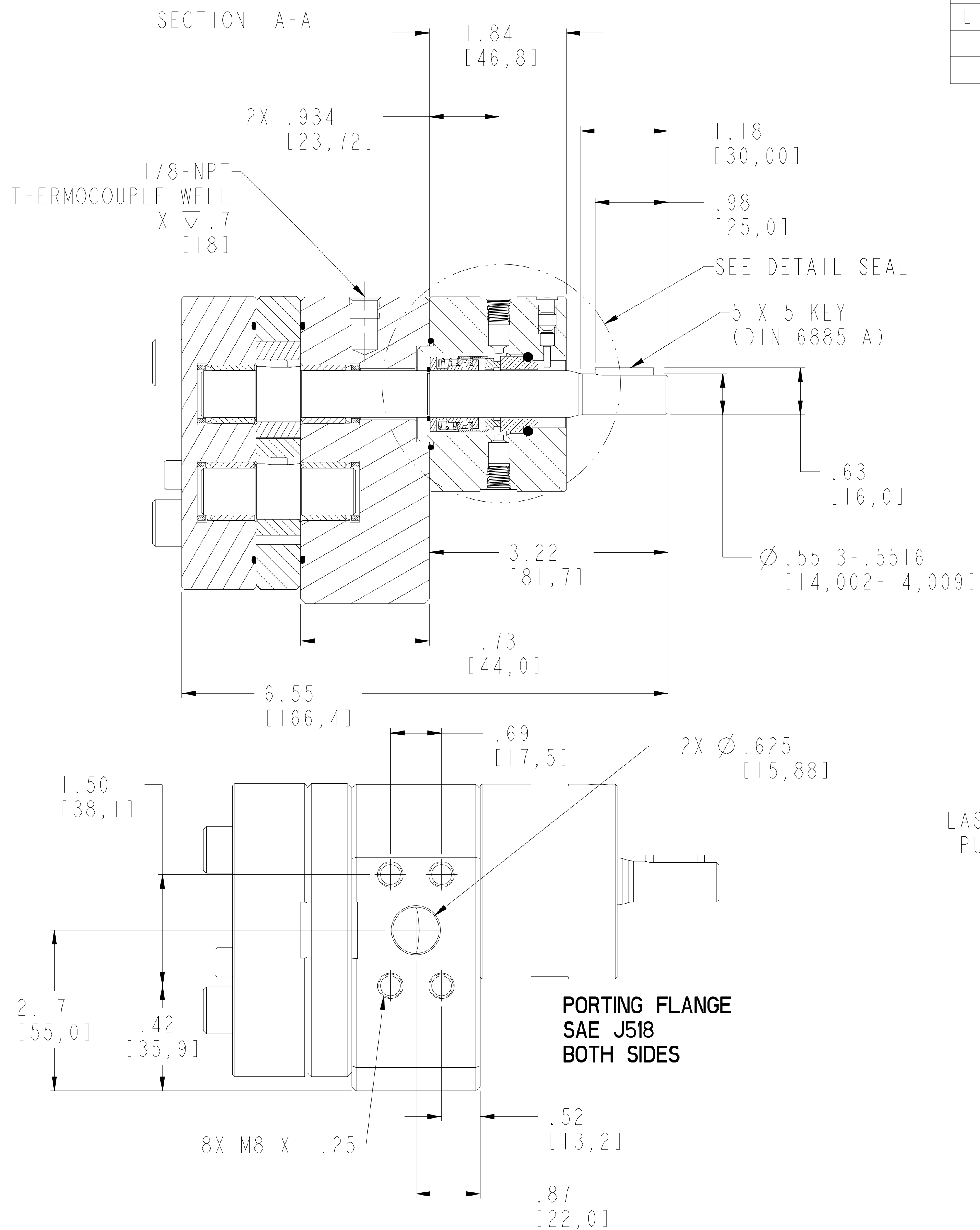
