bürkert
FLUID CONTROL SYSTEMS

Type 8681

Control Head

Operating Instructions

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Operating Instructions 1110/04_EN_00806150 / Original DE

Control Head Type 8681

INHALT

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1. OPERATING INSTRUCTIONS

The operating instructions describe the entire life cycle of the device. Keep these instructions in a location which is easily accessible to every user, and make these instructions available to every new owner of the device.

WARNING!

The operating instructions contain important safety information!

Failure to observe these instructions may result in hazardous situations.

- The operating instructions must be read and understood.

Symbols:

DANGER!

Warns of an immediate danger!

- Failure to observe the warning will result in a fatal or serious injury.

WARNING!

Warns of a potentially dangerous situation!

- Failure to observe the warning may result in serious injuries or death.

CAUTION!

Warns of a possible danger!

- Failure to observe this warning may result in a moderate or minor injury.

NOTE!

Warns of damage to property!

- Failure to observe the warning may result in damage to the device or the equipment.

indicates important additional information, tips and recommendations which are important for your safety and the flawless functioning of the device.

refers to information in these operating instructions or in other documentation.

→ designates a procedure which you must carry out.

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2. AUTHORIZED USE

Non-authorized use of the Control Head Type 8681 may be a hazard to people, nearby equipment and the environment.

- The Control Head has been designed for use as actuation of pneumatically operated process valves and / or for recording the switching states of these.
- Use according to the authorized data, operating conditions and conditions of use specified in the contract documents and operating instructions. These are described in the chapter *6. Technical Data*.
- In view of the large number of options for use it might be necessary to test prior to installation whether the control head is suitable for the concrete use.
  If you have any questions, please contact your Bürkert Service Center.
- The device may be used only in conjunction with third-party devices and components recommended and authorized by Bürkert.
- Any unauthorized reconstructions and changes to the control head are prohibited for safety reasons.
- Correct transportation, correct storage and installation and careful use and maintenance are essential for reliable and faultless operation.
- For connecting the control head, use line installations that do not cause any mechanical stresses.
- Use the device only as intended.

2.1. Export Restrictions

If exporting the system/device, observe any existing restrictions.

2.2. Predictable Misuse

- Do not supply the medium connectors of the system with aggressive or flammable media.
- Do not supply the medium connectors with any liquids.
- Do not physically stress the housing (e.g. by placing objects on it or standing on it, or using it as attachment point for transport work).
- Do not make any external modifications to the device housings. Do not paint the housing parts or screws.
- In the explosion-risk area, only wipe the control head with a damp or anti-static cloth to avoid electro-static charges!

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3. BASIC SAFETY INSTRUCTIONS

These safety instructions do not make allowance for any

- contingencies and events which may arise during the installation, operation and maintenance of the devices.
- local safety regulations - the operator is responsible for observing these regulations, also with reference to the installation personnel.

DANGER!

Danger – high pressure!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of electric shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

General Hazardous Situations.

To prevent injuries, ensure that:

- the system cannot be activated unintentionally.
- Installation and maintenance work, as well as operator control actions may be carried out by authorized, qualified technicians only and with the appropriate tools.
- After an interruption in the power supply or pneumatic supply, ensure that the process is restarted in a defined or controlled manner.
- The device may be installed and operated only when in perfect condition and in consideration of the operating instructions.
- The general rules of technology apply to application planning and operation of the device.

NOTE!

Electrostatic sensitive components / modules!

- The device contains electronic components, which react sensitively to electrostatic discharge (ESD). Contact with electrostatically charged persons or objects may be hazardous to these components. In the worst case scenario, they will be destroyed immediately or will fail after start-up.
- Observe the requirements in accordance with DIN EN 61340-5-1 and 5-2 to minimize or avoid the possibility of damage caused by sudden electrostatic discharge!
- Also, ensure that you do not touch electronic components when the power supply voltage is present!

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NOTE!

Connection of the Control Head

Do not connect any mechanically rigid connection parts, in particular those with long lever arms, as such connections could generate torques that might damage the control head.

Operation of the Control Head in Explosive Atmosphere

- The housing may not be opened when devices are charged! It should be secured against unintentional opening using plastic self-cutting screws or seal (or comparable)!
- Layers of dust on the housing may not exceed 5 mm! Lint, conductive and non-conductive dust particles are allowed.
  The inside of the housing may not be dirty!
- Activating the DIP switches on the circuit board, using the service plug and the Teach buttons is **not** allowed in explosive atmosphere!

Cleaning

- In the explosion-risk area, only wipe the control head with a damp or anti-static cloth to avoid electro-static charges.
- Only use compatible cleaning agents for cleaning the securely closed control head and always rinse thoroughly with clean water.

For further information refer to the corresponding chapters of these operating instructions!

Control Head Type 8681 was developed with due consideration given to accepted safety rules and is state-of-the-art. Nevertheless, dangerous situations may occur.

Failure to observe this operating manual and its operating instructions as well as unauthorized tampering with the device release us from any liability and also invalidate the warranty covering the devices and accessories!

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4. GENERAL INFORMATION

4.1. Contact address

Bürkert Fluid Control Systems
Sales Center
Christian-Bürkert-Straße 13-17
D-74653 Ingelfingen

Tel. : +49 7940 10 91 111
Fax: +49 7940 10 91 448

E-mail: info@de.buerkert.com
Homepage: www.buerkert.com, www.buerkert.de

4.2. Warranty

The warranty is only valid if the control head is used as intended in accordance with the specified application conditions.

4.3. Information on the Internet

The operating instructions and data sheets for control head type 8681 can be found on the Internet at:

www.buerkert.com

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5. SYSTEM DESCRIPTION

5.1. Intended Application Area

The Control Head Type 8681 has been designed for use as actuation of pneumatically operated process valves and / or for recording the switching states of these.

5.2. General Description

The Control Head Type 8681 is used for actuating pneumatically operated process valves.

For process valve actuation, the control head can be equipped with up to three solenoid valves.

For the recording and feedback of the process valve switching positions to a higher-level control, the control head has been equipped with a contactless position measuring system, which works with three discrete, adjustable feedback signals (Teach-In Function).

The control head and the process valve are interconnected by an adapter. This produces an integrated, compact and decentralized system of feedback, actuation and valve function. The following advantages over centralized solutions working with valve clusters are achieved:

- low installation expenditure
- easy start-up
- higher application-specific flexibility
- shorter switching times and less air consumption due to shorter distances between the pilot valve and the process valve.

Various pneumatic and electrical connection variants are available.

5.3. Special Features

Special features of the Control Head Type 8681 include:

- easy-to-clean design with IP65 / IP67 protection
- high cleaning agent compatibility
- use of high-quality materials
- modular structure
- restrictable R- and P-connections for all pilot valves (solenoid valves)
- integrated pressure-relief valve in the inside of the housing for discharging leakage air with connection into the common exhaust air connection
- collected exhaust air of all valve locations into one common exhaust air connection (by default equipped with a silencer)
- if equipped with several working connections: one integrated non-return valve per connection in the exhaust air duct as protection against faulty switching of the process valves due to return pressure
- central, super-bright optical display showing the process valve switching positions and design-specific additional information in three signal colors

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- short mechanical and pneumatic installation times.
- For increased safety requirements (e.g. in the explosion-risk area) a seal or a hood safeguard using plastic self-cutting screws (3 mm diameter, approx. 10 mm length; e.g. Ejot PT screws K 30 x 10) are required.
- conform to the ATEX Directive 94/9/EC (Dust ATEX category 3D and Gas ATEX category 3G - see chapter *6.2.*)

5.4. Functions / Options / Designs

5.4.1. Structure of the Control Head

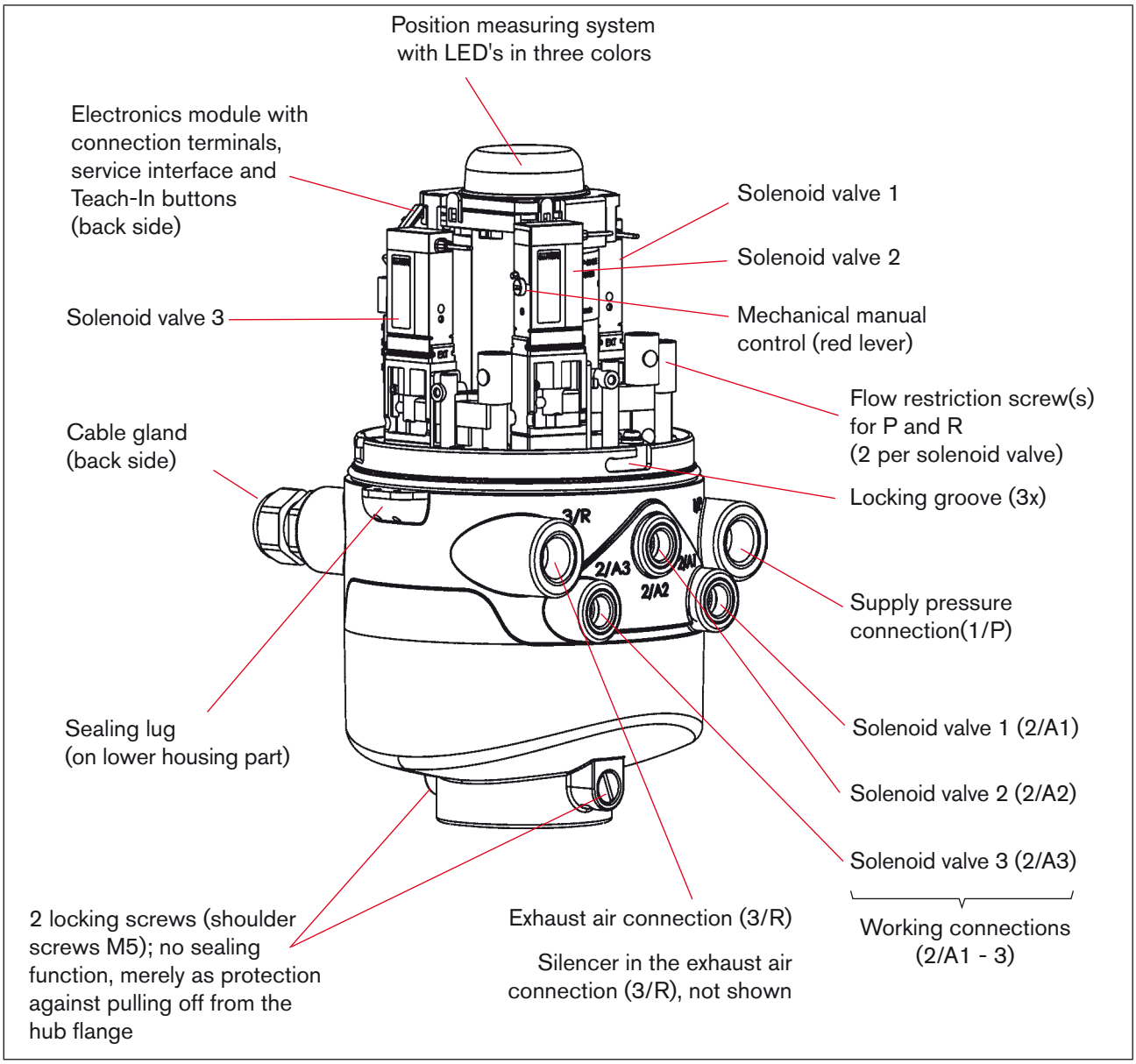

Fig. 1: Structure of Control Head Type 8681

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5.4.2. Fluid diagram

Control Head Type 8681 - Fluid diagram (with restriction capability for each solenoid valve):

Model with three Type 6524 solenoid valves,

e.g. for double-seated valve

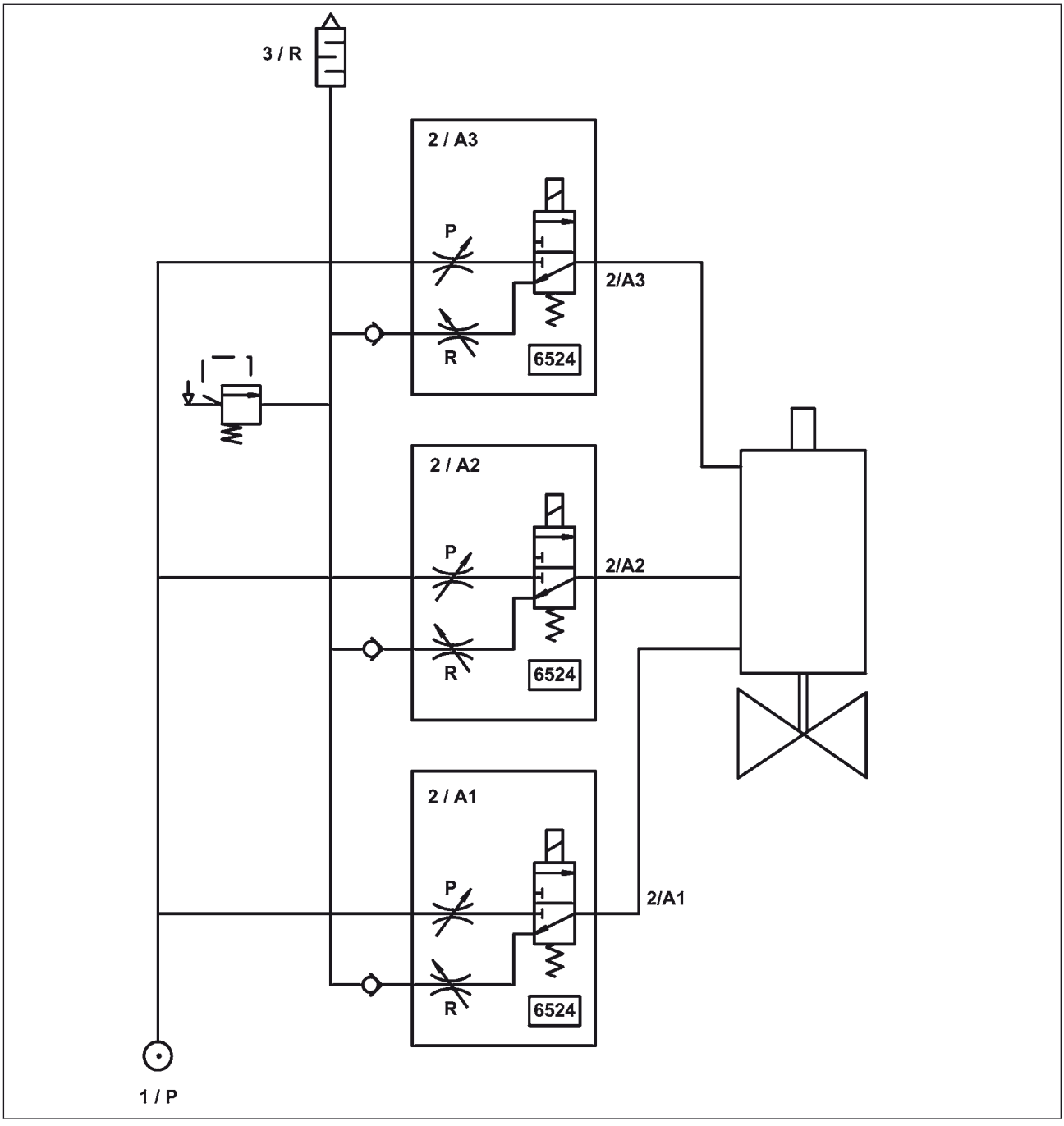

Fig. 2: Fluid diagram (model: 3 solenoid valves)

The functions and designs of Control Head Type 8681 are described in the following chapters.

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5.4.3. Number of solenoid valves

The control head for process valves has been designed for single-acting and double-acting valve actuators as well as for double-seated and multi-position valves.

Type of use	Number of solenoid valves (3/2-Way Solenoid Valve WWC*)
Repeater	0
Control head for single-acting actuators	1
Control head for double-acting actuators **	2
Control head for double-seated valves with integrated aeration of both valve seats	3

* *WWC = circuit function C = 3/2-way valve; closed in rest position, output A unloaded*
***both drive chambers currentless deaerated*

5.4.4. Pneumatic Interfaces

- Intake & exhaust air connections: G 1/4
  Working connections: G 1/8
- Integrated non-return valves in the solenoid valves' exhaust air duct
- Actuation of Connection 2/A1 (Solenoid Valve 1; normally the main stroke of the process valve) using the magnetic manual control that is externally accessible.
- Special silencers with a high flow-rate capacity to connection 3/R have already been mounted.
- The interior of the housing is protected against excessive overpressure, for example due to leakages, by a pressure-relief valve with output into the joint exhaust air connection 3/R.

5.4.5. Manual Control

Standardly, the control head provides the following:

- a magnetic manual control that is easily accessible from the outside on the basis of encoded magnetic fields for Solenoid Valve 1 (Connection 2/A1), as well as
- a mechanical manual control accessible when the hood is open on each equipped solenoid valve.

The magnetic manual control has the following advantages:

- the control head does not need to be opened
- a simple activation tool for opening & closing Solenoid Valve 1 (main stroke) - helpful for maintenance on the process valve
- LED-display for the Activated Manual Control status, meaning service mode (see chapter *16. LED - Color Assignments* and *17. Service Mode / Manual Control*)

For a detailed description of the manual control, see chapter *17. Service Mode / Manual Control* .

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5.4.6. Position Measuring System

The switching positions of the process valves are reported to the higher-level control by feedback signals from the contactless position measuring system. Connection to the control head is done by means of a simple adaptation to the process valve's piston.

The recordable stroke range is between 0 and 80 mm.

Three binary feedback signals are evaluated:
- Position 1 (discrete S1OUT signal)
- Position 2 (discrete S2OUT signal)
- Position 3 (discrete S3OUT signal).

The 24 V DC design is additionally available in the order variant "Analog":
Order variant:
- Position 1 (discrete S1OUT signal)
- Position 2 (discrete S2OUT signal)
- Position 3 (**analog (4...20 mA)** S3OUT signal).

Three Teach-In buttons have been provided for comparison with the actual stroke range (see chapter *15. Position Measuring System*). The switching positions for the position measuring system can be determined with these buttons or by means of the service interface (on the electronics module).

An discrete, external feedback signal (standard proximity switch) can also be processed (S4IN, S4OUT).

If an explosive atmosphere is present the housing may not be opened when voltage is present.

For a detailed description of the electrical installation, see chapter *10. 24 V DC - Design* or chapter *11. AS Interface - Design*.
For the setting of the Teach-In buttons, see chapter *15. Position Measuring System*.

5.4.7. Other Features

- Central optical position indicator for showing the process valve switching positions:
  Positions and status information can be indicated by means of three signal colors.
  The assignment of the signal colors and the blinking pattern, which indicates the type of fault, are described in chapter *16. LED - Color Assignments*.
- Simple adaptation of the control head (for the position measuring system) to the process valve piston rod
- Simple adjustment of the position measuring system by three Teach-In buttons on the electronics module
- The capability of restricting the pilot valve (solenoid valve) for the individual setting of the expansion and retraction rates of the process valve and the individual setting of the flow-rate of the working connections
- More energy efficient solenoid valve control by lowering the holding current during long-term operation

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6. TECHNICAL DATA

6.1. Operating Conditions

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Do not expose the device to any mechanical or thermal loads that will exceed the limits described in the operating instructions.

WARNING!

Risk of injury from overheating of the control head.

Heating above the permitted temperature range can endanger people, the device and the environment.

- Do not expose the device to any mechanical or thermal loads that will exceed the limits described in the operating instructions.

Ambient temperature:

Standard version:	-10 ... +55 °C
Explosive atmosphere (zone2):	+5 ... +55 °C

Protection class:

Standard version:

IP65 / IP67 according to EN 60529
(only if cables, plugs and sockets have been connected correctly, the VA hood has been closed correctly and the adaptation to the process valve was done correctly)

IP69K according to IEC 40050-9
(Housing seal with connected exhaust air line instead of silencer and ideally closed cable glands confirmed through IP69K Standard testing)

Version for use in explosive atmosphere (zone 2):

IP64 according to EN 60529 and requirements to EN 60079-0: 2009
(only if cables, plugs and sockets have been connected correctly, the VA hood has been closed correctly and the adaptation to the process valve was done correctly)

6.2. Conformity with the following Standards

According to EC Declaration of Conformity (CE mark)

EMC Directive 2004/108/EC (previously: 89/336/EMC)
(only if cables, plugs and sockets have been connected correctly)

A Declaration of Conformity for the specific device can be requested from Bürkert.

