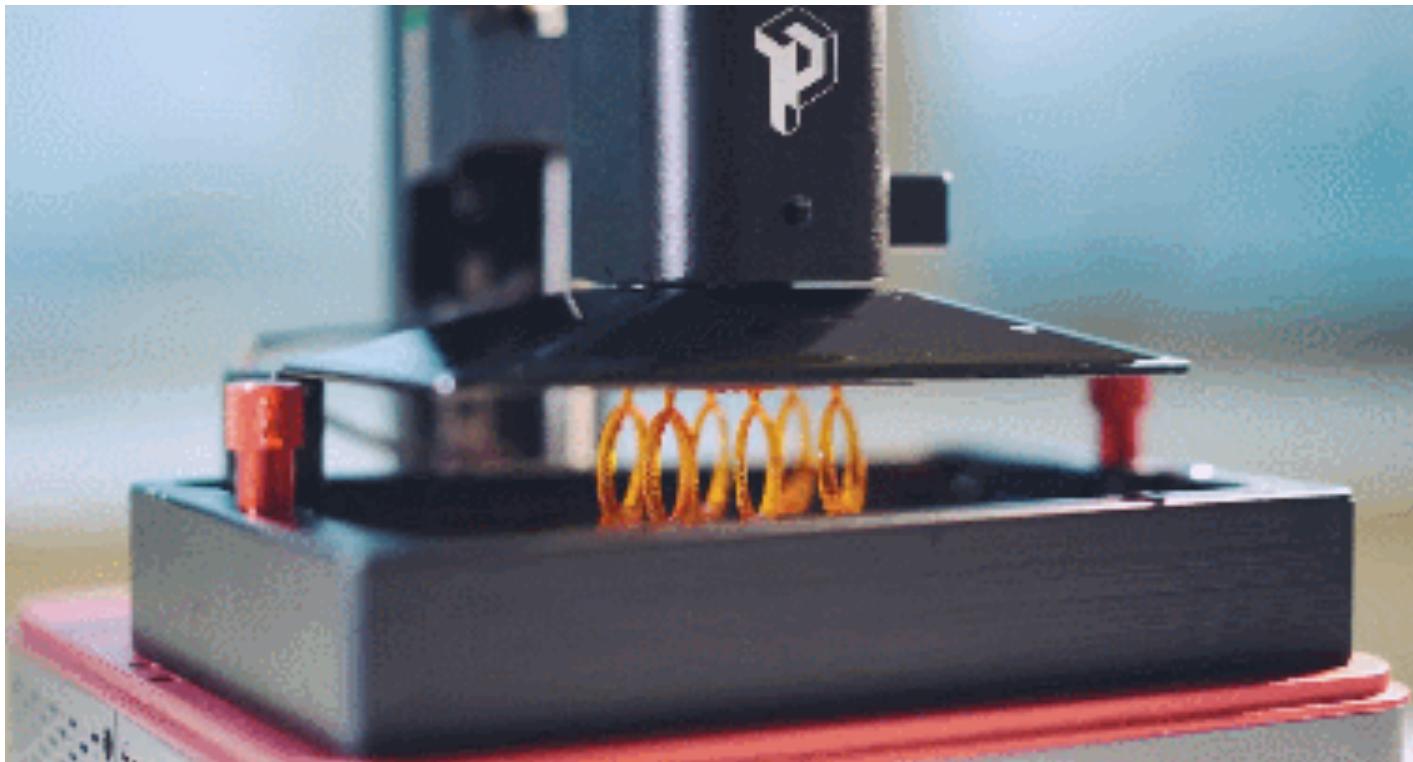


Computational Fabrication



Announcements

Assignment 8 due Sunday 9 August

Office hours today after lecture

Tutorial on Friday for questions on A8

Bonus assignment due Sunday 16 August

Final exam Saturday 22 August at 9pm (according to vote)

Bonus Assignment

Goal: make the coolest image or video using the tools we learned in the course

Turn in:

- the image or video in a zip file
- README describing
 - why you decided to make what you did
 - your process
 - what you tried (what worked and did not work)

Will be scored 0-5. Add this number to your final mark. e.g. you have a 78% in the course and get 3 points on the bonus assignment. Your mark is now 81%.

Computational Fabrication

Today:

General Overview

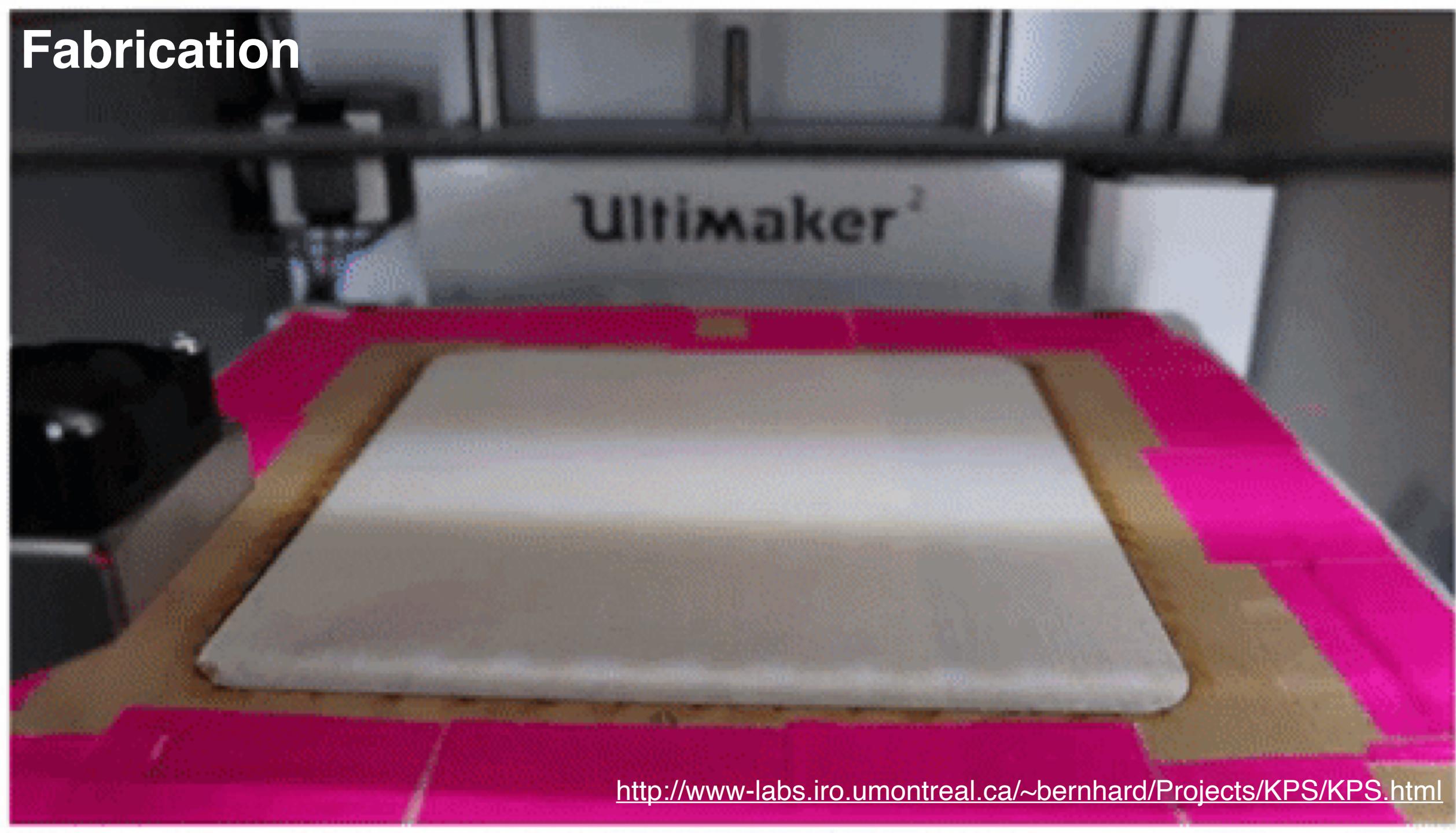
Subtractive Manufacturing

Additive Manufacturing

Challenges

My favorite papers

Fabrication

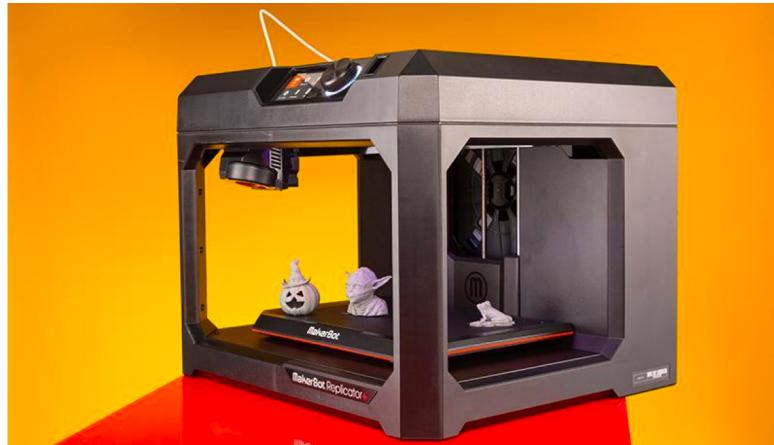


<http://www-labs.iro.umontreal.ca/~bernhard/Projects/KPS/KPS.html>

Any Questions?

