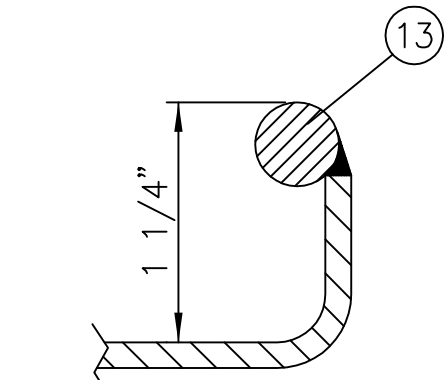
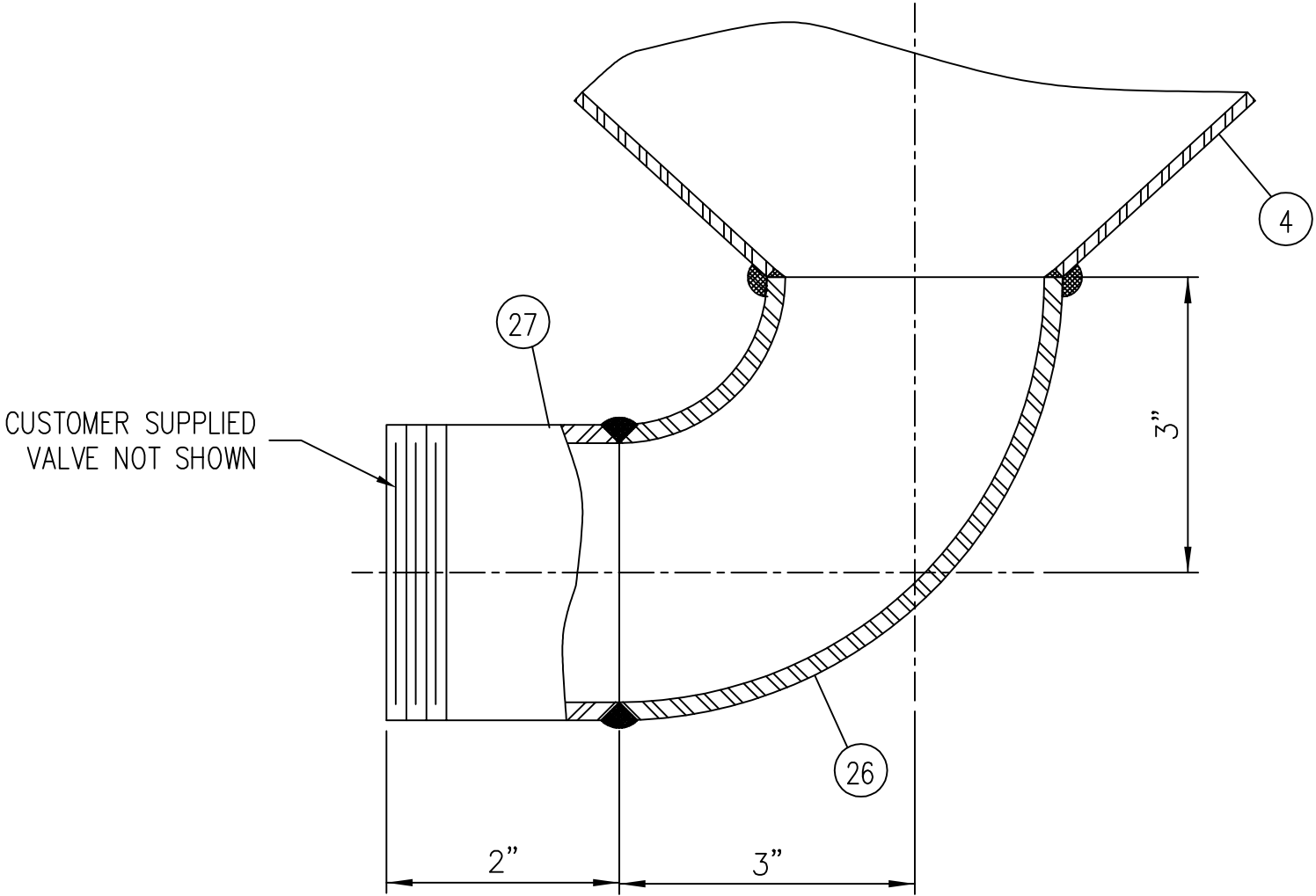
