

PARTS LIST

Fxj275

HYDRAULIC BREAKER

APPLICABLE SERIAL NUMBER 1001 AND UP



SUPPLY PERIOD OF SPARE PARTS FOR FURUKAWA ROCK DRILL CO., LTD. PRODUCTS

Thank you for purchasing a Furukawa Rock Drill Co., Ltd. product.

Please note that the supply of spare parts of Furukawa Rock Drill Co., Ltd. products will be assured for 10 years after the termination of production in accordance with the guidelines for the supply of spare parts as specified by the Japan Construction Equipment Manufacturers Association.

Although the supply of spare parts is terminated in principle at the maturity of the subject supply period, we may be able to supply them upon request even after the expiration of supply period on condition that the delivery date and price are subject to negotiation.

Even if it is within the supply period, however, the delivery date, price, etc. may be subject to negotiation when it is difficult to keep stocks should the purchased parts are not available because the manufacturer does not produce them anymore. If you may have any questions about any particular model subject to the warranty as stated above and the time limit of spare parts supply, please contact the FRD Europe B.V. distributor in your area.

USING THE PARTS LIST

1. This parts list describes the components of a hydraulic breaker.
2. When ordering a part, refer to the illustrations and lists in this parts list and then inform the FRD Europe B.V. distributor in your area of the following items.
 - (1) Model name
 - (2) Serial No.
 - (3) Part No.
 - (4) Part name
 - (5) Quantity
3. Use "Genuine Furukawa Rock Drill Parts" when replacing all parts.
4. The illustrations in this parts list show the positions and shapes of the parts so that a user can order a part without any problem.

Do not repair a hydraulic breaker by using this parts list.
5. The parts in this list are subject to change for improvement without notice on the part of the manufacturer.

How to use the parts list

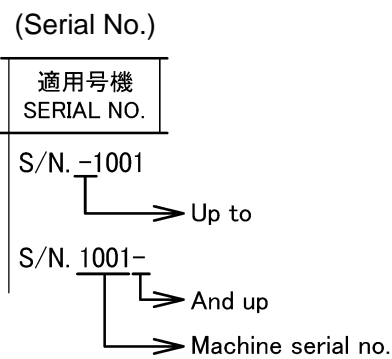
(1) Illustration

- ① Group Name.....It is the same as the Group Name on the CONTENTS.
- ② Fig. No.....It shows the illustration number and corresponds to Fig. No. of the parts breakdown.
- ③ ItemIt corresponds to Item on the parts breakdown.
- ④ Group Name.....It shows the group name in which the parts breakdown is covered separate page in this parts list.
- ⑤ Page.....The left side of “—” (hyphen) shows consecutive numbers in each unit. The right side shows consecutive numbers of drawings/lists in each unit.

(2) Parts Breakdown

- ① ItemIt is shown by three figures and corresponds to Item in the illustration. Item nos. are not always in sequence.
When a part has been changed in design and then the part number or quantity has been changed, a sub-number is added to Item in order to show the order of change.
- ② Part No.(a) Part number is shown.
(b) Indication of a no-service part
With parts which cannot be serviced as a single part, only the illustrations and part names are given and the mark * is shown in the part number column. These parts are serviced as an assembly, a kit or a set.
- ③ Part NameIt shows the description of a part. When following marks are put before the part name.
No mark Represents a single part or an assembly component.
* Represents a part or an assembled part of the assembly component. It is listed out after the assembly name.
** Represents a part of the assembled part of the assembly component.
- ④ Q' tyAs a rule, this column indicates the quantity of a part required for one breaker. In case of a part of an assembly component, however, it indicates the quantity of the part required for one assembly component. In this column, the following mark is also used besides the Arabic numerals to indicate the quantity of parts.
() Parenthesis..... This part is not included in an assembly. •••Option etc.
AR As required.

⑤ Serial No. Serial No. in which this part is used is as shown in the following example:



⑥ Remarks The marks and part numbers in the Remarks column are described below.

A..... Replaceable common part and following part no.

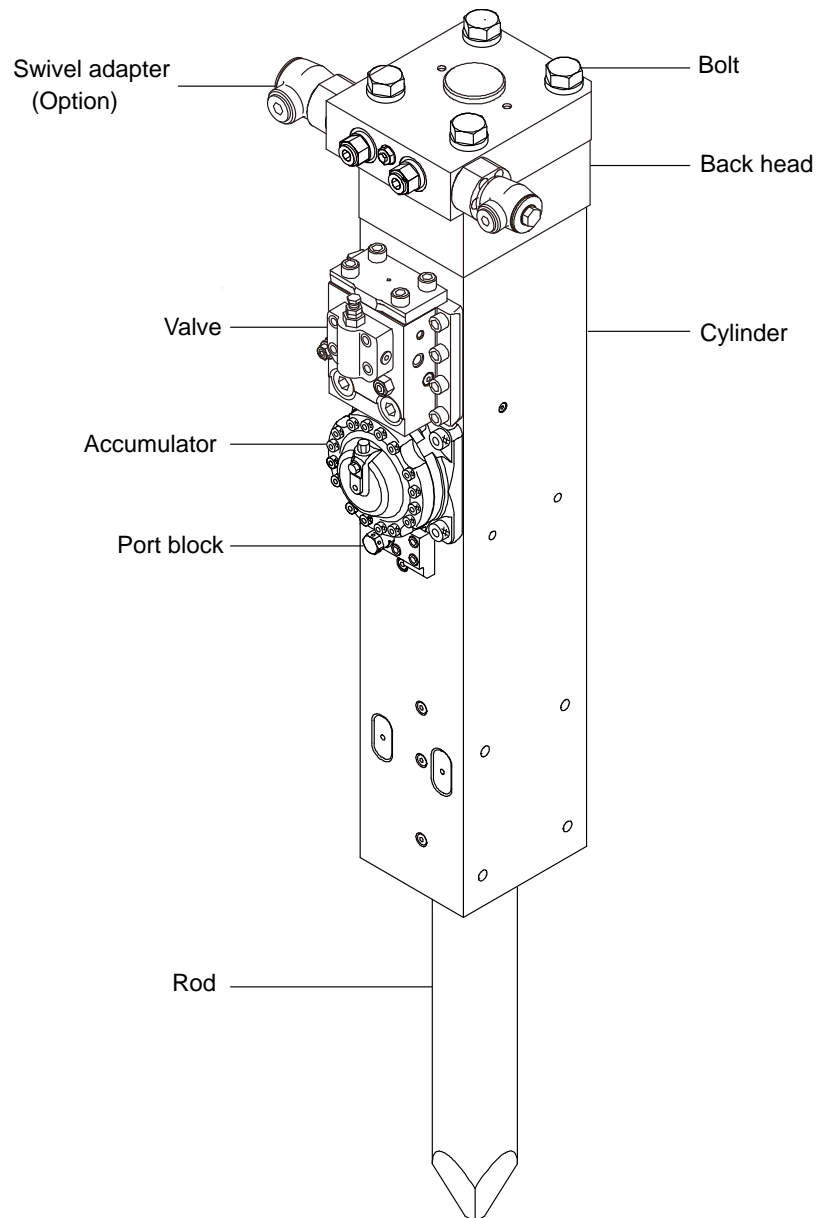
B..... Represents that this part is not supplied as a single part, however, it is supplied as a set.
Refer to Replaceable Part List at the end of the parts list.

