

#### HeidelbergCement - SyncroTESS Version 9.4

#### **Scenarios for LEO**

Version Number / Date

Business Sponsor Sven Adolph V 7.0 09/02/18

Business Owner Dr. Marcell Hellmann, Eva-Maria Gruner

#### **Document Revision History**

Version	Date	Author	Revision Notes	
1.0	05/09/13	Stefan Rupp	Initial Document	
Part of history removed				
6.0	24/03/2017	Tobias Vaegs	Changes in scenarios 250a/b, 260a/b, 261a/b and 420 due to	
			SCRs 26005-41, 26005-43 and 26006-35	
7.0	09/02/2018	Tobias Vaegs	Discontinued 330, 331, 333,	
			334b, 335, 355 and introduced	
			332a/b due to SCR 26006-39,	
			adapted 400, 405, 530 due to SCR 26005-51	

This document describes the information flow between Weighbridge / Operator, SAP / Order taker, SyncroTESS / Dispatcher, Telematics / CADIS and Truck / Driver designed according to the Individual Contract for BeNe.



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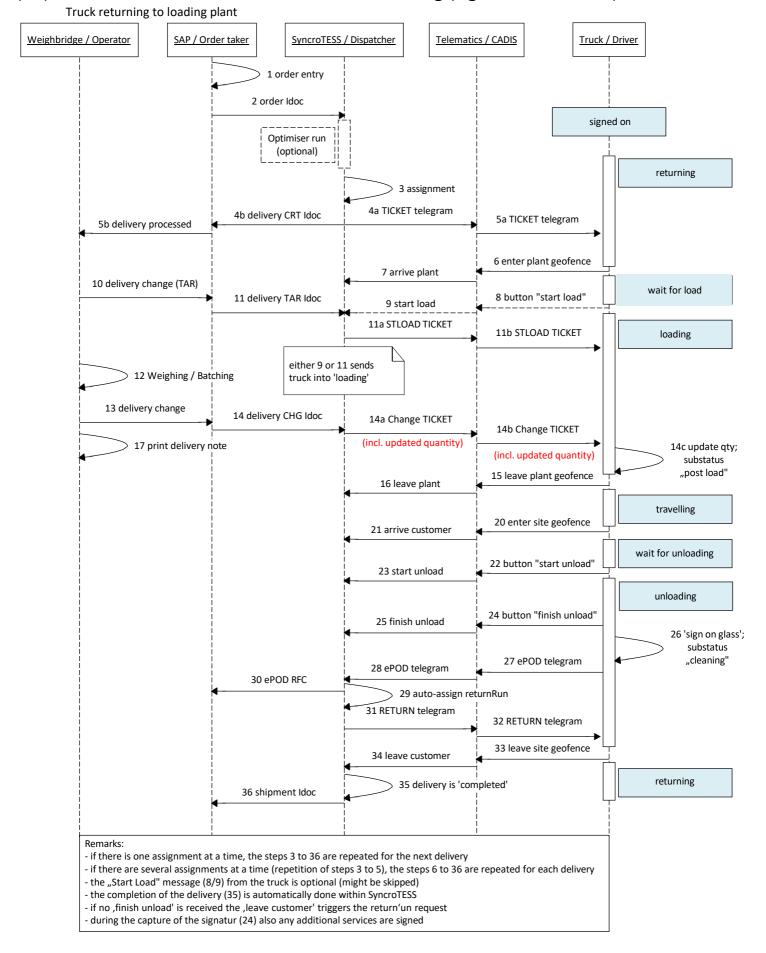


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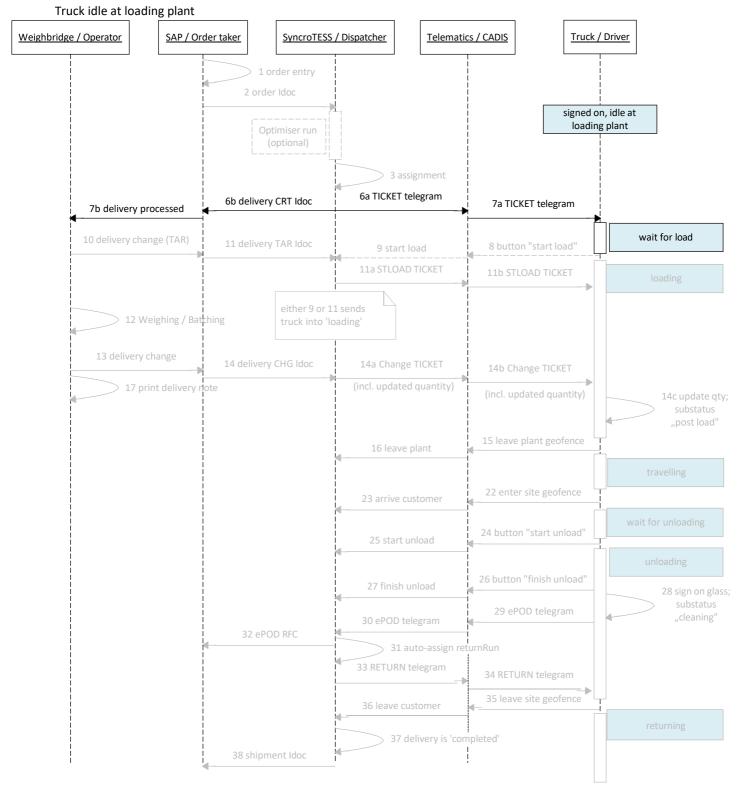


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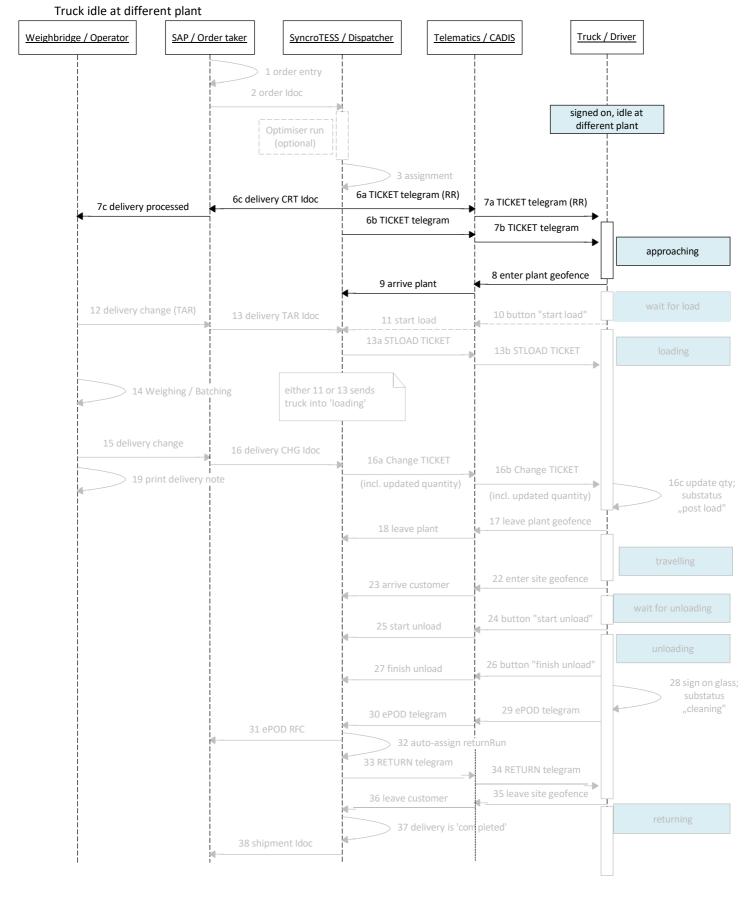
#### (10) Standard scenario with Telematics, returning (Ag, As, Co, Mo, Ce)



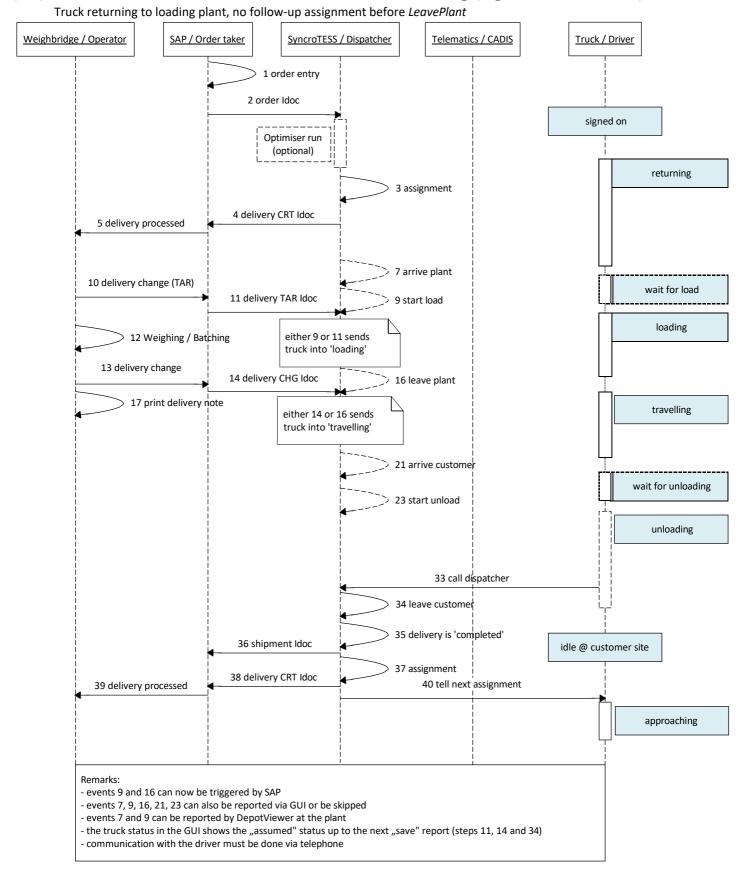
# (15) Standard scenario with Telematics, idle (Ag, As, Co, Mo, Ce)



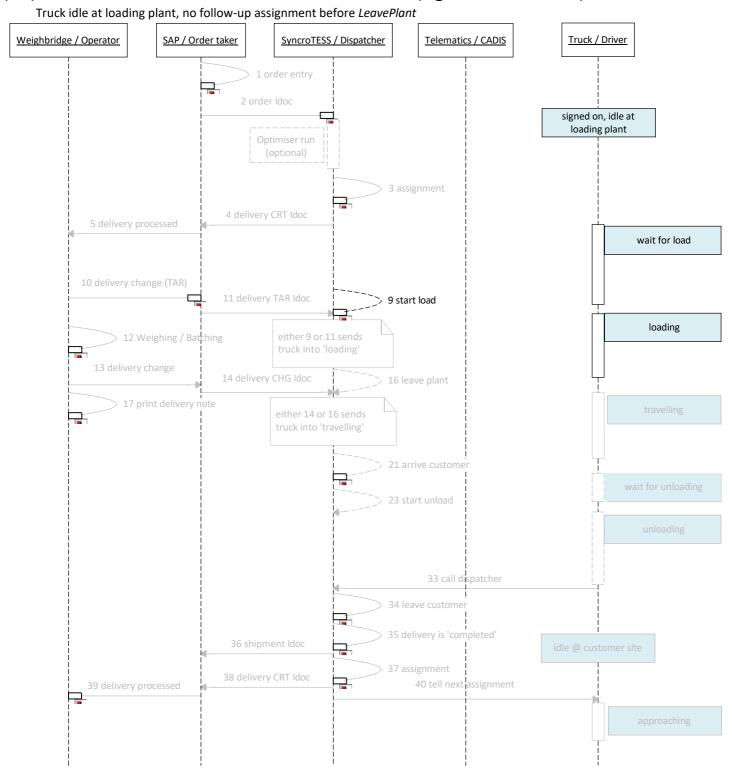
# (17) Standard scenario with Telematics, approaching (Ag, As, Co, Mo, Ce)



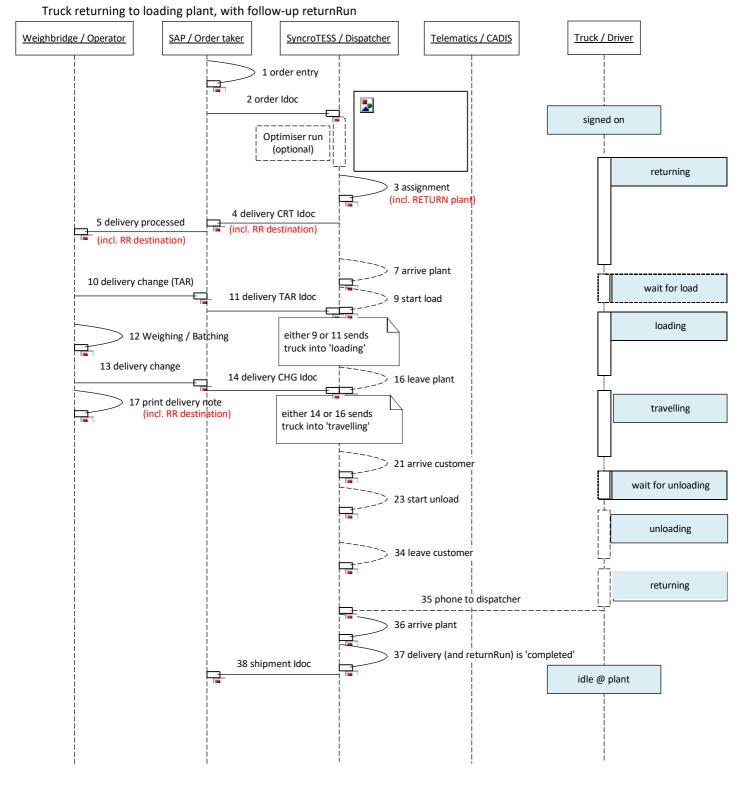
#### (20) Standard scenario without Telematics, returning (Ag, As, Co, Mo, Ce)



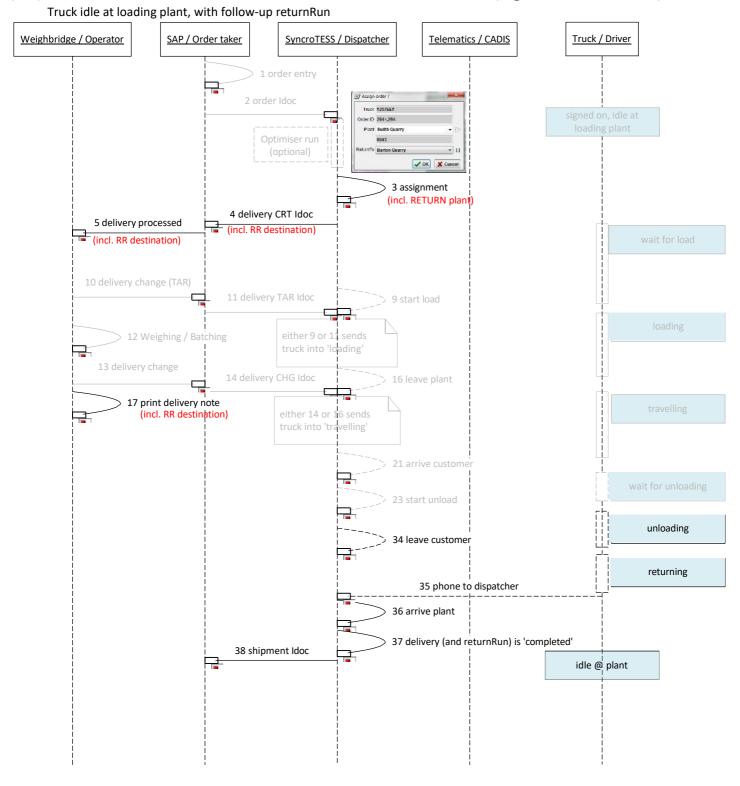
#### (25) Standard scenario without Telematics, idle (Ag, As, Co, Mo, Ce)



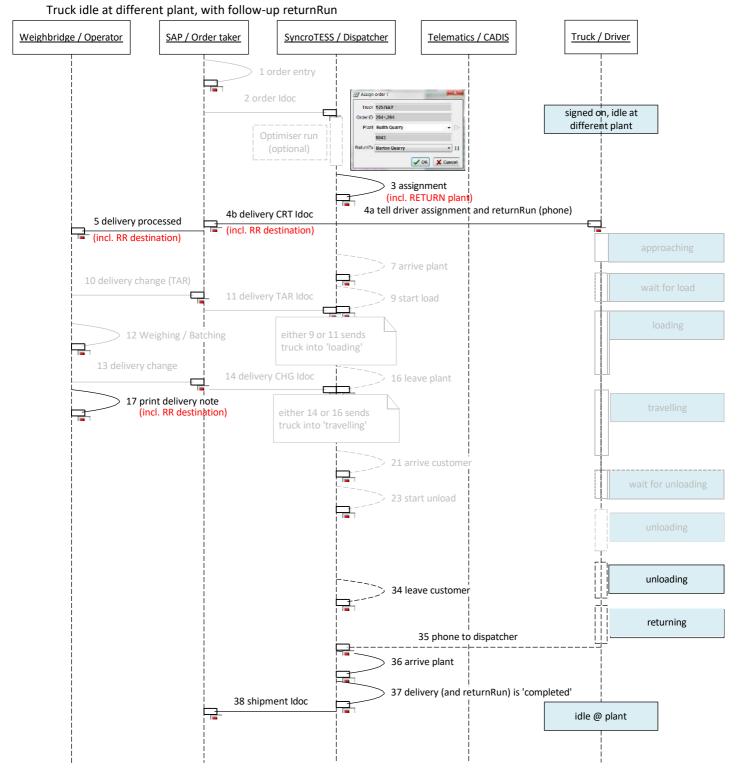
#### (30) Standard scenario without Telematics with RR, returning (Ag, As, Co, Mo, Ce)



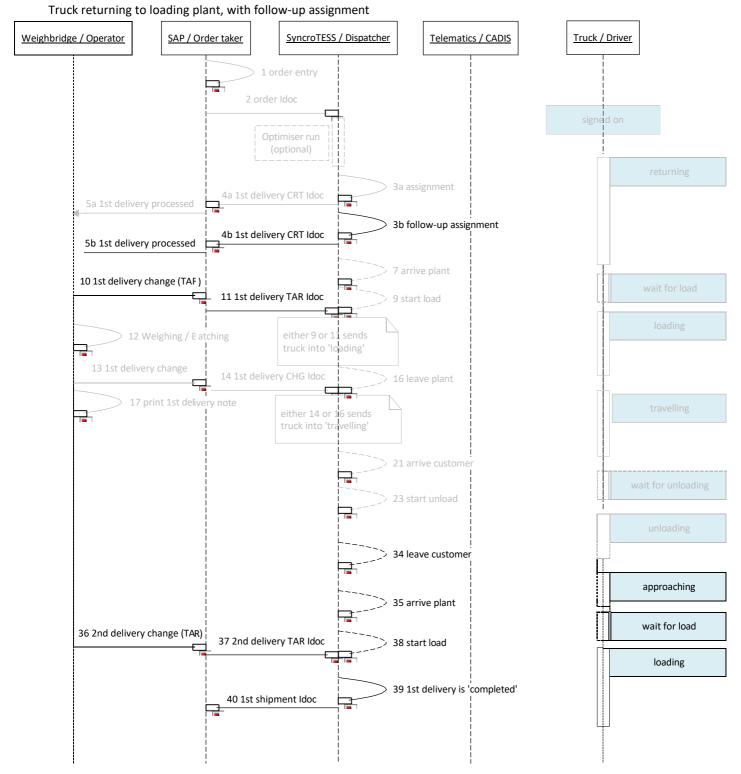
#### (35) Standard scenario without Telematics with RR, idle (Ag, As, Co, Mo, Ce)



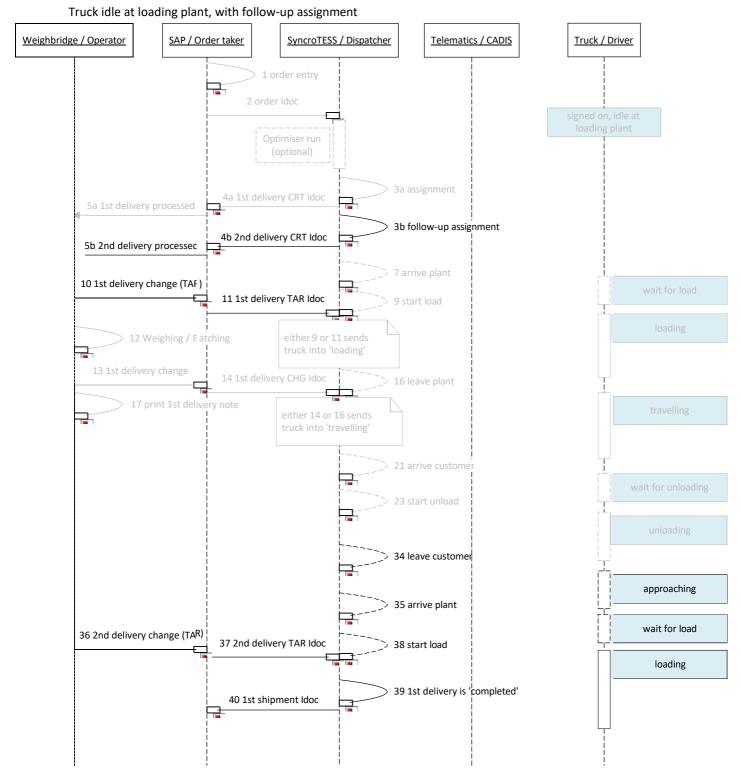
### (37) Standard scenario without Telematics with RR, approaching (Ag, As, Co, Mo, Ce)



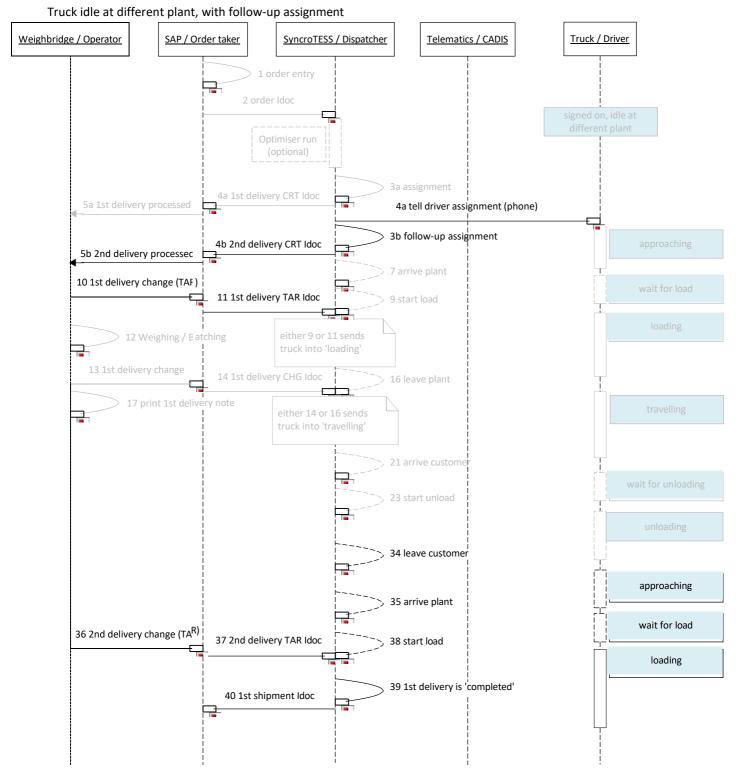
#### (40) Standard scenario without Telematics, F'up-Ass, returning (Ag, As, Co, Mo, Ce)



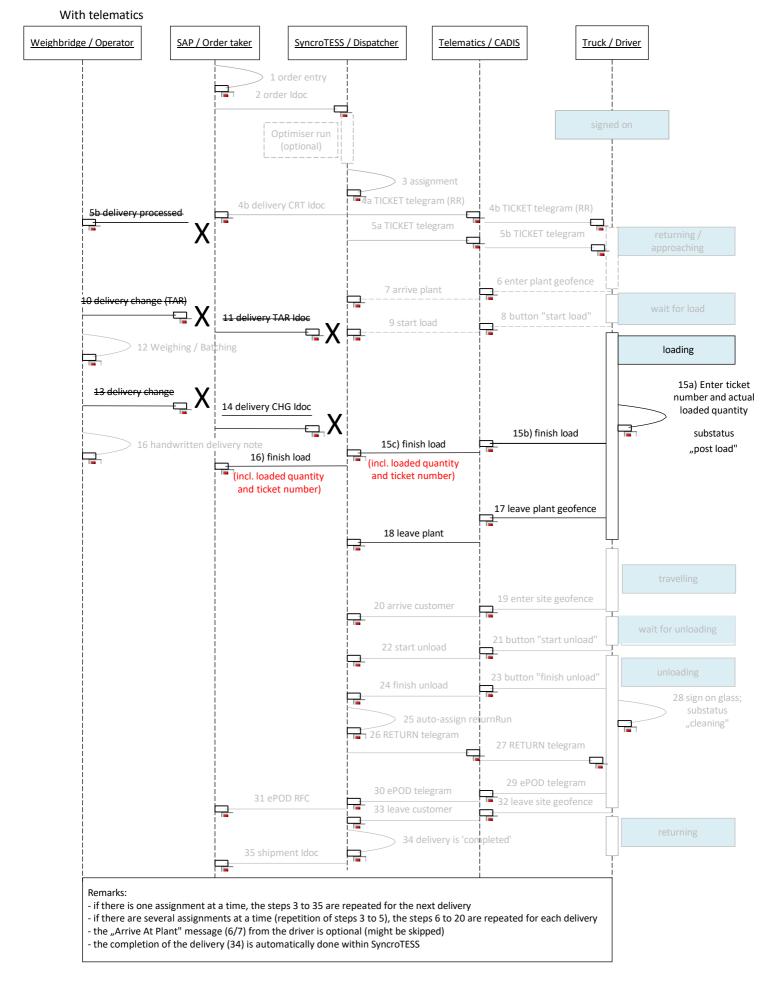
#### (45) Standard scenario without Telematics, F'up-Ass, idle (Ag, As, Co, Mo, Ce)



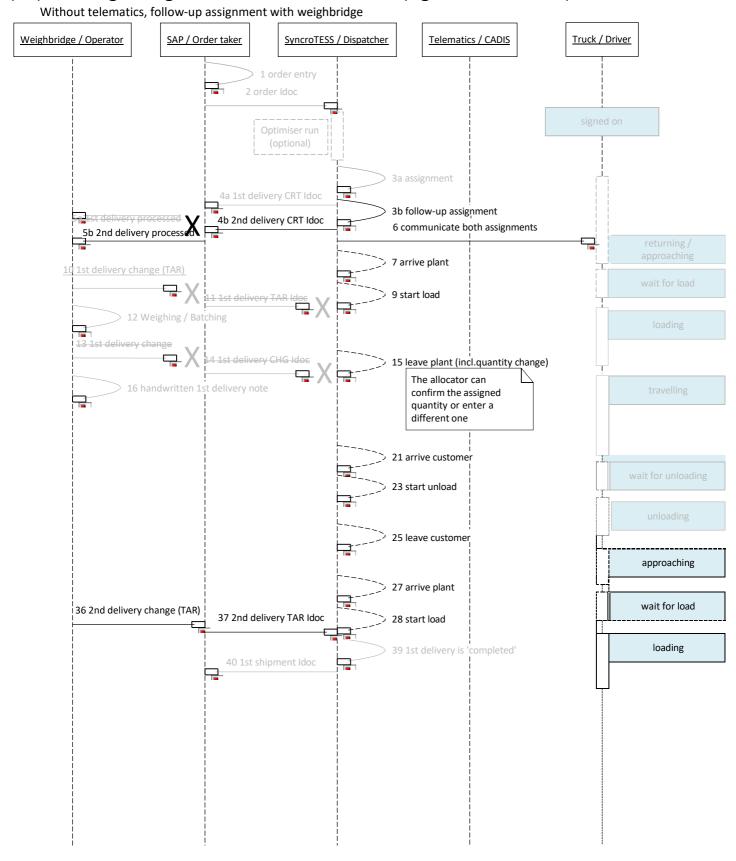
#### (47) Standard scenario without Telematics, F'up-Ass, approaching (Ag, As, Co, Mo, Ce)



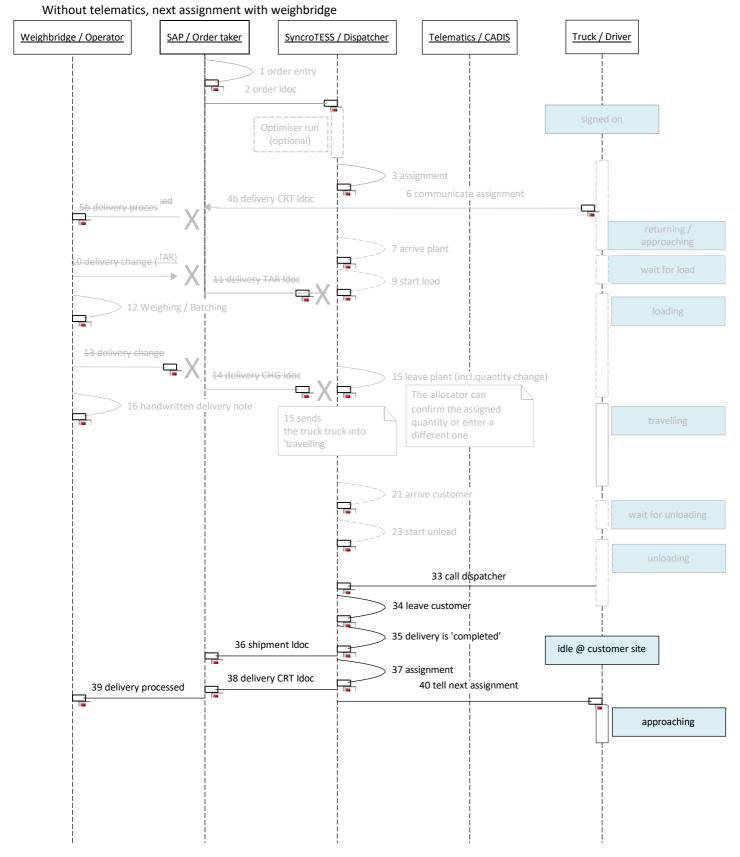
#### (50) No weighbridge link, with Telematics (Ag, As, Co, Mo, Ce)



