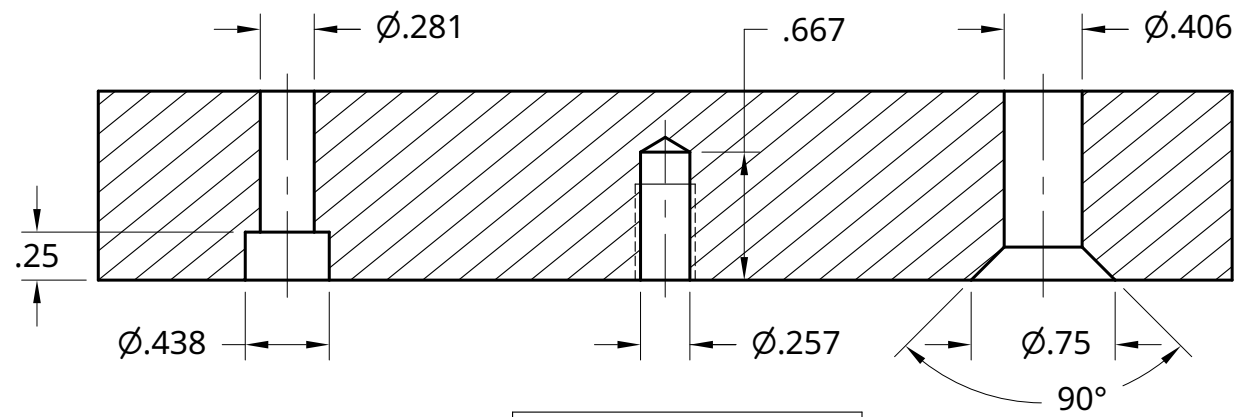


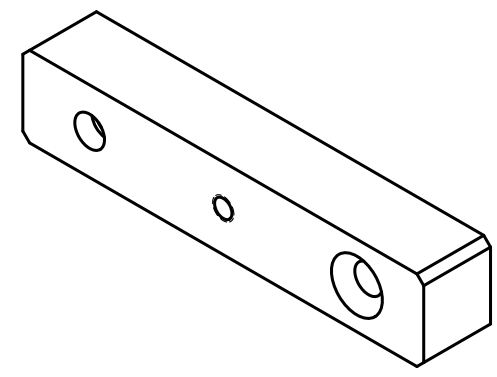
B



HOLE IS CLEARANCE
FOR ANSI 1/4-20
FASTENER WITH
Ø.438 BY .25 DEEP
COUNTERBORE

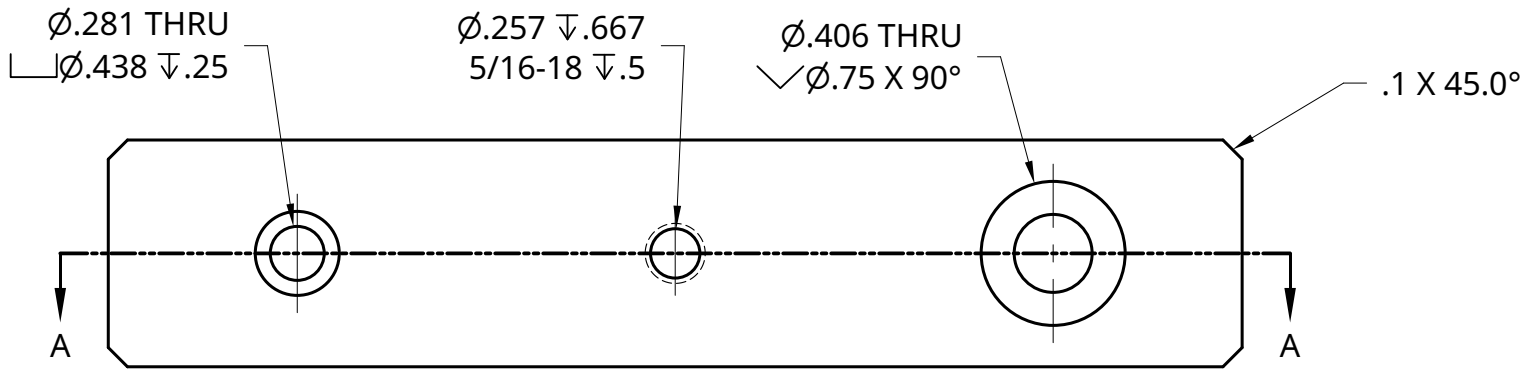
HOLE IS TAPPED:
- ANSI
- 5/16 NOMINAL DIA.
- 18 TPI
- .667 DEEP HOLE
- .5 DEEP THREAD

HOLE IS CLEARANCE
FOR ANSI 3/8-16
FASTENER WITH Ø.75
BY 90° COUNTERSINK


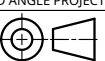


B

A



A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES .XX = ±.0- .XXX = ±.00- .XXXX = ±.000- ANGULAR = ± ° FRACTIONAL = ± SURFACE FINISH  DO NOT SCALE DRAWING BREAK ALL SHARP EDGES AND REMOVE BURRS THIRD ANGLE PROJECTION 	NAME		DATE	HOLE BLOCK READING INCH HOLE CALLOUTS				
	DRAWN		BRIAN BRADY				08/01/2019	
	CHECKED							TITLE
	APPROVED							

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