C Represents that this part is not supplied as a single part.
When an assembly including this part is supplied, the parts after this mark are supplied. When no parts are given after this mark, the components of this part are supplied.

D This part is no longer manufactured due to an incorrect part number or a change and supplying this part is discontinued. When a substitute can be supplied, the part after this mark is supplied.

⑦ Page..... The left side of “—” (hyphen) shows consecutive numbers in each unit.
The right side shows consecutive numbers of drawings/lists in each unit.

Name of Components or Component Group

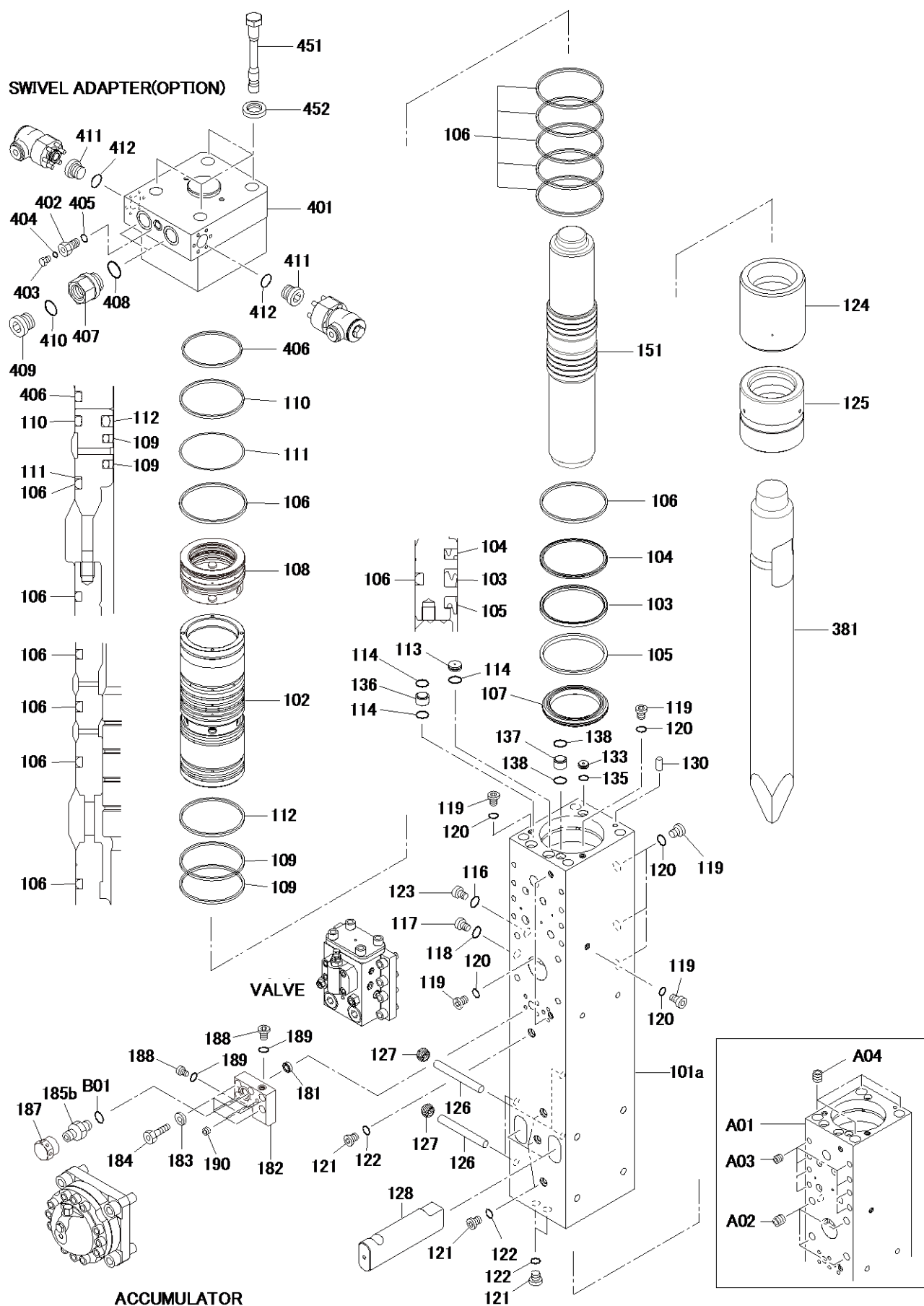


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FIG.NO.	GROUP NAME	PAGE
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902407-920050	SEAL KIT (A) (CYLINDER GROUP SWIVEL TYPE)	02-01
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SERVICE MEMO