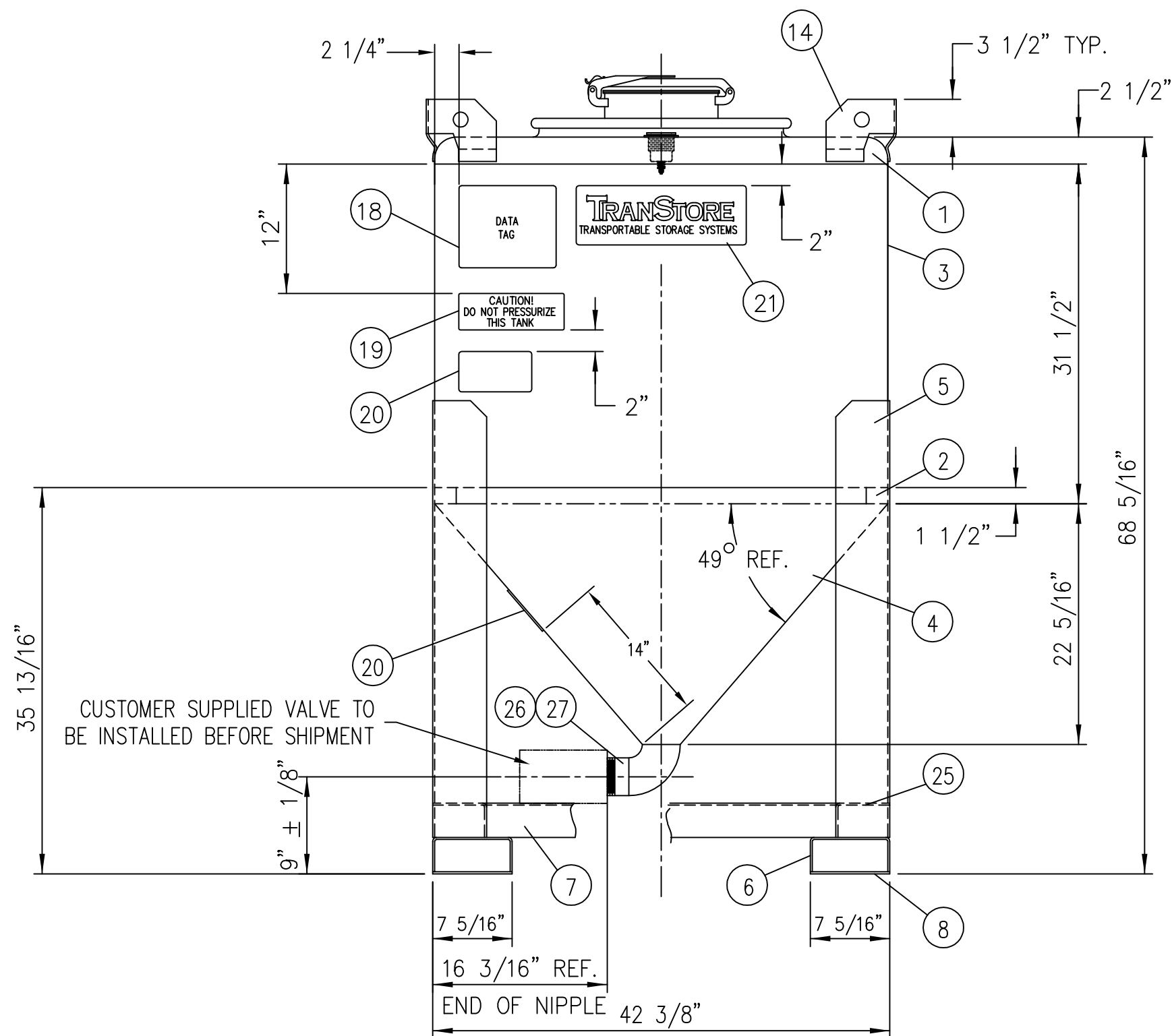


