

UDT85 - <offline>

"Traceab_12706"

Name:
Author:

Time stamp Code:
Interface:
Lengths (block/logic/data):

Family:
Version: 0.1
Block version: 2
2017-10-24 09:51:25
2017-10-24 09:51:25
00000 00000 00000

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	Operator	"Traceab_Logowanie"		
+52.0	Globalne	STRUCT		
+0.0	IDStanowiska	INT	0	
+2.0	NrProgramu	INT	0	DB475.DBW452; WT Nummer
+4.0	NrGniazda	INT	0	DB475.DBW452; WT Nummer
+6.0	IDDetalu	STRING[30]	''	
+38.0	TypSzynyPaliowej	INT	0	REZERWA
+40.0	KierunekSzynyPaliowej	INT	0	REZERWA
+42.0	rez_D3	DINT	L#0	
+46.0	rez_D4	DINT	L#0	
+50.0	Status	"Traceab_Status_Globalny"		
=70.0		END_STRUCT		
+122.0	OdczytanieID	STRUCT		
+0.0	IDDetalu	STRING[30]	''	Oczytane ze skanera DMC
+32.0	rez_D	DINT	L#0	
+36.0	Status	"Traceab_Status_Lokalny"		
=56.0		END_STRUCT		
+178.0	Teilabfrage	STRUCT		; FC1 NW12
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez_D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		DB8.DBX 656.2
=26.0		END_STRUCT		
+204.0	Nadelpruefung	STRUCT		DB9.DBX4.2; OB1 NW4
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez_D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		DB8.DBX656.6
=26.0		END_STRUCT		
+230.0	Mutternabfrage	STRUCT		DB9.DBX3.7; FB310
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez_D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		DB8.DBX656.5
=26.0		END_STRUCT		
+256.0	Kreismarkierer	STRUCT		DB9.DBX3.4; FB312; Znakowanie
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	NrSilownika	INT	0	DB8.DBW658
+4.0	CzasZnakowania	REAL	0.000000e+000	DB8.DBD200
+8.0	rez_D	DINT	L#0	
+12.0	Status	"Traceab_Status_Lokalny"		DB8.DBX656.3
=32.0		END_STRUCT		
+288.0	Durchflusspruefung	STRUCT		DB8.DBX656.7; Durchflussprüfung - Tego chyba nie ma na tej stacji
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez_D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		
=26.0		END_STRUCT		
+314.0	DrucksensorNachPruefling	STRUCT		DB8.DBX656.4; Drucksensor nach Prüfling
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez_D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		
=26.0		END_STRUCT		
+340.0	ParametryZeSchematu	STRUCT		
+0.0	P_He_vor_PT_REAL	REAL	0.000000e+000	DB475.DBD8; [bar] HMI IW.Kammer1.P_He_vor_PT_REAL
+4.0	P_He_Versorgung_REAL	REAL	0.000000e+000	DB475.DBD448; [bar] HMI IW.Anlage.P_He_Versorgung_REAL
+8.0	P_Vac_PT_REAL	REAL	0.000000e+000	DB475.DBD20; [mbar] HMI IW.Kammer1.P_Vac_PT_REAL
+12.0	P_He_nach_PT_REAL	REAL	0.000000e+000	DB475.DBD14; [bar] HMI IW.Kammer1.P_He_nach_PT_REAL
+16.0	Leckrate	REAL	0.000000e+000	DB9.DBD10; [mbar l/s] Prüf-Erg.Glocke.Kammer1.Leckrate
+20.0	P_Glocke_REAL	REAL	0.000000e+000	DB475.DBD2; [mbar] HMI IW.Kammer1.P_Glocke_REAL
+24.0	Roh_Mittel_Mul_Faktor	REAL	0.000000e+000	DB20.DBD608; [mbar l/s] INFICON-DB.Leckratenscalierung .Roh_Mittel_Mul_Faktor
+28.0	rez_REAL_1	REAL	0.000000e+000	
+32.0	rez_REAL_2	REAL	0.000000e+000	
+36.0	rez_REAL_3	REAL	0.000000e+000	
+40.0	rez_D	DINT	L#0	
+44.0	Status	"Traceab_Status_Lokalny"		
=64.0		END_STRUCT		
+404.0	ParametryZNastaw	STRUCT		
+0.0	GloVacGrob_Soll	REAL	0.000000e+000	DB8.DBD4; [bar] Glockenvakuum GROB
+4.0	GloVacFein_Soll	REAL	0.000000e+000	DB8.DBD16; [bar] Glockenvakuum FEIN
+8.0	GloVacGrob	REAL	0.000000e+000	DB8.DBD160; [s] Überwachungszeit Glockenvakuum GROB
+12.0	GloVacFein	REAL	0.000000e+000	DB8.DBD164; [s] Überwachungszeit Glockenvakuum FEIN
+16.0	PtVac_Atmos_Soll_1	REAL	0.000000e+000	DB8.DBD28; [mbar] Prüfteil-Vakkum ATMOSPHERE

