## **Production Supporting Systems in Factories**

ระบบสนับสนุนการผลิตในโรงงานอุตสาหกรรม

## **Machine learning**

Image classification

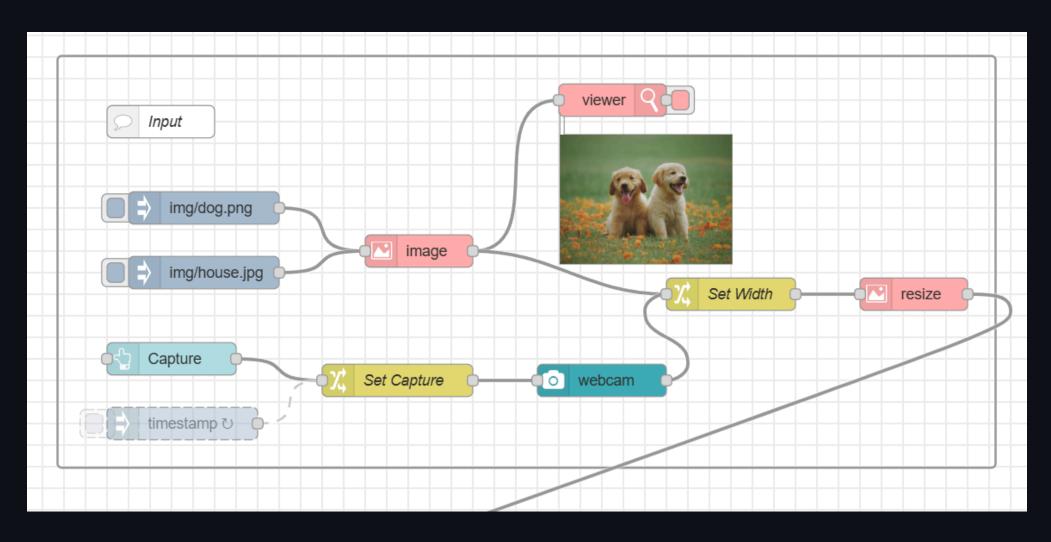
## Setting up ML server

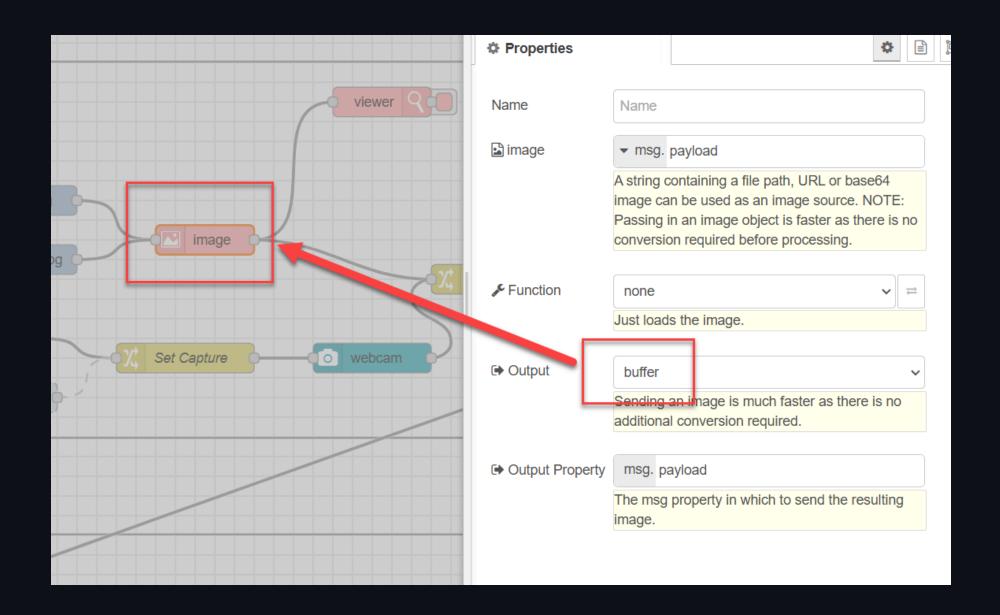
- Get code
- pnpm install
- pnpm run build
- pnpm run start
- Test if server is running.
  - http://localhost:3003