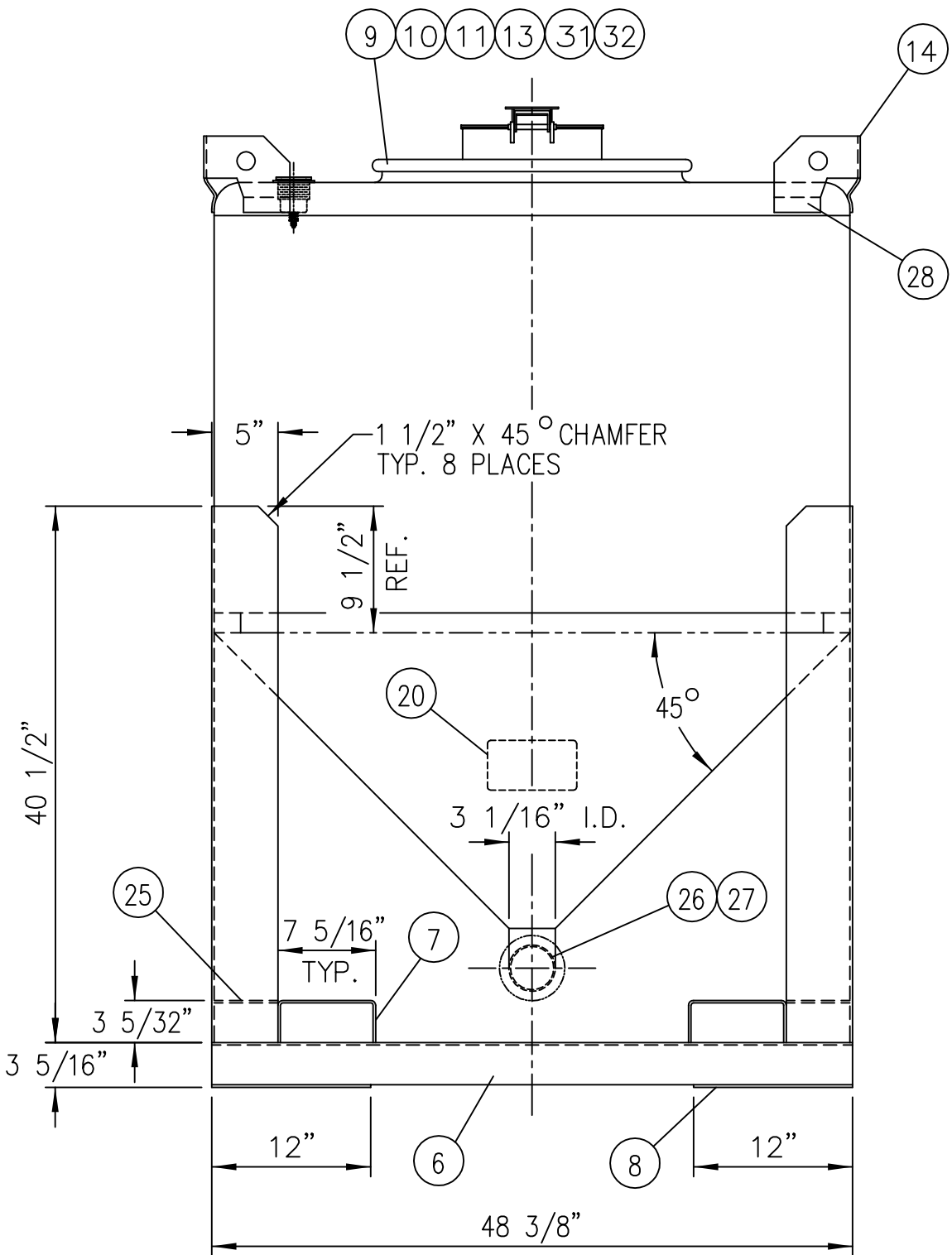
NOTE: REINFORCING PAD TO BE WELDED TO OUTSIDE OF DRUM COVER, 10" QUICK FILL TO BE WELDED FLUSH W/INSIDE OF DRUM COVER.



