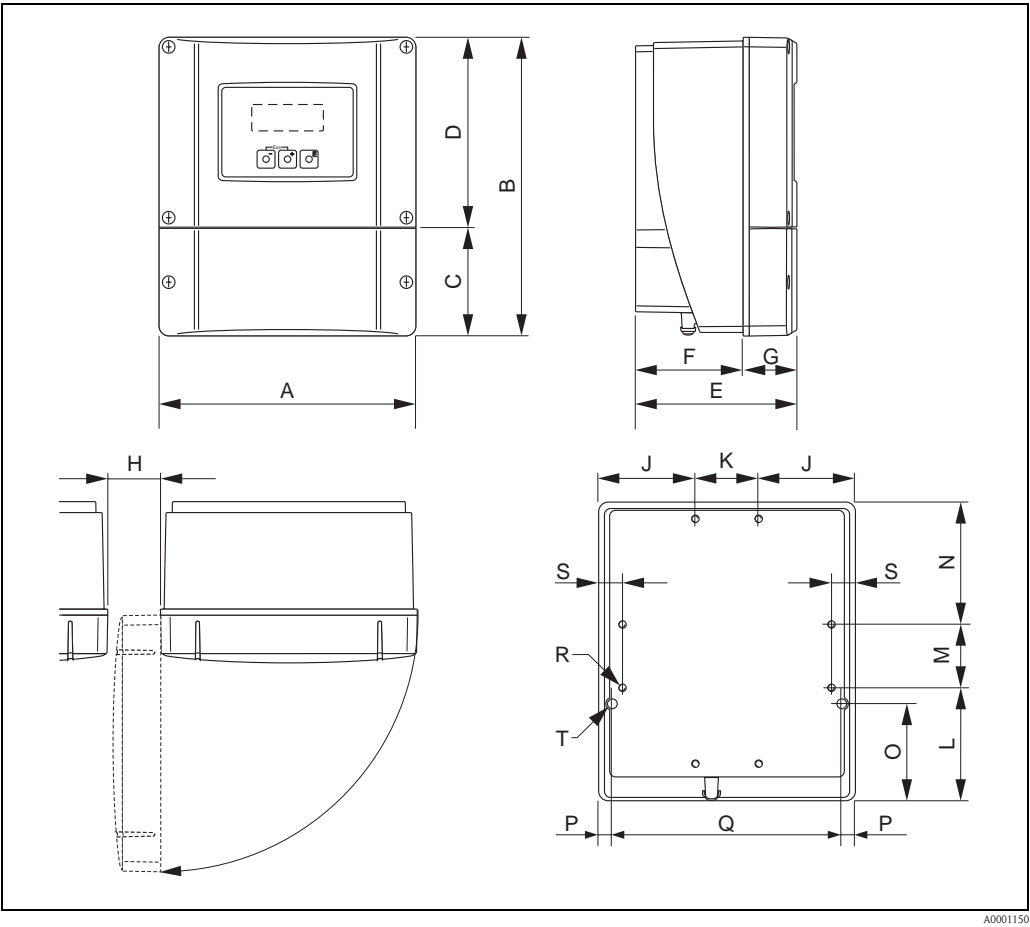
### Pressure loss

- With DN 8 to 100 (3/8 to 4") no pressure loss if the sensor is installed in a pipe with the same nominal diameter.
- Pressure losses for configurations incorporating adapters according to DIN EN 545 (→  16, Section "Adapters").

Mechanical construction

Design, dimensions

Transmitter remote version, wall-mount housing (non Ex-zone and II3G/Zone 2)



A0001150

Dimensions (SI units)

A	B	C	D	E	F	G	H	J
215	250	90.5	159.5	135	90	45	> 50	81
K	L	M	N	O	P	Q	R	S
53	95	53	102	81.5	11.5	192	8 × M5	20

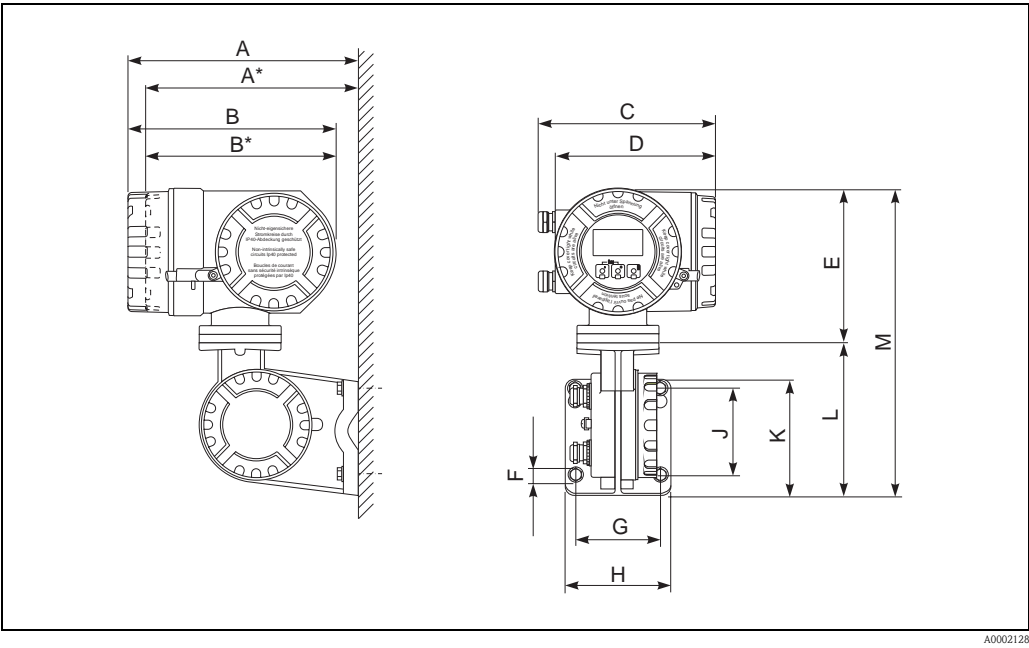
All dimensions in [mm]

Dimensions (US units)

A	B	C	D	E	F	G	H	J
8.46	9.84	3.56	6.27	5.31	3.54	1.77	> 1.97	3.18
K	L	M	N	O	P	Q	R	S
2.08	3.74	2.08	4.01	3.20	0.45	7.55	8 × M5	0.79

All dimensions in [inch]

Transmitter remote version, connection housing (II2GD/Zone 1)



Dimensions (SI units)

A	A*	B	B*	C	D	E	Ø F	G	H	J	K	L	M
265	242	240	217	206	186	178	8.6 (M8)	100	130	100	144	170	355

All dimensions in [mm]

Dimensions (US units)

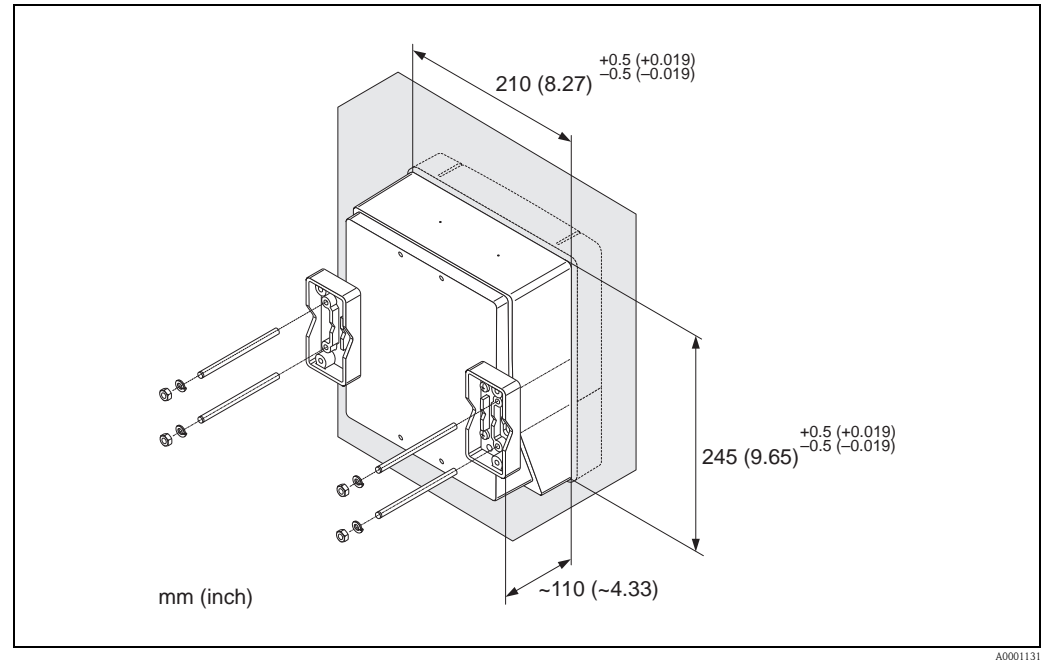
A	A*	B	B*	C	D	E	Ø F	G	H	J	K	L	M
10.4	9.53	9.45	8.54	8.11	7.32	7.01	0.34 (M8)	3.94	5.12	3.94	5.67	6.69	14.0

All dimensions in [inch]