What is computational fabrication?

Telling a machine

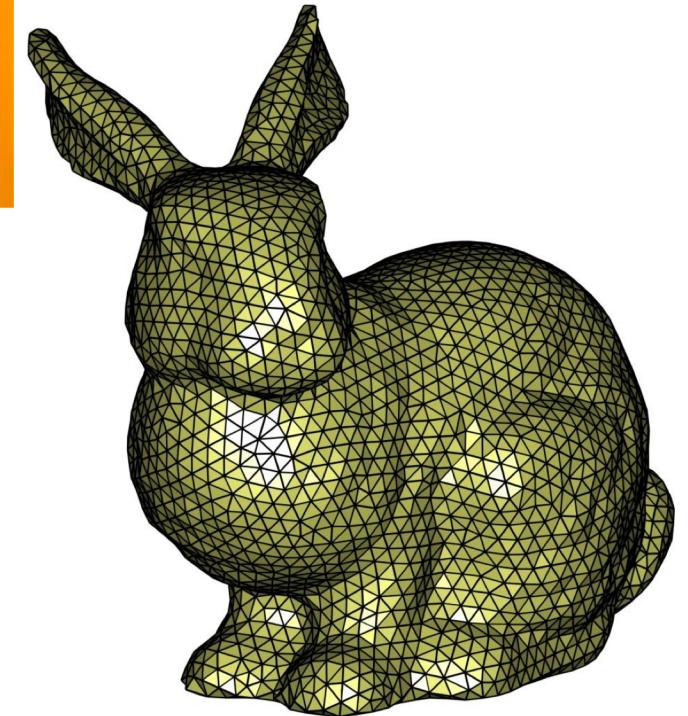


What is computational fabrication?

Telling a machine



to transform digital information



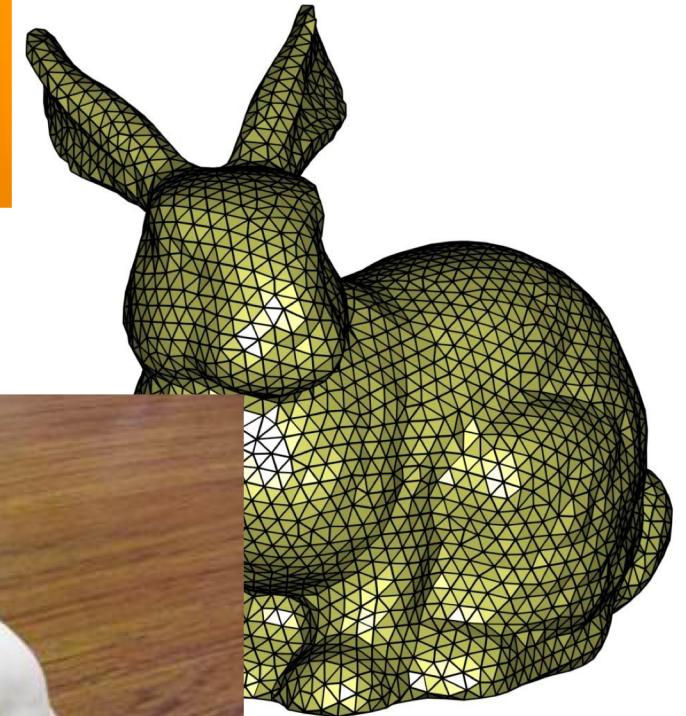
What is computational fabrication?

Telling a machine



to transform digital information

into physical products!



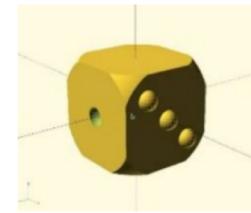
Process



Hardware

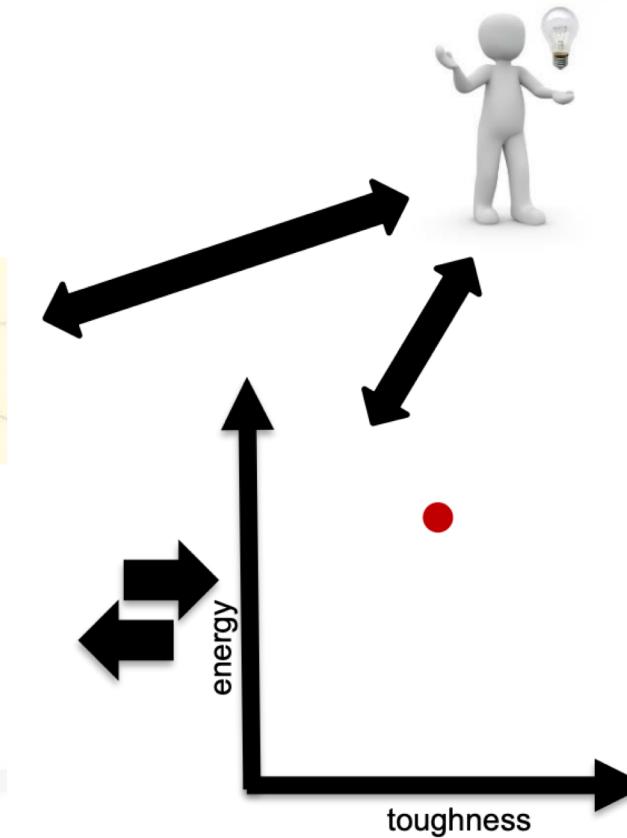
```
26 ;Layer count: 336
27 ;LAYER:0
28 M107
29 G0 F9000 X91.800 Y93.520 Z0.300
30 ;TYPE:SKIRT
31 G1 F1200 X92.617 Y92.870 E0.01964
32 G1 X93.518 Y92.412 E0.03865
33 G1 X94.458 Y92.141 E0.05705
34 G1 X95.218 Y92.072 E0.07141
35 G1 X95.998 Y92.064 E0.08608
36 G1 X96.894 Y92.071 E0.10294|
37 G1 Y98.000 Y97.070 F0.14067
```

**Machine
Code**



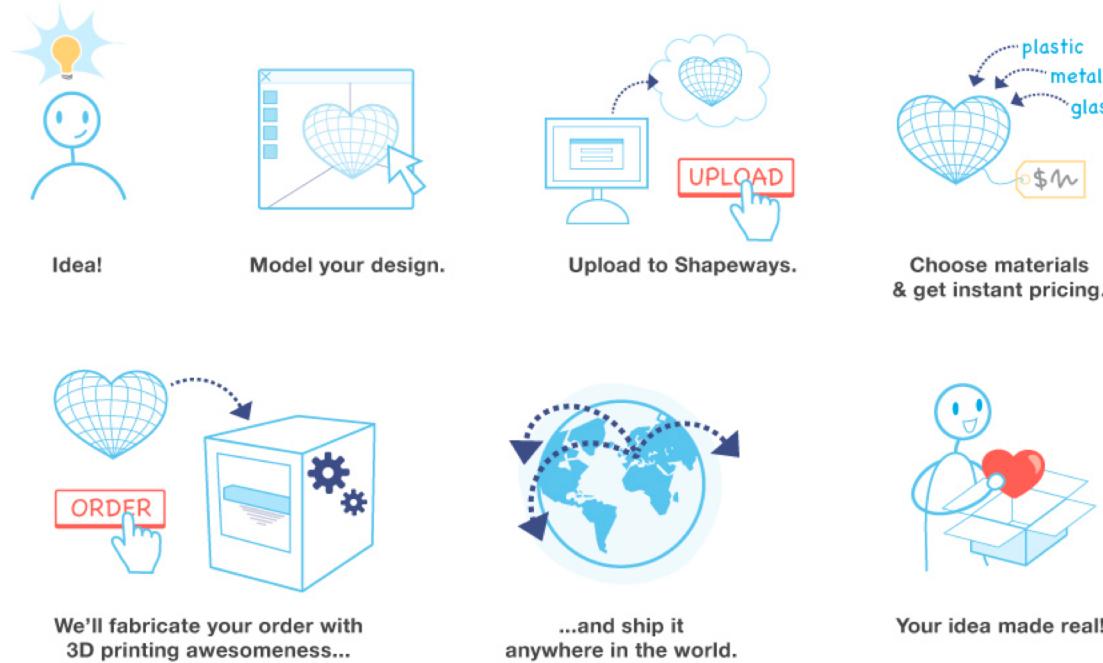
```
1 difference(){
2   //cuerpo del dado
3   intersection(){
4     cube(20,center=true);
5     sphere(15,$fn=100);
6     //cara del 1
7     translate([10,0,0])
8     sphere(2,$fn=20);
9   }
10  translate([0,10,0])
11  sphere(2,$fn=20);
12  translate([5,10,5])
13  sphere(2,$fn=20);
14  translate([-5,10,-5])
15  sphere(2,$fn=20);
```

Design



Performance

Process



Applications

This is adidas's **first** mass market **3D-printed shoe**.

