

OPERATING AND SERVICE MANUAL

11683A Range Calibrator

Valuetronics International, Inc.
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General Information
Installation
Operation
Performance Test
Adjustments
Replaceable Parts
Service
Manual Changes



HEWLETT
PACKARD

MANUAL CHANGES

RANGE CALIBRATOR

MANUAL IDENTIFICATION

Model Number: HP 11683A
Date Printed: January 1980
Part Number: 11683-90005

ABOUT THIS SUPPLEMENT

Use this supplement to correct your manual or to update it for instrument changes that occurred after the manual was printed.

Some material in this supplement should be substituted for material in the manual. You can either perform the physical substitution or simply mark your manual with reference to appropriate pages in the supplement.

Change instructions are arranged in the manual's page-number order. Then, each instruction is identified by the word "Errata" or with a change number. Errata changes relate to all instruments. Instructions with change numbers relate only to certain instruments. These instruments are identified by serial number or prefix in the following table.

-- This symbol identifies instructions that are appearing in the supplement for the first time.

Serial Prefix or Number	Make Manual Changes
2236A	1
2401A	1,2
2611A	1 - 3
2702A	1 - 4

Serial Prefix or Number	Make Manual Changes

CHANGE INSTRUCTIONS

Page 2, paragraph 17:

Change the last part of the first sentence (48 to 440 Hz single phase) to the following:

For 100 and 120 Vac--48 to 66 Hz or 360 to 440 Hz at 125 mA

For 220 and 240 Vac--48 to 66 Hz at 62 mA
(Errata)

Change the last sentence to read:

Power consumption is less than 12 VA. (Errata)

Page 10, Table 3:

The recommended replacement for A2U1, if it fails, is found in Change 1. (Errata)

Change the part number and description for A2U1 to the following:

1826-0177 CD5 V RGLTR TO-100 15818 723BE. (Change 1)

NOTE

Manual change supplements are revised as often as necessary to keep manuals as current and accurate as possible. Hewlett-Packard recommends that you periodically request the latest edition of this supplement. Free copies are available from all HP offices. When requesting copies quote the manual identification information from your supplement, or the model number and print date from the title page of the manual.

1 May 1988

4 Pages

Printed in U.S.A.



CHANGE INSTRUCTIONS

Page 10, Table 3 (Cont'd):

Change the part number of the A3 assembly to the following:

11683-60008 CD8 (*Change 3*)

Change the part number of A3A1 to the following:

08481-60025 CD8 (*Errata*)

The recommended replacement for A3J1, if it needs to be replaced, is found in Change 2. (*Errata*)

A3J1 originally was 5180-2702. However the recommended replacement is found in Change 2. (*Change 1*)

Change the part number for A3J1 to 08481-60024 CD7. (*Change 2*)

The recommended replacement for A3MP5, if it needs to be replaced, is found in Change 1. (*Errata*)

Change the part number and description for A3MP5 to the following:

1460-1978 CD0 SPRING-CPRSN .088-IN-OD .188-IN-OA-LG

(*Change 1*)

The recommended replacement for A3MP6, if it needs to be replaced, is found in Change 2. (*Errata*)

Change the part number and description for A3MP6 to the following:

3030-0952 CD9 SCREW-SET 1/4-20 2-IN-LG CUP-PT STL.

(*Change 2*)

Change the part number and description of A3MP12 to the following:

08484-20020 CD2 FLANGE, FRONT (*Change 3*)

Page 11, Table 3:

The recommended replacement for MP3, if it needs to be replaced, is found in Change 3. (*Errata*)

Change the part number and description of MP3 to the following:

0590-1696 CD3 NUT-SHMET-J-TP 6-32-THD .017-IN-THK

(*Change 3*)

Add the following part number and description as MP14:

11683-80001 CD3 LABEL-INFORMATION (LINE MODULE)

(*Errata*)

Page 19, Figure 14:

Change the line frequency information (left side of schematic) to the following:

For 100 and 120 Vac--48 to 66 Hz or 360 to 440 Hz at 125 mA

For 220 and 240 Vac--48 to 66 Hz at 62 mA
(*Errata*)

Page 20, Figure 15:

Replace Figure 15 "A3 Assembly Component Locations" with the new Figure 15 in this change sheet. (*Change 4*)

OPERATING AND SERVICE MANUAL

11683A Range Calibrator

SERIAL NUMBERS

This manual applies directly to instruments with serial numbers prefixed 1719A. With the changes in the Appendix added, this manual applies to instruments with serial number prefixes 1314A and 1551A.

For additional important information about serial numbers see INSTRUMENTS COVERED BY MANUAL.

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CHANGE INSTRUCTIONS

Page 21, Figure 16:

Change the part number of the A3A1 assembly to 08481-60025. *(Errata)*

Change the value of R1 (left side of A3A1 assembly) to 464k. *(Errata)*

Delete the connection of C1 to U1 pin 1 (left side of A3A1 assembly). *(Errata)*

Connect the positive side of C1 to the SOURCE (S) of U1 on the A3A1 assembly. *(Errata)*

At J1 (right side of schematic) add pin A. Connect pin A to the junction of pins F, M and J. *(Change 1)*

At J1 (right side of schematic) remove the line connecting pin A to pins F, M and J. *(Change 2)*

Page 25, Figure A3 (bottom of page):

Add the following notes to Figure A3:

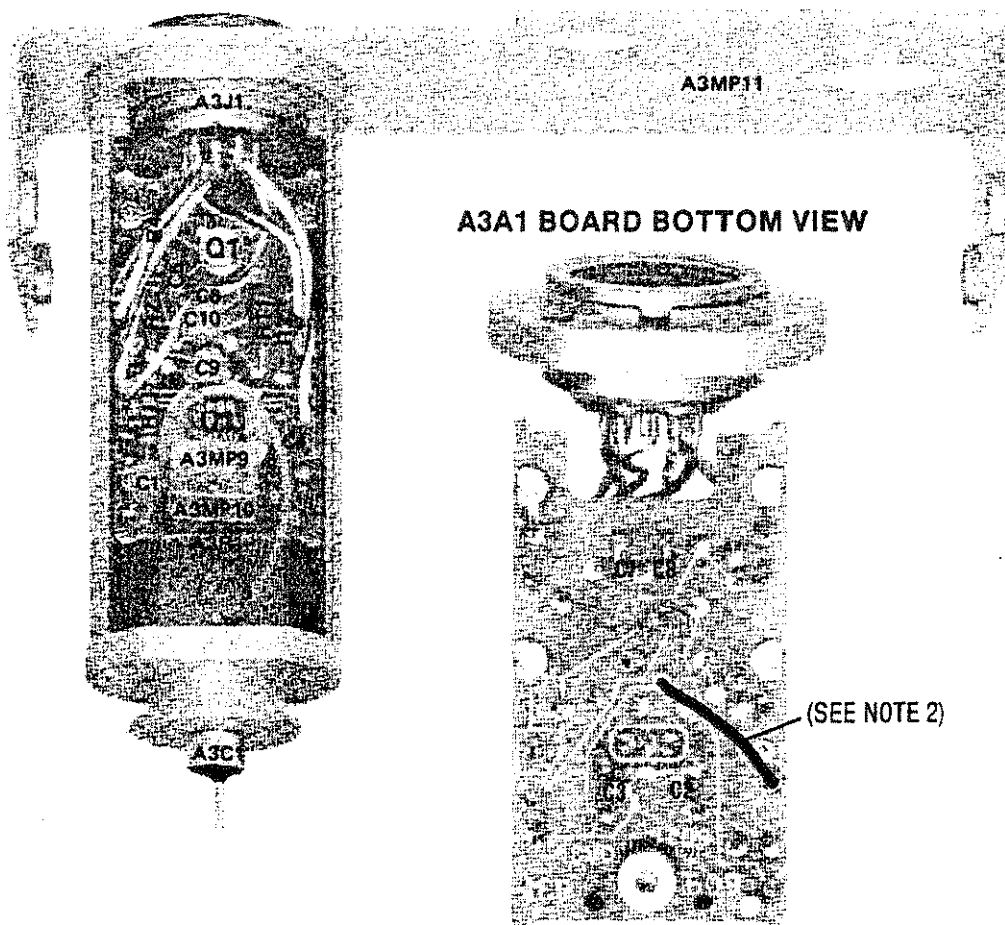
NOTES

1. Reference designations within this assembly are abbreviated. Add assembly number to abbreviation for complete designator.

2. Unless otherwise indicated, resistance is in ohms and capacitance in microfarads.

3. A capacitor may be found in only one of the two locations shown for A3A1C2 or it will be omitted. *(Errata)*

CHANGE INSTRUCTIONS

A3 ASSEMBLY COMPONENT LOCATIONS**A3 ASSEMBLY TOP VIEW**

NOTE 1: A3 COMPONENT REFERENCE DESIGNATIONS ARE PRECEDED BY "A3". ALL OTHER COMPONENTS ARE PART OF THE A3A1 BOARD.

NOTE 2: WHEN THE A3A1 ASSEMBLY IS REPLACED AN INSULATED JUMPER WIRE MUST BE ADDED BETWEEN GUARD AND SIGNAL GROUND.

Figure 15. A3 Assembly Component Locations (Part of Change 4)

SAFETY CONSIDERATIONS

GENERAL — This is a Safety Class I instrument (provided with terminal for protective earthing).

OPERATION — BEFORE APPLYING POWER verify that the power transformer primary is matched to the available line voltage, the correct fuse is installed, and Safety Precautions are taken (see the following warnings). In addition, note the instrument's external markings which are described under "Safety Symbols."

WARNINGS

Servicing instructions are for use by service-trained personnel only. To avoid dangerous electric shock, do not perform any servicing unless qualified to do so.

BEFORE SWITCHING ON THE INSTRUMENT, the protective earth terminal of the instrument must be connected to the protective conductor of the (mains) power cord. The mains plug shall only be inserted in a socket outlet provided with a protective earth contact. The protective action must not be negated by the use of an extension cord (power cable) without a protective conductor (grounding). Grounding one conductor of a two conductor outlet is not sufficient protection.

If this instrument is to be energized via an auto-transformer (for voltage reduction) make sure the common terminal is connected to the earth terminal of the power source.

Any interruption of the protective (grounding) conductor (inside or outside the instrument) or disconnecting the protective earth terminal will cause a potential shock hazard that could result in personal injury.

Whenever it is likely that the protection has been impaired, the instrument must be made inoperative and be secured against any unintended operation.

Only fuses with the required rated current, voltage, and specified type (normal blow, time delay, etc.) should be used. Do not use repaired fuses or short circuited fuseholders. To do so could cause a shock or fire hazard.

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

Do not install substitute parts or perform any unauthorized modification to the instrument.

Adjustments described in the manual are performed with power supplied to the instrument while protective covers are removed. Energy available at many points may, if contacted, result in personal injury.

Any adjustment, maintenance, and repair of the opened instrument under voltage should be avoided as much as possible, and when inevitable, should be carried out only by a skilled person who is aware of the hazard involved.

Capacitors inside the instrument may still be charged even if the instrument has been disconnected from its source of supply.

SAFETY SYMBOLS



Instruction manual symbol: the product will be marked with this symbol when it is necessary for the user to refer to the instruction manual in order to protect against damage to the product.



Indicates hazardous voltages.



Earth terminal (sometimes used in manual to indicate circuit common connected to grounded chassis).

WARNING

The WARNING sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond a WARNING sign until the indicated conditions are fully understood and met.

CAUTION

The CAUTION sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product. Do not proceed beyond a CAUTION sign until the indicated conditions are fully understood and met.

1. GENERAL INFORMATION

2. This operating and service manual contains information pertaining to incoming inspection, operation, performance tests, adjustments, and service for the HP Model 11683A Range Calibrator.

3. Equipment recommended for use in performance tests, adjustments, and service to the 11683A is listed in Table 2. Test equipment which meets or exceeds the critical specifications of Table 2 must be used for calibration if the 11683A is expected to conform to the published specifications.

