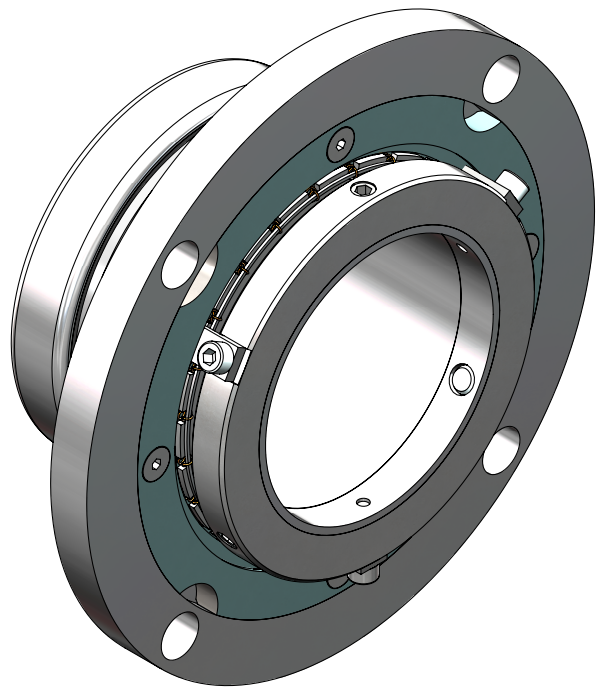
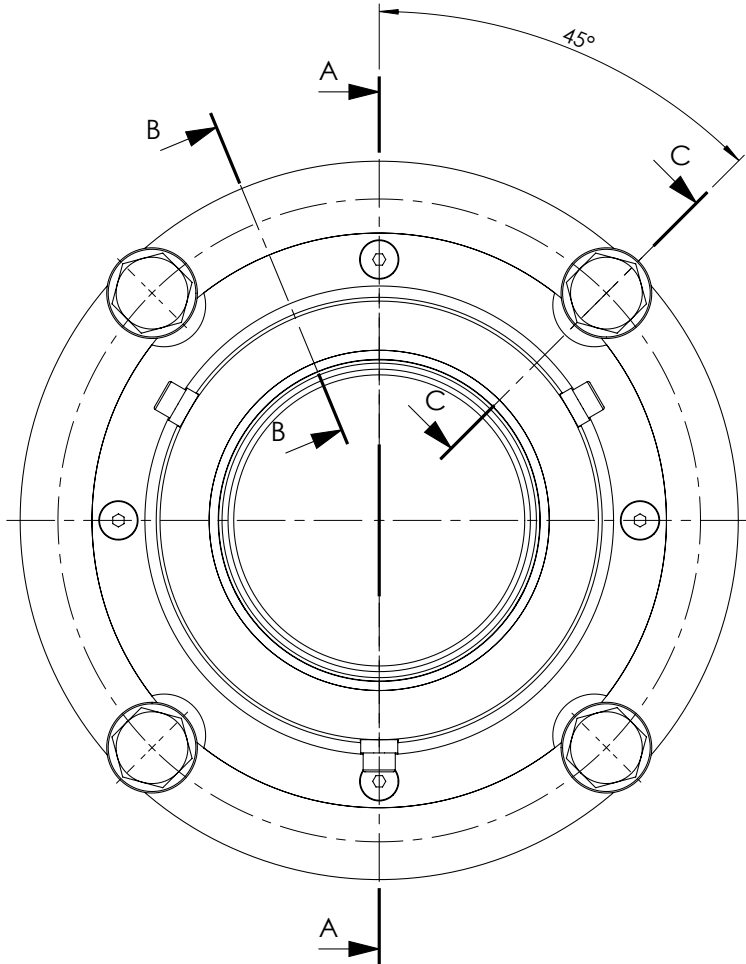
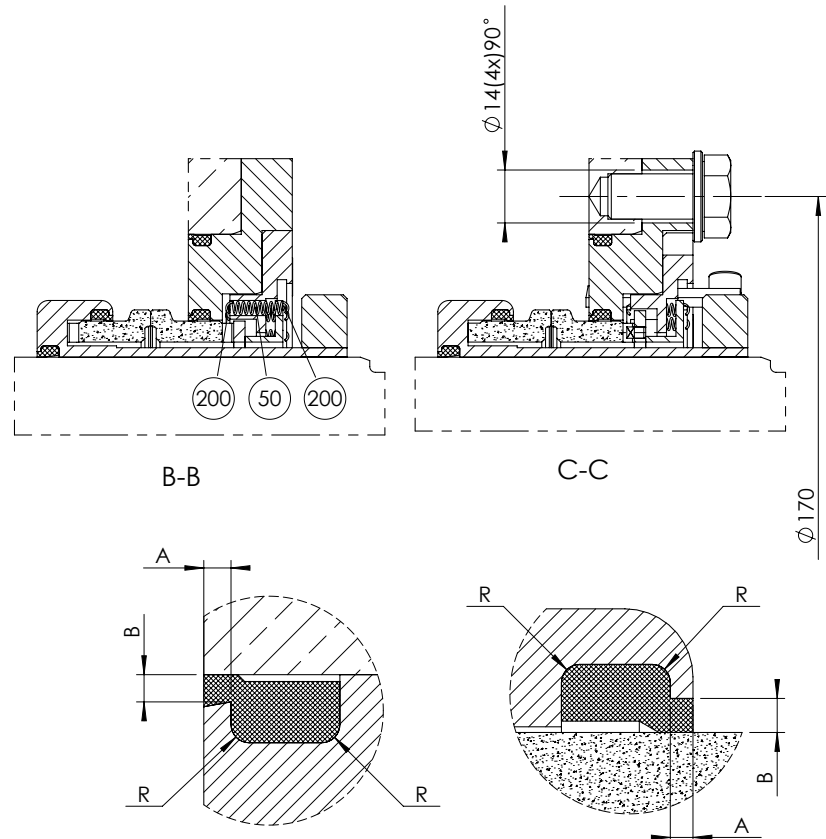
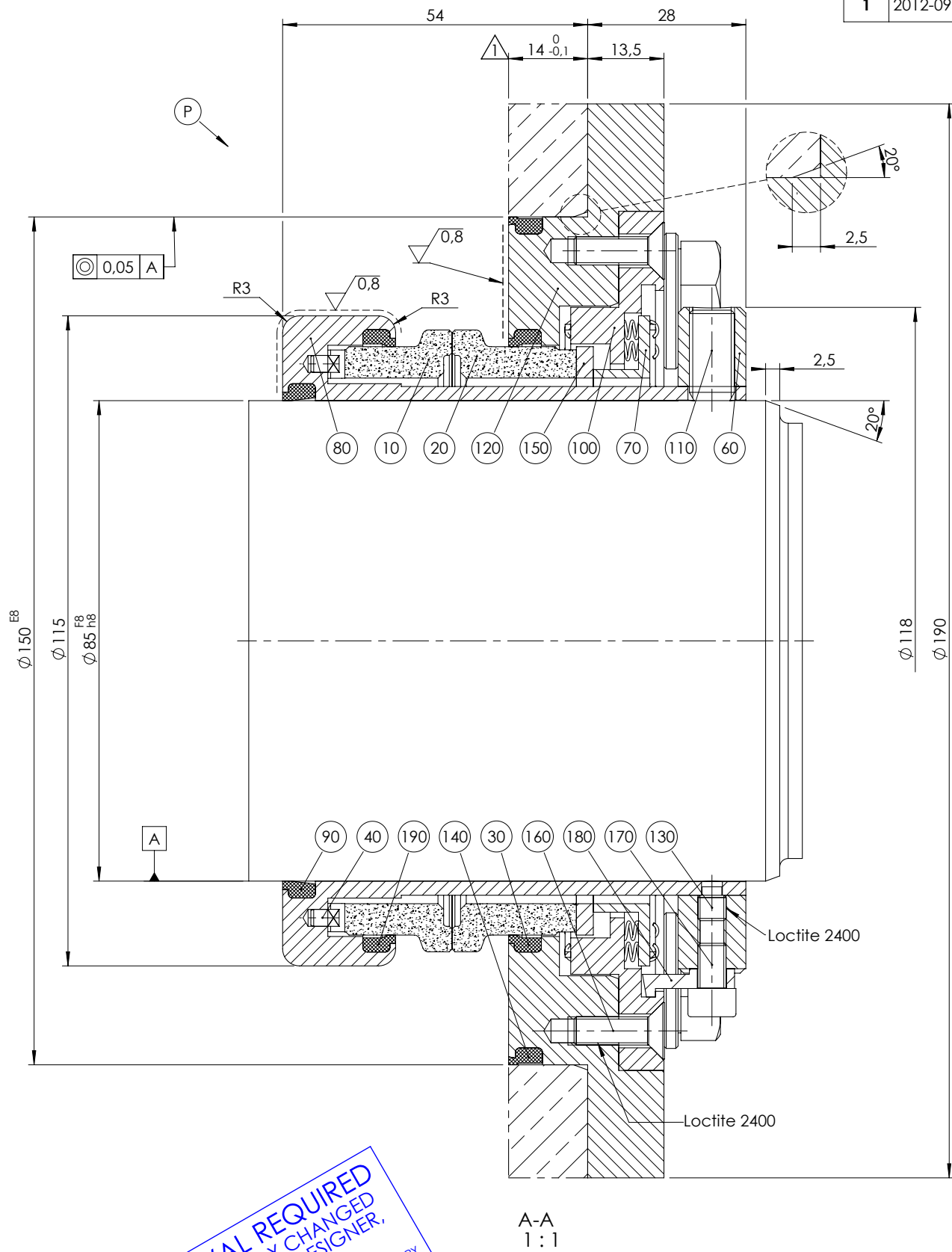


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ASSEMBLY FINAL APPROVAL REQUIRED
THIS DESIGN IS EITHER NEW OR RECENTLY CHANGED
AND REQUIRES APPROVAL BY EITHER THE DESIGNER,
THE CHECKER OR THE APPROVER!
THIS TEXT IS TO BE REMOVED FROM THE DRAWING AFTER APPROVAL AND BEFORE DELIVERY



B ≥ A, R ≥ 0,8