vocativ

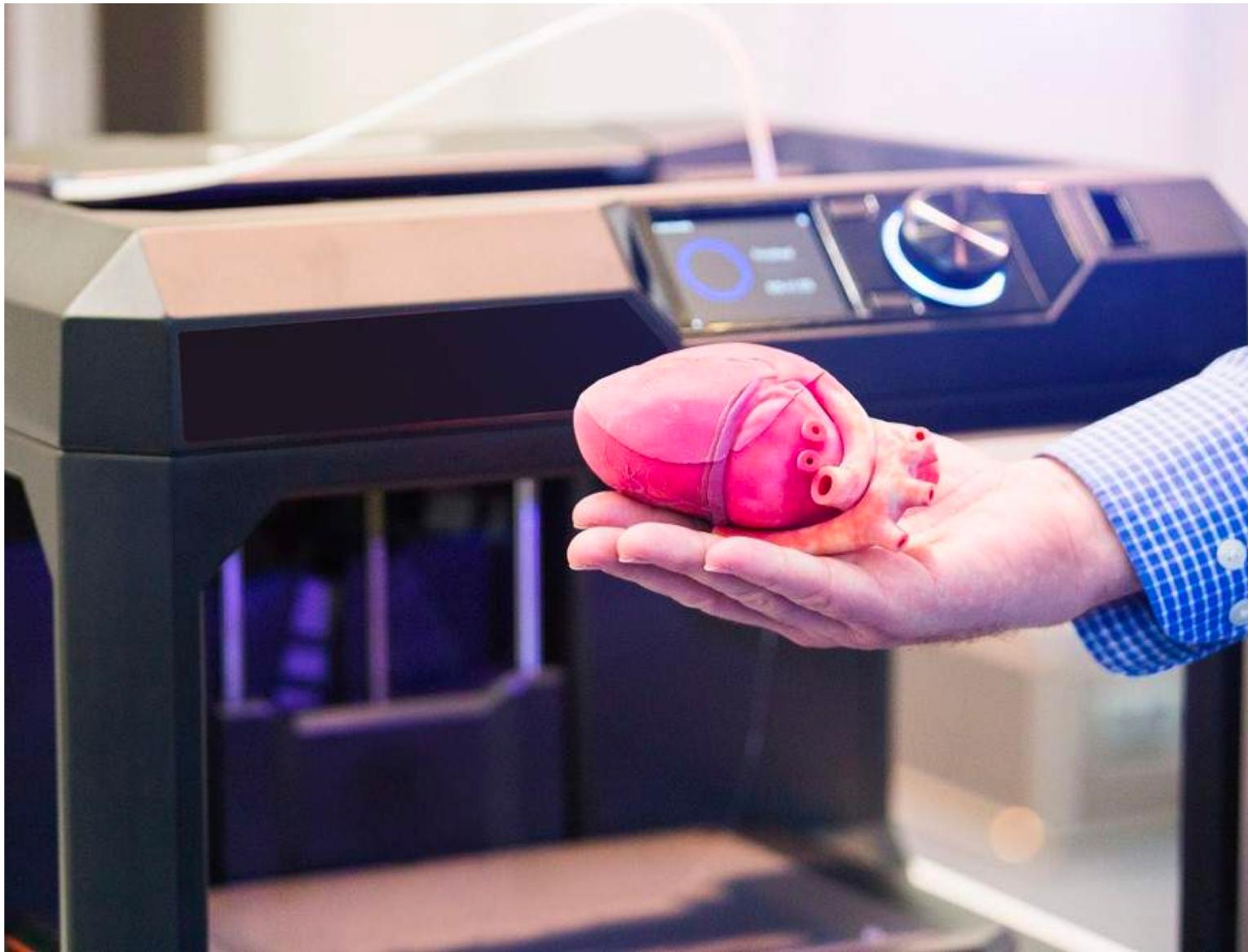


adidas/YouTube



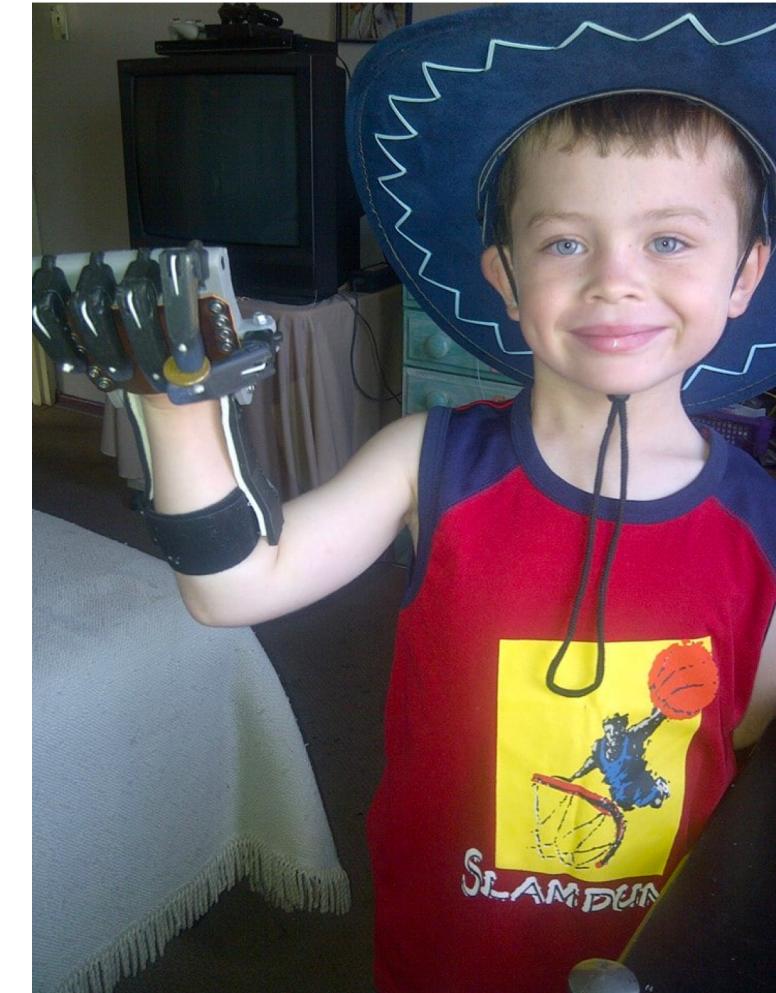
<https://www.youtube.com/watch?v=qloomslovAnI>

Applications



<https://www.medicaldevice-network.com/features/3d-printing-in-the-medical-field-applications/>

Applications



<https://www.amputee-coalition.org/3d-printed-prosthetics/>

Applications



<https://n-e-r-v-o-u-s.com/projects/albums/dress-in-motion/content/jump-composite/>