4. The 11683A and all supplied accessories are shown in Figure 1. The published specifications are listed in Table 1.

5. Instruments Covered by Manual

6. This instrument has a two-part serial number. The first four digits and the letter comprise the serial number prefix. The last five digits form the sequential suffix that is unique to each instrument. The contents of this manual apply directly to instruments having the same serial number prefix(es) as listed under SERIAL NUMBERS on the title page.

7. An instrument manufactured after the printing of this manual may have a serial prefix that is not listed on the title page. This unlisted serial prefix indicates that the instrument is different from those documented in this manual. The manual for this instrument is supplied with a yellow Manual Changes supplement that contains "change information" that documents the differences.

8. In addition to change information, the supplement may contain information for correcting errors in the manual. To keep this manual as current and accurate as possible, Hewlett-Packard recommends that you periodically request the latest Manual Changes supplement. The supplement for this manual is keyed to this manual's print date and part number, both of which appear on the title page. Complimentary copies of the supplement are available from Hewlett-Packard.

9. For information concerning a serial number prefix not listed on the title page or in the Manual Changes supplement, contact your nearest Hewlett-Packard office.

10. Description

11. The 11683A Range Calibrator is used to verify proper operation of compatible Power Meters such

Table 2. Recommended Test Equipment

Instrument	Critical Specifications	Model	Use*
Digital Voltmeter	Readout: 5 digits DC Measurements Ranges: 100 mV to 100 V full-scale Accuracy: $\pm 0.02\%$ Resistance Measurements (four-wire measurement capability) Ranges: 100 Ω to 10 k Ω full-scale Sensitivity: 1 m Ω Accuracy: $\pm 0.02\%$	HP 3455A	P, A, T
Oscilloscope	Vertical Amplifier Bandwidth: DC to 5 MHz Deflection Factor: 50 mV/division minimum Attenuator Accuracy: $\pm 2\%$ Time Base Time Span/division: 1 ms to 1 s Time base accuracy: $\pm 3\%$	HP 180C/ 1801A/ 1821A	A, T
Four-Wire Cable	Recommended Length: 5 feet maximum	(see Figure 2)	P
*P = performance; A = adjustment; T = troubleshooting			

as the HP Model 435A. The Power Meter's range-to-range accuracy and proper auto-zero operation can be easily verified. The 11683A can supply a full-scale test signal to the Power Meter for each Range Switch setting.

12. When set to CALIBRATE, the FUNCTION switch applies a dc voltage to the Power Meter; the input is grounded in STANDBY. The POLARITY switch increases ease of testing and adjusting the Power Meter auto-zero feedback circuit.

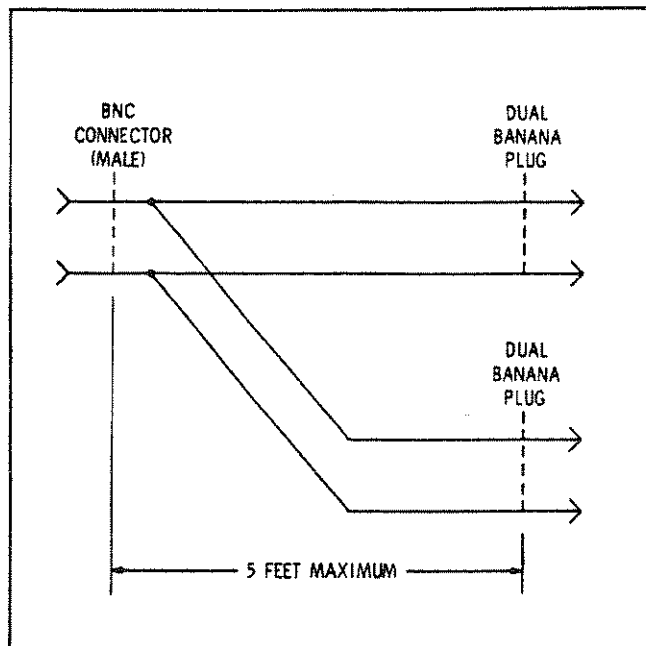


Figure 2. Four-Wire Cable

13. INSTALLATION

14. Initial Inspection

15. Inspect the shipping container for damage. If the shipping container or packing material is damaged it should be kept until the contents of the shipment have been checked mechanically and electrically. If there is mechanical damage or if the instrument does not pass the performance tests, notify the nearest Hewlett-Packard office. Keep the damaged shipping materials (if any) for the carrier and a Hewlett-Packard representative to inspect. The HP office will arrange for repair or replacement without waiting for claim settlement.

16. Power Requirements

17. The 11683A Range Calibrator requires a power source with an output of 100, 120, 220, or 240 Vac $\pm 5\%$ -10% , 48 to 440 Hz single phase. Power consumption is less than 10 VA.

18. Line Voltage Selection

19. Figure 3 provides instruction for line voltage and fuse selection. The Line Voltage Selection Card and fuse are factory installed for 120 Vac operation.

20. Power Cable

21. In accordance with international safety standards, this instrument is equipped with a three-wire power cable. When connected to an appropriate ac power receptacle, this cable grounds the instrument cabinet. The type of power cable plug shipped with each instrument depends on the country of destination. Refer to Figure 4 for the part numbers of the power cable plugs available.

WARNING

The protection provided by grounding the instrument cabinet may be lost if any power cable other than the three-pronged type supplied is used to couple the ac line voltage to the instrument.

22. Interconnections

23. Refer to the Power Meter's operating and service manual for hookup instructions.

24. Operating Environment

25. The Operating environment should be within the following limitations:

Temperature	0 to 55°C
Humidity	< 95% relative
Altitude	< 15,000 feet

26. Bench Operation

27. The instrument is equipped with plastic feet and a tilt stand for use on a bench.

28. Rack Mounting

29. The instrument can be rack mounted by using an adapter frame. The adapter frame is a rack frame that accepts several combinations of sub-modular units. For additional information, address inquiries to your nearest Hewlett-Packard office.

30. Storage and Shipment

31. The instrument should be stored in a clean, dry environment. The following environmental limitations apply to both storage and shipment:

Temperature	-40 to +75°C
Humidity	< 95% relative
Altitude	< 25,000 feet

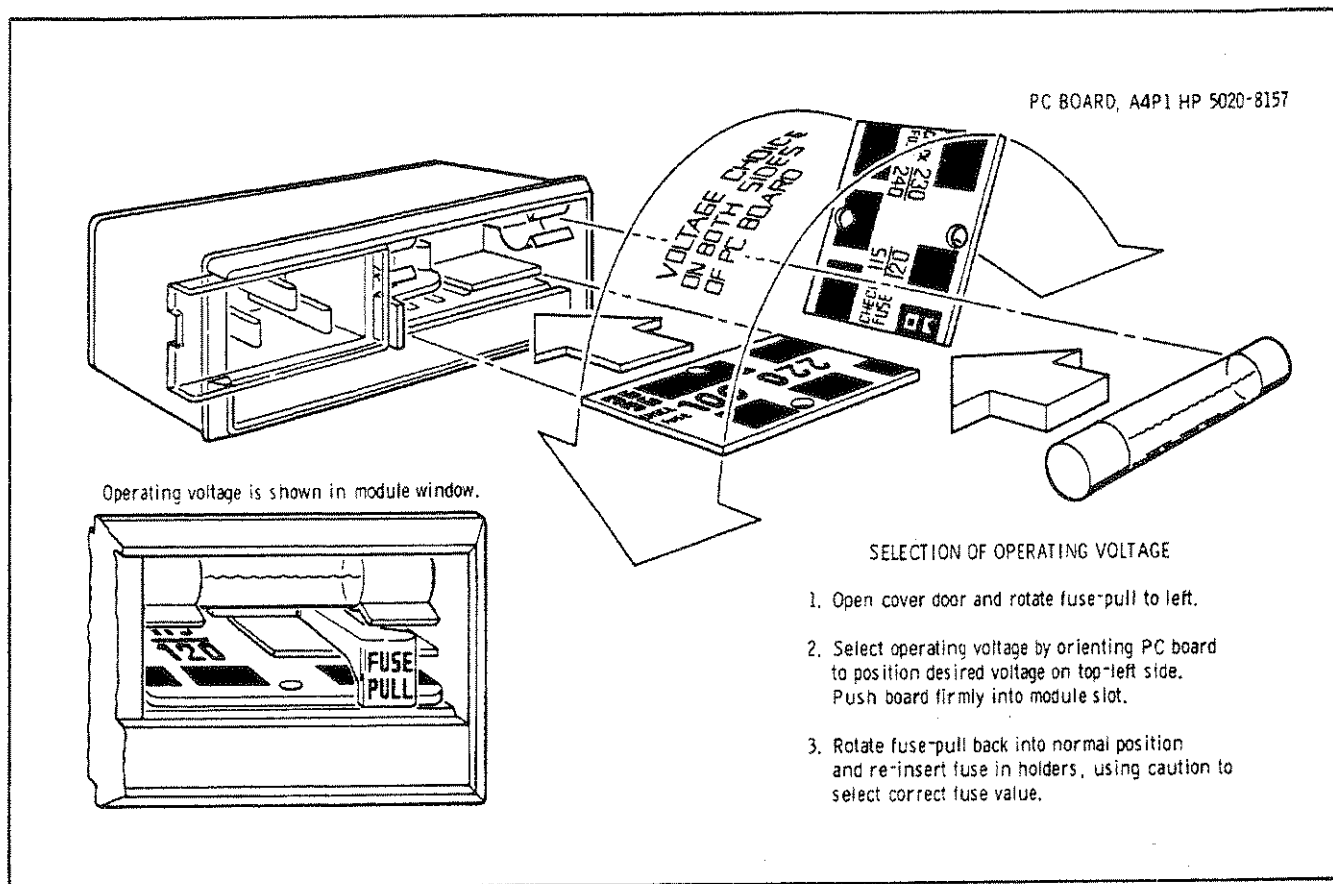


Figure 3. Line Voltage Selection

32. Original Packaging. Containers and materials identical to those used in factory packaging are available through Hewlett-Packard offices. If the instrument is being returned to Hewlett-Packard for servicing, attach a tag indicating the type of service required, return address, model number,

and full serial number. Also, mark the container **FRAGILE** to assure careful handling. In any correspondence, refer to the instrument by model number and full serial number.

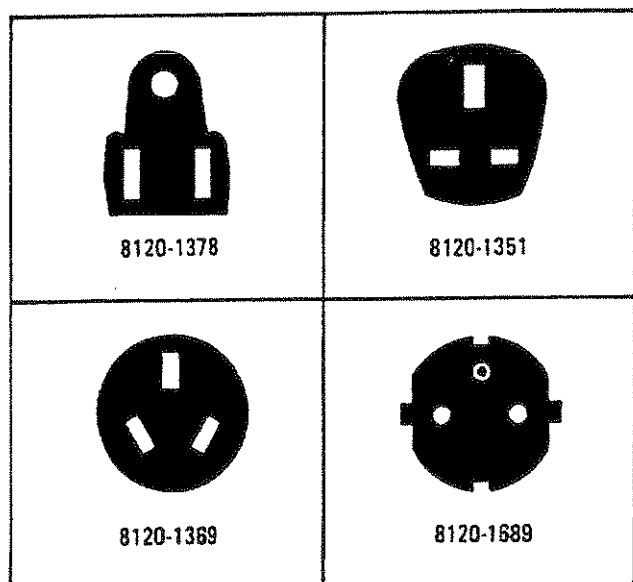


Figure 4. Power Cable HP Part Numbers Versus Mains Plugs Available

33. Other Packaging. The following general instructions should be used for re-packaging with commercially available materials:

a. Wrap the instrument in heavy paper or plastic. (If shipping to a Hewlett-Packard office or service center, attach a tag indicating the type of service required, return address, model number, and full serial number.)

b. Use a strong shipping container.

c. Use enough shock-absorbing material (3- to 4-inch layer) around all sides of the instrument to provide a firm cushion and prevent movement inside the container. Protect the control panel with cardboard.

d. Seal the shipping container securely.

e. Mark the shipping container **FRAGILE** to assure careful handling.