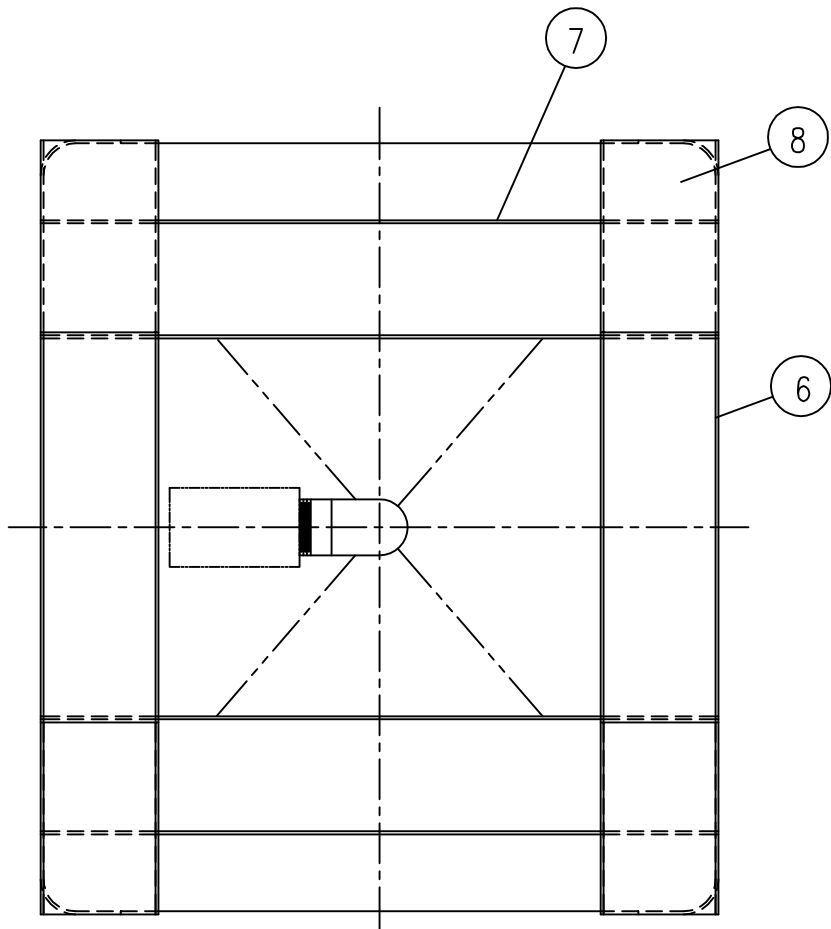
DRUM NECK SECTION
SCALE: NONE



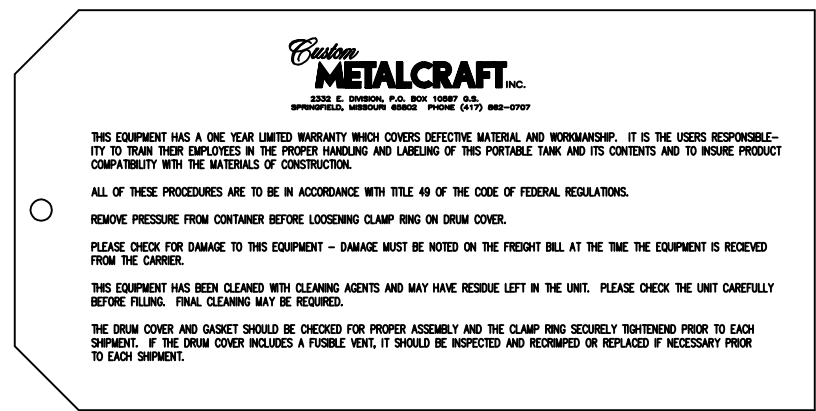
FRONT VIEW



RIGHT SIDE VIEW



BOTTOM VIEW



DETAIL ITEM #29
SCALE: NONE

| ITEM NO. | QUANTITY | PART NO. | DESCRIPTION |
|----------|----------|----------|---|
| 1 | 1 | 534847 | TOP - 10 GA. - 304 S.S. |
| 2 | 4 | 951111 | CORNER INSERT, HOPPER - 10 GA. - 304 S.S. |
| 3 | 2 PC | 951010 | SHELL - 10 GA. - 304 S.S. |
| 4 | 2 PC | 951111 | HOPPER - 10 GA. - 304 S.S. |
| 5 | 4 | 951039 | LEG - 8 GA. X 5" X 5" X 40 1/2" LG. - 304 S.S. |
| 6 | 2 | 951039 | FORK CHANNEL - 8 GA. X 3" X 7" (INSIDE) X 48 3/8" LG. - 304 S.S. |
| 7 | 2 | 951039 | FORK CHANNEL - 8 GA. X 3" X 7" (INSIDE) X 42 3/8" LG. - 304 S.S. |
| 8 | 4 | 951039 | FLOOR PAD - 8 GA. X 7 1/8" X 12" LG. - 304 S.S. |
| 9 | 1 | 531459 | DRUM COVER, RAISED CENTER - 22 1/2" DIA. NOM. - 304 S.S. |
| 10 | 1 | 545262 | GASKET - FOR DRUM OPENING - VITON. |
| 11 | 1 | 534488 | CLAMP RING - 304 S.S. |
| 12 | - | ----- | OMIT. |
| 13 | 1 | 530946 | DRUM NECK - 22 1/2" DIA. NOM. X 7/16" DIA. - 304 S.S. |
| 14 | 4 | 534282 | LIFTING LUG - 8 GA. WITH SHARP RADIUS CORNERS - 304 S.S. |
| 15 | 1 | 535236 | WELD FLANGE - 2" SIZE - 304 S.S. |