Applications



Applications

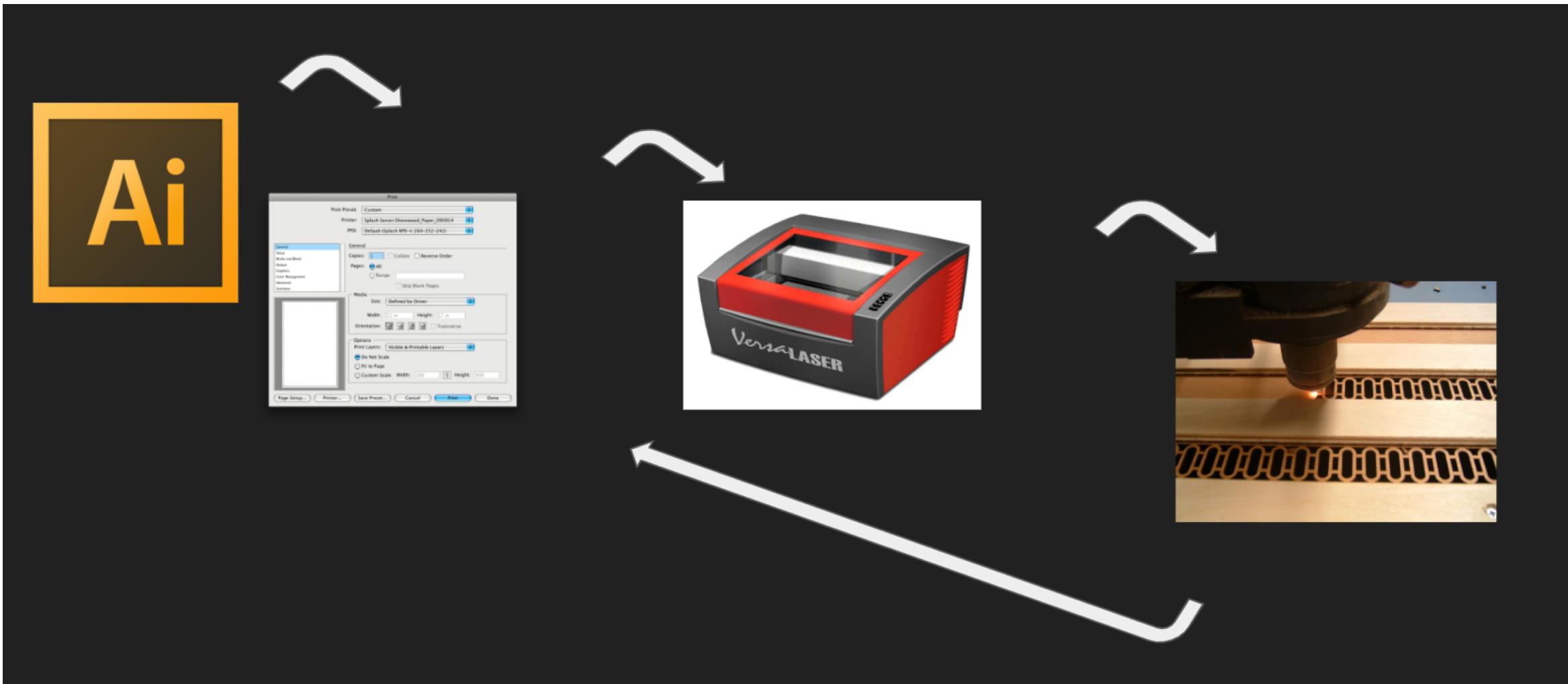


Subtractive Manufacturing

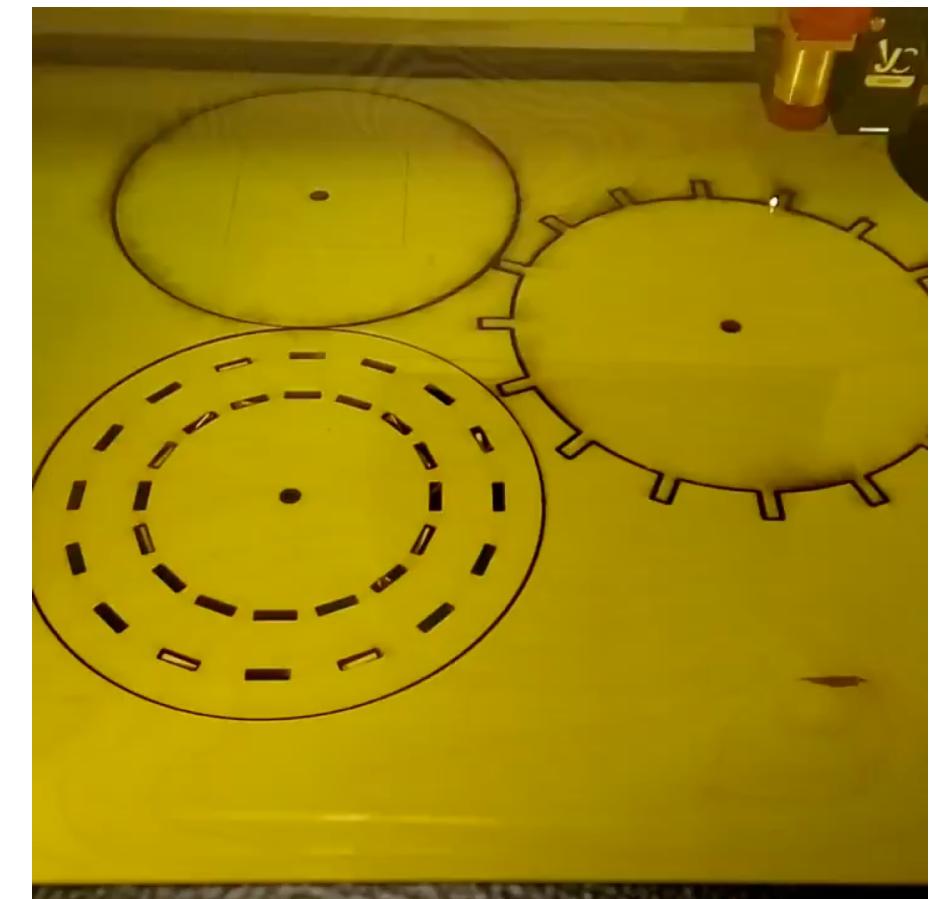
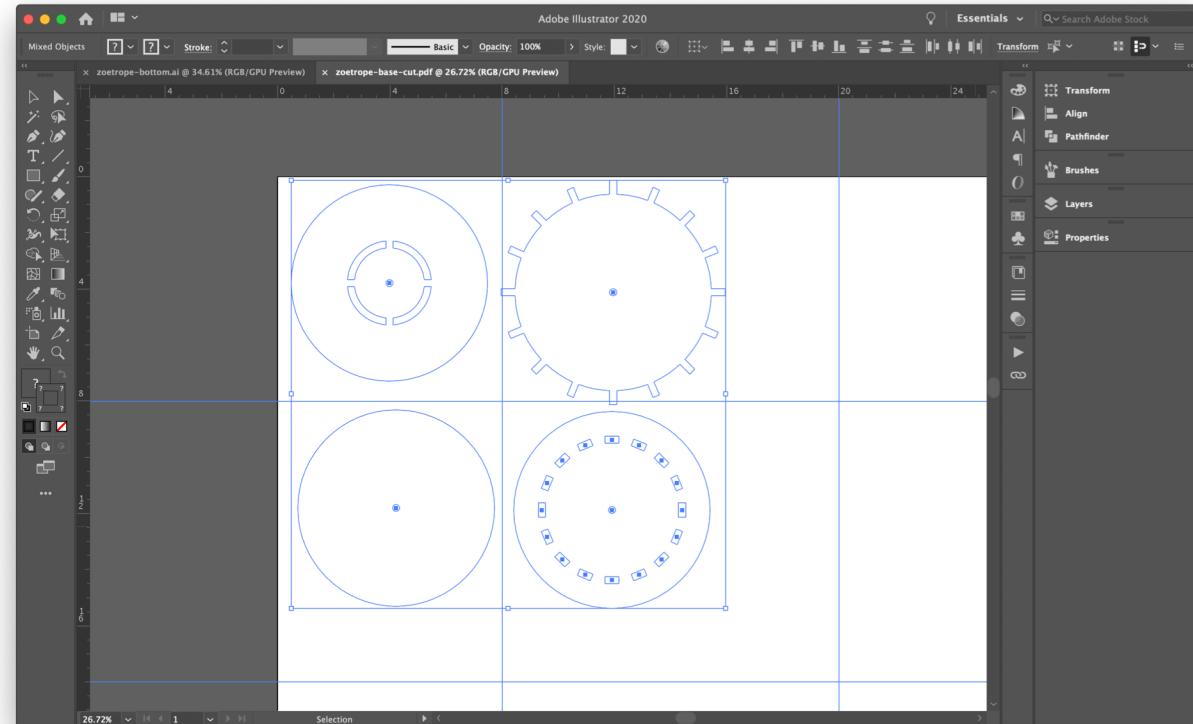
Starting with material