34. OPERATING AND MAINTENANCE INSTRUCTIONS

35. Operation of the controls of the 11683A is explained in Figure 6; Figure 7 provides operating and hookup instructions with a compatible Power Meter.

36. Maintenance by the operator consists of changing the fuse (refer to Figure 3), and LINE switch lamp replacement (refer to Figure 5).

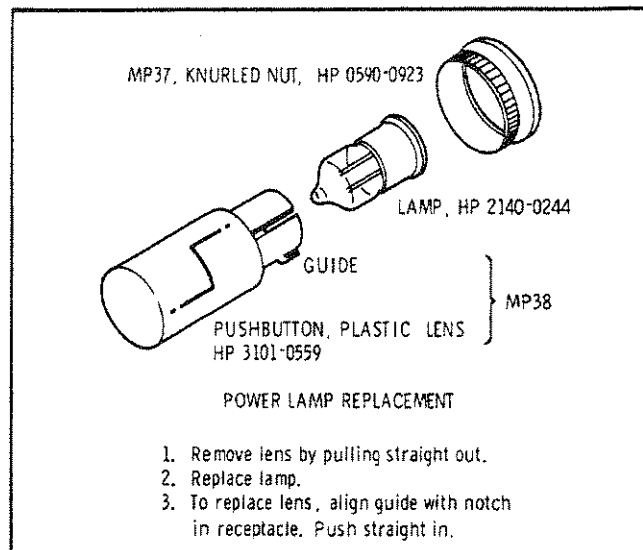
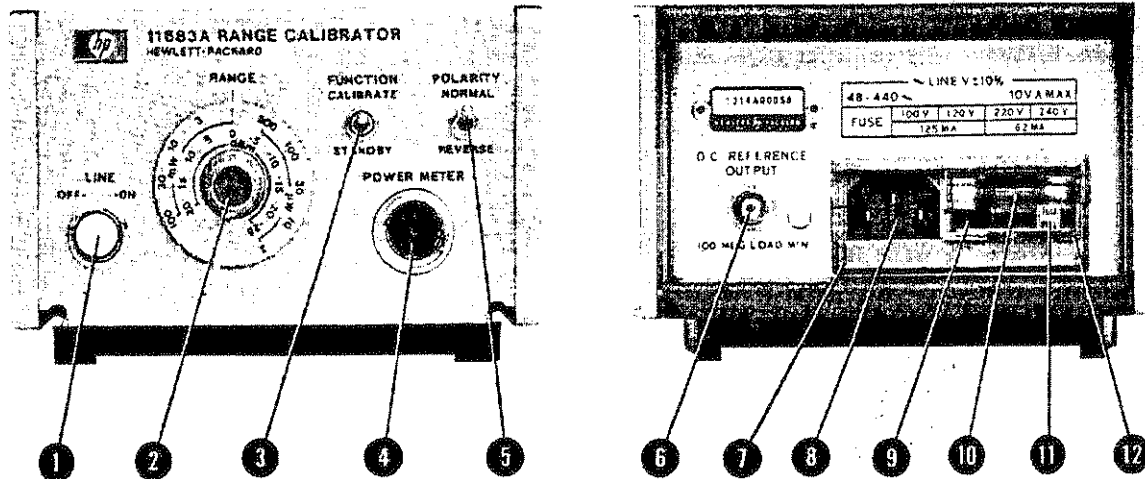


Figure 5. Line Switch Lamp Replacement

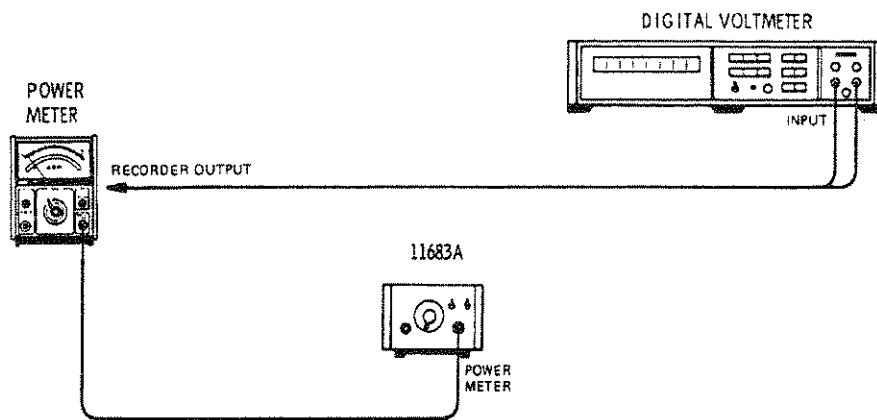
FRONT AND REAR PANEL FEATURES



- 1** **LINE Switch.** Controls primary power. Illuminated when instrument is ON.
- 2** **RANGE Switch.** Equivalent to compatible Power Meter's Range Switch; produces a full scale Power Meter reading when 11683A and Power Meter Range switches are set to same scale.
- 3** **FUNCTION Switch.** When the switch is set to CALIBRATE an output dependent on the RANGE switch setting is coupled to the Power Meter. In STANDBY mode the output is grounded.
- 4** **POWER METER Connector.** Connects the output to, and control signals from, compatible Power Meter via Power Sensor Cable.
- 5** **POLARITY Switch.** An upscale reading is obtained on the Power Meter when the switch is set to NORMAL. The REVERSE setting produces a down-scale reading.
- 6** **D.C. REFERENCE OUTPUT Connector.** DC reference voltage output from RANGE Switch. Load resistance must be $\geq 100 \text{ M}\Omega$ for proper operation of the 11683A.
- 7** **Power Module Assembly.**
- 8** **Receptacle.** Couples transformer primary to line voltage via power cable.
- 9** **Line Voltage Selection Card.** Matches transformer primary to line voltage. Refer to Figure 3.
- 10** **Fuse.** A 1/8 A fuse is used at 100/120 Vac; 1/16 A fuse at 220/240 Vac.
- 11** **Fuse Pull Handle.** Mechanical interlock; fuse must be removed before extraction of Line Voltage Selection Card.
- 12** **Window.** Safety interlock; fuse cannot be removed while power cable is coupled to Power Module Receptacle.

Figure 6. Front and Rear Panel Controls, Connectors, and Indicators

OPERATING INSTRUCTIONS



TURN ON

- a. Verify that the power transformer primary of the 11683A is matched to the line voltage. See Figure 3.
- b. Check the fuse, contained in the Power Module Assembly, for the correct rating. The voltage and amperage are shown on the rear panel. If necessary, change the fuse. See Figure 3.
- c. Connect the equipment together as shown above.
- d. Connect the Power Cable to the power outlet and Power Module receptacles. Press the LINE switch and release. The switch should remain in, the lamp within the plastic lens should be illuminated, and the cursor on the curved portion of the switch should indicate ON.

POWER METER PERFORMANCE TEST AND ADJUSTMENTS

- e. Refer to the Power Meter manual for Performance Test and Adjustment Procedures.

POWER METER TROUBLESHOOTING

- f. The 11683A may be used as a test signal source which is capable of a full scale meter reading in any range. The POLARITY switch increases the ease of Auto-Zero circuit troubleshooting, and the 11683A may be substituted for the Power Sensor in order to isolate a malfunction to the Power Meter/Power Sensor Cable or the Power Sensor. Troubleshooting information is found in Section VIII of the Power Meter Operating and Service Manual.

Figure 7. 11683A Operating Instructions

37. RANGE SWITCH PERFORMANCE TEST

38. The range-to-range accuracy of the 11683A Range Switch is checked to ensure a full-scale meter reading will be obtained when the 11683A and Power Meter Range Switches are set to the same scale.

39. **Description.** Voltage and resistance measurements are made at the rear panel output jack. Voltage measurements are made on the higher ranges. Because precise low voltage measurements are more difficult to make, resistance measurements are made at the lower RANGE switch settings. To achieve the needed accuracy, the four-wire resistance measurement technique is used.

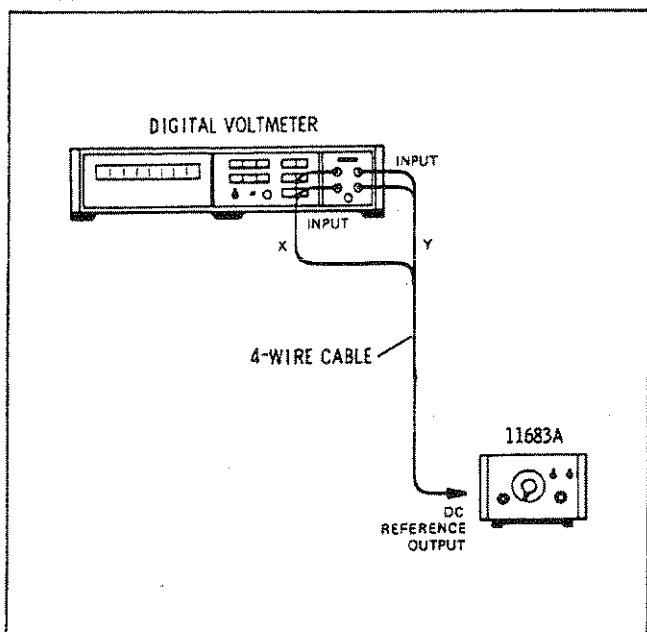


Figure 8. Range Switch Performance Test Setup

40. **Equipment.** Recommended equipment for performing these tests and adjustments are a digital voltmeter, HP 3455A, and a 4-wire cable for performing the resistance measurements (refer to Table 2).

NOTE

The 4-wire cable must connect directly to the 11683A. Do not use connectors or adaptors because their series resistance will reduce measurement accuracy.

41. Procedure.

a. Set the 11683A controls as follows:

RANGE 100 mW
 FUNCTION STANDBY
 POLARITY NORMAL

b. Set the DVM controls so measurements of up to +20 Vdc may be made. All measurements are to be 5-digit resolution.

c. Connect the equipment together as shown in Figure 8.

d. Set the 11683A FUNCTION control to CALIBRATE. On the table, record the dc voltage measured in each RANGE from 100 mW to 300 μ W. If the voltage measured at the 1 mW range is beyond the limits shown on the table, when this procedure is completed, perform the Power Supply Adjustments. Calculate and record the ratio of the voltages using the formula shown in the table below.

Range	DVM Reading			Ratio ($V_{100 \text{ mW}} / V_{\text{range}}$)		
	Min.	Actual	Max.	Min.	Actual	Max.
100 mW		_____		-----	<u>1.0000</u>	-----
30 mW		_____		3.3457	<u>3.35305</u>	3.3604
10 mW		_____		10.768	<u>10.715</u>	10.815
3 mW		_____		34.394	<u>34.4685</u>	34.545
1 mW	143.00mVdc	_____	147.00mVdc	108.76	<u>108.915</u>	109.23
300 mW		_____		343.95	<u>344.7</u>	345.45

e. Set the 11683A FUNCTION switch to STANDBY. Set the DVM controls to measure resistance.

f. Measure the resistance at each RANGE setting from 300 to 3 μ W to 5-digit resolution and record the reading on the table below. Verify that each reading falls within the limits shown.

Range	DVM Reading (Ohms)		
	Min.	Actual	Max.
300 μ W	3143.3	_____	3157.1
100 μ W	995.90	_____	1000.2
30 μ W	315.14	_____	316.52
10 μ W	99.749	_____	100.18
3 μ W	31.580	_____	31.718

g. If any of the voltage ratios or resistance readings are incorrect, refer to the troubleshooting information.

42. ADJUSTMENTS

43. Power Supply Adjustment

44. The dc output of the 11683A is set to a specified level to ensure Power Meter full-scale deflection occurs when the RANGE controls of the Calibrator and Power Meter are set to the same scale.