ATEX Directive 94/9/EC

Ignition protection type:	Dust ATEX category 3D	Ex tD A22 T135°C or Ex tc IIIC T135°C
	Gas ATEX category 3G	Ex nA IIC T4 or Ex nAc IIC T4

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6.3. Mechanical data

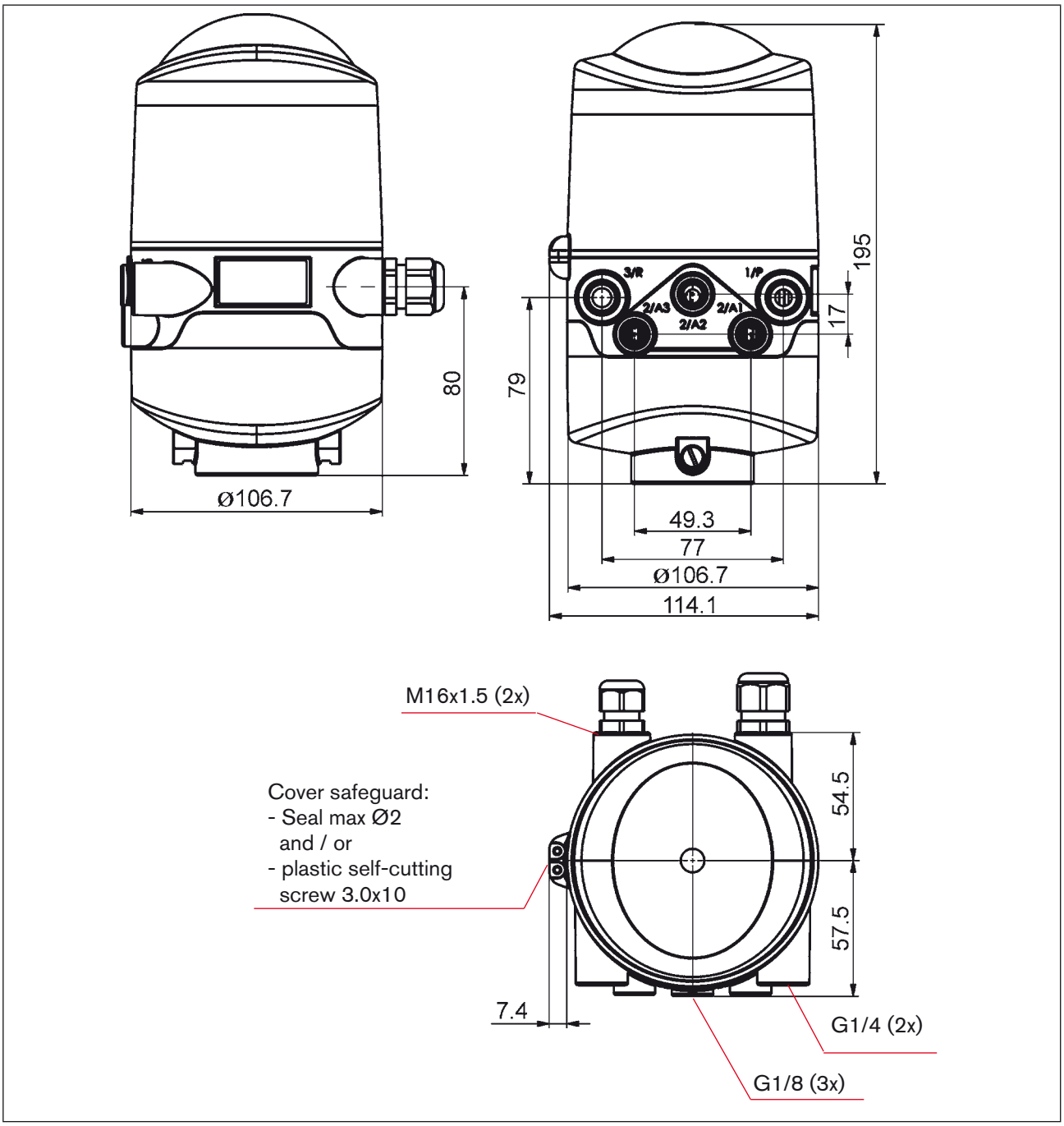

Fig. 3: Dimensional drawing

Weight:	ca. 0.8 kg	
Housing material:	outside:	PA, PP, PPO, VA
	inside:	ABS, PA, PMMA
Sealing material:	outside:	CR, EPDM
	inside:	EPDM, FKM, NBR

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6.4. Pneumatic Data

Control medium:		oil-free and dry air, neutral gases Quality classes in accordance with DIN ISO 8573-1 (5 µm filter recommended)
Dust content	Quality class 5:	max. particle size 40 µm, max. particle density 10 mg/m³
Water content	Quality class 3:	max. pressure dew point -20 °C or min. 10 °C below the lowest operating temperature
Oil content	Quality class 5:	max. 25 mg/m³
Temperature range of compressed air:		-10 - +50 °C
Pressure range:		2.5 to 8 bar
Air rate solenoid valve:		110 l_N/min (for aeration and deaeration, ventilation) (110 l_N/min - supplied state 200 l_N/min - maximum typical flow-rate) (Q_{Nn} value according to definition for pressure drop from 7 to 6 bar absolute at +20 °C)
Connections:		Intake and exhaust air connection G1/4 Working connections G1/8

The intake and exhaust air can be set separately for each solenoid valve using flow restriction screws, in order to be able to affect the expansion and retraction rates of the process valve (see figure below).

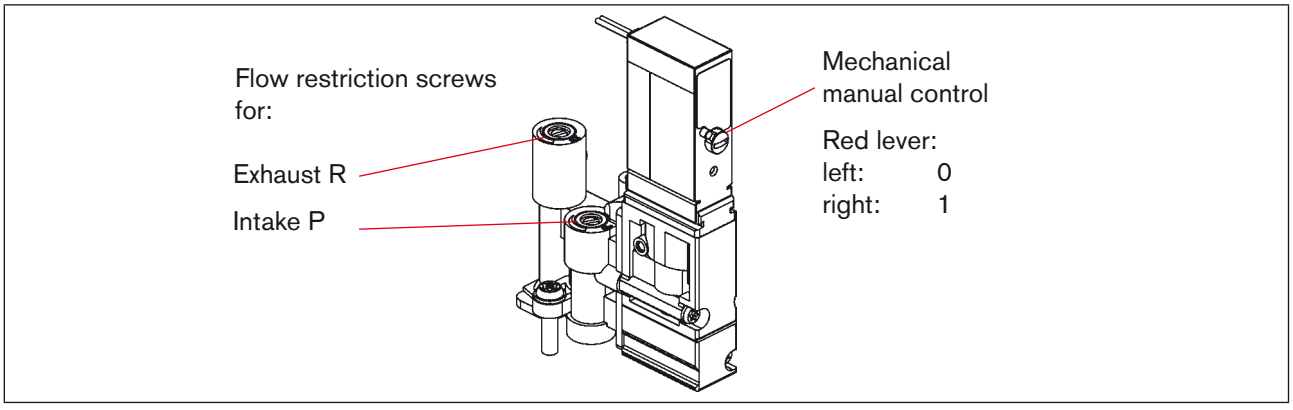

Fig. 4: Flow restriction screws of the solenoid valves

When setting the retraction and expansion rates of the pneumatic actuator consider that constant "primary pressure" is not present during deaeration!

Keep in mind that the working conditions in the process valve area on the side of the product (flow types, pressure variations) may result in changes in the set aeration and deaeration times.

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6.5. Position Measuring System Data

Stroke range (measuring range):	0 ... 80 mm
Resolution:	≤ 0.1 mm
Total fault:	± 0.5 mm - when using a target in accordance with the dimensional drawing, Material 1.4021 and a piston rod (Ø 22 mm, Material - see **(*)**) (Fault refers to the reproducibility of a taught position)

The illustration in Fig. 5 shows the dimensional relationships between the control head and the piston with a target.

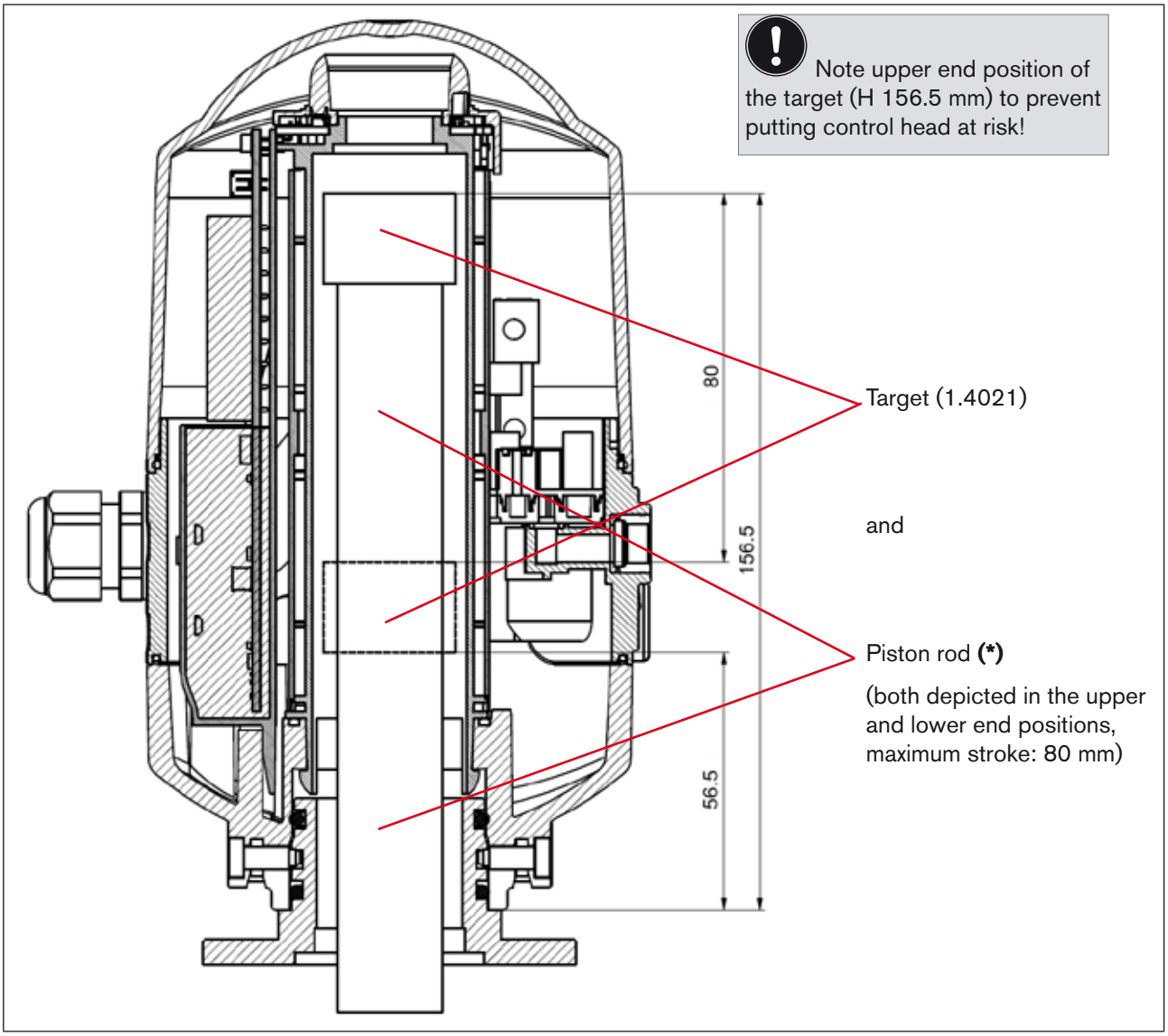

Fig. 5: Cross-section of the control head and piston with target (in upper and lower end position)

(*) The fastening materials for target and piston rod may not be made of material with very good electrical conductivity (e.g. copper, aluminum) or of ferromagnetic material.
Stainless steels such as e.g. 1.4404 are suitable.

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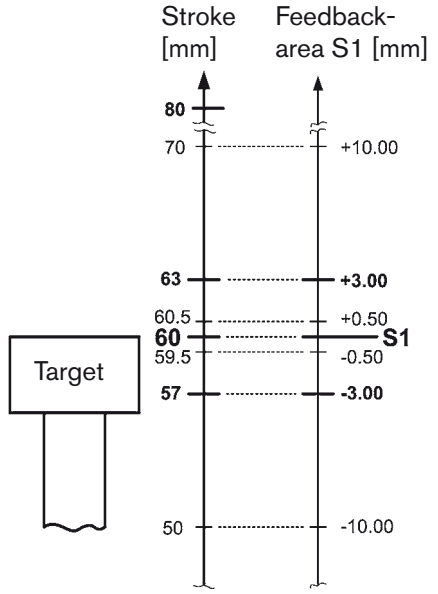
6.6. Factory Settings in the Firmware

The control head is supplied with the following factory settings of the firmware:

The service interface may only be used in non-explosive atmosphere.

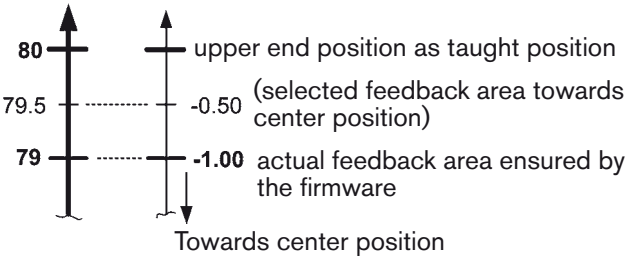
Feedback areas (position measuring system):
(A feedback area is the area, within which a position (e.g. S1) is reported back.)

Signal	Feedback area, top		Feedback area, bottom	
	Factory setting [mm]	Adjustment range [mm]	Factory setting [mm]	Adjustment range [mm]
S1	+ 3.00	+ 10.00 ... + 0.50	- 3.00	- 0.50 ... - 10.00
S2	+ 3.00	+ 10.00 ... + 0.50	- 3.00	- 0.50 ... - 10.00
S3	+ 0.50	+ 10.00 ... + 0.50	- 0.50	- 0.50 ... - 10.00



The feedback area is automatically reduced in the area of the end positions:
The firmware ensures that a tolerance of at least 1 mm towards the center position is present in the end positions.

Exemplary illustration of the upper end position:



Overlaps between S1, S2 and S3 are possible (see chapter *16.3. Signal Priorities*).

Fig. 6: Schematic diagram (not to scale) of the feedback areas, on the example of Position S1

Service function (maintenance request):

The service function is deactivated at the time of delivery. It can be activated via the service interface. Feedback indicating that service is required (service function) is triggered by the following counter states:

Counter states	Factory setting	Adjustment range
Switching cycle counter V1	10,000	(1 ... 255) x 1000
Switching cycle counter V2	50,000	(1 ... 255) x 1000
Switching cycle counter V3	50,000	(1 ... 255) x 1000
Operating duration	365 days	1 ... 65,535 days

Manual control function (magnetic) - Factory setting: active

It can be deactivated via the service interface.

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7. INSTALLATION

7.1. Safety instructions

DANGER!

Risk of injury from high pressure in the equipment!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

WARNING!

Risk of injury due to electrical shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following assembly, ensure a controlled restart.

7.2. Assembly of the Control Head

The control head can be installed in any installation position, preferably with the hood face up.

The control head should be installed such that layers of dust thicker than 5 mm cannot form; meaning that such should be ensured through correspondingly regular cleaning.

If the control head is used **in explosive atmosphere (zone 2)** it has to be installed in a protected installation position according to IEC / EN 60079-0.

7.2.1. Hub flange

WARNING!

Risk of injury from improper installation!

- Do not improperly stress the control head.
- Do not apply any leverage effect on the head and do not climb on it.
- When sealing the flange from the outside to the inside, make sure that the inflow of cleaning agent is considered and that the drive space of the process valve towards the control head is sealed.

For the installation of the Control Head Type 8681 to a process valve, you will require a process valve-specific hub flange as an adapter.

The hub flange must be adapted to the design of the process valve and produce the mechanical connection between the process valve and the control head. The axial fastening is done by two locking screws (shoulder

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screws M5), which engage in the middle groove of the hub flange (protection against pulling off). The control head can radially slide into any position in 360° arc, seamlessly.

The hub flange and non ferromagnetic piston rod with the target that is used to record the position must comply with the specifications with regard to material and stability (see chapter *6.5. Position Measuring System Data*.

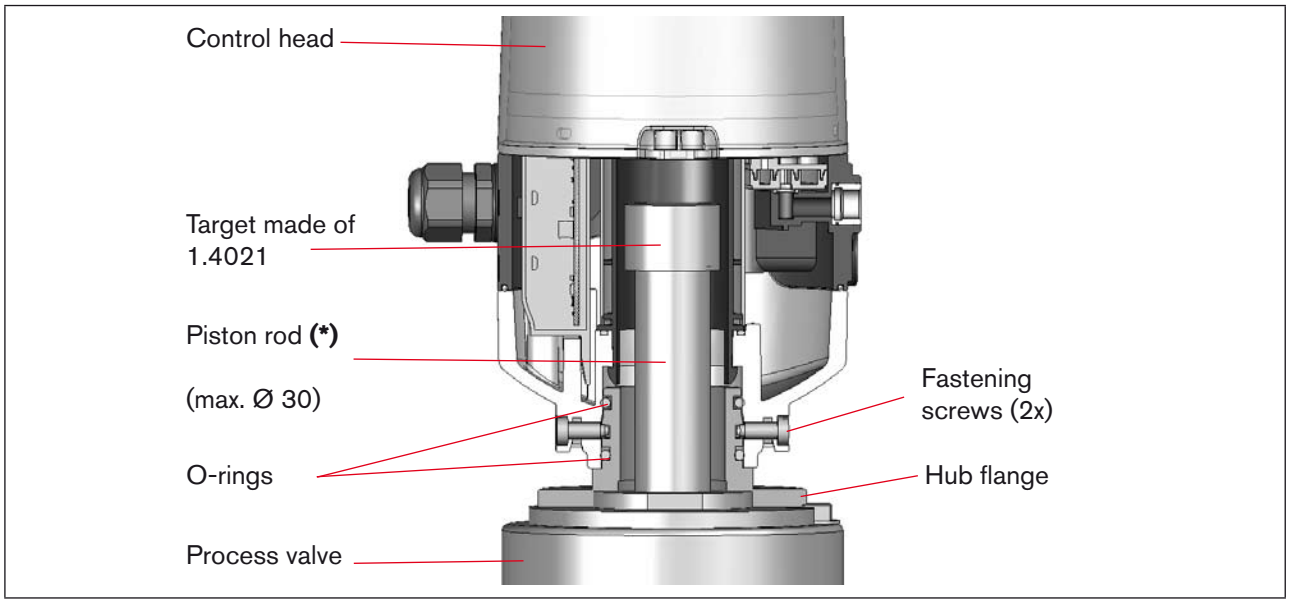


Fig. 7: Dimensional diagram of the control head - process valve adaptation

(*) The fastening materials for target and piston rod may not be made of material with very good electrical conductivity (e.g. copper, aluminum) or of ferromagnetic material.
Stainless steels such as e.g. 1.4404 are suitable.

- To ensure the proper function of the position measuring system, the axial deviation of the adapter must be less than ± 0.1 mm to the spindle when mounted!
- Use exclusively Bürkert adaptations.
- Prior to assembling the control head onto the hub flange, lightly grease the O-rings with a silicone grease (e.g. Paraliq GTE 703).
- A seal or a hood safeguard using plastic self-cutting screws is required in the explosion-risk area, so that unintentional opening of the housing will be prevented!

For dimensional relationships, see also chapter *6.5. Position Measuring System Data*.

7.2.2. Assembly Sequence on the Example of a Double-seated Valve

Procedure:

→ Mount the piston rod with the target on the process valve spindle. Observe reference dimensions!

→ Fasten the hub flange on the process valve.
During this, observe central alignment and sealing conditions!

→ Check the secure fit of the sealing rings (in the upper and lower grooves).

→ Mount the control head on the hub flange (seamlessly 360° rotatable).

→ Secure control head with the two locking screws (shoulder screws M5) in the middle groove of the hub flange to prevent pulling off from the hub flange – tightening torque: max. 3.2 Nm (see *Fig. 7: Dimensional diagram of the control head - process valve adaptation* and *7.2.3. Realignment of the Control Head*).

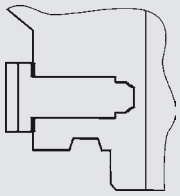
7.2.3. Realignment of the Control Head

If necessary, the control head can be realigned, in particular if properly accessible installation of the pneumatic supply lines is not possible due to spatial conditions. This might also be required for operational aspects (accessibility of the manual control) and because of electrical connection possibilities.

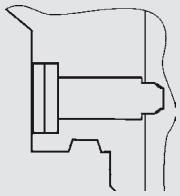
Procedure:

→ Loosen the locking screws (shoulder screws M5) slightly until the underside of the screw head is flush with the auxiliary surface of the housing.

The locking screw has been loosened sufficiently if the lower side of the screw head is flush with the auxiliary surface of the housing.



The locking screw is sufficiently tightened when the upper side of the screw head is flush with the auxiliary surface of the housing. Tightening torque: max. 3.2 Nm



→ Rotate the control head until the desired alignment has been achieved.

→ Secure the control head with locking screws again until the upper side of the screw head is flush with the auxiliary surface of the housing. The locking screws have **no sealing function**. The control head is **not fixed** in place by the locking screws; it is merely protected against being pulled off the hub flange.

7.2.4. Assembly of the Pneumatic and Electrical Connections

Pneumatic Installation

See chapter *9. Pneumatic Installation*

Electrical Installation

24 V DC:	See chapter *10. 24 V DC - Design*,
AS Interface:	See chapter *11. AS Interface - Design*
DeviceNet:	See chapter *12. DeviceNet - Design*
120 V AC:	See chapter *13. 120 V AC - Design*

7.2.5. Recommended Auxiliary Materials

Silicone grease Paraliq GTE 703 for easy lubrication of the EPDM seals.

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8. OPENING AND CLOSING THE HOUSING

8.1. Safety instructions

DANGER!

Risk of injury from high pressure in the equipment!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury due to electrical shock!

- Before opening the hood and prior to reaching into the system (aside from a Teach-In procedure in a non-explosive atmosphere), switch off the power supply and secure to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

8.2. Opening and Closing the Housing

8.2.1. Opening the Housing

NOTE!

Improper handling will damage the plastic hood / seal!

- Do not use excessive force (e.g. by knocks) for opening.
- Make sure that the lubricated seal contour is not soiled when the hood is placed down as this might reduce the IP protection!

→ Loosen plastic self-cutting screws or seal, if housing has been secured.

→ Open the plastic hood by turning counterclockwise (all the way, approx. 1.5 cm). Due to the tightness of the sealing, loosen the plastic hood by carefully tilting it laterally and lift it upwards to remove it.

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8.2.2. Closing the Housing

If necessary, clean the seal contour of the seal and of the hood, and lightly lubricate it using a recommended silicone grease (e.g. Paraliq GTE 703).

Caution:
Do not use any petroleum-based or synthetic lubricants (except for silicone grease)!

Procedure:

→ Put the plastic hood on the lower part such that the inner lugs are positioned over the fastening grooves and the external sealing lugs are positioned almost over each other. Press the hood completely over the seal of the lower part.

→ Turn the hood by approx. 1.5 cm clockwise (meaning until the sealing lugs are positioned over each other).

→ Potentially, apply more sealing and plastic self-cutting screws.

A seal or a hood safeguard using plastic self-cutting screws is required in the explosion-risk area!

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9. PNEUMATIC INSTALLATION

9.1. Safety instructions

DANGER!

Risk of injury from high pressure in the equipment!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

WARNING!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

9.2. Pneumatic Connection of the Control Head

DANGER!

Risk of injury from high pressure in the equipment!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

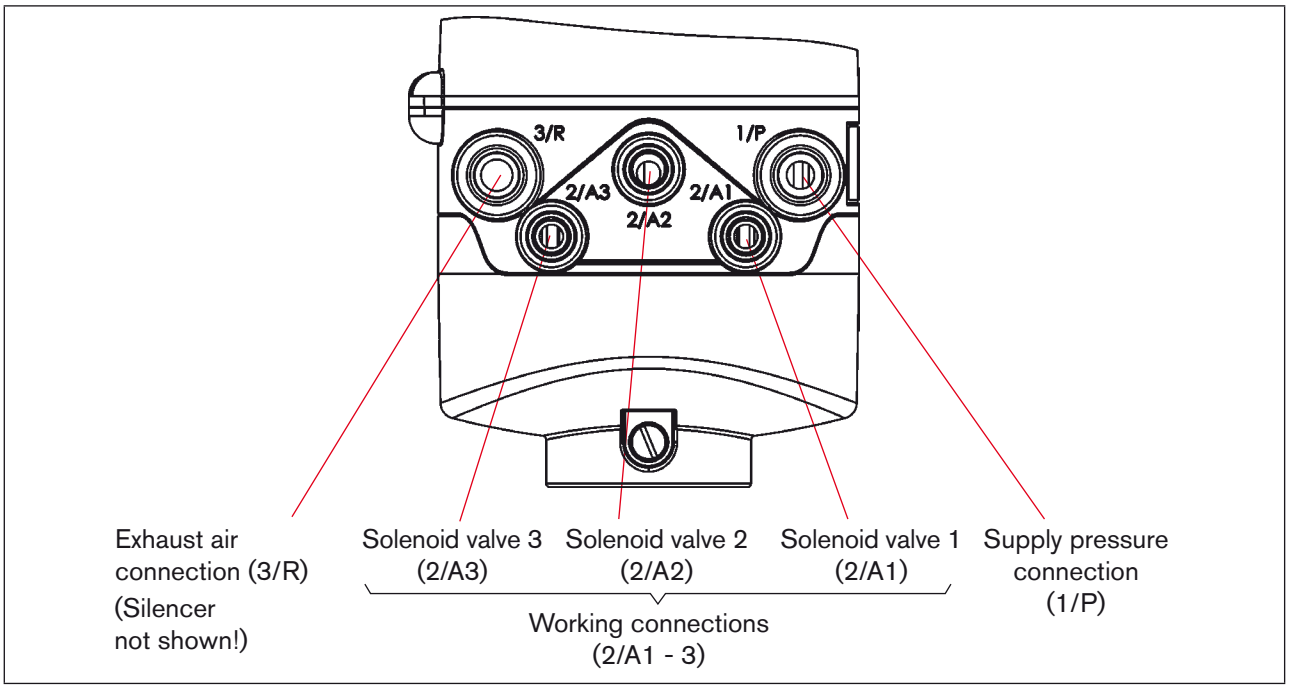

Fig. 8: Pneumatic Connection

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Procedure:

→ If necessary, realign the control head (see chapter *7.2.3. Realignment of the Control Head*)

→ A silencer has already been mounted on the Exhaust Air Connection (3/R) in the supplied state. As needed, the silencer can be replaced by an exhaust air hose (e.g. after screwing in an appropriate plug-in hose connectors).