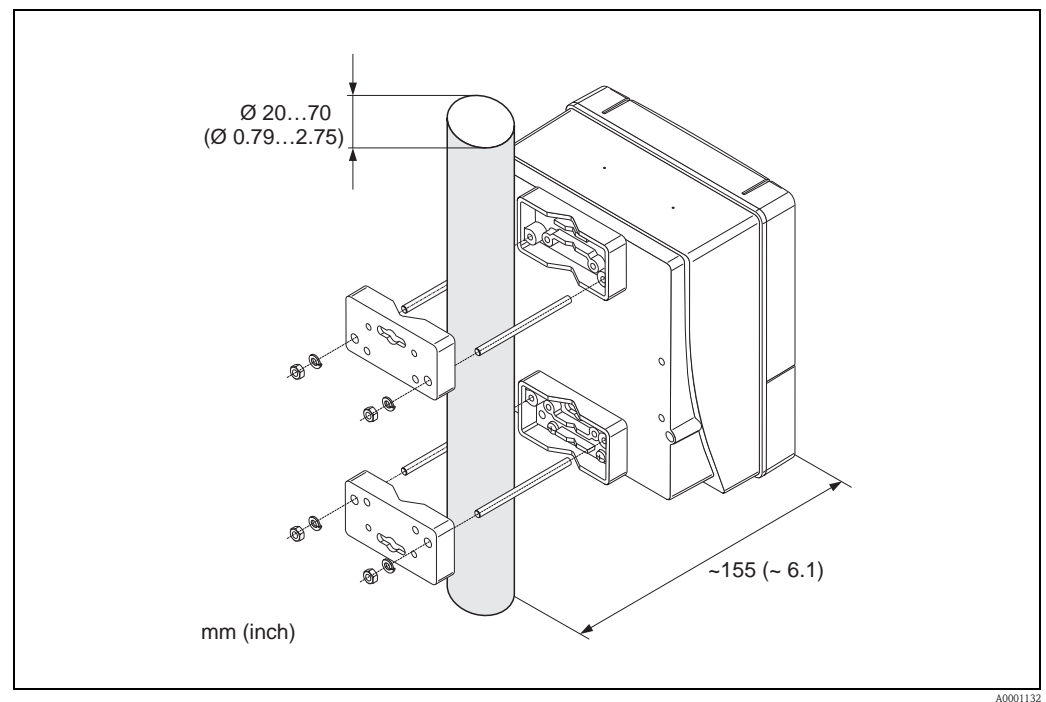
There is a separate mounting kit for the wall-mounted housing. It can be ordered from Endress+Hauser as an accessory. The following installation variants are possible:

- Panel-mounted installation
- Pipe mounting

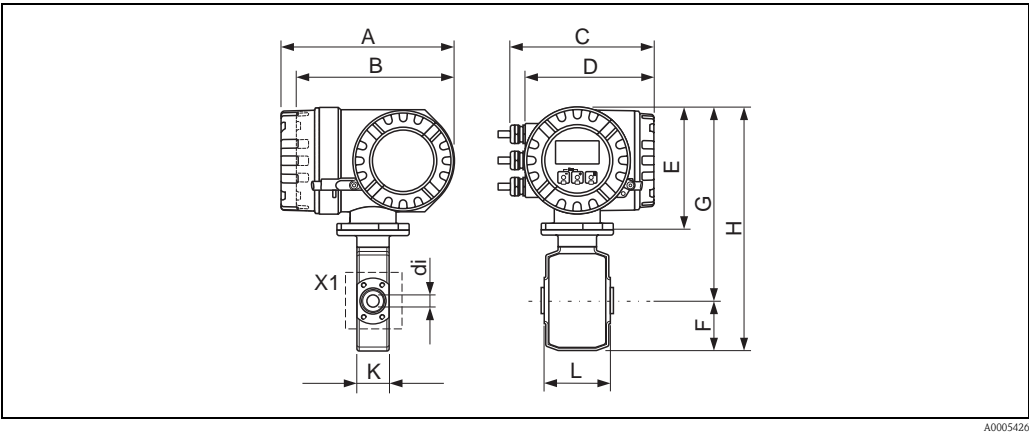
*Installation in control panel*



*Pipe mounting*



Compact version, aluminum field housing DN 2 to 25 (1/12 to 1")



A0005426

Dimensions in SI units

DN	L	A	B	C	D	E	F	G	H	K	X1	di
2	86	227	207	187	168	160	55	252	307	43	M6 × 4	2.25
4										43		4.5
8										43		9
15										43		16
25										56		26

Total length depends on the process connections.  
All dimensions in [mm]

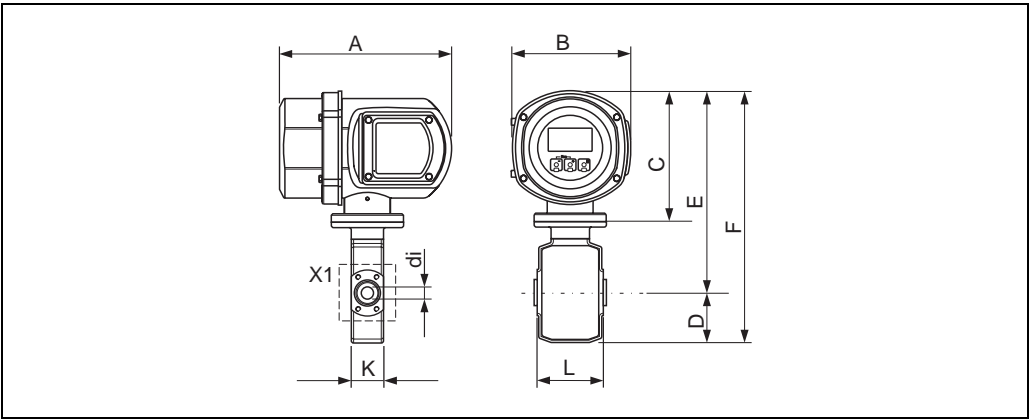
Dimensions in US units

DN	L	A	B	C	D	E	F	G	H	K	X1	di
1/12"	3.39	8.94	8.15	7.36	6.61	6.30	2.17	9.92	12.1	1.69	M6 × 4	0.09
1/8"										1.69		0.18
3/8"										1.69		0.35
1/2"										1.69		0.63
1"										2.20		0.89

Total length depends on the process connections.  
All dimensions in [inch]



Compact version, stainless-steel field housing DN 2 to 25 (1/12 to 1")



A0005427

Dimensions in SI units

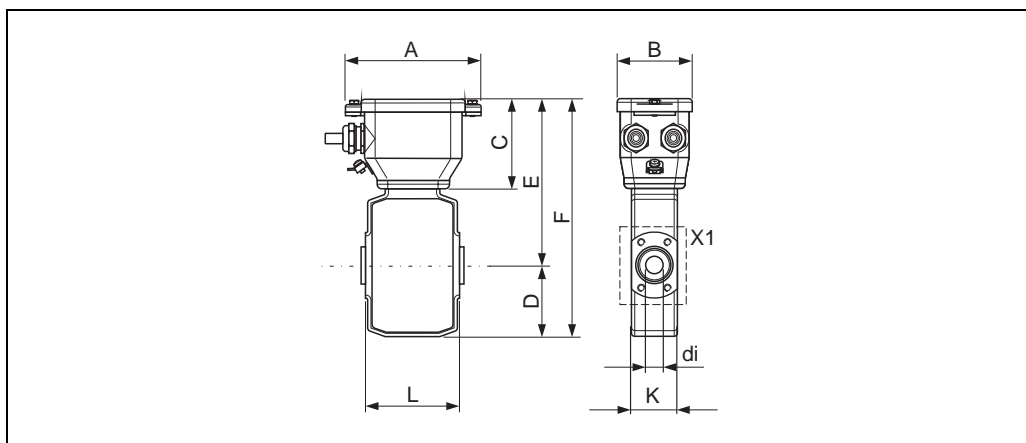
DN	L	A	B	C	D	E	F	K	X1	di
2	86	225	153	168	55	261	316	43	M6 × 4	2.25
4								43		4.5
8								43		9
15								43		16
25								56		26

Total length depends on the process connections.  
All dimensions in [mm]

Dimensions in US units

DN	L	A	B	C	D	E	F	K	X1	di
1/12"	3.39	8.86	6.02	6.61	2.17	10.3	12.4	1.69	M6 × 4	0.09
1/8"								1.69		0.18
3/8"								1.69		0.35
1/2"								1.69		0.63
1"								2.20		0.89

Total length depends on the process connections.  
All dimensions in [inch]

**Sensor, remote version DN 2 to 25 (1/12 to 1")**

A0005530

*Dimensions in SI units*

DN	L	A	B	C	D	E	F	K	X1	di
2	86	127	70	75	55	136	191	43	M6 × 4	2.25
4								43		4.5
8								43		9.0
15								43		16.0
25								56		26.0

Total length depends on the process connections.

All dimensions in [mm]

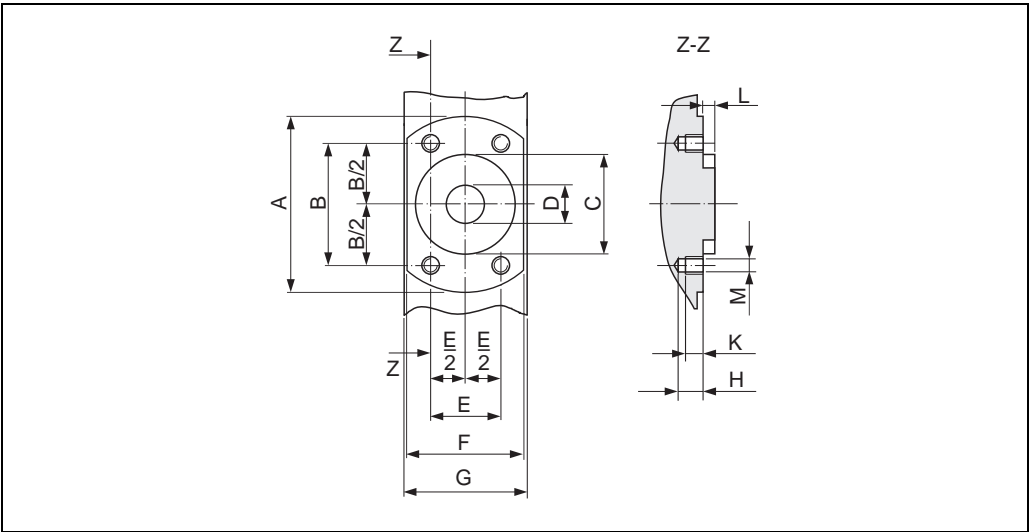
*Dimensions in US units*

DN	L	A	B	C	D	E	F	K	X1	di
1/12"	3.39	5.00	2.76	2.95	2.17	5.35	7.52	1.69	M6 × 4	0.09
1/8"								1.69		0.18
3/8"								1.69		0.35
1/2"								1.69		0.63
1"								2.20		0.89

Total length depends on the process connections.