45. Description. The 11683A RANGE switch is set to the 1 mW scale and the dc voltage at the rear panel D.C. REFERENCE OUTPUT is set to a specified level.

46. Equipment. The HP Model 3455A is the recommended Digital Voltmeter used to set the power supply voltage. A DVM that meets or exceeds the critical specifications of Table 2 may be substituted.

47. Procedure.

1. Connect the 11683A rear panel DC REFERENCE OUTPUT to the DVM INPUT.
2. Set the DVM controls to provide 5-digit resolution at 145 mVdc.
3. Remove the 11683A top cover.
4. Adjust A2R1 for a DVM reading of 145.00 ± 2.00 mVdc.

48. FET BALANCE ADJUSTMENT

49. The sampling gate balance is affected by the relative positions of the wires in the Power Sensor which connect to pins G and H of connector A3J1. One wire is black and white, and the other is brown and white. Once positioned, care must be used not to displace these wires.

NOTE

This procedure normally will have to be performed only when the U1 assembly is replaced or if the white/black or white/brown wires which connect A3A1 to A3J1 are moved since their relative position is critical.

50. Equipment. The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications for Table 2 may be substituted.

51. Procedure

a. Remove the A3 Assembly (refer to the paragraph Disassembly of the A3 Sampling Gate assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.

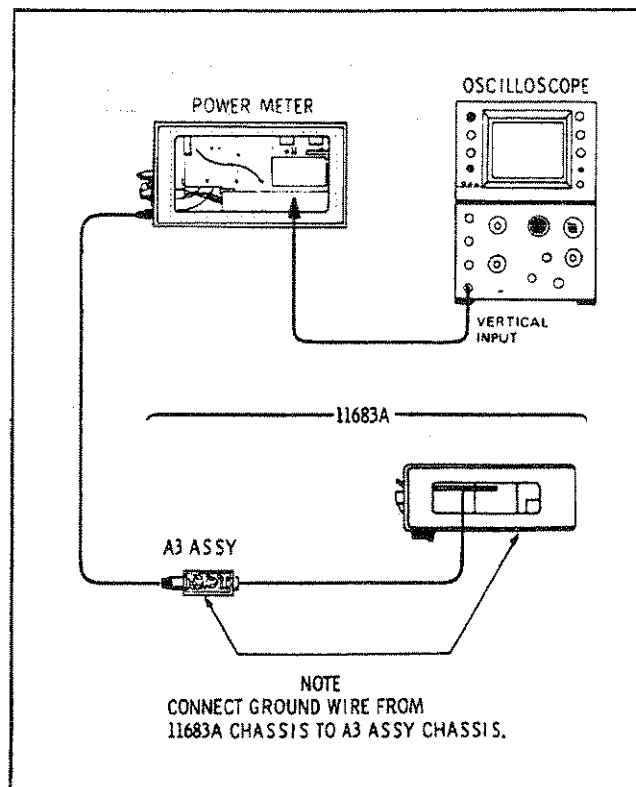


Figure 9. FET Balance Adjustment Setup

b. Connect the equipment as shown in Figure 9. The oscilloscope probe will be coupled to A4TP4 in the HP 435A Power Meter or A2TPAC in the 436A Power Meter.

c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to 3 μ W.

d. Press the Power Meter ZERO switch while monitoring the Oscilloscope for the switching transient (spike) waveform. Adjust the position of the black/white and brown/white wires until the amplitude is less than 1.0 Vp-p.

NOTE

The Power Meter ZERO Switch must be pressed for the duration of this adjustment procedure.

52. REPLACEABLE PARTS

53. Table 3 lists all replaceable parts in reference designator order. Table 4 contains the names and addresses that correspond to manufacturer's code numbers.

54. Replaceable Parts List

55. Table 3 is the list of replaceable parts and is organized as follows:

a. Electrical Assemblies and their components in alphanumerical order by reference designation.

b. Chassis-mounted parts in alpha-numerical order by reference designation.

c. Miscellaneous parts.

d. Illustrated parts breakdowns.

The information given for each part consists of the following:

a. The Hewlett-Packard part number.

b. Check digit (CD).

c. The total quantity (Qty) in the instrument.

d. The description of the part.

e. A typical manufacturer of the part in a five-digit code.

f. The manufacturer's number for the part.

The total quantity for each part is given only once -- at the first appearance of the part number in the list.

56. Ordering Information

57. To order a part listed in the replaceable parts table, quote the Hewlett-Packard part number, indicate the quantity required, and address the order to the nearest Hewlett-Packard office.

58. To order a part that is not listed in the replaceable parts table, include the instrument model number, instrument serial number, the description and function of the part, and the number of parts required. Address the order to the nearest Hewlett-Packard office.

Table 3. Replaceable Parts

Reference Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number
A1	11683-60005	5	1	RANGE SWITCH ASSEMBLY (SEE MP8)	28480	11683-60005
A1R1	0811-0570	0	1	RESISTOR 196K .1% .05W PWH TC0+/-10	20940	140-1/8-0-1963-8
A1R2	0811-0571	1	1	RESISTOR 363.3K .1% .05W PWH TC0+/-10	20940	140-1/8-0-36332-8
A1R3	0811-0572	2	1	RESISTOR 548.5K .1% .125W PWH TC0+/-10	28480	0811-0572
A1R4	0811-0573	3	1	RESISTOR 139.8K .1% .05W PWH TC0+/-10	20940	140-1/8-0-13982-8
A1R5	0811-0574	4	1	RESISTOR 26.88K .1% .05W PWH TC0+/-10	20940	140-1/8-0-26881-8
A1R6	0811-0575	5	1	RESISTOR 7.309K .1% .05W PWH TC0+/-10	20940	140-1/8-0-7309-8
A1R7	0811-0576	6	1	RESISTOR 2.207K .1% .05W PWH TC0+/-10	20940	140-1/8-0-2207-8
A1R8	0811-0578	8	1	RESISTOR 687.7 .1% .05W PWH TC0+/-10	20940	140-1/8-0-68787-8
A1R9	0811-0579	9	1	RESISTOR 216.4 .1% .05W PWH TC0+/-10	20940	140-1/8-0-2164-8
A1R10	0811-0577	7	1	RESISTOR 68.38 .1% .05W PWH TC0+/-10	20940	140-1/8-0-6838-8
A1R11	0811-3214	5	1	RESISTOR 31.62 .1% .05W PWH TC0+/-10	14140	1409-1/40-3162-8
A181	3100-3211	8	1	SWITCH=ROTARY 1.250 STRUT CTR 8PCG; 10	28480	3100-3211
A2	11683-60001	1	1	POWER SUPPLY ASSEMBLY	28480	11683-60001
A2C1	0180-0141	2	1	CAPACITOR=FXD 50UF+75-10% 50VDC AL	56289	30D506050DD2
A2C2	0160-2204	0	1	CAPACITOR=FXD 100PF +/-5% 300VDC MICA	28480	0160-2204
A2CR1	1901-0328	8	4	DIODE=PWR RECT 400V 1A 6US	03508	A140
A2CR2	1901-0328	8		DIODE=PWR RECT 400V 1A 6US	03508	A140
A2CR3	1901-0328	8		DIODE=PWR RECT 400V 1A 6US	03508	A140
A2CR4	1901-0328	8		DIODE=PWR RECT 400V 1A 6US	03508	A140
A2R1	2100-1788	9	1	RESISTOR=TRMR 500 10% C TOP=ADJ 1=TRN	73138	82PR500
A2R2	0898-3433	8	1	RESISTOR 28.7 1% .125W F TC0+/-100	03888	PHE55-1/4-70-287-F
A2R3	0898-3151	7	1	RESISTOR 2.87K 1% .125W F TC0+/-100	24546	CA-1/8-10-2871-F
A2R4	0898-3150	6	1	RESISTOR 2.37K 1% .125W F TC0+/-100	24546	CA-1/8-10-2371-F
A281	3101-0554	8	1	SWITCH=TGL SUBMIN DPDT .02A 20VAC/DC PC (SEE MP4, MP9)	28480	3101-0554
A282	3101-0553	7	1	SWITCH=TGL SUBMIN SPDT .02A 20VAC/DC PC (SEE MP4, MP9)	28480	3101-0553
A2U1	1620-0196	6	1	IC 723 V REGTR TO=100	06713	MC1723C9
A3	11683-60003	3	1	SAMPLING GATE ASSEMBLY	28480	11683-60003
A3C1	0160-2357	4	1	CAPACITOR=PDTHRU 1000PF +/-80 -20% 500V	28480	0160-2357
A3J1	1251-5759	0	1	CONNECTOR- 12 CONTACT (SEE A3MP4)	28480	1251-5759
A3MP1	0470-0231	6	1	ADHESIVE LOCTITE 242 POLYESTER 1P BLE	05972	242
A3MP2	0516-0009	4	1	SCREW=MACH 0-80 .312-IN-LG 82 DEG	00000	ORDER BY DESCRIPTION
A3MP3	3030-0436	4	1	SCREW=SKT HD CAP 0-80 .5-IN-LG 88T-300	00000	ORDER BY DESCRIPTION
A3MP4	1251-3363	8	1	NUT,CONN,RND SPANNER NUT,AUDIO TYPE CONN (USED WITH A3J1)	28480	1251-3363
A3MP5	1460-1224	9	1	SPRING=CPRSN .088-IN-OD .188-IN-OD-LG	28480	1460-1224
A3MP6	3030-0422	8	8	SCREW=SKT HD CAP 0-80 .188-IN-LG 88T-102	00000	ORDER BY DESCRIPTION
A3MP7	08481-00002	5	2	SHIELD	28480	08481-00002
A3MP8	08481-20011	8	2	CHASSIS	28480	08481-20011
A3MP9	5040-6939	7	1	CLAMP	28480	5040-6939
A3MP10	5040-6940	0	1	BLOCK	28480	5040-6940
A3MP11	11683-00003	7	1	PANEL, FRONT, SUB	28480	11683-00003
A3MP12	11683-20003	9	1	ENDBELL, FRONT	28480	11683-20003
A3MP13	11683-20004	0	1	ENDBELL, FEED-THRU	28480	11683-20004
A3MP14	11683-20005	1	1	SHELL, PLASTIC	28480	11683-20005
A3R1	0898-7219	6	1	RESISTOR 196 1% .05W F TC0+/-100	24546	C3-1/8-70-196R-6
A3A1	08481-60017	8	1	BOARD ASSEMBLY, POWER SENSOR (FOR 8481A ONLY)	28480	08481-60017
A3A1C1	0180-2515	8	2	CAPACITOR=FXD 47UF+/-20% 6VDC TA	28480	0180-2515
A3A1C2	0160-4306	7	4	CAPACITOR=FXD 100PF +/-10% 100VDC CER	51959	0805C101K3P
A3A1C3	0160-4306	7	1	CAPACITOR=FXD 100PF +/-10% 100VDC CER	51959	0805C101K3P
A3A1C4	0180-0594	9	1	CAPACITOR=FXD 3.3UF+/-20% 15VDC TA	14433	T40-10J3.3/16-20
A3A1C5	0160-3094	8	1	CAPACITOR=FXD .1UF +/-10% 100VDC CER	28480	0160-3094
A3A1C6	0160-3879	7	1	CAPACITOR=FXD .01UF +/-20% 100VDC CER	28480	0160-3879
A3A1C7	0160-4306	7	1	CAPACITOR=FXD 100PF +/-10% 100VDC CER	51959	0805C101K3P
A3A1C8	0160-4306	7	1	CAPACITOR=FXD 100PF +/-10% 100VDC CER	51959	0805C101K3P
A3A1C9	0180-2515	8	1	CAPACITOR=FXD 47UF+/-20% 6VDC TA	28480	0180-2515
A3A1C10	0180-2545	4	1	CAPACITOR=FXD 100UF+/-20% 4VDC TA	28480	0180-2545
A3A181	1854-0610	6	1	TRANSISTOR NPN 81 TC=46 FT=800MHZ	28480	1854-0610
A3A1R1	0898-3260	9	1	RESISTOR 460K 1% .125W F TC0+/-100	28480	0898-3260

