

6

5

4

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2

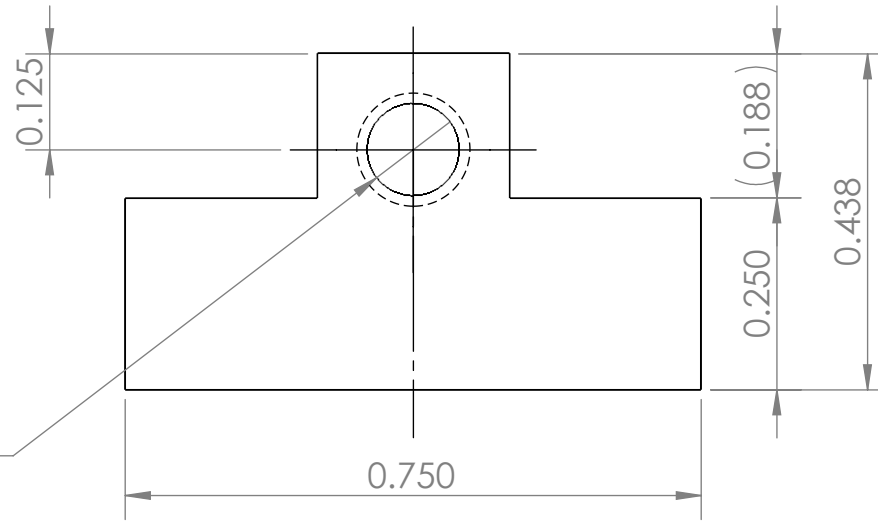
1

D

C

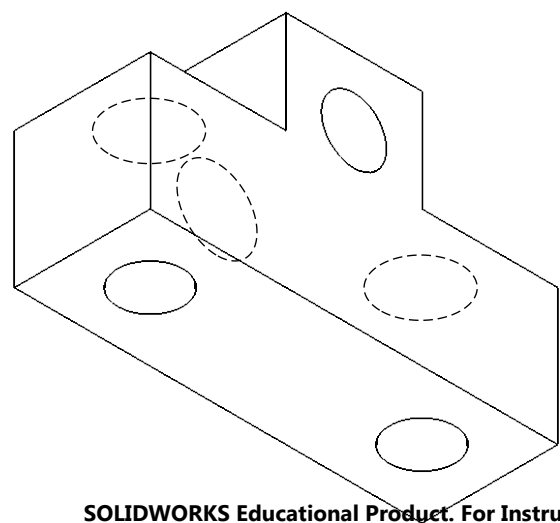
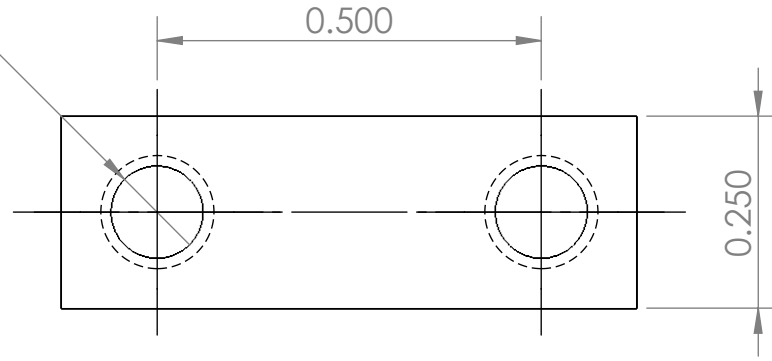
B

A



$\phi .120$ THRU ALL
TAP FOR #4-40 HELICOIL INSERT = 1.0 * DIA.

2X $\phi .120$ THRU ALL
TAP FOR #4-40 HELICOIL INSERT = 1.0 * DIA.



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONS: 1/32
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .001$

	MATERIAL
	6061-T6 aluminum
	FINISH
	as machined
	Weight
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	Joe S.	2/21/2018
CHECKED	--	
ENG APPR.	--	
MFG APPR.	--	

COMMENTS:

Description: bracket for securing a camera/umbilical bulkhead in LV3		
DWG. NO. --		
REV	SIZE	SCALE: 4:1
v0.4	A	SHEET 1 OF 1

6

5

4

3

2

1