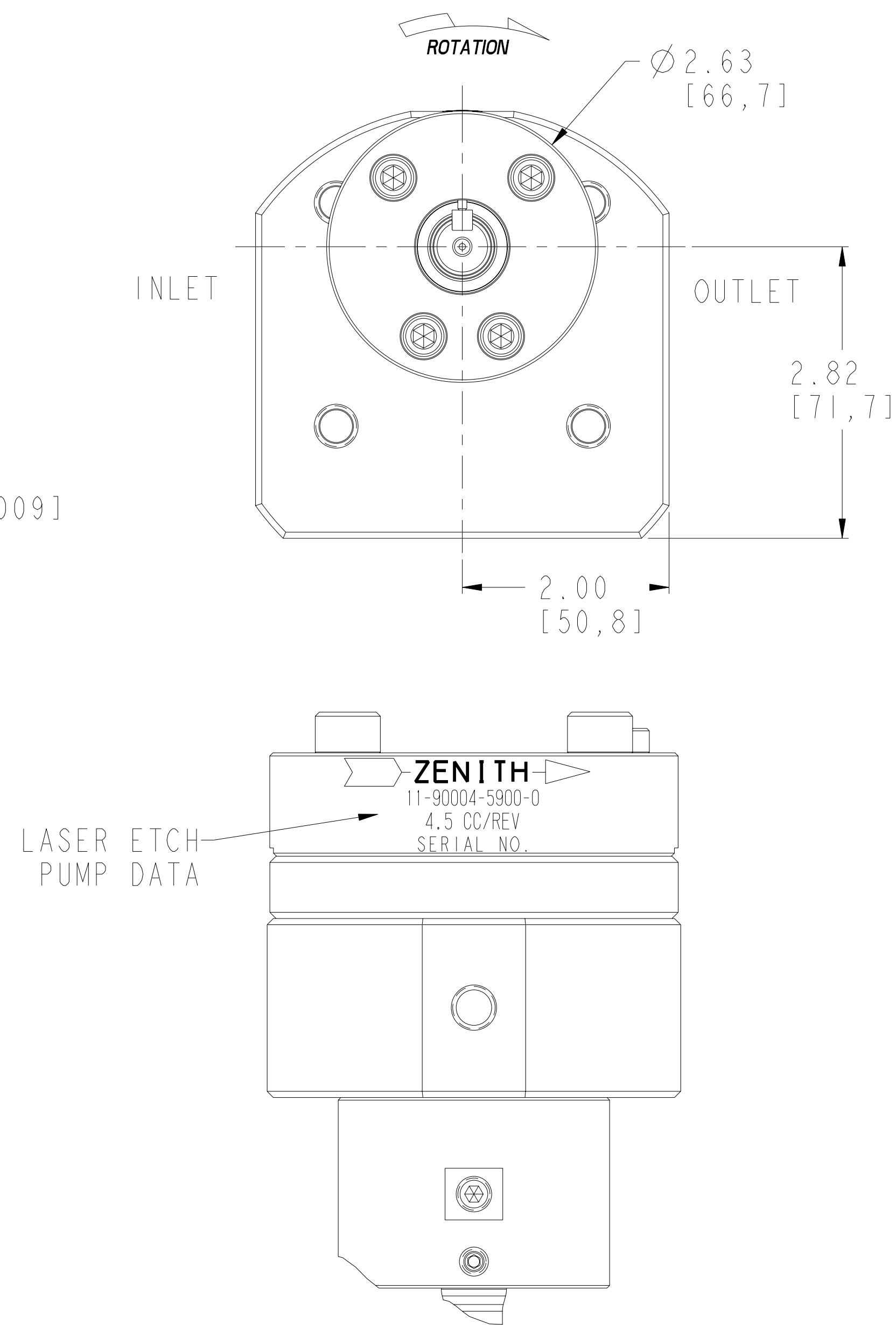