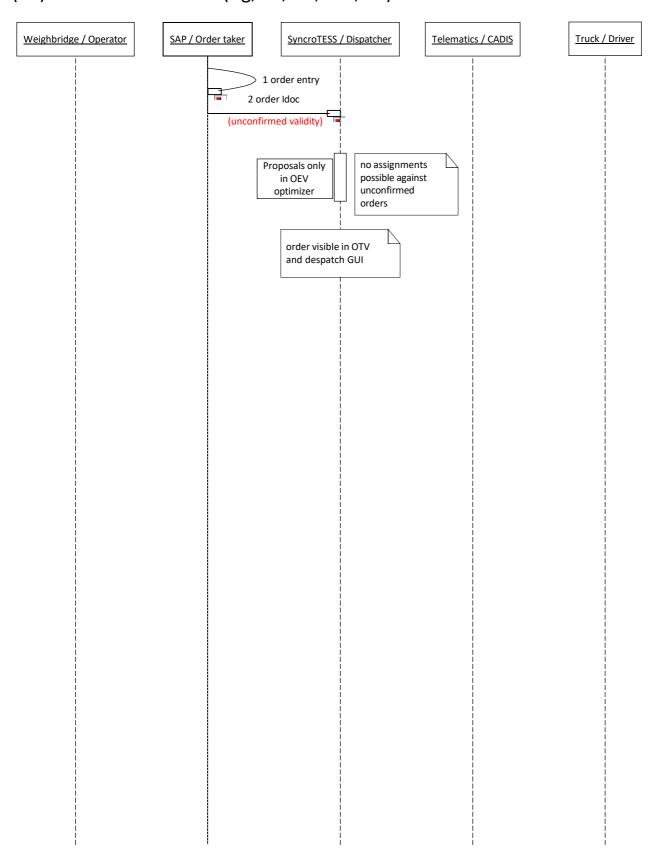
#### (60) No weighbridge link, without Telematics (Ag, As, Co, Mo, Ce)



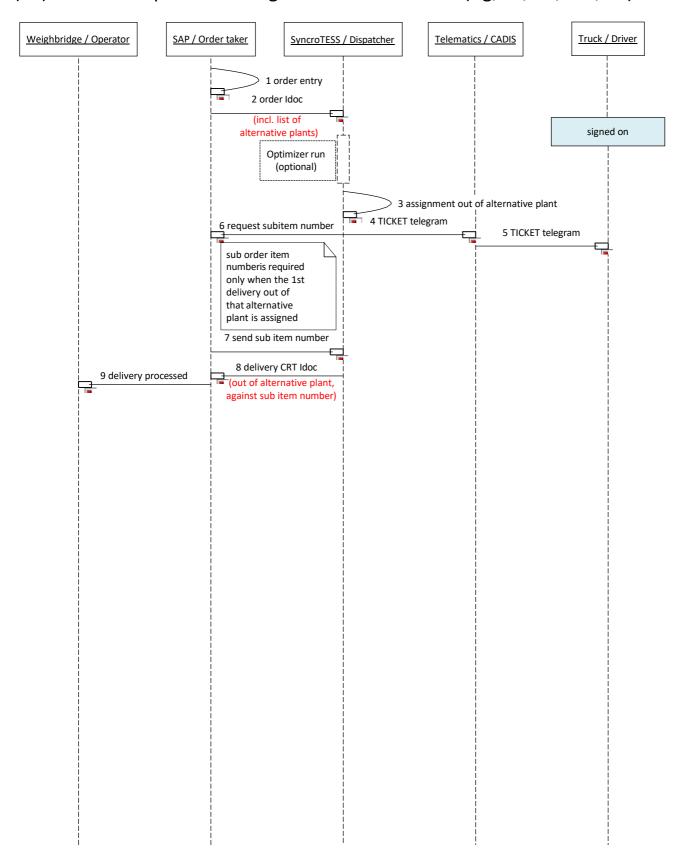
### (70) No weighbridge link, without Telematics, Next delivery (Ag, As, Co, Mo, Ce)



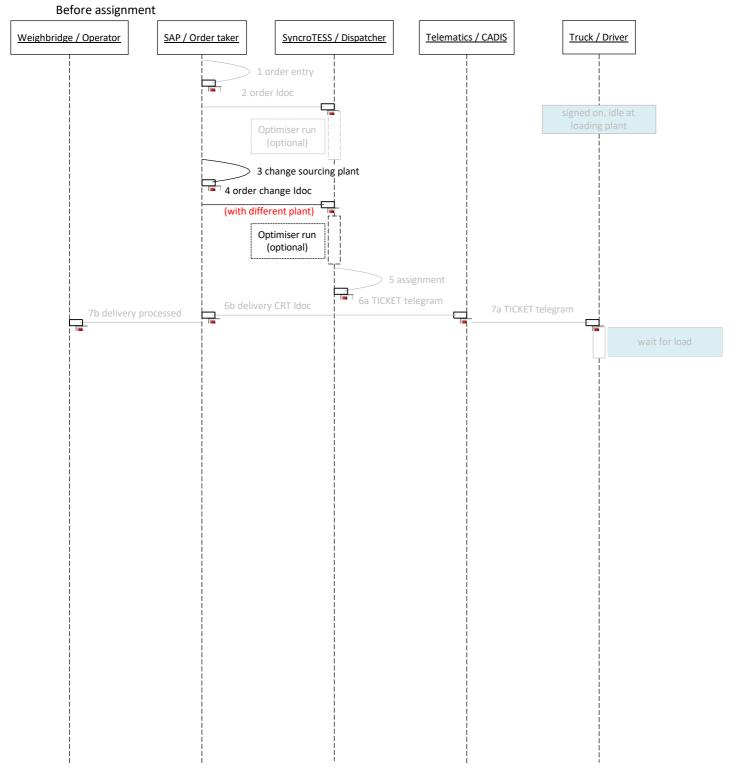
# (80) Unconfirmed order (Ag, As, Co, Mo, Ce)



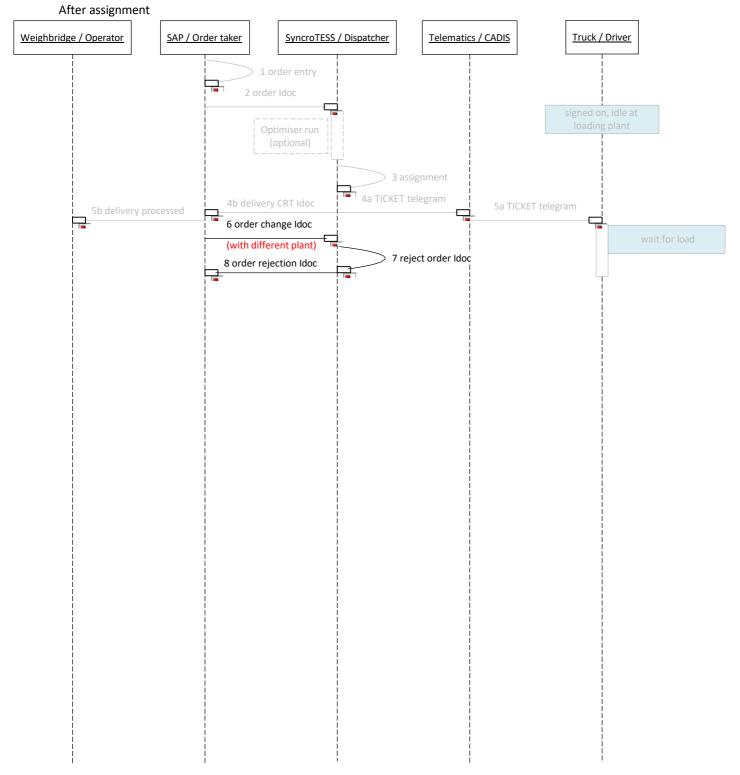
### (90) Alternative plant handling in standard scenario (Ag, As, Co, Mo, Ce)

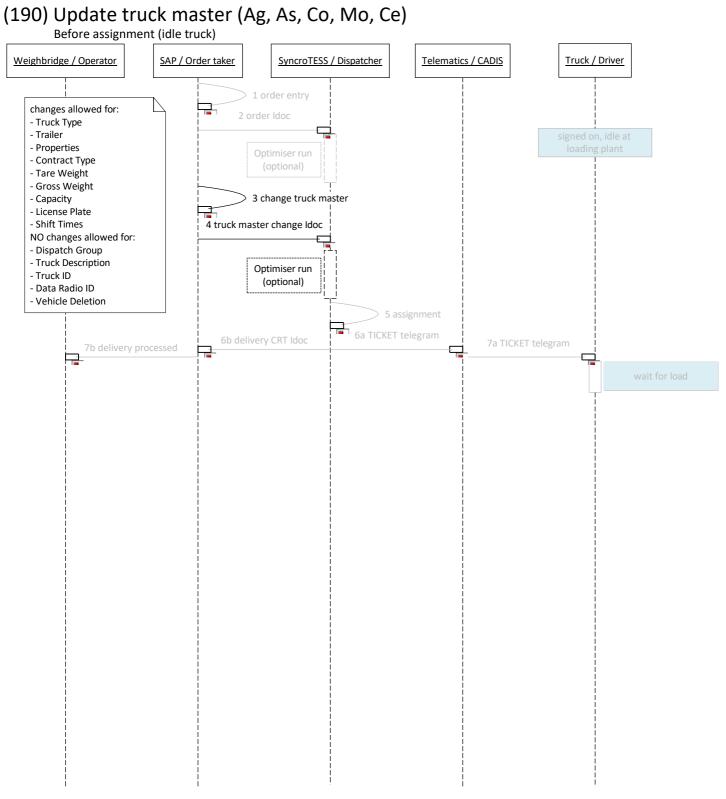


# (170) Plant change on SAP order (Ag, As, Co, Mo, Ce)

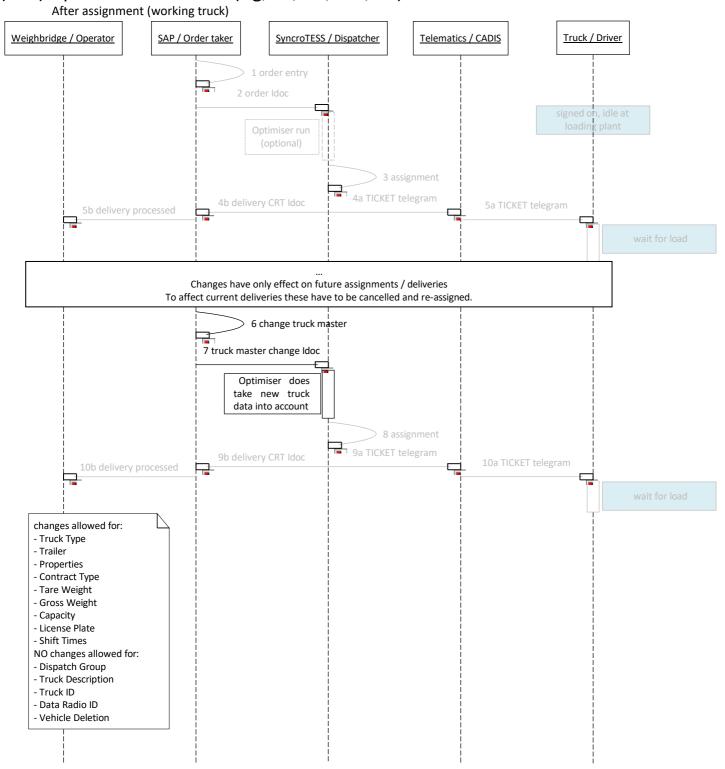


# (180) Plant change on SAP order (Ag, As, Co, Mo, Ce)

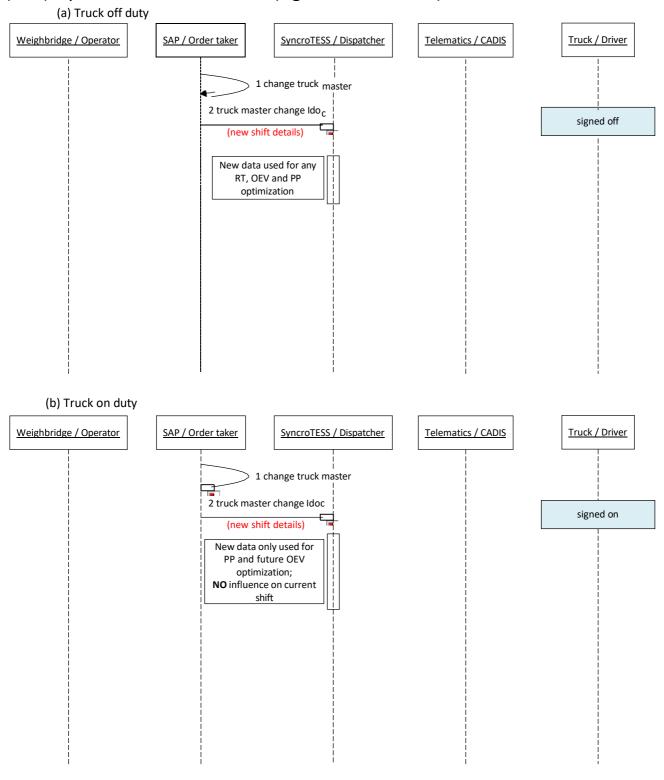




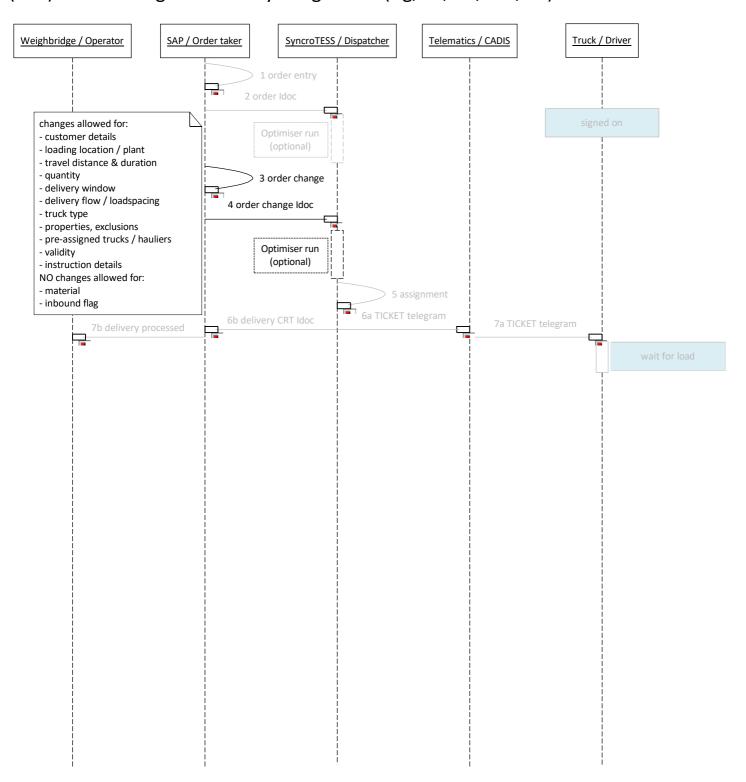
#### (200) Update truck master (Ag, As, Co, Mo, Ce)



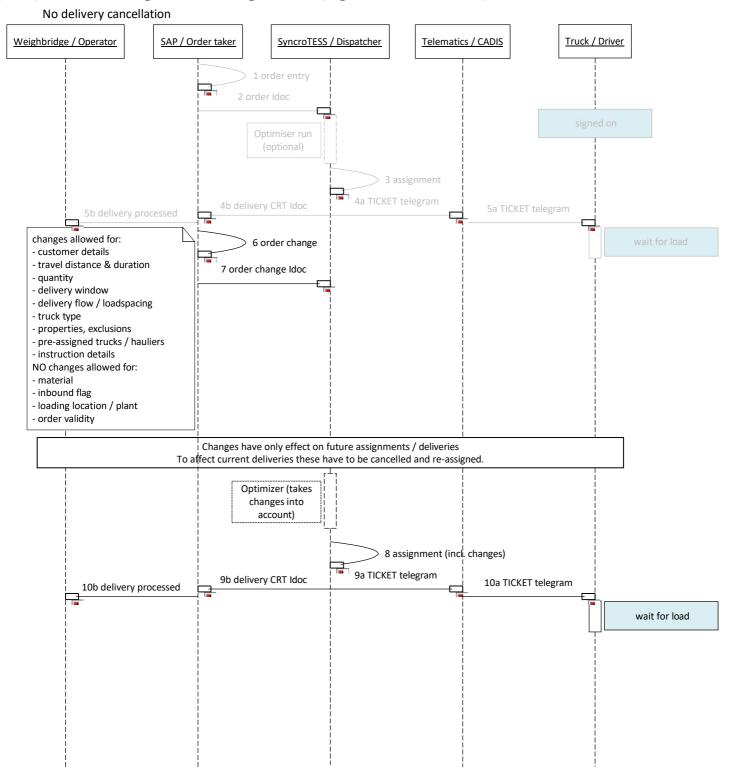
#### (140) Update to the truck shift (Ag, As, Co, Mo, Ce)



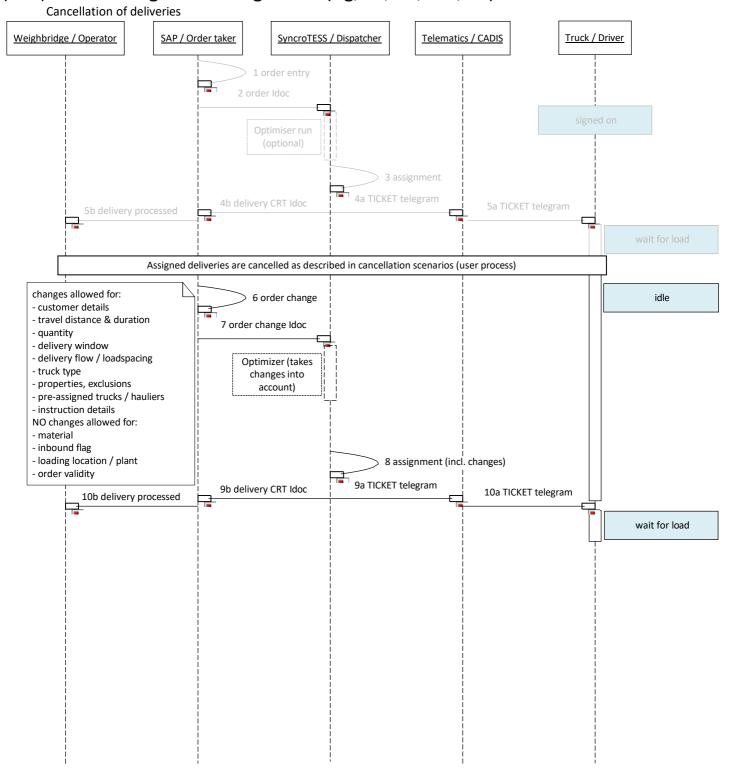
### (150) Order change before any assignment (Ag, As, Co, Mo, Ce)



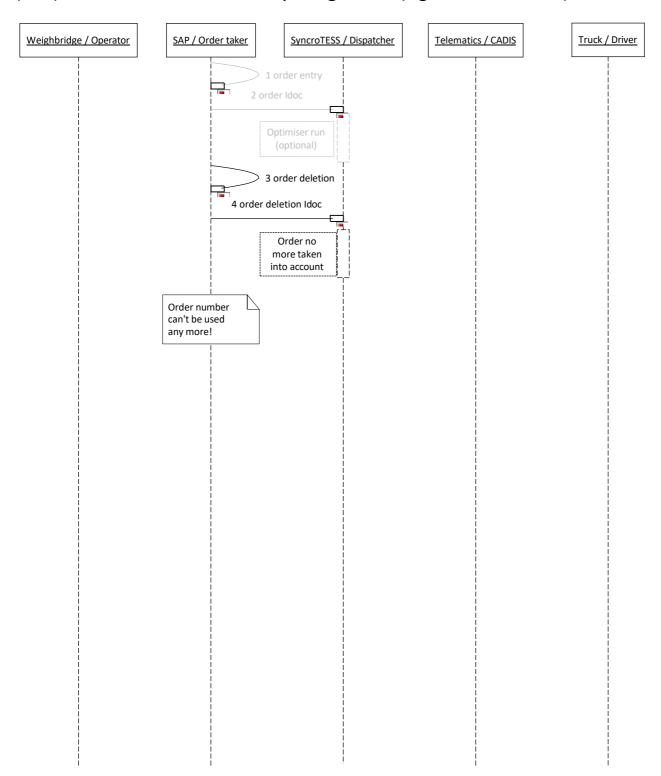
# (230) Order change after assignment (Ag, As, Co, Mo, Ce)



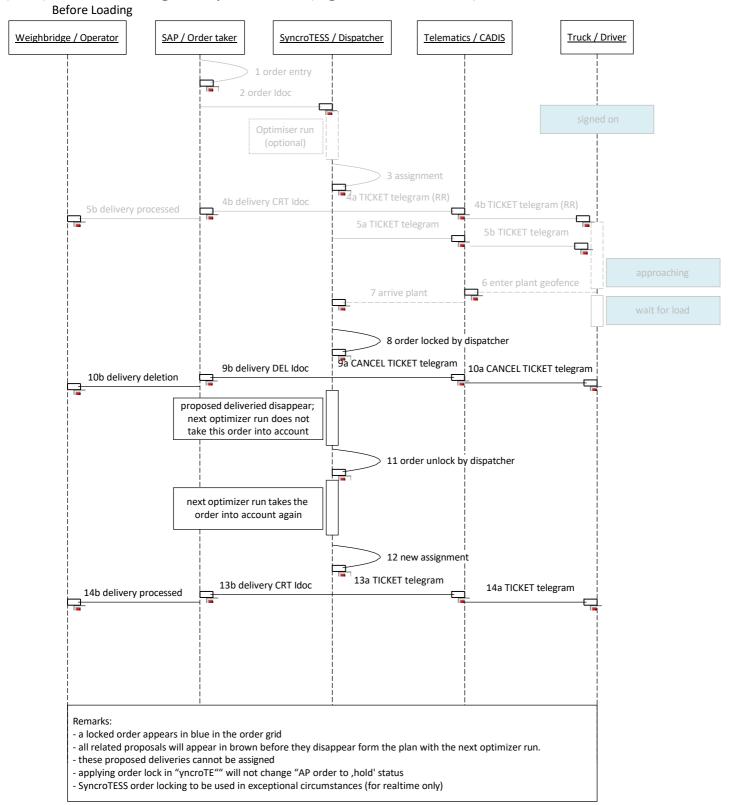
#### (240) Order change after assignment (Ag, As, Co, Mo, Ce)



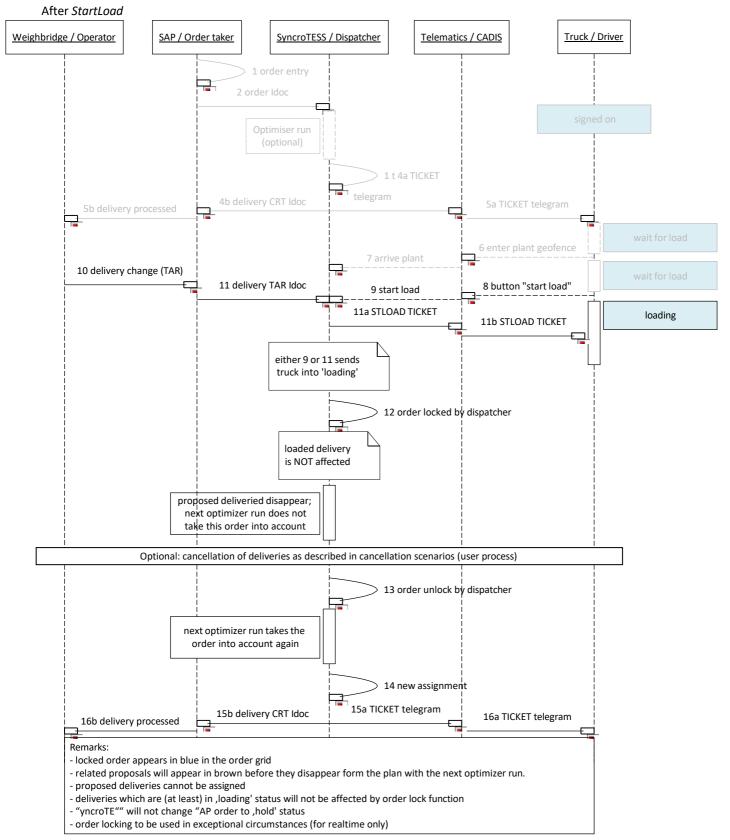
# (180) Order deletion before any assignment (Ag, As, Co, Mo, Ce)



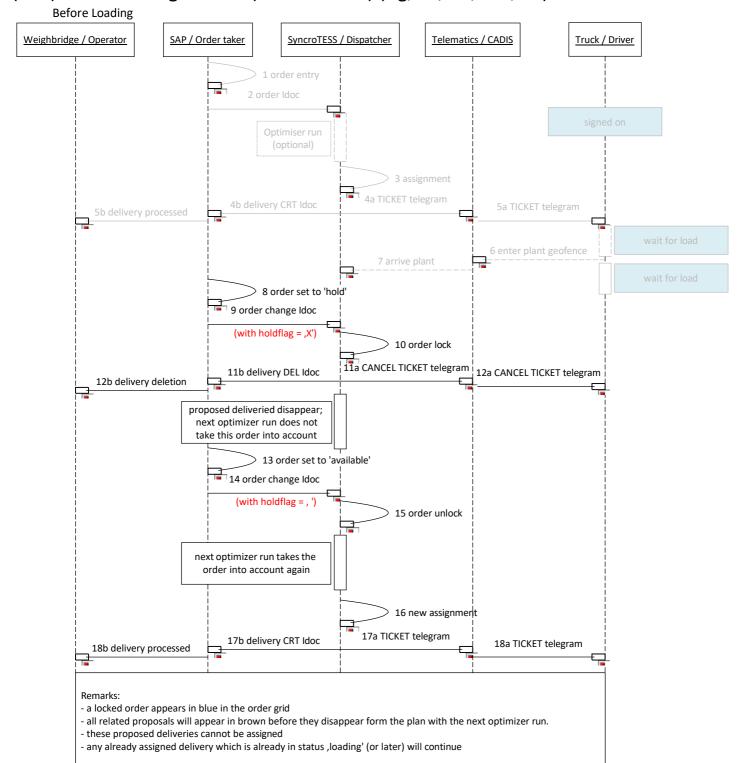
# (260) Order locking via SyncroTESS (Ag, As, Co, Mo, Ce)



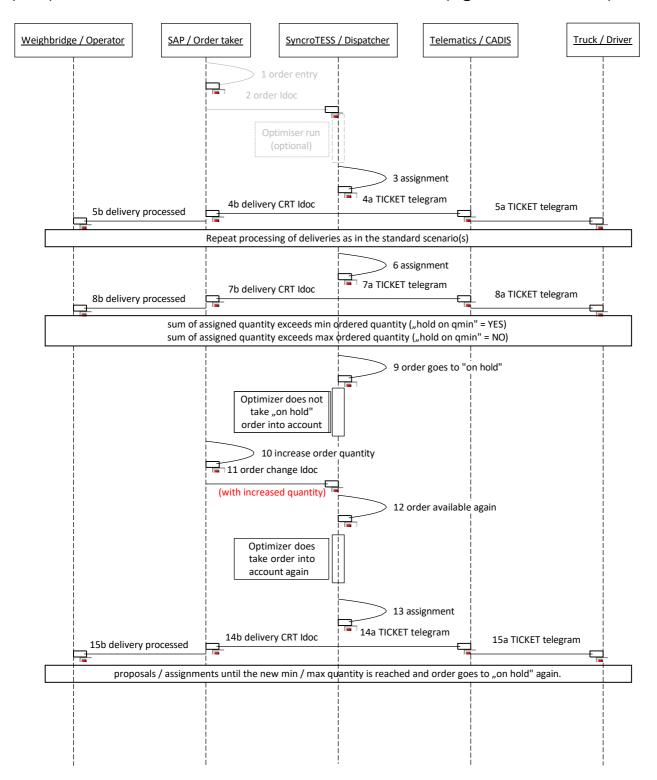
# (270) Order locking via SyncroTESS (Ag, As, Co, Mo, Ce)



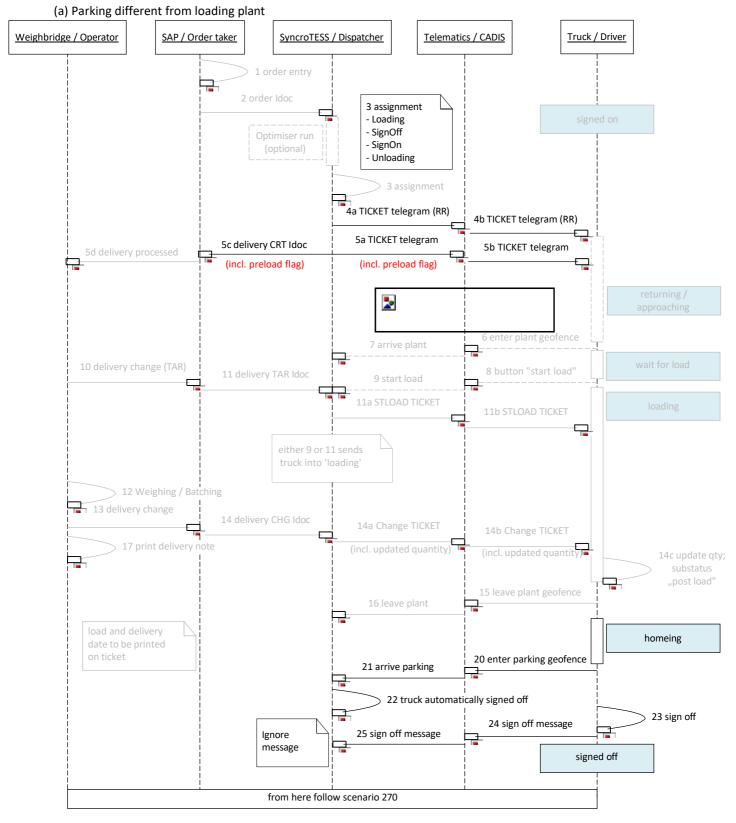
#### (210) Order locking via ERP (SAP On-Hold) (Ag, As, Co, Mo, Ce)