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ITEM	PART NO.	PART NAME	Q'TY	REMARKS
101a	002407-100010	CYLINDER	1	
A01	*	*CYLINDER	1	
A02	HB15G-10104	*HELI-COIL INSERT	4	
A03	HB20G-10105	*HELI-COIL INSERT	8	
A04	002407-900010	*HELI-COIL INSERT	4	
102	002407-100030	CYLINDER LINER	1	
103	002407-100040	U-PACKING	1	R1
104	002400-100060	BUFFER RING	1	R1
105	002400-100051	SCRAPER	1	R1
106	F35-10116	D-RING	7	R1
107	002407-100050	DISTANCE WASHER	1	
108	002407-100060	SEAL RETAINER	1	
109	HB20G-10212	SLIDE PACKING	2	R1
110	F35-10216	DELTA RING	1	R1
111	262032-00180	BACK-UP RING	1	R1
112	002407-100070	GLIDE RING	1	R1
113	F22-10220	PLUG	1	R1
114	160011-00029	O-RING	3	R1
116	160011-00018	O-RING	1	R2
117	084891-06000	GPF PLUG	1	
118	160011-00024	O-RING	1	R2
119	084891-02000	GPF PLUG	8	
120	160011-00011	O-RING	8	R2
121	084891-03000	GPF PLUG	6	
122	160011-00014	O-RING	6	R2
123	084891-04000	GPF PLUG	1	
124	002407-100080	FRONT HOLDER	1	
125	002407-100090	FRONT BUSH	1	
126	002407-100100	STOP PIN	4	
127	002407-100110	A-PLUG	4	R2
128	002407-100120	ROD PIN	2	
130	F22-10125	KNOCK PIN	1	
133	002407-100130	PLUG	1	
135	160011-10022	O-RING	1	R1
136	F22-10121	BUSH	1	R1
137	002407-100140	BUSH	1	R1
138	002407-100150	KANT SEAL	2	R1

ITEM	PART NO.	PART NAME	Q'TY	REMARKS
151	002407-110010	PISTON	1	
181	F22-20121	CHECK VALVE	1	M14
182	002407-120011	PORT BLOCK	1	
183	000500-220110	SPRING WASHER	6	
184	102032-14045	SOCKET BOLT	6	
185b	084869-06000	MALE CONNECTOR	1	R2
B01	160011-00024	*O-RING	1	
187	F22-30113	CAP	1	
188	084891-02000	GPF PLUG	2	
189	160011-00011	O-RING	2	R2
190	166152-02000	HOLLOW PLUG	1	
381	002407-250010	MOIL POINT ROD	1	
381	002407-250020	FLAT ROD	1	
381	002407-250030	WEDGE POINT ROD	1	
381	002407-250040	BALL POINT ROD	1	
401	002407-300030	BACK HEAD	1	R2
402	HB15G-30103	CHARGING VALVE	1	
403	HB20G-30109	PLUG	1	
404	160011-00006	O-RING	1	
405	160011-00018	O-RING	1	R2
406	F35-10216	DELTA RING	1	R2
407	002407-130050	CONNECTOR	2	
408	161011-00038	O-RING	2	
409	084891-10000	GPF PLUG	2	
410	160011-00029	O-RING	2	R2
411	084891-06000	GPF PLUG	2	R2
412	160011-00024	O-RING	2	
451	002407-360010	BOLT	4	
452	002407-360020	WASHER	4	
	902407-920050	SEAL KIT (A) (R1)		SEE PAGE 02-01
	902407-920060	SEAL KIT (B) (R2)		SEE PAGE 03-01