TORQUE CHART
M6 BOLTS LUBRICATED = 70 lb.-in. (7.9 N-m)
M10 BOLTS LUBRICATED = 335 lb.-in. (37.8 N-m)
M8 BOLTS (FLANGE) LUBRICATED = 169 lb.-in. (19.1 N-m)
M12 BOLTS (MOUNTING) LUBRICATED = 580 lb.-in. (66.0 N-m)



REVISIONS			
LTR	DESCRIPTION	DATE	ECN NO.
I	PLUG WAS 18-73000-0007-1	07/26/07	128-2007

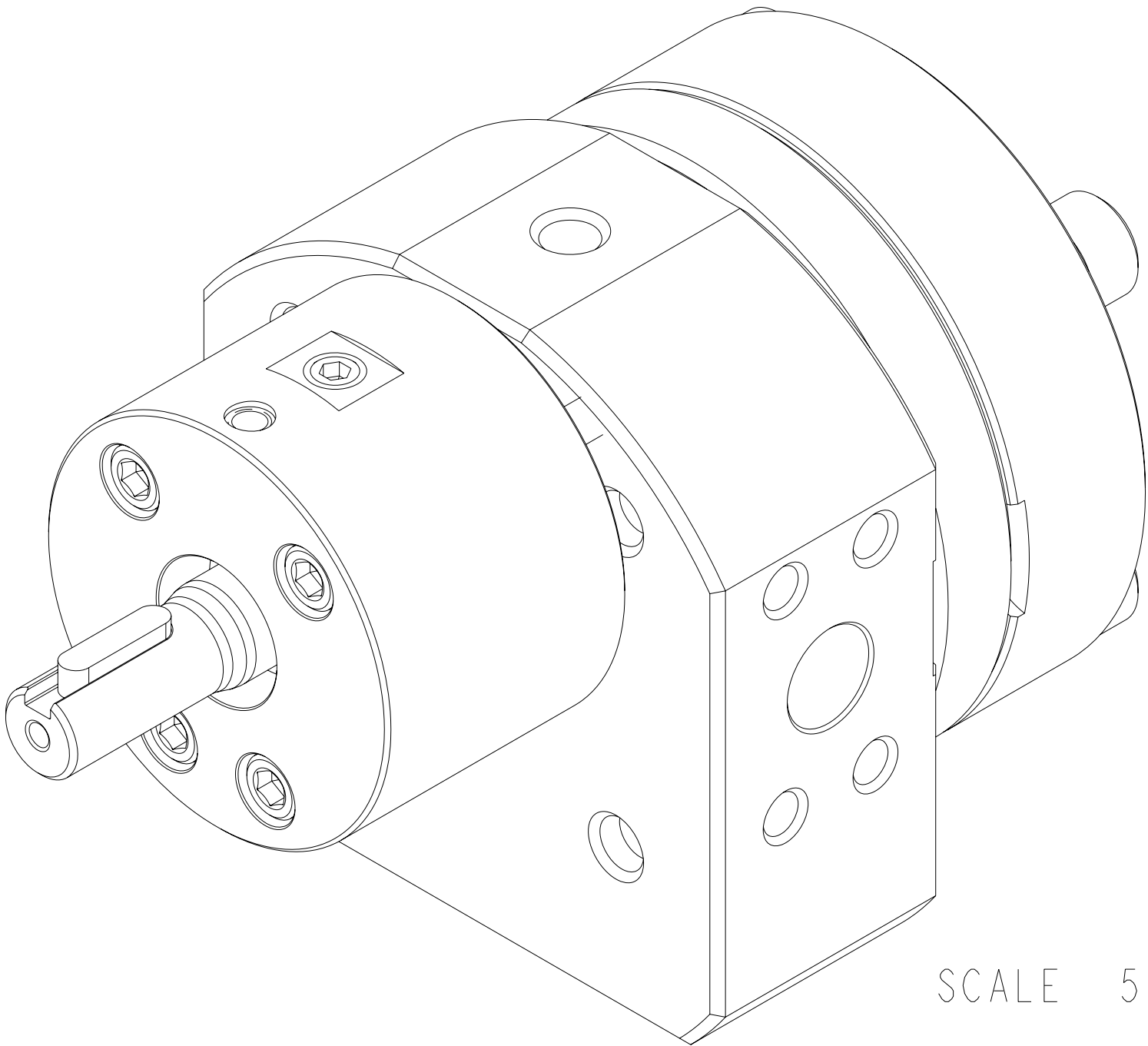


INTERPRET PER ASME-Y14.5M 1994