Applies to item 30, 90, 140, 190
LIPORING cross sections are comparable to Ø3,53mm

Item	Description	Qty	Drawing
10	Inboard rotor	1	ED-Z00
20	Inboard stator	1	ED-Z00
30	LIPORING HRI	1	901547
40	Drive pin	4	653940
50	Tension spring	24	14101-5
60	Stop ring	1	ES-67
70	Spring ring	1	ES-77
80	Shaft sleeve	1	901540
90	LIPORING HRI	1	13285-3
100	Cover	1	ES-107
110	Socket set screw, cup point	3	-
120	Inboard flange	1	901541
130	Socket set screw, dog point	3	-
140	LIPORING HRO	1	654457
150	Drive disc	1	ED-157
160	Socket flat head screw	4	-
170	Socket head cap screw	3	-
180	Mounting spacer	3	ES-183
190	LIPORING HRI	1	901547
200	Spring holder	2	ES-207

	General tolerance ISO 2768-mK		Application		Seal category 56
	Design PR 2012-08-27	Checked EJ 12-08-30	Approved JO 12-08-30	Customer drw. -	
HUHNSEAL		ESU-085		Weight (kg) 4.3	Project no. EP9622-02
				Replaces -	Replaced by -
Scale/Size 1:2 A3		Drawing no.		16132-90	
				Rev. 1	