→ Connect the required working connections 2/A1 to 2/A3 (each according to model) with the corresponding connections on the process valve.

→ Connect the supply line to supply pressure connection 1/P (2.5 to 8 bar).

NOTE!

Hose pipes!

- Only use calibrated hose pipes with ∅6 mm (or 1/4") or ∅8 mm (or 5/16") outer diameters (tolerance: +0.05 / -0.1 mm).
- Only use a suitable hose cutter when cutting hose pipes. This will safeguard against damage and impermissible deformation.
- Accordingly dimension hose length to prevent that the hose ends in the plug-in hose connectors generate any diagonally pulling stresses (curved outlet without eccentric stress).
- Only use suitable hose qualities (in particular for high ambient temperatures) that bear up under common stresses caused by the quick connector.

Silencer or exhaust air hose!

- When using an exhaust air hose, accordingly dimension its length to ensure that a QNn value > 620 l/min is reached.

Tip:
Dimension the hose lengths so that the control head can be removed from the process valve if required without any additional disassembly work.

9.3. Flow Restriction Function of the Solenoid Valves

Set the flow restriction screws of the solenoid valves only when needed and after completion of all necessary installations!

The flow restriction screws of the solenoid valves (see Fig. 9) are used for setting the air intake and exhaust for the working connections:

- Factory setting: QNn approx. 110 l/min.
- The flow restriction screws do not serve any sealing function.
- Only tighten the flow restriction screws to the stopper, otherwise damage to device may occur.
- Only use appropriate screw drivers (width ≤ 3 mm).

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Settings of the Flow-Rate or the Control Speed with the Help of the Flow Restriction Screws:

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

→ For proper setting, it is advisable to turn the two flow restriction screws initially into the minimum flow-rate position. The process valve will then initially move slowly so that you have more time to find the optimum setting during a switching operation.

Minimizing the flow-rate:	Turn clockwise
Maximizing the flow-rate:	Turn counterclockwise

→ Observing the safety guidelines, activate the valve location to be set (either using the system control or the manual controls).

→ Turn the flow restriction screw, "P", counterclockwise to set the desired flow-rate and thus the opening time for the process valve. (Tool: flat-blade screwdriver, width ≤ 3 mm). (Tool: flat-blade screwdriver, width ≤ 3 mm).

→ Activate valve location.

→ Turn the flow restriction screw, "R", counterclockwise to set the desired flow-rate and thus the closing time for the process valve.

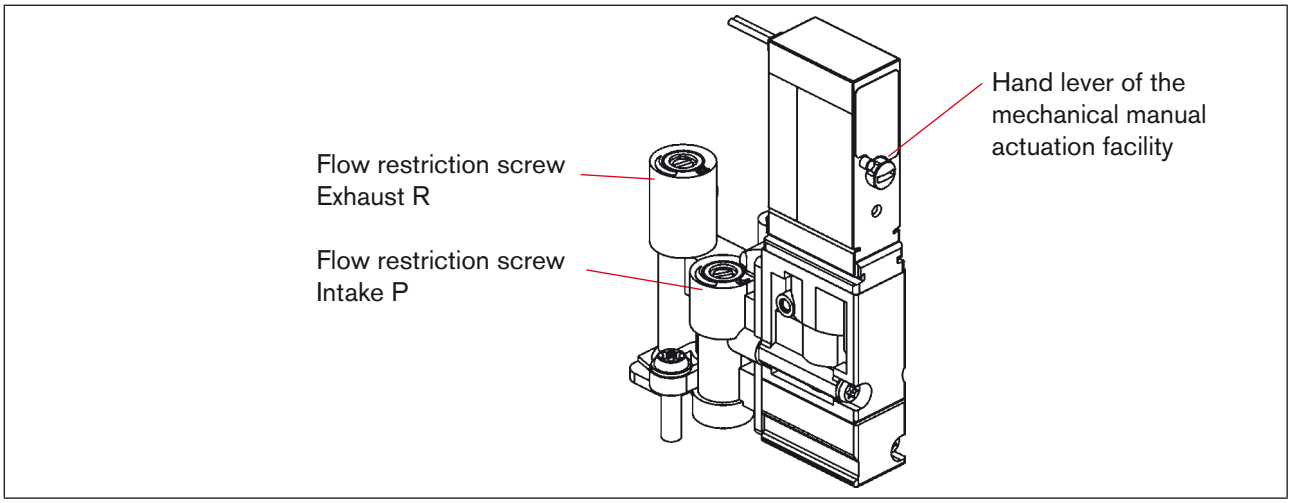

Fig. 9: Flow restriction screws of the solenoid valves

NOTE!

- Makes sure that all manual controls have been deactivated (manual lever all the way left, as pictured) after the setting work has been completed!

→ Close the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

If no system status is available during setting, readjust the system under system operation conditions if necessary.

Observe the safety guidelines during this!

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10. 24 V DC - DESIGN

10.1. Electrical connection options

The following connection concepts are available for the electrical connection of the control head:

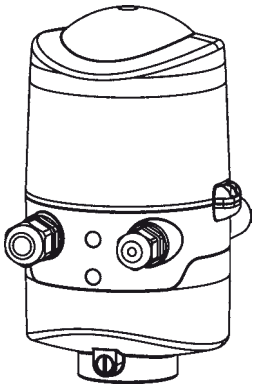	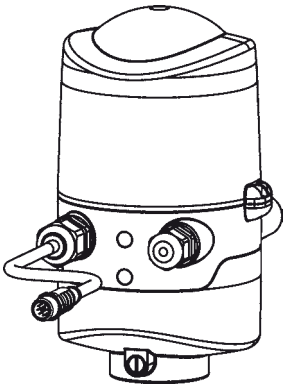
Cable gland	**Cable gland with multi-pole connection** (M12 plug according to IEC 61076-2-101, 12-pole)
Connection left: Voltage, signals Connection right: external initiator	Connection left: Voltage, signals Connection right: external initiator

Fig. 10: Connection Concepts 24 V DC

10.2. Electrical Data

Power supply: 12 ... 28 V DC, residual ripple 10 %

Connections:

Cable gland version

1 x M16 x 1.5 cable gland / A/F22
for power supply and signals
clamping area 5 to 10 mm, with dummy plugs
with screw terminals for cable cross-sections of 0.14 to 1.5 mm²

1 x M16 x 1.5 cable gland / A/F19
for external initiator
clamping area 3 to 6 mm, with dummy plugs
with screw terminals for cable cross-sections 0.14 to 1.5 mm²

Multi-pole connection version

1 x M16 x 1.5 cable gland / A/F22 with multi-pole connection
(M12 plug according to IEC 61076-2-101, 12-pole on a cable of
8 cm length for power supply and signal)

1 x M16 x 1.5 cable gland / A/F19
for external initiator
clamping area 3 to 6 mm, with dummy plugs
with screw terminals for cable cross-sections 0.14 to 1.5 mm²

Power consumption (standby current): 30 mA at 24 V DC

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Solenoid valves:

Power input per solenoid valve:	max. 0.8 W (0.9 W during activation)
Power consumption per solenoid valve:	67 mA at 12 V DC 34 mA at 24 V DC 29 mA at 28 V DC
Operating mode:	Long-term operation (100 % ED)

Central display of the switching states: 42 mA with a power supply of 24 V DC per illuminated display;
Color switching see chapter *16. LED - Color Assignments*

Outputs/binary feedback signals:	S1 out - S4 out
Design:	Normally open contact, PNP output short-circuit-proof, with self-clocking short-circuit protection
Switchable output current:	max. 100 mA per feedback signal
Output voltage - active:	≥ (operating voltage - 2 V)
Output voltage - inactive:	max. 1 V in unloaded state

Output/analog S3 out feedback signal (separate order variant "Analog"!):

Signal output:	S3 out (binary feedback signal S3out not available)
Type:	Current source (4 to 20 mA)
Max. burden:	≤ 500 Ohm
Max. fault:	±1 mm (incl. measurement fault by the position measuring system)

Input / proximity switches (external initiator: S4 in):

Power supply:	Voltage present at control head - 10 %
Current carrying capacity, sensor power supply: max. 90 mA	
Short-circuit protection	
Design:	DC 2- and 3-conductor, NO or NC (factory setting NO), PNP output
Input current 1 signal:	I_{Sensor} > 6.5 mA, limited internally to 10 mA
Input voltage 1 signal:	U_{Sensor} > 10 V
Input current 0 signal:	I_{Sensor} < 4 mA
Input voltage 0 signal:	U_{Sensor} < 5 V

Valve control inputs (Y1 - Y3):

Signal level - active:	U > 10 V, max. 24 V DC + 10 %
Signal level - inactive:	U < 5 V
Impedance:	> 30 kOhm

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10.3. Design Aid

Power consumption of the electronics:								
P_{EI}	=	0.7 W	or	I_{EI}	=	30 mA	at	24 V
Power consumption of a valve during activation (200 ms):								
$P_{Valve-On}$	=	0.9 W	or	$I_{Valve-On}$	=	38 mA	at	24 V
Power consumption of a valve after reduction:								
P_{Valve}	=	0.8 W	or	I_{Valve}	=	34 mA	at	24 V
Power consumption of an optical position report:								
P_{LED}	=	1.0 W	or	I_{LED}	=	42 mA	at	24 V

Also, if several control head valves were to be opened simultaneously, the switch signal will be sent staggered to the valves. Only *one* valve will consume 0.9 W at any time.

Calculation Examples:

Example 1:
3 valves are activated simultaneously, one position is reported (state for 200 ms):

P_{Total}	=	P_{EI}	+	1 x $P_{Valve-On}$	+	2 x P_{Valve}	+	1 x P_{LED}
4,2 W	=	0.7 W	+	1 x 0.9 W	+	2 x 0.8 W	+	1 x 1.0 W
or								
I_{Total}	=	I_{EI}	+	1 x $I_{Valve-On}$	+	2 x I_{Valve}	+	1 x I_{LED}
178 mA	=	30 mA	+	1 x 38 mA	+	2 x 34 mA	+	1 x 42 mA

Example 2:
3 valves have been activated simultaneously, one position is reported (persistent state):

P_{Total}	=	P_{EI}	+	3 x P_{Valve}	+	1 x P_{LED}		
4.1 W	=	0.7 W	+	3 x 0.8 W	+	1 x 1.0 W		
or								
I_{Total}	=	I_{EI}	+	3 x I_{Valve}	+	1 x I_{LED}		
174 mA	=	30 mA	+	3 x 34 mA	+	1 x 42 mA		

When using an external initiator, its power requirement should be added.

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10.4. Safety instructions

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury due to electrical shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!
- When setting the position measuring system (Teach-In), do not touch any live components!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

10.5. Electrical Installation / Start-up

10.5.1. Cable Gland with Screw-type Terminals

Procedure:

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

→ Assemble connection cables for signals and power supply as well as for the external initiator where necessary in observance of the rules of technology.

→ Insert cables through the respective cable glands into the interior of the housing.

→ Secure the wires to the connection terminals according to the pin assignments depicted in Fig. 11.

If necessary, secure the cable with a cable tie!

→ Close the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

NOTE!

Ensure IP protection!

- To ensure IP protection, the union nuts of the cable glands must be tightened in accordance with the cable sizes or dummy plugs used (approx. 1.5 Nm).
- If an external initiator is not used, the cable gland (wrench size 19, Ø 3 - 6 mm) must be tightly sealed with the dummy plug (Ø 5 - 6 mm) supplied from the factory!

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NOTE!

Use of the Control Head in Explosive Atmosphere

- Only use cables and cable glands that are allowed for the respective application area, and mount the cable gland according to the respective operating instructions!
- Close all unnecessary openings with lock screws/plugs approved for explosions area!

24 V DC Electronics Module, Terminal Strip Configuration:

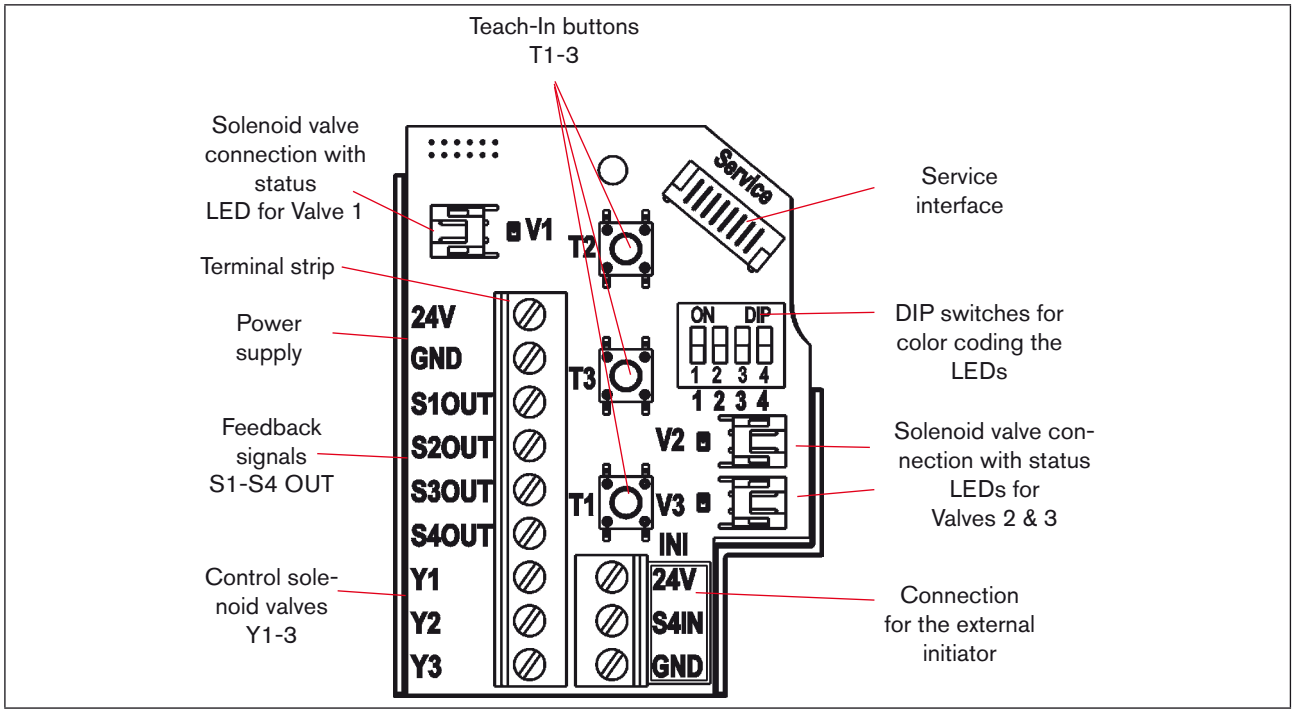

Fig. 11: 24 V DC electronics module

Designation Terminal strip	Configuration
24 V	Power supply 24V
GND	GND
S1 OUT	Output position 1
S2 OUT	Output position 2
S3 OUT	Output position 3 (order variant "Analog": output - analog signal)
S4 OUT	External initiator output
Y1	Solenoid valve 1 input
Y2	Solenoid valve 2 input
Y3	Solenoid valve 3 input

Designation Terminal strip	Configuration
24 V	Power supply 24 V for external initiator
S4 IN	External initiator input
GND	GND external initiator

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Circuit diagram 24 V DC:

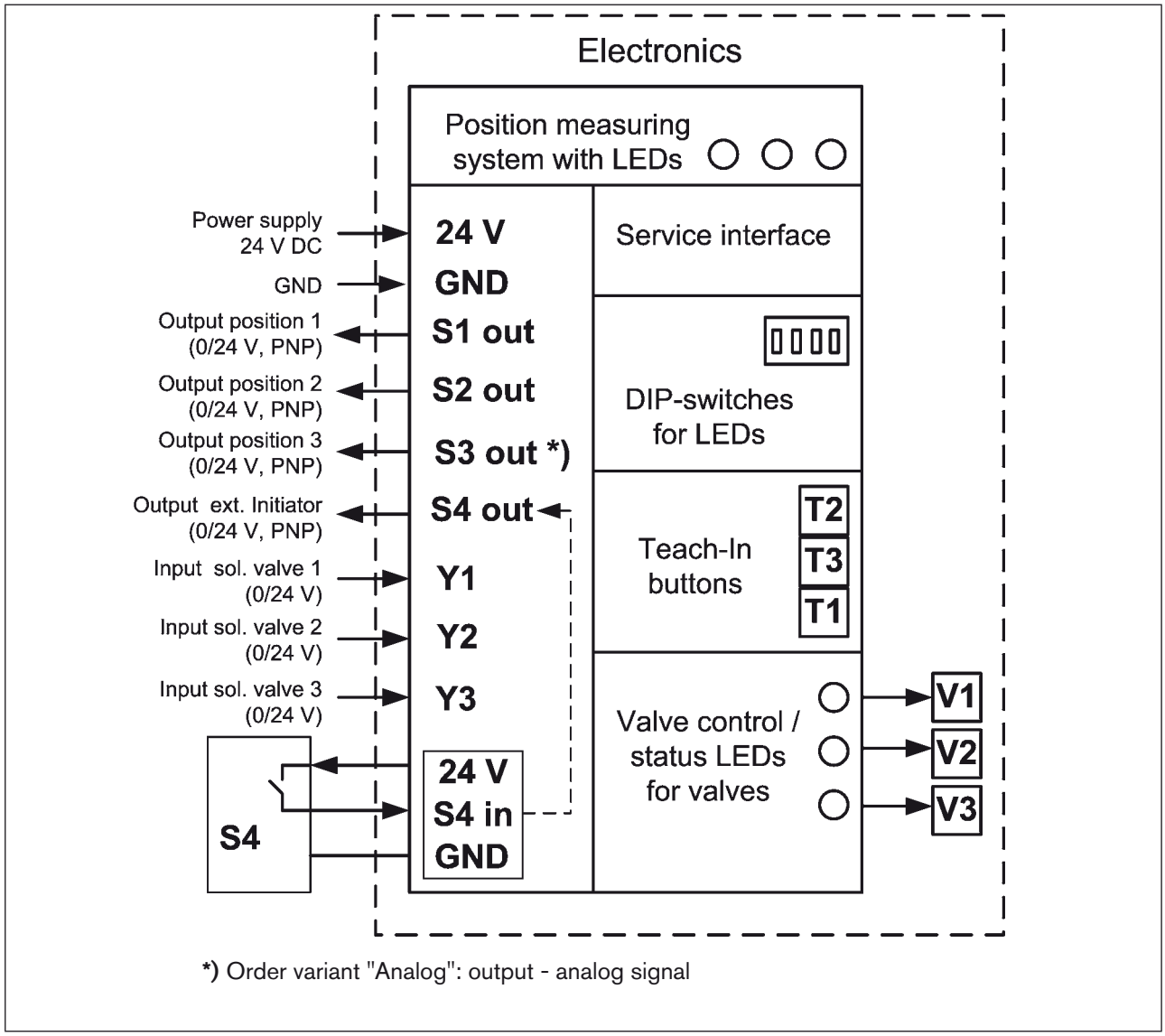

Fig. 12: Circuit diagram 24 V DC

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10.5.2. Multi-pole Connection

Internal cabling work is not required for models with multi-pole connection, which makes installation and start-up on site considerably easier and quicker, reducing the risk of leaks. However, you will require the correspondingly assembled cable sets with the following pin assignments:

Input and output signals to the higher-level control (PLC):
12-pole circular plug-in connector M12 x 0.75 - male (acc. to IEC 61076-2-101)

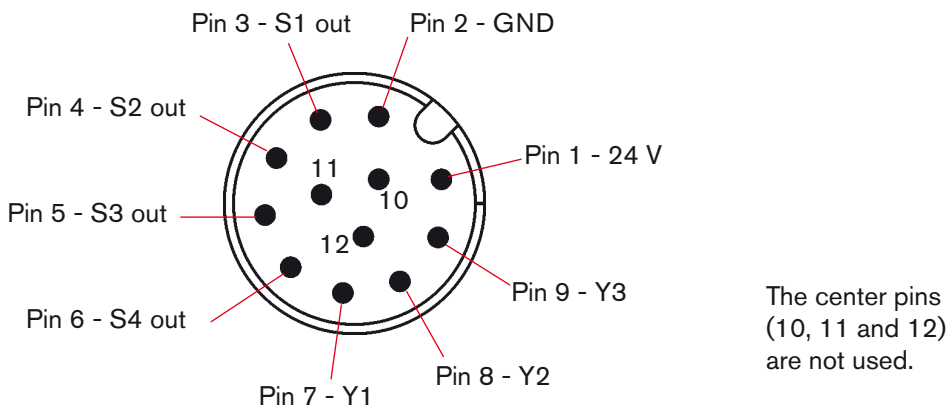

Fig. 13: 12-pole multi-pole connection (view onto the plug pins)

Pin	Designation	Configuration
1	24 V	Power supply 24V
2	GND	GND
3	S1 out	Output position S1
4	S2 out	Output position S2
5	S3 out	Output position S3 (order variant "Analog": output - analog signal)
6	S4 out	External initiator output S4
7	Y1	Solenoid valve 1 input
8	Y2	Solenoid valve 2 input
9	Y3	Solenoid valve 3 input
10		not used
11		not used
12		not used

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11. AS INTERFACE - DESIGN

11.1. Definition

AS Interface Connection

AS interface (Actuator Sensor Interface) is a field bus system which is used primarily for networking binary sensors and actuators (slaves) with a higher-level control (master).