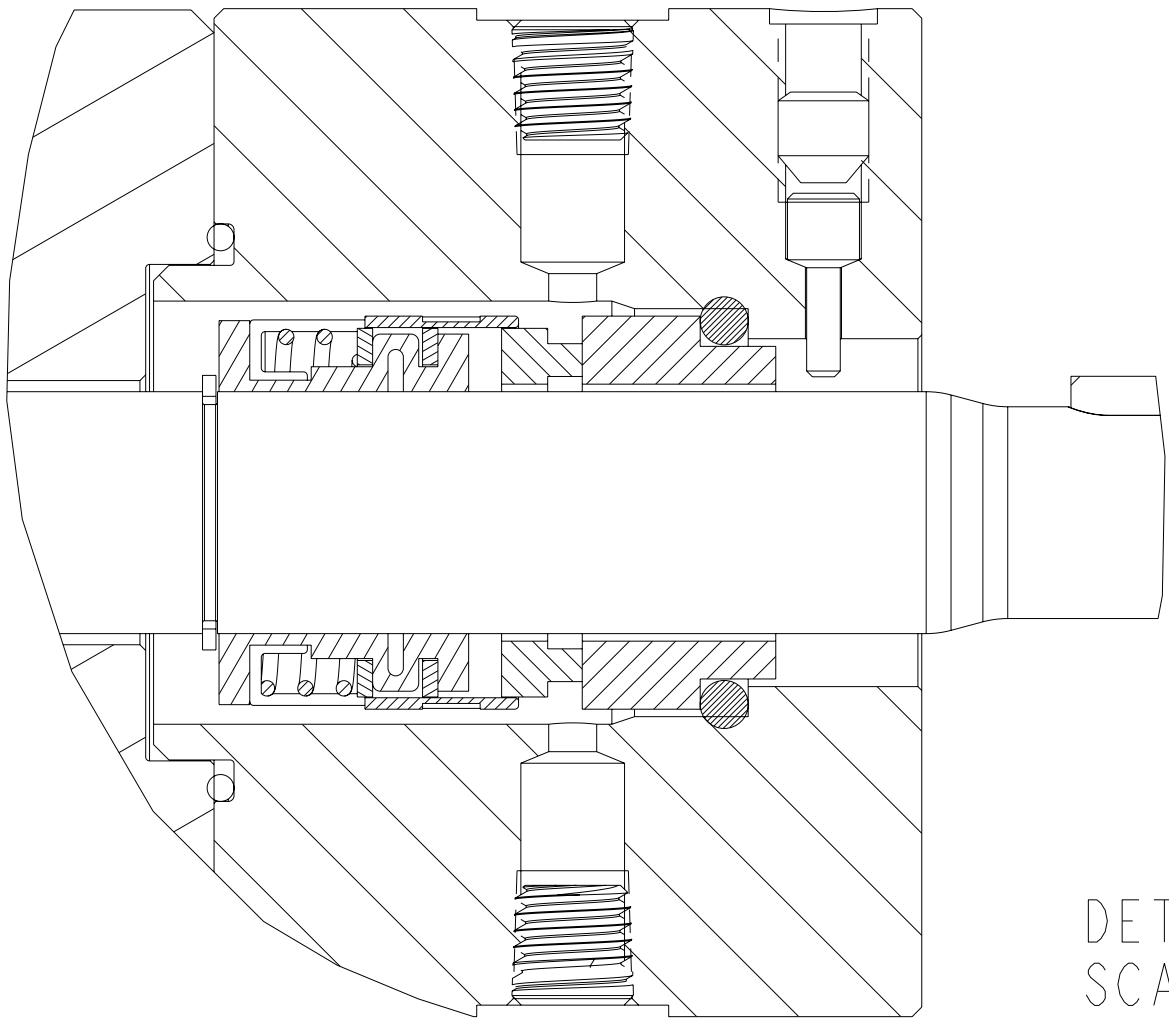
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		CHECKED			
		PART WEIGHT = 48.339 LBS			
		SURFACE AREA = 371.839 IN^2			
MATERIAL	SEE BILL OF MATERIAL SHEET 2 OF 3	MODEL NUMBER = 119000459000 DRAWING = 119000459000			C-9000 TYPE PUMP 4.5 CC/REV RANDOM 900
		PRO/ENGINEER DRAWING	SIZE D	SCALE 1:1 SHEET 1 OF 3	DRAWING NUMBER 11-90004-5900-0

