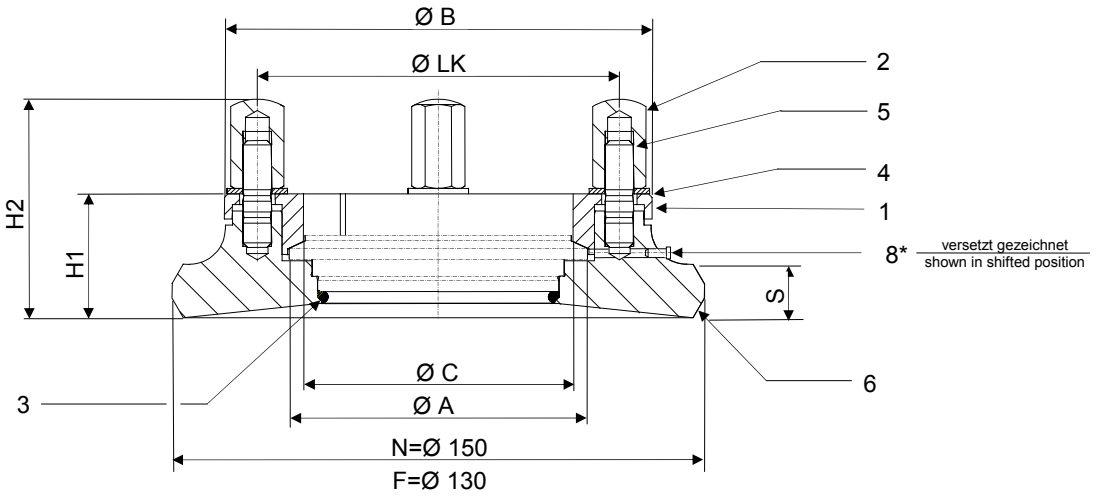
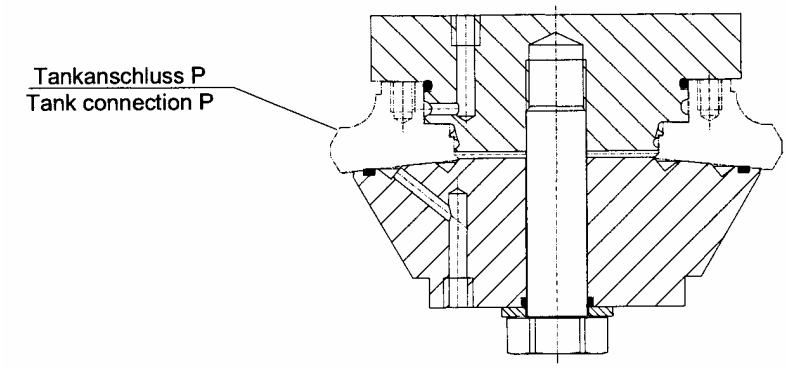
Datum/date: 2009-05-05 222ELI001569G_1.DOC	Ersatzteilliste und Maßblatt / Spare parts list and dimension sheet **Tankanschluss P / Tank Connection P**	



Erforderliche Schweißvorrichtung TAA/INL für DN 50/40 Sach-Nr. 229-103.45, für DN 25 Sach-Nr. 229-103.48,
siehe Ersatzteilliste 222ELI005451G
Necessary welding jig TAA/INL part no. 229-103.45 for DN 50/40, part no. 229-103.48 for DN 25, see spare parts list 222ELI005451G



Achtung / Attention

Beim Einschweißen der Tankanschlüsse Schweißanweisung 222RLI005452D beachten.
Observe welding instruction 222RLI005453E for welding the tank connections.