Connecting the control heads to higher bus systems is possible using commercially available gateways. Contact your distribution partner in this regard.

Bus line

Unshielded two-wire line (AS interface line as AS interface cable harness) along which both information (data) and energy (power supply for the actuators and sensors) are transmitted.

Network topology

Freely selectable within wide limits, i.e. star, tree and line networks are possible. Further details are described in the AS Interface Specification (A/B slave model conforms to the version 3.0 specification).

Technical Data of the AS Interface of the Control Head:

See chapter *6. Technical Data*

The control heads have been configured as AS interface version with an extended address range (A/B slaves) for 62 slaves or optionally as an AS interface version for 31 slaves. For details, see chapter *11.8. Programming Data*.

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11.2. Electrical Connection Options for AS Interface

The following connection concepts are available for the electrical connection of the control head:

- Cable gland with multi-pole connection on a cable (8 cm length)
- Cable gland with multi-pole connection on a cable (80 cm length)

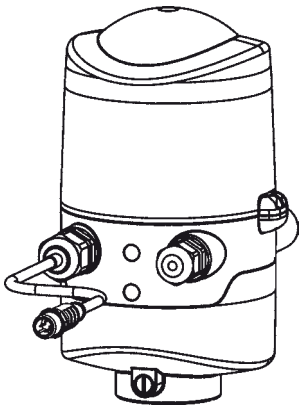	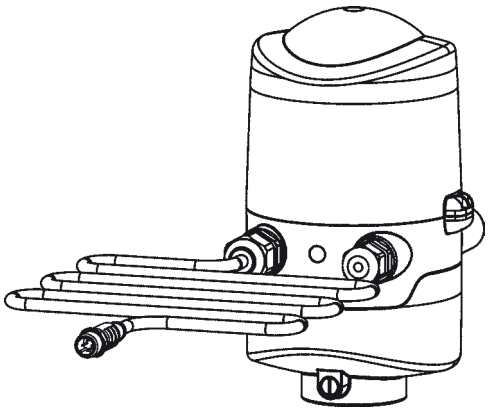
with multi-pole connection (M12 plug according to IEC 61076-2-101, 4-pole) **on 8 cm cable**	**with multi-pole connection** (M12 plug according to IEC 61076-2-101, 4-pole) **on 80 cm cable**
left: AS interface right: external initiator	left: AS interface right: external initiator

Fig. 14: Connection Concepts for AS Interface

11.3. Number of Connectable Control Heads and Maximum Length of the Bus Line

The bus cable may be a maximum of 100 m long.

The level of expansion that is actually possible depends on the total number of all individual operating currents for each control head, which are supplied via the bus at the common AS interface bus segment (see example calculation).

Default: AS interface / 62 slaves (AS interface version with extended addressing range (A/B slave))

In AS interface versions with extended addressing range (A/B slave), 1 master can communicate with 62 slaves.

Option: AS interface / 31 slaves (AS interface version with 31 slave addressing range)

In this case, a maximum of 31 control heads can be connected to a bus line (the address range restriction).

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Table of calculated line length of the control head versions:

When designing the system, consider the length of the round cable leading directly to the control head (see following table and example calculation).

Model	**Calculated line length** (incl. internal cabling)
Multi-pole (cable 8 cm)	0.3 m
Multi-pole (cable 80 cm)	1.0 m

Example:
for multi-pole connection with 8 cm cable:
The AS interface cable harness may still be 81.4 m (100 m - 62 * 0.3 m) at maximum when using 62 control heads.

If the calculated line length of 100 m were to be exceeded, a commercially available AS interface repeater may be used, as needed.

Observe the maximum power supply using certified AS Interface power supplies ≤ 8 A!
For details, refer to the AS Interface Specification.

Observe the optional design "AS Interface with External Power Supply" to reduce the load on the AS interface bus segment!

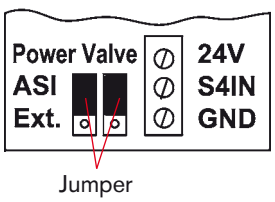
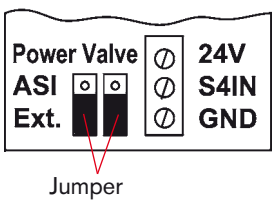
Use cables according to the AS Interface Specification.
The maximum cable length may change when using other cables.

11.4. Electrical Data

Comments / Notes:

Outputs (from master perspective):	0 to 3 solenoid valves
Inputs (from master perspective):	3 binary feedback signals and 1 external initiator
Watchdog:	If bus communication fails for more than 50 up to 100 ms, the outputs are set to 0

Setting the valve's power supply using jumpers on the AS interface electronics module:

via AS interface	Externally (Connection see chapter *11.7. Electrical installation AS Interface*)
	

The Control Head Type 8681 was developed according to the Complete Specification (V.3.0) and the Profile S-7.A.E and S-7.F.F of the AS International Association.

Connections:

Multi-pole connection version	1 x M16 x 1.5 cable gland / A/F19 with multi-pole connection (M12 plug according to IEC 61076-2-101, 4-pole on a cable of 8 or 80 cm length for power supply and signal)
	1 x M16 x 1.5 cable gland / A/F19 for external initiator clamping area 3 to 6 mm, with dummy plugs with screw terminals for cable cross-sections 0.14 to 1.5 mm²

Power supply: 29.5 to 31.6 V DC (according to specification)

Input / proximity switches (external initiator: S4 in):

Power supply:	AS interface voltage present at control head - 10 %
Current carrying capacity, sensor power supply:	max. 30 mA
Short-circuit protection	
Design:	DC 2- and 3-conductor, NO or NC (factory setting NO), PNP output
Input current 1 signal:	I_{Sensor} > 6.5 mA, limited internally to 10 mA
Input voltage 1 signal:	U_{Sensor} > 10 V
Input current 0 signal:	I_{Sensor} < 4 mA
Input voltage 0 signal:	U_{Sensor} < 5 V

Inputs (from master perspective) binary feedback signals:
The retrieval of the 3 valve positions reported back binarily is described in chapter *15. Position Measuring System*.

Outputs (from master perspective) / solenoid valves:

Switcing capacity, max.	0.8 W via AS interface or 0.9 W during activation, per solenoid valve
Watchdog function	integrated
Output power reduction	via AS interface - electronics integrated
pull-in current	30 mA or 0.9 W / 200 ms (at 30.5 V AS Interface voltage)
Holding current	26 mA or 0.8 W (at 30.5 V AS Interface voltage)
Operating mode	Long-term operation (100 % ED)
Valve type	Type 6524

Central display of the switching states:

power consumption from AS-i at 30.5V AS Interface voltage	max. 33 mA or 1 W per illuminated display
Number of representable colors	2 colors for process valve switching states 1 color for signaling a fault For "universal color switching", see chapter *16. LED - Color Assignments*.

Power supply via AS interface bus (without external power supply):

Max. power consumption from AS interface	200 mA (incl. external initiator with 30 mA)
Power consumption input during normal operation from the AS interface (after current reduction):	≤ 150 mA 3 valves activated, 1 Position reported back by LED display, no external initiator
Integrated short-circuit protection	

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NOTE!

If all three solenoid valves are simultaneously controlled via the AS interface, the electronics will activate the valves sequentially with a 200 ms time delay to protect the AS interface from overloads.

Please observe the notes on power requirement and maximum expansion stage of the AS interface network contained in chapter *11.3. Number of Connectable Control Heads and Maximum Length of the Bus Line* and in the AS Interface Specifications, where applicable.

External Power Supply:

External power supply	19.2 V DC to 31.6 V DC The power supply unit must include a secure disconnect in accordance with IEC 364-4-41. It must conform to the SELV standard. The ground potential may not have an earth connection.
Max. power consumption from external power supply for outputs (solenoid valves) - without integrated current limiting	≤ 110 mA at 24 V DC
Max. power consumption from AS interface for inputs and display	≤ 150 mA typ.
Integrated short-circuit protection	

Please observe the notes on power requirement and maximum expansion stage of the AS interface network contained in chapter *11.3. Number of Connectable Control Heads and Maximum Length of the Bus Line* and in the AS Interface Specifications, where applicable.

11.5. Design Aid

Design aid for supply of the valves via the AS Interface Bus

Power consumption of the electronics:								
P_{El}	=	1.0 W	or	I_{El}	=	33 mA	at	30.5 V
Power consumption of a valve during activation (200 ms):								
$P_{Valve-On}$	=	0.9 W	or	$I_{Valve-On}$	=	30 mA	at	30.5 V
Power consumption of a valve after reduction:								
P_{Valve}	=	0.8 W	or	I_{Valve}	=	26 mA	at	30.5 V
Power consumption of an optical position report:								
P_{LED}	=	1.0 W	or	I_{LED}	=	33 mA	at	30.5 V

For the design of the **maximum line length** observe chapter *11.3. Number of Connectable Control Heads and Maximum Length of the Bus Line*.

Also, if several control head valves were to be opened simultaneously via the bus, the switch signal will be sent staggered to the valves. Only *one* valve will consume 0.9 W at any time.

Calculation Examples:

Example 1: 3 valves are activated simultaneously, one position is reported (state for 200 ms):								
P_{Slave}	=	P_{El}	+	1 x $P_{Valve-On}$	+	2 x P_{Valve}	+	1 x P_{LED}
4.5 W	=	1.0 W	+	1 x 0.9 W	+	2 x 0.8 W	+	1 x 1.0 W
or								
I_{Slave}	=	I_{El}	+	1 x $I_{Valve-On}$	+	2 x I_{Valve}	+	1 x I_{LED}
148 mA	=	33 mA	+	1 x 30 mA	+	2 x 26 mA	+	1 x 33 mA

Example 2: 3 valves have been activated simultaneously, one position is reported (persistent state):								
P_{Slave}	=	P_{El}	+	3 x P_{Valve}	+	1 x P_{LED}		
4.4 W	=	1.0 W	+	3 x 0.8 W	+	1 x 1.0 W		
or								
I_{Slave}	=	I_{El}	+	3 x I_{Valve}	+	1 x I_{LED}		
144 mA	=	33 mA	+	3 x 26 mA	+	1 x 33 mA		

When using an external initiator, its power requirement should be added.

11.6. Safety instructions

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury due to electrical shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

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11.7. Electrical installation AS Interface

Internal cabling work is not required for any of the AS Interface designs with multi-pole connection, which makes installation and start-up on site considerably easier and quicker, reducing the risk of leaks.

However, you will require the correspondingly assembled cable sets with the following pin assignments. Likewise, the jumpers on the electronics module must be set correspondingly (see figures below).

NOTE!

Use of the Control Head in Explosive Atmosphere

- Only use cables and cable glands that are allowed for the respective application area, and mount the cable gland according to the respective operating instructions!
- Close all unnecessary openings with lock screws/plugs approved for explosions area!

AS interface bus connection (power supply via bus or external power supply)
1 4-pole male M12 round plug (acc. to IEC 61076-2-101)

(view onto the M12 plug, from the front onto the pins)

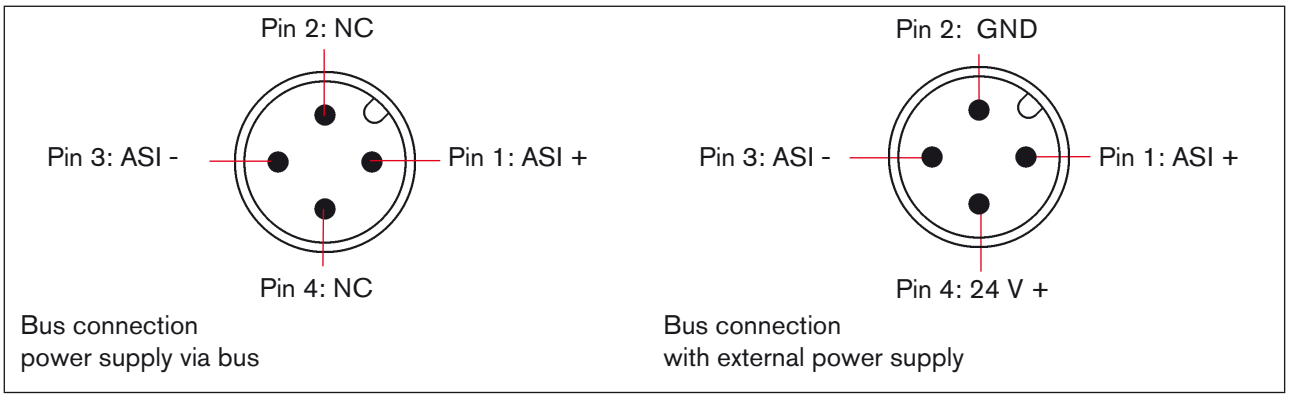


Fig. 15: AS Interface bus connection (power supply via bus / external power supply)

Pin	Configuration (supply via bus)	Configuration (external power supply)	Wire color
1	AS interface, ASI+	AS interface, ASI+	brown
2	not used	GND	white
3	AS interface, ASI –	AS interface, ASI –	blue
4	not used	24 V +	black

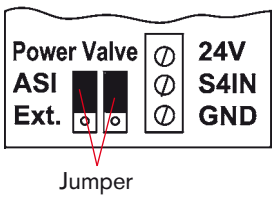
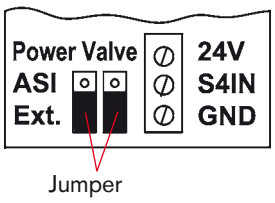
Power supply to the valves via the bus	External power supply to the valves
	

Fig. 16: Jumper setting on AS interface electronics module: Power supply to the valves via the bus or externally

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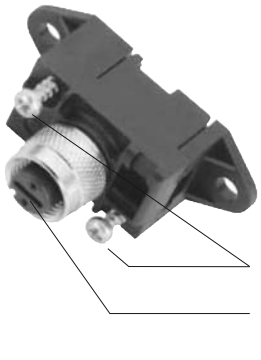
The cable with multi-pole connection version is especially suited for direct and flexible connection to the AS interface cable harness using the ribbon cable terminal (M12 branch circuit, VA branch circuit) that is optionally available.

The optional ribbon cable terminal contacts the AS interface cable harness by means of penetration technology which allows installation by "clipping in" the AS interface cable harness without cutting and without removing insulation.



Procedure:

→ Open the ribbon cable terminal (loosen screws and remove cover)

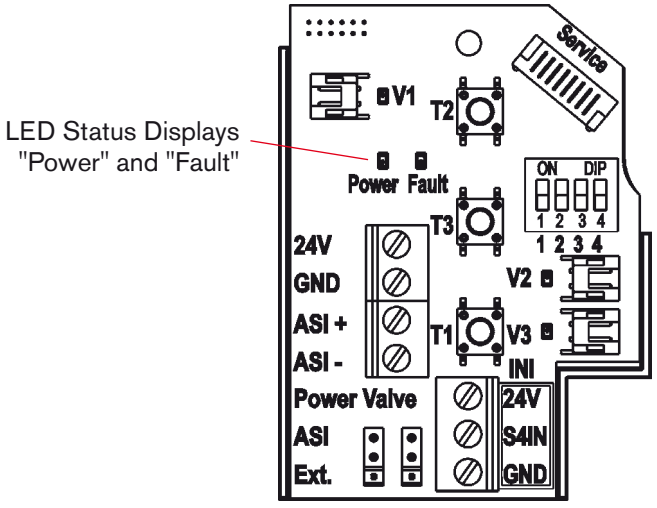
→ Insert cable harness

→ Close ribbon cable terminal again

→ Tighten the screws
Loosen the thread-forming screws slightly and position them on the existing tapped bore and screw in.

Fig. 17: Optional ribbon cable terminal for AS interface cable harness

AS Interface Electronics Module - LED Status Displays:



LED 1 "Power" (green)	LED 2 "Fault" (red)	Signalized status
off	off	Power OFF
on	on	No data traffic (expired Watch Dog at slave address does not equal 0)
on	off	OK
flashing	on	Slave address = 0
flashing	flashing	Sensor supply overloaded / manual actuation activated / untaught / maintenance request / smartphone software service mode

The centre illuminated display flashes in the fault color (see chapter *16.2. Blinking Pattern & Fault Signaling*) when Status LED 2 "Fault" is active.

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11.8. Programming Data

The control heads have been configured as AS interface version with an extended address range (A/B slaves) for 62 slaves or optionally as an AS interface version for 31 slaves.

A change between the two configurations in the control head is only possibly by exchanging the electronic PCB!

If one control head is replaced with another control head having a different configuration in the AS interface field bus system (e.g. AS interface version 62 slaves (A/B-Slave) to replace a device with AS interface version 31 slaves), a configuration error will be generated at the master due to the different ID codes!

In this case (intentional replacement), the current configuration must be reprojected in the AS interface master. Please read the operating instructions of the used AS interface master!

Programming Data Table:

	Programming Data for 62 Slaves **AS interface - Device for A/B slave addressing (default device)**	**Programming Data for 31 Slaves** **AS Interface (optional)**
I/O configuration	7 hex (4 inputs / 4 outputs) See the *Bit Configuration Table:*	7 hex (4 inputs / 4 outputs) See the *Bit Configuration Table:*
ID code	A hex	F hex
Extended ID code 1	7 hex	(F hex)
Extended ID code 2	E hex	(F hex)
Profile	S-7. A.E	S-7. F.F

Bit Configuration Table:

Data bit	**D3**	**D2**	**D1**	**D0**
Input	External initiator S4	Position 3	Position 2	Position 1
Output	not used	Solenoid valve 3	Solenoid valve 2	Solenoid valve 1
Parameter bit	**P3**	**P2**	**P1**	**P0**
Output	not used	not used	not used	not used

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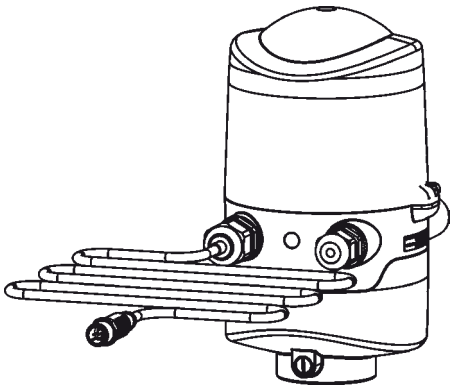
12. DEVICENET - DESIGN

12.1. Definition

- The DeviceNet is a field bus system which is based on the CAN protocol (Controller Area Network). It enables actuators and sensors (slaves) to be networked with higher-level controllers (master).
- The control head in the DeviceNet is a slave device according to the Predefined Master/Slave Connection Set stipulated in the DeviceNet specification. Polled I/O, Bit Strobed I/O and Change of State (COS) are supported as I/O connection variants.
- With DeviceNet it is necessary to differentiate between cyclical or event-driven high-priority process messages (I/O Messages) and acyclical low-priority management messages (Explicit Messages).
- The protocol process conforms to the **DeviceNet specification Release April 2010.**

12.2. Electrical connection option



Cable gland with multi-pole connection
(M12 plug according to IEC 61076-2-101, 5-pole)

Connection left:	Voltage, signals
Connection right:	external initiator

Fig. 18: Connection concept DeviceNet

12.3. DeviceNet specification

EDS file	8681.EDS
Icons	8681.ICO
Baud rate	125 kBit/s, 250 kBit/s, 500 kBit/s (can be adjusted using DIP switches 7, 8); factory setting: 125 kbit/s (see chapter *12.10.2. Setting the baud rate*)
Address	0 ... 63 (can be adjusted using DIP switches 1 ... 6); factory setting: 63 (see chapter *12.10.1. Settings of the DeviceNet address*)
Process data	2 static input assemblies (Input: from the control head to the DeviceNet Master/Scanner) 1 static output assembly:

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Inputs	3 discrete feedback signal of the position measuring system (positions S1 - S3) 1 discrete feedback signal of the external initiator (S4) 1 analog position signal in mm supply via DeviceNet string (11 to 25 V DC) Switch level high signal ≥ 5 V Switch level low signal ≤ 1.5 V
Outputs	3 solenoid valves
Power consumption from the bus:	max. output 5 W, if all valves are switched (3 x type 6524 with 0.8 W each)

12.3.1. Total line length and maximum line length according to DeviceNet specification

The bus line is a 4-core cable with additional shielding which must conform to the DeviceNet specification. The cable transmits both information (data) and energy (power supply for low-power actuators and sensors).

The maximum total line length (sum of trunk lines and drop lines) of a network depends on the baud rate.

Baud rate	Maximum total line length*1	
	Thick Cable*2	Thin Cable*2
125 kbaud	500 m	100 m for all baud rates
250 kbaud	250 m	
500 kbaud	100 m	

*1 *According to DeviceNet specification. If a different cable type is used, lower maximum values apply.*
*2 *For cable designation and details refer to DeviceNet specification*

12.3.2. Drop Line Length

Baud rate	Length of the drop lines	
	Maximum length	Maximum total length of all drop lines in the network
125 kbaud	6 m for all baud rates	156 m
250 kbaud		78 m
500 kbaud		39 m

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12.4. Electrical Data

Connections:

"Multi-pole"	1 x M16 x 1.5 cable gland / SW22 with multi-pole connection (M12 plug according to IEC 61076-2-101, 5-pole on a cable of 80 cm length) for DeviceNet bus and power supply
	1 x M16 x 1.5 cable gland / SW19 for external initiator clamping area 3 to6 mm, with dummy plugs with screw terminals for cable cross-sections 0.14 to 1.5 mm²

Electrical power supply: 11 to 25 V DC (according to specification)

Max. power consumption: 200 mA at 24 V DC

Input / proximity switches (external initiator: S4 in):

Power supply:	via DeviceNet power supply - 10 %
Current carrying capacity sensor power supply:	max. 30 mA
Short-circuit protection	
Design:	DC 2- and 3-conductor, Normally open contact, PNP output
Input current 1 signal:	I_{Sensor} > 6.5 mA, limited internally to 10 mA
Input voltage 1 signal:	U_{Sensor} > 10 V
Input current 0 signal:	I_{Sensor} < 4 mA
Input voltage 0 signal:	U_{sensor} < 5 V

Inputs (from master perspective) / binary or analog feedback signals:
The recovery of the 3 valve positions reported back binarily or of the analog position signalis described in chapter *15. Position Measuring System*.

Outputs (from master perspective) / solenoid valves:

max. switching capacity	1.0 W
typ. continuous output	0.8 W
Output reduction	via DeviceNet interface - electronics integrated
pull-in current	120 mA typ. / 200 ms (3 valves)
Holding current	100 mA typ. at 24 V DC (3 valves)
Operating mode	Long-term operation (100 % ED)
Valve types	6524

Central display of the switching states:

Power consumption from DeviceNet at 24 V DC	42 mA with 24 V DC power supply per illuminated display shown; Color switching see chapter *16. LED - Color Assignments*

12.5. Safety Position if the Bus Fails

If the bus fails, the solenoid valve is switched to a programmable safety position (default: solenoid valve is in power-off-state). For configuration data see chapter "*12.12.1. Configuration of the Safety Position of Solenoid Valves if Bus Error*".