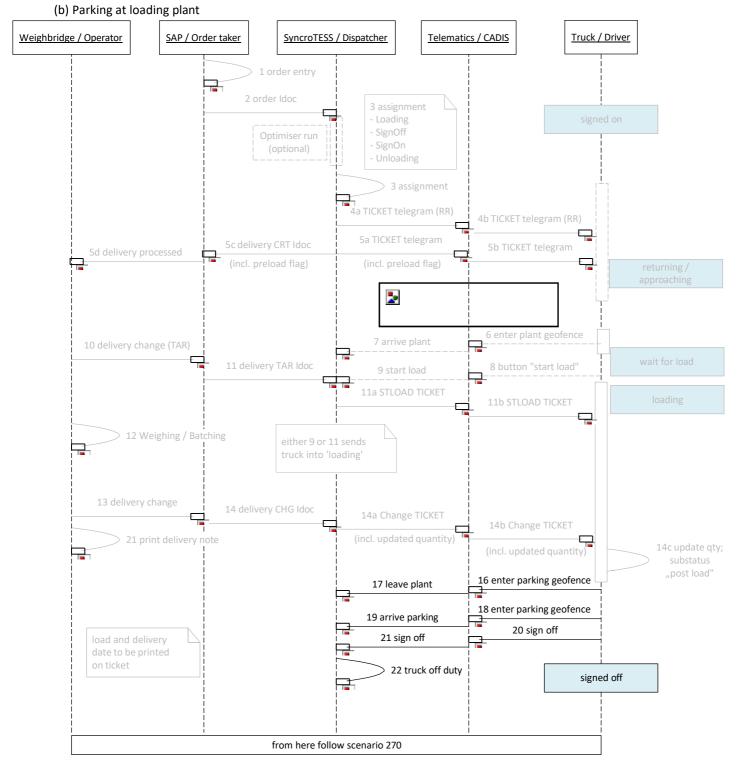
#### (220) Order on hold when Qmin/Qmax is reached (Ag, As, Co, Mo, Ce)



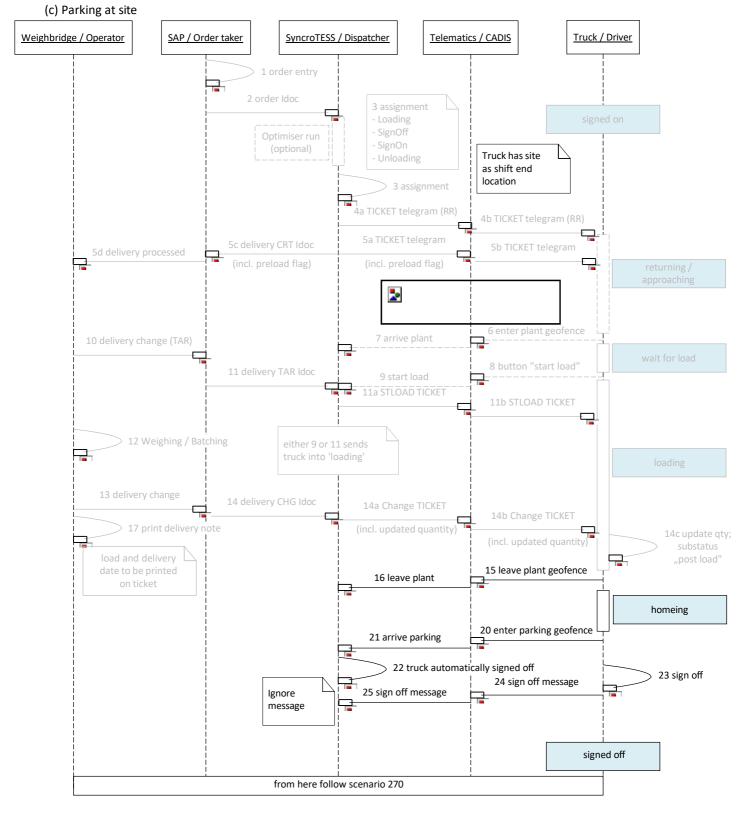
#### (230) Assign Preload for Truck with Telematics (Ag, Mo, Ce)



### (230) Assign Preload for Truck with Telematics (Ag, Mo, Ce)

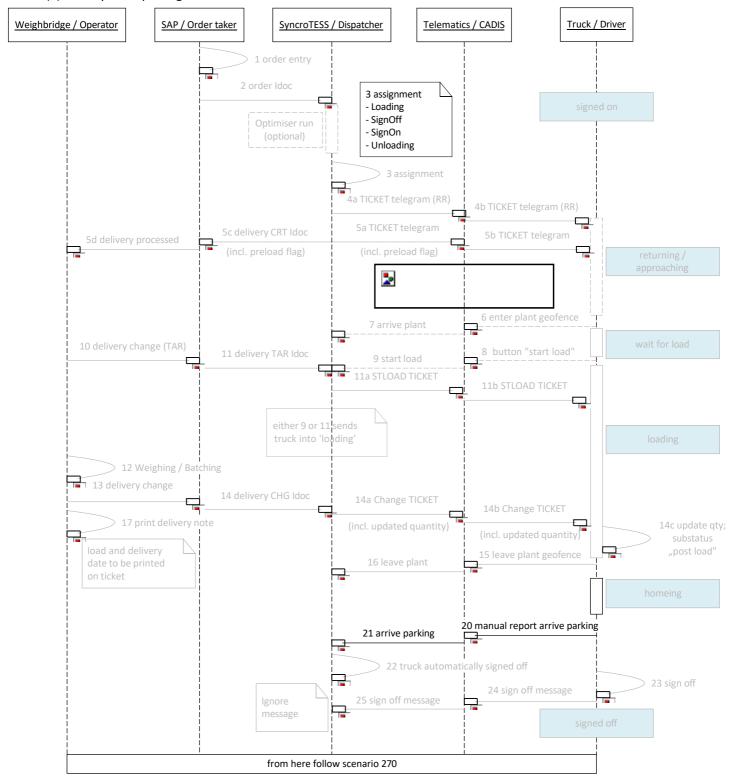


### (230) Assign Preload for Truck with Telematics (Ag, Mo, Ce)



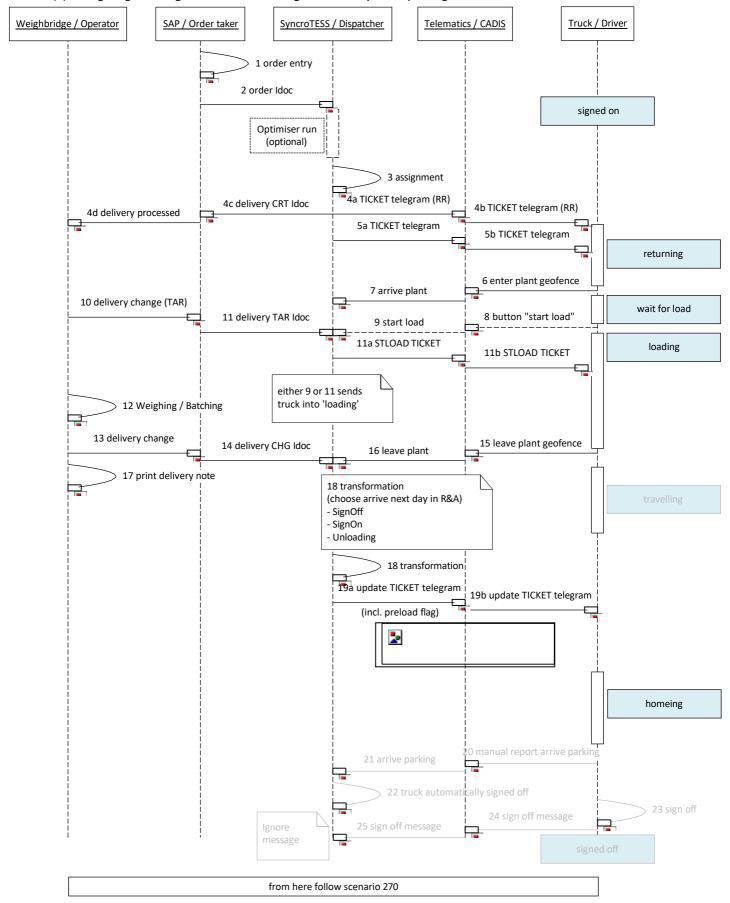
#### (230) Assign Preload for Truck with Telematics (Ce)

(d) With dynamic parking location – Situation 1a in SCR2600-04

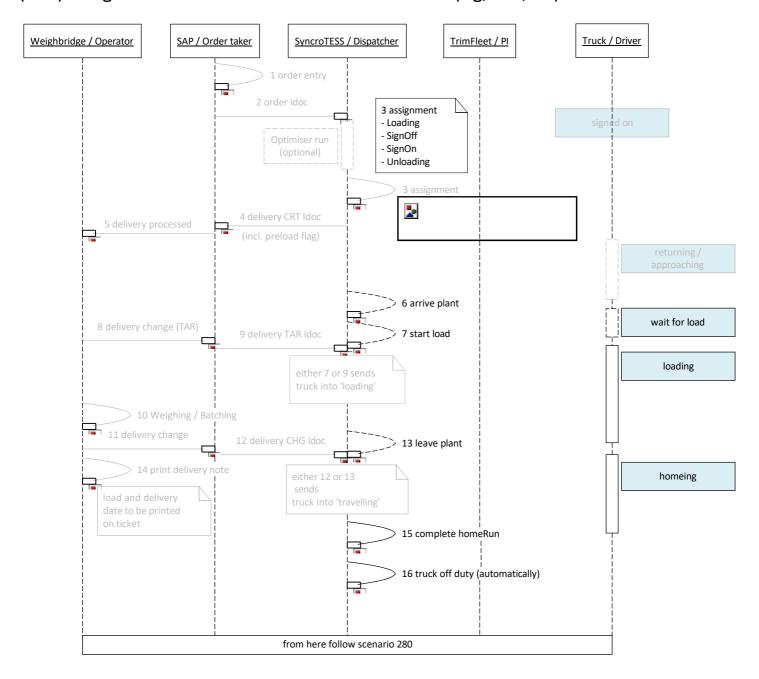


#### (230) Assign Preload for Truck with Telematics (Ce)

(e) Change regular assignment into PLT assingment with dynamic parking location - Situation 1b in SCR26005-04

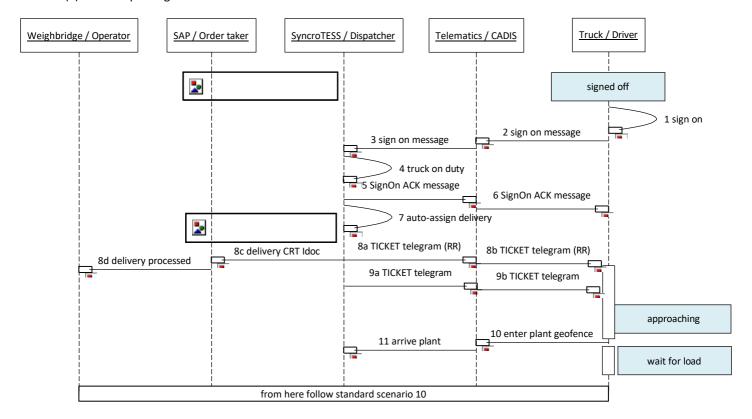


# (240) Assign Preload for Truck without Telematics (Ag, Mo, Ce)

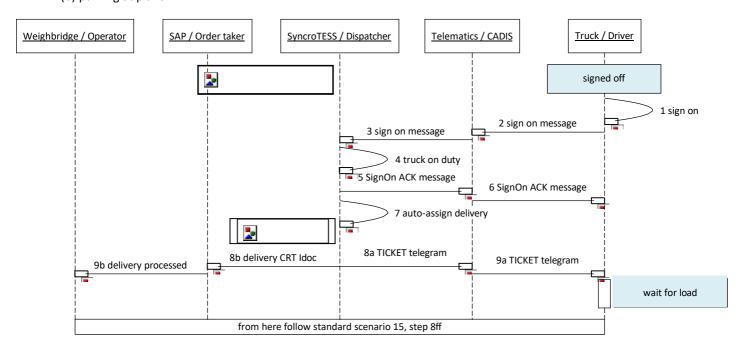


# (250) SignOn Truck with Telematics with FAS (Ag, As, Co, Mo, Ce)

(a) external parking location



#### (b) parking at plant

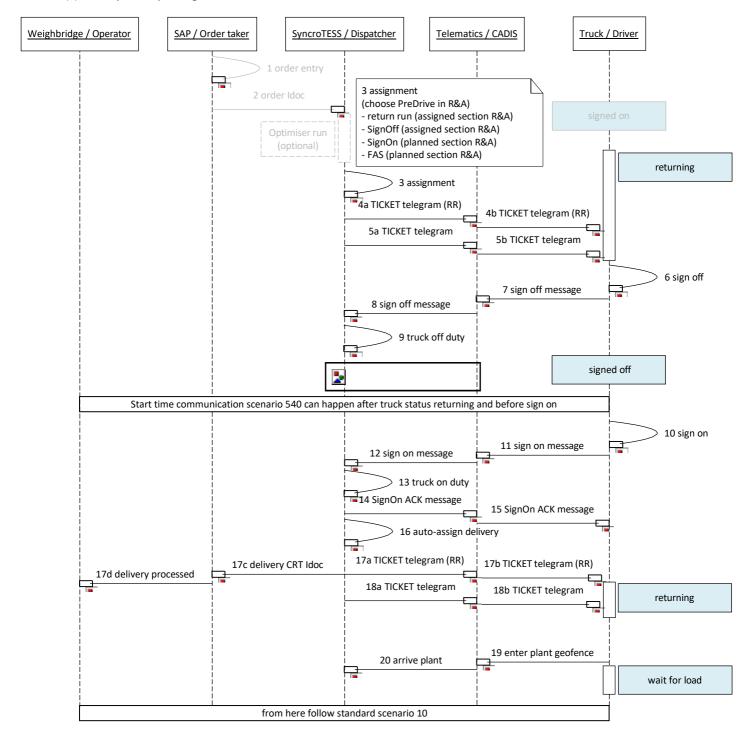


#### Remarks

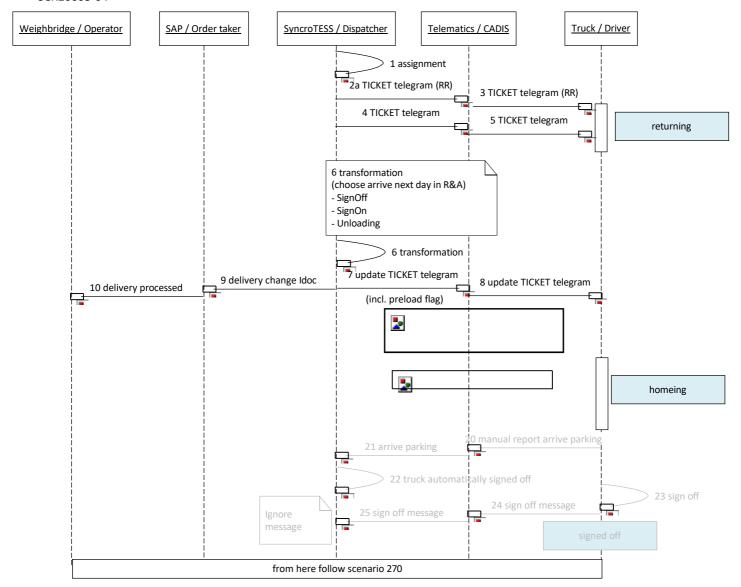
- If position transmitted with SignOn differs from expected position (cf. SCR 26005-43) Scenario 250b continues after step 6 equal to 250a step 7ff.

#### (250) SignOn Truck with Telematics with FAS (Ce)

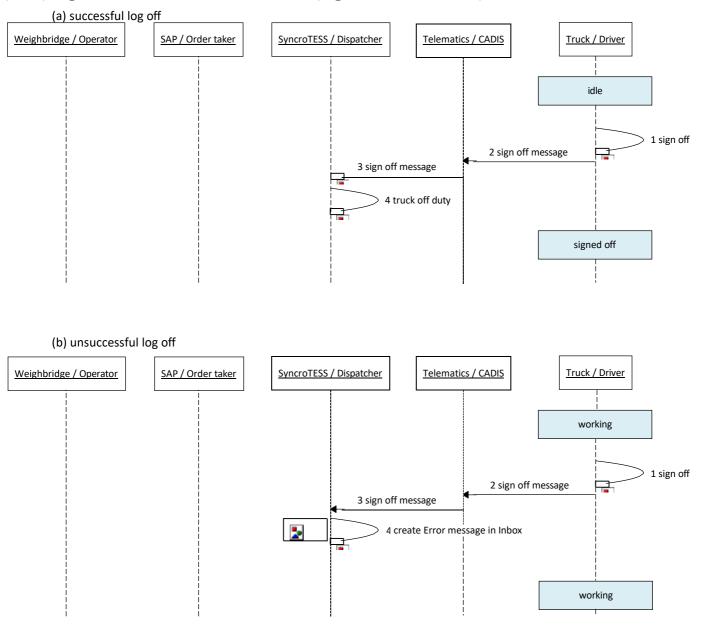
(c) with dynamic parking location – Situation 2a in SCR26005-04



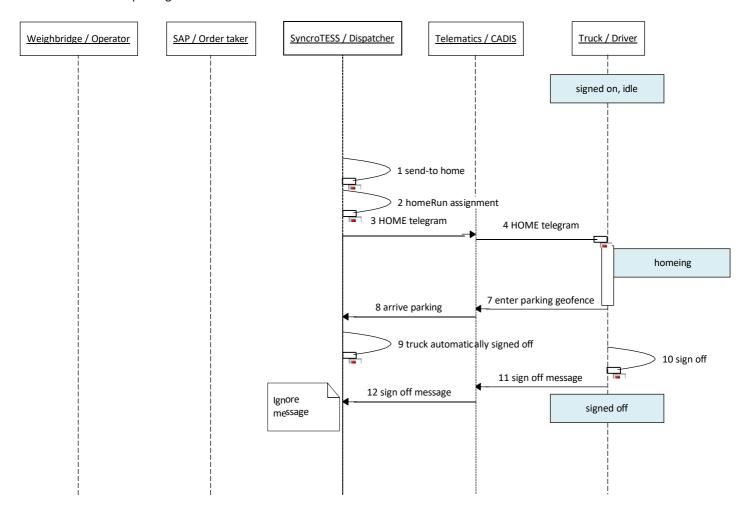
(250) SignOn Truck with Telematics with FAS (Ce)
(d) change regular assignment into assignment with dynamic parking location on the way to the loading point – Situation 2c,d in



# (251) SignOff Truck with Telematics (Ag, As, Co, Mo, Ce)

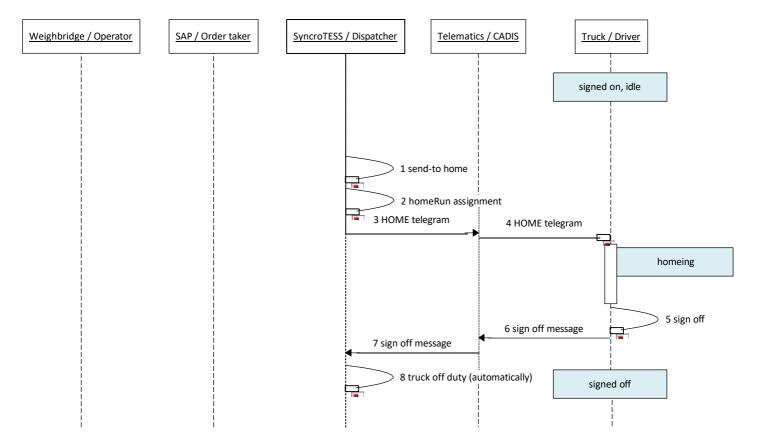


# (40) HomeRun Assignment (Ag, As, Co, Mo, Ce) Truck not at parking

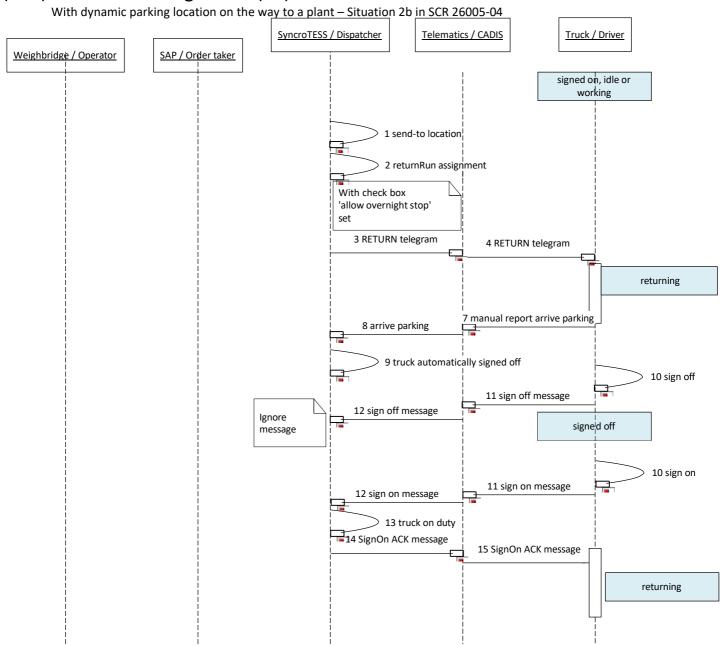


# (41) HomeRun Assignment (Ag, As, Co, Mo, Ce)

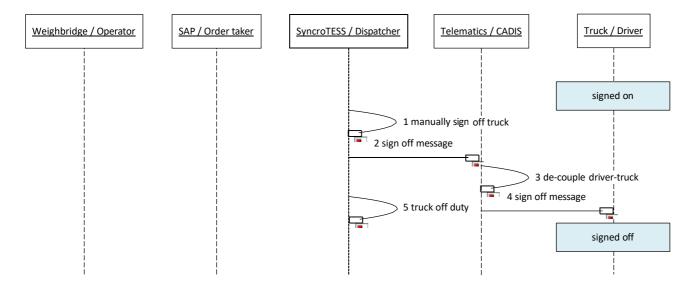
Truck at parking



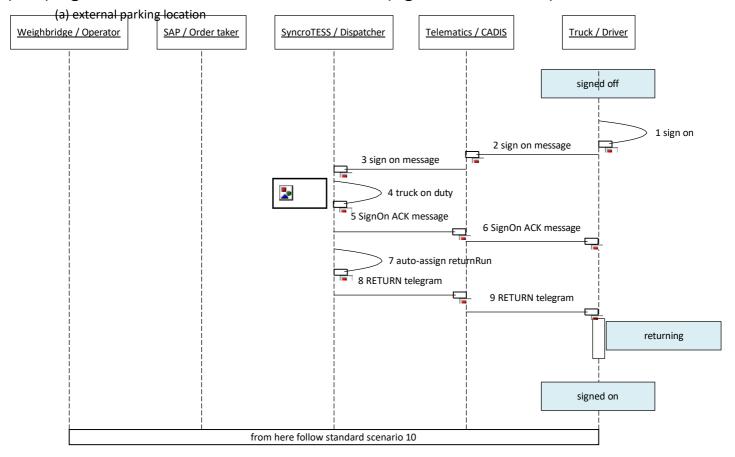
### (254) ReturnRun Assignment (Ce)



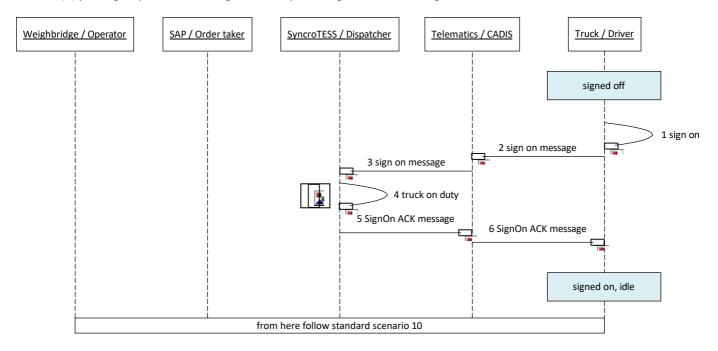
### (255) Remote SignOff truck (Ag, As, Co, Mo, Ce)



#### (260) SignOn Truck with Telematics, no FAS (Ag, As, Co, Mo, Ce)



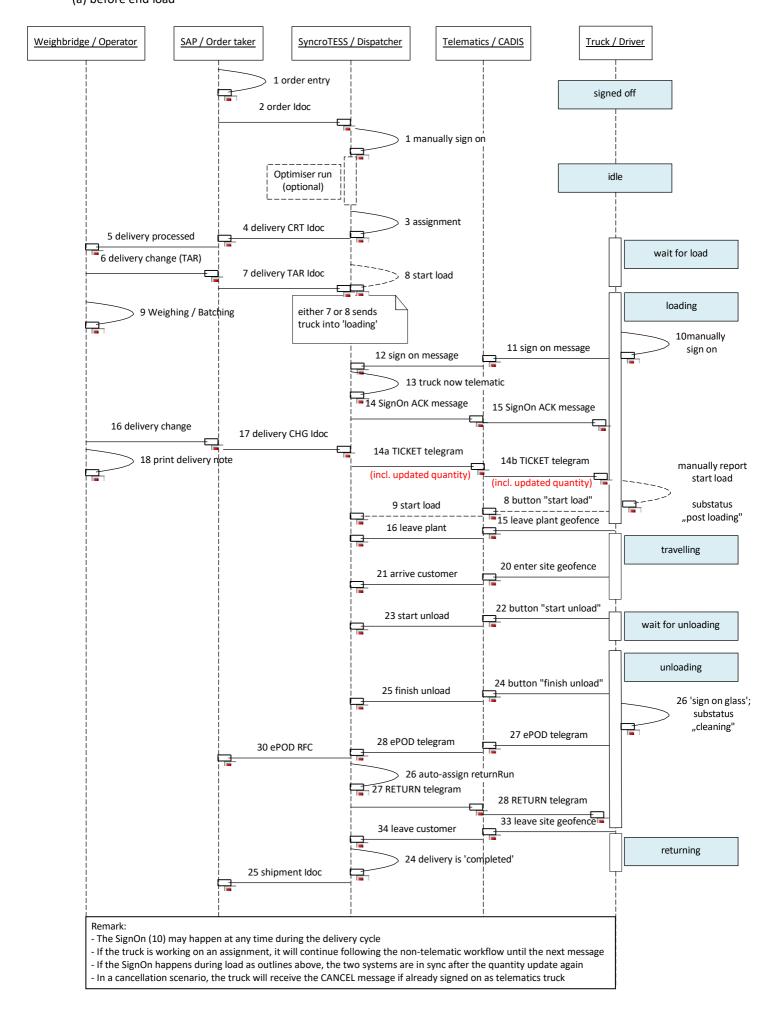
(b) parking at plant or roaming truck or option ""ignOn Non-'oaming 'eturn 'un" deactivated



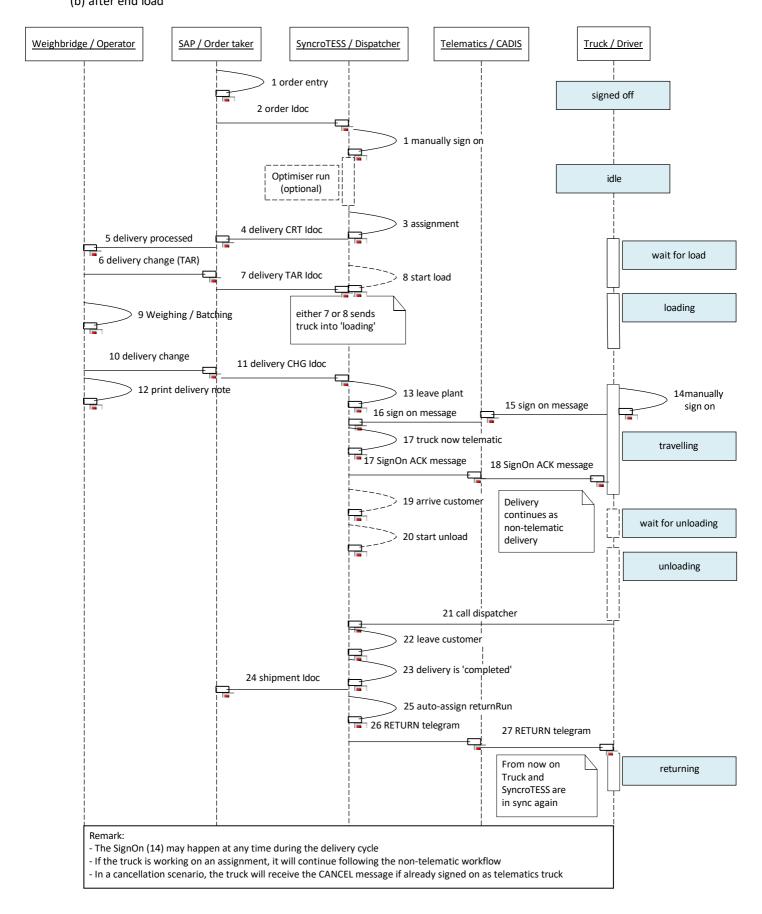
#### Remarks:

- If position transmitted with SignOn differs from expected position (cf. SCR 26005-43) Scenario 260b continues after step 6 equal to 260a step 7ff.