SERVICE MEMO

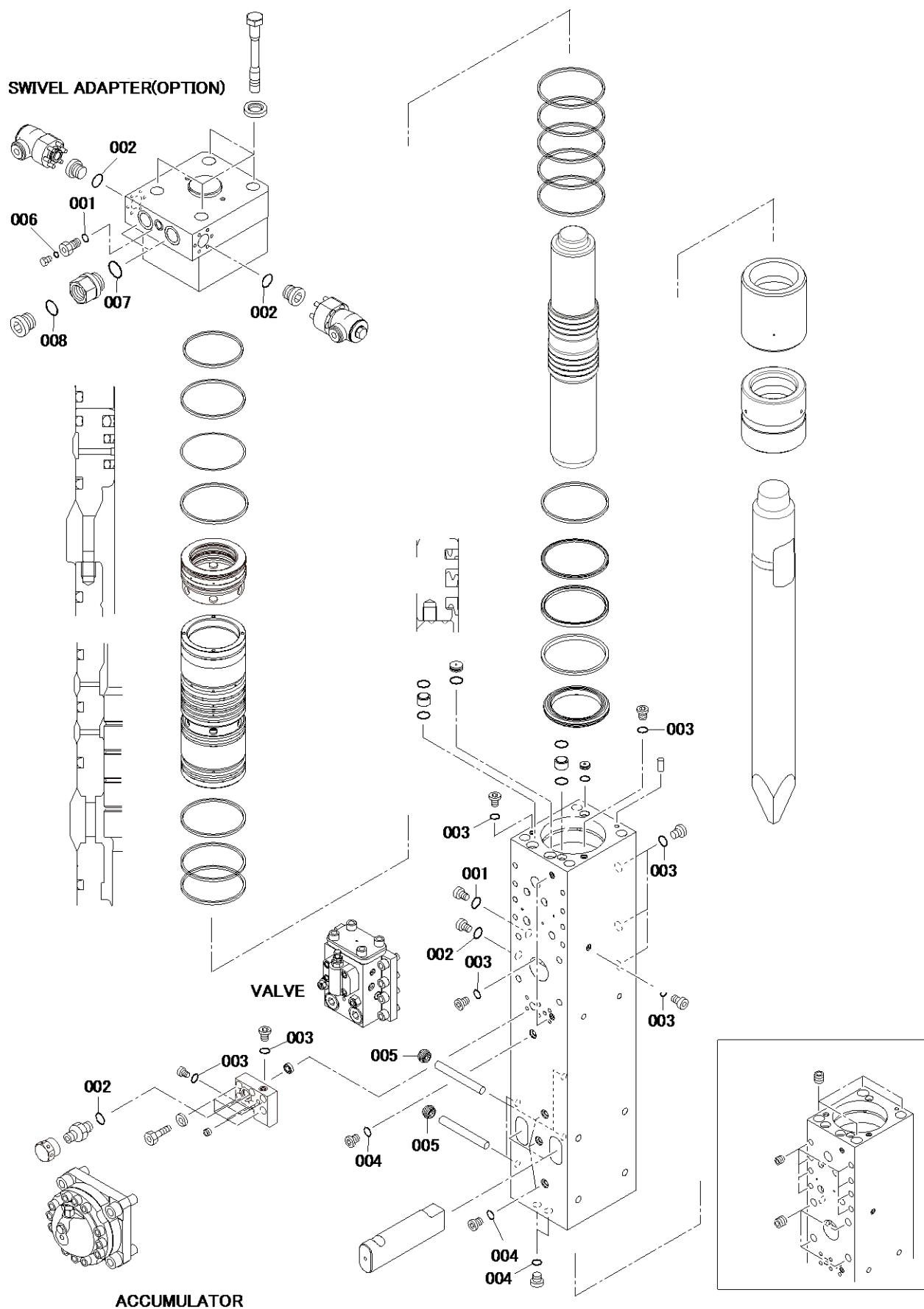
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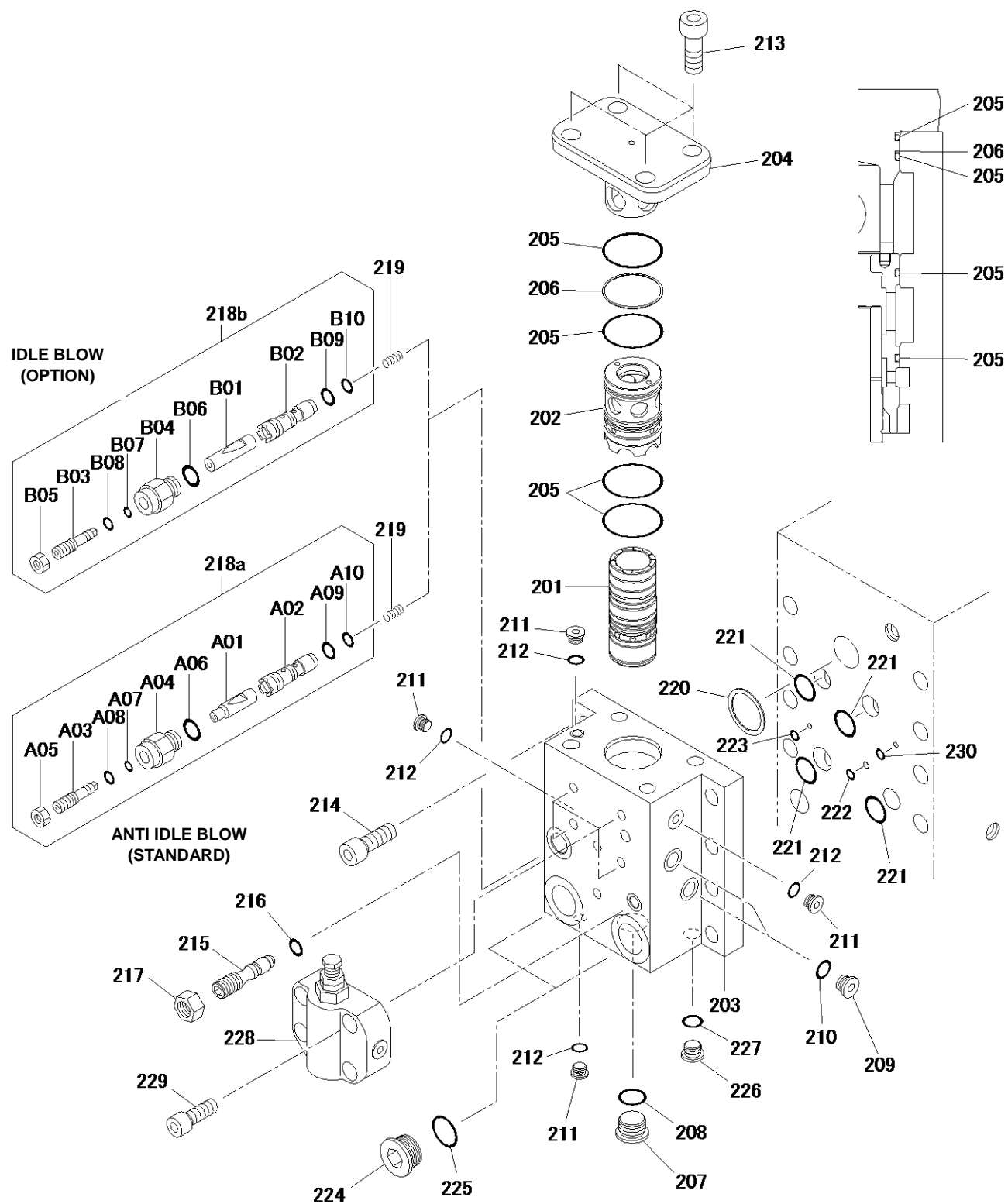
VALVE

ACCUMULATOR

ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920050	SEAL KIT (A)		FOR CYLINDER GROUP
001	002407-100040	*U-PACKING	1	
002	002400-100060	*BUFFER RING	1	
003	002400-100051	*SCRAPER	1	
004	F35-10116	*D-RING	7	
005	HB20G-10212	*SLIDE PACKING	2	
006	F35-10216	*DELTA RING	2	
007	262032-00180	*BACK-UP RING	1	
008	002407-100070	*GLIDE RING	1	
009	F22-10220	*PLUG	1	
010	160011-00029	*O-RING	3	
011	160011-10022	*O-RING	1	
012	002407-100150	*KANT SEAL	2	
013	F22-10121	*BUSH	1	
014	002407-100140	*BUSH	1	