ITEM NO.	PART NUMBER	PART NAME	MATERIAL	QTY
	119000459000	C-9000 TYPE PUMP		1
8	146945200174	ASSEMBLY, FRONT PLATE		1
21	156945200384	PLATE, FRONT	ZP1222	1
45	150752000061	BUSHING, SPACER	316 S.S.	2
24	150453100091	BEARING, SLEEVE	ZP1186	2
5	152521900242	GEAR, DRIVING	ZP2724	2
2	157956800732	SHAFT, DRIVE	ZP2724	1
4	185600800361	KEY, ROUND	303 SS	2
9	150115600392	ARBOR	ZP2724	1
10	151609100591	DOWEL, HOLLOW	17-4PH	2
3	156925100564	PLATE, GEAR	ZP1222	1
7	146915100162	ASSEMBLY, REAR PLATE		1
20	156915100374	PLATE, REAR	ZP1222	1
45	150752000061	BUSHING, SPACER	316 S.S.	2
23	150453100091	BEARING, SLEEVE	ZP1186	2
34	187650402761	O-RING	PTFE ENCAPSULATED FLUOROCARBON	2
11	155402000343	HOUSING, SEAL	ZP1222	1
13	187900300481	TYPE 502 MECHANICAL SEAL		1
33	187650401891_INV	O-RING	PTFE ENCAPSULATED FLUOROCARBON	1
17	1856008000051	KEY, SQUARE	STEEL 50-1 K	1
30	150013100652	SEAL ASSEMBLY TOOL	ACETAL COPOLYMER	1
19	189341010802	SHCS M10X1.5 X 80 MM 316 SS		4
15	189340610502	SHCS M6X1 X 50MM 316 SS		5
40	151609100401	PIN, DOWEL	ZP1222	1
41	189300000351	M6 X 1.0P SOCKET SET SCREW	STAINLESS STEEL	1
42	1873000000161	PLUG, DRYSEAL TYPE	316 S.S.	2
16	181831800142	RING - RETAINING	PH 15-7 MO	1

REVISIONS			
LTR	DESCRIPTION	DATE	ECN NO.
1	PLUG WAS 18-73000-0007-1	07/26/07	128-2007



SCALE 5:4



DETAIL SEAL
SCALE 2:1


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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCH
TOLERANCES

.XX ± 0.01
.XXX ± 0.005
ANG ± 0.5

MATERIAL
SEE BILL OF MATERIAL
SHEET 2 OF 3

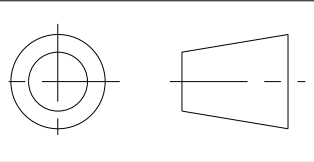
DRAWN	BNS	05.10.99
CHECKED		
PART WEIGHT = 48.339 LBS		
SURFACE AREA = 371.839 IN^2		
MODEL NUMBER = 119000459000 DRAWING = 119000459000		
PRO/ENGINEER DRAWING	SIZE D	