Then taking some away

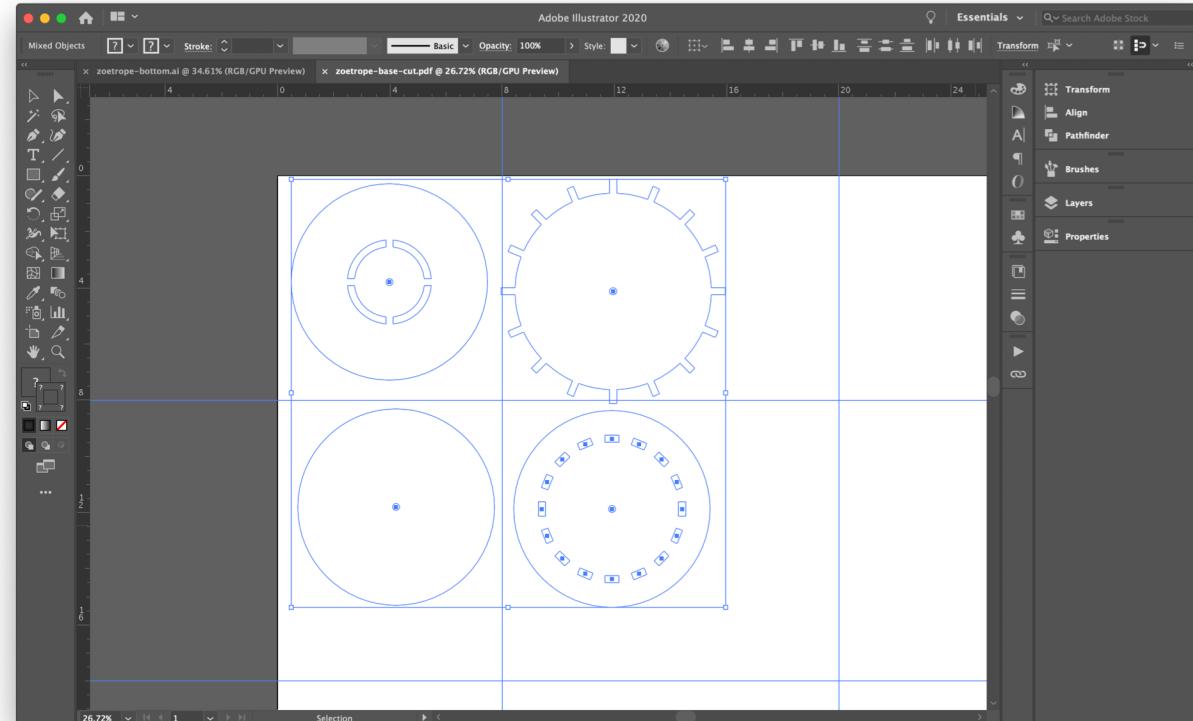
Subtractive Manufacturing



Subtractive Manufacturing



Subtractive Manufacturing



Subtractive Manufacturing

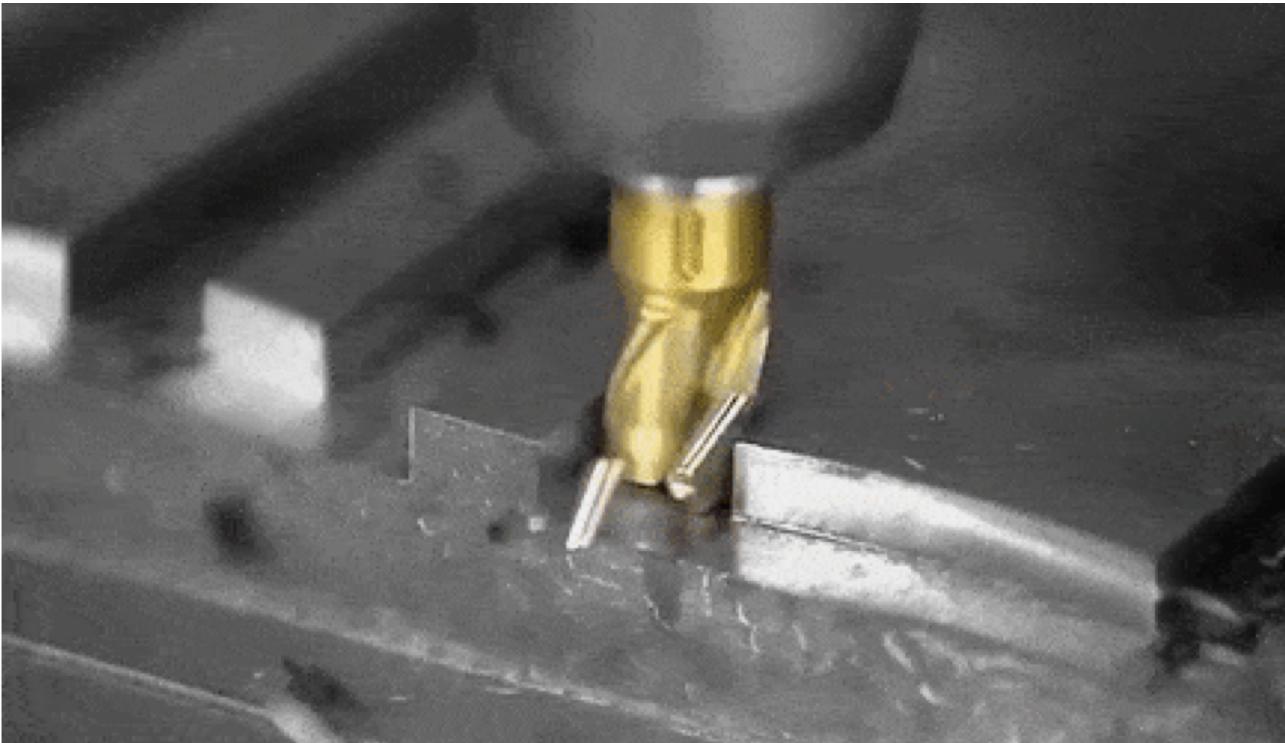


<https://www.youtube.com/watch?v=sIEqXbXxpfg>

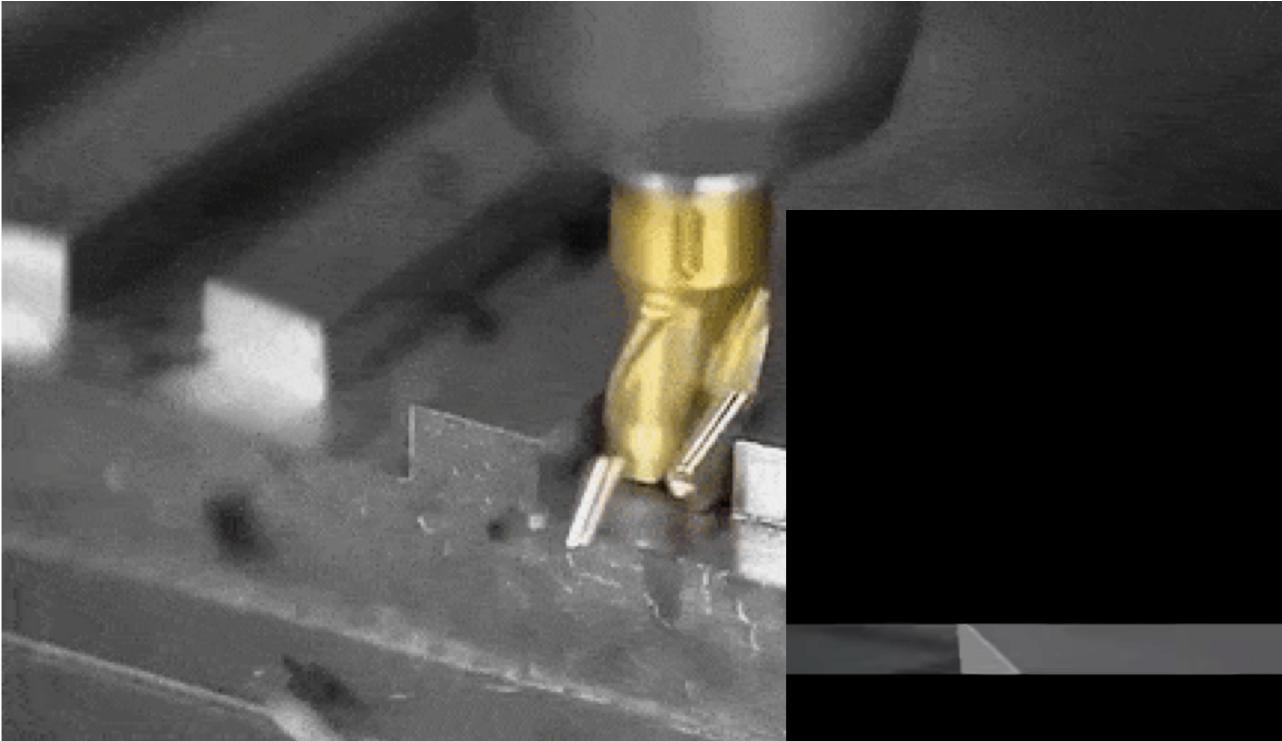
Subtractive Manufacturing



Subtractive Manufacturing



Subtractive Manufacturing



CAD CAM Pro
TECHNOLOGIES

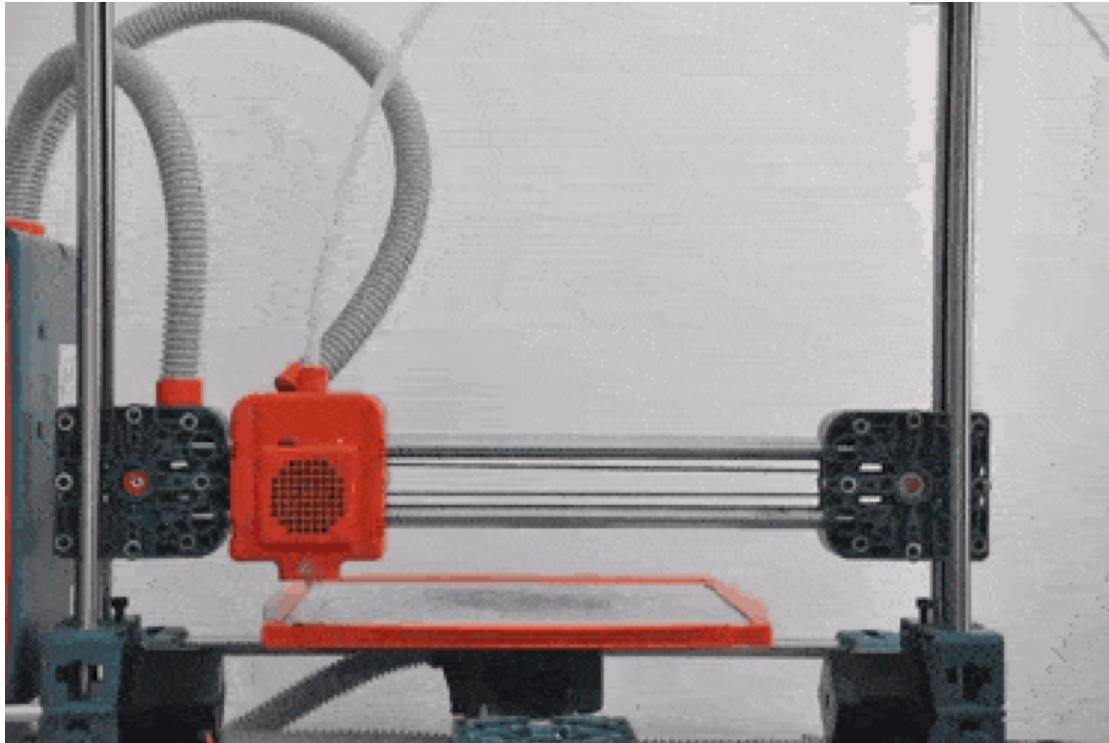
<https://www.youtube.com/watch?v=o6RP5n93lFo>