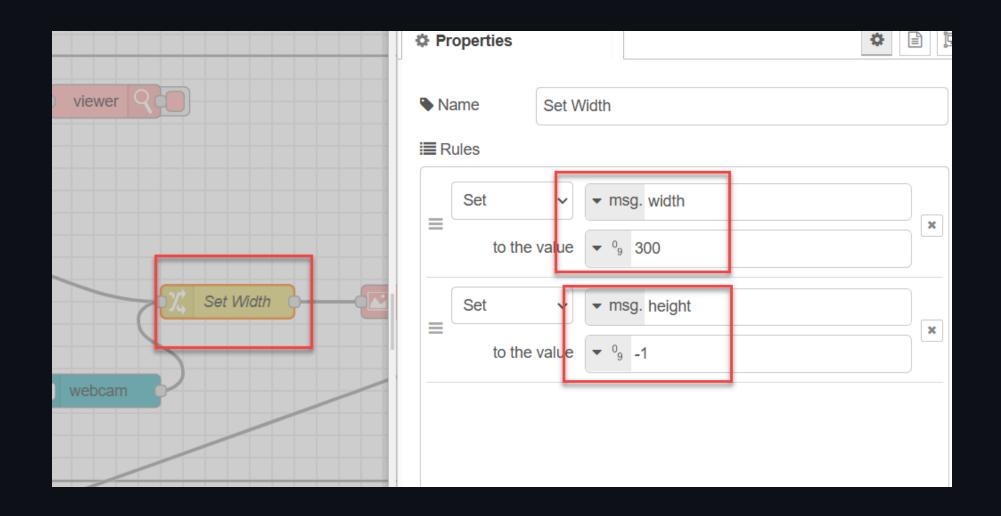
## Preparing node-red

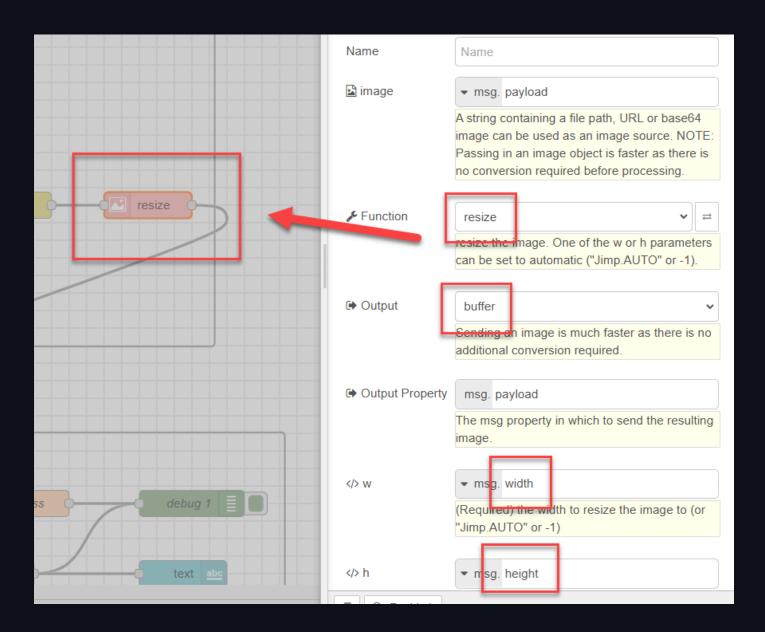
• pnpm install node-red-contrib-image-tools node-red-node-ui-webcam node-red-dashboard

