## Numericals on Power

**Transmission** 

## **Basic Numerical on Gears**

 A gear wheel of 20 teeth drives another gear wheel having 36 teeth running at 200 rpm. Find the speed of the driving wheel and the velocity ratio

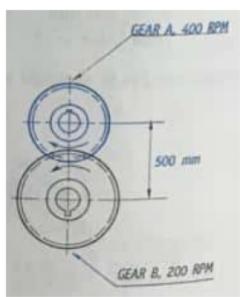
- Solution:
- Data:  $T_1 = 20$ ,  $T_2 = 36$ ,  $N_2 = 200$  rpm
  - Velocity ration  $N_1/N_2 = T_2/T_1$
  - Therefore  $N_1/N_2 = 36/20 = 1.8:1$
  - Driving Speed  $N_1 = N_2 \times T_2/T_1 = 200 \times 36/20 = 360 \text{ rpm}$

- 2. A gear wheel has 50 teeth of module 5 mm. Find the pitch circle diameter and the circular pitch.
- Solution:
  - Data: T = 50, m = 5 mm, pitch circle diameter = d = ?, Circular pitch = ?
  - We know that, Module is given by
  - m = d/T
  - Therefore pcd = d = m x T = 5 x 50 = 250 mm
  - Circular pitch =  $P_c = \pi d/T = \frac{\pi x 250}{50}$
  - $P_c = 15.7 \text{ mm}$

 Two spur gears A and B connect two parallel shafts that are 500 mm apart. Gear A runs at 400 rpm and Gear B at 200 rpm. If the circular pitch is given to be 30 mm, calculate the number of teeth on gears A and B.

## Solution:

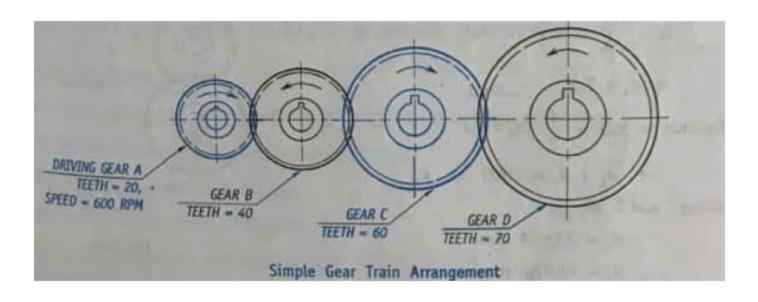
- Data:  $N_A = 400 \text{ rpm}, N_B = 200 \text{ rpm}, P_C = 30 \text{ mm}$
- Gap =  $(d_A + d_B)/2 = 500 \text{ mm}$
- $T_{\Delta}$  = ? And  $T_{B}$  = ?
- Velocity ratio =  $N_A/N_B = d_b/d_A$
- Therefore 400 / 200 =  $d_R/d_\Delta$
- $d_B = 2 \times d_A$
- Solving for the diameters, we get  $d_{\Delta} + d_{B} = 1000$
- Therefore,  $d_A = 333.33 \text{ mm}$  and  $d_B = 666.67 \text{ mm}$



- Number of teeth of gear A
- TA =  $_{\pi}d_{A/Pc}$  =  $\pi x333.33/30$
- TA = 35 teeth
- Speed ratio =  $N_A/N_B = T_B/T_A$
- T<sub>B</sub> = 35 x 400 / 200
- $T_B = 70$  teeth

- A simple gear train is made up of four gears A, B, C and D having 20, 40, 60 and 70 teeth respectively. If gear A is the main driver rotating at 500 rpm clockwise, calculate the following:
  - Speeds of intermediate gears
  - ii. Speed and direction of the last follower
  - iii. Train Value
- Solution

- Data:  $N_A = 500 \text{ rpm}$ ,  $T_A = 20$ ,  $T_B = 40$ ,  $T_C = 60 \text{ and } T_D = 70$
- To find: Train Value = ? ,  $N_B = ?$ ,  $N_C = ?$ ,  $N_D = ?$



- Using Velocity ratio formula:  $N_A/N_B = T_B/T_A$
- Therefore  $N_B = N_A x T_A / T_B = 500 x 20 / 40 = 250 rpm$

Similarly

• 
$$N_c = N_B \times T_B/T_c = 250 \times 40/60 = 166.67 \text{ rpm}$$
 ( $N_c = 167 \text{ rpm}$ )

 $(N_s = 143 \text{ rpm})$ 

• And 
$$N_c/N_D = T_D/T_C$$

• 
$$N_D = N_C \times T_C / T_D = 167 \times 60 / 70 = 142.8 \text{ rpm}$$

Train Value = 1/Velocity Ratio = N<sub>2</sub>/N<sub>3</sub>

Homework

5. A compound gear train consists of 4 gears A, B, C and D and they have 20, 30, 40 and 60 teeth respectively. A is keyed to the driving shaft and D is keyed to drive shaft, B and C are compound gears, B meshes with A and C meshes with D. If rotates at 180 rpm, find rpm of D