Additive Manufacturing

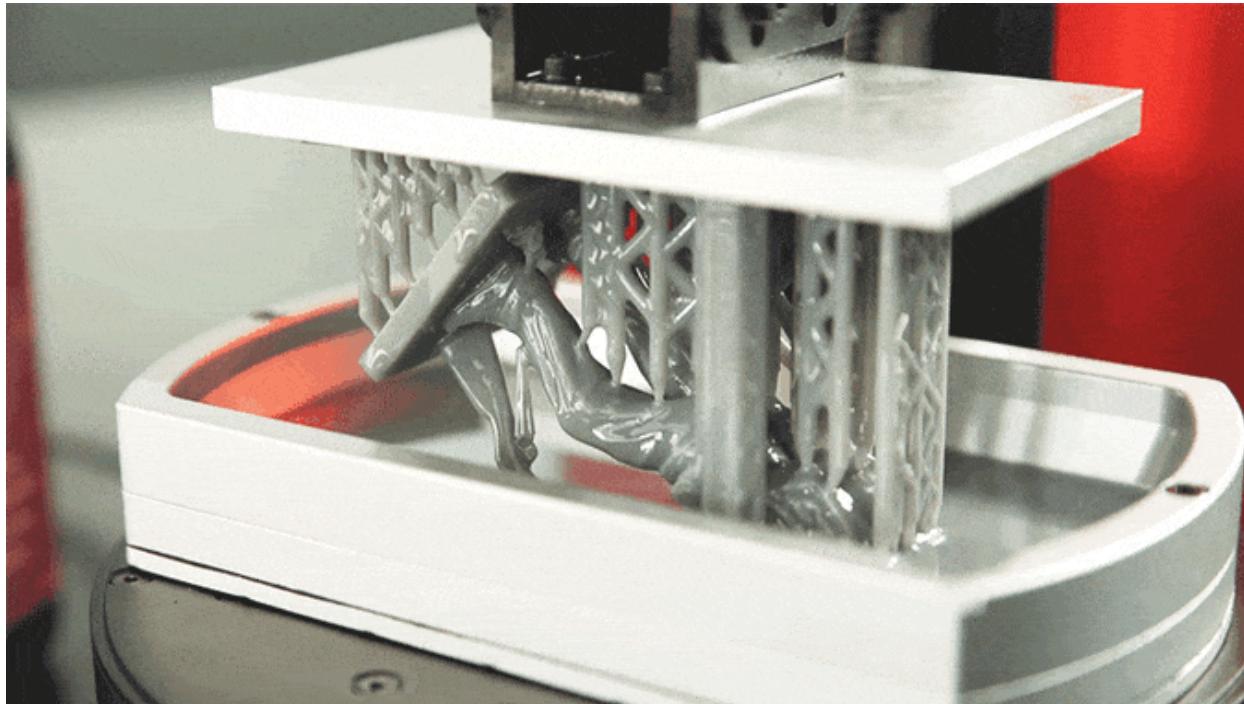
Starting with nothing

Build the model up

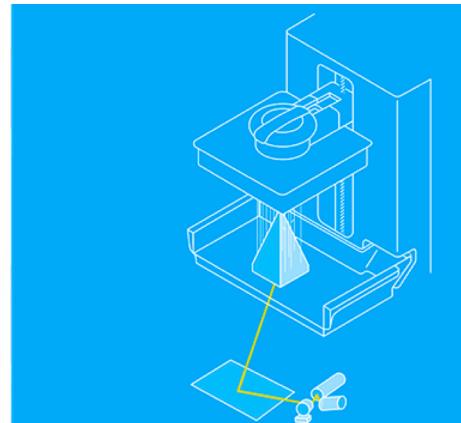
Additive Manufacturing



Additive Manufacturing



Additive Manufacturing



Stereolithography (SLA)

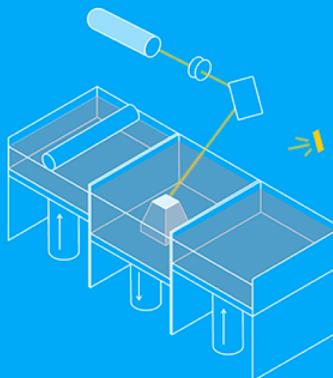
Laser cures photopolymer resin

Highly versatile material selection

Highest resolution and accuracy, fine details

Best for:

Functional prototyping, patterns, molds, and tooling



Selective Laser Sintering (SLS)

Laser fuses polymer powder

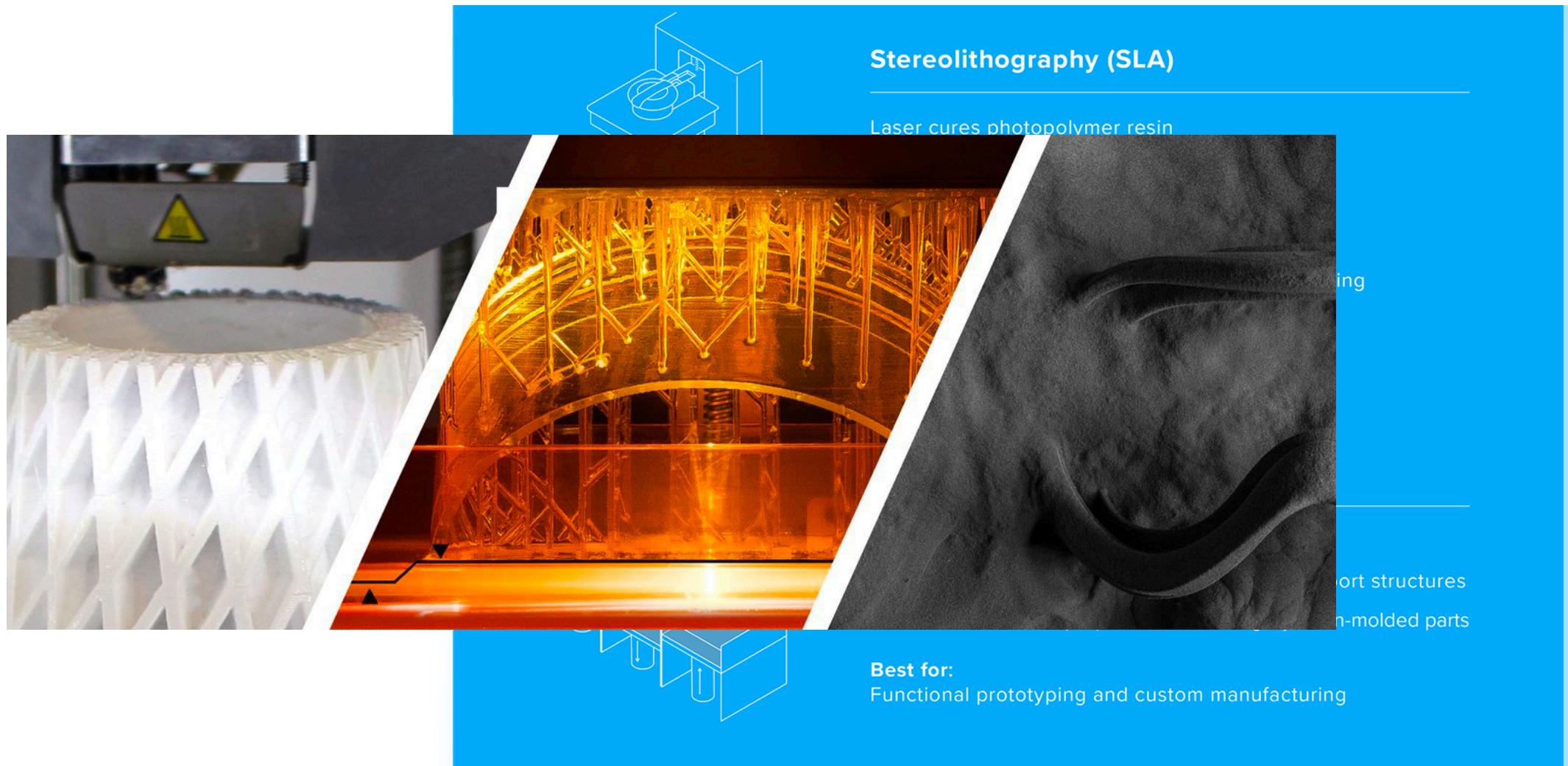
Low cost per part, high productivity, and no support structures

Excellent mechanical properties resembling injection-molded parts

Best for:

