

We launched the 6S process and made improvements to the work stations. Supplies are in clear sight to we know the status for replenishment. Fans were mounted to replace floor units, which were hard to clean around and created trip hazards. Physical barriers for RH and LH part separation were implemented to reduce the risk of mixing parts. Condition lights were mounted on every machine and the PCA uses this to communicate to the support team; each color represents a condition and/or request for help by a support team member. This is all designed to make the work station safe, efficient, and error proof.



We cannot forget about material quality, we installed new covering systems to control contamination to our resins. This makes it easy to see how full a Gaylord is and simple to replace when new material is needed. Taking care of raw material is a critical step to achieve the levels of quality our customer requires. Achieving these requirements at a profit is the end game.

These improvements are necessary for sustainable performance and getting people involved is paramount to the overall success. It's cliché, but still holds true that continuous improvement is a journey not a destination. It is also a lot of fun when everyone is involved.

**Scott Haulotte**  
Plant Manager