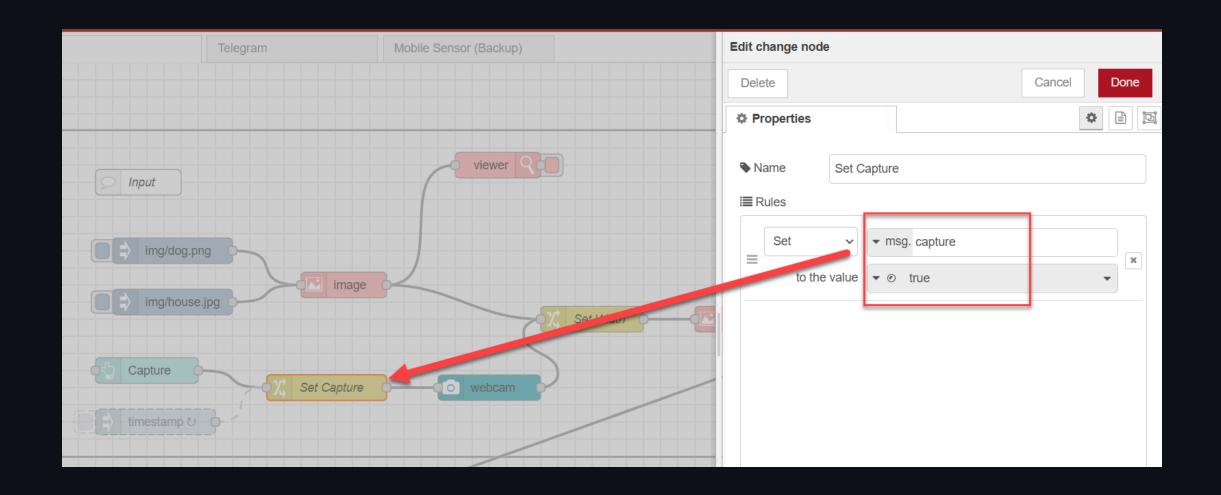
# **Image input flow**



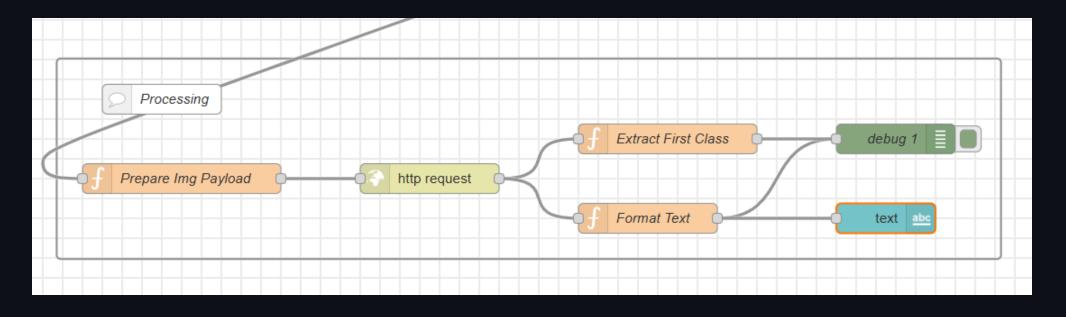








# Image processing flow



## function node (Prepare Img Payload)

```
msg.payload = { imageEncoded: Buffer.from(msg.payload).toString("base64") };
msg.headers = { "Content-Type": "application/x-www-form-urlencoded" };
msg.url = "http://localhost:3003/upload_base64";
return msg;
```

#### function node (Extract First Class)

```
const obj = JSON.parse(msg.payload);
msg.payload = obj.predictions[0].class;
return msg;
```

#### function node (Format Text)

```
const obj = JSON.parse(msg.payload);
let textOut = "";
for (const pred of obj.predictions) {
 const classStr = pred.class;
 const score = pred.score;
 const scoreP = (score * 100).toFixed(1);
 textOut += ` -${classStr} (${scoreP}%) <br/>`;
const dt = new Date();
const datestring = dt.toLocaleDateString();
const timestring = dt.toLocaleTimeString();
msg.payload = textOut;
return msg;
```

## Train your own model

• Teachable machine