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12.6. Design Aid

Power consumption of the electronics:								
P_{EI}	=	1.44 W	or	I_{EI}	=	60 mA	at	24 V
Power consumption of a valve during activation (200 ms):								
$P_{Valve-ON}$	=	1.0 W	or	$I_{Valve-ON}$	=	42 mA	at	24 V
Power consumption of a valve after reduction:								
P_{Valve}	=	0.8 W	or	I_{Valve}	=	34 mA	at	24 V
Power consumption of an optical position report:								
P_{LED}	=	1.0 W	or	I_{LED}	=	42 mA	at	24 V

Calculation Examples:

Example 1:
3 valves are activated simultaneously, one position is reported (state for 200 ms):

P_{Total}	=	P_{EI}	+	3 x $P_{Valve-ON}$	+	1 x P_{LED}
5.44 W	=	1.44 W	+	3 x 1.0 W	+	1 x 1.0 W
or						
I_{Total}	=	I_{EI}	+	3 x $I_{Valve-ON}$	+	1 x I_{LED}
228 mA	=	60 mA	+	3 x 42 mA	+	1 x 42 mA

Example 2:
3 valves have been activated simultaneously, one position is reported (persistent state):

P_{Total}	=	P_{EI}	+	3 x P_{Valve}	+	1 x P_{LED}
4.84 W	=	1.44 W	+	3 x 0.8 W	+	1 x 1.0 W
or						
I_{Total}	=	I_{EI}	+	3 x I_{Valve}	+	1 x I_{LED}
204 mA	=	60 mA	+	3 x 34 mA	+	1 x 42 mA

When using an external initiator, its power requirement should be added.

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12.7. Safety instructions

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury due to electrical shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!
- When setting the position measuring system (Teach-In), do not contact any live components!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

12.8. Electrical Installation - DeviceNet

No internal cabling work is required for any of the DeviceNet designs (cable with multi-pole connection), which makes installation and start-up on site considerably easier and quicker, reducing the risk of leaks.
However, you will require the correspondingly assembled cable sets with the pin assignments described below:

Multi-pole connection DeviceNet

The control head features a 5-pole multi-pole circular plug (M12 x 1 circular plug, 5-pole, male) to a 80 cm long cable.
The configuration conforms to the DeviceNet specification.

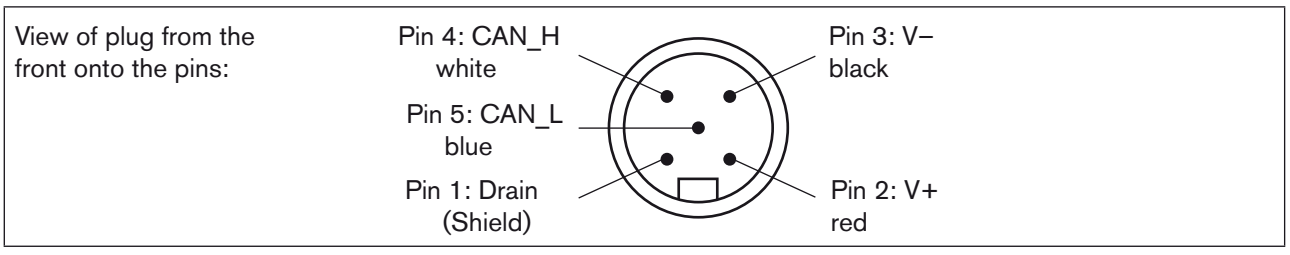

Fig. 19: Bus connection of DeviceNet with external power supply

Pin	1	2	3	4	5
Signal	Shielding	V +	V –	CAN_H	CAN_L

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DeviceNet electronics module:

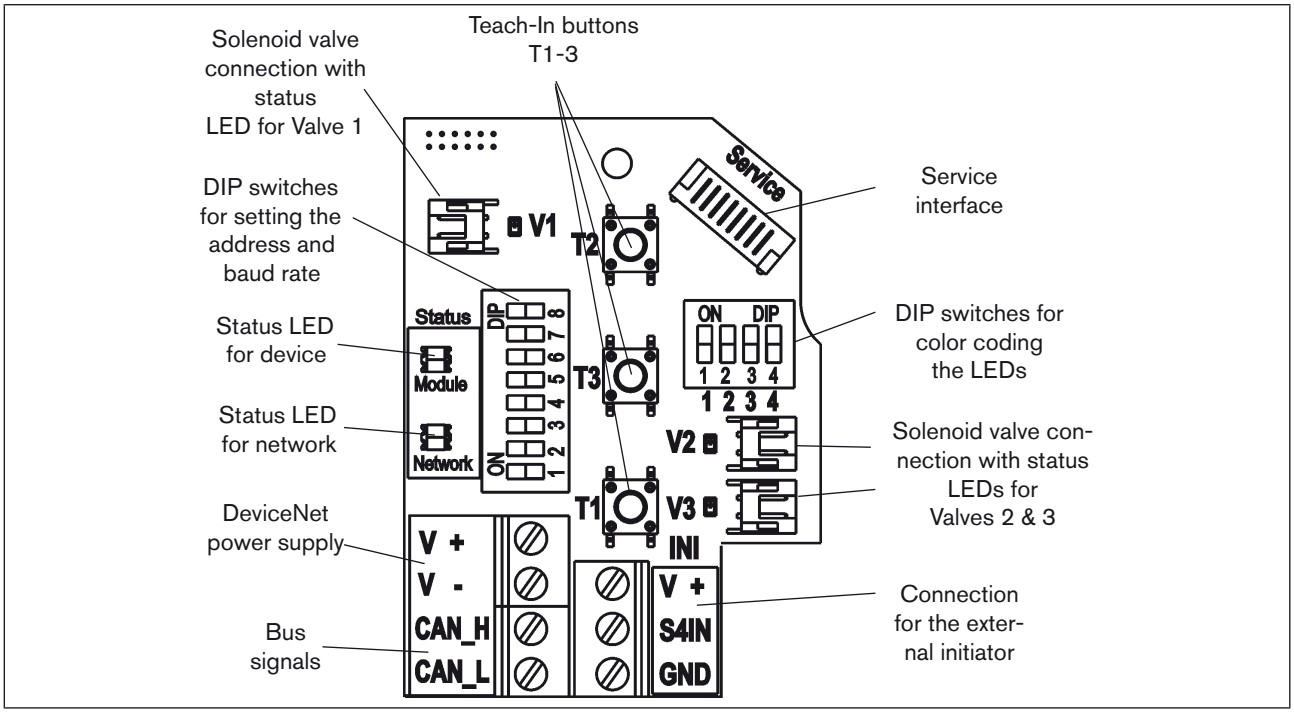

Fig. 20: DeviceNet electronics module

Terminal strip configuration:

Designation Terminal strip	Configuration
V +	DeviceNet power supply
V-	DeviceNet power supply
CAN_H	Bus signal CAN high
CAN_L	Bus signal CAN low

Designation Terminal strip	Configuration
V +	Power supply for external initiator
S4 IN	External initiator input
GND	GND external initiator

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12.9. Network Topology of a DeviceNet System

When installing a DeviceNet system, ensure that the terminating circuit of the data lines is correct. The circuit prevents the occurrence of interference caused by signals reflected onto the data lines.

The trunk line must be terminated at both ends with resistors of 120Ω and 1/4 W power loss (see "*Fig. 21: Network topology*").

Fig. 21: illustrates a line with one trunk line and several drop lines. Trunk lines and drop lines consist of identical material.

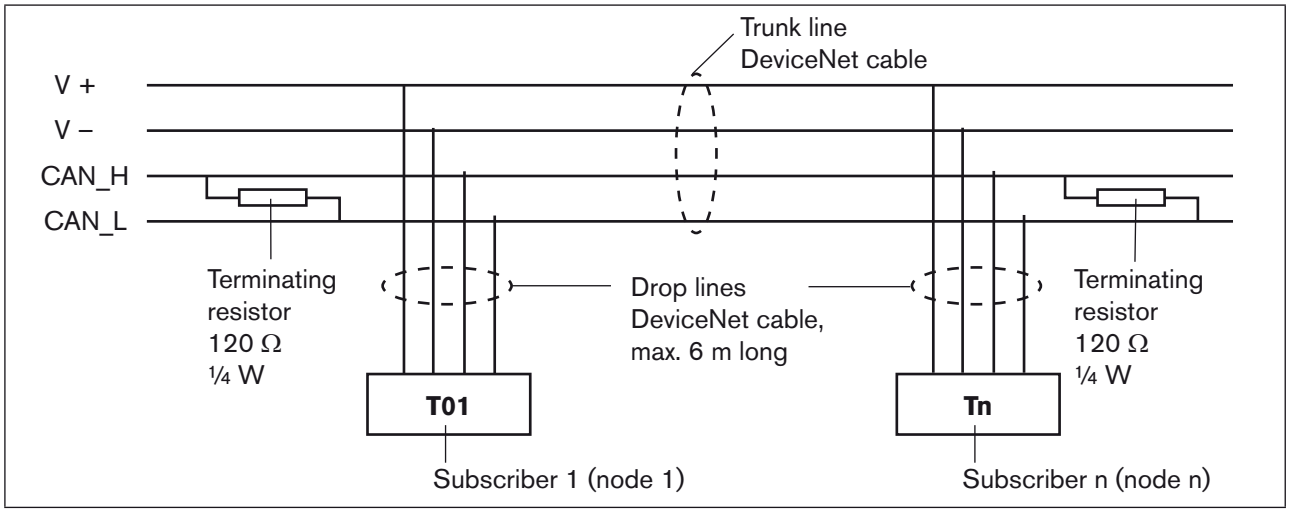

Fig. 21: Network topology

12.10. Configuring the DeviceNet address / baud rate

8 DIP switches are available for configuration:

- DIP switches 1 to 6 for the DeviceNet address
- DIP switches 7 to 8 for the baud rate

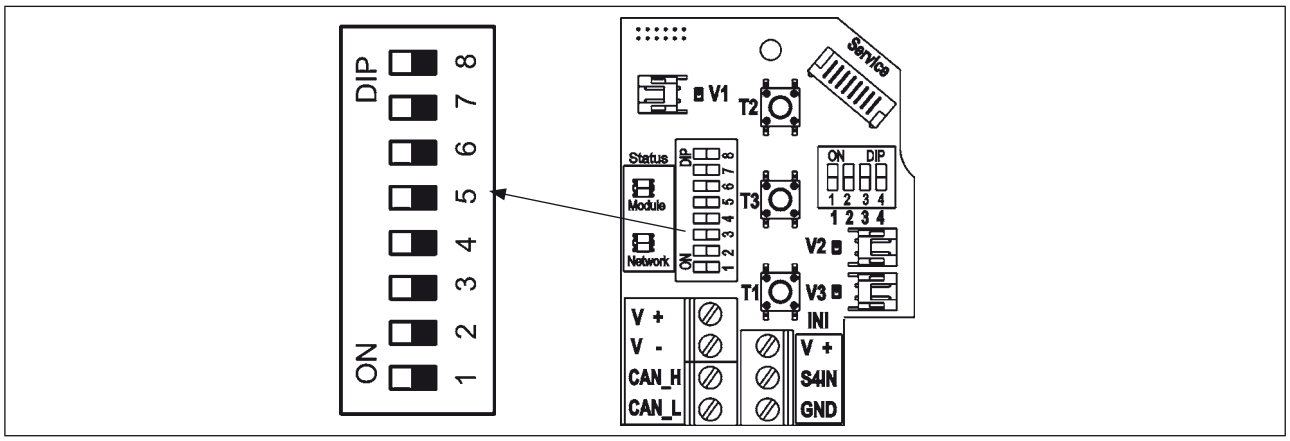

Fig. 22: Position of the DIP switches

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12.10.1. Settings of the DeviceNet address

MAC ID address = Medium Access Control Identifier Address

MAC ID address = [DIP 1 · 2^0 + DIP 2 · 2^1 + DIP 3 · 2^2 + DIP 4 · 2^3 + DIP 5 · 2^4 + DIP 6 · 2^5]

with DIP x = off = 0 and DIP x = on =1

Table of the Settings of the DeviceNet address:

MAC ID	DIP1	DIP2	DIP3	DIP4	DIP5	DIP6
0	off	off	off	off	off	off
1	on	off	off	off	off	off
2	off	on	off	off	off	off
3	on	on	off	off	off	off
4	off	off	on	off	off	off
5	on	off	on	off	off	off
6	off	on	on	off	off	off
7	on	on	on	off	off	off
8	off	off	off	on	off	off
9	on	off	off	on	off	off
10	off	on	off	on	off	off
11	on	on	off	on	off	off
12	off	off	on	on	off	off
13	on	off	on	on	off	off
14	off	on	on	on	off	off
15	on	on	on	on	off	off
16	off	off	off	off	on	off
17	on	off	off	off	on	off
18	off	on	off	off	on	off
19	on	on	off	off	on	off
20	off	off	on	off	on	off
21	on	off	on	off	on	off
22	off	on	on	off	on	off
23	on	on	on	off	on	off
24	off	off	off	on	on	off
25	on	off	off	on	on	off
26	off	on	off	on	on	off
27	on	on	off	on	on	off
28	off	off	on	on	on	off
29	on	off	on	on	on	off
30	off	on	on	on	on	off
31	on	on	on	on	on	off

MAC ID	DIP1	DIP2	DIP3	DIP4	DIP5	DIP6
32	off	off	off	off	off	on
33	on	off	off	off	off	on
34	off	on	off	off	off	on
35	on	on	off	off	off	on
36	off	off	on	off	off	on
37	on	off	on	off	off	on
38	off	on	on	off	off	on
39	on	on	on	off	off	on
40	off	off	off	on	off	on
41	on	off	off	on	off	on
42	off	on	off	on	off	on
43	on	on	off	on	off	on
44	off	off	on	on	off	on
45	on	off	on	on	off	on
46	off	on	on	on	off	on
47	on	on	on	on	off	on
48	off	off	off	off	on	on
49	on	off	off	off	on	on
50	off	on	off	off	on	on
51	on	on	off	off	on	on
52	off	off	on	off	on	on
53	on	off	on	off	on	on
54	off	on	on	off	on	on
55	on	on	on	off	on	on
56	off	off	off	on	on	on
57	on	off	off	on	on	on
58	off	on	off	on	on	on
59	on	on	off	on	on	on
60	off	off	on	on	on	on
61	on	off	on	on	on	on
62	off	on	on	on	on	on
63	on	on	on	on	on	on

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12.10.2. Setting the baud rate

Adjustment of the control head to the baud rate of the network.

Baud rate	DIP 7	DIP 8
125 kbaud	off	off
250 kbaud	on	off
500 kbaud	off	on
not permitted:	(on)	(on)

If the settings are changed by actuating the DIP switches, this change will not take effect until the device is restarted.
For a restart

- briefly disconnect the control head from the power supply and reconnect or
- switch the power supply off/on or
- transmit an appropriate reset message.

12.11. Configuration of Process Data

To **transmit process data** via an I/O connection, 2 static input and 1 static output assembly can be selected. These assemblies contain selected attributes combined into one object so that process data can be transmitted collectively via an I/O connection.

The **process data** is selected by setting the device parameters Active Input Assembly and Active Output Assembly or - if supported by the DeviceNet-Master/Scanner - by setting Produced Connection Path and Consumed Connection Path when an I/O connection is initialized according to the DeviceNet specification.

12.11.1. Static Input Assemblies

Name	Address of data attribute of the assemblies for read access. Class, instance, attributes	Format of the data attribute Value 0: OFF Value 1: ON
S1 - S4 (factory setting)	4, 1, 3	**Byte 0:** Bit 0: Position S1 Bit 1: Position S2 Bit 2: Position S3 Bit 3: Position S4
S1 - S4 + POS (with POS: actual position)	4, 2, 3	**Byte 0:** Bit 0: Position S1 Bit 1: Position S2 Bit 2: Position S3 Bit 3: Position S4 Bits 4-7: not used **Byte 1:** POS in mm

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The addresses listed in the table above ("Static input assemblies") can be used as a path data for the attribute Produced Connection Path of an I/O connection.

Nevertheless, by using this address data, the attributes combined in the assemblies can also be accessed acyclically via Explicit Messages.

12.11.2. Static Output Assembly

Name	Address of data attribute of the assemblies for read access. Class, instance, attributes	Format of the data attribute Value 0: OFF, Value 1: ON
Solenoid valves 1-3	4, 21, 3	Byte 0: Bit 0: SV1 Bit 1: MV2 Bit 2: MV3 Bits 3-7: not used

The address listed in the table above ("Static input assembly") can be used as a path data for the attribute Produced Connection Path of an I/O connection.

Nevertheless, by using this address data, the attributes combined in the assemblies can also be accessed acyclically via Explicit Messages.

12.12. Configuration of the device

12.12.1. Configuration of the Safety Position of Solenoid Valves if Bus Error

The valve safety position and safety module attributes can be used to configure the solenoid valves in the event of a bus error.

If a bus error occurs, the configuration data of the solenoid valves can be accessed acyclically via Explicit Messages.

- The *Get_Attribute_Single* service stands for a **read access** of the configuration data.
- The *Set_Attribute_Single* service stands for a **write access** of the configuration data.

1 data byte for **safety mode**:
(Attribute address:
class 150, instance 1, attribute 7)

Bit	Mode	Value assignment
Bit 0	Characteristics in event of bus error	0 Drive to safety position 1 Retain last valve position
Bits 1-7	not used	0 (always)

1 data byte for **valve safety mode**:
(Attribute address:
class 150, instance 1, attribute 6)

Bit	Solenoid valve	Value assignment
Bit 0	Y1 (solenoid valve 1)	Value 0: OFF / value 1: ON
Bit 1	Y2 (solenoid valve 2)	Value 0: OFF / value 1: ON
Bit 2	Y3 (solenoid valve 3)	Value 0: OFF / value 1: ON
Bits 3-7	not used	0 (always)

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12.12.2. Configuration example

The example describes the principle procedure when configuring the device using the software RSNetWorx for DeviceNet (Rev. 4.21.00).

Installation of the EDS File

The EDS file is installed with the aid of the EDS Installation Wizard Tool associated with RSNetWorx.

During the installation procedure the icon can be assigned (if this does not occur automatically).

Offline Parameterization of the Device

When a device has been inserted into the DeviceNet configuration of RSNetWorx, the device can be parameterized offline.

"Fig. 23" indicates how, for example, an input assembly which deviates from the factory setting (input process data can be transferred via I/O connection) can be selected. However, ensure that the length of the process data during a subsequent configuration of the DeviceNet master/scanner is adjusted accordingly.

All parameter changes implemented offline must become operative for the real device at a later date by a download process.

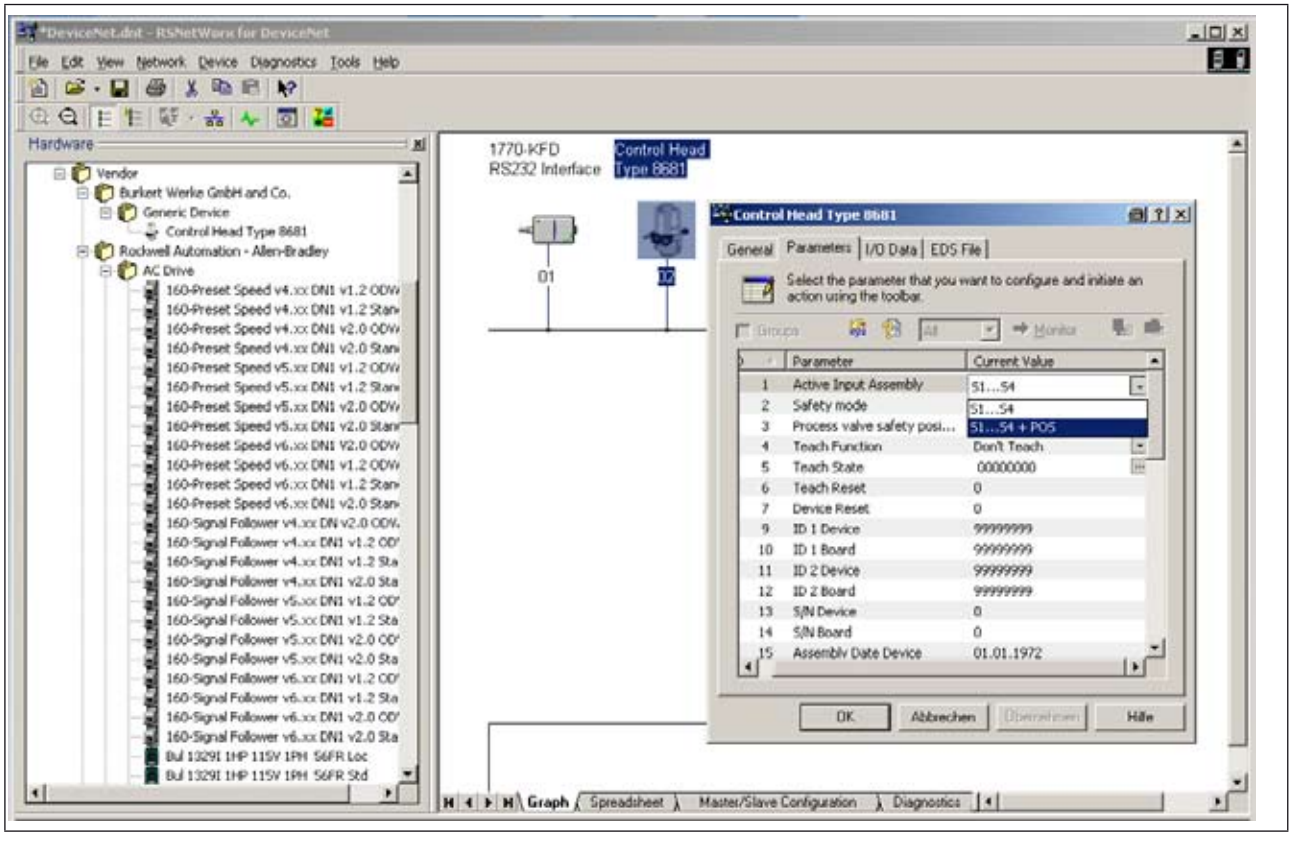

Fig. 23: Selecting the input assembly (screenshot)

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Online Parameterization of the Device

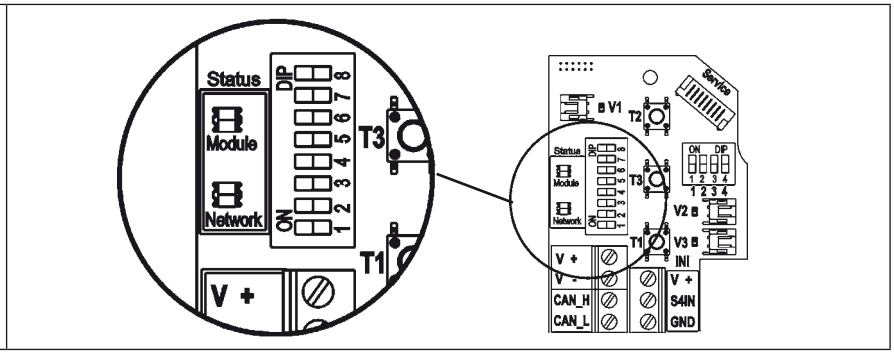
Devices can also be parameterized online. In doing so, you can also select whether only individual parameters (single) or all parameters (all) of a group are read from the device (upload) or are loaded into the device (download).

