

DB300 - <offline> - Data view

"Traceability_Status"

Global data block DB 300

Name:

Family:

Author:

Version: 0.1

Block version: 2

Time stamp Code: 03/17/2015 10:26:48 AM

Interface: 03/17/2015 10:26:48 AM

Lengths (block/logic/data): 00212 00054 00000

Block: DB300

| Address | Name | Type | Initial value | Actual value | Comment |
|---------|-----------------------------|---------------|---------------------|---------------------|--|
| 0.0 | Head.Numer_pytajacej_stacji | BYTE | B#16#0 | B#16#0 | Numer stacji z ktorej wychodzi zapytanie lub zapis |
| 2.0 | Head.Typ_produktu | STRING [12] | '' | '' | |
| 16.0 | Head.Nr_seryjny_produktu | STRING [8] | '' | '' | |
| 26.0 | Head.Tydzien_z_tabliczki | STRING [4] | '' | '' | |
| 32.0 | Head.Rok_z_tabliczki | STRING [4] | '' | '' | |
| 38.0 | Head.Data_i_czas_z_PLC | DATE AND TIME | DT#90-1-1-0:0:0.000 | DT#90-1-1-0:0:0.000 | Data i czas odczytu tabliczki |
| 46.0 | Body.PC_Ready | BOOL | FALSE | FALSE | 1-PC gotowy na zapytanie, 0-PC przetwarza lub not ready |
| 46.1 | Body.PLC_Query | BOOL | FALSE | FALSE | PLC set 1 pyta o status, PC set 0 date gotowe. Mo nitorowani czasu odpowiedzi PC |
| 46.2 | Body.PLC_Save | BOOL | FALSE | FALSE | PLC set 1 zapis statusu, PC set 0 date gotowe. Mo nitorowani czasu odpowiedzi PC |
| 46.3 | Body.DB_Busy | BOOL | FALSE | FALSE | Dostep do DataBloku jest zajety |
| 46.4 | Body.rez_3 | BOOL | FALSE | FALSE | |
| 46.5 | Body.rez_4 | BOOL | FALSE | FALSE | |
| 46.6 | Body.rez_5 | BOOL | FALSE | FALSE | |
| 46.7 | Body.rez_6 | BOOL | FALSE | FALSE | |
| 47.0 | Body.BYTE_rez_0 | BYTE | B#16#0 | B#16#0 | |
| 48.0 | Body.BYTE_rez_2 | BYTE | B#16#0 | B#16#0 | |
| 49.0 | Body.BYTE_rez_3 | BYTE | B#16#0 | B#16#0 | |
| 50.0 | Body.Station_number | BYTE | B#16#0 | B#16#0 | Zapytanie do PC o ktora stacje pytamy |
| 51.0 | Body.Station_status | BYTE | B#16#0 | B#16#0 | 1-OK; 2-NOK; 4-Nie wykonywana w tym wariantcie; 5-kolejny OK; 6-kolejny NOK; ... |
| 52.0 | Control.PLC_Zyje | BOOL | FALSE | FALSE | Plus duration 300ms |
| 52.1 | Control.PLC_Traceability_ON | BOOL | FALSE | FALSE | |
| 52.2 | Control.PLC_rez1 | BOOL | FALSE | FALSE | |
| 52.3 | Control.PLC_rez2 | BOOL | FALSE | FALSE | |
| 52.4 | Control.PC_Zyje | BOOL | FALSE | FALSE | Plus duration 300ms |
| 52.5 | Control.PC_rez0 | BOOL | FALSE | FALSE | |
| 52.6 | Control.PC_rez1 | BOOL | FALSE | FALSE | |
| 52.7 | Control.PC_rez2 | BOOL | FALSE | FALSE | |
| 53.0 | Control.BYTE_rez | BYTE | B#16#0 | B#16#0 | |