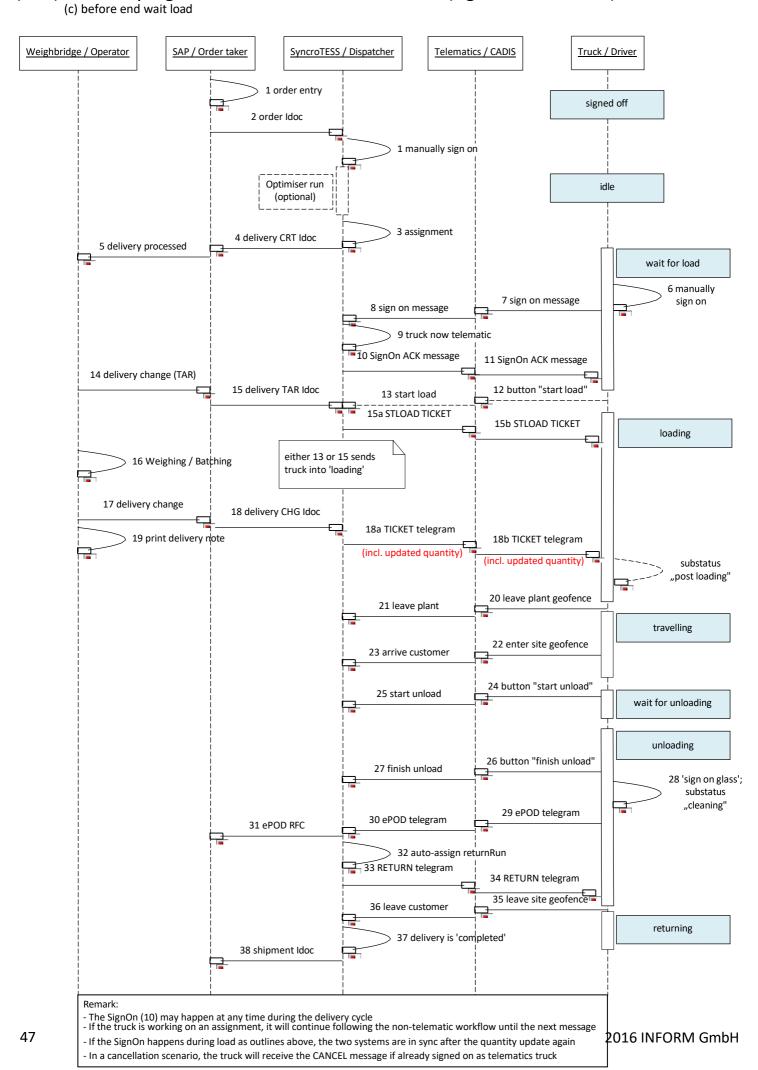
# (261) Manually SignOn Truck, via Telematics later (Ag, As, Co, Mo, Ce)



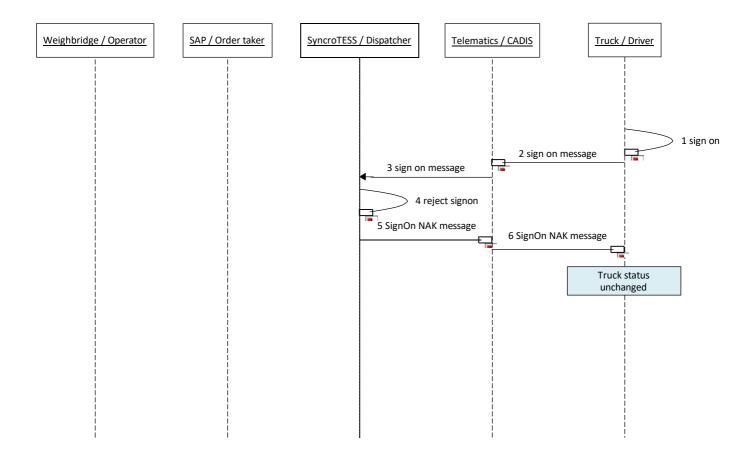
# (261) Manually SignOn Truck, via Telematics later (Ag, As, Co, Mo, Ce) (b) after end load



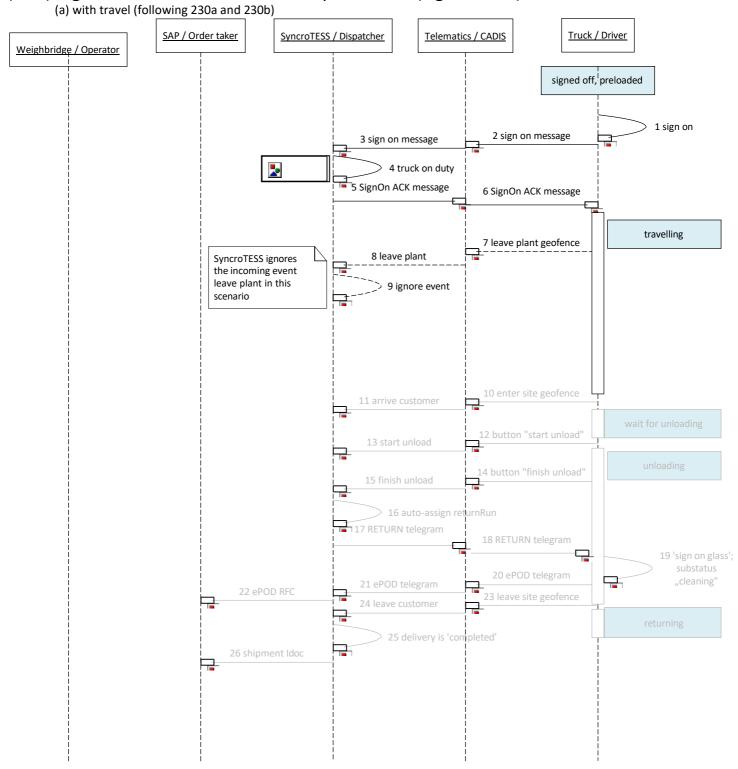
# (261) Manually SignOn Truck, via Telematics later (Ag, As, Co, Mo, Ce)



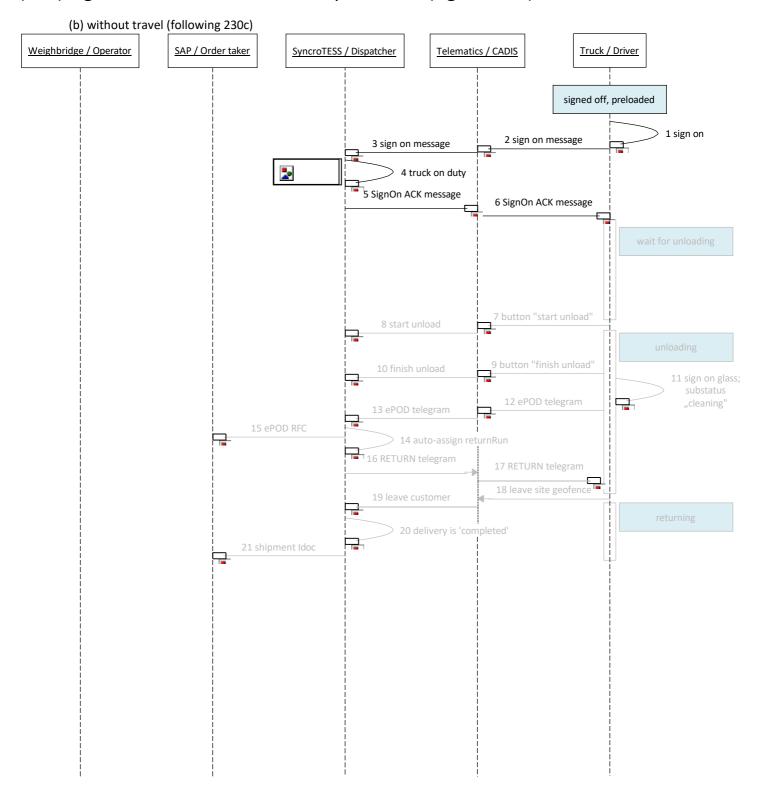
# (265) SignOn unsuccessful (Ag, As, Co, Mo, Ce)



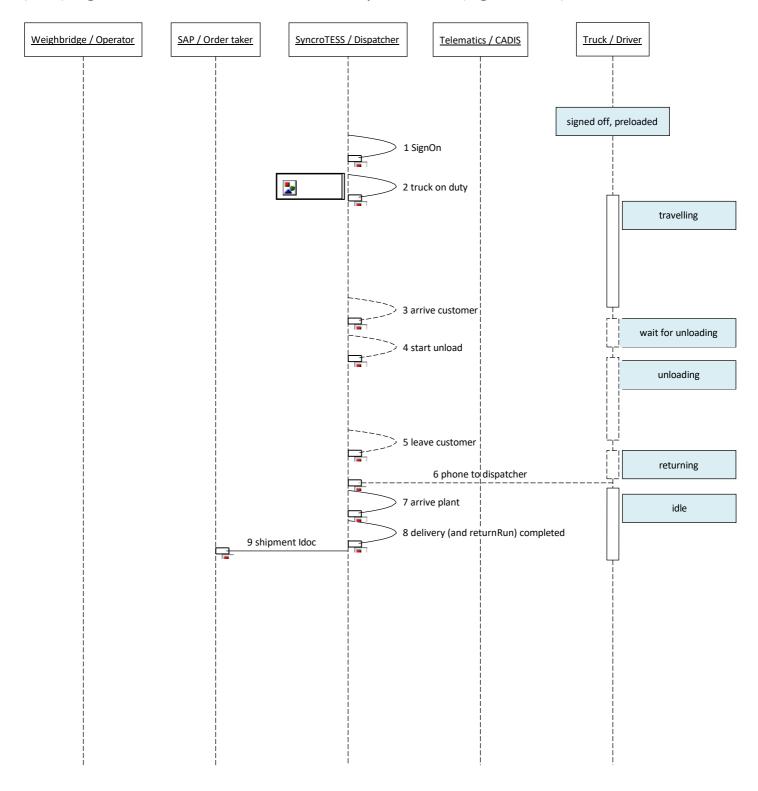
# (270) SignOn Truck with Telematics, preloaded (Ag, Mo, Ce)



# (270) SignOn Truck with Telematics, preloaded (Ag, Mo, Ce)

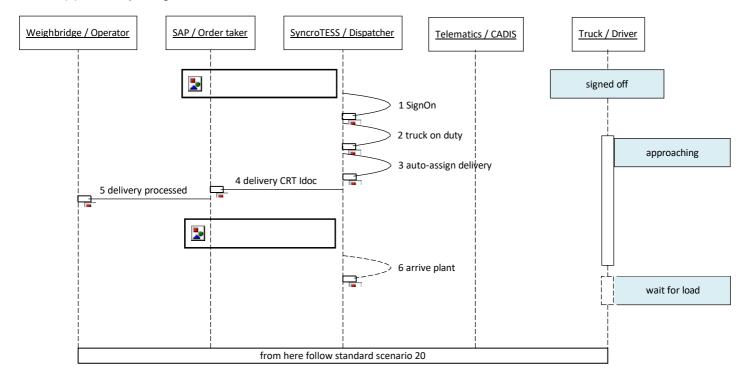


# (280) SignOn Truck without Telematics, preloaded (Ag, Mo, Ce)

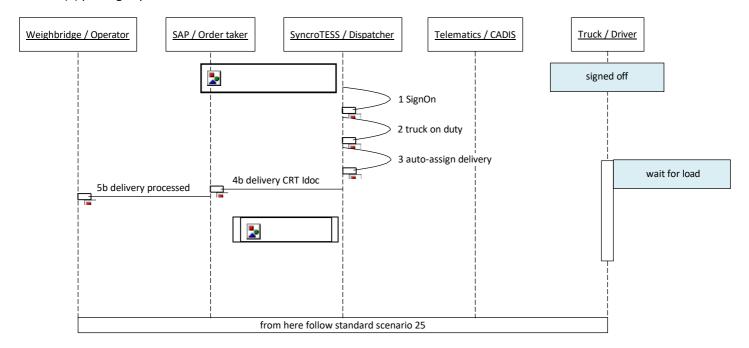


# (290) SignOn Truck without Telematics with FAS (Ag, As, Co, Mo, Ce)

(a) external parking location

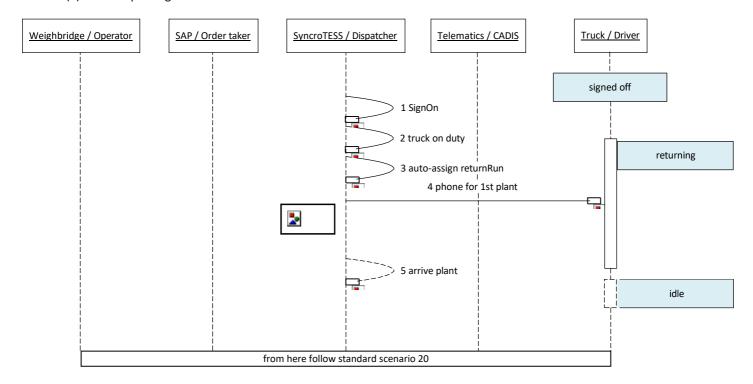


#### (b) parking at plant

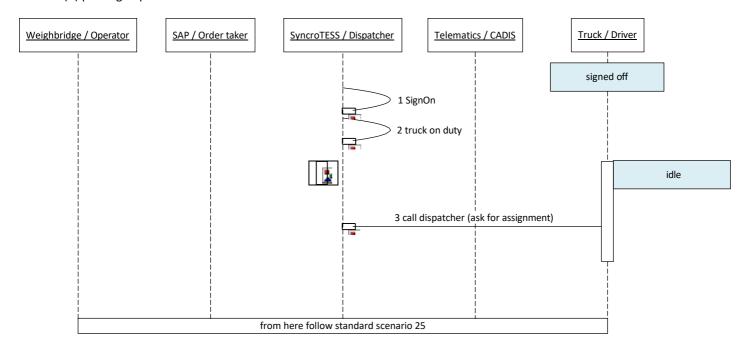


# (300) SignOn Truck without Telematics, no FAS (Ag, As, Co, Mo, Ce)

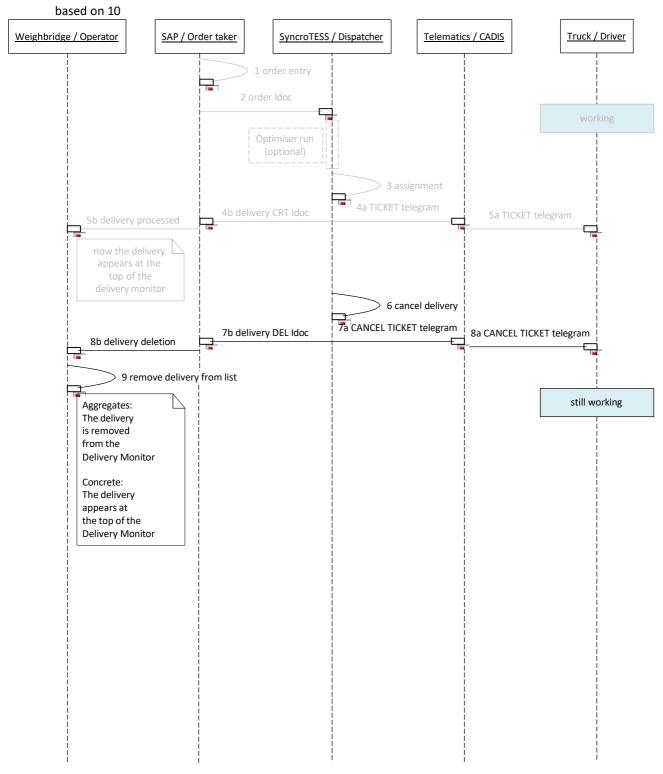
(a) external parking location



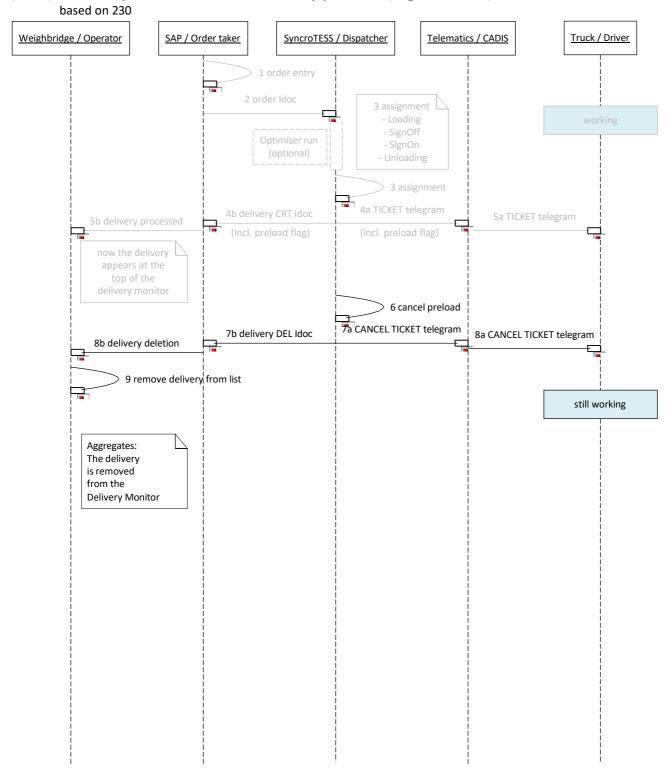
#### (b) parking at plant



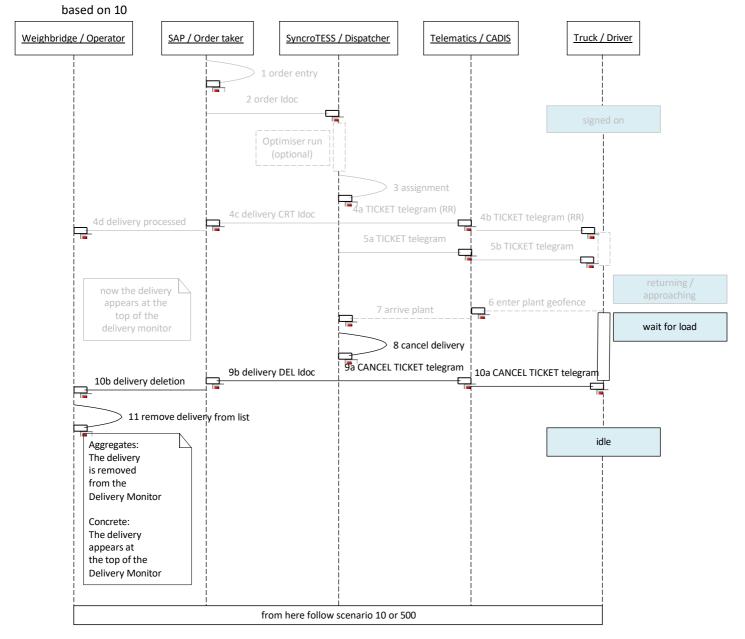
# (310) Cancel delivery before start approach (Ag, As, Co, Mo, Ce)



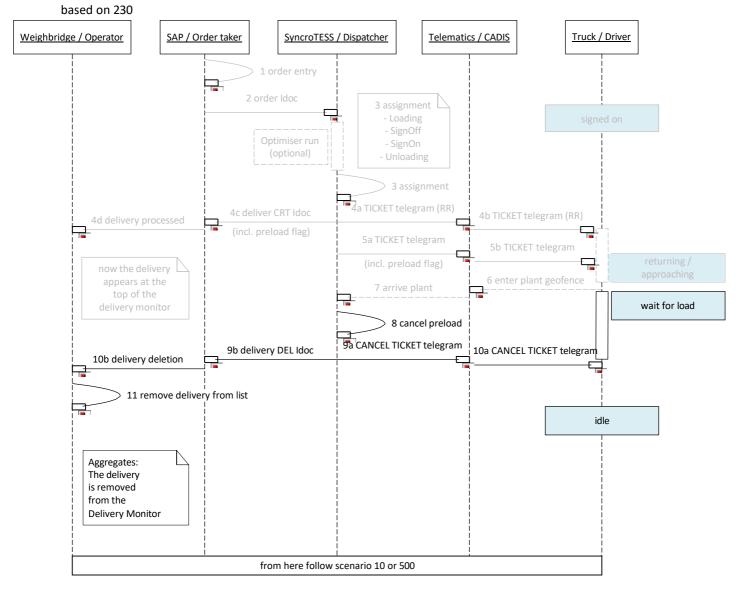
### (315) Cancel preload before start approach (Ag, Mo, Ce)



# (320) Cancel delivery before start load (Ag, As, Co, Mo, Ce)

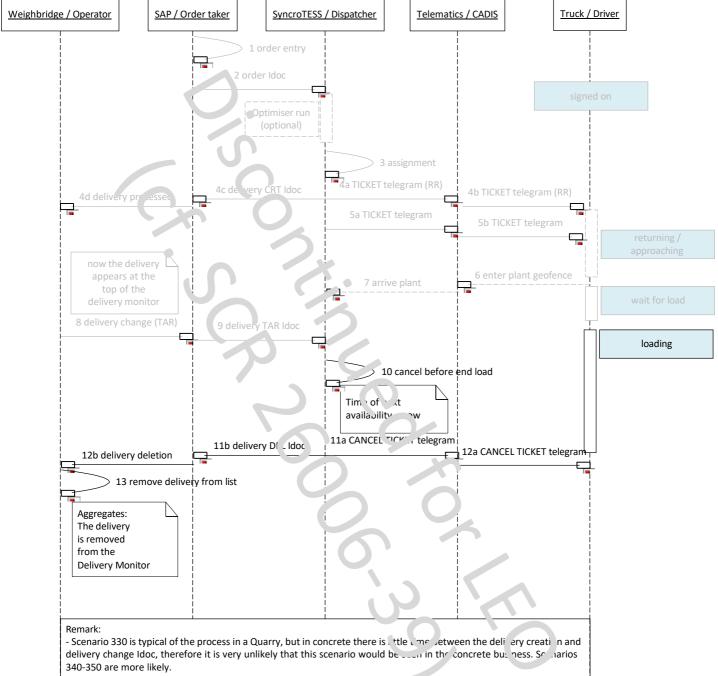


# (325) Cancel preload before start load (Ag, Mo, Ce)



### (330) Cancel delivery before end load (Ag, As, Co, Mo, Ce)

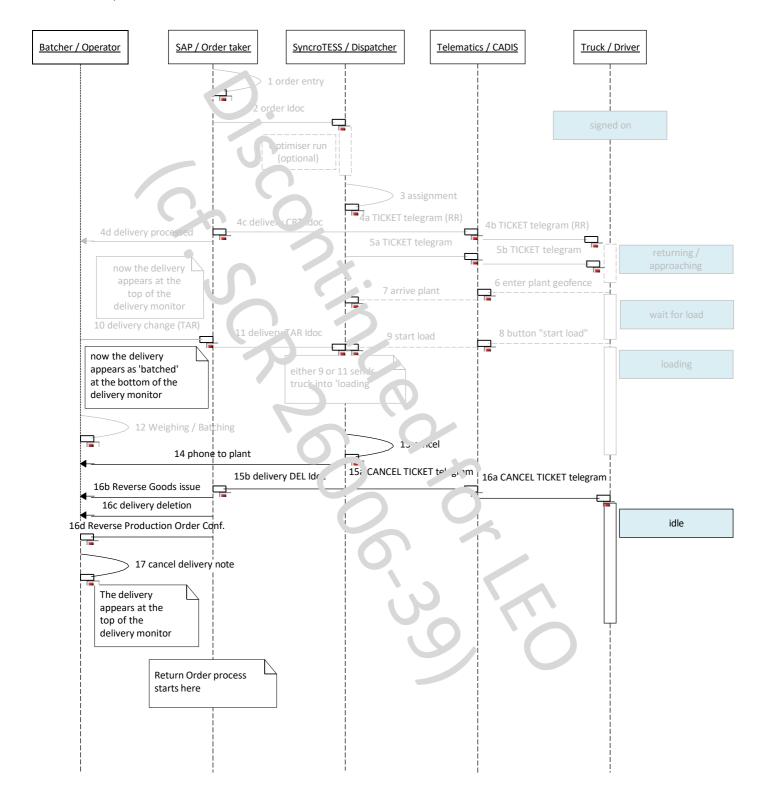
No Material produced



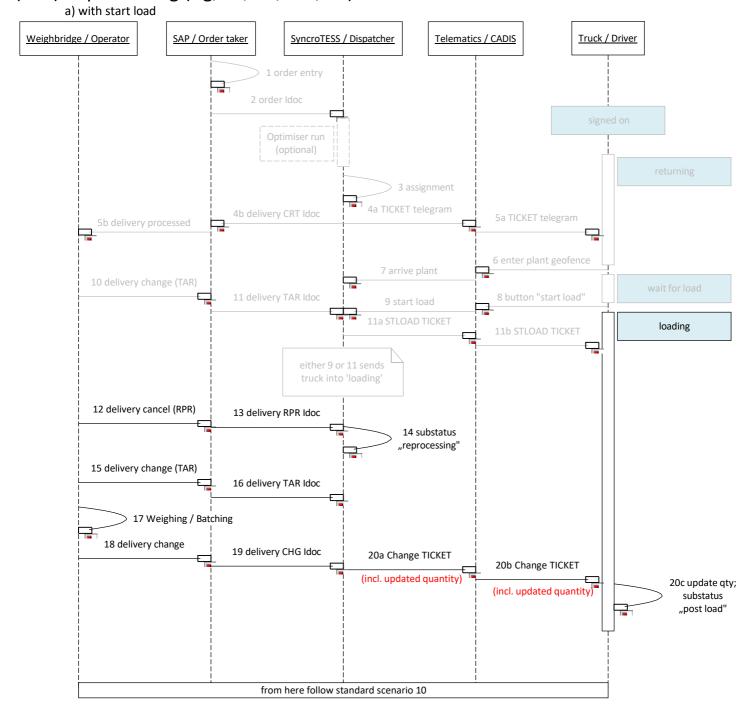
- This scenario only applies where material can be re-stocked or has not yet the produced.
- The point-of-no-return for "yncroTE"" is when the delivery is picked and the status becomes ,Loading'. From this point forward the SyncroTESS cancellation process should be followed and a returns order raised if material has been produced. See scenario 331 for cancellation and return order process where material has been produced.