All dimensions in [inch]

Sensor, front view (without process connections) DN 2 to 25 (1/12 to 1")



A0008190

Dimensions in SI units

DN	A	B	C	D	E	F	G	H	K	L	M
2	62	41.6	34	9	24	42	43	8.5	6	4	M6
4				9							
8				9							
15				16							
25	72	50.2	44	26	29	55	56				

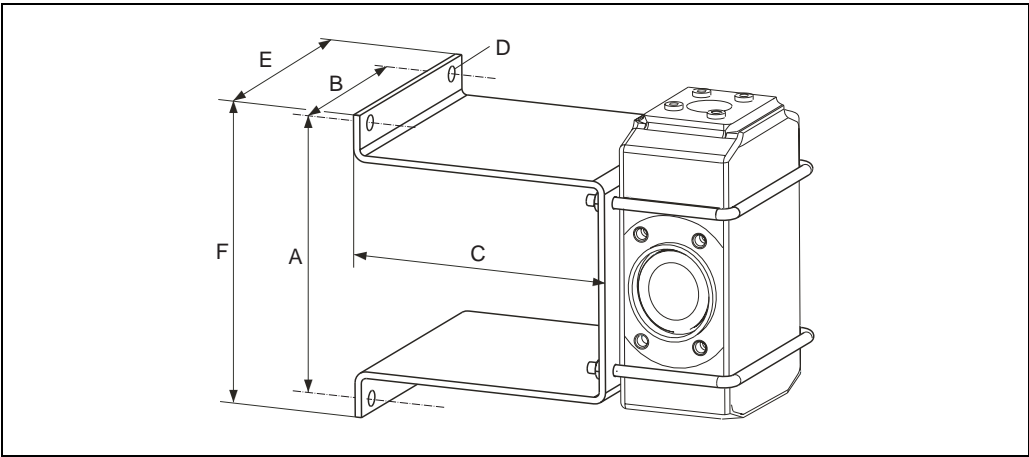
All dimensions in [mm]

Dimensions in US units

DN	A	B	C	D	E	F	G	H	K	L	M
1/12"	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
1/8"				0.35							
3/8"				0.35							
1/2"				0.63							
1"	2.83	1.98	1.73	0.89	1.14	2.17	2.20				

All dimensions in [inch]

Sensor, wall mounting kit DN 2 to 25 (1/12 to 1")

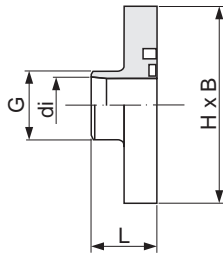


A0005537

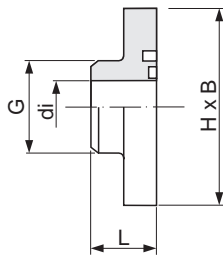
Dimensions in mm (inch)

A	B	C	Ø D	E	F
125 (4.92")	88 (3.46")	120 (4.72")	7 (0.28")	110 (4.33")	140 (5.51")

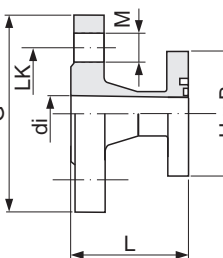
## Process connections with O-ring seal (DN 2 to 25 / 1/12 to 1")

Weld socket for DIN	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H**-B*****	DN [mm]	Piping DIN EN ISO 1127	[mm]	[mm]	[mm]	[mm]
	2 to 8	13.5 × 1.6	10.3	13.5	20.3	62 × 42
	15	21.3 × 1.6	18.1	21.3	20.3	62 × 42
	25 (DIN)	33.7 × 2.0	29.7	33.7	20.3	62 × 52
	■ Fitting length = (2 × L) + 86 mm					

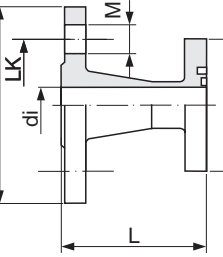
A0005547

Weld socket for ODT/SMS	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H**-C*****	DN [mm]	Piping ODT/SMS [mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	13.5 × 2.3	17.3	13.5	20.3	62 × 42
	15	21.3 × 2.65	17.3	21.3	20.3	62 × 42
	25 (DIN)	33.7 × 3.25	28.5	33.7	20.3	72 × 55
	■ Fitting length = (2 × L) + 86 mm					

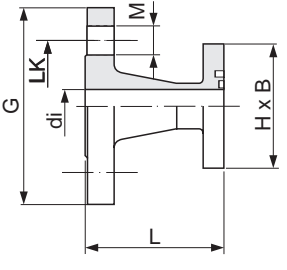
A0005548

Flange	Sensor	Fits to	di	G	L	LK	M	H × B
PN 40/EN 1092-1 (DIN 2501), Form B 1.4404 / 316L 5*H**-D*****	DN [mm]	Flange <sup>1)</sup> [mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	DN 15	17.3	95	56.2	65	14	62 × 42
	15	DN 15	17.3	95	56.2	65	14	62 × 42
	25 (DIN)	DN 25	28.5	115	56.2	85	14	72 × 55
	<sup>1)</sup> EN 1092-1 (DIN 2501) ■ Fitting length = (2 × L) + 86 mm ■ Fitting length to DVGW (200 mm)							

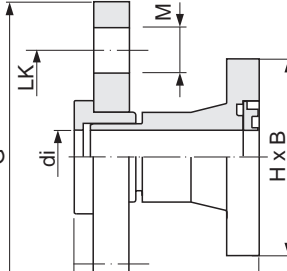
A0005549

Flange	Sensor	Fits to	di	G	L	LK	M	H × B
Cl. 150/ ANSI B16.5 1.4404 / 316L 5*H**-E*****	DN [mm]	Flange ANSI B16.5 [inch]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	½"	15.7	89	66.0	60.5	15.7	62 × 42
	15	½"	16.0	89	66.0	60.5	15.7	62 × 42
	25 (1" ANSI)	1"	26.7	108	71.8	79.2	15.7	72 × 55
	■ Fitting length = (2 × L) + 86 mm							

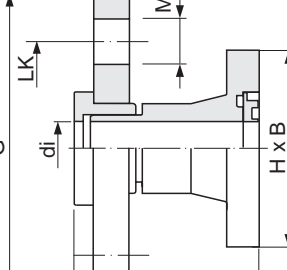
A0005550

Flange	Sensor	Fits to	di	G	L	LK	M	H × B
20K / JIS B2220; 1.4404 / 316L 5*H**-P*****	DN [mm]	Flange B2220	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	ND 15	15	95	67	70	15	62 × 42
	15	ND 15	16	95	67	70	15	62 × 42
	25 (DIN)	ND 25	26	125	67	90	19	72 × 55
	■ Fitting length = (2 × L) + 86 mm							

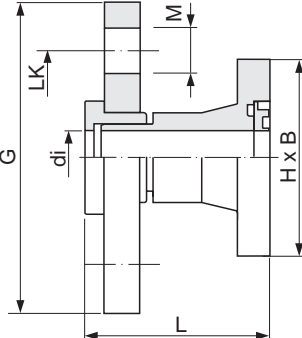
A0005551

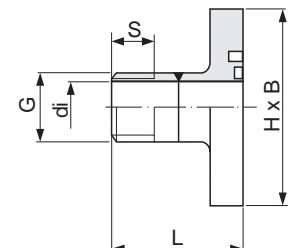
Flange	Sensor	Fits to	di	G	L	LK	M	H × B
PN 16 / EN 1092-1 (DIN 2501); PVDF 5*H**-G*****	DN [mm]	Flange EN 1092-1 (DIN 2501)	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	DN 15	16	95	57	65	14	62 × 42
	15	DN 15	16	95	57	65	14	62 × 42
	25 (DIN)	DN 25	27.2	115	57	85	14	72 × 55
	■ Fitting length = (2 × L) + 86 mm ■ Fitting length to DVGW (200 mm) ■ The requisite ground rings can be ordered as accessories (Order No. DK5HR-****).							

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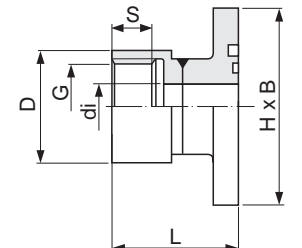
Flange	Sensor	Fits to	di	G	L	LK	M	H × B
Cl. 150 / ANSI B16.5; PVDF 5*H**-H*****	DN [mm]	Flange ANSI B16.5	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	½"	16	95	57	60	16	62 × 42
	15	½"	16	95	57	60	16	62 × 42
	25 (DIN)	1"	27.2	115	57	79	16	72 × 55
	■ Fitting length = (2 × L) + 86 mm ■ The requisite ground rings can be ordered as accessories (Order No. DK5HR-****).							

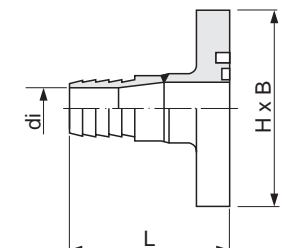
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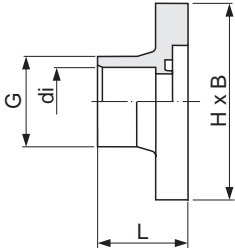
Flange	Sensor	Fits to	di	G	L	LK	M	H × B
10K / JIS B2220; PVDF 5*H**-J*****	DN [mm]	Flange B2220	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	ND 15	16	95	57	70	15	62 × 42
	15	ND 15	16	95	57	70	15	62 × 42
	25 (DIN)	ND 25	27.2	125	57	90	19	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>The requisite ground rings can be ordered as accessories (Order No. DK5HR-****).</li> </ul>							

External pipe thread	Sensor	Fits to	di	G	L	S	H × B
ISO 228/ DIN 2999; 1.4404 / 316L 5*H**-K*****	DN [mm]	Internal thread [inch]	[mm]	[inch]	[mm]	[mm]	[mm]
	2 to 8	R 3/8"	10	3/8"	40	10.1	62 × 42
	15	R ½"	16	½"	40	13.2	62 × 42
	25 (1" ANSI)	R 1"	25	1"	42	16.5	72 × 55
	■ Fitting length = (2 × L) + 86 mm						