| 16 | 1 | 545150 | VENT, PRESS/VAC. - 2" NPT, LOW PROFILE, 316 S.S. W/VITON SEATS 5.0 PSIG PRESS/0.5 PSIG VAC. - GITS #1655-200812. |
| 17 | - | ----- | OMIT. |
| 18 | 1 | 551412 | DATA TAG - 304 S.S. |
| 19 | 1 | 540009 | DECAL - "CAUTION! DO NOT PRESSURIZE THIS TANK." |
| 20 | 2 | 541251 | DECAL - "THIS TANK MUST BE VENTED PRIOR TO DISCHARGE." |
| 21 | 1 | 540069 | DECAL - "TRANSTORE." |
| 22 | 1 | 951039 | REPAD - 8 GA. X 19" O.D. - 304 S.S. |
| 23 | - | ----- | OMIT. |
| 24 | - | ----- | OMIT. |
| 25 | 4 | 951039 | ANGLE - 8 GA. X 3" X 4 11/16"(INSIDE) X 4 13/16" LG. W/2"R. - 304 S.S. |
| 26 | 1 | 541784 | ELBOW, BUTT WELD - 3" X 90 DEG., SR, SCH. 40 - 304 S.S. |
| 27 | 1 | 541390 | NIPPLE - 3" NPT X 2" LG. (TOE) - 304 S.S. |
| 28 | 8 | 951039 | SPACER PAD - 8 GA. X 1 1/8" X 3 1/2" - 304 S.S. |
| 29 | 1 | 540908 | WARRANTY TAG - ORANGE CARDBOARD. |
| 30 | 1 | 542108 | FILL COVER - 10" QUICK OPENING/KNAPPCO #LJ1110 - 304 S.S. W/BUNA-N. |
| 31 | 1 | 540073 | BOLT - 5/8" NC X 5" LONG - S.S. |
| 32 | 1 | 540074 | NUT - 5/8" NC - S.S. |

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
2. 2" LARGE RADIUS TOP AND SHELL W/FORMED FORK CHANNELS.
3. MATERIAL OF CONSTRUCTION IS 304 S.S. AND NOTED.
4. INSIDE OF TANK IS TO BE WIPED CLEAN AT FINAL ASS'Y.
5. WARRANTY TAG IS TO BE WIRED TO CLAMP RING AT FINAL ASS'Y.