# (331) Cancel delivery before end load (As, Co, Mo)

Material produced, with Return Order

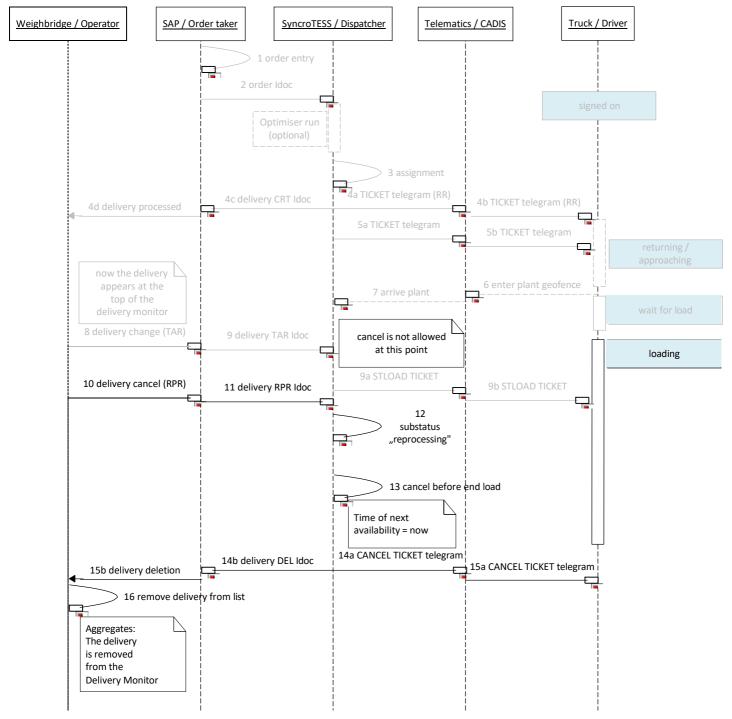


# (332) Reprocessing (Ag, As, Co, Mo, Ce)



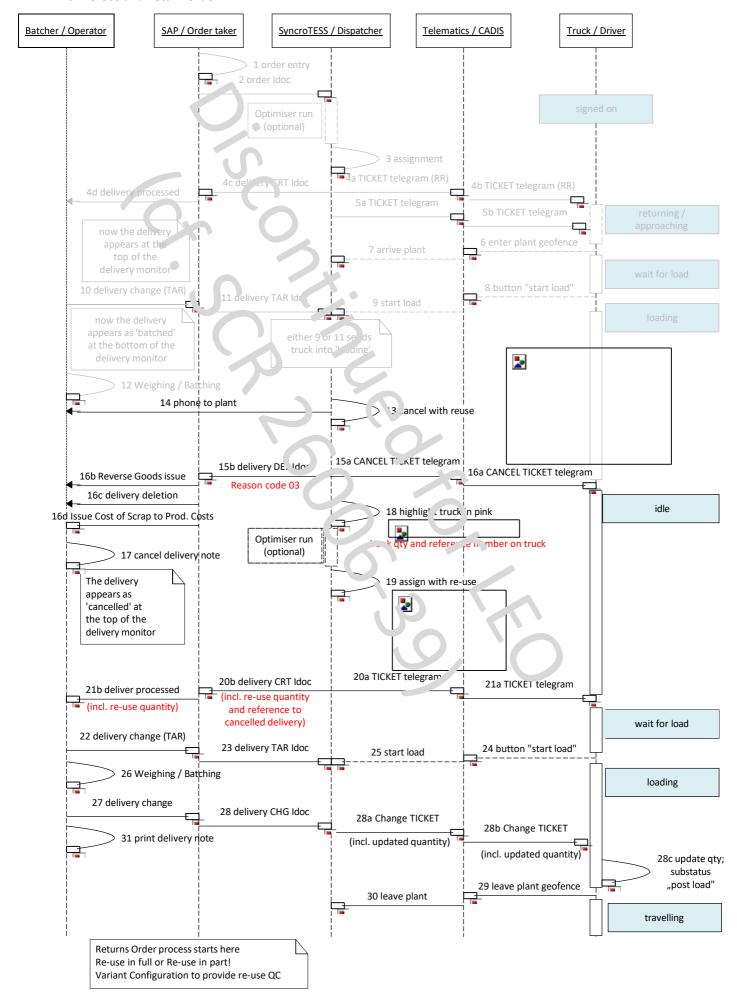
# (332) reprocessing (Ag, As, Co, Mo, Ce)

b) with cancellation



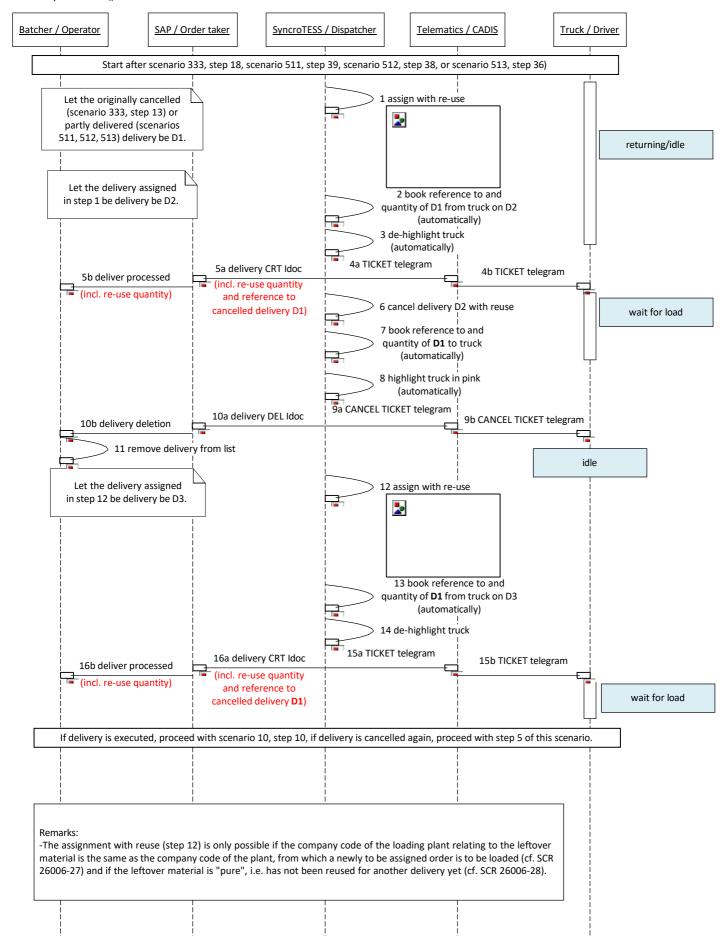
#### (333) Cancel delivery before end load with reuse (Co)

With Re-Use and Return Order



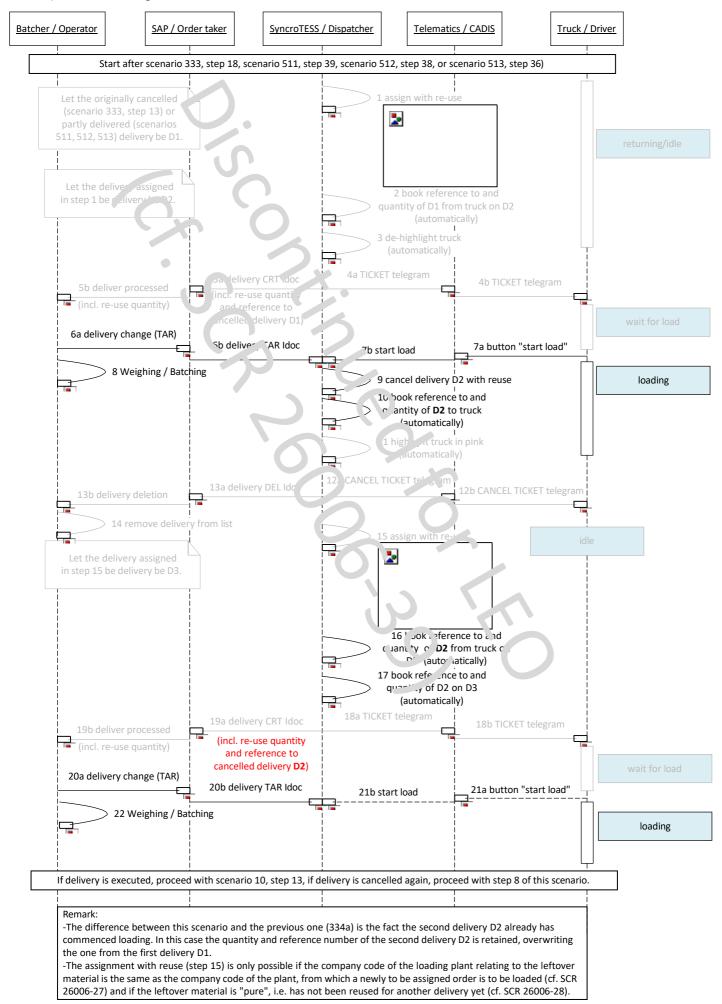
# (334) Cancel already reused delivery with reuse

a) in status "wait load"



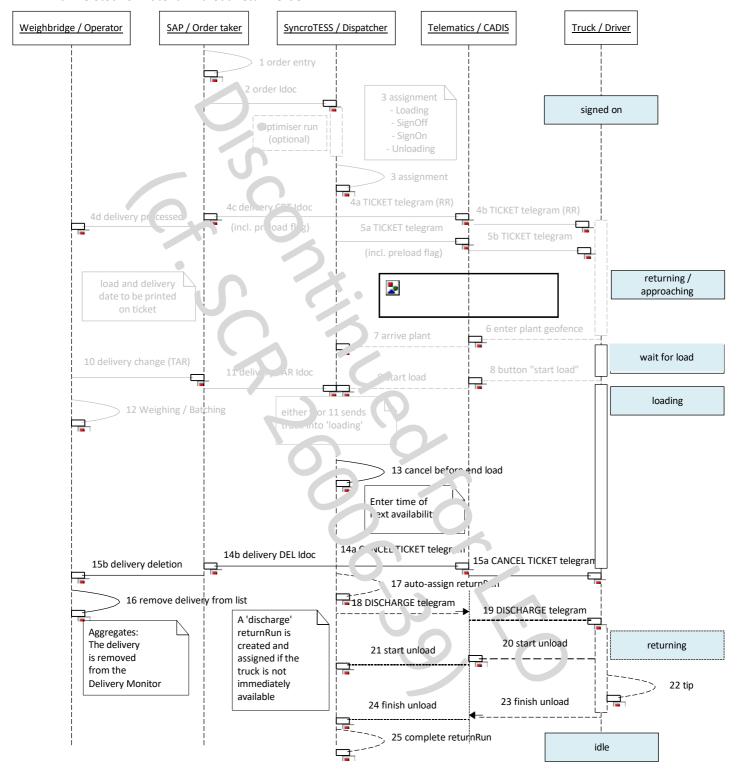
#### (334) Cancel already reused delivery with reuse

b) in status "loading"

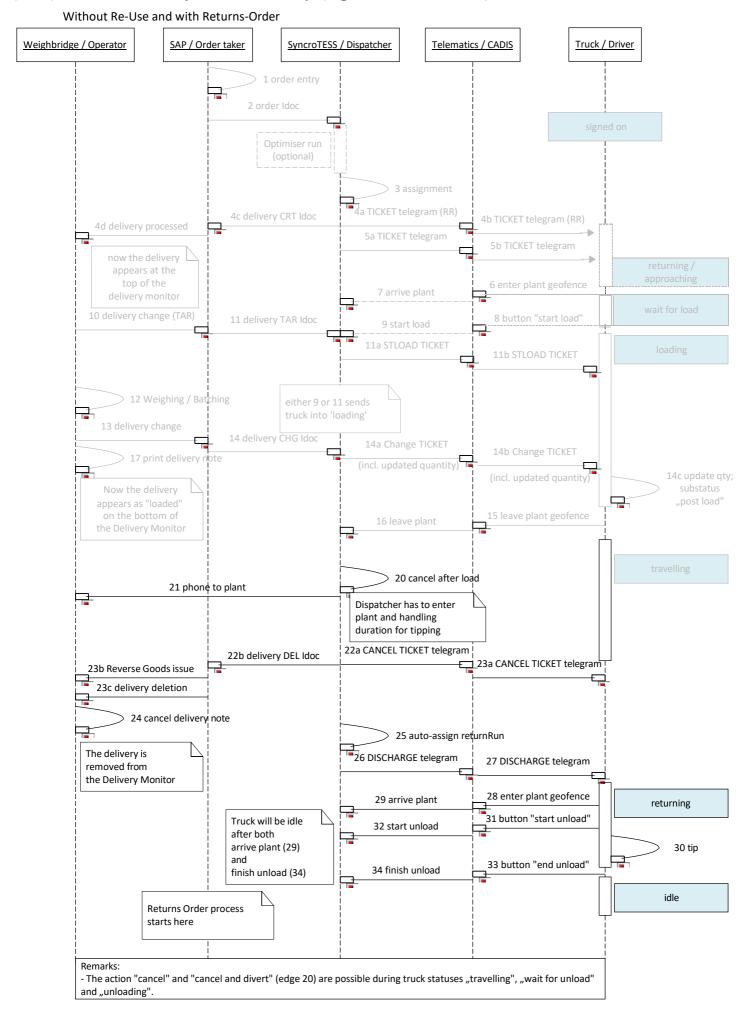


#### (335) Cancel Preload before end load (Ag)

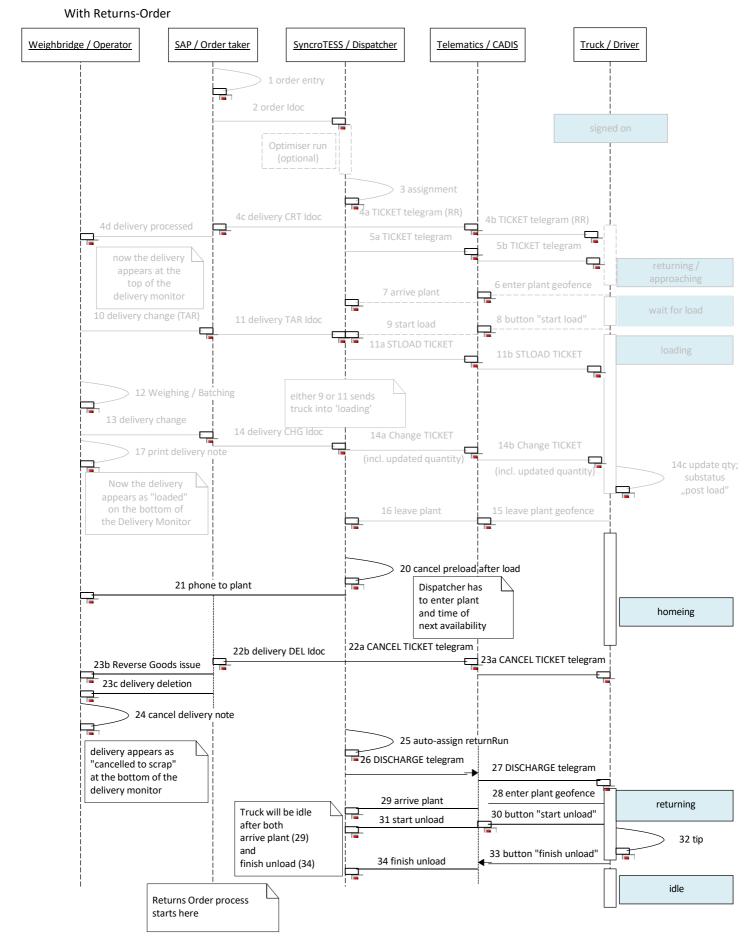
Full Re-Stock of material without Return-Order



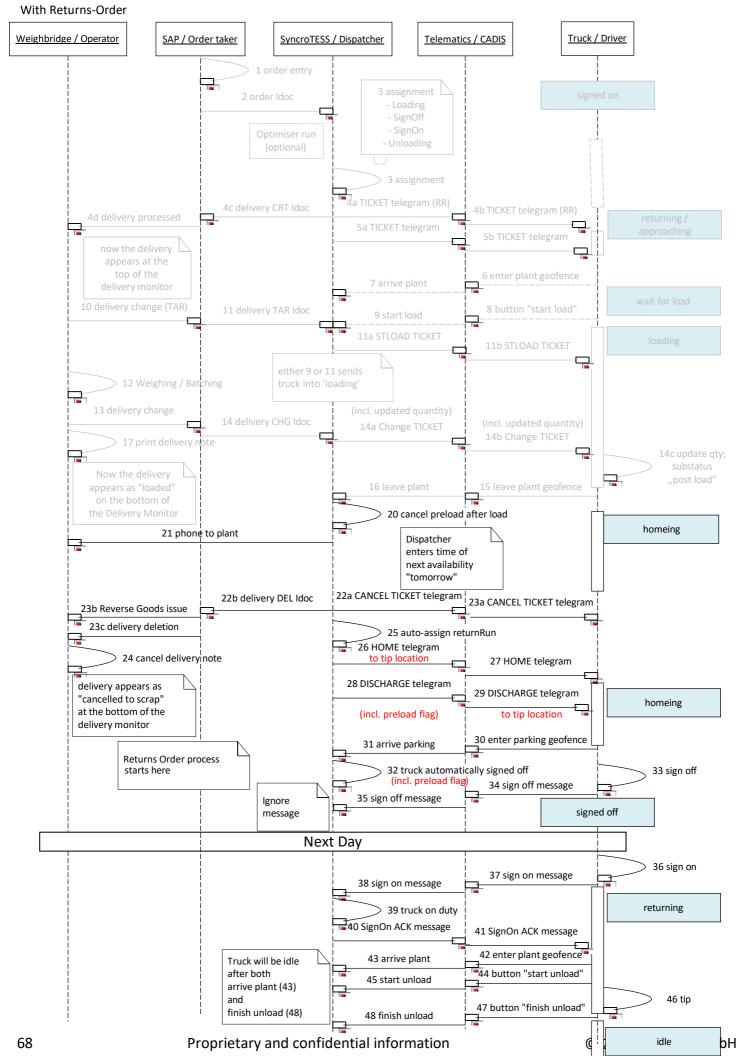
#### (340) Cancel delivery after load, tip (Ag, As, Co, Mo, Ce)



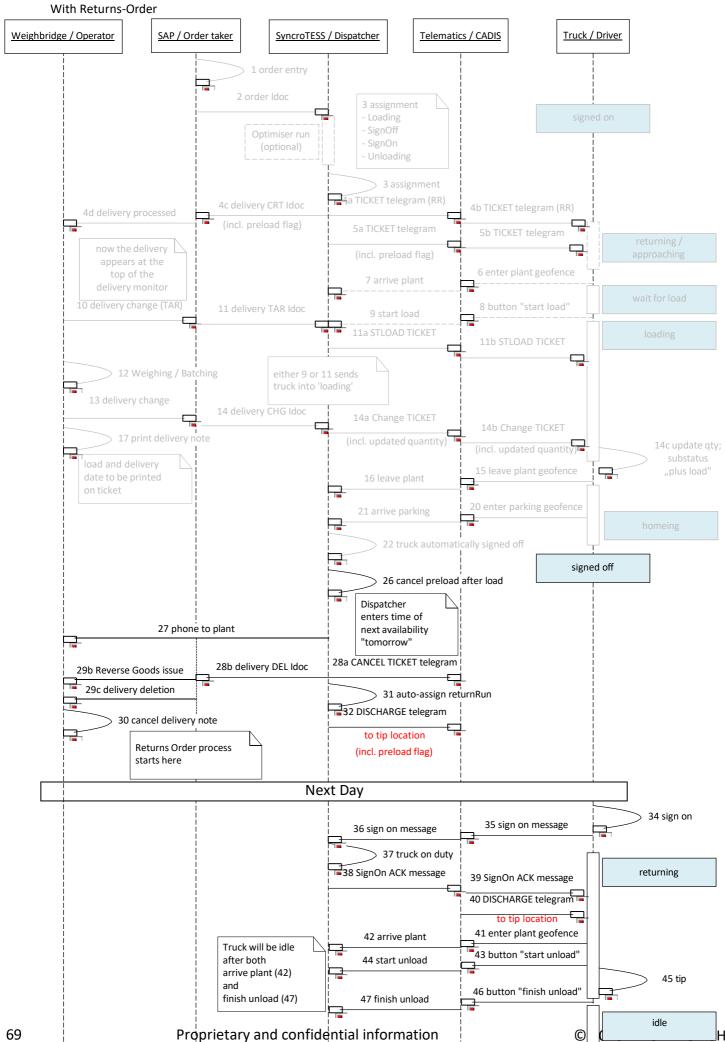
#### (344) Cancel Preload after load before parking, return same day (Ag, Mo, Ce)



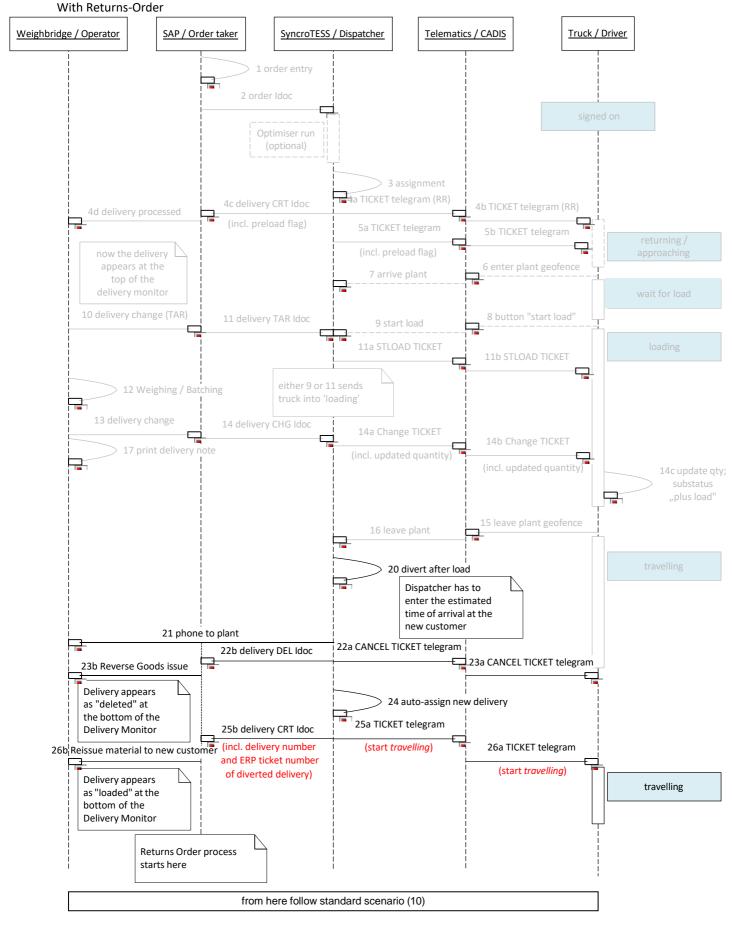
#### (346) Cancel Preload after load before parking, return next day (Ag, Mo, Ce)



### (348) Cancel Preload at parking, return next day (Ag, Mo, Ce)



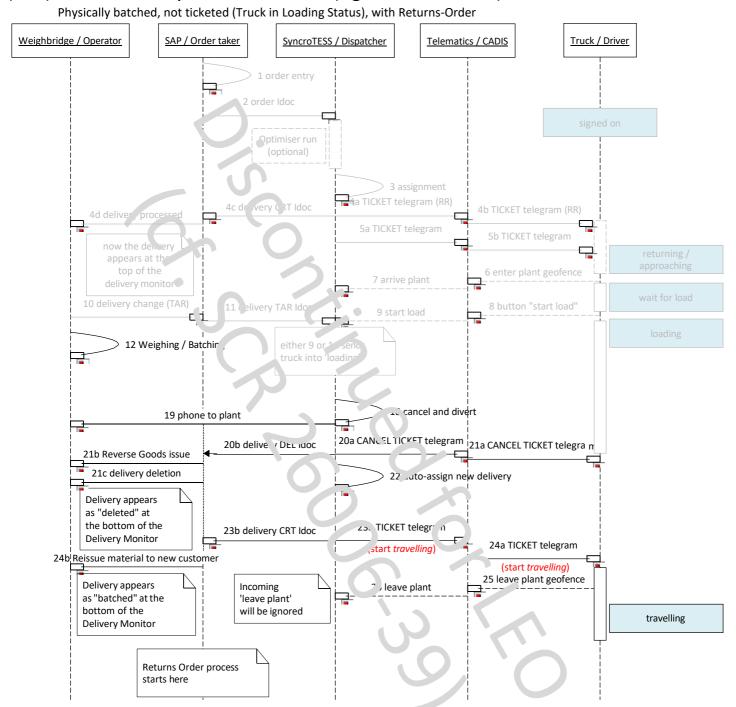
## (350) Divert delivery after loading (Ag, As, Co, Mo, Ce)



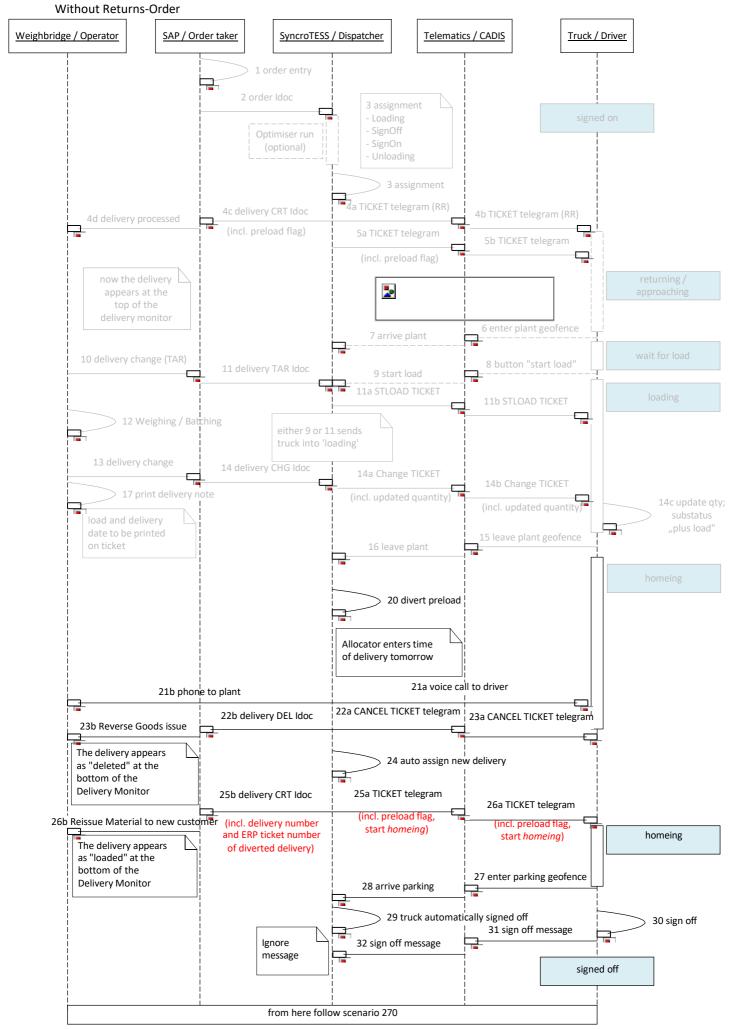
#### Remarks:

- The action "cancel" and "cancel and divert" (edge 20) are possible during truck statuses "travelling", "wait for unload" and "unloading"..

## (355) Divert Delivery before end load (Ag, As, Co, Mo, Ce)



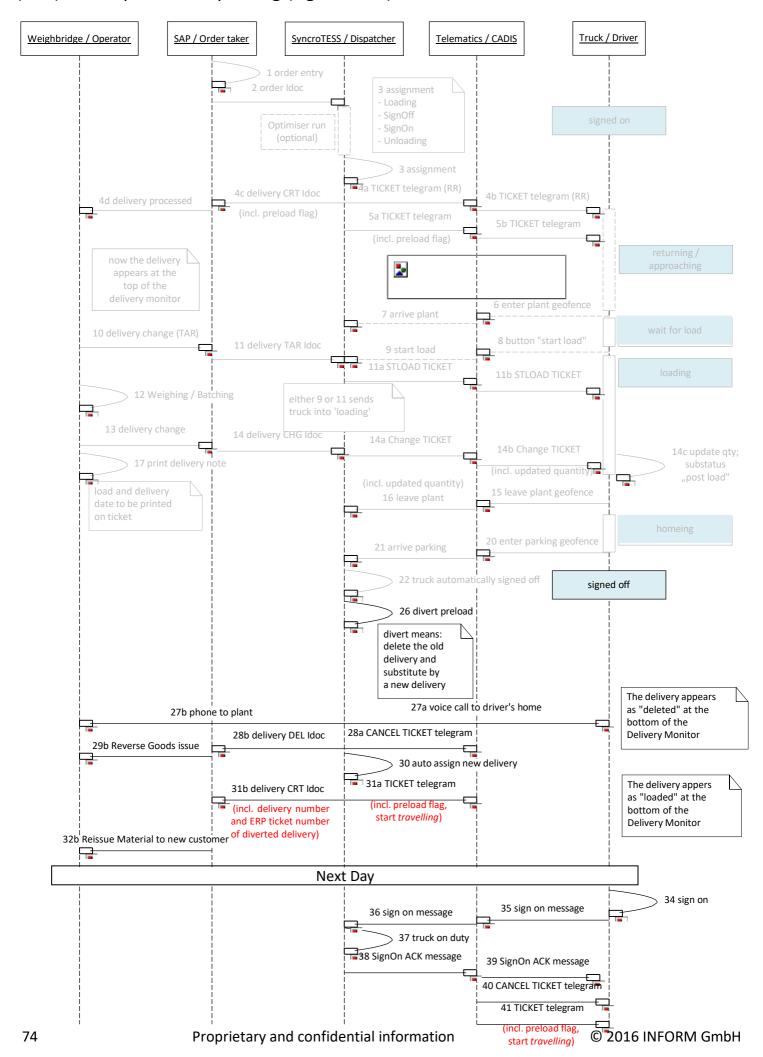
## (360) Divert preload before parking for a delivery next day (Ag, Mo, Ce)



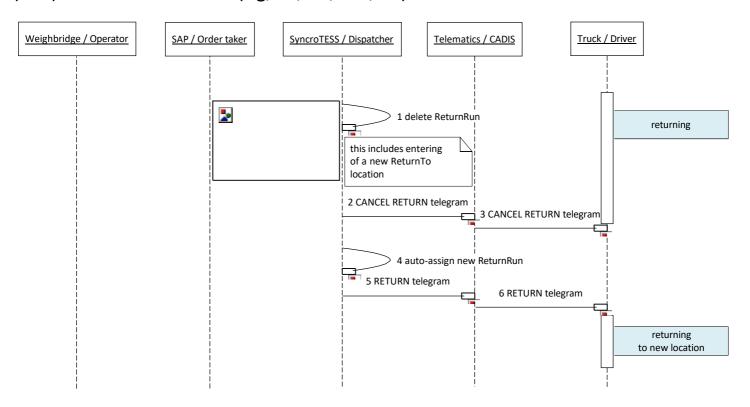
### (361) Divert preload before parking for a delivery on the same day (Ag, Mo, Ce)

Without Returns-Order Weighbridge / Operator SAP / Order taker SyncroTESS / Dispatcher **Telematics / CADIS** Truck / Driver 1 order entry 2 order Idoo 3 assignment SignOff Optimiser run 3 assignment 4a TICKET telegram (RR) 4c delivery CRT Idoc 4b TICKET telegram (RR) 4d delivery processed 5a TICKET telegram 5b TICKET telegram (incl. preload flag) now the delivery <u>.</u> appears at the top of the delivery monitor 6 enter plant geofence 10 delivery change (TAR) 8 button "start load" 11 delivery TAR Idoc 11b STLOAD TICKET 12 Weighing / Batching either 9 or 11 sends truck into 'loading' 13 delivery change 14 delivery CHG Idoo 14b Change TICKET 14c update qty; (incl. updated quantity) load and delivery 15 leave plant geofence 16 leave plant date to be printed divert means: 20 divert preload delete the old Allocator enters time delivery and substitute by of delivery today a new delivery 21a voice call to driver 21b phone to plant 22a CANCEL TICKET telegram 22b delivery DEL Idoo 23b Reverse Goods issue 23a CANCEL TICKET telegram The delivery appears 24 auto assign new delivery as "deleted" at the bottom of the 26a TICKET telegram **Delivery Monitor** 25b delivery CRT Idoc (start travelling) (start travelling) 25a TICKET telegram 26b Reissue Material to new customer (incl. delivery number travelling and FRP ticket number 28 arrive customer 27 enter site geofence The delivery appers of diverted delivery) as "loaded" at the 29 "button start unload" bottom of the wait for unloading 30 start unload **Delivery Monitor** 31 button "finish unload" unloading 32 finish unload 33 auto-assign returnRrun The ReturnRun will 34 RETURN telegram lead to a plant not 35 RETURN telegram to the truck's 36 leave site geofence parking 37 leave customer returning 38 delivery is 'completed' 39 shipment Idoc Proprietary and confidential information © 2016 INFORM GmbH

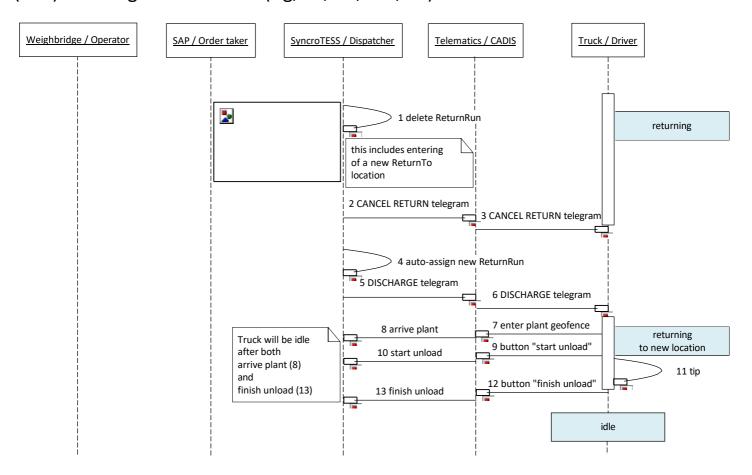
### (370) Divert preload at parking (Ag, Mo, Ce)