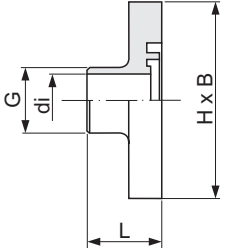
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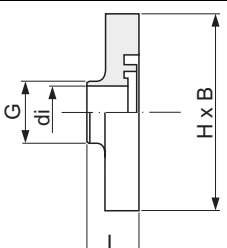
Internal pipe thread	Sensor	Fits to	di	G	D	L	S	H × B
ISO 228/ DIN 2999; 1.4404 / 316L 5*H**-L*****	DN [mm]	External thread [inch]	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]
	2 to 8	Rp 3/8"	9	3/8"	22	45	13	62 × 42
	15	Rp 1/2"	16	1/2"	27	45	14	62 × 42
	25 (1" ANSI)	Rp 1"	27.2	1"	40	51	17	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> </ul>							

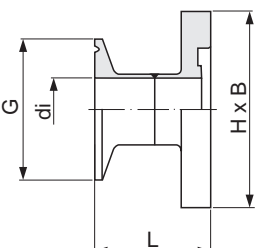
Hose connection	Sensor	Fits to	di	LW	L	H × B
1.4404 / 316L 5*H**-M/N/P*****	DN [mm]	Inside diameter [inch]	[mm]	[mm]	[mm]	[mm]
	2 to 8	13	10.0	13	49	62 × 42
	15	16	12.6	16	49	62 × 42
	25	19	16.0	19	49	62 × 42
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> </ul>					

Adhesive fitting	Sensor	Fits to	di	G	L	H × B
PVC 5*H**-R/S*****	DN [mm]	Pipe [mm] [inch]	[mm]	[mm]	[mm]	[mm]
	2 to 8	½" [inch]	21.5	27.3	38.5	62 × 42
	2 to 8	20 × 2 [mm] (DIN 8062)	20.2	27.0	38.5	62 × 42
	15	20 × 2 [mm] (DIN 8062)	20.2	27.0	28.0	62 × 42
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>The requisite ground rings can be ordered as accessories (Order No. DK5HR-***).</li> </ul>					

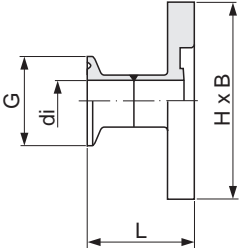
### Process connections with aseptic gasket seal (DN 2 to 25 / 1/12 to 1")

Weld socket for DIN	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H*-U*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]
	2 to 8	14 × 2	9	14	23.3	62 × 42
	15	20 × 2	16	20	23.3	62 × 42
	25 (DIN)	30 × 2	26	30	23.3	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>					

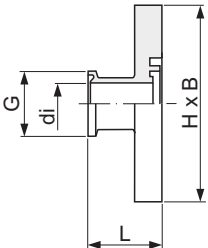
Weld socket for ODT/SMS	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H*-V*****	DN [mm]	Piping ODT/SMS	[mm]	[mm]	[mm]	[mm]
	2 to 8	12.7 × 1.65	9.0	12.7	16.1	62 × 42
	15	19.1 × 1.65	16.0	19.1	16.1	62 × 42
	25 (1" ANSI)	24.5 × 1.65	22.6	25.4	16.1	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>					

Clamp ISO 2852, Fig. 2	Sensor	Fits to piping	Clamp ISO 2850	di	G	L	H × B
1.4404 / 316L 5*H**-W*****	DN [mm]	ISO 2037 / BS 4825-1	Diameter [mm]	[mm]	[mm]	[mm]	[mm]
	25 (1" ANSI)	Tube 24.5 × 1.65	25	22.6	50.5	44.3	72 × 55
	<ul style="list-style-type: none"><li>■ Fitting length = (2 × L) + 86 mm</li><li>■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li></ul>						

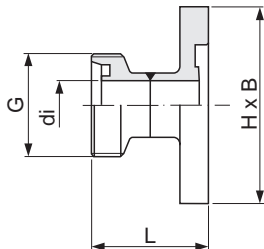


Clamp DIN 32676	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H**-0*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]
	2 to 8	Tube 14 × 2 (DN 10)	10	34.0	41.0	62 × 42
	15	Tube 20 × 2 (DN 15)	16	34.0	41.0	62 × 42
	25 (DIN)	Tube 30 × 2 (DN 25)	26	50.5	44.5	72 × 55
<ul style="list-style-type: none"> <li>Fitting length = (2 × L) + 86 mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>						

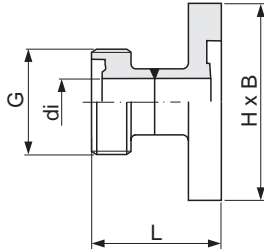
A0005556

Tri-Clamp for L14 AM7	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L 5*H**-1*****	DN [mm]	Piping OD	[mm]	[mm]	[mm]	[mm]
	2 to 8	Tube 12.7 × 1.65 (OD ½")	9.4	25.0	28.5	62 × 42
	15	Tube 19.1 × 1.65 (ODT ¾")	15.8	25.0	28.5	62 × 42
	25 (1" ANSI)	Tube 25.5 × 1.65 (ODT 1")	22.1	50.4	28.5	72 × 55
<ul style="list-style-type: none"> <li>Fitting length = (2 × L) + 86 mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>						

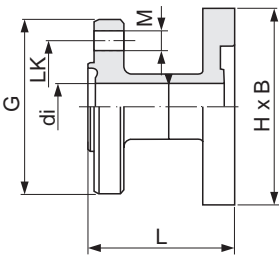
A0003872

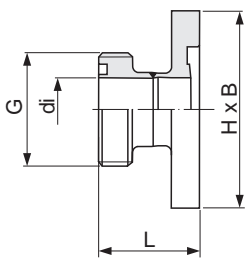
Coupling SC DIN 11851	Sensor	Fits to	di	G	L	H × B
Threaded adapter; 1.4404 / 316L 5*H**-2*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]
	2 to 8	Tube 12 × 1 (DN 10)	10	Rd 28 × 1/8"	44	62 × 42
	15	Tube 18 × 1.5 (DN 15)	16	Rd 34 × 1/8"	44	62 × 42
	25 (DIN)	Tube 28 × 1 or 28 × 1.5 (DN 25)	26	Rd 52 × 1/6"	52	72 × 55
<ul style="list-style-type: none"> <li>Fitting length = (2 × L) + 86 mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>						

A0005553

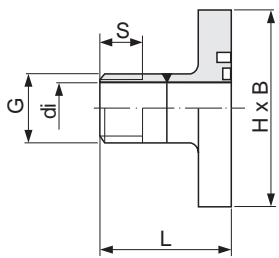
Coupling DIN 11864-1	Sensor	Fits to	di	G	L	H × B
Aseptic threaded adapter, Form A 1.4404 / 316L 5*H**-3*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]
	2 to 8	Tube 13 × 1.5 (DN 10)	10	Rd 28 × 1/8"	42	62 × 42
	15	Tube 19 × 1.5 (DN 15)	16	Rd 34 × 1/8"	42	62 × 42
	25 (DIN)	Tube 29 × 1.5 (DN 25)	26	Rd 52 × 1/6"	49	72 × 55
<ul style="list-style-type: none"> <li>Fitting length = (2 × L) + 86 mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>						

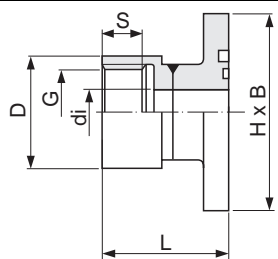
A0005558

Flange DIN 11864-2	Sensor	Fits to	di	G	L	LK	M	H × B
Aseptic grooved flange, Form A 1.4404 / 316L 5*H**-4*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	Tube 13 × 1.5 (DN 10)	10	54	48.5	37	9	62 × 42
	15	Tube 19 × 1.5 (DN 15)	16	59	48.5	42	9	62 × 42
	25 (DIN)	Tube 29 × 1.5 (DN 25)	26	70	48.5	53	9	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>							

Coupling SMS 1145	Sensor	Fits to	SMS 1145	di	G	L	H × B
Threaded adapter; 1.4404 / 316L 5*H**-5*****	DN [mm]	Piping OD	Diameter [mm]	[mm]	[mm]	[mm]	[mm]
	25 (1" ANSI)	1"	25	22.6	Rd 40 × 1/6"	30.8	72 × 55
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>						

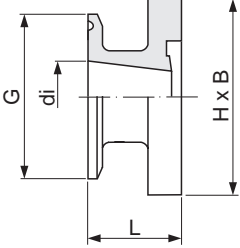
Process connections orderable only as accessories with O-ring seal (DN 2 to 25 / 1/12 to 1")

External pipe thread	Sensor	Fits to	di	G	L	S	H × B
1.4404 / 316L DKH**-GD**	DN [mm]	NP internal thread	[mm]	[inch]	[mm]	[mm]	[mm]
	2 to 8	NPT 3/8"	10	3/8"	50	15.5	62 × 42
	15	NPT 1/2"	16	1/2"	50	20.0	62 × 42
	25 (1" ANSI)	NPT 1"	25	1"	55	25.0	72 × 55
	Fitting length = $(2 \times L) + 86$ mm						

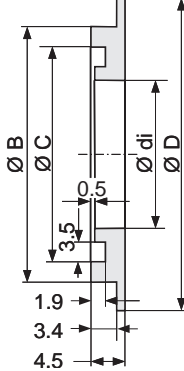
Internal pipe thread	Sensor	Fits to	di	G	D	L	S	H × B
1.4404 / 316L DKH**-GC**	DN [mm]	NP external thread	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]
	2 to 8	NPT 3/8"	8.9	3/8"	22	45	13	62 × 42
	15	NPT 1/2"	16.0	1/2"	27	45	14	62 × 42
	25 (1" ANSI)	NPT 1"	27.2	1"	40	51	17	72 × 55
	■ Fitting length = (2 × L) + 86 mm							