| | | | |
|---|------------------|--|-----------------|
| METALCRAFT U.S. PATENTED VALVE SEALS | | TRANSTORE TRANSPORTABLE STORAGE SYSTEMS | |
| WFL SERIAL NO. | MODEL NO. | COUNTRY | MANUFACTURED |
| AT ASSY | 511747 | USA | CM |
| COMPET. PRODUCT | WFL ORDER NO. | TIME TEST IN | DATE SERIAL NO. |
| 350 GAL | - | - | - |
| WFL SERIAL NO. | TEST DATE WFL-16 | WFL SERIAL NO. | WFL SERIAL NO. |
| AT ASSY | - | 304 S.S. | - |
| WFL SERIAL NO. | COMPET. L | TIME TEST IN | - |
| - | - | - | - |
| DATE RECEIVED WFL-16 | | | |
| / / | | | |
| / / | | | |

| | | | |
|-----------------|-------------|-------------------------|--|
| M | JAM | 8-26-09 | ITEM 10 WAS 540429* |
| L | R.K.L. | 6-17-08 | REMOVED #23 GUARD PER CUST. REQUEST. |
| K | R.K.L. | 6-12-08 | REVISED TO NON-U.N. TANK PER CUSTOMER REQUEST. UPDATED TO CURRENT STANDARDS. |
| J | R.K.L. | 05/24/00 | REVISED TO SHOWN CUSTOMER SUPPLIED VALVE. |
| I | R.K.L. | 04/18/00 | REVISED ITEM #16 & #17. |
| H | R.T. | 09-01-99 | UPDATED B.O.M. To CURRENT ROUTING |
| G | R.T. | 6-23-98 | ADDED ITEM'S 31 & 32 REVISED ITEM 11 TO BOLTED CLAMP RING |
| F | R.T. | 6-5-98 | ADDED U.N. TAG, REVISED B.O.M. & UP-DATED DWG. |
| E | G.R.A. | 05-06-98 | REVISED ITEM #3. |
| D | G.R.A. | 04-17-98 | UPDATED TO CURRENT STANDARDS. |
| REVISION SYMBOL | REVISED BY | REVISION DATE | DESCRIPTION OF CHANGE |
| CODE | ACADR14 | PLOTTER SCALE 1"=12" | DO NOT SCALE DRAWING |
| FILE NUMBER | 511747M.DWG | | |

| | | | |
|---|------------------------|---------------------|---------------|
| MATERIAL FINISHES | | | |
| INTERIOR | 2B | | |
| EXTERIOR | 2B | | |
| WELD FINISHES | | | |
| INTERIOR | STANDARD CLEAN | | |
| EXTERIOR | STANDARD CLEAN | | |
| <div>Custom METALCRAFT INC.</div> <div>2332 E. DIVISION, P.O. BOX 10587 G.S. SPRINGFIELD, MISSOURI 65802 PHONE (417) 862-0707</div> | | | |
| THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO CUSTOM METALCRAFT INCORPORATED. IT IS SUBMITTED IN CONFIDENCE AND IS TO BE USED SOLELY FOR THE PURPOSE FOR WHICH IT IS FURNISHED AND RETURNED UPON REQUEST. THIS DRAWING AND SUCH INFORMATION IS NOT TO BE REPRODUCED, TRANSMITTED, DISCLOSED OR USED OTHERWISE IN WHOLE OR IN PART WITHOUT THE WRITTEN AUTHORIZATION OF CUSTOM METALCRAFT INCORPORATED. | | | |
| TITLE 350 GALLON HOPPER BOTTOM TANK - 304 S.S. | | | |
| CUSTOMER | | | |
| JOB | | | |
| NO REQ'D. | WORK ORDER NO. | PURCHASE ORDER NO. | |
| DRAWN BY R.K.LETTERMAN | DATE DRAWN 09-07-94 | APPROVED BY | DATE APPROVED |
| DRAWING NO. | 511747 | REVISION LEVEL M | |