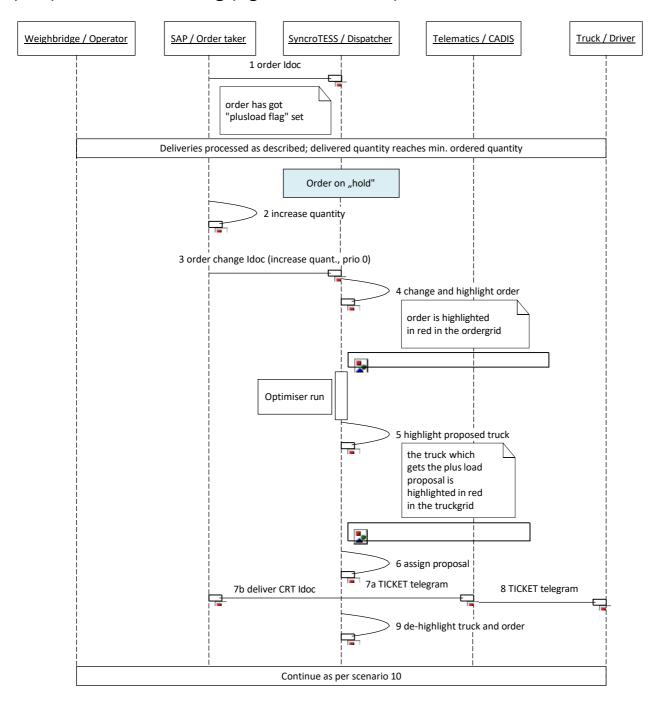
# (380) ReturnRun deletion (Ag, As, Co, Mo, Ce)



## (385) DischargeRun deletion (Ag, As, Co, Mo, Ce)

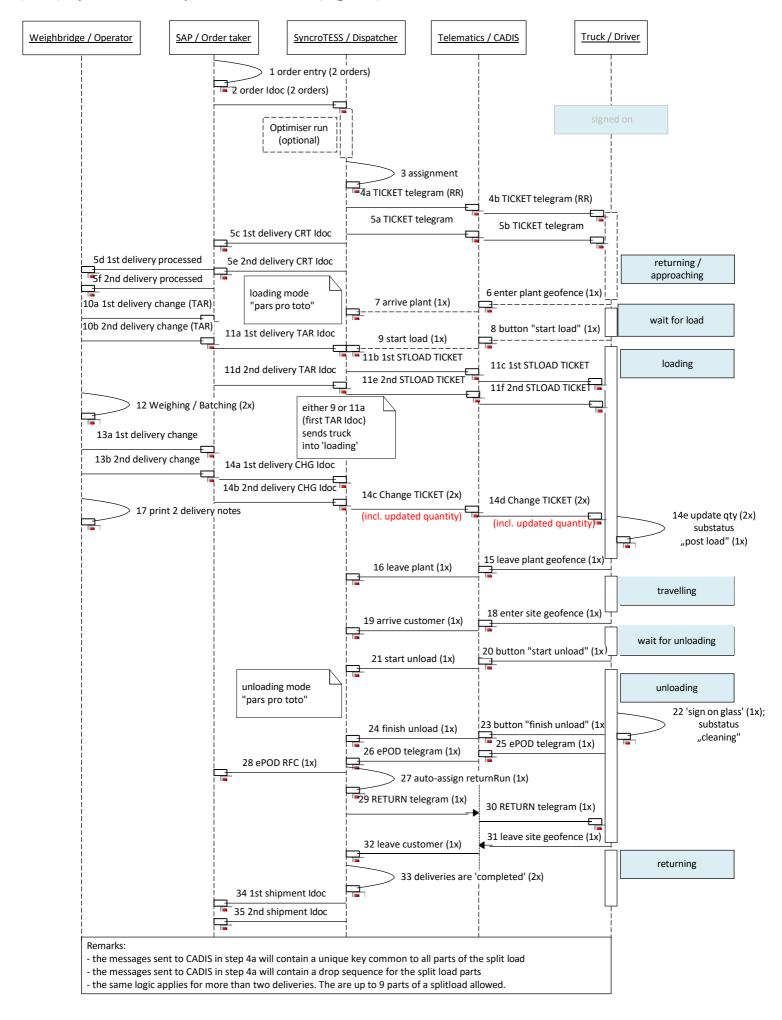


# (390) Plus-Load handling (Ag, As, Co, Mo, Ce)

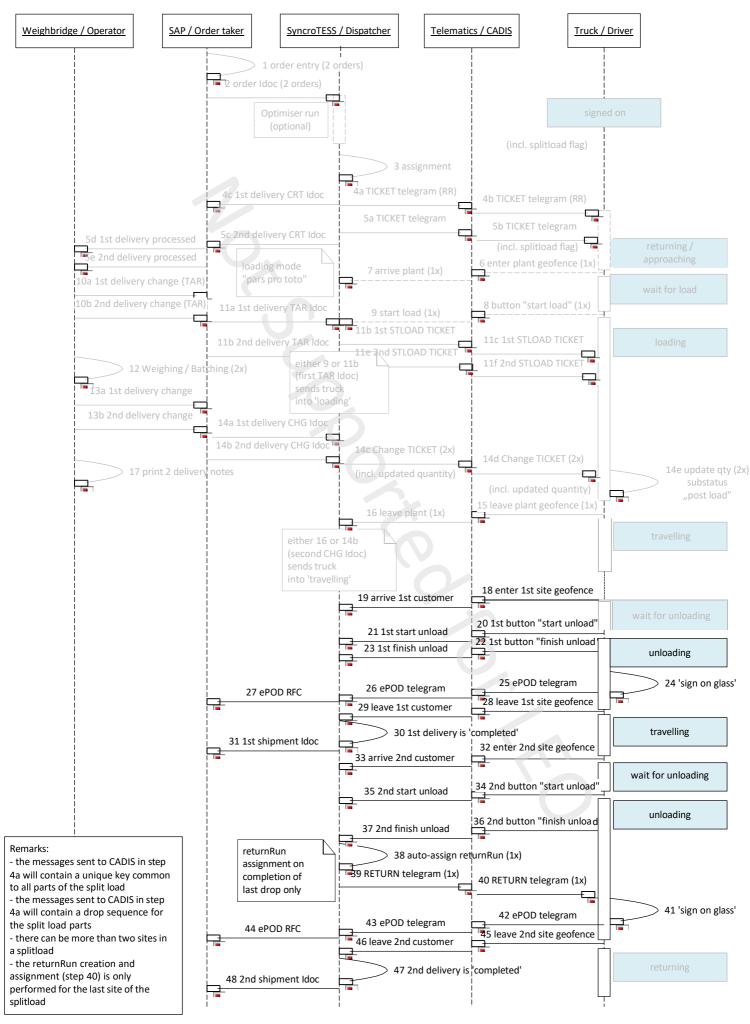


77

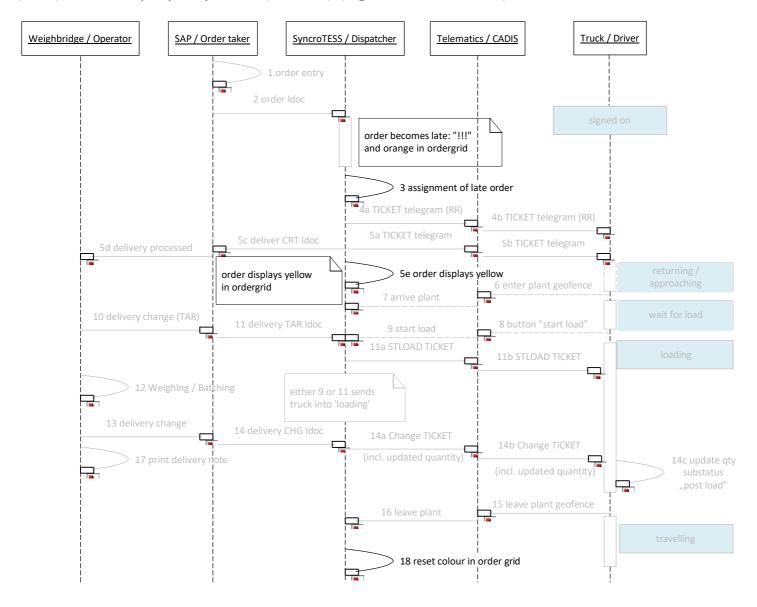
### (400) Splitload, drops at same site (Ag, As)



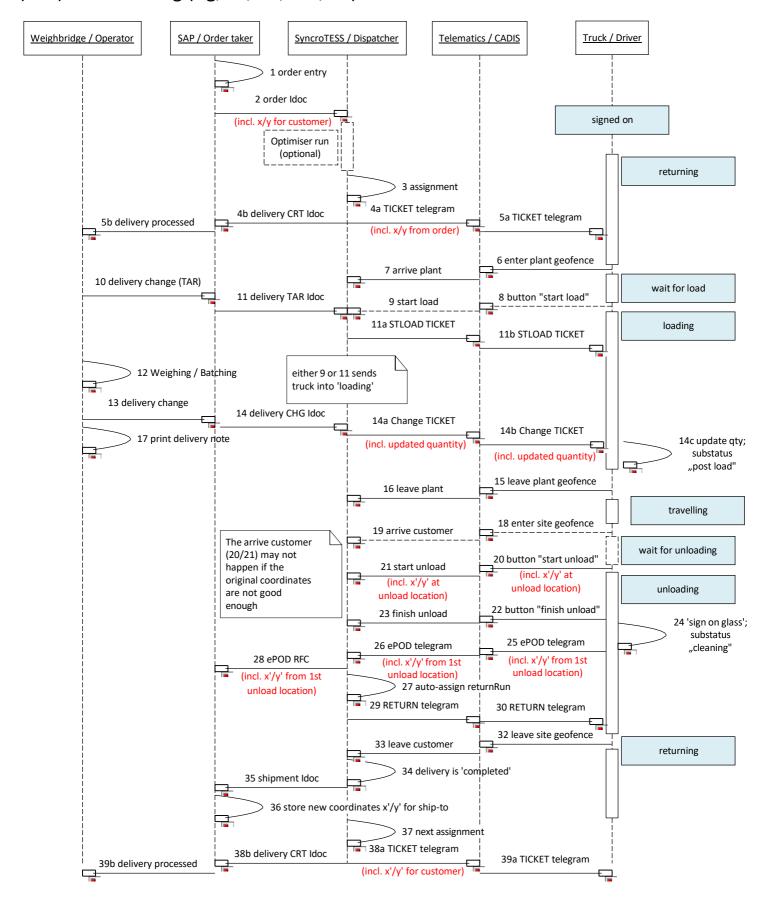
### (405) Splitload, drops at different sites



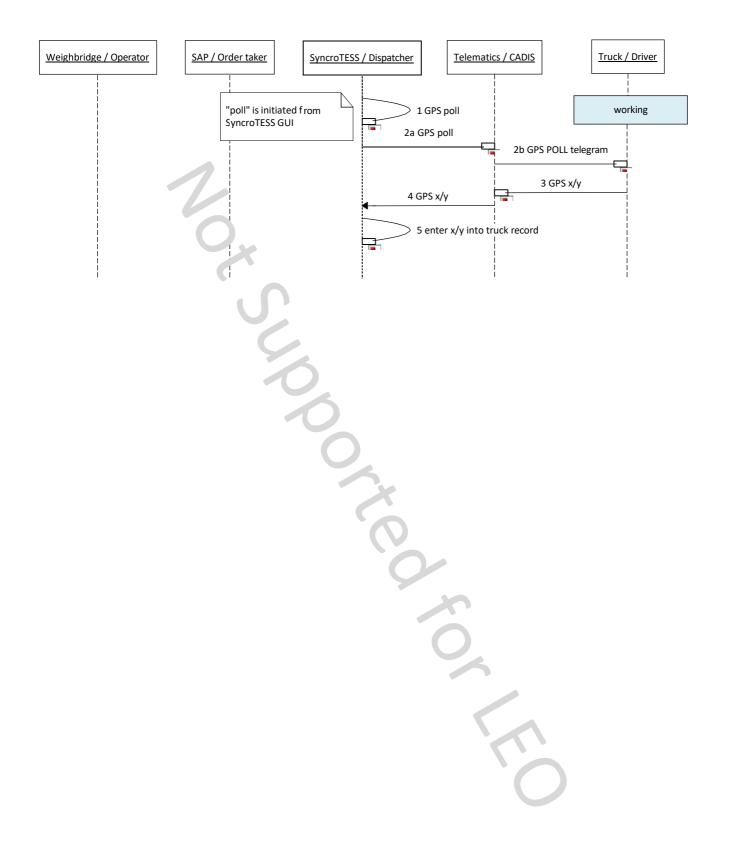
## (410) to be displayed yellow (brown) (Ag, As, Co, Mo, Ce)



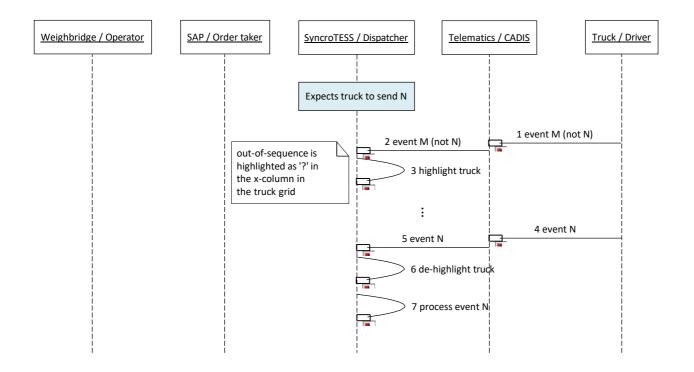
# (420) GPS handling (Ag, As, Co, Mo, Ce)



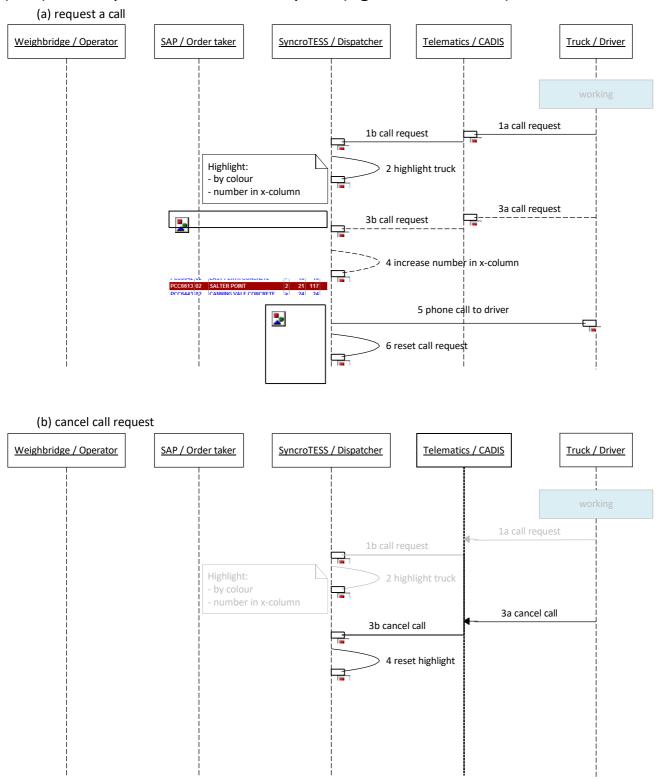
## (430) GPS poll



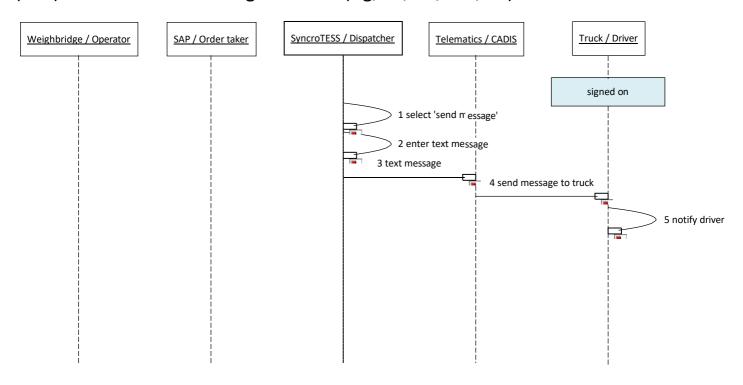
# (440) Out of sequence (Ag, As, Co, Mo, Ce)



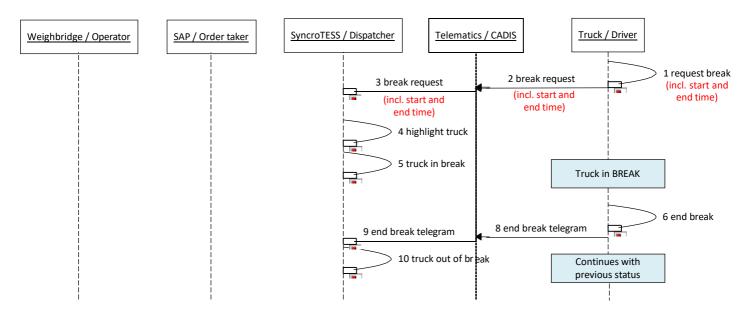
## (450) Call request / Cancel call request (Ag, As, Co, Mo, Ce)



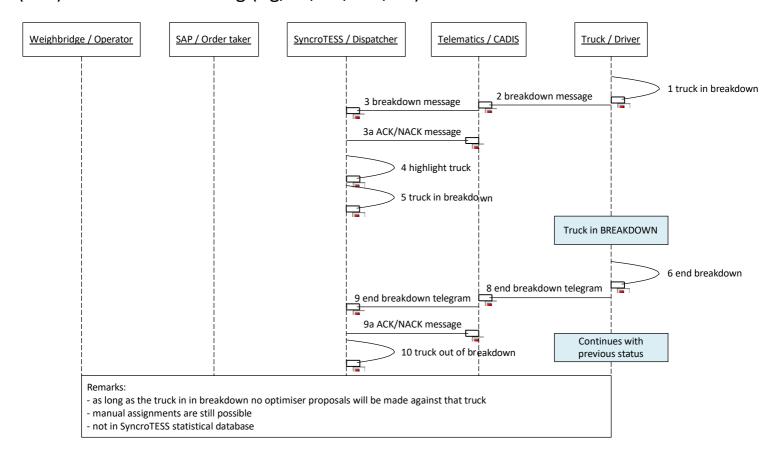
# (455) Send free text message to truck (Ag, As, Co, Mo, Ce)



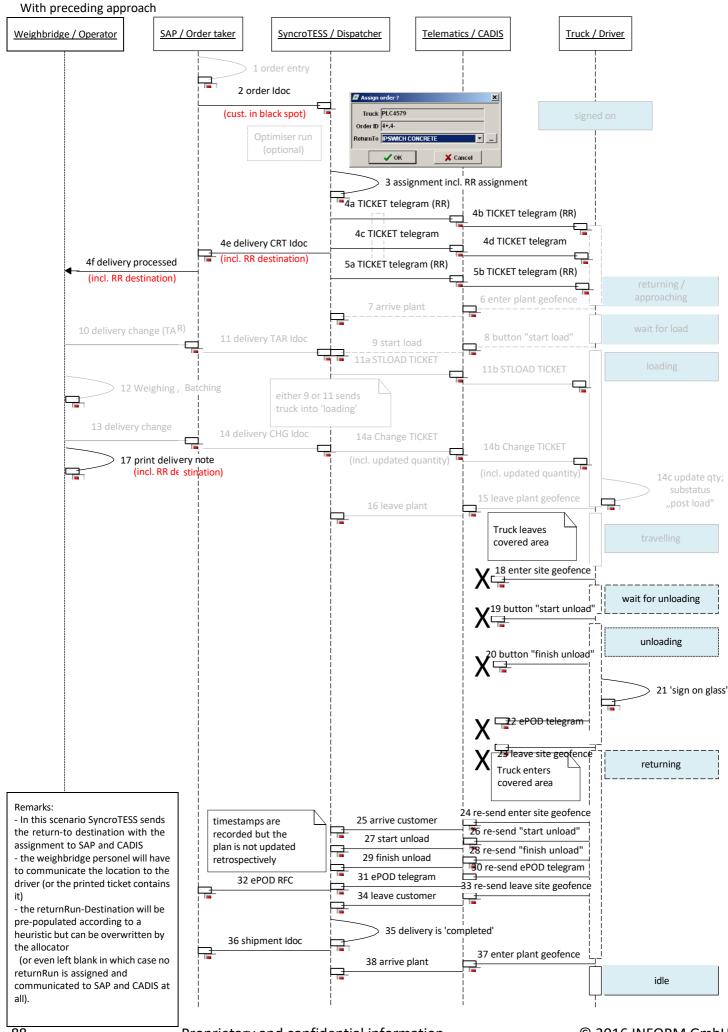
# (460) Break handling (Ag, As, Co, Mo, Ce)



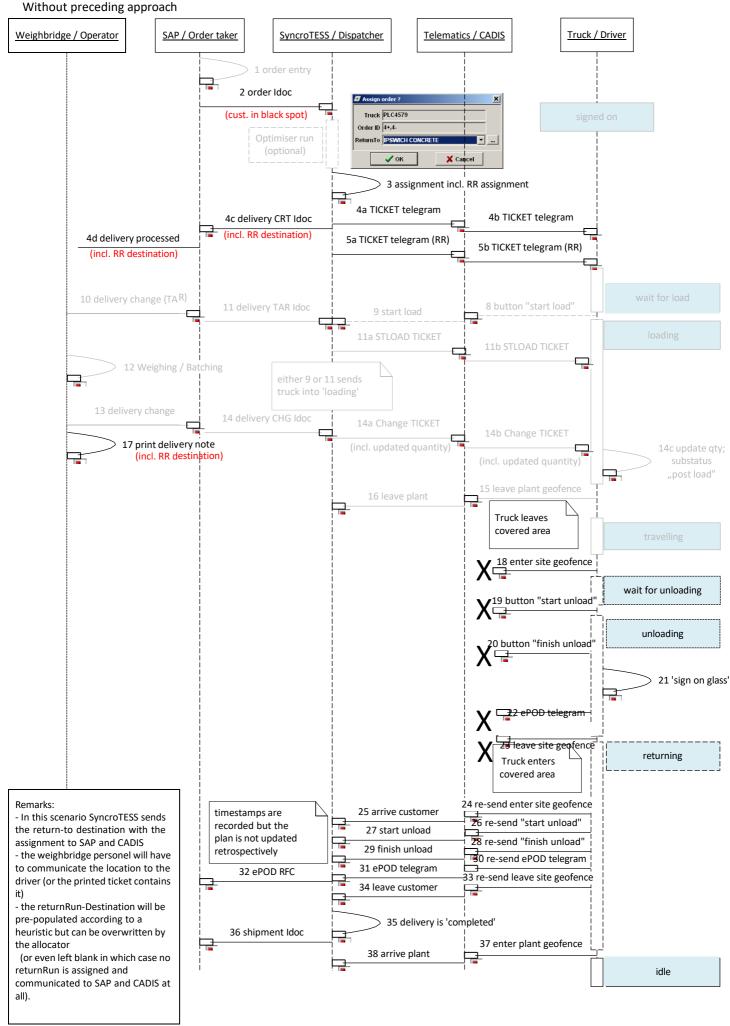
## (465) Breakdown handling (Ag, As, Co, Mo, Ce)



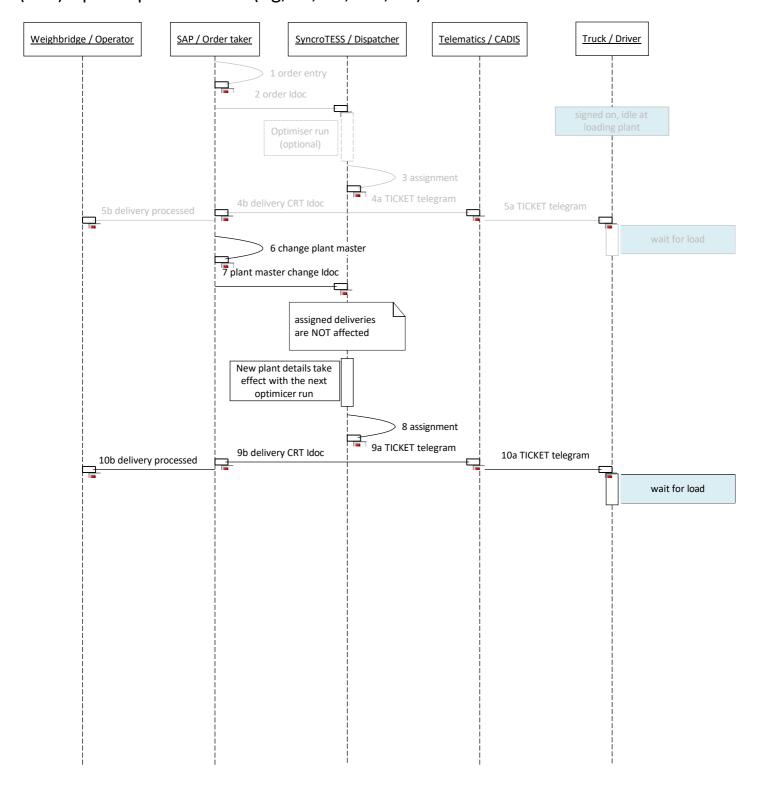
### (470) Black spot at customer site functionality (Ag, As, Co, Mo, Ce)



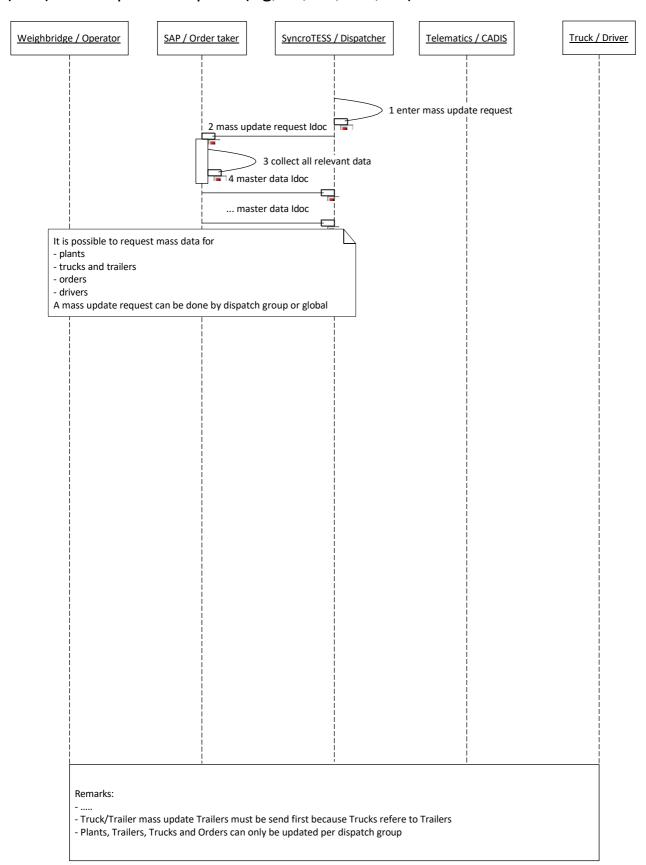
### (475) Black spot at customer site functionality (Ag, As, Co, Mo, Ce)



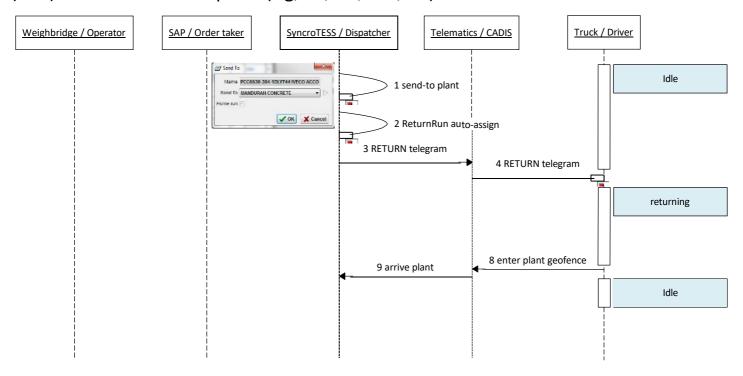
## (480) Update plant master (Ag, As, Co, Mo, Ce)



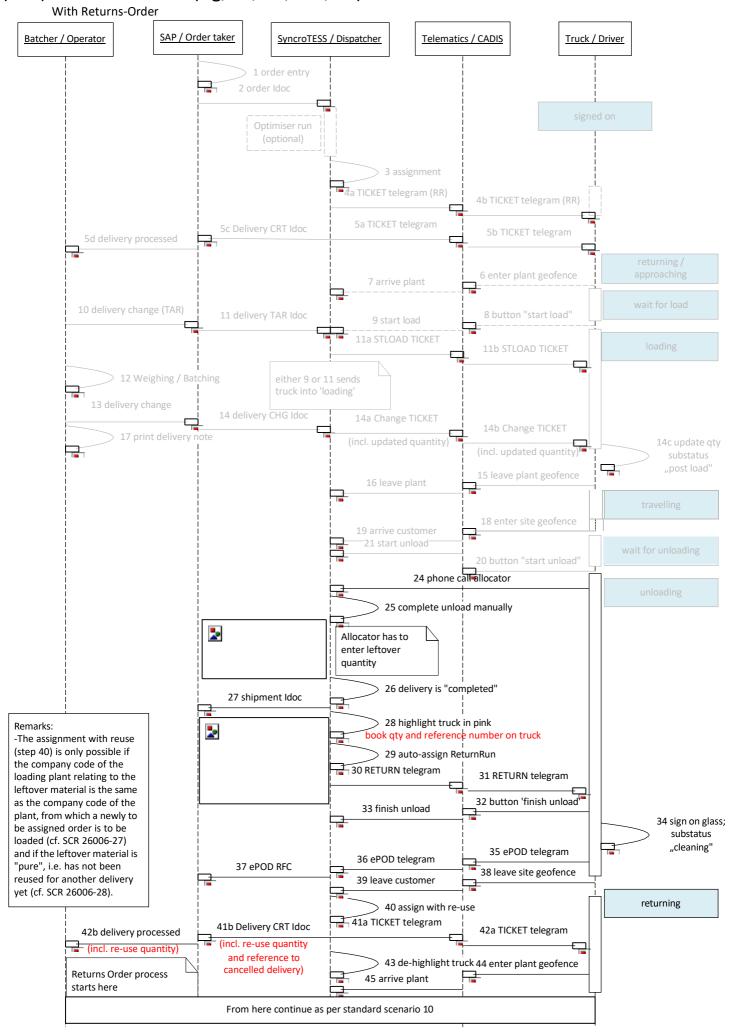
## (490) Mass update request (Ag, As, Co, Mo, Ce)