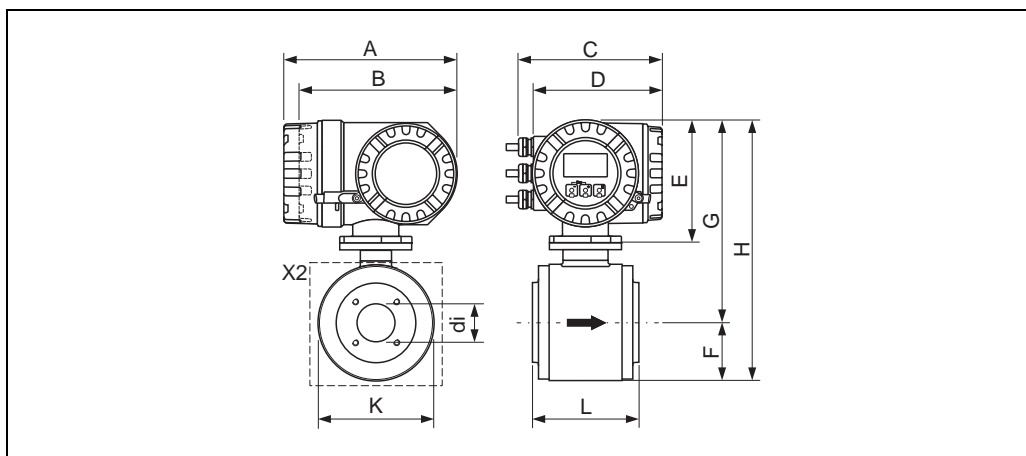
A0005565

## Process connections orderable only as accessories with aseptic gasket seal (DN 15)

Tri-Clamp L14 AM17	Sensor	Fits to	di	G	L	H × B
1.4404 / 316L DKH**-HF**	DN [mm]	Piping OD	[mm]	[mm]	[mm]	[mm]
 <p>A0005555</p>	15	Tube 25.4 × 1.65 (ODT 1")	22.1	50.4	28.5	62 × 42
	<ul style="list-style-type: none"> <li>Fitting length = <math>(2 \times L) + 86</math> mm</li> <li>If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!</li> </ul>					

## Ground rings (accessories for PVDF flanges / PVC adhesive fitting) (DN 2 to 25 / 1/12 to 1")

Ground ring	Sensor	di	B	C	D
1.4435/316L, Alloy C-22, Tantalum DK5HR – ****	DN [mm]	[mm]	[mm]	[mm]	[mm]
 <p>A0005508</p>	2 to 8	9.0	22.0	17.6	33.9
	15	16.0	29.0	24.6	33.9
	25 (1" ANSI)	22.6	36.5	31.2	43.9
	25 (DIN)	26.0	39.0	34.6	43.9

**Compact version, aluminum field housing DN 40 to 100 (1½ to 4")**

A0005425

*Dimensions in SI units*

DN	L	A	B	C	D	E	F	G	H	K	X2	di
40	140	227	207	187	168	160	64	255	319	128	M8 × 4	35.3
50	140						77	267	344	153	M8 × 4	48.1
65	140						77	267	344	153	M8 × 6	59.9
80	200						102	292	394	203	M12 × 4	72.6
100	200						102	292	394	203	M12 × 6	97.5

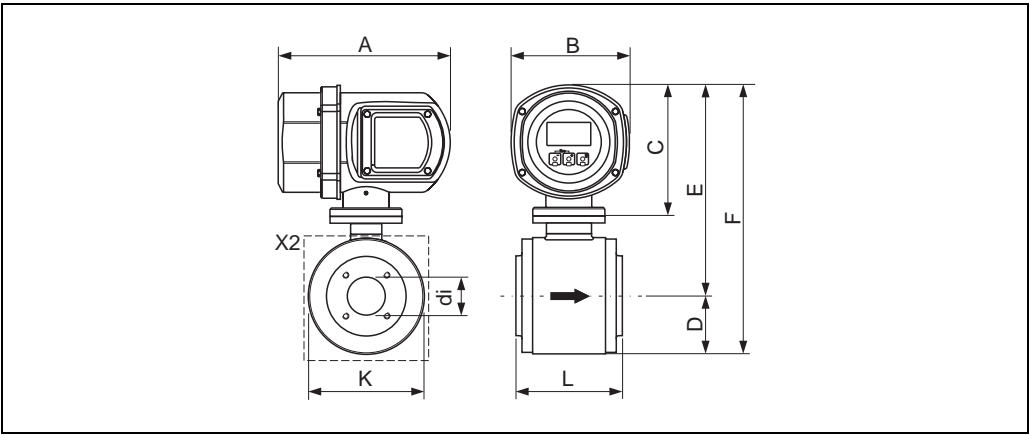
Total length depends on the process connections.  
All dimensions in [mm]

*Dimensions in US units*

DN	L	A	B	C	D	E	F	G	H	K	X2	di
1½"	5.51	8.94	8.15	7.36	6.61	6.30	2.52	10.0	12.6	5.04	M8 × 4	1.39
2"	5.51						3.03	10.5	13.5	6.02	M8 × 4	1.89
3"	7.87						4.02	11.5	15.5	7.99	M12 × 4	2.86
4"	7.87						4.02	11.5	15.5	7.99	M12 × 6	3.84

Total length depends on the process connections.  
All dimensions in [inch]

Compact version, stainless-steel field housing DN 40 to 100 (1½ to 4")



Dimensions in SI units

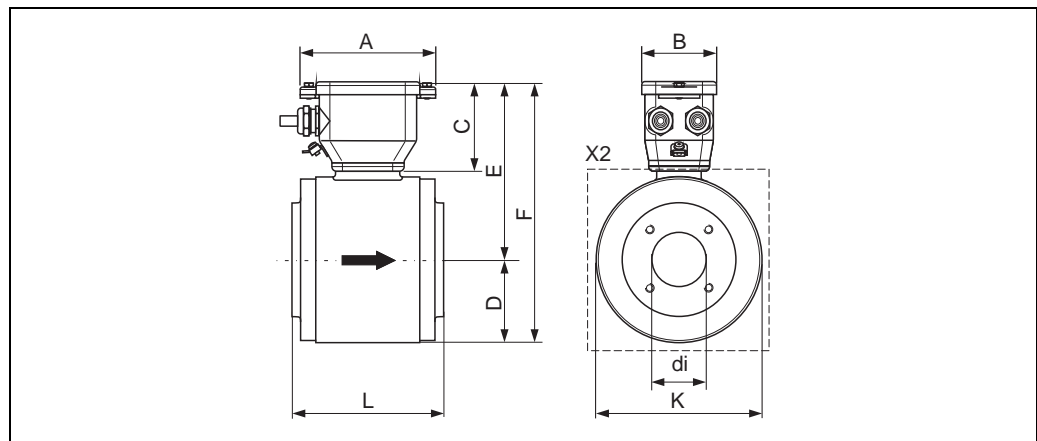
DN	L	A	B	C	D	E	F	K	X2	di
40	140	220	153	171	64	266	330	128	M8 × 4	35.3
50	140				77	278	355	153	M8 × 4	48.1
65	140				77	278	355	153	M8 × 6	59.9
80	200				102	303	405	203	M12 × 4	72.6
100	200				102	303	405	203	M12 × 6	97.5

Total length depends on the process connections.  
All dimensions in [mm]

Dimensions in US units

DN	L	A	B	C	D	E	F	K	X2	di
1½"	5.51	8.66	6.02	6.73	2.52	10.5	13.0	5.04	M8 × 4	1.39
2"	5.51				3.03	10.9	14.0	6.02	M8 × 4	1.89
3"	7.87				4.02	11.9	15.9	7.99	M12 × 4	2.86
4"	7.87				4.02	11.9	15.9	7.99	M12 × 6	3.84

Total length depends on the process connections.  
All dimensions in [inch]

**Sensor, remote version DN 40 to 100 (1½ to 4")**

A0005535

*Dimensions in SI units*

DN	L	A	B	C	D	E	F	K	X2	di
40	140	125	70	75	64.5	151.5	216	129	M8 × 4	35.3
50	140				77.0	164.0	241	154	M8 × 4	48.1
65	140				77.0	164.0	241	154	M8 × 6	59.9
80	200				101.5	188.5	290	203	M12 × 4	72.6
100	200				101.5	188.5	290	203	M12 × 6	97.5

Total length depends on the process connections.

All dimensions in [mm]

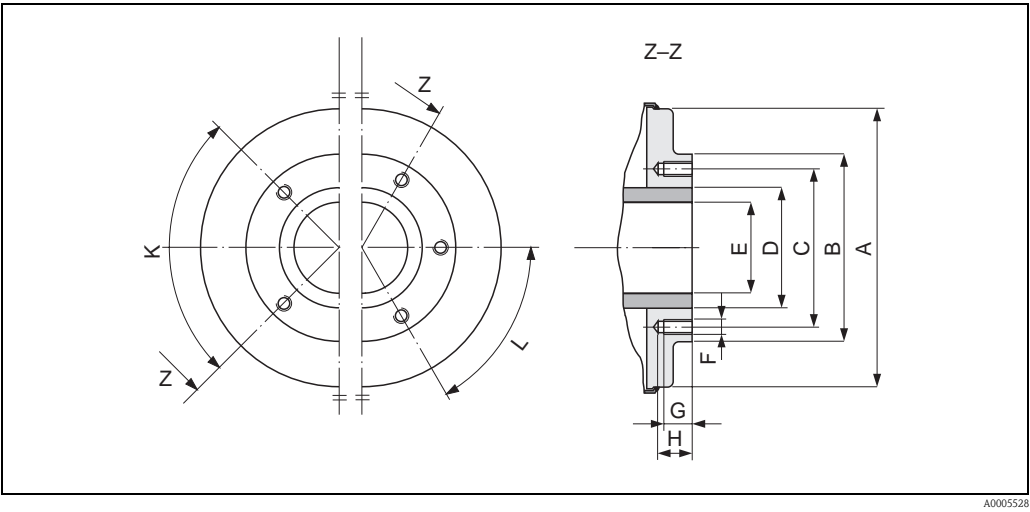
*Dimensions in US units*

DN	L	A	B	C	D	E	F	K	X2	di
1½"	5.51	4.92	2.76	2.95	2.54	5.96	8.50	5.08	M8 × 4	1.39
2"	5.51				3.03	6.46	9.49	6.06	M8 × 4	1.89
3"	7.87				4.00	7.42	11.4	7.99	M12 × 4	2.86
4"	7.87				4.00	7.42	11.4	7.99	M12 × 6	3.84

Total length depends on the process connections.

