## **Production Supporting Systems in Factories**

ระบบสนับสนุนการผลิตในโรงงานอุตสาหกรรม

# Topic

- อุปกรณ์ตรวจวัดอัจฉริยะ
- ระบบสารสนเทศ
- Industrial Control System (ICS)
  - SCADA (Supervisory control and data acquisition)
  - DCS (Distributed control systems)

## **SCADA**

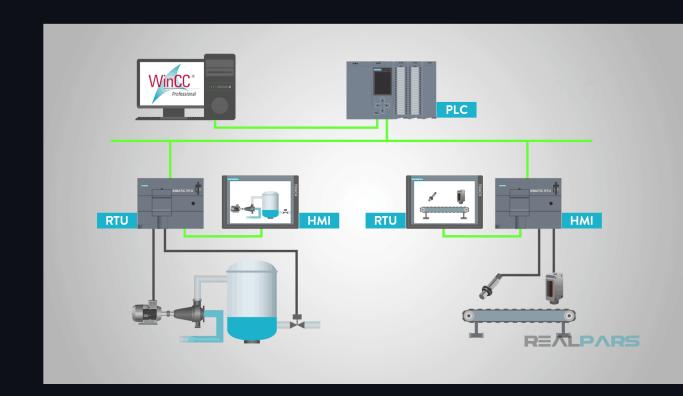
Supervisory control and data acquisition

#### **SCADA**

- A system of software and hardware elements that allows industrial organizations to:
  - Control industrial processes locally or at remote locations
  - Directly **interact** with devices such as sensors, valves, pumps, motors, and more through human-machine interface (HMI) software
  - o Monitor, gather, and process real-time data
  - **Record** events into a permanent storage.

#### Architecture

- PLC (Programmable Logic
  Controller) and/or RTU (Remote
  Terminal Units)
- **HMI** (Human Machine Interface)
- Field devices sensors and actuators
- SCADA computer



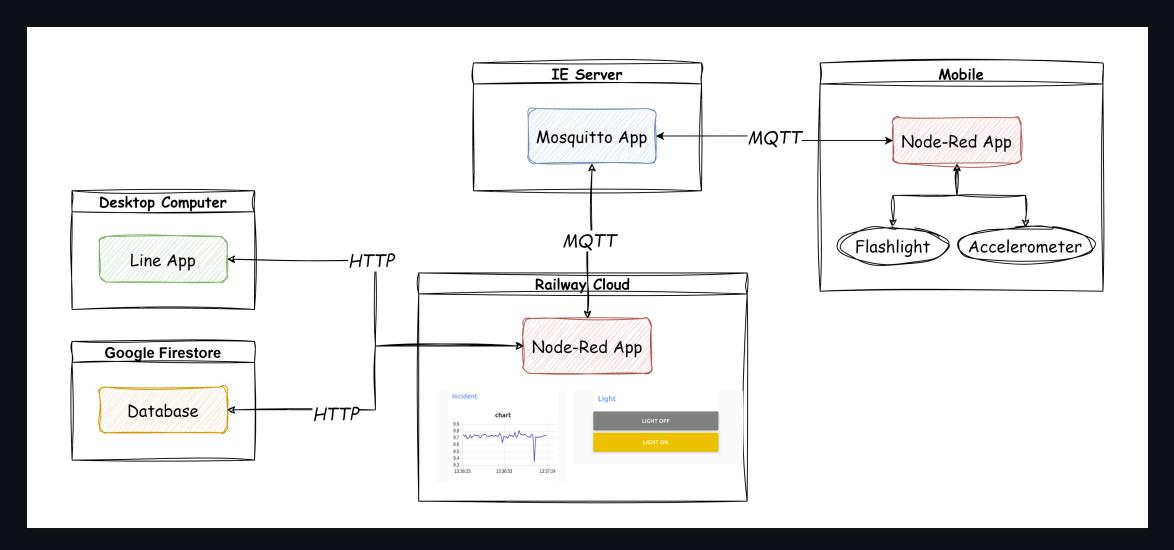
## We will come back to this topic later.

• Now, let's learn about a control system by making a DIY "SCADA".

# **Project Demo**

Link

# Diagram



### **Components**

- Node-Red App running on a cloud server (Railway Cloud)
  - Collect sensor data
  - Displaying sensor data
  - Notifying operator of the incident through Line App (on a desktop computer)
  - Writing and reading from Database (on Google Firestore)

## Components (cont)

- Node-Red App runnign on mobile
  - Receive command to toogle a flashlight
  - Process and send accelerometer data
- Mosquitto App running on a cloud server (IE Server)
  - Receiving and broadcasting data from and to both Node-Red App.

#### **Protocol**

- HTTP (Hypertext Transfer Protocol)
  - Basically the "internet" protocol
- MQTT
  - Leading open source protocol for connecting internet of things (IoT) and industrial
    IoT (IIoT) devices.

# **Comparison to SCADA components**

Component	Function	SCADA Equiv.
Node-Red (Railway)	Collect data	PLC / RTU
	Display data	SCADA computer
	Notify to Line	SCADA computer
	Write to Database	SCADA computer

# Comparison to SCADA components

Component	Function	SCADA Equiv.
Node-Red (Mobile)	Control sensors	PLC / RTU
Accelerometer	Measure acceleration	Sensor
Flashlight	Light	Actuator