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Datum/date: 2009-05-05 222ELI001569G_1.DOC	Ersatzteilliste und Maßblatt / Spare parts list and dimension sheet **Tankanschluss P / Tank Connection P**	GEA

Pos. Item	Benennung / Designation	Werkstoff Material	Sach-Nr. / Part No.	
			DN 50/40	DN 25
			Prozessanschluss N / process connection N	Prozessanschluss F / process connection F
1	Druckentlastungshalbring / balancing half ring	1.4404	222-156.03	222-156.04
2	Hutmutter / cap nut	1.4305	912-047	912-047
3	O-Ring / o-ring	EPDM	930-144	930-309
4	Scheibe / washer	A2	921-014	921-014
5	Stiftschraube / screw pin	A2	903-171	903-171
*8	Kegelstopfen / taper plug	PA	922-292	922-292
Maße / Dimensions (mm)				
Ø A			84	66
Ø B			120,5	102,5
Ø C			76	58
Ø LK			102	84

Pos. Item	Benennung / Designation	Werkstoff Material	DN 50/40 Prozessanschluss N process connection N	DN 25 Prozessanschluss F / process connection F	Maß / Dimension (mm)		
					S	H1	H2
6	Tankanschluss P 50-5 / Tank connection P 50-5	1.4435/3.1B	222-157.06	--	5	34	61
	Tankanschluss P 50-6 / Tank connection P 50-6		222-157.05	--	6	34	61
	Tankanschluss P 50-8 / Tank connection P 50-8		222-157.04	--	8	34	61
	Tankanschluss P 50-10 / Tank connection P 50-10		222-157.03	--	10	34	61
	Tankanschluss P 50-12 / Tank connection P 50-12		222-157.02	--	12	34	61
	Tankanschluss P 50-15 / Tank connection P 50-15		222-157.01	--	15	34	61
	Tankanschluss P 50-20 / Tank connection P 50-20		222-157.13	--	20	39	66
	Tankanschluss P 50-5 / Tank connection P 50-5	1.4539/3.1B	222-157.12	--	5	34	61
	Tankanschluss P 50-6 / Tank connection P 50-6		222-157.11	--	6	34	61
	Tankanschluss P 50-8 / Tank connection P 50-8		222-157.10	--	8	34	61
	Tankanschluss P 50-10 / Tank connection P 50-10		222-157.09	--	10	34	61
	Tankanschluss P 50-12 / Tank connection P 50-12		222-157.08	--	12	34	61
	Tankanschluss P 50-15 / Tank connection P 50-15		222-157.07	--	15	34	61
	Tankanschluss P 25-15 / Tank connection P 25-15	1.4435/3.1B	--	222-157.14	15	34	61

Tankanschluss kpl. beinhaltet Pos. 1 – 8 / Tank connection cpl. included item 1 - 8		DN 50/40 Prozessanschluss N / process connection N	DN 25 Prozessanschluss F / process connection F
Tankanschluss P/kpl. 50-5 / Tank connection P/cpl 50-5	1.4435/3.1B	222-157.17	--
Tankanschluss P/kpl. 50-6 / Tank connection P/cpl. 50-6		222-157.18	--
Tankanschluss P/kpl. 50-8 / Tank connection P/cpl. 50-8		222-157.19	--
Tankanschluss P/kpl. 50-10 / Tank connection P/cpl. 50-10		222-157.20	--
Tankanschluss P/kpl. 50-12 / Tank connection P/cpl. 50-12		222-157.21	--
Tankanschluss P/kpl. 50-15 / Tank connection P/cpl. 50-15		222-157.22	--
Tankanschluss P/kpl. 50-20 / Tank connection P/cpl. 50-20		222-157.23	--
Tankanschluss P/kpl. 50-5 / Tank connection P/cpl. 50-5	1.4539/3.1B	222-157.24	--
Tankanschluss P/kpl. 50-6 / Tank connection P/cpl. 50-6		222-157.25	--
Tankanschluss P/kpl. 50-8 / Tank connection P/cpl. 50-8		222-157.26	--
Tankanschluss P/kpl 50-10 / Tank connection P/cpl. 50-10		222-157.27	--
Tankanschluss P/kpl. 50-12 / Tank connection P/cpl. 50-12		222-157.28	--
Tankanschluss P/kpl. 50-15 / Tank connection P/cpl. 50-15		222-157.29	--
Tankanschluss P/kpl. 25-15 / Tank connection P/cpl. 25-15	1.4435/3.1B	--	222-157.30

* (Pos. 8) Kegelstopfen muß nach dem Schweißen entfernt werden. / after welding the taper plug (item 8) has been to remove.

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