All dimensions in [inch]

Sensor, front view (without process connections) DN 40 to 100 (1½ to 4")



A0005528

Dimensions in SI units

DN	A	B	C	D	E	F	G	H	K 90° ±0.5°	L 60° ±0.5°
									Threaded holes	
40	122	86	71.0	51.0	35.3	M 8	15	18	4	–
50	147	99	83.5	63.5	48.1	M 8	15	18	4	–
65	147	115	100.0	76.1	59.9	M 8	15	18	–	6
80	197	141	121.0	88.9	72.6	M 12	15	20	4	–
100	197	162	141.5	114.3	97.5	M 12	15	20	–	6

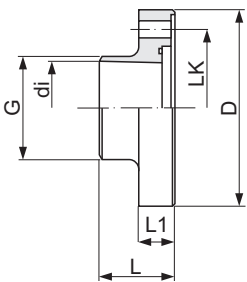
All dimensions in [mm]

Dimensions in US units

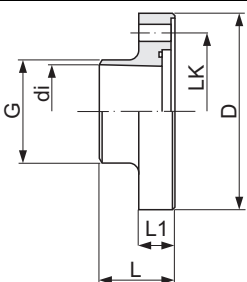
DN	A	B	C	D	E	F	G	H	K 90° ±0.5°	L 60° ±0.5°
									Threaded holes	
1½"	4.80	3.39	2.80	2.01	1.39	M 8	0.59	0.71	4	–
2"	5.79	3.90	3.29	2.50	1.89	M 8	0.59	0.71	4	–
3"	7.76	5.55	4.76	3.50	2.86	M 12	0.59	0.79	4	–
4"	7.76	6.38	5.57	4.50	3.84	M 12	0.59	0.79	–	6

All dimensions in [inch]

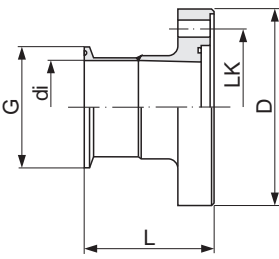
## Process connections with aseptic gasket seal DN 40 to 100 (1½ to 4")

Weld socket for DIN	Sensor	Fits to	di	G	D	L	L1	LK
1.4404 / 316L 5*H**_U*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	42 × 2	38.0	43	92	42	19	71.0
	50	54 × 2	50.0	55	105	42	19	83.5
	65	70 × 2	66.0	72	121	42	21	100.0
	80	85 × 2	81.0	87	147	42	24	121.0
	100	104 × 2	100.0	106	168	42	24	141.5
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm ■ – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

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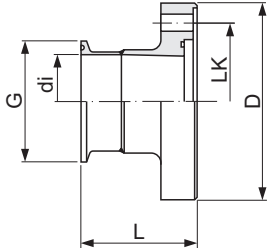
Weld socket for ODT/SMS	Sensor	Fits to	di	G	D	L	L1	LK
1.4404 / 316L 5*H**_V*****	DN [mm]	Piping OD/SMS	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	38.1 × 1.65	35.3	40	92	42	19	71.0
	50	50.8 × 1.65	48.1	55	105	42	19	83.5
	65	63.5 × 1.65	59.9	66	121	42	21	100.0
	80	76.2 × 1.65	72.6	79	147	42	24	121.0
	100	101.6 × 1.65	97.5	104	168	42	24	141.5
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm ■ – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

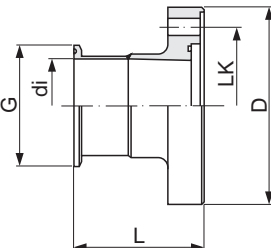
A0005541

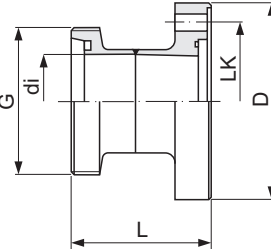
Clamp ISO 2852, Fig. 2	Sensor	Fits to piping	Clamp ISO 2852	di	G	D	L	LK
1.4404 / 316L 5*H**_W*****	DN [mm]	ISO 2037 / BS 4825-1	Diameter [mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	38.0 × 1.6	38.0	35.6	50.5	92	68.5	71.0
	50	51.0 × 1.6	51.0	48.6	64.0	105	68.5	83.5
	65	63.5 × 1.6	63.5	60.3	77.5	121	68.5	100.0
	80	76.1 × 1.6	76.1	72.9	91.0	147	68.5	121.0
	100	101.6 × 2.0	101.6	97.6	119.0	168	68.5	141.5
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm ■ – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

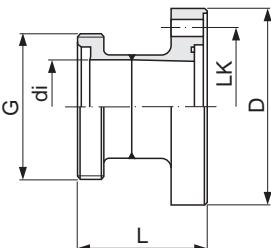
A0005544

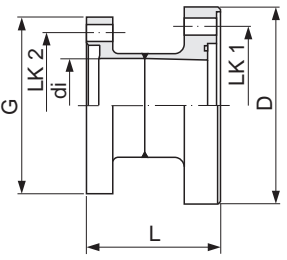


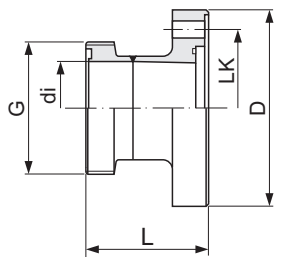
Clamp DIN 32676	Sensor	Fits to	di	G	D	L	LK
1.4404 / 316L 5*H**-0*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]
	40	42 × 2	38	50.5	92	61.5	71.0
	50	54 × 2	50	64.0	105	61.5	83.5
	65	70 × 2	66	91.0	121	68.0	100.0
	80	85 × 2	81	106.0	147	68.0	121.0
	100	104 × 2	100	119.0	168	68.0	141.5
A0005539 ■ – Fitting length for DN 40 to 65 = $(2 \times L) + 136$ mm ■ – Fitting length for DN 80 to 100 = $(2 \times L) + 196$ mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!							

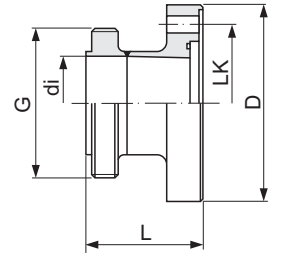
Tri-Clamp L14 AM7	Sensor		Fits to	di	G	D	L	LK
1.4404 / 316L 5*H**-1*****	DN [mm]	DN [inch]	Piping OD	[mm]	[mm]	[mm]	[mm]	[mm]
	40	1½"	38.1 × 1.65	34.8	50.4	92	68.8	71.0
	50	2"	50.8 × 1.65	47.5	63.9	105	68.8	83.5
	65	–	63.5 × 1.65	60.2	77.4	121	68.8	100.0
	80	3"	76.2 × 1.65	72.9	90.9	147	68.8	121.0
	100	4"	101.6 × 1.65	97.4	118.9	168	68.8	141.5
A0005543 ■ – Fitting length for DN 40 to 65 = $(2 \times L) + 136$ mm ■ – Fitting length for DN 80 to 100 = $(2 \times L) + 196$ mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

Coupling SC DIN 11851	Sensor	Fits to	di	G	D	L	LK
1.4404 / 316L 5*H**-2*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]
	40	42 × 2	38	Rd 65 × 1/6"	92	72	71.0
	50	54 × 2	50	Rd 78 × 1/6"	105	74	83.5
	65	70 × 2	66	Rd 95 × 1/6"	121	78	100.0
	80	85 × 2	81	Rd 110 × 1/6"	147	83	121.0
	100	104 × 2	100	Rd 130 × 1/6"	168	92	141.5
A0005540 ■ – Fitting length for DN 40 to 65 = $(2 \times L) + 136$ mm ■ – Fitting length for DN 80 to 100 = $(2 \times L) + 196$ mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!							

Coupling DIN 11864-1	Sensor	Fits to	di	G	D	L	LK
Aseptic threaded adapter, Form A 1.4404 / 316L 5*H**-3*****	DN [mm]	Piping DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]
	40	42 × 2	38	Rd 65 × 1/6"	92	71	71.0
	50	54 × 2	50	Rd 78 × 1/6"	105	71	83.5
	65	70 × 2	66	Rd 95 × 1/6"	121	76	100.0
	80	85 × 2	81	Rd 110 × 1/6"	147	82	121.0
	100	104 × 2	100	Rd 130 × 1/6"	168	90	141.5
A0005545 ■ – Fitting length for DN 40 to 65 = $(2 \times L) + 136$ mm ■ – Fitting length for DN 80 to 100 = $(2 \times L) + 196$ mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!							

Flange DIN 11864-2	Sensor	Fits to	di	G	D	L	LK 1	LK 2
Aseptic flat flange, Form A 1.4404 / 316L 5*H*-4*****	DN [mm]	Piping DN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	42 × 2	38	82	92	64	71.0	65
	50	54 × 2	50	94	105	64	83.5	77
	65	70 × 2	66	113	121	64	100.0	95
	80	85 × 2	81	133	147	98	121.0	112
	100	104 × 2	100	159	168	98	141.5	137
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

Coupling SMS 1145	Sensor	Fits to	SMS 1145	di	G	D	L	LK
Threaded adapter; 1.4404 / 316L 5*H*-5*****	DN [mm]	Piping OD	Dia- meter [mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	38.1 × 1.65	38.0	35.5	Rd 60 × 1/6"	92	63	71.0
	50	50.8 × 1.65	51.0	48.5	Rd 70 × 1/6"	105	65	83.5
	65	63.5 × 1.65	63.5	60.5	Rd 85 × 1/6"	121	70	100.0
	80	76.2 × 1.65	76.0	72.0	Rd 98 × 1/6"	147	75	121.0
	100	101.6 × 1.65	101.6	97.6	Rd 132 × 1/6"	168	70	141.5
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

Coupling ISO 2853	Sensor	Fits to piping	ISO 2853	di	G	D	L	LK
Threaded adapter; 1.4404 / 316L 5*H*-6*****	DN [mm]	ISO 2037 / BS 4825-1	Diameter [mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	40	38.0 × 1.6	38.0	35.6	50.6	92	61.5	71.0
	50	51.0 × 1.6	51.0	48.6	64.1	105	61.5	83.5
	65	63.5 × 1.6	63.5	60.3	77.6	121	61.5	100.0
	80	76.1 × 1.6	76.1	72.9	91.1	147	61.5	121.0
	100	101.6 × 2.0	101.6	97.6	118.1	168	61.5	141.5
■ – Fitting length for DN 40 to 65 = (2 × L) + 136 mm – Fitting length for DN 80 to 100 = (2 × L) + 196 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								

**Weight**

Nominal diameter		Compact version (DIN)		Remote version (without cable; DIN)			
[mm]	[inch]	[kg]	[lbs]	Sensor		Transmitter (wall-mount housing)	
				[kg]	[lbs]	[kg]	[lbs]
2	1/12"	5.2	11.5	2.0	4	6	13
4	1/8"	5.2	11.5	2.0	4	6	13
8	3/8"	5.3	11.7	2.0	4	6	13
15	½"	5.4	11.9	1.9	4	6	13
25	1"	5.5	12.1	2.8	6	6	13
40	1½"	6.5	14.3	4.5	10	6	13
50	2"	9.0	19.8	7.0	15	6	13
65	–	9.5	20.9	7.5	17	6	13
80	3"	19.0	41.9	17.0	37	6	13
100	4"	18.5	40.8	16.5	36	6	13

- Transmitter (compact version): 3.4 kg (7.5 lbs)
- Weight data valid for standard pressure ratings and without packaging material.