It is also possible to transfer individual parameters or all parameters of a group cyclically in monitor mode. This may be helpful particularly for start-up purposes.

12.13. Display of the Status LEDs in the event of a bus error

Bus errors are also indicated on the central three-colored status display, see chapter *16.2. Blinking Pattern & Fault Signaling*!

The device status LED ("Module") and the bus status LED ("Network") are located on the electronics module.



Function tests for both status LEDs after power has been switched on (connection of the network cable):

Status LED	Colors of the LED	Function test
"Module"	green	▪ 250 ms ON (green)
"Network"	green / red	▪ 250 ms ON (green) ▪ 250 ms ON (red)

Then another function test is run during which the LEDs light up briefly.

When the test is complete, the status LEDs indicate the device states which are described in the following tables.

12.13.1. Status of the device status LED "Modules"

LED	Device state	Explanation
Off	No supply	▪ Device is not supplied with voltage
Green	Device is working	▪ Normal operating state

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12.13.2. State of bus status LED "Network"

LED	Device state	Explanation	Troubleshooting
Off	No voltage / not online	▪ Device is not supplied with voltage ▪ Device has still not ended Duplicate MAC ID Test (test lasts approx. 2 s) ▪ Device cannot end Duplicate MAC ID Test.	▪ Connect other devices, if the device is the only network subscriber, ▪ Replace device ▪ Check baud rate ▪ Check bus connection
Green	Online, connection to master exists	▪ Normal operating state with established connection to the master	
Flashes green	Online, without connection to master	▪ Normal operating state without established connection to the master	
Flashes red	Connection time-out	▪ One or more I/O connections are in Time-Out state	▪ New connection establishment by master to ensure that the I/O data is transmitted cyclically.
Red	Critical fault	▪ Another device with the same MAC ID address is in the circuit ▪ No bus connection due to communication problems	▪ Check baud rate ▪ As a possible remedy of error, please check address ▪ If required, replace device

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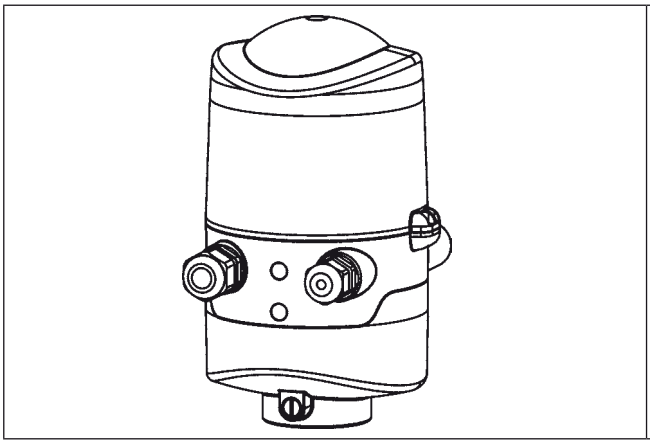
13. 120 V AC - DESIGN

13.1. Electrical connection options



Cable gland:

Connection left: Voltage, signals

Connection right: external initiator

Fig. 24: Connection concept 120 V AC

13.2. Electrical Data

Central power supply: 110 to 130 V AC, 50/60 Hz

Connections: Cable gland

1 x M16 x 1.5 cable gland / SW22
for power supply and signals
clamping area 5 to 10 mm, with dummy plugs
with screwterminals for cable cross-sections of 0.5 to 1.5 mm², incl. PE connection terminal
(tightening torque of the clamping screws max. 0.5 Nm)

1 x M16 x 1.5 cable gland / SW19
for external initiator
clamping area 3 to 6 mm, with dummy plugs
with screw terminals for cable cross-sections of 0.5 to 1.5 mm²

Power consumption (standby current): 10 mA at 120 V AC

Solenoid valves:

Power consumption per solenoid valve:	max. 1.4 VA (1.7 VA during activation)
Power consumption per solenoid valve:	12 mA at 120 V AC
Operating mode:	Long-term operation (100 % ED)

Central display of the switching states: 13 mA with a power supply of 120 V AC per illuminated display;
Color switching see chapter *16. LED - Color Assignments*

Outputs/binary feedback signals: S1out - S3out

Design:	Normally open contact, L switching, short-circuit protection via automatically resetting fuse
switchable output current:	max. 50 mA per feedback signal
Output voltage - active:	≥ (operating voltage - 2 V)
Output voltage - inactive:	max. 1 V in unloaded state

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Feedback signal output: S4 out is directly connected to S4 in

Input / proximity switches (external initiator: S4 in):

Power supply:	voltage present at control head $U_{Nominal}$ = 120 V AC, 50/60 Hz
Current carrying capacity, sensor power supply:	max. 0.7 A
Short-circuit protection	
Design:	DC 2- and 3-conductor, Normally open contact, L-switching
input current 1-Signal:	I_{Sensor} < 2 mA

Valve control inputs (Y1 - Y3):

Signal level - active:	U > 60 V AC
Signal level - inactive:	U < 20 V AC
Impedance:	> 40 kOhm

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13.3. Design Aid

Power consumption of the electronics:								
P_{EI}	=	1.2 VA	or	I_{EI}	=	10 mA	at	120 VA
Power consumption of a valve during activation (200 ms):								
$P_{Valve-ON}$	=	1.7 VA	or	$I_{Valve-ON}$	=	14 mA	at	120 VA
Power consumption of a valve after reduction:								
P_{Valve}	=	1.4 VA	or	I_{Valve}	=	12 mA	at	120 VA
Power consumption of an optical position report:								
P_{LED}	=	1.6 VA	or	I_{LED}	=	13 mA	at	120 VA

Also, if several control head valves were to be opened simultaneously, the switch signal will be sent staggered to the valves. Only *one* valve 1.7 VA will ever be recorded.

Calculation Examples:

Example 1:
3 valves are activated simultaneously, one position is reported (state for 200 ms):

P_{Total}	=	P_{EI}	+	1 x $P_{Valve-ON}$	+	2 x P_{Valve}	+	1 x P_{LED}
7.3 VA	=	1.2 VA	+	1 x 1.7 VA	+	2 x 1.4 VA	+	1 x 1.6 VA
or								
I_{Total}	=	I_{EI}	+	1 x $I_{Valve-ON}$	+	2 x I_{Valve}	+	1 x I_{LED}
61 mA	=	10 mA	+	1 x 14 mA	+	2 x 12 mA	+	1 x 13 mA

Example 2:
3 valves have been activated simultaneously, one position is reported (persistent state):

P_{Total}	=	P_{EI}	+	3 x P_{Valve}	+	1 x P_{LED}		
7.0 VA	=	1.2 VA	+	3 x 1.4 VA	+	1 x 1.6 VA		
or								
I_{Total}	=	I_{EI}	+	3 x I_{Valve}	+	1 x I_{LED}		
59 mA	=	10 mA	+	3 x 12 mA	+	1 x 13 mA		

When using an external initiator, its power requirement should be added.

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13.4. Safety instructions

DANGER!

Risk of injury due to electrical shock (110 ... 130 V AC)!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!
- When setting the position measuring system (Teach-In), do not contact any live components!

Risk of electric shock if the PE connection is not connected!

- the PE connection must be connected!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury from improper installation!

- Installation may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following installation, ensure a controlled restart.

13.5. Electrical Installation / Start-up

DANGER!

Risk of injury due to electrical shock (110 ... 130 V AC)!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!
- When setting the position measuring system (Teach-In), do not contact any live components!

Procedure:

→ Open the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

→ Assemble connection cables for signals and power supply as well as for the external initiator where necessary in observance of the rules of technology.

→ Insert cables through the respective cable glands into the interior of the housing.

→ Connect the wires to the connection terminals according to the pin assignment described in *Fig. 25: 120 V AC electronics module*. If necessary, secure the cable with a cable clip!.

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DANGER!

Risk of electric shock if the PE connection is not connected!

- the PE connection must be connected!

→ Clamp the protective conductor to the PE connection.

→ Check correct grounding.

→ Close the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

NOTE!

Ensure IP protection!

- To ensure IP protection, the union nuts of the cable glands must be tightened in accordance with the cable sizes or dummy plugs used (approx. 1.5 Nm).
- If an external initiator is not used, the cable gland (wrench size 19, Ø 3 - 6 mm) must be tightly sealed with the dummy plug (Ø 5 - 6 mm) supplied from the factory!

NOTE!

Use of the Control Head in Explosive Atmosphere

- Only use cables and cable glands that are allowed for the respective application area, and mount the cable gland according to the respective operating instructions!
- Close all unnecessary openings with lock screws/plugs approved for explosions area!

120 V AC Electronics Module, Terminal Strip Configuration:

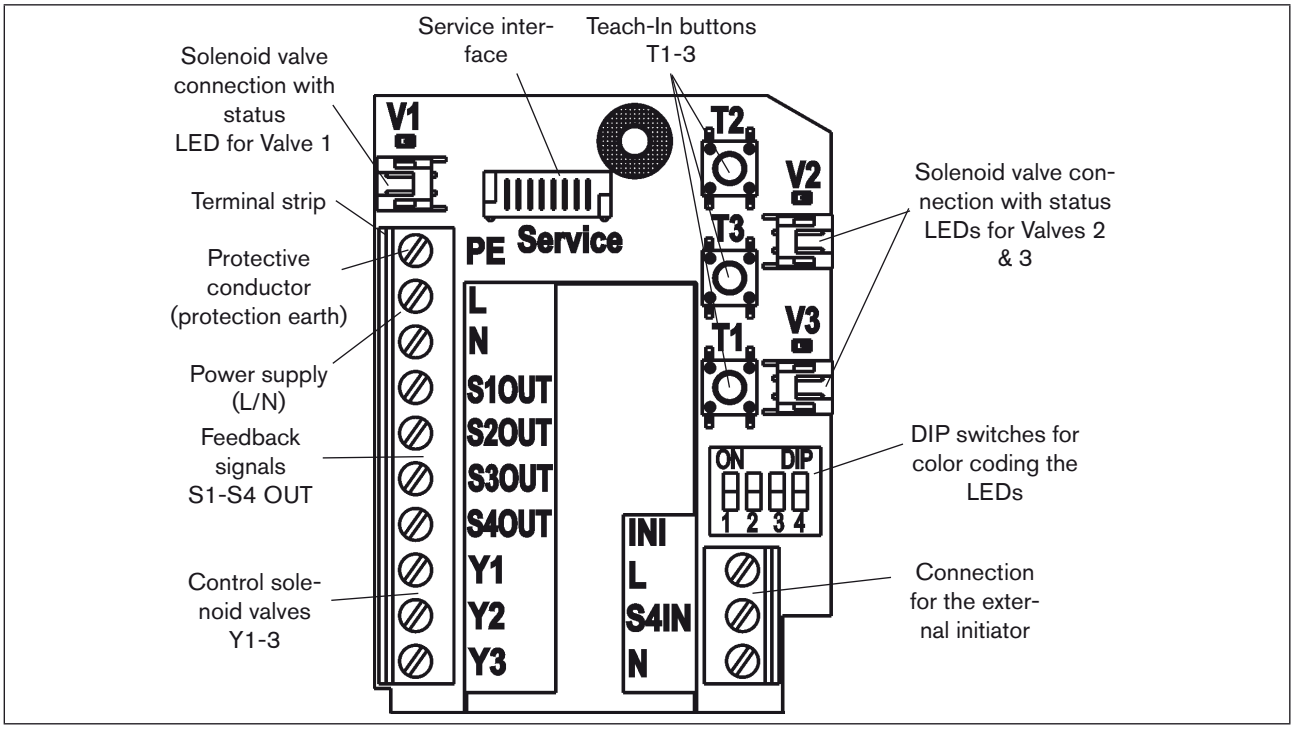

Fig. 25: 120 V AC electronics module

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Designation Terminal strip	Configuration	
PE	Protection earth - protective conductor	
L	live conductor	Electrical power supply 120 V AC
N	neutral conductor	
S1 OUT	Output position 1	
S2 OUT	Output position 2	
S3 OUT	Output position 3	
S4 OUT	External initiator output	
Y1	Solenoid valve 1 input	
Y2	Solenoid valve 2 input	
Y3	Solenoid valve 3 input	

Designation Terminal strip	Configuration for external initiator
L	Electrical power supply - live conductor
S4 IN	External initiator input
N	Electrical power supply - neutral conductor

Circuit diagram 120 V AC:

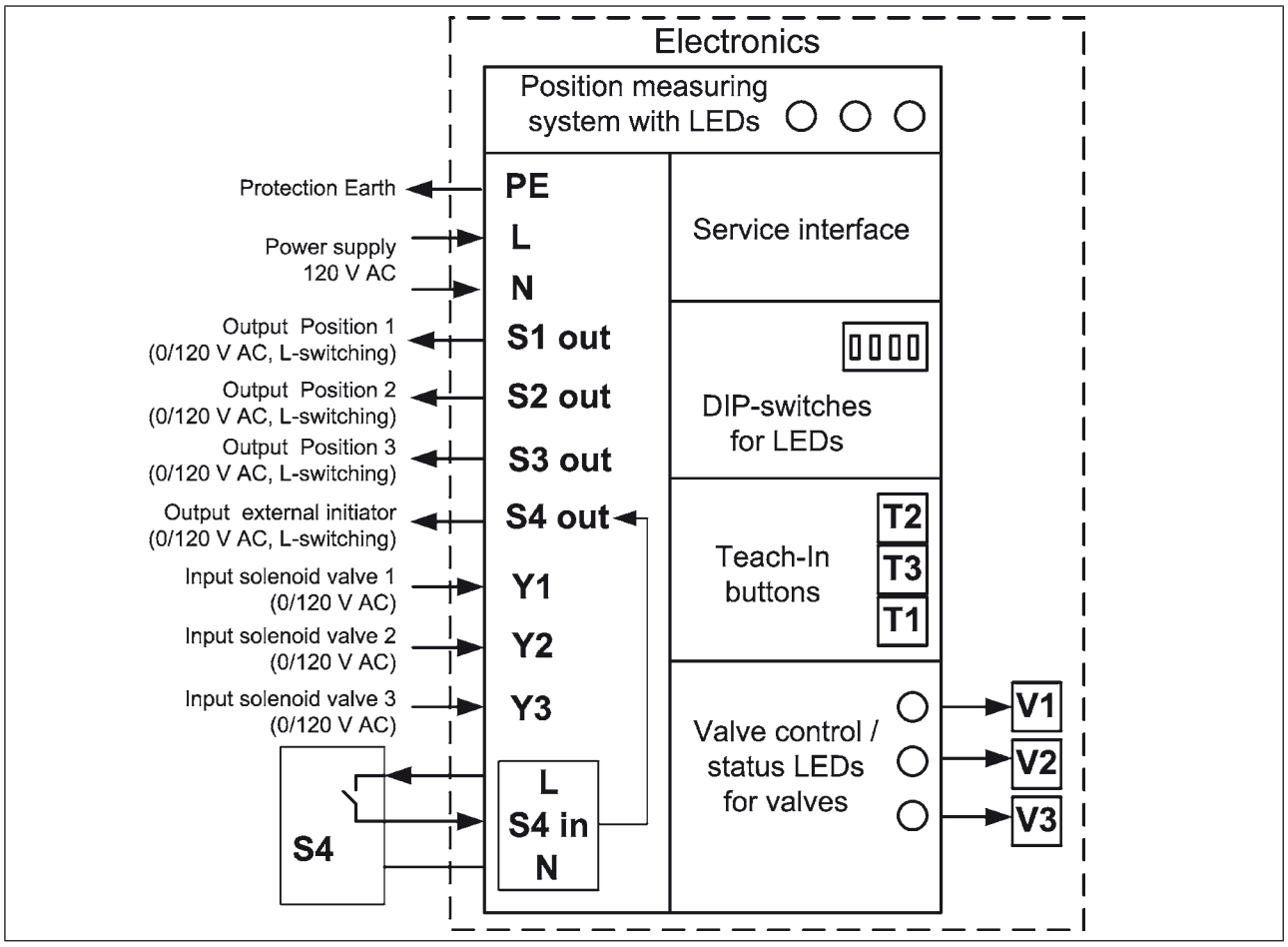

Fig. 26: Circuit diagram 120 V AC

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14. CONNECTION OF AN EXTERNAL INITIATOR

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

An external initiator can be connected using the small 3-pin screw terminal - according to the respective design - (see e.g. Fig. 25 and the respective chapter "Electrical Installation").

Designation - according to design			Configuration
24 V DC, AS-i	DevNet	120 V AC	
24 V	V+	L	Power supply - according to design!
S4 IN	S4 IN	S4 IN	External initiator input
GND	GND	N	GND external initiator (24 V DC, AS-i, DevNet) or power supply (120 V AC design)

For the electrical requirements for the external initiator refer to chapter entitled *6. Technical Data*.

Procedure:

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

→ Assemble the connecting cables according to the general rules of technology.

→ Insert cables through the respective cable glands into the interior of the housing.

→ Connect the wires to the connection terminals according to the pin assignment.

→ Close the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

NOTE!

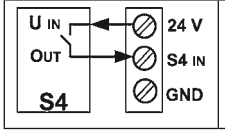
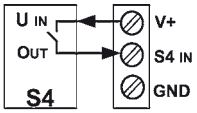
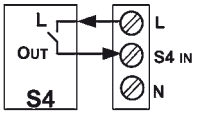
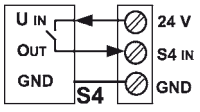
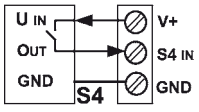
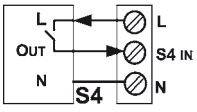
Ensure IP protection!

- To ensure IP protection, the union nuts of the cable glands must be tightened in accordance with the cable sizes or dummy plugs used (approx. 1.5 Nm).
- If an external initiator is not used, the cable gland (wrench size 19, Ø 3 - 6 mm) must be tightly sealed with the dummy plug (Ø 5 - 6 mm) supplied from the factory!

Use of the Control Head in Explosive Atmosphere

- Only use cables and cable glands that are allowed for the respective application area, and mount the cable gland according to the respective operating instructions!
- Close all unnecessary openings with lock screws/plugs approved for explosions area!

Connection of a 2-wire or 3-wire initiator:

Connection of a 2-wire initiator:			Connection of a 3-wire initiator:		
24 V DC, AS-i	DevNet	120 V AC	24 V DC, AS-i	DevNet	120 V AC
					

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15. POSITION MEASURING SYSTEM

The switching positions of the process valve are reported to the higher-level control by feedback signals from the contactless position measuring system. Connection to the control head is done by means of a simple adaptation to the process valve's piston.

The recordable stroke range is between 0 and 80 mm.

Three binary feedback signals are evaluated:
- Position 1 (a discrete S1OUT signal)
- Position 2 (a discrete S2OUT signal)
- Position 3 (a discrete S3OUT signal).

The 24 V DC design is also in the ordering option "Analog" available:
- Position 1 (a discrete S1OUT signal)
- Position 2 (a discrete S2OUT signal)
- Position 3 (an **analog (4...20 mA)** S3OUT signal).

Three Teach-In buttons have been provided for comparison with the actual stroke range. The switching positions for the position measuring system can be determined with these buttons or by means of the service interface (on the electronics module).

A discrete, external feedback signal (standard proximity switch) can also be processed (S4IN, S4OUT).

15.1. Setting the Position Measuring System (Teach-In)

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

Example procedure (for three valve positions):

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

→ Supply electrical power so that the position measuring system and the LED display can function.

→ Position the process valve at the lower switching position.

→ Depress the lower Teach-In button (T1) for approx. 1.5 seconds:
The LED corresponding to this position will flash quickly three times during the teaching phase.
Once this position has been stored, the corresponding LED will remain continuously lit until the position of the piston is changed.

→ Afterwards, position the process valve at the upper switching position to be recorded.

→ Depress the upper Teach-In button (T2) for approx. 1.5 seconds:
The LED corresponding to this position will flash quickly three times during the teaching phase.
Once this position has been stored, the corresponding LED will remain continuously lit until the position of the piston is changed.

→ The process valve can now be moved into a third, defined position.

→ Depress the middle Teach-In button (T3) for approx. 1.5 seconds:
The LED corresponding to this position will flash quickly three times during the teaching phase.
Once this position has been stored, the corresponding LED will flash continuously until the position of the piston is changed.

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→ If necessary, return control head and system to normal state (switching position, power supply).

→ Close the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

If the piston or the target are located outside the measuring area during the teaching phase, the LED will flash 3 times in the defined fault color.

If the piston or target are outside of the measuring area, no positions signals will report back, i.e. no LEDs will be lit.

The Teach-In buttons can be assigned to any of the positions of the piston, i.e. T1 does not have to correspond to the lower piston position, etc.

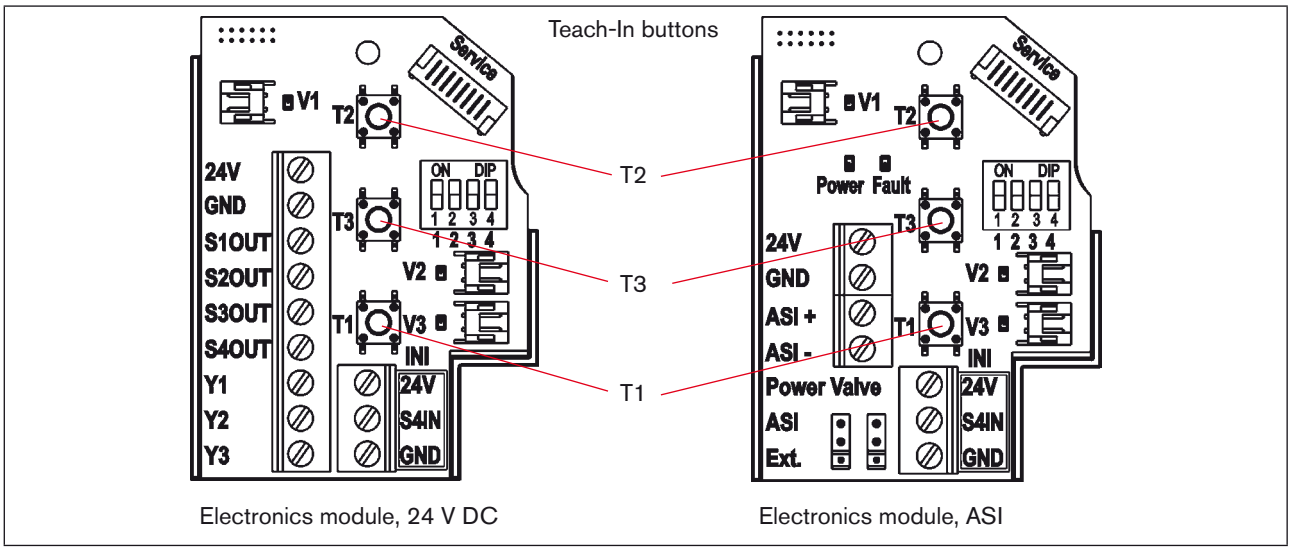

Fig. 27: Teach-In buttons on the electronics modules (on the example of the electronics modules for 24 V DC and AS-i)

15.2. Teach-In Functions

15.2.1. Teach-In Functions and Teach-In Reset

Teach-In button	Function	Activation duration	Optical feedback
T1	Teach function S1	1.5 s	S1 blinks quickly three times, then continuously in the encoded color
T2	Teach function S2	1.5 s	S2 blinks quickly three times, then continuously in the encoded color
T3	Teach function S3	1.5 s	S3 blinks quickly three times, then continuously in the encoded color
T1 + T2	Teach-In reset S1, S2, and S3	2.5 s	Blinks in the fault color

Difference between the different "blinking patterns" - see chapter *16.2. Blinking Pattern & Fault Signaling*.