Address	Name	Type	Initial value	Comment
+20.0	PtVac He Soll 1	REAL	0.000000e+000	DB8.DBD56; [mbar] Prüfteil-Vakkum HELIUM
+24.0	PT_evakuieren_Atmos	REAL	0.000000e+000	DB8.DBD172; [s] Überwachungszeit Prüfteil evakuieren A TMOSPHERE
+28.0	PT_evakuieren_Helium	REAL	0.000000e+000	DB8.DBD176; [s] Überwachungszeit Prüfteil evakuieren H ELIUM
+32.0	PT fluten 1	REAL	0.000000e+000	DB8.DBD180; [s] Prüfteil mit Atmosphäre fluten
+36.0	Helium Min 1	REAL	0.000000e+000	DB8.DBD44; [bar] Helium -Fülldruck MIN
+40.0	Helium Soll 1	REAL	0.000000e+000	DB8.DBD40; [bar] Helium -Fülldruck SOLL
+44.0	HeliumFuellen	REAL	0.000000e+000	DB8.DBD184; [s] Überwachungszeit Prüfteil mit Helium f üllen
+48.0	Helium entspannen HD	REAL	0.000000e+000	DB8.DBD168; [s] Überwachungszeit Helium entspannen
+52.0	FrgHeliumEvakuieren	REAL	0.000000e+000	DB8.DBD48; [bar] Freigabe Prüfteil evakuieren ab
+56.0	rez REAL 1	REAL	0.000000e+000	
+60.0	rez REAL 2	REAL	0.000000e+000	
+64.0	rez REAL 3	REAL	0.000000e+000	
+68.0	Hupzeit	REAL	0.000000e+000	DB8.DBD208; [s] Czas sygnału dźwiękowego zakończenia t estu
+72.0	Prueffreigabe	INT	0	DB8.DBW480; 1-Tylko komora 1, 2-Tylko komora 2, 3-Obie komory
+74.0	Doppel WT	INT	0	DB8.DBX656.1; Doppel-WT; 0-NIE; 1-TAK
+76.0	rez D1	DINT	L#0	
+80.0	rez D2	DINT	L#0	
+84.0	Status	"Traceab_Status_Lokalny"		
=104.0		END_STRUCT		
+508.0	UeberwachGroblBeGlocEvak	STRUCT		DB9.DBX3.2; FB310; Überwachung Grobleck beim Glocke ev akuieren
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		
=26.0		END_STRUCT		
+534.0	UeberwachGroblBeHeliumfu	STRUCT		DB9.DBX3.3; FB310; Überwachung Grobleck beim Heliumfü llen
+0.0	Wykonane	INT	0	0-NIE, 1-TAK
+2.0	rez D	DINT	L#0	
+6.0	Status	"Traceab_Status_Lokalny"		
=26.0		END_STRUCT		
+560.0	Leckrate	STRUCT		DB9.DBX1.1; FB310; Wyciek
+0.0	WynikLeckrate	REAL	0.000000e+000	DB9.DBD10; [mbar l/s]
+4.0	Leckrate Max	REAL	0.000000e+000	DB8.DBD328; [mbar l/s] Maximale Leckrate
+8.0	Leckrat Max Mantisze REZ	REAL	0.000000e+000	DB8.DBD320; Maximal zulässige Leckrate Mantisze
+12.0	Leckrat Max Exponent REZ	REAL	0.000000e+000	DB8.DBD324; Maximal zulässige Leckrate Exponent
+16.0	Leckrate Grobleck	REAL	0.000000e+000	DB8.DBD340; [mbar l/s] Leckrate Grobleckerkennung
+20.0	Leckra Mantisze Grob REZ	REAL	0.000000e+000	DB8.DBD332; Maximal zulässige Leckrate Mantisze
+24.0	Leckra Exponent Grob REZ	REAL	0.000000e+000	DB8.DBD336; Maximal zulässige Leckrate Exponent
+28.0	UebernahmeLeckrate	REAL	0.000000e+000	DB8.DBD188; [s] Übernahme Leckrate nach
+32.0	rez D1	DINT	L#0	
+36.0	rez D2	DINT	L#0	
+40.0	rez D3	DINT	L#0	
+44.0	rez D4	DINT	L#0	
+48.0	Status	"Traceab_Status_Lokalny"		
=68.0		END_STRUCT		
=628.0		END_STRUCT		