**Measuring tube specifications**

Nominal diameter		Pressure rating <sup>1)</sup>	Internal diameter <sup>2)</sup>	
[mm]	[inch]	EN (DIN)	PFA	
		[bar]	[mm]	[inch]
2	1/12"	PN 16 / PN 40	2.25	0.09
4	1/8"	PN 16 / PN 40	4.5	0.18
8	3/8"	PN 16 / PN 40	9.0	0.35
15	½"	PN 16 / PN 40	16.0	0.63
–	1"	PN 16 / PN 40	22.6	0.89
25	–	PN 16 / PN 40	26.0	1.02
40	1½"	PN 16	35.3	1.39
50	2"	PN 16	48.1	1.89
65	–	PN 16	59.9	2.36
80	3"	PN 16	72.6	2.86
100	4"	PN 16	97.5	3.84

<sup>1)</sup> Pressure rating depends on the process connection and the seals used.

<sup>2)</sup> Internal diameter of process connections.

**Material**

- Transmitter housing:
  - Compact housing: powder coated die-cast aluminium or stainless-steel field housing (1.4301/304)
  - Wall-mounted housing: powder coated die-cast aluminium
- Sensor housing: stainless steel 1.4301/304
- Wall mounting kit (holder panel): 1.4301/304
- Measuring tube: stainless steel 1.4301/304
- Lining material: PFA (USP Class VI; FDA 21 CFR 177.1550; 3A)
- Flanges:
  - All connections 1.4404/316L
  - Flanges (EN (DIN), ANSI, JIS) made of PVDF
  - Adhesive fitting made of PVC
- Ground rings: 1.4435/316L (optional: Alloy C-22, Tantalum)
- Electrodes:
  - Standard: 1.4435/316L
  - Optional: Alloy C-22, Tantalum, Platinum (up to DN 25 / 1" only)
- Seals:
  - DN 2 to 25 (1/12 to 1"): O-Ring (EPDM, Viton, Kalrez), moulded seal (EPDM\*, Viton, Silicone\*)
  - DN 40 to 100 (1½ to 4"): moulded seal (EPDM\*, Silicone\*)

\* = USP Class VI; FDA 21 CFR 177.2600; 3A

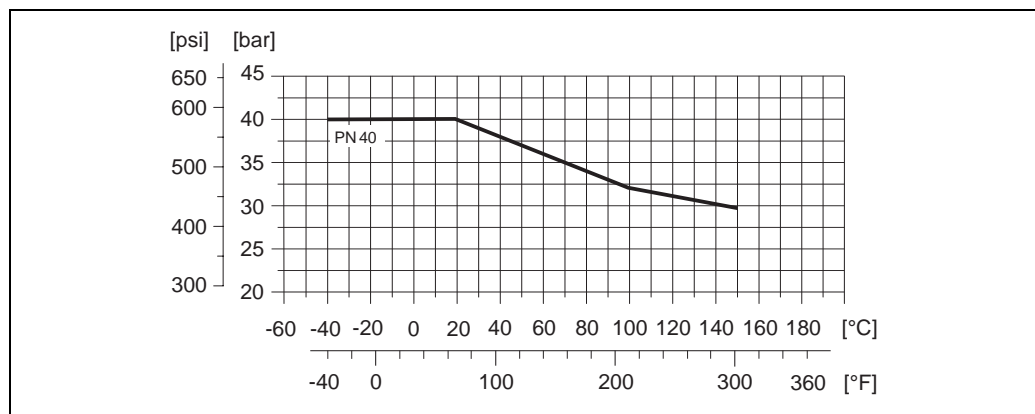
**Material load diagram**

Caution!

The following diagrams contain material load diagrams (reference curves) for flange materials with regard to the medium temperature.

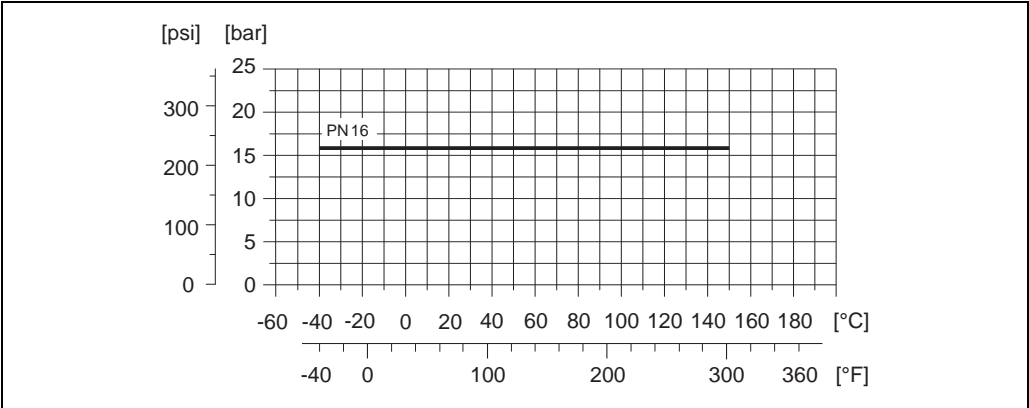
**Weld socket to DIN EN ISO 1127, ODT/SMS;  
coupling to ISO 228 / DIN 2999 / NPT**

Material: 1.4404 / 316L (with O-ring)



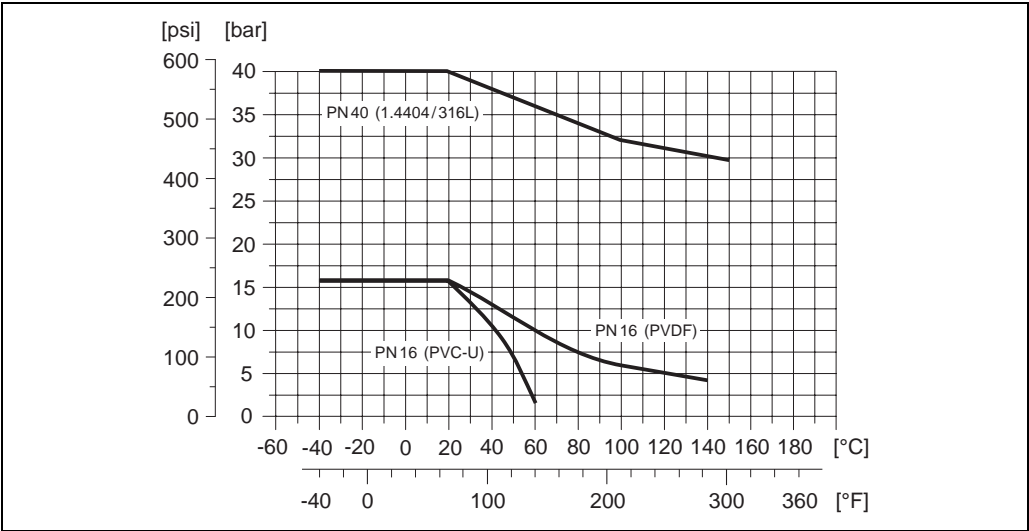
A0005586

**Weld socket to DIN 11850, ODT/SMS; Clamp (ISO 2852, DIN 32676, L14 AM7);  
coupling (DIN 11851, DIN 11864-1, ISO 2853, SMS 1145), flange DIN 11864-2**  
Material: 1.4404 / 316L (with moulded seal)



