northernmost

Karoo Basin

coal-bearing

two-thirds

well-studied

well-documented

high-volatile (etc)

coal mining

multi-seam

? Edit on p.4

marketplace

moderate-ash (etc)

low-grade (etc)

medium-ranked, medium-rank (etc)

Kwazulu-Natal

phosphorus

flat-lying

coal-fired

6.5m (no space)

coke-making

inter-relationship

Southern Hemisphere

non-standardised

up-to-date

structureless (not structure[ -]less)

homogeneous (not homogenous)

REMOVE leading dashes

(an)isotropy (not isotrophy)

deep-water

RoVmr%

weight%

5% (no spaces)

Table formatting: n cols, but 1 row => misalignment of row contents

matte

brownish-grey (etc)

*et al.* (italics)

Northern/Southern Hemisphere (caps)

well-prepared (etc)

2-10 (etc) (no spaces in ranges)