See introduction to this section for ordering information

Table 3. Replaceable Parts

Reference Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number
A3A1R2	0698-7208	1	1	RESISTOR 3.16K 1% .05W F TC=0+-100	28586	C3=1/8-T0=3161-6
A3A1R3	0698-7224	3	1	RESISTOR 316 1% .05W F TC=0+-100	28586	C3=1/8-T0=316A-6
A3A1R4	0698-7236	7	1	RESISTOR 1K 1% .05W F TC=0+-100	28586	C3=1/8-T0=1001-6
A3A1RT1	0811-3210	1	1	RESISTOR 31.6 5% .05W PWH TC=+250+-252	14140	1409-1/20-31R6-J
A3A1U1	1813-0060	8	1	IC TD-6	28480	1813-0060
				MISCELLANEOUS PARTS		
	0590-1040	1	1	THREADED INSERT-NUT 0-80 .06-LG SST	28480	0590-1040
	5040-8538	2	1	SPACER	28480	5040-8538
A4	0960-0443	1	1	POWER MODULE ASSEMBLY	28480	0960-0443
A4J1	0360-0514	5	8	TERMINAL	28480	0360-0514
A4J2	0360-0514	5		TERMINAL	28480	0360-0514
A4J3	0360-0514	5		TERMINAL	28480	0360-0514
A4J4	0360-0514	5		TERMINAL	28480	0360-0514
A4J5	0360-0514	5		TERMINAL	28480	0360-0514
A4J6	0360-0514	5		TERMINAL	28480	0360-0514
A4J7	0360-0514	5		TERMINAL	28480	0360-0514
A4J8	0360-0514	5		TERMINAL	28480	0360-0514
A4T81	5020-8122	2	1	LINE VOLTAGE SELECTION CARD	28480	5020-8122
				CHASSIS PARTS		
D81	2140-8244	8	1	LAMP-GLOW A1M 135/105VDC 1.2MA T=2-BULB (PART OF 81)	00860	A1M
F1	2110-0027	8	1	FUSE .125A 250V 1.25X.25 UL (FOR 100/120 VAC OPERATION)	28480	2110-0027
F1	2110-0011	0	1	FUSE .062A 250V 1.25X.25 UL (FOR 220/240 VAC OPERATION)	28480	2110-0011
J1	1250-0063	1	1	CONNECTOR-RF BNC FEM 8GL=HOLE=FR 50-OHM (SEE MP8)	28480	1250-0063
MP1	0360-1190	5	1	TERMINAL-8LDR LUG PL=MTG FOR=23/8-SCR	28480	0360-1190
MP2	0370-2368	6	1	KNOB-BASE=5AR/3KT 1/2 JGK .25-IN-ID	28480	0370-2368
MP3	0590-0052	1	1	NUT-SHMET-J=TP 6=32-THD .5-IN-OD 87L	28480	0590-0052
MP4	0590-0765	5	2	NUT-KNRLD=R 1/4-40-THD .076-IN-TMK (USED WITH A281 AND A282)	28480	0590-0765
MP5	2190-0016	3	2	WASHER=LK INTL T 3/8 IN .377-IN-ID	28480	2190-0016
MP6	2190-0067	4	2	WASHER=LK INTL T 1/4 IN .250-IN-ID	28480	2190-0067
MP7	2360-0113	2	1	SCREW-MACH 6-32 .25-IN-LG PAN=HD=POZI	00000	ORDER BY DESCRIPTION
MP8	2950-0043	8	2	NUT-MEX=OBL=CHAM 3/8-32-THD .094-IN-TMK (USED WITH A1 AND J1)	00000	ORDER BY DESCRIPTION
MP9	2950-0052	9	2	NUT-MEX=OBL=CHAM 1/4-40-THD .062-IN-TMK (USED WITH A281 AND A282)	00000	ORDER BY DESCRIPTION
MP10	11683-00004	8	1	SUPPORT, P.C. BOARD	28480	11683-00004
MP11	11683-00005	9	1	BRACKET, TRANSFORMER MOUNTING	28480	11683-00005
MP12	0590-0923	7	1	NUT-KNRLD=R 1/2-32-THD .125-IN-TMK (PART OF 81)	00000	ORDER BY DESCRIPTION
MP13	3101-0559	3	1	CAP=PUSHBUTTON TRL HXT BLK.21Z=2AG (PART OF 81)	28480	3101-0559
P1	0362-0063	3	8	CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P2	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P3	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P4	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P5	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P6	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P7	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
P8	0362-0063	3		CONNECTOR=8GL CONT 8D18C=PEM	28480	0362-0063
R1	0757-0459	8	1	RESISTOR 56.2K 1% .125W F TC=0+-100 (PART OF M2)	28586	C3=1/8-T0=5622-F
S1	3101-1394	6	1	SWITCH-PB OPDT=OB ALING 10.5A 250VAC (PART OF M2; INCL D81, MP12, MP13)	28480	3101-1394
T1	9100-0532	0	1	TRANSFORMER-POWER PRI: 100/115/230 V	28480	9100-0532
M1	A120-1378	1	1	CABLE ASSY 18AWG 3-CNDCT JGK=JKT	28480	A120-1378
M2	11683-00004	4	1	PRIMARY POWER CABLE (INCLUDES R1 AND S1)	28480	11683-00004

See introduction to this section for ordering information

Table 3. Replaceable Parts

Reference Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number
CABINET PARTS (SEE FIGURE 10)						
1	2360-0182	5	2	SCREEN=MACH 6-32 .512-IN-LG 82 DEG	00000	ORDER BY DESCRIPTION
2	5060-8553	7	2	COVER ASSEMBLY, TOP 5 X 8	28480	5060-8553
3	11683-00001	5	2	PANEL, REAR	28480	11683-00001
4	5060-0247	0	2	FRAME ASSEMBLY	28480	5060-0247
5	2360-0180	3	8	SCREEN=MACH 6-32 .188-IN-LG 82 DEG	00000	ORDER BY DESCRIPTION
6	5000-8766	8	2	COVER, SIDE 3 X 8	28480	5000-8766
7	5000-8569	9	1	COVER, BOTTOM 5 X 8	28480	5000-8569
8	11683-00002	6	1	PANEL, FRONT	28480	11683-00002
9	5060-0727	1	2	FOOT ASBY	28480	5060-0727
10	1490-0031	7	1	TILT STAND 2,236-IN-W 4,438-IN-HA-LG 88T	28480	1490-0031

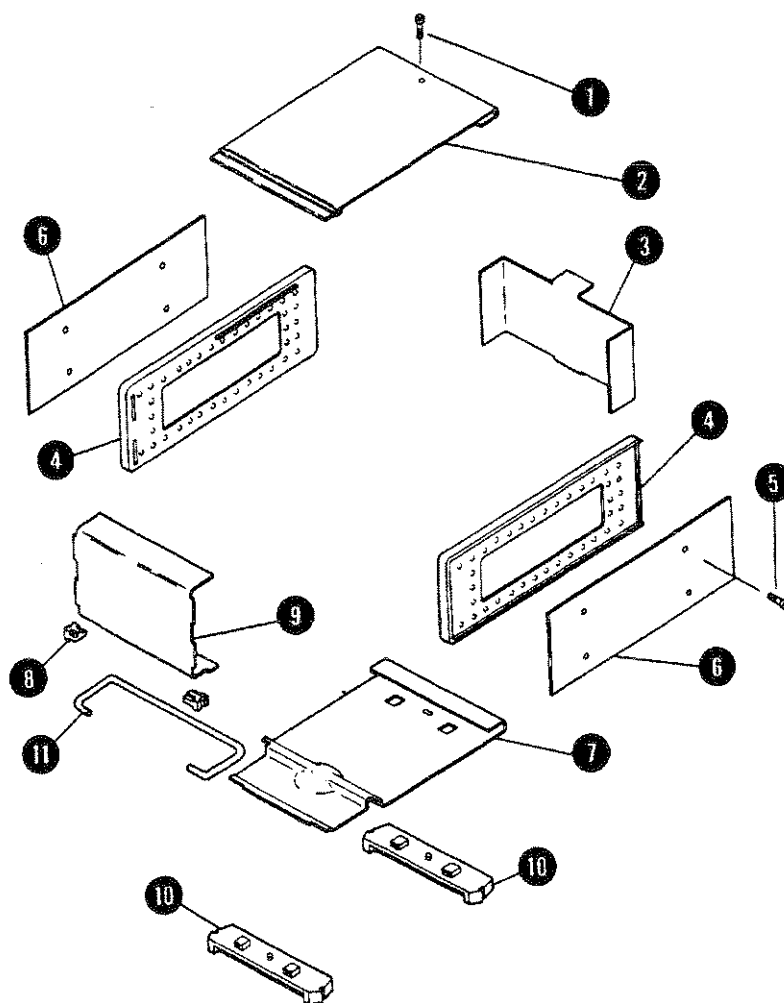


Figure 10. Cabinet Parts Exploded View

See introduction to this section for ordering information

Table 3. Replaceable Parts

Reference Designation	HP Part Number	C D	Qty	Description	Mfr Code	Mfr Part Number

Figure 11. A3 Assembly Exploded View

Table 4. Code List of Manufacturers

Mfr Code	Manufacturer Name	Address	Zip Code
00000	ANY SATISFACTORY SUPPLIER	LOS ANGELES CA	90021
00466	MORELCO NORTH AMER PHILIPS LTS CORP	SYRACUSE NY	13201
03568	GE CO SEMICONDUCTOR PROD DEPT	WHIPPANY NJ	07981
03888	KODI PYROFILM CORP	PHOENIX AZ	85062
04713	MOTOROLA SEMICONDUCTOR PRODUCTS	NEWINGTON CT	06111
05972	LOCTITE CORP	MANCHESTER NH	03130
10140	EDISON ELEK DIV MCGRAW-EDISON	PALM BEACH FL	33401
14433	ITT SEMICONDUCTORS DIV OF ITT CORP	EL MONTE CA	91731
20940	MICRO-OMM CORP	BRADFORD PA	16701
24546	CORNING GLASS WORKS (BRADFORD)	PALO ALTO CA	94304
28480	HEWLETT-PACKARD CO CORPORATE HQ	SAN DIEGO CA	92138
31959	VICLAN INC	NORTH ADAMS MA	01247
56289	SPRAGUE ELECTRIC CO	FULLERTON CA	92630
73138	BECKMAN INSTRUMENTS INC HELIPOT DIV		

59. SERVICE

60. Service Information is composed of Repair, Principles of Operation, and Troubleshooting, followed by the assembly and component locations diagrams (Figure 13 and 15) and schematic diagrams (Figures 14 and 16).

61. Test equipment that meets or exceeds the critical specifications of Table 2 may be used in place of the recommended test instruments.

WARNING

The service information is often used with power supplied and protective covers removed from the instrument. Energy available at many points may, if contacted, result in personal injury or death.

62. Repair

63. The repair information includes instructions for removing and installing the A3 Sampling Gate Assembly, and proper installation of the A3A1 Board.

64. Disassembly of A3 Sampling Gate Assembly. For steps 1 through 3 see Figure 11. Refer to Figure 10 steps 4 through 8.

a. Remove the top, bottom, and side covers of the 11683A.

b. Remove the right-side frame which is adjacent to A2 and A3 assemblies after removing five 6-32 x 1/4" flat head machine screws.

c. Remove the RANGE switch knob after loosening the socket set screws. Remove the 3/8-32 x 7/16" hex nut from the RANGE switch; remove the RANGE SWITCH.

d. Remove the 1/2-32 knurled nut on the LINE switch and lift the A3 Assembly, which is attached only by the orange wire, from the 11683A chassis.

e. To remove the A3 Assembly plastic covers, insert the blade of a screwdriver into the seam on each side of the bulkhead feedthrough. Gently twist until the covers snap apart. Remove the covers and the magnetic shields.

f. Remove the two 0-80 x 0.312" flat-head machine screws which attach the sub-panel to the upper chassis.

g. Remove the two 0-80 x 0.188" socket cap screws which secure the feedthrough endbell to the upper chassis. Loosen the lower cap screws and remove the upper chassis.

h. To reassemble the A3 Assembly follow the preceding instructions in reverse order.