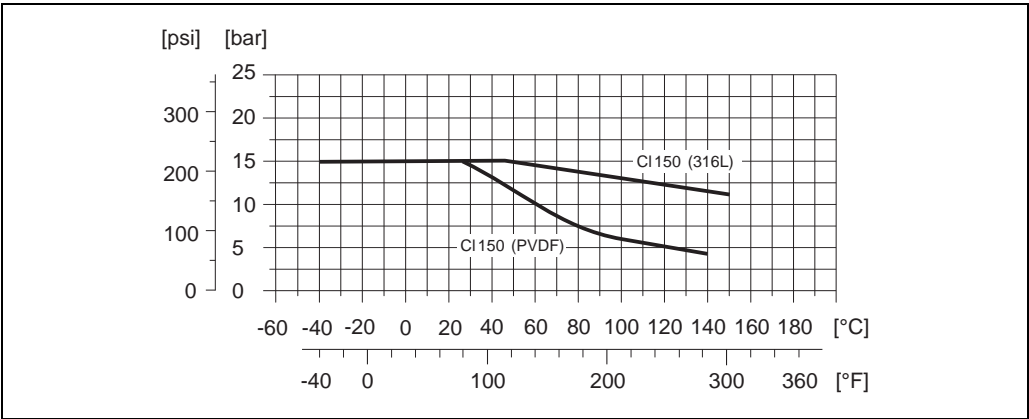
A0005596

**Flange connection to EN 1092-1 (DIN 2501), adhesive fitting**  
Material: 1.4404 / 316L, PVDF, PVC-U



A0005597

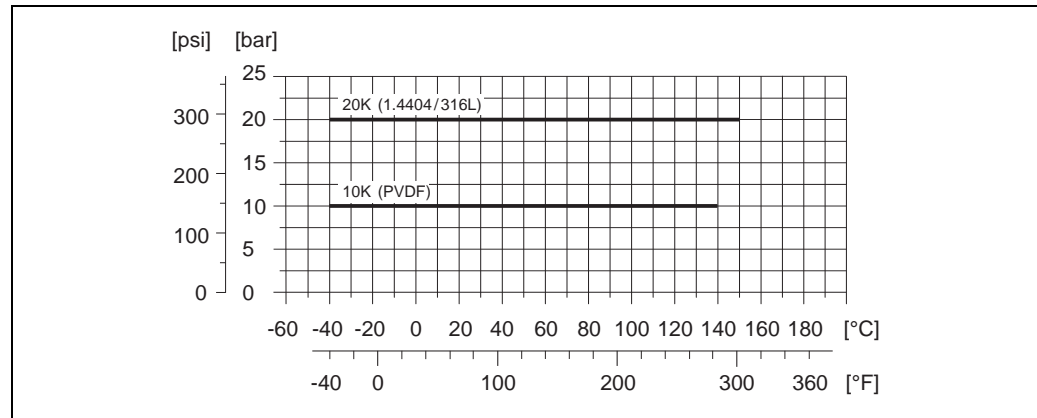
**Flange connection to ANSI B16.5**  
Material: 1.4404 / 316L, PVDF



A0005598

**Flange connection to JIS B2220**

Material: 1.4404 / 316L, PVDF



A0005599

**Fitted electrodes**

Measuring electrodes and empty pipe detection electrodes

- Standard with: 1.4435/316L, Alloy C-22, Tantalum, Platinum
- DN 2 to 15 (1/12 to 1/2"): without empty pipe detection electrode

**Process connections**

With O-ring:

- Weld sockets (DIN EN ISO 1127, ODT/SMS)
- Flange (EN (DIN), ANSI, JIS)
- PVDF flange (EN (DIN), ANSI, JIS)
- External pipe thread
- Internal pipe thread
- Hose connection
- PVC adhesive fittings

With gasket seals:

- Weld sockets DIN 11850, ODT/SMS
- Clamps (ISO 2852, DIN 32676, L14 AM7)
- Threaded joint DIN 11851, DIN 11864-1, ISO 2853, SMS 1145
- Flange DIN 11864-2

**Surface roughness**

(All data refer to parts in contact with medium)

- Measuring tube lining with PFA:  $\leq 0.4 \mu\text{m}$  (15  $\mu\text{in}$ )
- Electrodes
  - 1.4435/316L, Alloy C-22, Tantalum, Platinum:  $\leq 0.3$  to  $0.5 \mu\text{m}$  (12 to 20  $\mu\text{in}$ )
- Process connection made of stainless-steel:  $\leq 0.8 \mu\text{m}$  (31  $\mu\text{in}$ )

## Human interface

<b>Display elements</b>	<ul style="list-style-type: none"> <li>■ Liquid crystal display: backlit, two lines (Promag 50) or four lines (Promag 53) with 16 characters per line</li> <li>■ Custom configurations for presenting different measured-value and status variables</li> <li>■ Totalizer <ul style="list-style-type: none"> <li>– Promag 50: 2 totalizers</li> <li>– Promag 53: 3 totalizers</li> </ul> </li> </ul>
<b>Operating elements</b>	<p>Unified operation concept for both types of transmitter:</p> <p>Promag 50:</p> <ul style="list-style-type: none"> <li>■ Local operation via three keys (◀, +, ▶)</li> <li>■ Quick Setup menus for straightforward commissioning</li> </ul> <p>Promag 53:</p> <ul style="list-style-type: none"> <li>■ Local operation via three keys (◀, +, ▶)</li> <li>■ Application-specific Quick Setup menus for straightforward commissioning</li> </ul>
<b>Language groups</b>	<p>Language groups available for operation in different countries:</p> <p>Promag 50, Promag 53:</p> <ul style="list-style-type: none"> <li>■ Western Europe and America (WEA): English, German, Spanish, Italian, French, Dutch, Portuguese</li> <li>■ Eastern Europe and Scandinavia (EES): English, Russian, Polish, Norwegian, Finnish, Swedish, Czech</li> <li>■ South and east Asia (SEA): English, Japanese, Indonesian</li> </ul> <p>Promag 53:</p> <ul style="list-style-type: none"> <li>■ China (CN): English, Chinese</li> </ul> <p>You can change the language group via the operating program "FieldCare".</p>
<b>Remote operation</b>	<ul style="list-style-type: none"> <li>■ Promag 50: Remote control via HART, PROFIBUS DP/PA</li> <li>■ Promag 53: Remote control via HART, PROFIBUS DP/PA, MODBUS RS485, FOUNDATION Fieldbus</li> </ul>

## Certificates and approvals

<b>CE mark</b>	<p>The measuring system is in conformity with the statutory requirements of the EC Directives. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.</p>
<b>C-tick mark</b>	<p>The measuring system meets the EMC requirements of the "Australian Communications and Media Authority (ACMA)".</p>
<b>Pressure measuring device approval</b>	<p>The measuring devices can be ordered with or without PED (Pressure Equipment Directive). If a device with PED is required, this must be ordered explicitly. For devices with nominal diameters less than or equal to DN 25 (1"), this is neither possible nor necessary.</p> <ul style="list-style-type: none"> <li>■ With the identification PED/G1/III on the sensor nameplate, Endress+Hauser confirms conformity with the "Basic safety requirements" of Appendix I of the Pressure Equipment Directive 97/23/EC.</li> <li>■ Devices with this identification (with PED) are suitable for the following types of fluid: <ul style="list-style-type: none"> <li>– Fluids of Group 1 and 2 with a steam pressure of greater or less than 0.5 bar (7.3 psi)</li> <li>– Unstable gases</li> </ul> </li> <li>■ Devices without this identification (without PED) are designed and manufactured according to good engineering practice. They correspond to the requirements of Art. 3, Section 3 of the Pressure Equipment Directive 97/23/EC. Their application is illustrated in Diagrams 6 to 9 in Appendix II of the Pressure Equipment Directive 97/23/EC.</li> </ul>
<b>Ex approval</b>	<p>Information about currently available Ex versions (ATEX, FM, CSA etc.) can be supplied by your Endress+Hauser Sales Center on request. All explosion protection data are given in a separate documentation which is available upon request.</p>

<b>Sanitary compatibility</b>	<ul style="list-style-type: none"> <li>■ 3A approval and EHEDG-tested</li> <li>■ Seals → conform to FDA (apart from Kalrez seals)</li> </ul>
<b>Other standards and guidelines</b>	<ul style="list-style-type: none"> <li>■ EN 60529 Degrees of protection by housing (IP code)</li> <li>■ EN 61010 Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures.</li> <li>■ IEC/EN 61326 "Emission in accordance with requirements for Class A". Electromagnetic compatibility (EMC requirements)</li> <li>■ NAMUR NE 21: Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.</li> <li>■ NAMUR NE 43: Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.</li> <li>■ NAMUR NE 53: Software of field devices and signal-processing devices with digital electronics.</li> <li>■ ANSI/ISA-S82.01 Safety Standard for Electrical and Electronic Test, Measuring, Controlling and related Equipment – General Requirements Pollution degree 2, Installation Category II.</li> <li>■ CAN/CSA-C22.2 No. 1010.1-92 Safety requirements for Electrical Equipment for Measurement and Control and Laboratory Use. Pollution degree 2, Installation Category II</li> </ul>
<b>FOUNDATION Fieldbus certification</b>	<p>The flow device has successfully passed all the test procedures carried out and is certified and registered by the Fieldbus Foundation. The device thus meets all the requirements of the following specifications:</p> <ul style="list-style-type: none"> <li>■ Certified to FOUNDATION Fieldbus Specification</li> <li>■ The device meets all the specifications of the FOUNDATION Fieldbus H1.</li> <li>■ Interoperability Test Kit (ITK), revision status 5.01 (device certification number: on request)</li> <li>■ The device can also be operated with certified devices of other manufacturers</li> <li>■ Physical Layer Conformance Test of the Fieldbus Foundation</li> </ul>
<b>MODBUS RS485 certification</b>	<p>The measuring device meets all the requirements of the MODBUS/TCP conformity test and has the "MODBUS/TCP Conformance Test Policy, Version 2.0". The measuring device has successfully passed all the test procedures carried out and is certified by the "MODBUS/TCP Conformance Test Laboratory" of the University of Michigan.</p>
<b>PROFIBUS DP/PA certification</b>	<p>The flow device has successfully passed all the test procedures carried out and is certified and registered by the PNO (PROFIBUS User Organisation). The device thus meets all the requirements of the following specifications:</p> <ul style="list-style-type: none"> <li>■ Certified to PROFIBUS PA, profile version 3.0 (device certification number: on request)</li> <li>■ The device can also be operated with certified devices of other manufacturers (interoperability)</li> </ul>



## Ordering information

Your Endress+Hauser service organization can provide detailed ordering information and information on the order codes on request.

## Accessories

Various accessories, which can be ordered separately from Endress+Hauser, are available for the transmitter and the sensor. Your Endress+Hauser service organization can provide detailed information on the order codes in question.

## Documentation

- Flow Measurement (FA005D/06)
- Operating Instructions Promag Promag 50 (BA046D/06 and BA049D/06)
- Operating Instructions Promag Promag 50 PROFIBUS PA (BA055D/06 and BA056D/06)
- Operating Instructions Promag Promag 53 (BA047D/06 and BA048D/06)
- Operating Instructions Promag Promag 53 FOUNDATION Fieldbus (BA051D/06 and BA052D/06)
- Operating Instructions Promag Promag 53 MODBUS RS485 (BA117D/06 and BA118D/06)
- Operating Instructions Promag Promag 53 PROFIBUS DP/PA (BA053D/06 and BA054D/06)
- Supplementary documentation on Ex-ratings: ATEX, IECEx, FM, CSA, NEPSI

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