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920060	SEAL KIT (B)		FOR CYLINDER, BACK HEAD
001	160011-00018	*O-RING	2	
002	160011-00024	*O-RING	4	
003	160011-00011	*O-RING	10	
004	160011-00014	*O-RING	6	
005	002407-100110	*A-PLUG	4	
006	160011-00006	*O-RING	1	
007	161011-00038	*O-RING	2	
008	160011-00029	*O-RING	2	

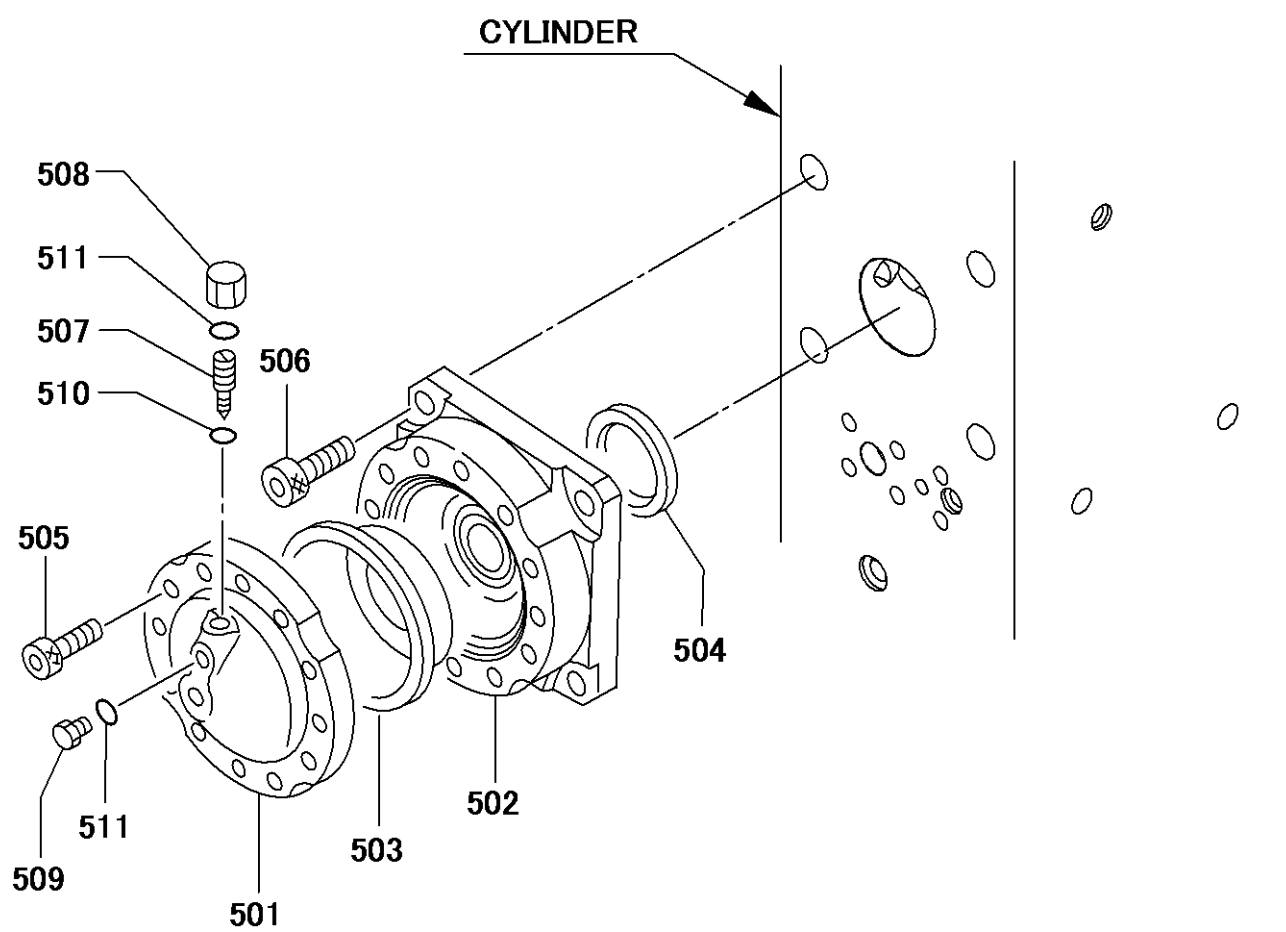


ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-130020	VALVE		
201	002407-130010	*VALVE	1	
202	002407-130020	*VALVE RETAINER	1	
203	002407-130060	*VALVE HOUSING	1	
204	002407-130040	*VALVE HOUSING COVER	1	
205	161025-00060	*O-RING	4	R3
206	262032-00060	*BACK-UP RING	1	R3
207	084891-10000	*GPF PLUG	1	
208	160011-00029	*O-RING	1	R3
209	084891-03000	*GPF PLUG	2	
210	160011-00014	*O-RING	2	R3
211	084891-01000	*GPF PLUG	4	
212	160011-00008	*O-RING	4	R3
213	102033-20050	*SOCKET BOLT	4	
214	102032-20050	*SOCKET BOLT	8	
215	002400-100042	*ADJUSTER	1	
216	002407-130090	*DUAL SEAL	1	R3
217	120133-22000	* FINE THREADED NUT	1	
218a	F22-13326	*STROKE ADJUSTER	1	ANTI IDLE BLOW
A01	F22-13320	**STROKE VALVE	1	
A02	F22-13121	**STROKE BUSH	1	
A03	F22-13122	**STROKE ADJUSTER	1	
A04	F22-13123	**STROKE PLUG	1	
A05	120133-16000	**FINE THREADED NUT	1	
A06	160011-00024	**O-RING	1	R3
A07	160011-00009	**O-RING	1	R3
A08	262021-00009	**BACK-UP RING	1	R3
A09	F22-13522	**DUAL SEAL	1	R3
A10	F22-13521	**DUAL SEAL	1	R3
218b	F22-13327	*STROKE ADJUSTER	1	IDLE BLOW
B01	F22-13325	**STROKE VALVE	1	
B02	F22-13121	**STROKE BUSH	1	
B03	F22-13122	**STROKE ADJUSTER	1	
B04	F22-13123	**STROKE PLUG	1	
B05	120133-16000	**FINE THREADED NUT	1	
B06	160011-00024	**O-RING	1	R3
B07	160011-00009	**O-RING	1	R3