15.2.2. Autotune functions

Teach-In button	Mode	Activation duration	opt. feedback
T2 + T3	Autotune mode	2.5s	green + yellow + red continuously on

+

Teach-In button	Function	Activation duration	opt. feedback
T1	Autotune 1	0.5s	green + yellow + red chaser mode
T2	Autotune 2		
T3	Autotune 3		
T1 + T2	Autotune 4		
T1 + T3	Autotune 5		
T2 + T3	Autotune 6		

The Autotune function can be selected after changing to Autotune mode. If an Autotune function has not been started 10 seconds after the change to Autotune mode, that mode will be exited.

If an Autotune function is not working properly or is aborted (in case no compressed air is connected, for example), the already taught positions are deleted again; the corresponding Autotune function is exited and switched to normal operation.
The teach positions are set to "not taught", i.e. they blink in the fault color.

15.2.3. Autotune sequence

Autotune 1:

Control	Effect on the process valve	internal program		Error
T2 + T3	**Autotune mode starts**			
T1	Autotune 1 starts			
	Closed position	Teach	T1	
	Valve opens	Activate	V1	
		Wait period	10s	
	Open position	Teach	T2	
	Valve closing	Deactivate	V1	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Autotune mode completed			

Example illustration of the Autotune procedure 1:

1. Check in what position the process valve must be at the beginning of the Autotune procedure (here: closed position). Close it if necessary.
2. Press the teach buttons T2 and T3 at the same time (for 2.5 s) to select the Autotune mode. This mode will be indicated by continuous illumination of all 6 LEDs.
3. Press teach button T1 (for 0.5 s) to start the Autotune 1 mode. This will be indicated by illumination of all 6 LEDs in "chaser mode". Only the programmed sequence for "Auto-Teach sequence" 1 will run fully automatically:

   - The position in that the process valve is adjusted will be taught first as position S1. The position of the process valve must therefore be checked first!
   - After that, valve V1 is activated. It initiates opening of the process valve.
   - After maximum 10 s, the process valve has reached position S2 (open position).

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- Then position S2 is taught.
- After that, valve V1 is deactivated. It initiates closing of the process valve.
- Once the process valve is closed (after 15 s maximum), position S1 is displayed by LED.

4. Autotune sequence 1 is complete: positions S1 and S2 have been taught.

In the event that a **Timeout** occurs, the corresponding Autotune function will be exited and switched to normal operation.
Furthermore, the Teach-In positions will be set to "not taught", i.e. they will blink in the fault color.

Autotune 2:

Control	Effect on the process valve	internal program		Error
T2 + T3	**Autotune mode starts**			
T2	Autotune 2 starts			
	Open position	Teach	T2	
	Valve closing	Activate	V1	
		Wait period	10s	
	Closed position	Teach	T1	
	Valve opens	Deactivate	V1	
	Valve opens	Wait on position S2	S2	Timeout 15s
	Autotune mode completed			

Autotune 3:

Control	Effect on the process valve	internal program		Error
T2 + T3	**Autotune mode starts**			
T3	Autotune 3 starts			
	Closed position	Teach	T1	
	Valve opens	Activate	V1	
		Wait period	10s	
	Open position	Teach	T2	
	Valve closing	Deactivate	V1	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Open clock valve plate	Activate	V2	
		Wait period	10s	
	Clock valve plate	Teach	T3	
	Valve closing	Deactivate	V2	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Autotune mode completed			

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Autotune 4:

Control	Effect on the process valve	internal program		Error
T2 + T3	**Autotune mode starts**			
T1 + T2	Autotune 4 starts			
	Valve closing	Activate	V2	
		Wait period	10s	
	Closed position	Teach	T1	
	Valve opens	Deactivate	V2	
		Activate	V1	
		Wait period	10s	
	Open position	Teach	T2	
	Valve closing	Deactivate	V1	
		Activate	V2	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Neutral position	Deactivate	V2	
	Autotune mode completed			

Autotune 5:

Control	Effect on the process valve	internal program		Error
T2 + T3	**Autotune mode starts**			
T1 + T3	Autotune 5 starts			
	Closed position	Teach	T1	
	Valve opens	Activate	V1	
		Wait period	10s	
	Open position	Teach	T2	
	Valve closing	Deactivate	V1	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Intermediate position opens	Activate	V2	
		Wait period	10s	
	Intermediate position	Teach	T3	
	Valve closing	Deactivate	V2	
	Valve closes	Wait on position S1	S1	Timeout 15s
	Autotune mode completed			

Autotune 6:

Reserved function

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16. LED - COLOR ASSIGNMENTS

The switching states of the feedback positions are signaled centrally to the outside by super-bright LEDs so that quick visual control is possible also for large systems.

The color assignments for all signals to the process valve states corresponds to the subsequently listed tables.

To be able to respond in the systems to the different process valve designs and signaling philosophies of the customers, the assignment of functions to the available colors can be configured individually by means of the four DIP-switches on site.

(Delivered state DIPs 1 - 4: each set to position 0)

When using the control head in explosive atmosphere, the housing may only be opened in the isolated state.

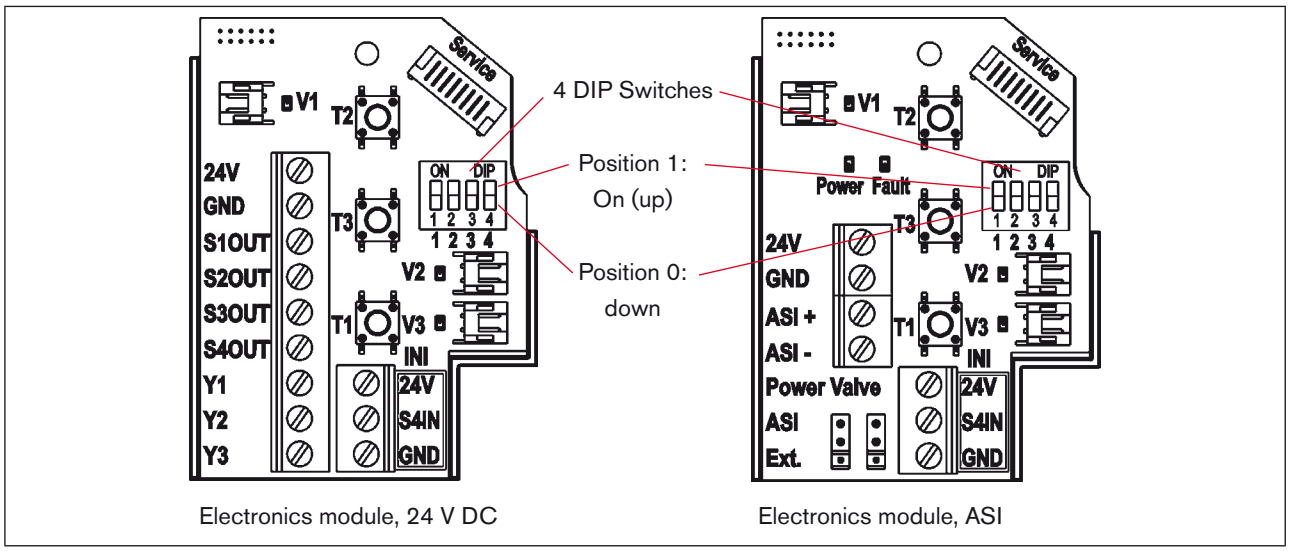

Fig. 28: DIP switches for setting the color coding (on the example of the electronics modules for 24 V DC and AS-i)

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16.1. Setting the Color Combinations

Setting of the possible color combinations with the help of the DIP switches:

S1	S2	S3	S4	Fault	DIP1	DIP2	DIP3	DIP4
green	yellow	green		red	0	0	0	0
yellow	green	yellow		red	1	0	0	0
green	red	green		yellow	0	1	0	0
red	green	red		yellow	1	1	0	0
green	yellow	yellow		red	0	0	1	0
yellow	green	green		red	1	0	1	0
green	red	red		yellow	0	1	1	0
red	green	green		yellow	1	1	1	0
green	yellow	green	green	red	0	0	0	1
yellow	green	yellow	yellow	red	1	0	0	1
green	red	green	green	yellow	0	1	0	1
red	green	red	red	yellow	1	1	0	1
green	yellow	yellow	yellow	red	0	0	1	1
yellow	green	green	green	red	1	0	1	1
green	red	red	red	yellow	0	1	1	1
red	green	green	green	yellow	1	1	1	1

(S4IN may be a normally closed contact (NC) or a normally open contact (NO) - factory setting: NO contact, it can be changed via the service interface.)

16.2. Blinking Pattern & Fault Signaling

The LEDs blink in different blinking patterns in the event of a fault or in various states.

Blinking patterns	ON	OFF	Note
	100 ms	100 ms	**Blinks three times** in the corresponding **color for that position:** Teach-In confirmation (after successful teaching: the color for position 1 and 2 is continuously on) **Blinks three times** in the corresponding **fault color:** - if target could not be located in the measuring area during teaching, or - if teach position is too close (±0.5 mm) to a previously defined teach position, or - if magnetic manual control is used, even though manual control function was disabled by software

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Blinking patterns	ON	OFF	Note
	250 ms	250 ms	**Permanent blinking** in the **fault color:** - Teaching does not occur or - Teach-Reset has been performed or - Bus error **Permanent blinking** in the **color for that position:** Signal from position 3
	450 ms	50 ms	Internal Fault (fault color)
	50 ms	450 ms	Service mode / manual control active (fault color)
	125 ms	125 ms	Signal from the external initiator S4 (like "color for position 3")
	1 s	3 s	Signal in fault color (and additionally color of the corresponding valve position): Maintenance/service required

16.3. Signal Priorities

If a valve has several overlapping states, the following priority list applies:

1. Internal Fault (fault color: 450 ms ON, 50 ms OFF)
2. Manual operating mode is active, e.g. by magnetic manual control - see chapter *17. Service Mode / Manual Control* (fault color: 50 ms ON, 450 ms OFF)
3. Maintenance/service prompt (fault color: 1 s ON, 3 s OFF)
4. Other fault, e.g. position measuring system not taught, bus error or other (see chapter *16.2. Blinking Pattern & Fault Signaling*)

If position feedback signals overlap, the following logic applies:

ON principle, S4 has the highest priority, descending to S1 (i.e. S4 - S3 - S2 - S1).

S1	S2	S3	S4	Fault	Priority	Note / Blinking patterns
active	active	active	**active**		S4	Blinking in S4 blinking pattern (if S4 has been activated by DIP) since S3/S4 has priority over S1 and S2
		active	**active**		S4	Blinking in S4 blinking pattern, if S4 has been activated by DIP
active	active	**active**			S3	Blinking in S3 blinking pattern since S3/S4 position has priority over S1 and S2
active	**active**				S2	Position feedback of S2 has priority

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17. SERVICE MODE / MANUAL CONTROL

By default, the control head provides the following (e.g. for service purposes):

- a magnetic manual control that is easily accessible from the outside for Solenoid Valve 1 (2/A1), as well as
- a mechanical manual control accessible when the hood is open on each equipped solenoid valve.

17.1. Magnetic Manual Control

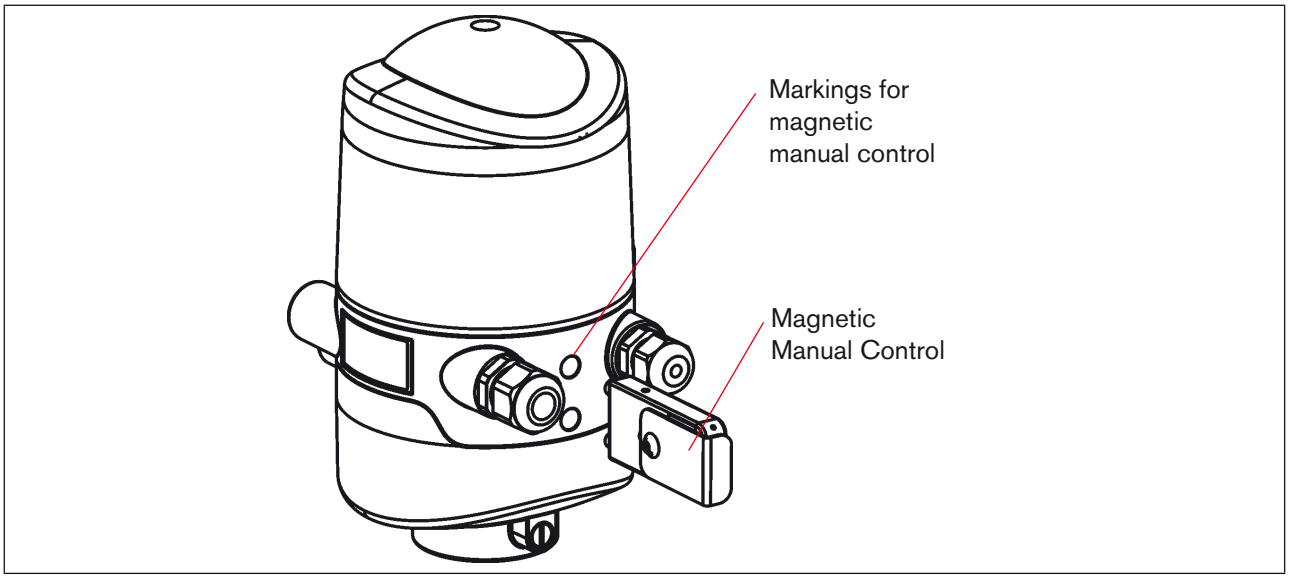

Fig. 29: Manual control on the basis of encoded magnetic fields

Irrespective of the signal of the higher-level control, the magnetic manual control sets the output of Solenoid Valve 1 electrically to an ON signal and, if control pressure is present, thereby switches the 2/A1 output.

However, if the output of solenoid valve 1 is activated by the control (ON signal), this switching state cannot be set to an OFF signal with the manual control!

The activation of the manual control is signaled by an illuminated LED display in the fault color: "Blinking patterns": 50 ms ON, 450 ms OFF.
The "blinking pattern" 100 ms ON, 100 ms OFF (3x) in the fault color signals that the manual control function was disabled by software - the magnetic manual control does not function in this case!
(see chapter *16.2. Blinking Pattern & Fault Signaling*)

Caution!

When the electrical manual control (valve location 1) is activated:

- the peripheral fault bit will be set for the AS interface design;
- the mode is switched to "Manual control active" for the DeviceNet design and can be read out;
- the feedback signals (positions 1-3, external initiator) function as per normal operation.

Always observe the safety guidelines and the system states!

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Procedure for activating & deactivating the manual control for valve location 2/A1:

→ Observe safety guidelines for the system prior to using the manual control.

→ Activating the magnetic manual control:
Hold the manual control tool on the identification points between the cable glands for three seconds (see Fig. 29)
("blinking pattern" in fault color = 50 ms ON, 450 ms OFF – active manual control;
"blinking pattern" in fault color = 100 ms ON, 100 ms OFF (3x) – manual control function disabled by the software).

→ Once the service measure has been completed, deactivate the magnetic manual control:
Hold the manual control tool on the identification points between the cable glands for three seconds (see Fig. 29).

After a power failure, the magnetic manual control is reset and the control head restarts in standard operating mode, i.e. the signal of the higher-level control is applied.

17.2. Mechanical Manual Control

If additional manual controls are required for additional service purposes or in the event of a failure of the electrical energy, it is possible for all voltage and communication designs to switch the connected process valve using the mechanical manual control of the solenoid valves after opening the housing.

DANGER!

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

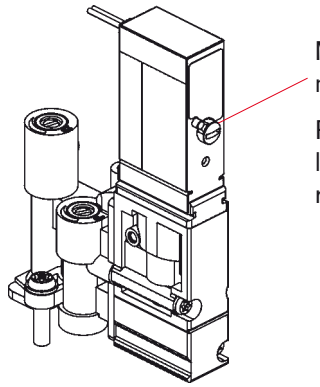

Fig. 30: Mechanical manual control of the solenoid valves

Once the service measures have been completed, reset all manual controls to "0" for control-operated operation of the system!

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18. MAINTENANCE, TROUBLESHOOTING

18.1. Safety instructions

DANGER!

Risk of injury from high pressure in the equipment!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of injury due to electrical shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury from improper maintenance!

- Maintenance may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following maintenance, ensure a controlled restart.

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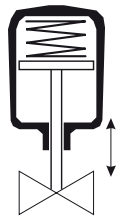
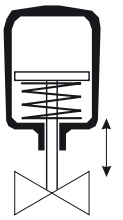
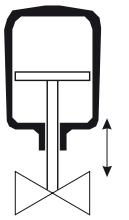
18.2. Safety Positions

Safety positions after failure of the electrical or pneumatic auxiliary power:

Operating mode	Process valve design	Safety positions after failure of the auxiliary power	
		electrical	pneumatic
 up down	single-acting Control function A ▪ air opening ▪ spring closing	down	down
 up down	single-acting Control function B ▪ air closing ▪ spring opening	up	up
 up down	double-acting Control function I ▪ air opening ▪ air closing	not defined	not defined

By default, the control head is equipped with solenoid valves in circuit function design C (Circuit function C: 3/2-way valve; closed in rest position, output A unloaded).

If process valves with several switching positions (e.g. double-seated valves) are connected, the safety positions of the individual drives can be viewed according to the same logic as for a classical one-seated valve.

Safety positions after failure of the bus communication:

AS Interface:

If the watchdog is activated (default), behavior corresponds to the event of a failure of the auxiliary electrical power, i.e. all solenoid valve outputs are set to "0".

DeviceNet:

See chapter "*12.12.1. Configuration of the Safety Position of Solenoid Valves if Bus Error*".

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18.3. Maintenance

When used properly, the Control Head Type 8681 operates maintenance and trouble-free.

For service work, we offer spare part sets for certain components or modules (see chapter entitled "*20. Spare Parts*"). Repairs to the control head for use in explosive atmosphere, however, are only allowed by the manufacturer.

If service function is active (see chapter *6.6. Factory Settings in the Firmware*) a maintenance prompt is issued - signaled by a "blinking pattern" in the fault color (1 s ON, 3 s OFF) - see chapter *16.2. Blinking Pattern & Fault Signaling*.

18.4. Cleaning

NOTE!

Aggressive cleaning agents may damage the material!

- In the explosion-risk area, only wipe the control head with a damp or anti-static cloth to avoid electro-static charges.
- The customary cleaning agents and foam cleaners can be used to clean the outside. We recommend checking that the cleaning agents are compatible with the housing materials and seals before using the cleaning agent.

→ Clean the control head and rinse it thoroughly with clean water to safeguard against the formation of deposits in grooves and recesses.

If cleaning agent is not rinsed off carefully, its concentration may considerably exceed the concentration for use once the water has evaporated. The chemical effect will thus be several times stronger!

Observe the specifications of the manufacturer and the recommendations for use of the cleaning agent manufacturer!

18.5. Malfunctions

In the event of any malfunctions in spite of a correct installation, proceed according to the fault analysis described in the table below:

Fault description	Possible cause of the fault	Troubleshooting
No feedback signal	Position of the position measuring system (Teach-In) not appropriate for the spindle position	Perform or repeat the Teach-In process (see chapter *15.1. Setting the Position Measuring System (Teach-In)*)
	Setting of the external initiators incorrect	Set the external initiator according to the respective operating instructions.
	No or faulty associated feedback signals or external initiator	Set the connections according to the pin and plug configurations described in these operating instructions (for the respective voltage and communication variant).
	Target is not mounted on the process valve's spindle or target faulty	Check the target for correct mounting and condition (see chapter (*6.5. Position Measuring System Data*)).

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Fault description	Possible cause of the fault	Troubleshooting
Feedback signal is lost in system operation	Position in the limit range of the feedback area	Repeat the Teach-In process (see chapter *15.1. Setting the Position Measuring System (Teach-In)*)
		Check the process valve end positions during operation against the end positions in non-operative state of the system.
		Check the compressed air supply.
Valve output 2/A1 cannot be switched off with the control	Magnetic manual control is still activated	Deactivate the manual control - see chapter "*17.1. Magnetic Manual Control*"
Valve outputs cannot be switched off by the control	Mechanical manual control at the solenoid valve is still activated	Deactivate the manual controls at the solenoid valves - see chapter "*17.2. Mechanical Manual Control*"
Faults are signaled by means of LEDs	Possible causes may vary depending on the version	Please read the corresponding descriptions of the respective communication variant in these operating instructions.
No or faulty function of the process valves	No electrical power supply or communication for the control head	Check the power supply and the communication settings (also refer to detailed descriptions of the respective versions in these operating instructions)
	No or insufficient pneumatic supply of the control head	Check the compressed air supply and ensure that supply is sufficient
Incorrect function of the process valves	Confused pneumatic connection lines	Check the correct pneumatic connection of the control head to the process valve (for Fluid Diagram, see chapter "*5.4.2. Fluid diagram*" and the operating instructions of the corresponding process valves)
	Valves not correctly connected on electronics module	Check the correct electrical connection of the solenoid valves - see *Fig. 11: 24 V DC electronics module*

In the event of any undefined faults, be sure to contact the service department of Bürkert.

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19. REPLACEMENT OF COMPONENTS AND MODULES

If components or modules need to be replaced for maintenance or service reasons, please observe the following notes and descriptions.

Devices that are used in the explosion-risk area may be repaired by the manufacturer only.

19.1. Safety instructions

DANGER!

Risk of injury from high pressure!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of electric shock!

- Before reaching into the system (except for the Teach-In procedure in a non-explosive atmosphere) switch off the power supply and secure it to prevent restarting!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury due to improper maintenance work!

- Maintenance work may be carried out by authorized technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart!

- Secure system from unintentional activation.
- Following maintenance, ensure a controlled restart.

NOTE!