Functional prototyping and custom manufacturing

Additive Manufacturing

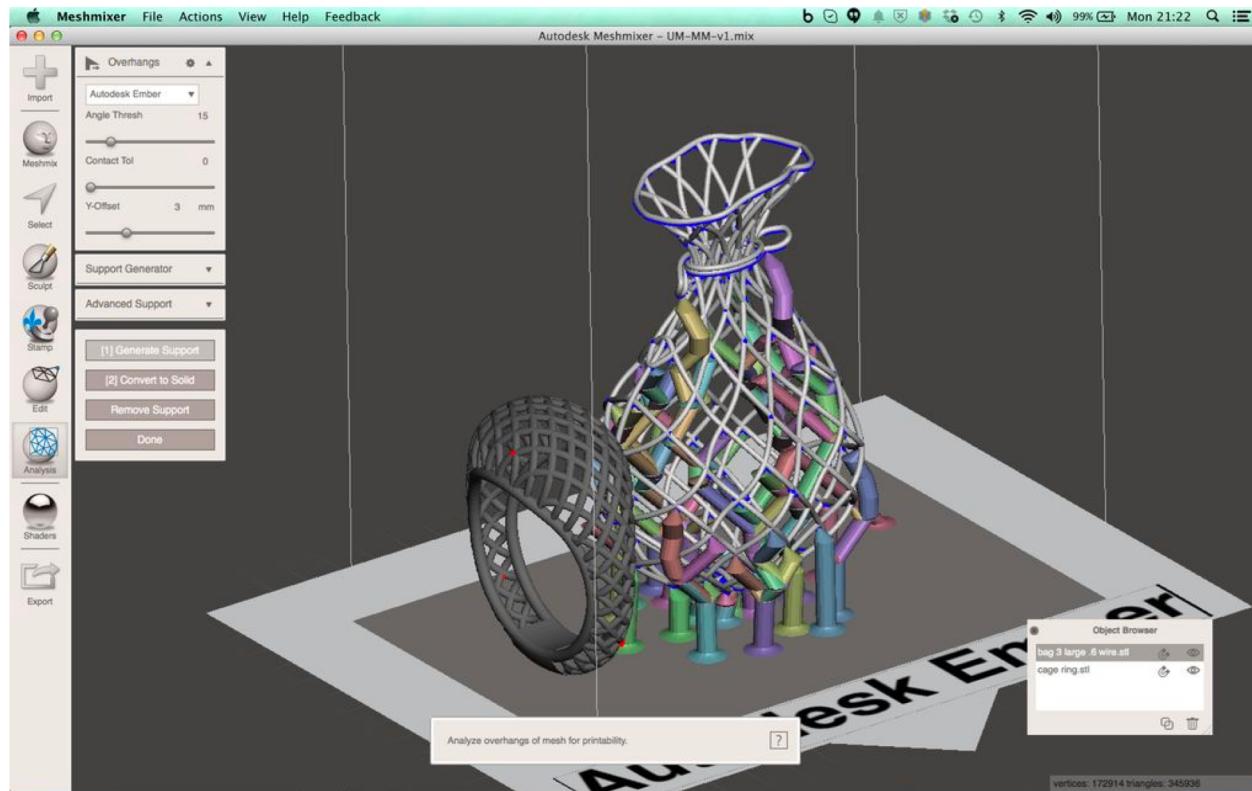


Stereolithography (SLA)

Laser cures photopolymer resin

Best for:
Functional prototyping and custom manufacturing

Additive Manufacturing



FDM

SLA

SLS

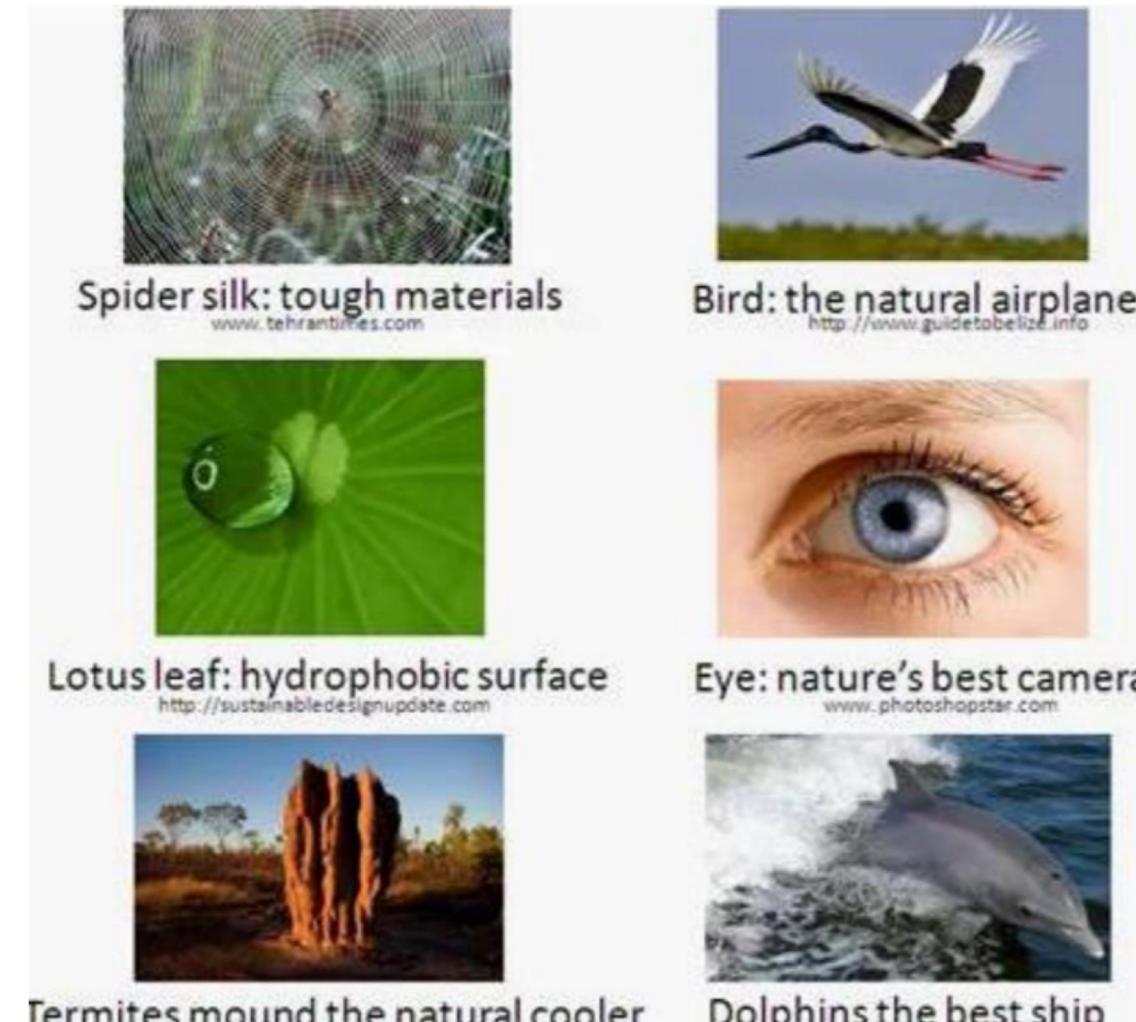
Challenges: Physical



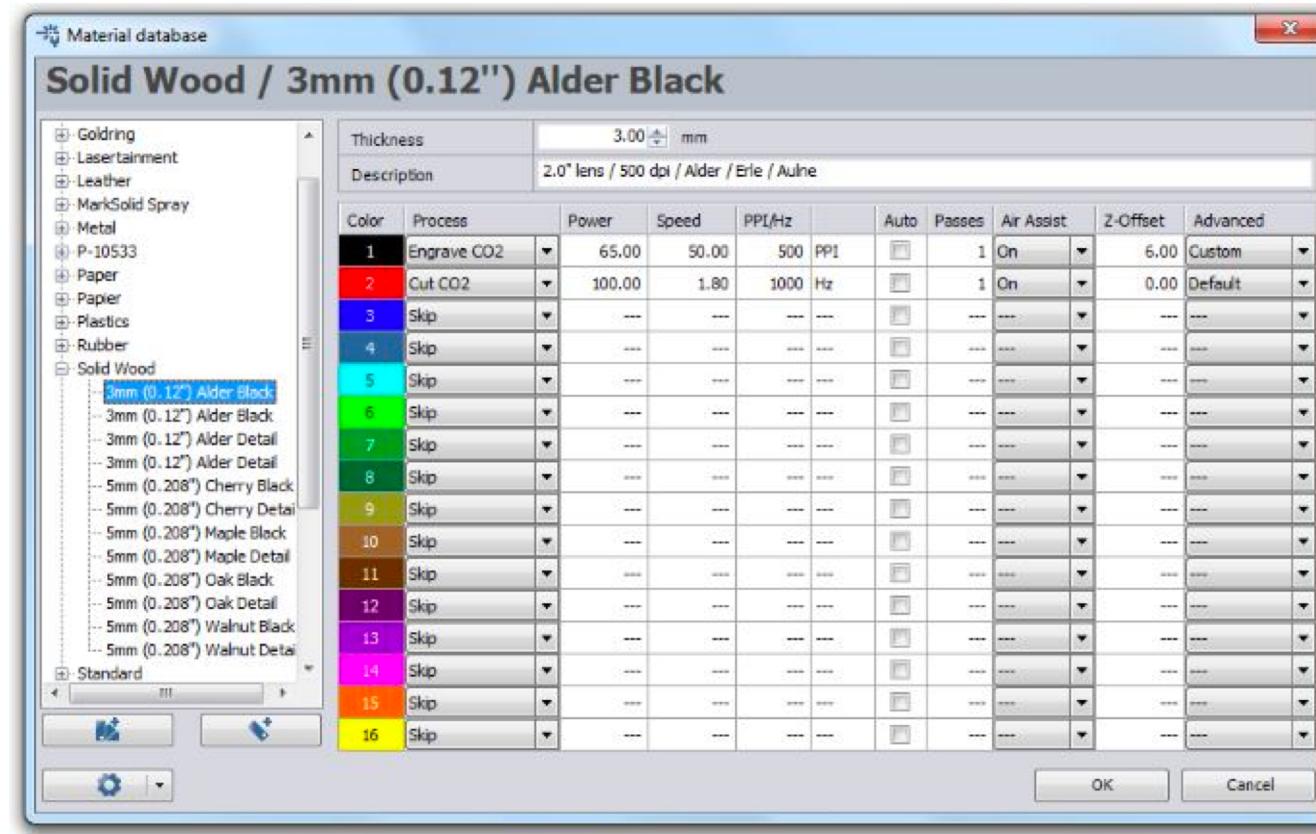
Challenges: Physical

- Material Challenges

- Better control over physical properties:
 - Strength / weight
 - Deformability (stretchy, flexible)
 - Magnetism, conductivity
 - Heat resistance and transfer
- Better control over optical properties:
 - Color
 - Shininess
 - Reflectivity
 - Roughness
 - Translucency
 - BRDF...
- Interface between materials