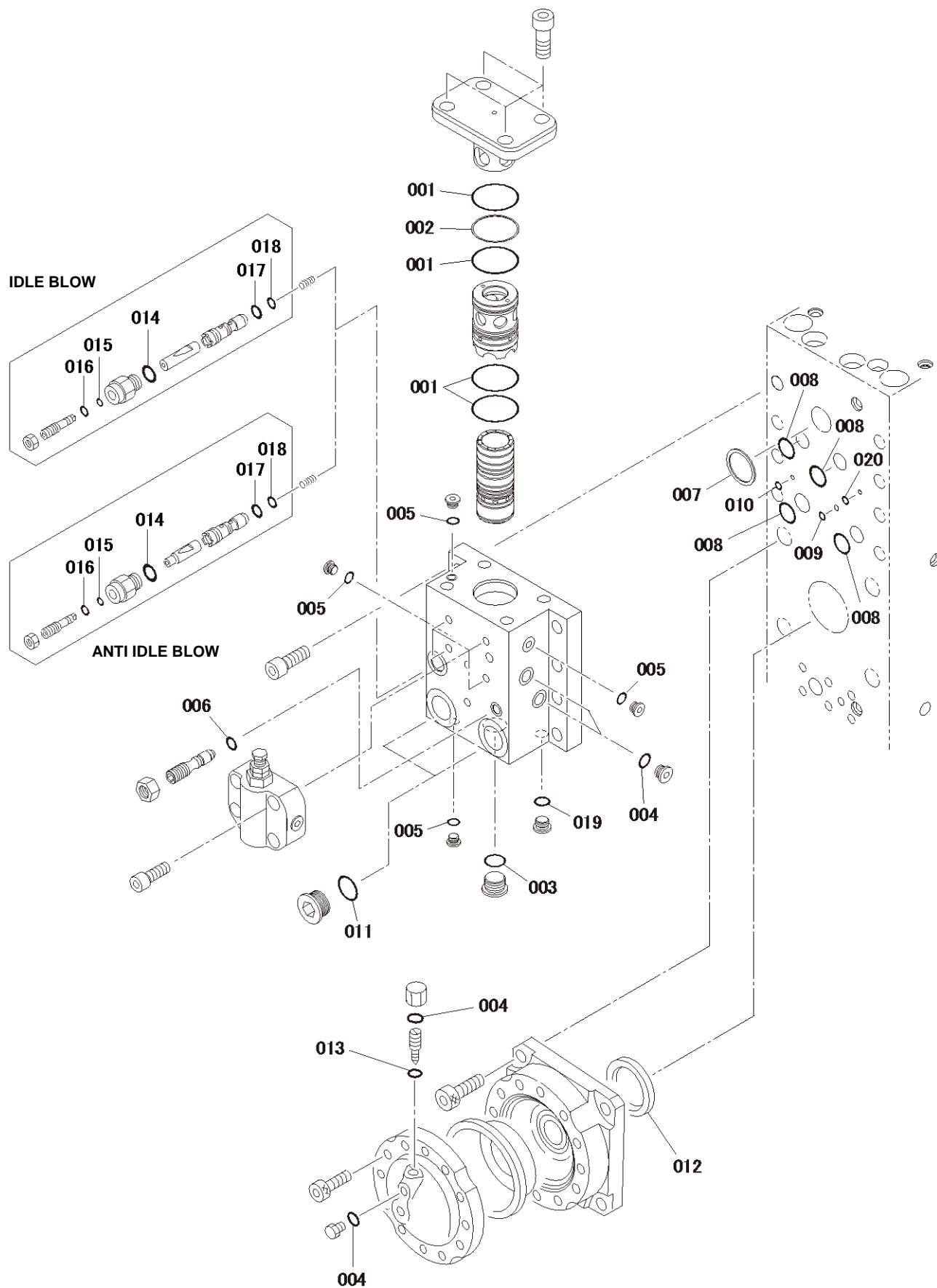
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
B08	262021-00009	**BACK-UP RING	1	R3
B09	F22-13522	**DUAL SEAL	1	R3
B10	F22-13521	**DUAL SEAL	1	R3
219	F22-13124	*SPRING	1	
220	HB30G-13208	*FACE SEAL	1	R3
221	161025-00040	*O-RING	4	R3
222	161025-00025	*O-RING	1	R3
223	161011-00016	*O-RING	1	R3
224	084891-12000	*PLUG	2	
225	161011-00038	*O-RING	2	R3
226	084891-04000	*GPF PLUG	1	
227	160011-00018	*O-RING	1	R3
228	002407-130070	*PRESSURE CONTROL VALVE	1	NEEDLE VALVE
229	102033-14035	*SOCKET BOLT	4	
230	161025-00030	*O-RING	1	R3
	902407-920070	SEAL KIT (C) (R3)		SEE PAGE 06-01
	902407-920090	SEAL KIT (E) PRESSURE CONTROL VALVE		SEE PAGE 15-01