65. A3A1 Assembly Installation. The relative position of the installed circuit board and some components on the board are critical for proper operation.

a. Place the circuit board in the correct position and insert four 0-80 x 0.188" socket cap screws.

b. Center the circuit board so there is equal air gap between each side and the chassis. Tighten the cap screws.

66. Principles of Operation

67. The principles of operation are intended to give the user a basic understanding of circuit operation and is, therefore, the most important troubleshooting aid available.

68. Power Supply. The A4 Power Module Assembly contains the Line Voltage Selector Card which matches the line voltage to power transformer primary. A line filter reduces line surge and transients.

The A2 Power Supply Assembly contains a bridge rectifier A2CR1-4, filter capacitor A2C1, a packaged voltage regulator circuit A2U1, and its associated components.

Within the IC package is a reference voltage generator, an operational amplifier, regulator driver, series regulator, and current limiting transistors. The reference voltage output, pin 4, is coupled to the non-inverting operational amplifier input, pin 3. The amplifier output drives the regulator driver and series regulator transistors and the regulated output is coupled from the emitter, through the current sense resistor A2R2, to the POLARITY switch A2S1. A2R3, R1, and R4 form

a voltage divider through which the feedback bias is coupled to A2U1 pin 2, the inverting input.

If the current flow through A2R2 exceeds 20 mA, the current limiting transistor is turned-on and the drive voltage to the regulator driver is reduced which drops the regulated voltage toward zero.

A2C2 provides high frequency rolloff which reduces the feedback loop tendency to support spurious oscillations.

69. A1 Range Switch Assembly. The Range switch is a voltage divider which changes the output voltage by a factor of approximately $\sqrt{10}$ for each sequential range change.

70. A3 Sampling Gate Assembly. The dc input from the Range Switch assembly is divided by one thousand and is coupled to the A3A1U1 Sampling Gate circuit. A 220 Hz squarewave drive signal from the Power Meter is coupled to the FET gates. When A3A1U1Q1 is conducting, the dc input is coupled to the Input Amplifier A3A1Q1. When A3A1U1A2 is conducting, the input to the amplifier is essentially ground. The signal coupled to the Input Amplifier is 220 Hz ac, with the amplitude directly proportional to the dc input level.

The Input Amplifier and the first amplifier in the Power Meter are the component parts of a Hybrid Operational Amplifier. The Amplifier, which has a gain of approximately 730, is shown in Figure 12.

71. Troubleshooting

72. The Troubleshooting information is intended to supplement the principles of operation and schematics. This information should reduce troubleshooting time and increase the ease of solving problems that do not have obvious answers.

73. Power Supplies. If the output noise level has increased and the dc voltage at A2U1 pin 8 has decreased slightly, one of the bridge rectifier diodes or A2C1 may be defective.

If the output voltage has decreased, 0.6 Vdc measured across A2R2 indicates the current limiter is operating.

Measure the voltage on A2U1 pins 2 and 3. If the voltage difference is >10 mVdc, verify that the

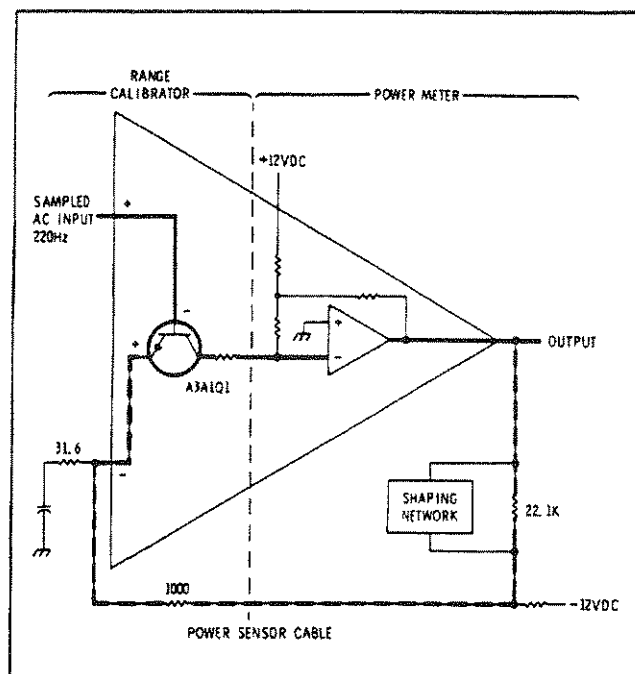


Figure 12. Hybrid Operational Amplifier

regulated output has correctly followed the change in input levels. The regulated output's relative change from normal should follow the non-inverting input change and be opposite to the inverting input change. If the preceding statement is not true, the integrated circuit is probably defective, otherwise, the problem is probably with the associated components of A2U1.

74. A1 Range Switch Assembly. Voltages and/or, resistance measurements, taken while performing the Range Switch Performance Test, may be out of the specified tolerances. This may be due to a definite change-in-resistance of one of the resistors mounted on the switch, high resistance contacts on the FUNCTION or RANGE switches, or a soldered connection which exhibits high resistance.

75. A3 Sampling Gate Assembly. The input to the A3 assembly is normally +15.8 mVdc with the RANGE switch set to a 100 mW.

NOTE

The following instructions apply after the A3A1 Circuit Board Assembly has been exposed. Refer to Disassembly of A3 Sampling Gate Assembly.

The multivibrator drive from the Power Meter to the FET Sampling Gate circuit may be checked on pins 4 or 6 of U1. This drive voltage is a 220 Hz square wave whose most positive level is

-0.05 ± 0.05 Vdc with the most negative level >9 V more negative.

In most cases it may be assumed that the operational amplifier, made up of the Input Amplifier and the first amplifier in the Power Meter, is operating correctly if the dc voltage found on the metal cover of A3A1Q1 is -70 ± 30 mVdc.

The FET's in A3A1U1 may be checked by the following procedure:

- a. Disconnect the cables from the 11683A.
- b. Remove the upper chassis from the A3 assembly. (Refer to disassembly procedures.)
- c. Measure the resistance between pins 1 and 2 of the A3A1U1. The resistance should be 15 ± 0.75 ohms. The same resistance should be found between pins 8 and 9 of A3A1U1.

d. Short pins 4, 6, and 9 of A3A1U1. While the pins are shorted, measure the resistance between pins 2 and 3, and between pins 3 and 8, of A3A1U1. The resistance should be less than 40 ohms.

e. Set a power supply to 10 Vdc.

f. Connect the positive side of the power source to A3J1 pin E signal ground. Connect the negative power supply lead to pins 4 and 6 of A3A1U1.

g. Measure the resistance between pins 2 and 3 of A3A1U1. Also measure the resistance between pins 3 and 8 of A3A1U1. In both cases, the resistance should be several hundred times the resistance found in step d.

If A3A1U1 is replaced it is recommended that the FET BALANCE ADJUSTMENT be performed to ensure the 11683A is operating at maximum capability.