ZENITH PUMPS
5910 ELWIN BUCHANAN DRIVE
SANFORD, NC 27330

C-9000 TYPE PUMP 4.5 CC/REV RANDOM 900	
SCALE 1:2 SHEET 2 OF 3	DRAWING NUMBER 11-90004-5900-0

INTERPRET PER ASME-Y14.5M 1994



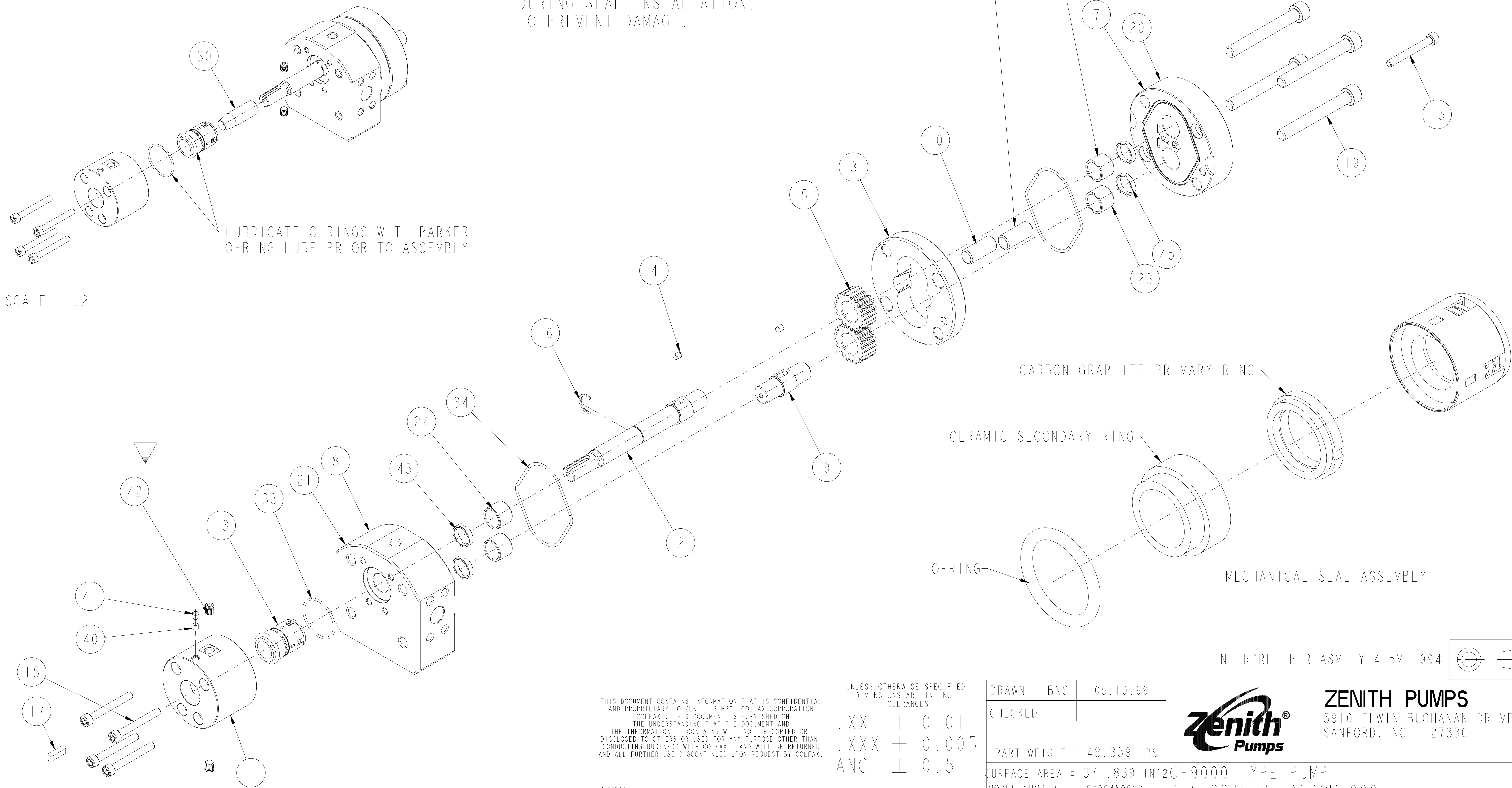
TO PREVENT DAMAGE
INSTALL SEAL ASSEMBLY TOOL
ONTO SHAFT TO COVER KEYWAY
DURING SEAL INSTALLIATION.


PRESS SEAT AND O-RING FIRMLY
INTO SEAL HOUSING PRIOR
TO INSTALLING ONTO PUMP.

LUBRICATE UNDERSIDE OF CAP & THREADS
ON FASTENERS WITH ANTI-SEIZE
COMPOUND PRIOR TO ASSEMBLY.

INSTALL SEAL ASSEMBLY TOOL
ONTO SHAFT TO COVER KEYWAY
DURING SEAL INSTALLATION,
TO PREVENT DAMAGE.

REVISIONS			
LTR	DESCRIPTION	DATE	ECN NO.
I	PLUG WAS 18-73000-0007-1	07/26/07	128-2007



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	.XX ± 0.01		CHECKED		
	.XXX ± 0.005				
	ANG ± 0.5		PART WEIGHT = 48.339 LBS		
MATERIAL	SEE BILL OF MATERIAL SHEET 2 OF 3		SURFACE AREA = 371.839 IN ²		C-9000 TYPE PUMP
			MODEL NUMBER = 119000459000		4.5 CC/REV RANDOM 900
			DRAWING = 119000459000		
			PRO/ENGINEER DRAWING	SIZE D	SCALE 5:8 SHEET 3 OF 3