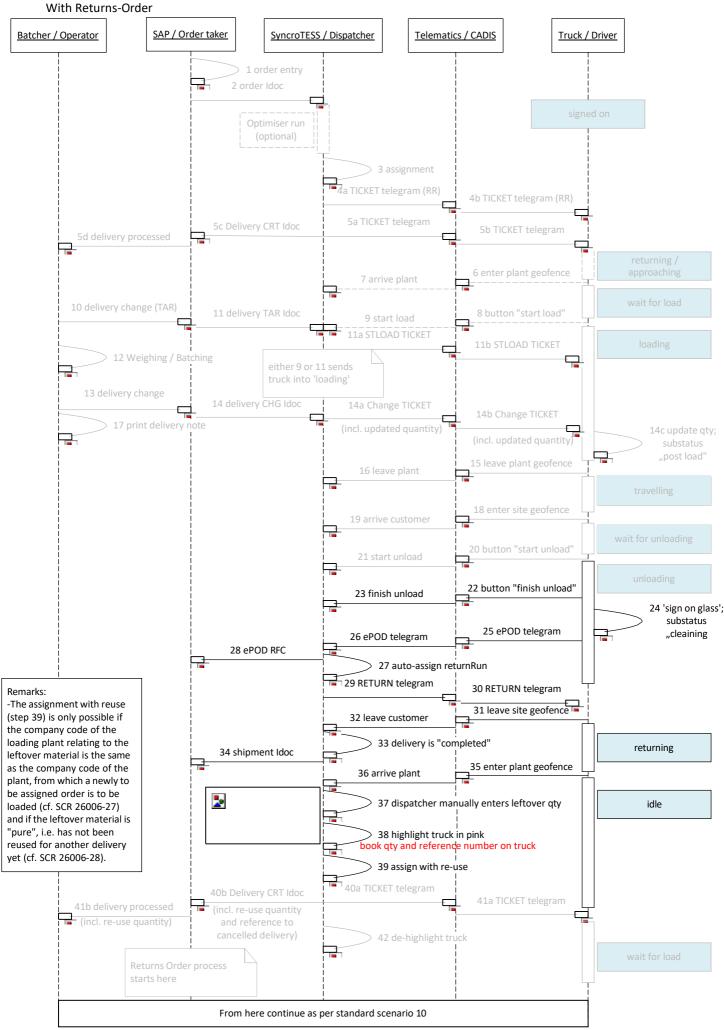
# (500) Send to alternate plant (Ag, As, Co, Mo, Ce)



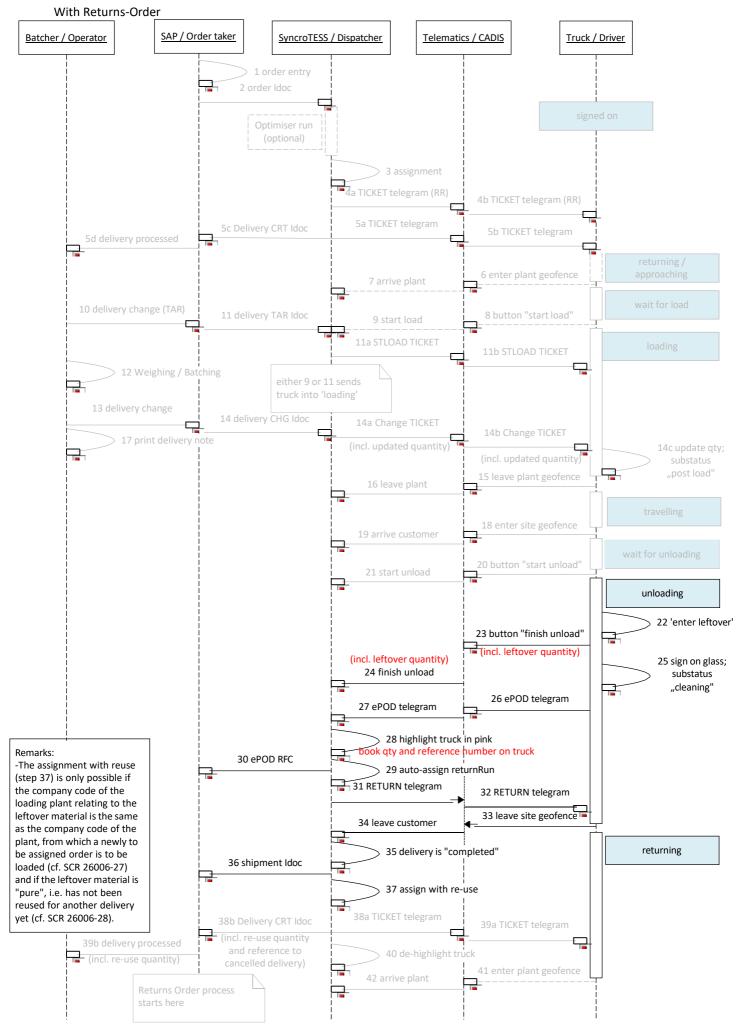
### (511) Re-use material (Ag, As, Co, Mo, Ce)



### (512) Enter leftover material (Ag, As, Co, Mo, Ce)

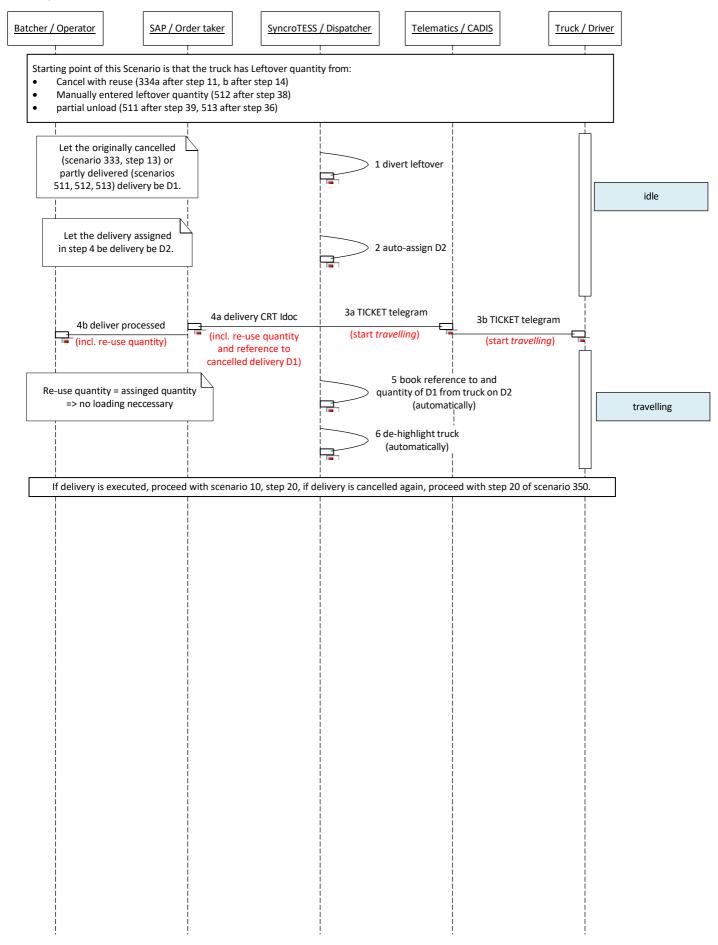


## (513) Leftover material by message (Ag, As, Co, Mo, Ce)



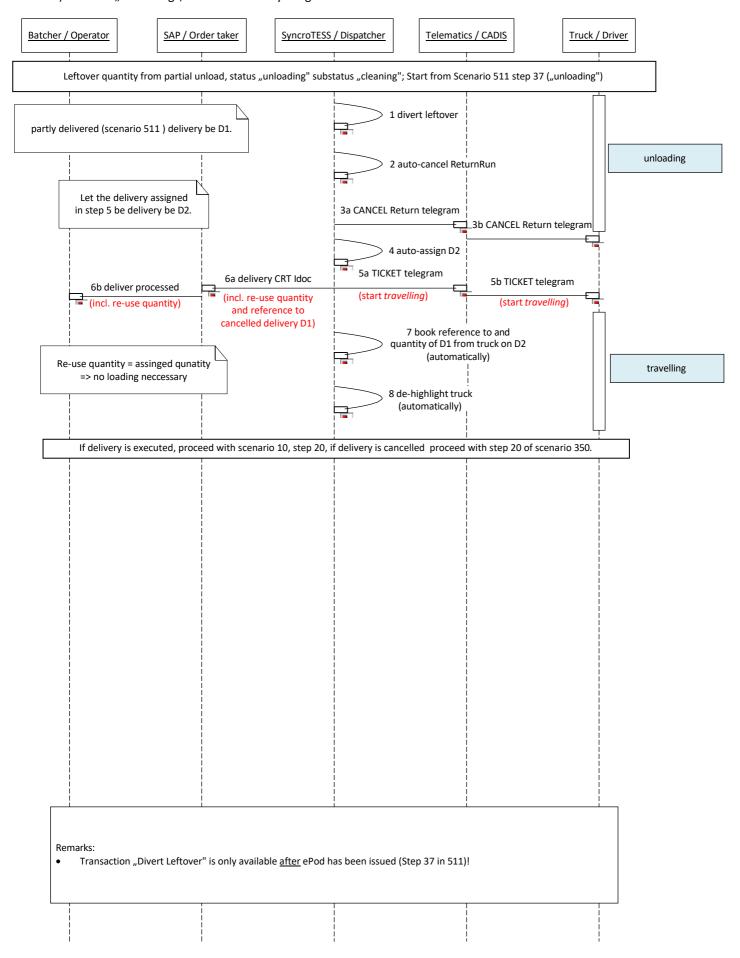
## (514) Divert leftover (Ag, As, Co, Mo, Ce)

a) in status "idle"



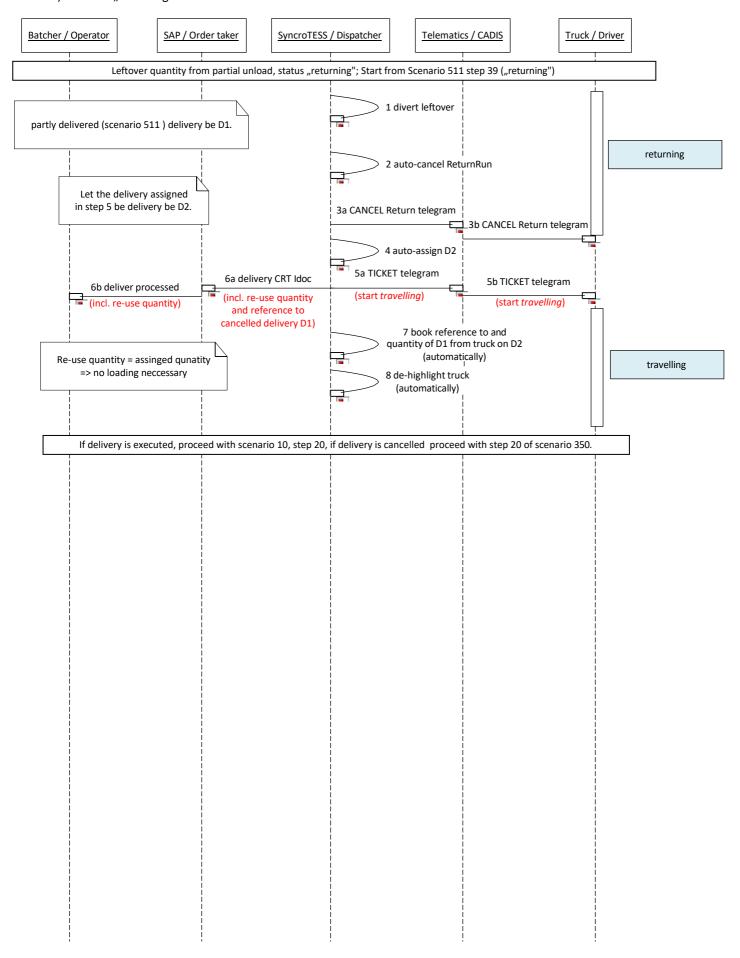
#### (514) Divert leftover (Ag, As, Co, Mo, Ce)

b) in status "unloading", returnrun already assigned

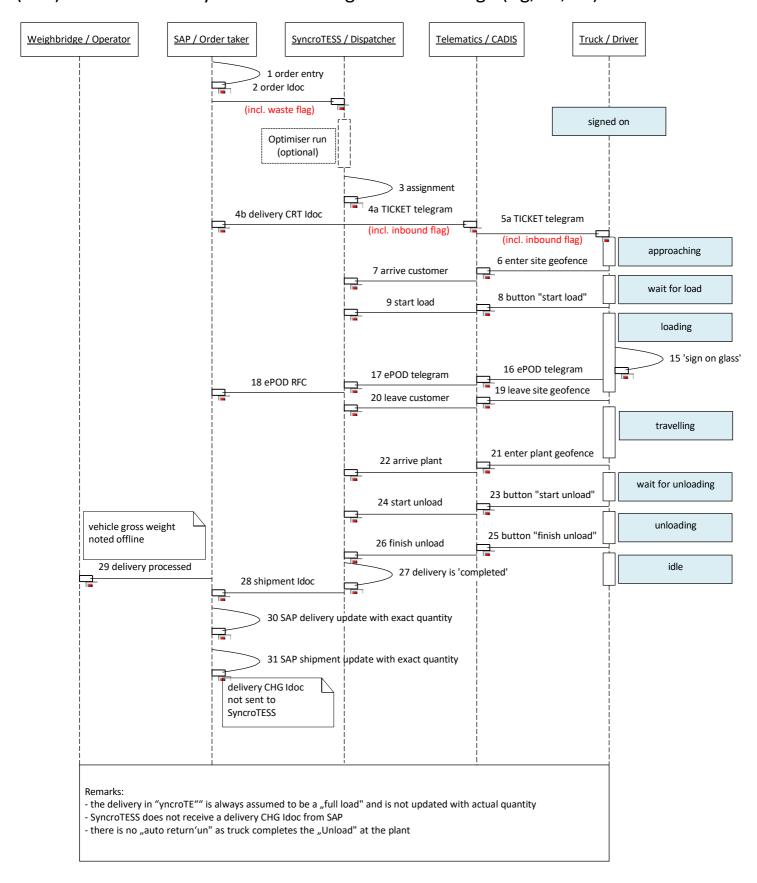


## (514) Divert leftover (Ag, As, Co, Mo, Ce)

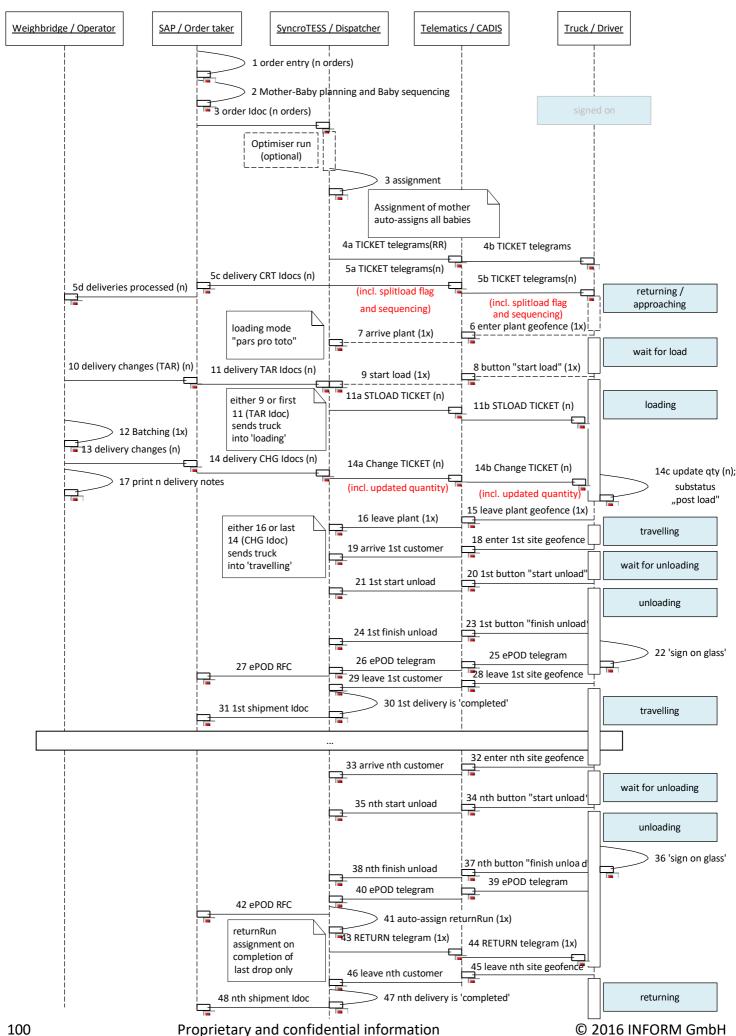
c) in status "returning"



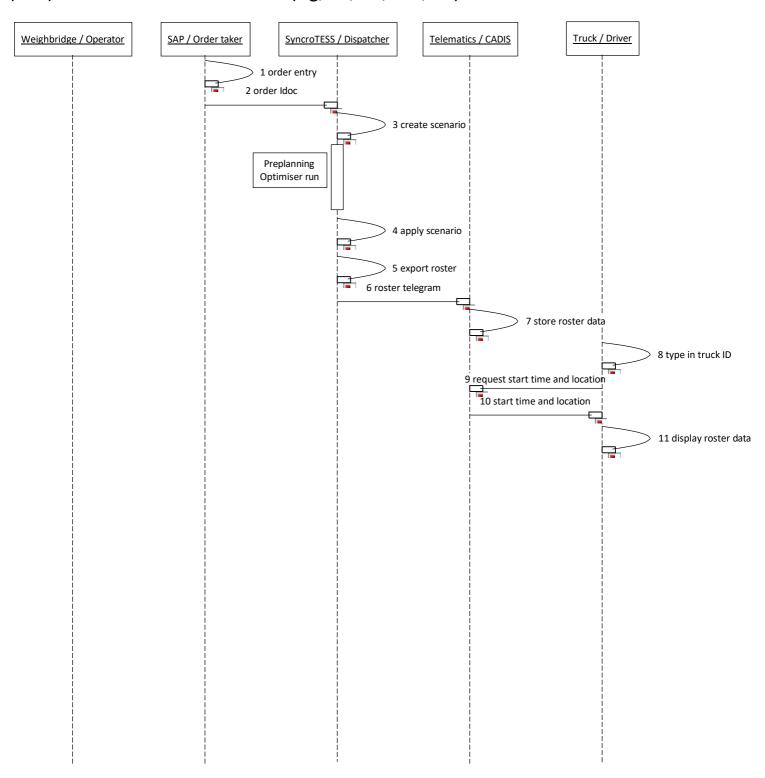
## (520) Inbound delivery with HeidelbergCement haulage (Ag, As, Ce)



#### (530) Mortar multi-drop (Mo)

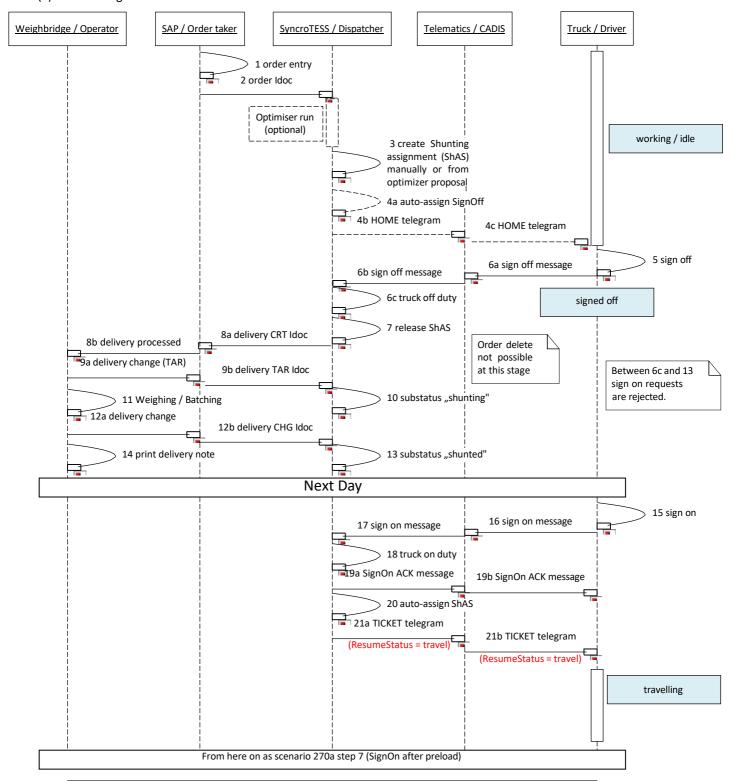


## (540) Start time communication (Ag, As, Co, Mo, Ce)



### (550) Truck shunting (Ag, Ce)

(a) truck still signed on

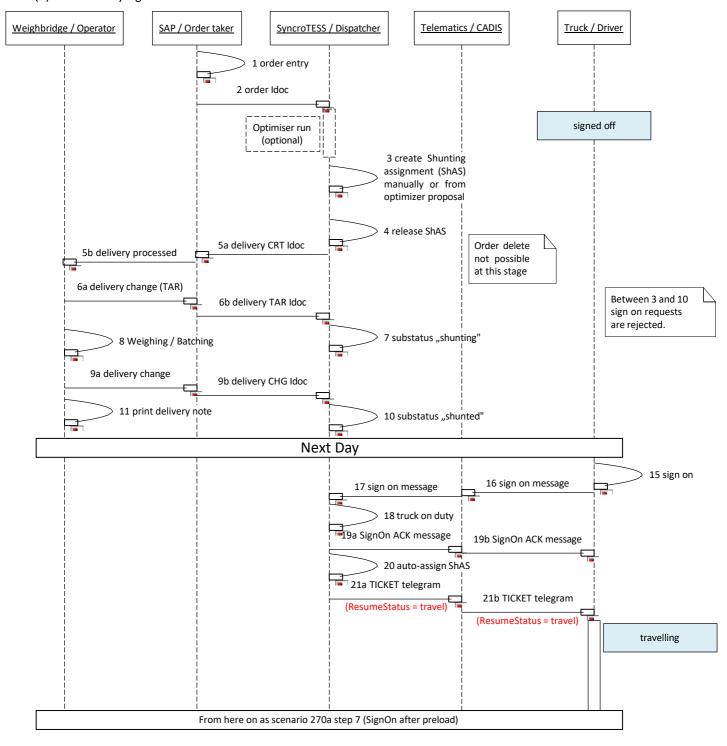


#### Remarks:

- When creating the ShAS (step 3), the SignOff for the current shift is automatically assigned (steps 4a, b, c), if not already done
- Shunting proposals can only be accepted/created and a ShAS can only be released, if the corresponding order is not locked.
- Step 5 (SignOff) may also happen after step 7 but before steps 9a/9b

## (550) Truck shunting (Ag, Ce)

(b) truck already signed off

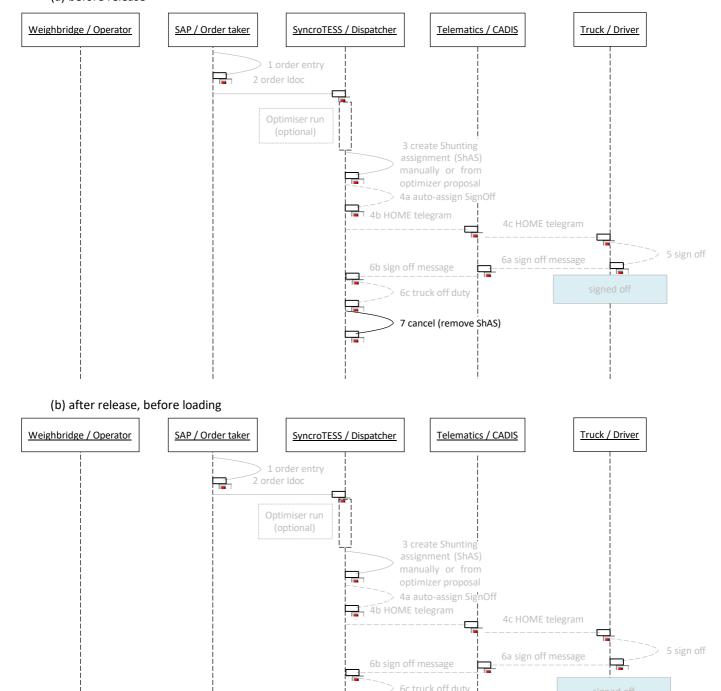


#### Remarks

- Shunting proposals can only be accepted/created and a ShAS can only be released, if the corresponding order is not locked.

## (555) Cancel truck shunting (Ag, Ce)

(a) before release



#### Remarks:

8b delivery processed

10b delivery deletion

- When creating the ShAS (step 3), the SignOff for the current shift is automatically assigned (steps 4a, b, c), if not already done

10a delivery DEL Idoo

- Shunting proposals can only be accepted/created and a ShAS can only be released, if the corresponding order is not locked

7 release ShAS

If a new ShAS is created hereafter it will automatically be released

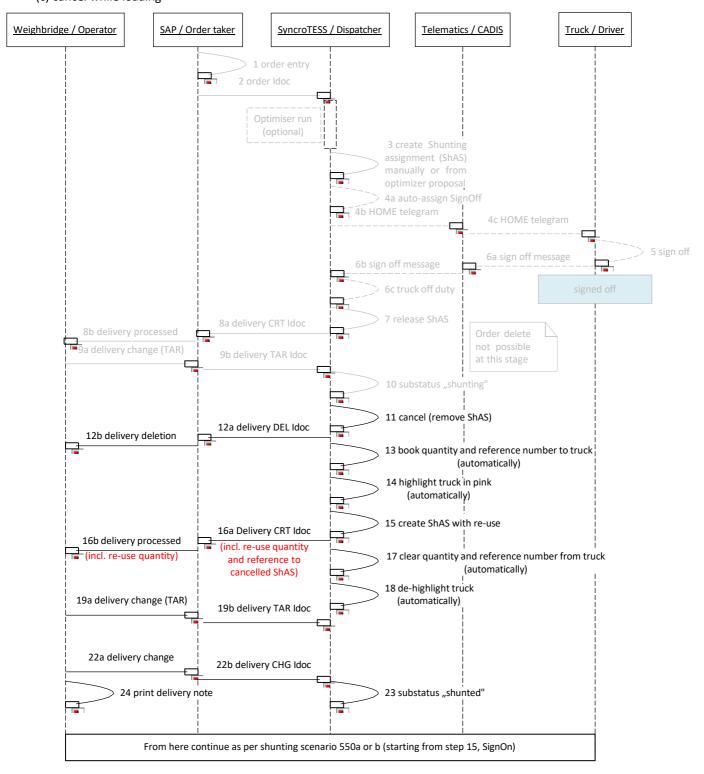
9 cancel (remove ShAS)

Order delete not possible

at this stage

## (555) Reuse cancelled truck shunting (Ag, Ce)

(c) cancel while loading

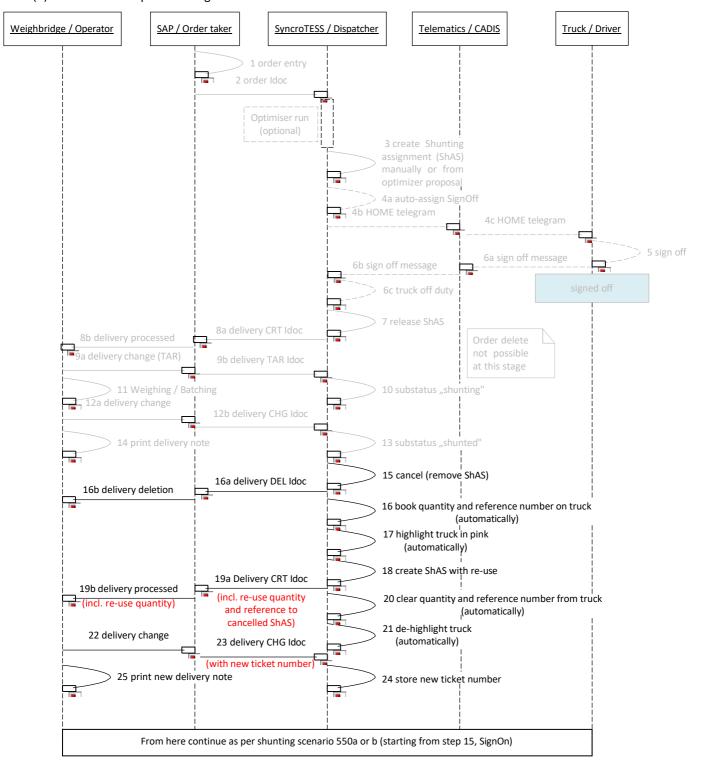


#### Remarks

-The assignment with reuse (step 15) is only possible if the company code of the loading plant relating to the leftover material is the same as the company code of the plant, from which a newly to be assigned order is to be loaded (cf. SCR 26006-27) and if the leftover material is "pure", i.e. has not been reused for another delivery yet (cf. SCR 26006-28).