IP65 / IP67 protection

- During all work steps, make sure that IP65 / IP67 protection is once again ensured for the control head when used as intended!

Opening and Closing the Control Head

- During all work that requires opening and closing of the control head, be sure also to observe the notes and comments contained in chapter "*8. Opening and Closing the Housing*"!

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19.2. Changing the Electronics Module

NOTE!

Electrostatic sensitive components / modules!

- The device contains electronic components, which react sensitively to electrostatic discharge (ESD). Contact with electrostatically charged persons or objects may be hazardous to these components. In the worst case scenario, they will be destroyed immediately or will fail after start-up.
- Observe the requirements in accordance with DIN EN 61340-5-1 and 5-2 to minimize or avoid the possibility of damage caused by sudden electrostatic discharge!
- Also, ensure that you do not touch electronic components when the power supply voltage is present!

Removal procedure:

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

→ If necessary, mark the electrical connections to ensure correct assignment during reinstallation.

→ If necessary, note the position of the 4 DIP switches for the set color code and on the DeviceNet electronics module the DIP switches (8-switch block) for Baud rate and address. On the AS-i electronics module, note the AS interface address and the jumper positions (power supply to AS interface).

→ Loosen all electrical connections on the electronics module (plug-type connections, screw-type terminal connections).

→ Loosen the screw-type connection (Torx T10 screw) of the electronics module and store the screw in a safe place.

→ Carefully press the electronics module forwards so that the contact pins on the position measuring system are exposed.

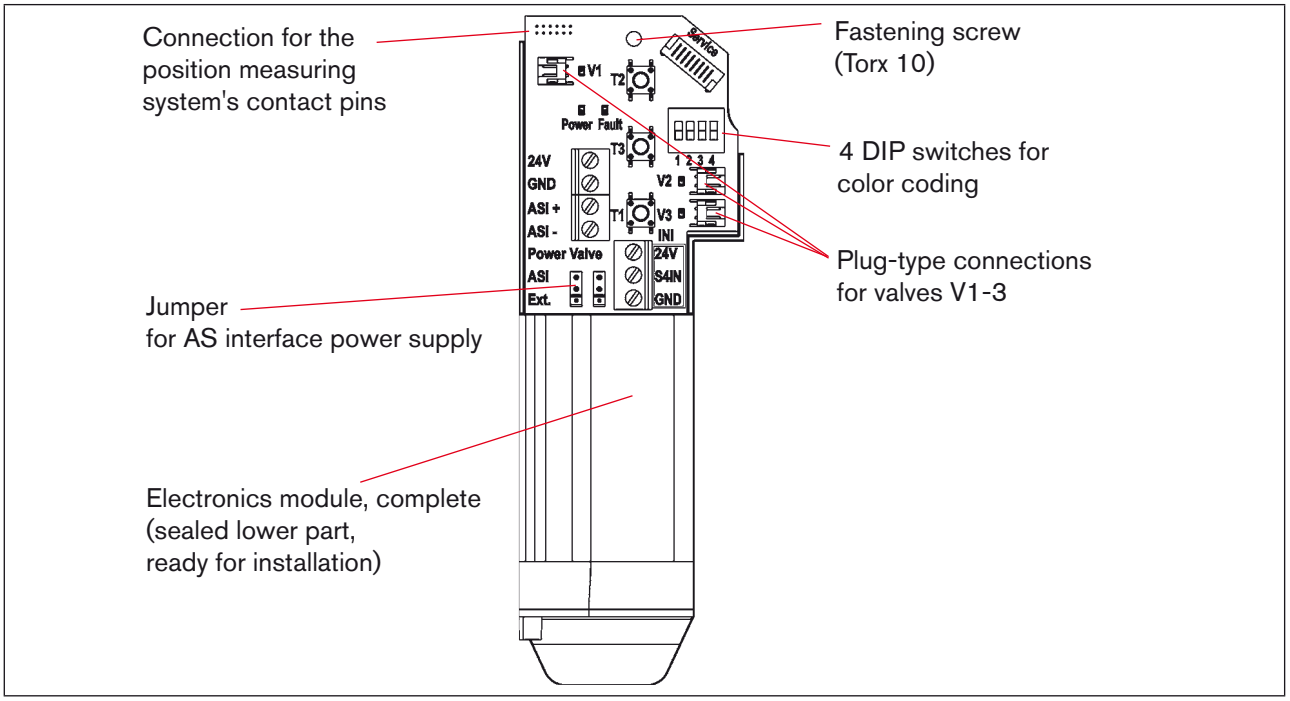

Fig. 31: Electronics module (example for AS Interface)

→ Carefully lift the electronics module upwards.

Installation procedure:

→ Carefully insert the entire electronics module into the recess in the lower housing part.

→ Plug the electronics module carefully onto the contact pins for the position measuring system.

→ Refasten the electronics module with the Torx T10 screw (torque 0.4 Nm).

→ Reattach the electrical connections.

→ Check DIP switch positions (4-switch block for color coding, 8-switch block on DeviceNet electronics module for address and Baud rate) and set the previously noted switch settings, if necessary.

→ If necessary, set AS interface address and jumper positions.

→ Perform Teach-In process (see chapter *15.1. Setting the Position Measuring System (Teach-In)*).

Be sure to work carefully and cautiously, so that the electronics are not damaged.

→ Close the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

19.3. Changing the Valves

According to the design, zero to three valve modules have been installed in the control head. The valves have been designed with the flow restriction equipment for intake and exhaust air and must be installed as a valve module.

Note:
Disassemble/assemble the valves in upright position as there is otherwise a risk that the non-return valve falls out!

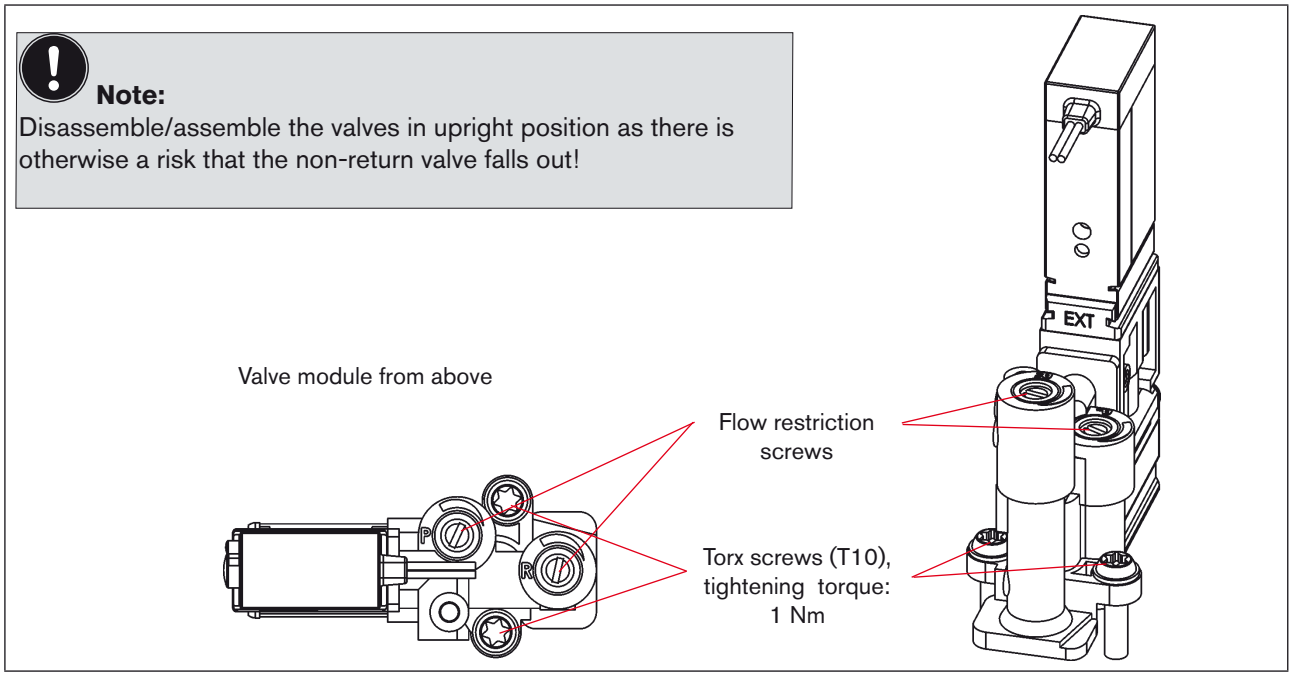

Fig. 32: Valve module

Procedure:

→ Open the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

→ If necessary, mark the electrical connections to ensure correct assignment during reinstallation.

→ Loosen the electrical connections.

→ Loosen the connecting screws (Torx T10) for the corresponding valve module.

→ Take out the valve module and replace it with the spare part set.

→ When inserting the valve module, make sure that the form seal fits correctly and fully on the lower side of the respective valve flange!

→ Valve module: For this, insert the screws (Torx T10) in the existing threading by turning them backwards and tighten them with a torque of 1.2 Nm.

→ Reattach the electrical connections.
(If other connections apart from the solenoid valve connections have been removed, read the corresponding chapters on the electrical installation of the respective voltage / bus / connection version).

→ Close the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

19.4. Changing the Position Measuring System

The position measuring system consists of a housing, with a PCB mounted above with LEDs and light conductor. There are four snap-fit hooks with which the position measuring system is secured in the lower housing part by snapping into place.

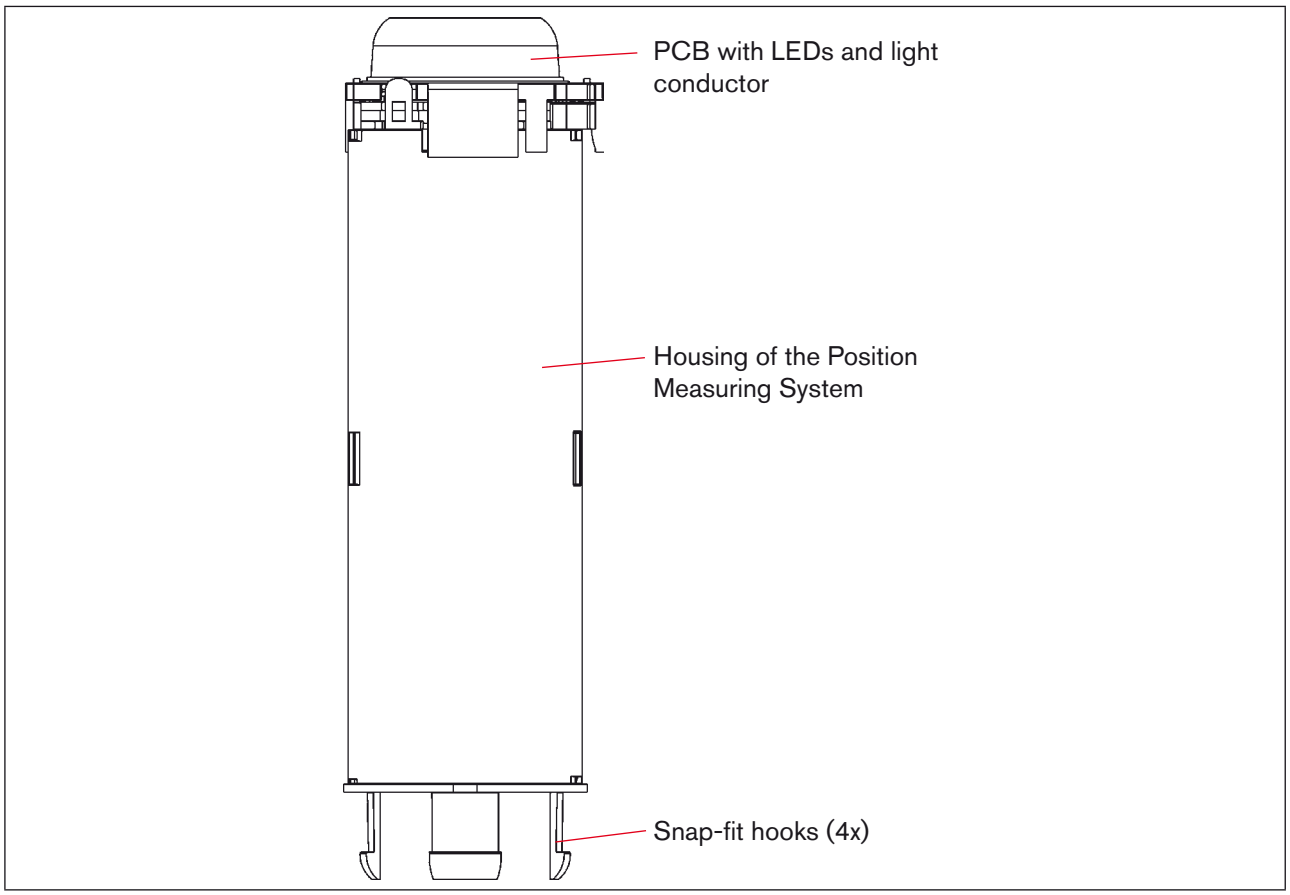

Fig. 33: Position Measuring System

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DANGER!

Risk of injury from high pressure!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

NOTE!

Electrostatic sensitive components / modules!

- Before changing the position measuring system, switch the electrical power for the control head off so that destruction of the PCB and electronics module is avoided.
- The device contains electronic components, which react sensitively to electrostatic discharge (ESD). Contact with electrostatically charged persons or objects may be hazardous to these components. In the worst case scenario, they will be destroyed immediately or will fail after start-up.
- Observe the requirements in accordance with DIN EN 61340-5-1 and 5-2 to minimize or avoid the possibility of damage caused by sudden electrostatic discharge!
- Also, ensure that you do not touch electronic components when the power supply voltage is present!

Deinstallation procedure:

→ Switch the electrical power to the control head off!

→ Loosen the control head from the process valve.

→ Open the housing observing the notes contained in chapter *8. Opening and Closing the Housing*.

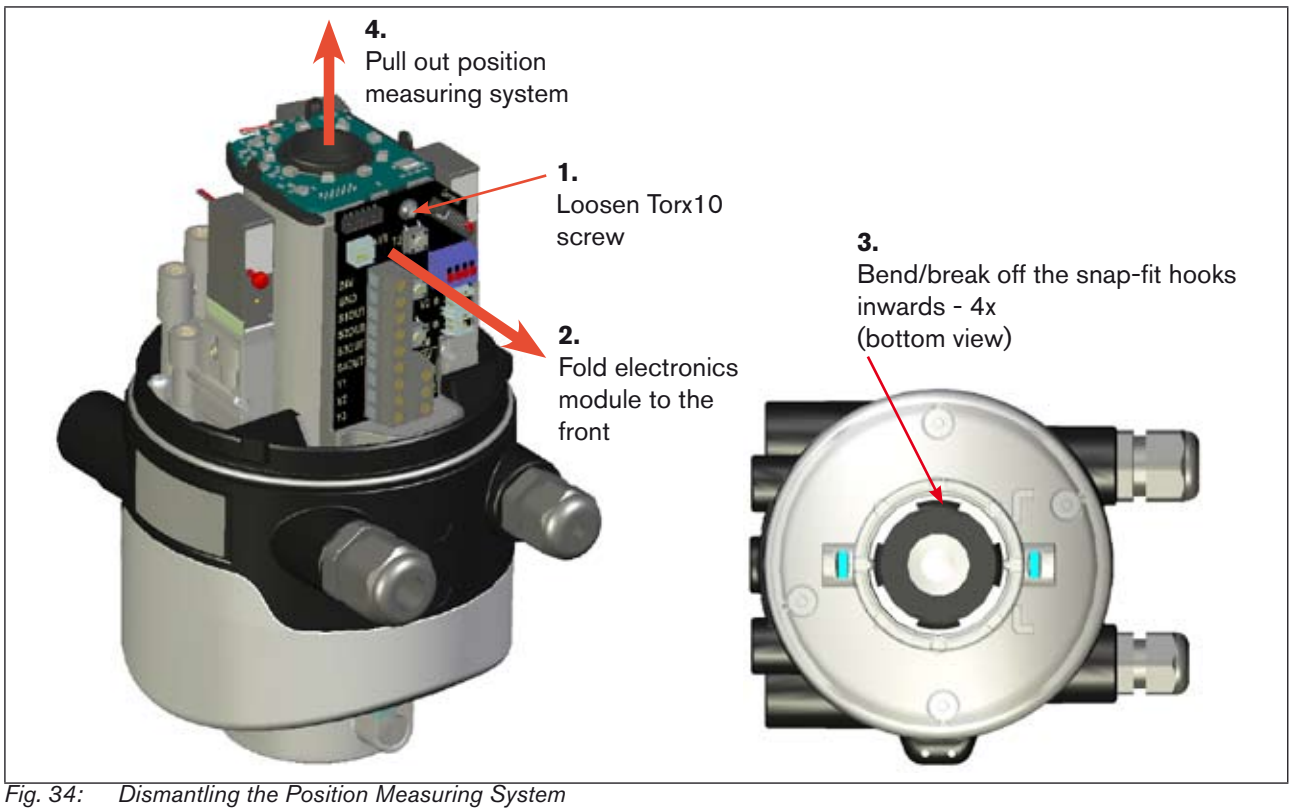

Fig. 34: Dismantling the Position Measuring System

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→ Loosen the electronics module's fastening screw (Torx 10) (see chapter *19.2. Changing the Electronics Module*).

→ Tilt the electronics forwards to loosen the position measuring system's contact pins from the electronics module.

→ Bend the snap-fit hooks on the bottom end of the position measuring system inwards. In some cases, break them off.

→ Pull the position measuring system upwards out of the guide.

Installation procedure:

→ Insert the new position measuring from above so that the contact pins are located on the side of the electronics module.

→ Carefully push the housing of the position measuring system downwards until the snap-fit hooks snap into place.

→ Slide the electronics module carefully onto the contacts pins and fasten the electronics module using the Torx screw.

→ Remount the control head on the process valve as described in chapter *7. Installation*.

→ Adjust position measuring system to the process valve by teaching (see chapter *15.1. Setting the Position Measuring System (Teach-In)*)

→ Close the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

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20. SPARE PARTS

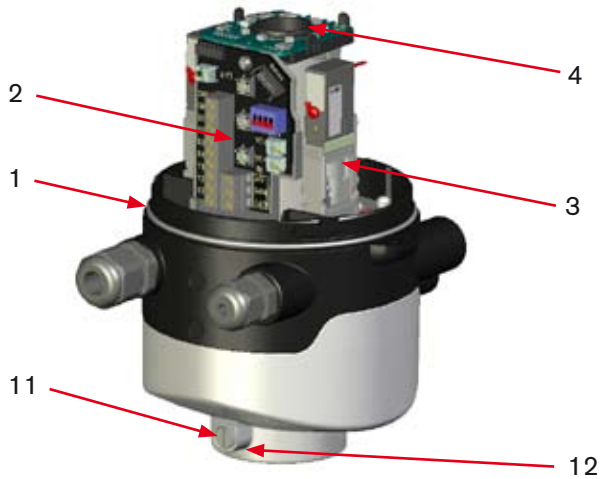
CAUTION!

Risk of injury and/or damage by the use of incorrect parts!

Incorrect accessories and unsuitable spare parts may cause injuries and damage the device and the surrounding area.

- Use original accessories and original spare parts from Bürkert only.

Item No.	Spare Parts	ID No.
1	O-ring 100 x 1.78 EPDM	797946
2	8681-24V module, casted + programmed	196480
2	8681-AS interface module, casted + programmed	196481
2	8681-DeviceNet module casted + programmed	196482
2	8681-120V module casted + programmed	196483
3	Adapter compl. with Valve 6524 (incl. throttle module)	797935
4	Position measuring sensor with PCB (LDR-85-BUE)	797885
(5)	Light conductor (Plexiglas)	797889
(6)	Cable with 12-pole plug M12 (IEC 61076-2-101), approx. 8 cm (24 V DC)	217574
(6)	Cable with 4-pole plug M12 (IEC 61076-2-101), approx. 8 cm (AS interface)	217573
(6)	Cable with 4-pole plug M12 (IEC 61076-2-101), approx. 80 cm (AS interface)	217572
(6)	Cable with 5-pin plug M12 (IEC 61076-2-101), approx. 80 cm (DeviceNet)	218187
(10)	Cover, coated, with logo	796053
11	Shoulder screw M5 (with pin)	797919
12	Square nut DIN 562 115	197723



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21. SHUTDOWN

21.1. Safety instructions

DANGER!

Risk of injury from high pressure!

- Before loosening pneumatic lines and valves, turn off the pressure and vent the lines.

Danger of explosion in explosive atmosphere (only in the event of a fault as zone 2)!

- Opening the hood or the housing in an explosive atmosphere is only allowed in the isolated state!

WARNING!

Risk of electric shock!

- Before reaching into the system (except for the Teach-In procedure) switch off the power supply and secure it to prevent reactivation!
- Observe applicable accident prevention and safety regulations for electrical equipment!

Risk of injury due to improper disassembly!

- Disassembly work may be carried out by authorized technicians only and with the appropriate tools!

21.2. Dismantling the Control Head Type 8681

Prior to starting with the work, check the system status!

Procedure:

Cable gland versions:

→ Open the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

→ Uninstall the electrical connections at the terminal strip.

→ Close the housing observing the notes contained in chapter "*8. Opening and Closing the Housing*".

→ Loosen the pneumatic connections (For a detailed description, see chapter "*9. Pneumatic Installation*").

→ Loosen the locking screws (shoulder screws M5).

→ Pull control head upwards and off the adaptation.

Multi-pole connection versions:

→ Remove the multi-pole plugs.

→ Loosen the pneumatic connections (For a detailed description, see chapter "*9. Pneumatic Installation*").

→ Loosen the locking screws (shoulder screws M5).

→ Pull control head upwards and off the adaptation.

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22. PACKAGING AND TRANSPORT

NOTE!

Transport damage!

Inadequately protected equipment may be damaged during transport.

- During transportation protect the device against moisture and dirt in shock-resistant packaging.
- Avoid the effects of heat and cold which could result in temperatures above or below the permitted storage temperature.

Approved non-return and reusable transport containers are used for the transport ex factory and storage of the control head. Preferably use this packaging.

If the control head is stored for further pre-assembly of a system, for example as part of a process valve module, kindly make sure:

→ that the control head has been secured sufficiently!

→ that the electrical and pneumatic pipes cannot be damaged by accident and / or cannot damage the control head indirectly!

→ that the control head is not used as support during packaging and transport!

→ that the control head is not exposed to any mechanical stress!

23. STORAGE

NOTE!

Incorrect storage may damage the device.

- Store the device in a dry and dust-free location!
- Storage temperature: -20 ... +65 °C.

Kindly make sure that the devices, following storage at low temperatures, are heated slowly to room temperature before you carry out any assembly work on the devices or start operation of the devices!

24. DISPOSAL

→ Dispose of the device and packaging in an environmentally friendly manner.

NOTE!

Damage to the environment caused by device components contaminated with media.

- Observe the relevant disposal and environmental protection regulations.

Note:

Observe national waste disposal regulations.

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