Challenges: Digital

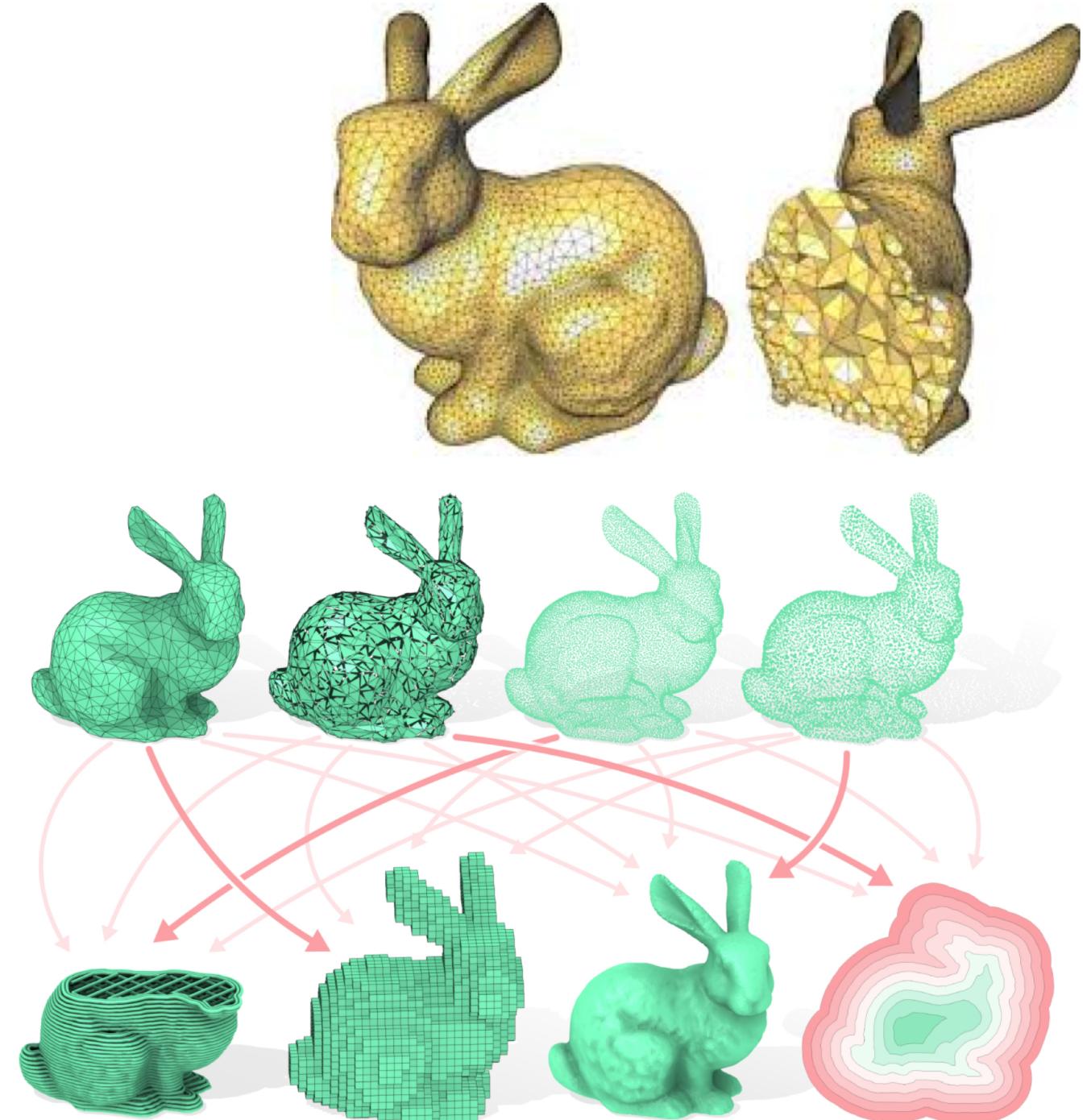
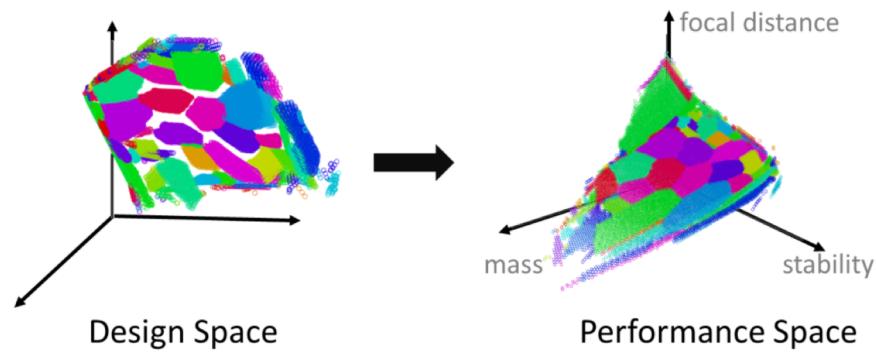


Challenges: Digital

Optimization of certain properties

Simulation

Different representations



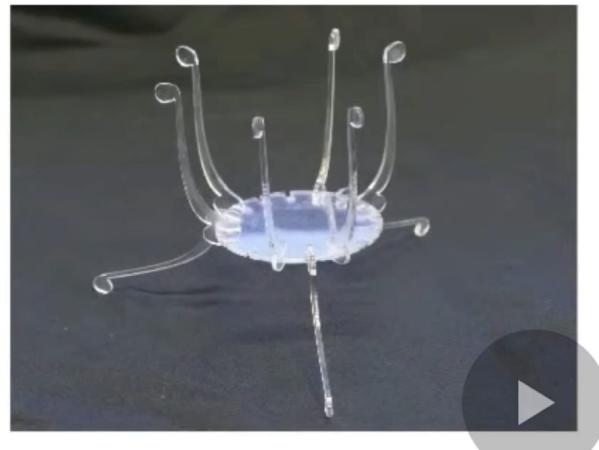
Some cool papers

Waterglass

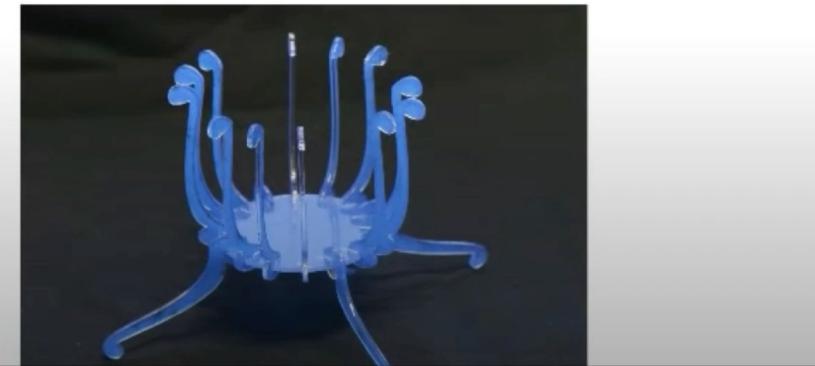
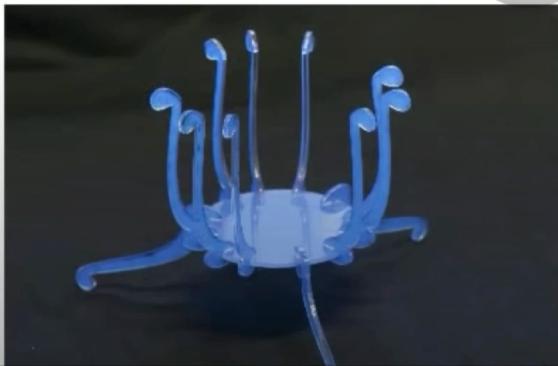
3 legs

4 legs

Weak



Strong



<http://flatfab.com/>

<https://www.youtube.com/watch?v=dN4LNAsGdB0>

http://www.dgp.toronto.edu/~mccrae/projects/flatfitfab/paper/flatfitfab_2014_07_17.pdf

Some cool papers

<https://jzehnder.me/publications/curveNetworks/CurveNetworks.pdf>

Some cool papers

<https://igl.ethz.ch/projects/make-it-stand/make-it-stand-siggraph-2013-prevost-et-al.pdf>

Some cool papers

<https://homes.cs.washington.edu/~adriana/tradeoffs/index.html>

Some cool papers

<https://hcie.csail.mit.edu/research/platener/platener.html>

Some cool papers

<http://www-labs.iro.umontreal.ca/~bernhard/Projects/KPS/KPS.html>

Some cool papers

<https://cims.nyu.edu/gcl/papers/mimicking-2014.pdf>

Done for Today

Office hours: Right now for A8