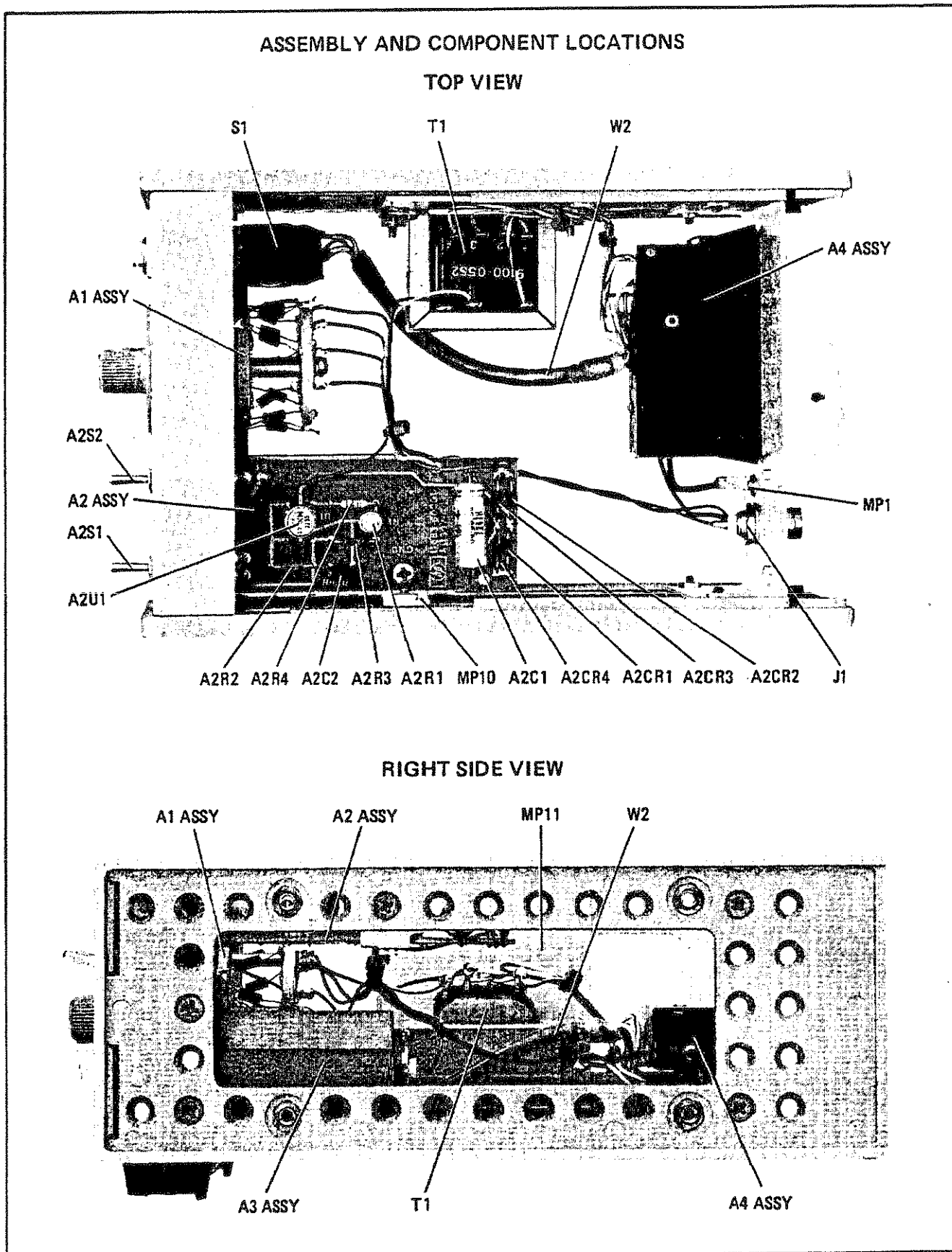


Figure 13. 11683A Assembly and Component Locations

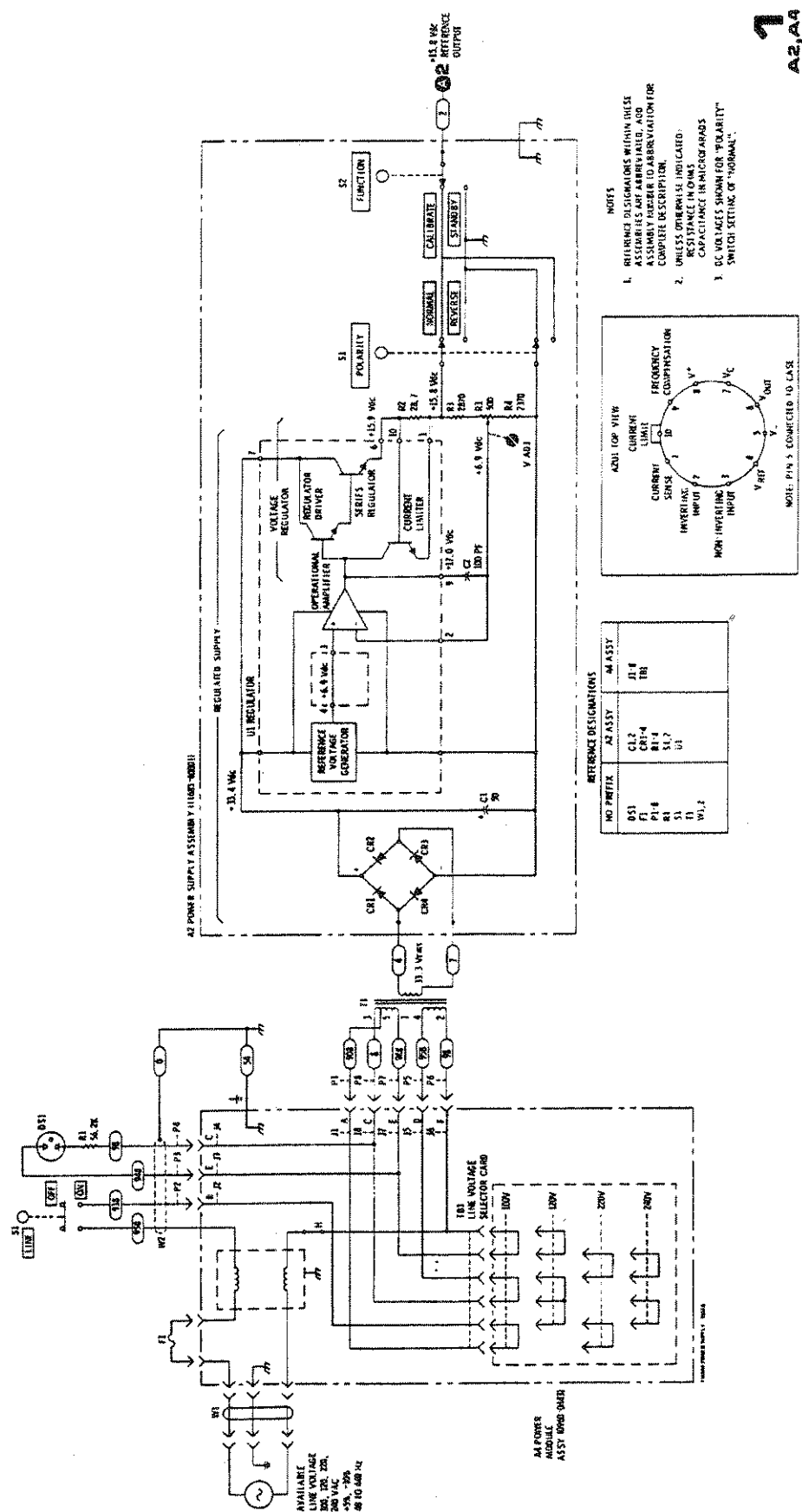
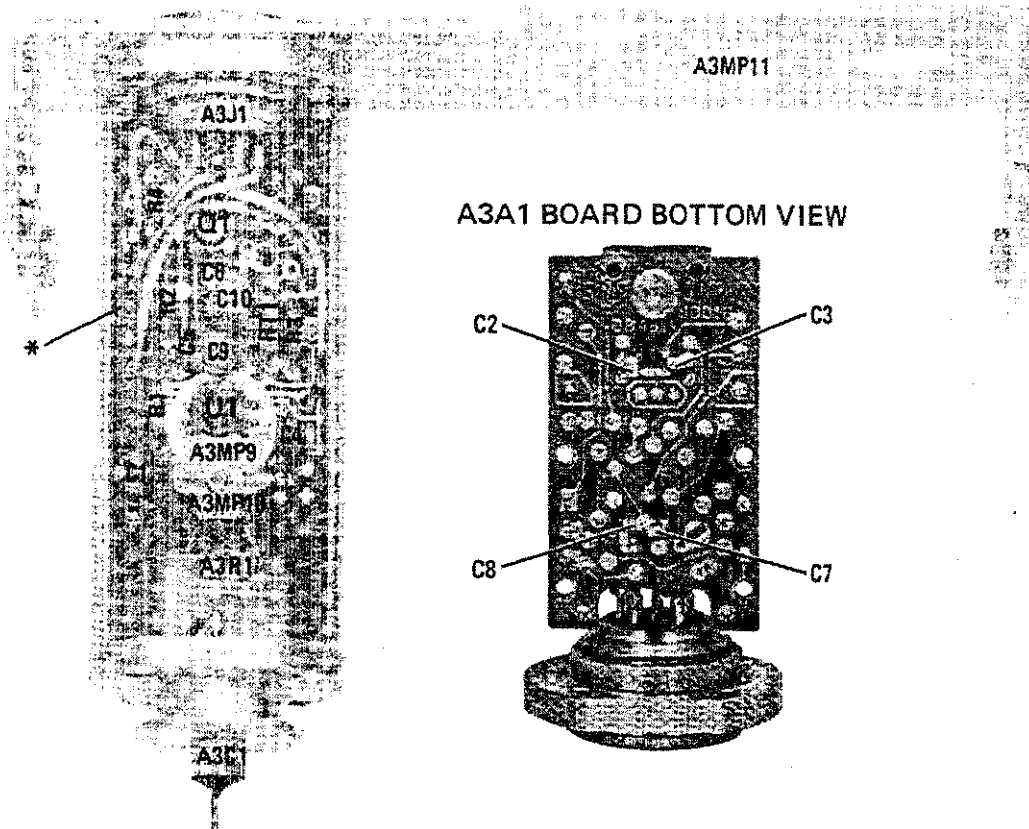


Figure 14. Power Supply Schematic Diagram

A3 ASSEMBLY COMPONENT LOCATIONS

A3 ASSEMBLY TOP VIEW



NOTE: A3 COMPONENT REFERENCE DESIGNATIONS ARE PRECEDED BY "A3". ALL OTHER COMPONENTS ARE PART OF THE A3A1 BOARD.

* WHEN THE A3A1 ASSEMBLY IS REPLACED THE BROWN WIRE MUST BE ADDED BETWEEN GUARD AND SIGNAL GROUND.

Figure 15. A3 Assembly Component Locations

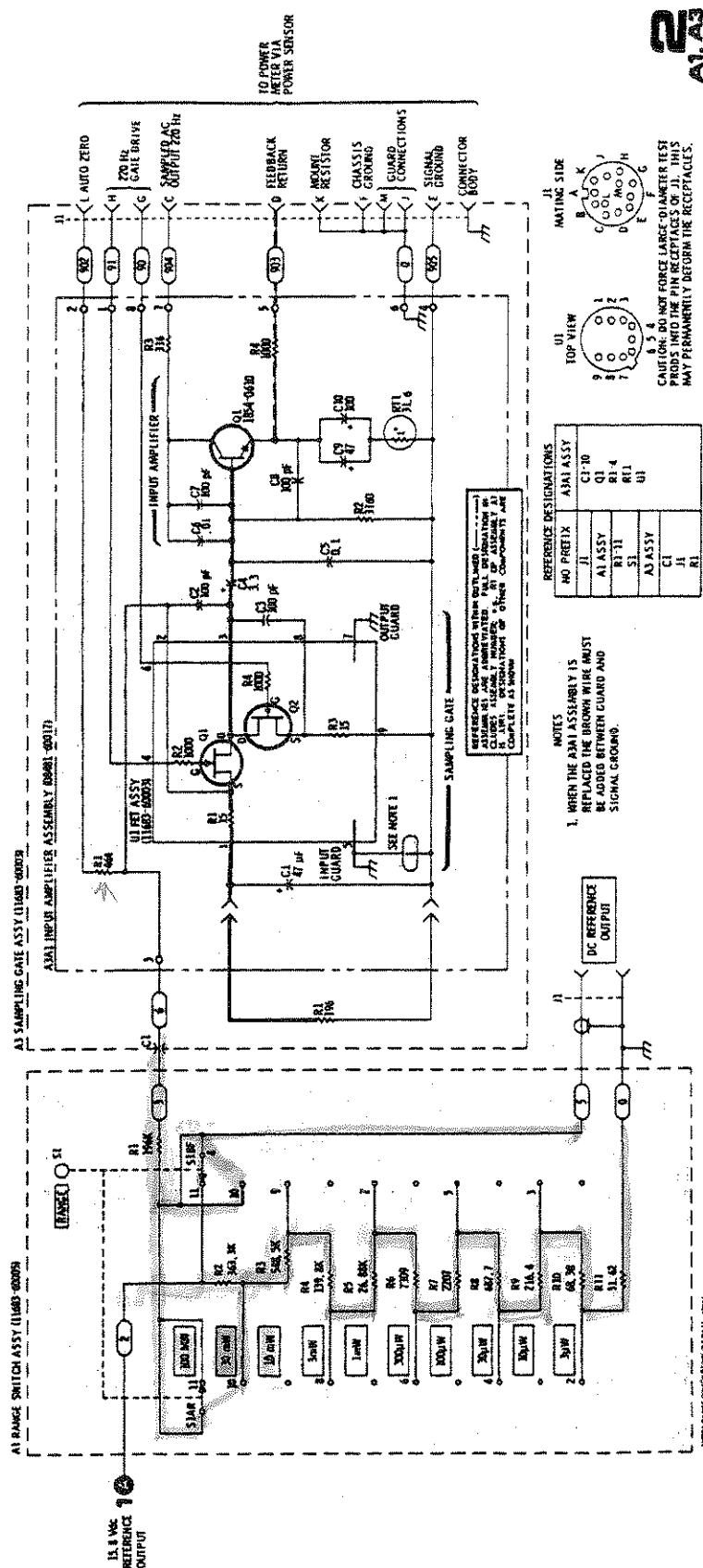


Figure 16. Range Switch/Sampling Gate Schematic Diagram

MANUAL CHANGES

APPENDIX

This appendix contains backdating information which makes this manual applicable to instruments with serial number prefixes 1314A and 1551A.

CHANGES

Page 8:

Replace paragraphs 49 to 52 with the following (leave the note following paragraph 49):

49. A characteristic of an FET Sampling Gate circuit is transient spikes caused by an imbalance in gate-to-drain capacitance. The imbalance can be corrected by making the effective junction capacitance equal. A capacitor of correct value is coupled across the gate-to-drain leads of the active component with the lower junction capacitance. Other factors keep the transient from being eliminated completely, therefore, the amplitude is reduced to a minimum.

50. **Description.** Adequate FET gate-to-drain capacitance balance is achieved when the transient spike amplitude is found to be < 1.0 Vp-p at the appropriate test location (TP4 in the HP Model 435A). Solder the selected capacitor in place.

51. **Equipment.** The HP Model 180C/1801A/1821A is the recommended oscilloscope for use in the balance adjustment. An oscilloscope that meets or exceeds the critical specifications of Table 2 may be substituted.

52. **Procedure.**

a. Remove the A3 assembly (refer to the paragraph, Disassembly of the A3 Sampling Gate Assembly, under the heading Repair). Reinstall the LINE and A1 RANGE switch in the front panel before proceeding.

b. Connect the equipment as shown in Figure 9. (The oscilloscope probe will be coupled to TP4 if the HP 435A Power Meter is being used.)

c. Set the 11683A FUNCTION switch to STANDBY; the Power Meter RANGE switch to 3 μ W.

d. Press the 435A ZERO Switch and check the spike amplitude on the oscilloscope display. Remove A2C2 and replace it, in the same location, with the next higher value capacitor. A2C2 may be located in one of the two positions or it may be omitted; see Figure 13.

