

UDT88 - <offline>

"Traceab\_12707"

**Name:**

**Family:**

**Author:**

**Version:** 0.1

**Block version:** 2

**Time stamp Code:** 06/26/2020 11:37:31 AM

**Interface:** 06/26/2020 11:37:31 AM

**Lengths (block/logic/data):** 00000 00000 00000

| Address | Name                     | Type                      | Initial value | Comment                                 |
|---------|--------------------------|---------------------------|---------------|---|
| 0.0     |                          | STRUCT                    |               |   |
| +0.0    | Operator                 | "Traceab_Logowanie"       |               |   |
| +52.0   | Globalne                 | STRUCT                    |               |   |
| +0.0    | IDStanowiska             | INT                       | 0             |   |
| +2.0    | NrProgramu               | INT                       | 0             |   |
| +4.0    | NrGniazda                | INT                       | 0             |   |
| +6.0    | IDDetalu                 | STRING[30]                | ''            |   |
| +38.0   | TypSzynnyPaliwowej       | INT                       | 0             | REZERWA                                 |
| +40.0   | KierunekSzynnyPaliwowej  | INT                       | 0             | REZERWA                                 |
| +42.0   | rez_R3                   | REAL                      | 0.000000e+000 |   |
| +46.0   | rez_R4                   | REAL                      | 0.000000e+000 |   |
| +50.0   | Status                   | "Traceab_Status_Globalny" |               |   |
| =70.0   |                          | END_STRUCT                |               |   |
| +122.0  | OdczytanieID             | STRUCT                    |               |   |
| +0.0    | IDDetalu                 | STRING[30]                | ''            | Oczytane ze skanera DMC                 |
| +32.0   | rez_R                    | REAL                      | 0.000000e+000 |   |
| +36.0   | Status                   | "Traceab_Status_Lokalny"  |               |   |
| =56.0   |                          | END_STRUCT                |               |   |
| +178.0  | Narzedzie                | STRUCT                    |               |   |
| +0.0    | Nazwa                    | STRING[30]                | ''            | DB554.DBW2; np. TU1 : WP10D00-D         |
| +32.0   | rez_R                    | REAL                      | 0.000000e+000 |   |
| +36.0   | Status                   | "Traceab_Status_Lokalny"  |               |   |
| =56.0   |                          | END_STRUCT                |               |   |
| +234.0  | DetekcjaKapy             | STRUCT                    |               |   |
| +0.0    | Rodzaj                   | STRING[20]                | ''            | DB553.DBW6; np. BRAK lub MODEL 1        |
| +22.0   | rez_R                    | REAL                      | 0.000000e+000 |   |
| +26.0   | Status                   | "Traceab_Status_Lokalny"  |               |   |
| =46.0   |                          | END_STRUCT                |               |   |
| +280.0  | WypalanieKoduDMCDostawcy | STRUCT                    |               |   |
| +0.0    | NazwaProgramuLasera      | STRING[20]                | ''            | DB553.DBW2; np. BMW403DM                |
| +22.0   | PlikProgramuLasera       | STRING[20]                | ''            | DB560.DBB0; np. Job_0002.xlp            |
| +44.0   | NrProgramuLasera         | INT                       | 0             |   |
| +46.0   | rez_R                    | REAL                      | 0.000000e+000 |   |
| +50.0   | Status                   | "Traceab_Status_Lokalny"  |               |   |
| =70.0   |                          | END_STRUCT                |               |   |
| +350.0  | OdczytKoduDMCDostawcy    | STRUCT                    |               |   |
| +0.0    | DMCDostawcy              | STRING[60]                | ''            | DB559.DBB24; np.                        |
| +62.0   | PozycykaKoduDMC          | STRING[20]                | ''            | np. POZYCJA 1                           |
| +84.0   | rez_R1                   | REAL                      | 0.000000e+000 |   |
| +88.0   | rez_R2                   | REAL                      | 0.000000e+000 |   |
| +92.0   | Status                   | "Traceab_Status_Lokalny"  |               | Blad odczytu. DB559.DBX0.1; 1-OK; 2-NOK |
| =112.0  |                          | END_STRUCT                |               |   |
| +462.0  | KlasaKoduDMCDostawcy     | STRUCT                    |               |   |
| +0.0    | KlasaKodu                | STRING[2]                 | ''            | DB559.DBB17; np. A                      |
| +4.0    | Modulation               | STRING[2]                 | ''            | DB559.DBB8; np. A                       |
| +8.0    | FixedPatternDamage       | STRING[2]                 | ''            | DB559.DBB9; np. A                       |
| +12.0   | SymbolContrast           | STRING[2]                 | ''            | DB559.DBB11; np. A                      |
| +16.0   | AxialNonUniformity       | STRING[2]                 | ''            | DB559.DBB12; np. A                      |
| +20.0   | UnusedErrorCorrection    | STRING[2]                 | ''            | DB559.DBB13; np. A                      |
| +24.0   | GridNonUniformity        | STRING[2]                 | ''            | DB559.DBB15; np. A                      |
| +28.0   | Klasa_3_REZ              | STRING[2]                 | ''            | DB559.DBB10; np. A                      |
| +32.0   | Klasa_7_REZ              | STRING[2]                 | ''            | DB559.DBB14; np. A                      |
| +36.0   | Klasa_9_REZ              | STRING[2]                 | ''            | DB559.DBB16; np. A                      |
| +40.0   | MinimumKlasa_REZ         | STRING[2]                 | ''            | DB559.DBB18; np. A                      |
| +44.0   | DopuszczalnaKlasa        | STRING[2]                 | ''            | DB559.DBW22; np. A                      |
| +48.0   | BierzacaKlasa_REZ        | STRING[2]                 | ''            | DB559.DBW20; np. A                      |
| +52.0   | WeryfikacjaKlasyKoduDMC  | INT                       | 0             | 1 - TAK, 0 - NIE                        |
| +54.0   | rez_I2                   | INT                       | 0             |   |
| +56.0   | rez_R4                   | REAL                      | 0.000000e+000 |   |
| +60.0   | Status                   | "Traceab_Status_Lokalny"  |               | Jakosc odczytu. DB559.DBW4; 1-OK; 2-NOK |
| =80.0   |                          | END_STRUCT                |               |   |
| +542.0  | CzujnikCisnienia         | STRUCT                    |               |   |
| +0.0    | Wykonane                 | INT                       | 0             |   |
| +2.0    | rez_R                    | REAL                      | 0.000000e+000 |   |
| +6.0    | Status                   | "Traceab_Status_Lokalny"  |               |   |
| =26.0   |                          | END_STRUCT                |               |   |
| =568.0  |                          | END_STRUCT                |               |   |