SERVICE MEMO

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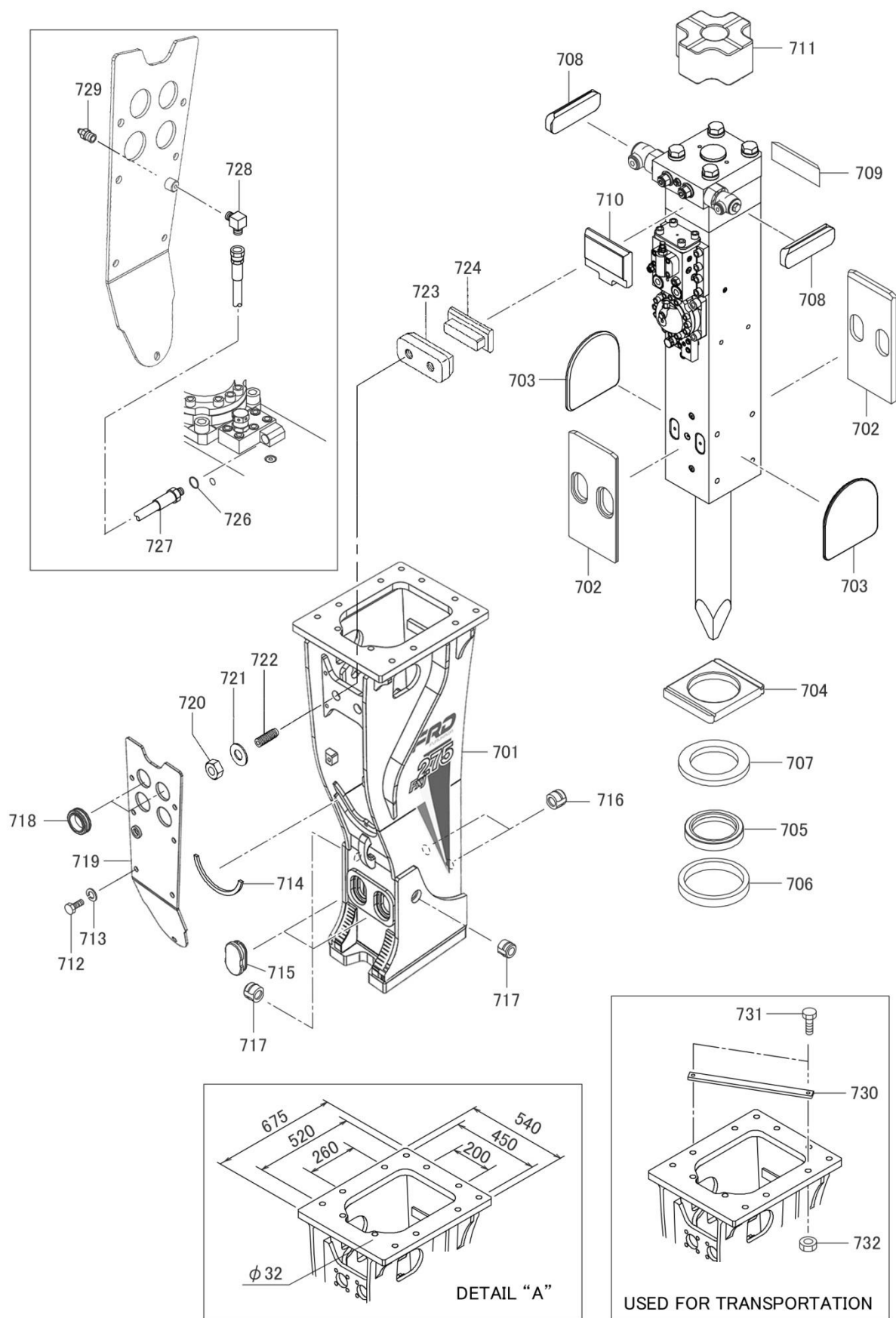


ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	F19-70001	ACCUMULATOR ASSEMBLY		
501	F19-70101	*ACCUMULATOR COVER	1	
502	F19-70102	*ACCUMULATOR BODY	1	
503	HB15G-70104	*DIAPHRAGM	1	
504	HB20G-70219	*FACE SEAL	1	R3
505	102033-16040	*SOCKET BOLT	12	
506	102032-24060	*SOCKET BOLT	4	
507	007120-70134	*VALVE	1	
508	007010-70029	*CAP	1	
509	007010-70030	*PLUG	1	
510	160011-00005	*O-RING	1	R3
511	160011-00014	*O-RING	2	R3
	902407-920070	SEAL KIT (C) (R3)		SEE PAGE 06-01

