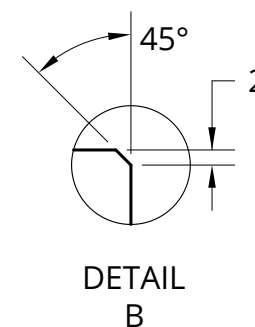
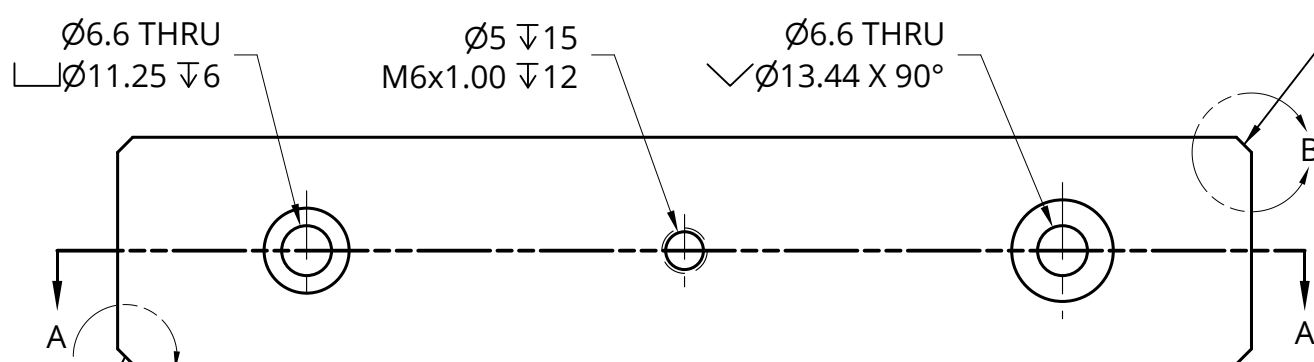


HOLE IS CLEARANCE  
FOR AN M6 FASTENER  
WITH A Ø11.25 BY 6  
DEEP COUNTERBORE

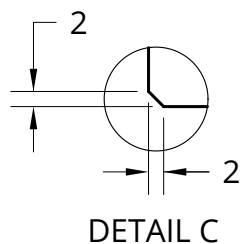
HOLE IS TAPPED:  
- METRIC  
- 6mm NOMINAL DIA.  
- 1.0mm PITCH  
- 15mm DEEP HOLE  
- 12mm DEEP THREAD



HOLE IS CLEARANCE  
FOR AN M6 FASTENER  
WITH A Ø13.44 BY 90°  
INCLUDED ANGLE  
COUNTERSINK

CHAMFER 2mm BY 45°.  
"TYP" MEANS ALL OTHER  
RELATED UNDIMENSIONED  
CHAMFERS HAVE THIS SIZE.



CHAMFER HAS SAME  
DISTANCE IN BOTH  
DIRECTIONS, 2mm  
BY 2mm



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS  ANGULARZ = ± °  SURFACE FINISH   DO NOT SCALE DRAWING BREAK ALL SHARP EDGES AND REMOVE BURRS  THIRD ANGLE PROJECTION 	DRAWN	NAME	DATE	HOLE BLOCK READING METRIC HOLE CALLOUTS		
	CHECKED	Brian Brady	09/10/2016			
	APPROVED			TITLE		
				SIZE A		
				DWG NO. 2019-08-01 HOLES		
	MATERIAL	FINISH		SCALE	WEIGHT	SHEET 1 of 1