NOTE

The 435A ZERO switch must be pressed for the duration of this adjustment procedure.

e. If the spike amplitude decreases, continue to increase the capacitor value, in sequence, until the minimum spike amplitude (balance point) is found. The capacitor normally will not be > 7 pF. After two or three capacitors are tried, if the spike amplitude is constant or increases, a smaller value capacitor may be tried. If the lowest value capacitor is reached without finding the balance point, remove the capacitor and check the spike amplitude. Next begin to insert capacitors, in sequence, in the other A2C2 location. When the spike amplitude of < 1.0 Vp-p at the appropriate test point is found, the circuit is considered balanced and the capacitor may be soldered in place.

MANUAL CHANGES

CHANGES (Cont'd)

Page 10, Table 3:

Replace the A3 portion of the parts list with the following:

Table 3. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A3	11683-60003	1	SAMPLING GATE ASSY	28480	11683-60003
A3C1	0160-2357	1	C:FXD CER FEED-THRU 1000 PF +80-20%	28480	0160-2357
A3J1	1251-3328	1	CONNECTOR: AUDIO, 12 FEMALE CONTACT (SEE A3MP4)	74868	91-T-3638
A3MP1	0470-0231	1	COMPOUND: NUT LOCKING	28480	0470-0231
A3MP2	0516-0009	4	SCREW: FLAT HD SLOT DR 0-80 X 0.312" LG	00000	080
A3MP3	3030-0436	1	SCREW: SOCKET CAP 0-80 X 0.500" LG	00000	080
A3MP4	1251-3363	1	NUT: CONNECTOR MOUNTING (USED WITH A3J1)	28480	1251-3363
A3MP5	1460-1330	1	SPRING: COMPRESSION 0.150"	28480	1460-1330
A3MP6	8030-0422	8	SCREW: SOCKET CAP 0-80 X 0.188" LG	00000	080
A3MP7	08481-00002	2	SHIELD	28480	08481-00002
A3MP8	08481-20011	2	CHASSIS	28480	08481-20011
A3MP9	08481-40003	1	SPACER F.E.T.	28480	08481-40003
A3MP10	08481-40004	1	CLAMP LEAD	28480	08481-40004
A3MP11	11683-00003	1	PANEL: FRONT, SUB	28480	11683-00003
A3MP12	11683-20003	1	ENOBELL: FRONT	28480	11683-20003
A3MP13	11683-20004	1	ENOBELL: FEED THRU	28480	11683-20004
A3MP14	11683-20005	2	SHELL: PLASTIC	28480	11683-20005
A3A1	0698-7219	1	R:FXD FLN 196 OHM 2% 1/8W	28480	0698-7219
A3A1	11683-60002	1	BOARD ASSY: SAMPLING GATE	28480	11683-60002
A3A1C1	0180-2515	2	C:FXD ELECT 47 UF	28480	0180-2515
A3A1C2	0160-3872	1	C:FXD CER 2-2 TO 0.25 PF 200VDCW	72982	8121-8226-COG-229C
A3A1C3	0180-2515	1	FACTORY SELECTED PART	28480	0180-2515
A3A1C4	0160-3094	1	C:FXD ELECT 47 UF	56289	2C18A1-CML
A3A1C5	0160-3879	1	C:FXD CER 0.01 UF 20% 100VDCW	72982	8121-8112-X7R-103M
A3A1C6	0180-2545	1	C:FXD ELECT 100 UF	28480	0180-2545
A3A1Q1	1854-0610	1	TRANSISTOR: ISI NPN	28480	1854-0610
A3A1R1	0698-3260	1	H:FXD MET FLN 464K OHM 1% 1/8W	28480	0698-3260
A3A1R2	0698-7248	1	R:FXD FLN 3.16K OHM 2% 1/8W	28480	0698-7248
A3A1R3	0698-7236	3	R:FXD FLN 1K OHM 2% 1/8W	28480	0698-7236
A3A1R4	0698-7236	1	R:FXD FLN 1K OHM 2% 1/8W	28480	0698-7236
A3A1R5	0757-0180	1	R:FXD MET FLN 31.6 OHM 1% 1/8W	28480	0757-0180
A3A1R6	0698-7224	1	R:FXD FLN 316 OHM 2% 1/8W	28480	0698-7224
A3A1R7	0698-7236	1	R:FXD FLN 1K OHM 2% 1/8W	28480	0698-7236
A3A2	08481-60002	1	FET ASSEMBLY	28480	08481-60002

MANUAL CHANGES

CHANGES (Cont'd)

Page 14, paragraph 65:

Add sub-paragraph c:

- c. Bend the 100 μ F capacitor, A3A1C6, so it touches A3A1Q1. Position A3A1C1 and A3A1C3 so they touch A3A1C6.

Page 14, 15:

Insert the following paragraphs and the Figure between paragraphs 65 and 66.

67. FET Assembly Removal

CAUTION

Excessive heat from the soldering iron when installing or removing the assembly may destroy the FET internal circuitry. Before removing the FET Assembly be sure that it must be replaced. The Troubleshooting information gives the correct procedures for verifying that the FET's are defective.

a. Remove the A3A1 Circuit Board Assembly. Refer to Disassembly of A3 Sampling Gate Assembly.

b. Remove the 0-80 x 0.500" cap screw, spring, clamp, and A3R1.

c. Remove the RTV coating which covers the FET pin connections to the printed circuit board.

d. With a desoldering tool, remove the solder from the six pins which hold the FET Assembly in place.

e. Carefully break each pin loose from the printed circuit board with a soldering aid tool.

f. Gently lift the FET Assembly and spacer from the circuit board. Refer to Figure 12.

68. FET Assembly Installation

a. Insert the FET Assembly leads through the spacer and printed circuit board. Refer to Figure A1.

b. Insert the clamp and cap screw to hold the spacer and assembly in place against the printed circuit boards.

c. Quickly solder the FET leads to the circuit board.

d. With hypodermic needle place RTV* into the hollow portion of the spacer. For this purpose the needle is inserted into the hole in the circuit board directly beneath the FET Assembly.

e. Cover the soldered connections from the FET Assembly with RTV*.

f. Cover the rest of the circuit side of the A2 assembly circuit board with Krylon**.

*RTV - 732 RTV Silicone Rubber Adhesive/Sealant by Dow Corning Corp., Midland, Michigan, 48640.

**Krylon - No. 1302 Humiseal Protective Coating, Type 1B12 by Columbia Technical Corp., Woodside 77, New York.

Krylon Inc., Norristown, Pennsylvania

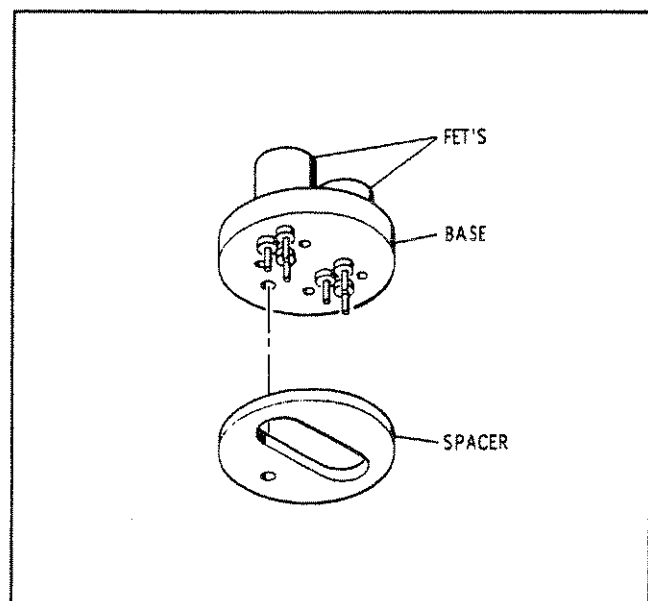


Figure A1. FET Assembly and Spacer

MANUAL CHANGES

CHANGES (Cont'd)

Page 20, Figure 15:

Replace Figure 15 with the one below:

A3 ASSEMBLY COMPONENT LOCATIONS

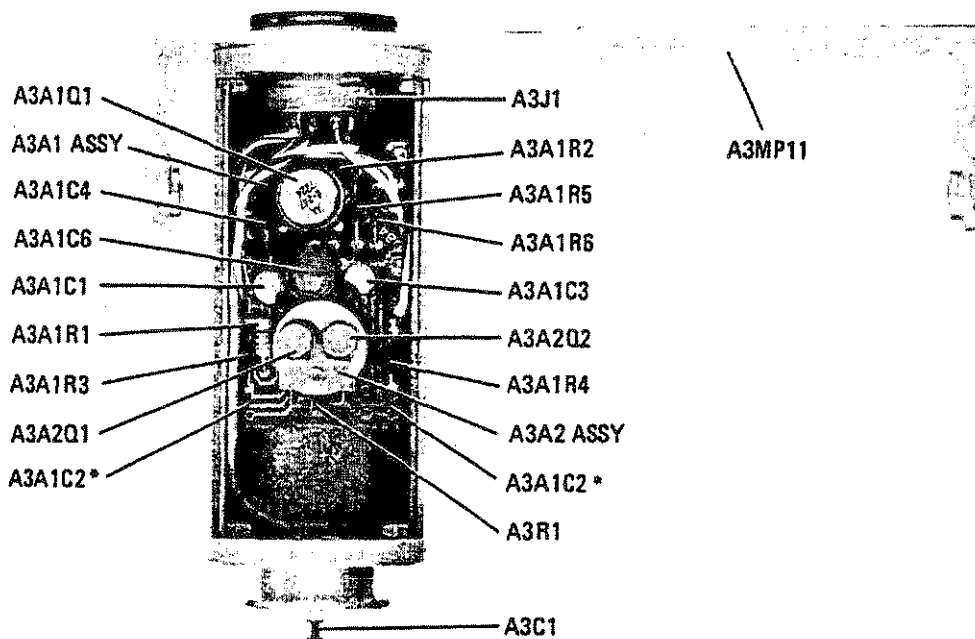


Figure A2. Assembly Component Locations

Page 21, Figure 16:

Replace the A3 portion of the schematic with the one below:

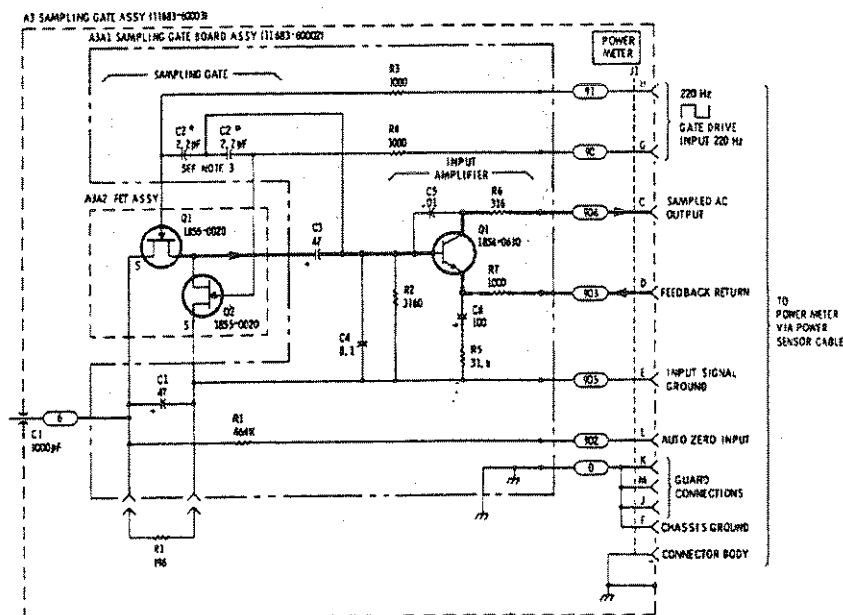


Figure A3. Range Switch/Sampling Gate Schematic Diagram (P/O Figure 18)

CERTIFICATION

Hewlett-Packard Company certifies that this product met its published specifications at the time of shipment from the factory. Hewlett-Packard further certifies that its calibration measurements are traceable to the United States National Bureau of Standards, to the extent allowed by the Bureau's calibration facility, and to the calibration facilities of other International Standards Organization members.

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