### (555) Reuse cancelled truck shunting (Ag, Ce)

(d) cancel after complete loading

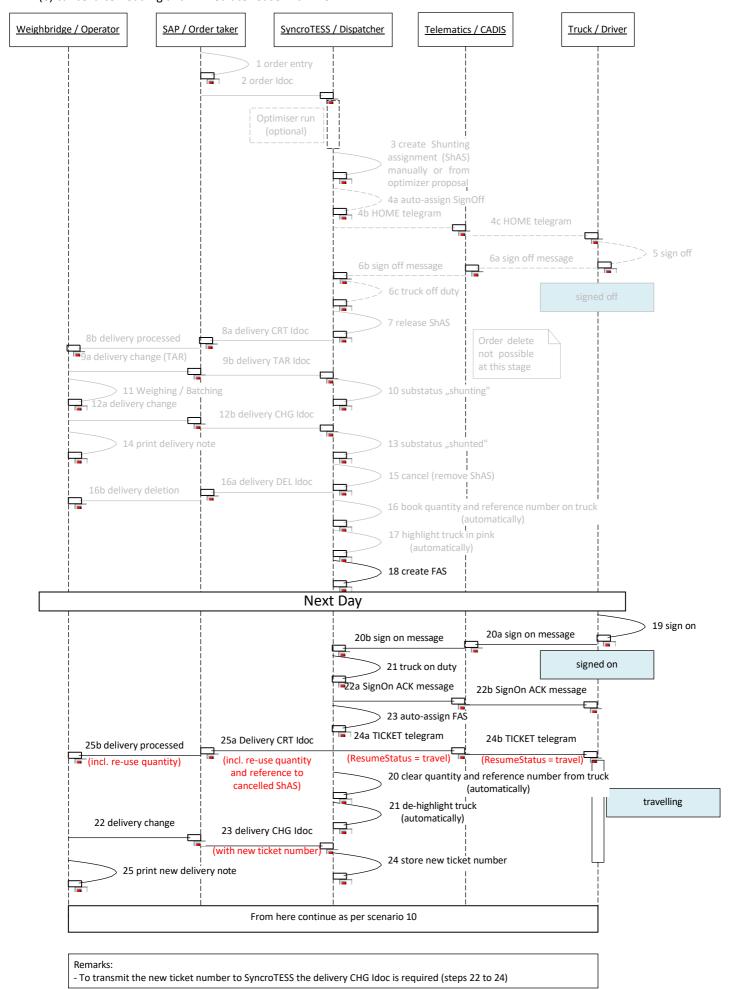


#### Remarks:

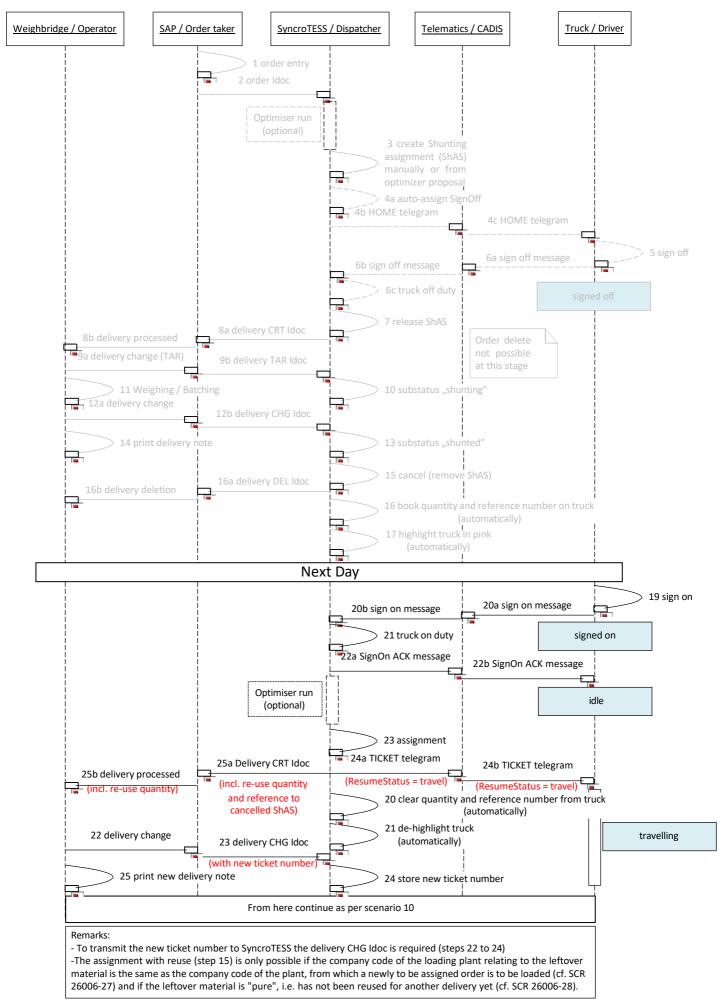
- To transmit the new ticket number to SyncroTESS the delivery CHG Idoc is required (steps 22 to 24)
- -The assignment with reuse (step 18) is only possible if the company code of the loading plant relating to the leftover material is the same as the company code of the plant, from which a newly to be assigned order is to be loaded (cf. SCR 26006-27) and if the leftover material is "pure", i.e. has not been reused for another delivery yet (cf. SCR 26006-28).

### (555) Reuse cancelled truck shunting (Ag, Ce)

(e) cancel after loading and immediate reuse with FAS

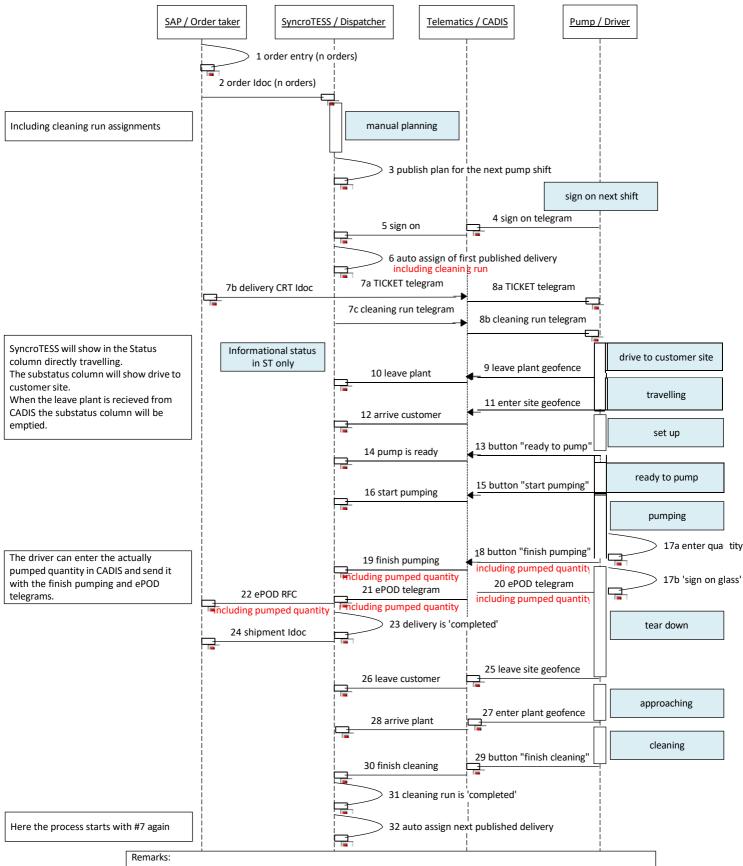


### (556) Reuse cancelled truck shunting on the next day (Ag, Ce)



### (P10) Standard pump scenario with Telematics

Pump parked at a plant / cleaning site / parking and returning to a plant / cleaning site / parking with cleaning run assigned and follow up assignment



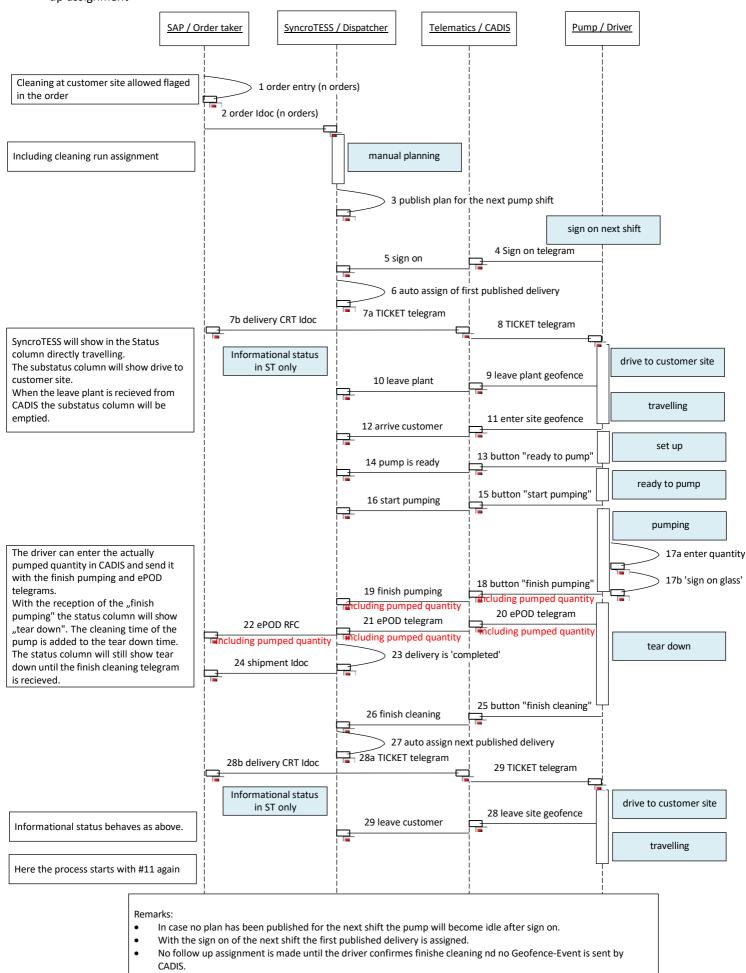
- In case no plan has been published for the next shift the pump will become idle after sign on.
- With the sign on of the next shift the first published delivery is assigned.
- When finish cleaning is reported the next published delivery is auto assigned.
- No follow up assignment is made until the driver confirmes finished cleaning and no geofence-event is sent by CADIS.
- If finish cleaning is reported before a follow up assignment is published, the pump will become idle at the cleaning site.

# (P11) Standard pump scenario with Telematics Pump parked at a plant / cleaning site / parking and returning to a plant / cleaning site / parking

with cleaning run assigned but no follow up assignment Telematics / CADIS Pump / Driver SAP / Order taker SyncroTESS / Dispatcher 1 order entry 2 order Idoc Including cleaning run assignment manual planning 3 publish plan for the next pump shift sign on next shift 4 Sign on telegram 5 sign on 6 auto assign of published plan 7b delivery CRT Idoc 7a TICKET telegram 8 TICKET telegram 7c cleaning run telegram 8b cleaning run telegram SyncroTESS will show in the Status column directly travelling. Informational status drive to customer site The substatus column will show drive to in ST only 9 leave plant geofence customer site. 10 leave plant When the leave plant is recieved from CADIS the substatus column will be travelling emptied. 11 enter site geofence 12 arrive customer 13 button "ready to pump' 14 pump is ready ready to pump 15 button "start pumping" 16 start pumping pumping 17a enter quantity 17b 'sign on glass' 18 button "finish pumping" The driver can enter the actually 19 finish pumping including pumped quantity pumped quantity in CADIS and send it rincluding pumped quantity 20 ePOD telegram with the finish pumping and ePOD 21 ePOD telegram 22 ePOD RFC telegrams including pumped quantity mcluding pumped quantity ancluding pumped quantity 23 delivery is 'completed' tear down 24 shipment Idoc 25 leave site geofence 26 leave customer returning 27 enter plant geofence 28 arrive plant cleaning 29 button "finish cleaning" 30 finish cleaning 31 cleaning run is 'completed' idle Remarks: In case no plan has been published for the next shift the pump will become idle after sign on. With the sign on of the next shift the first published delivery is assigned.

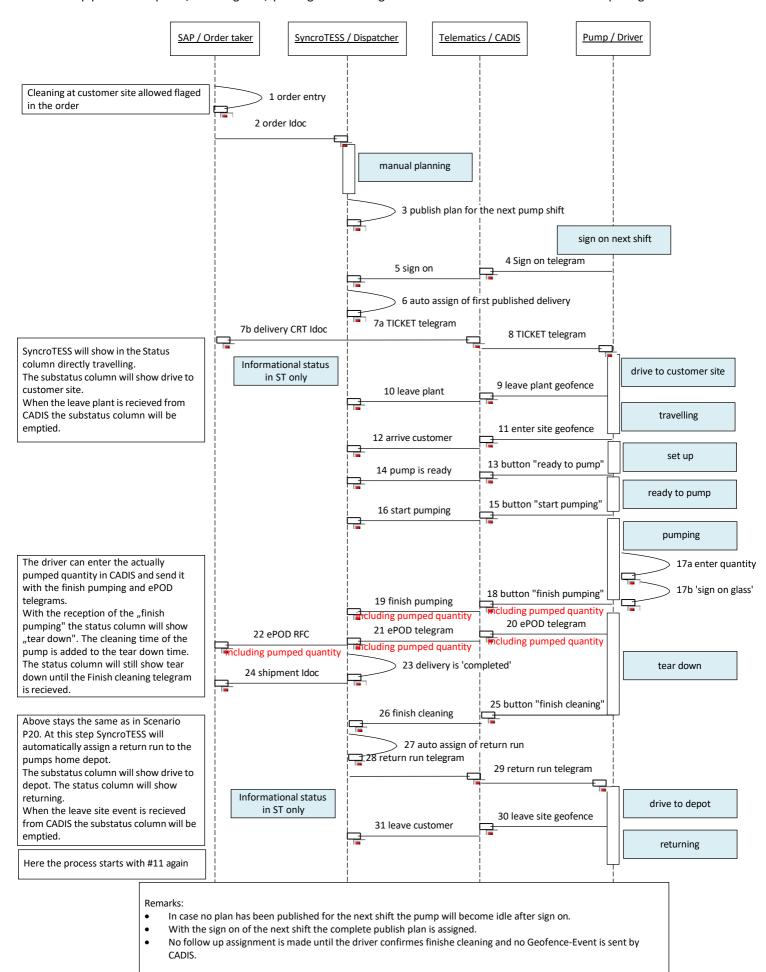
### (P111) Standard pump scenario with

Pump parked at a plant / cleaning site / parking and cleaning at customer site allowed and follow up assignment



### (P112) Standard pump scenario with

Pump parked at a plant / cleaning site / parking and cleaning at customer site allowed and no follow up assignment



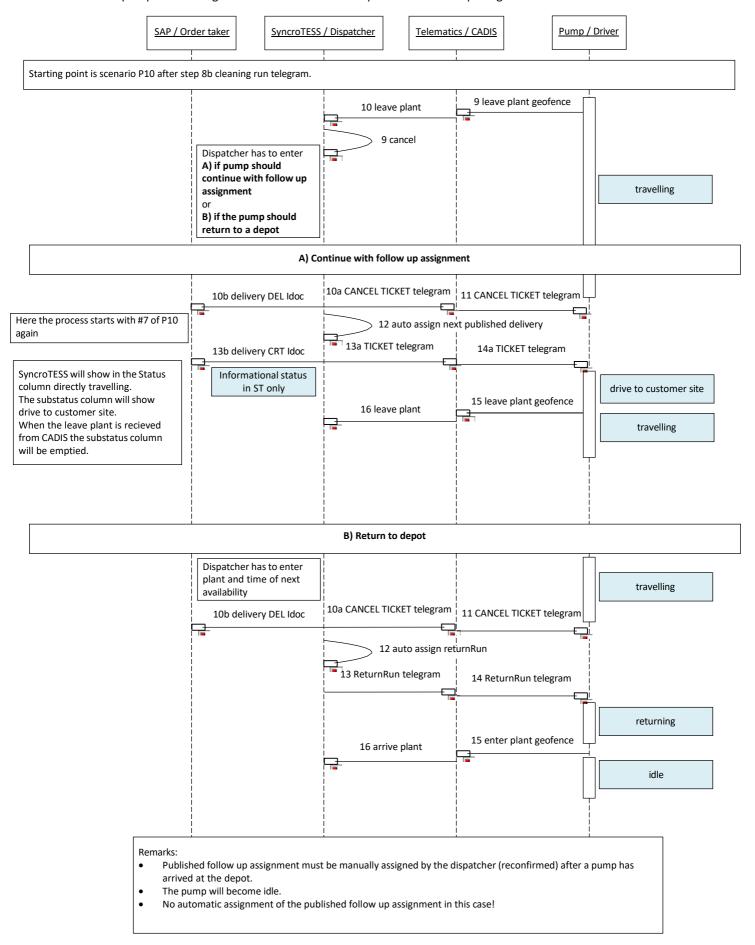
### (P113) Cancel before ready to pump Cancel while pump is travelling to customer site but has not left the plant yet (no leave plant geofence event has been recieved by CADIS) and has a published follow up assignment Pump / Driver SAP / Order taker SyncroTESS / Dispatcher **Telematics / CADIS** Starting point is scenario P10 after step 8b cleaning run telegram. 9 cancel drive to customer site Dispatcher has to enter travelling A) if pump should continue with follow up assignment B) if the pump should return to a depot A) Continue with follow up assignment 10a CANCEL TICKET telegram 10b delivery DEL Idoo 11 CANCEL TICKET telegram Here the process starts with #7 of P10 again 12 auto assign next published delivery 🖬 13a TICKET telegram 14a TICKET telegram 13b delivery CRT Idoo SyncroTESS will show in the Status column directly travelling. Informational status The substatus column will show drive to customer site in ST only drive to customer site. 15 leave plant geofence 16 leave plant When the leave plant is recieved from CADIS the substatus column travelling will be emptied. B) Return to depot Dispatcher has to enter In case the dispatcher returns plant and time of next the pump to the plant location travelling availability where it is still standing 10a CANCEL TICKET telegram 11 CANCEL TICKET telegram 10b delivery DEL Idoc (no leave plant geofence event has been recieved from CADIS) the pump becomes directly idle. 12 auto assign returnRun 14 ReturnRun telegram If a different location is choosen ■13 ReturnRun telegram the process flow is as described here. returning 15 enter plant geofence 16 arrive plant idle

#### Remarks:

- Published follow up assignment must be manually assigned by the dispatcher (reconfirmed) after a pump has arrived at the depot.
- The pump will become idle.
- No automatic assignment of the published follow up assignment in this case!

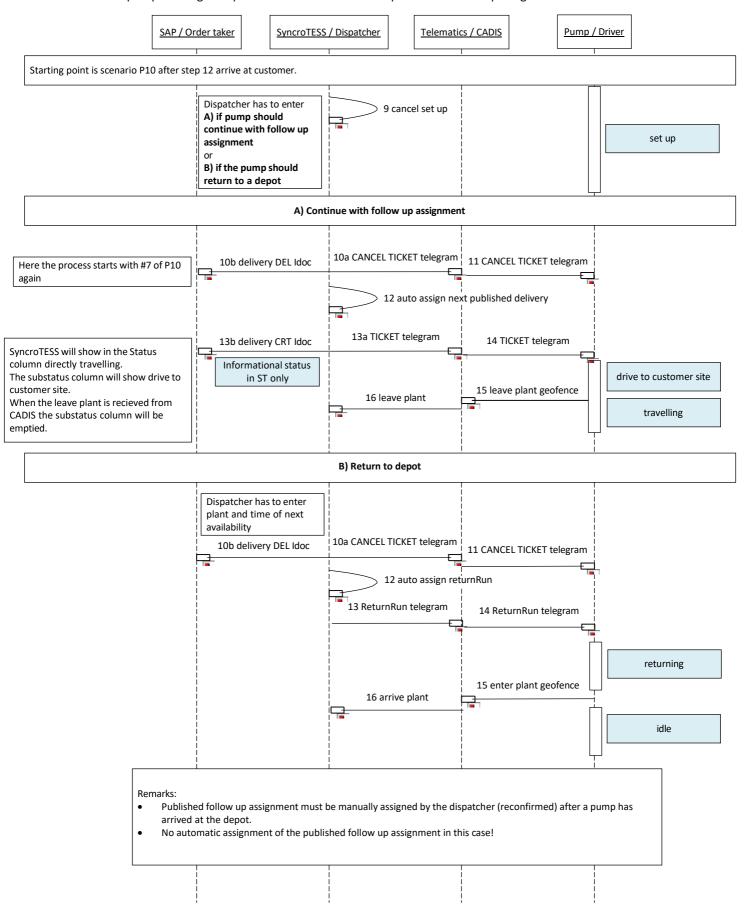
### (P114) Cancel before ready to pump

Cancel while pump is travelling to customer site and has a published follow up assignment



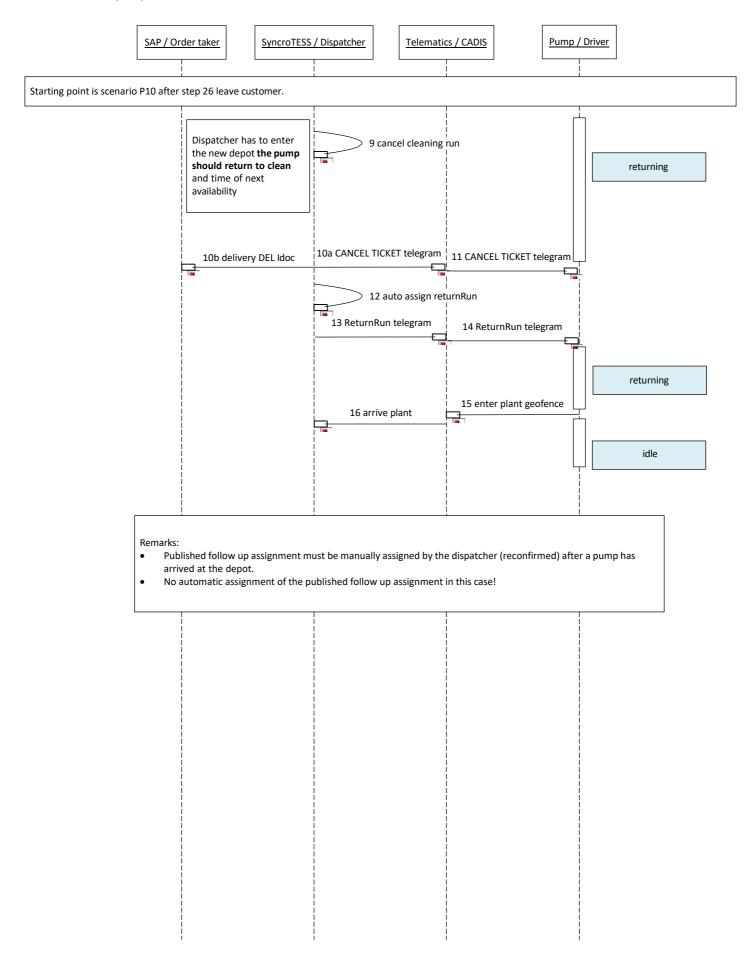
### (P115) Cancel before ready to pump

Cancel while pump is doing set up on customer site and has a published follow up assignment

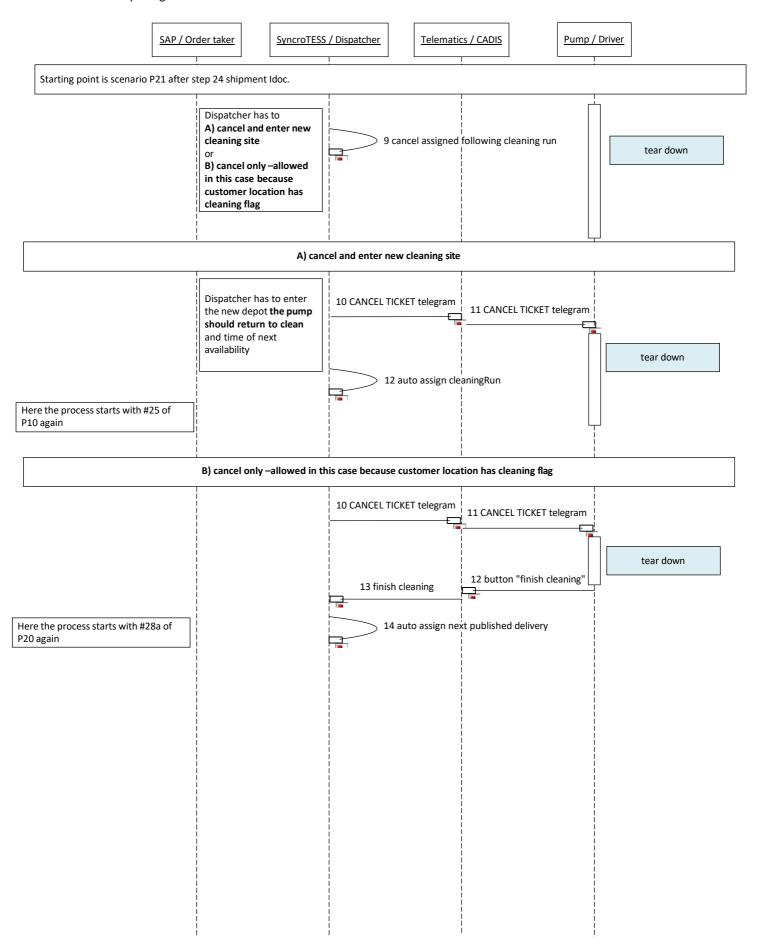


### (P33) Cancel while returning

Cancel while pump is at the ReturnRun

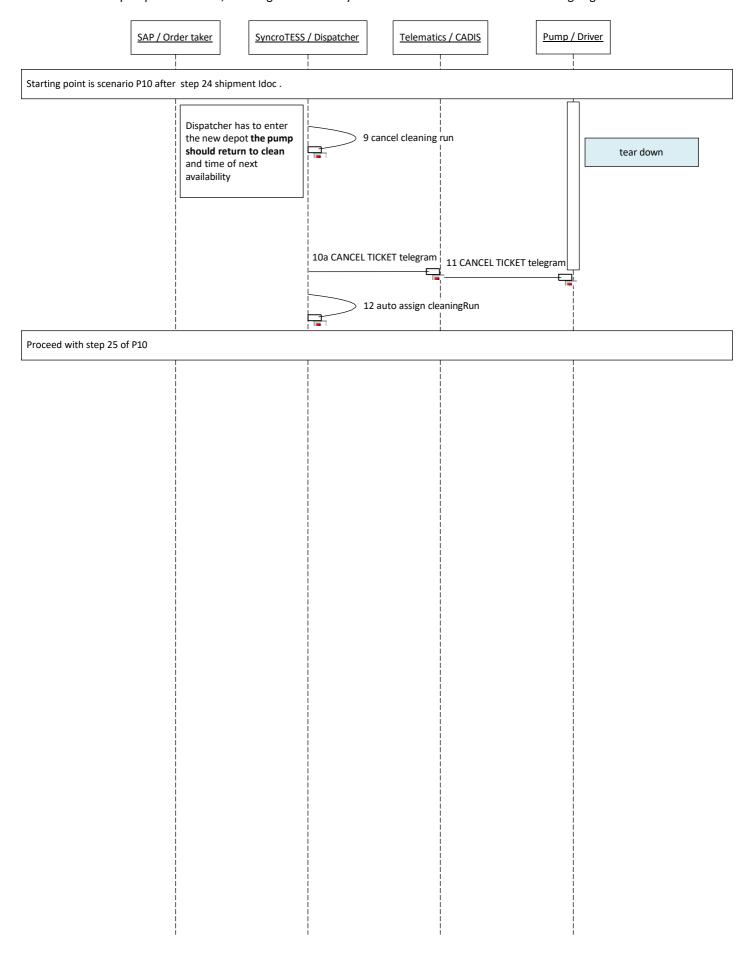


(P117) Cancel cleaning run
Cancel while pump is at the status tear down, cleaning did not start yet and customer location has cleaning flag; pump has a follow up assignment



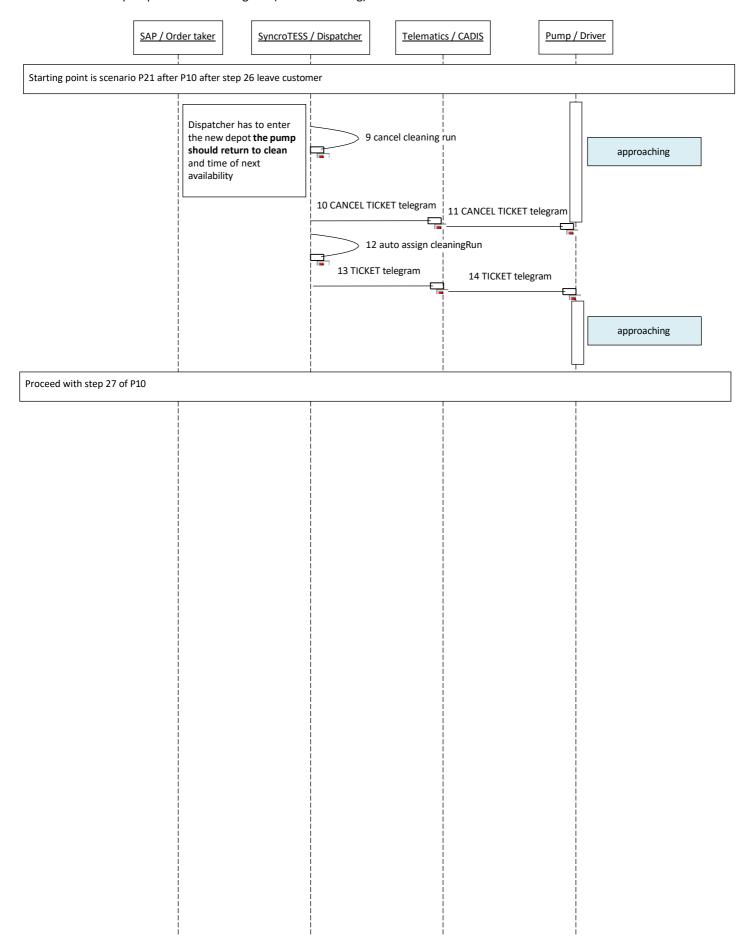
### (P118) Cancel cleaning run

Cancel while pump is tear down, cleaning did not start yet and customer location has no cleaning flag



## (P119) Cancel cleaning run

Cancel while pump is at the cleaning run (status returning)



### (P37) Cancel while ready to pump

Cancel while pump is ready to pump and has a published follow up assignment