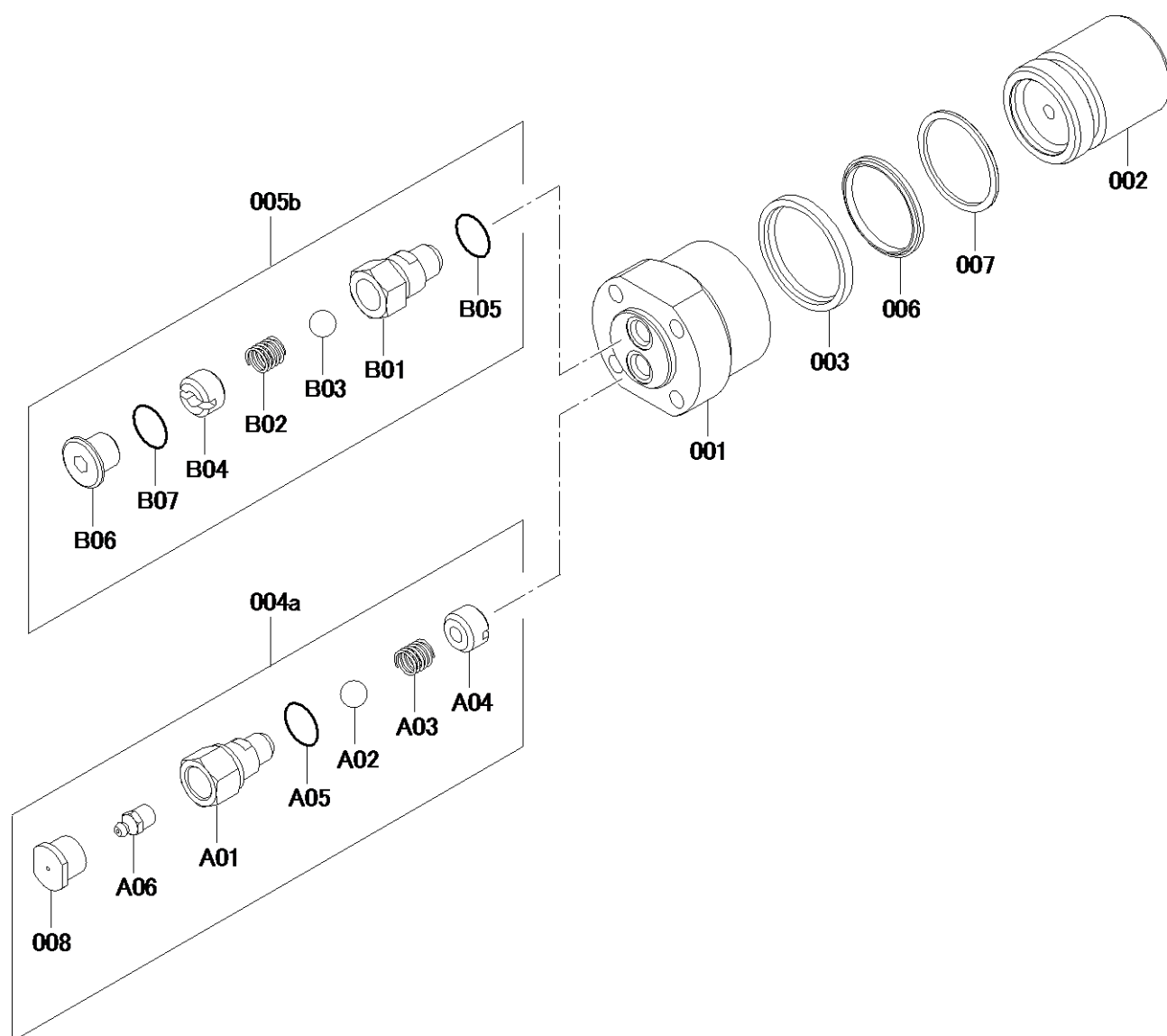


ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920070	SEAL KIT (C)		FOR VALVE,ACCUMULATOR
001	161025-00060	*O-RING	4	GROUP
002	262032-00060	*BACK-UP RING	1	
003	160011-00029	*O-RING	1	
004	160011-00014	*O-RING	4	
005	160011-00008	*O-RING	4	
006	002407-130090	*DUAL SEAL	1	
007	HB30G-13208	*FACE SEAL	1	
008	161025-00040	*O-RING	4	
009	161025-00025	*O-RING	1	
010	161011-00016	*O-RING	1	
011	161011-00038	*O-RING	2	
012	HB20G-70219	*FACE SEAL	1	
013	160011-00005	*O-RING	1	
014	160011-00024	*O-RING	1	
015	160011-00009	*O-RING	1	
016	262021-00009	*BACK-UP RING	1	
017	F22-13522	*DUAL SEAL (18)	1	
018	F22-13521	*DUAL SEAL (16)	1	
019	160011-00018	*O-RING	1	
020	161025-00030	*O-RING	1	

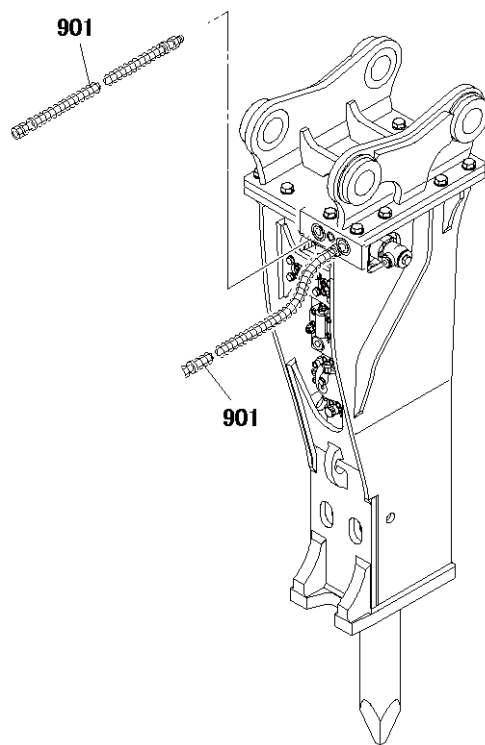
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
701	002407-880011	SV-BOX	1	
702	002407-830020	FRONT DAMPER	2	
703	002407-880020	SIDE DAMPER	2	
704	002407-880030	BOTTOM SPACER	1	
705	002407-830050	PROTECT SEAL	1	
706	002407-830060	DUST PROTECTOR	1	
707	002407-830070	DUST PROTECTOR	1	
708	002407-880040	BACK DAMPER (A)	2	
709	F27-83206	BACK DAMPER (B)	1	
710	002407-880050	BACK DAMPER (C)	1	
711	002407-830090	TOP DAMPER	1	
712	002407-880060	SOUNDPROOF COVER (A)	1	
713	002407-880070	SOUNDPROOF COVER (B)	1	
714	002407-880080	CUSHION	1	
715	002407-830140	PIN PLUG	2	
716	002402-830120	DUST PLUG	2	
717	002407-880090	DUST PLUG	2	
718	F22-88505	GROMMET	2	
719	902407-890010	HYDRAULIC ADJUSTER	2	SEE PAGE 09-01
720	002407-880100	PLATE	1	
721	101042-20040	BOLT	7	
722	145012-20000	SPRING WASHER	7	
723	101032-16045	BOLT	8	
724	140112-16000	FLAT WASHER	8	
726	161011-00011	O-RING	1	
727	002407-880110	OIL HOSE	1	(L 750mm)
728	084807-02000	ADAPTER	1	
729	001100-20123E	GREASE NIPPLE	1	
730	F19-88231	FLAT BAR	1	TRANSPORT(WITHOUT TOP BRACKET)
731	101012-24060	BOLT	2	TRANSPORT(WITHOUT TOP BRACKET)
732	120112-24000	NUT	2	TRANSPORT(WITHOUT TOP BRACKET)



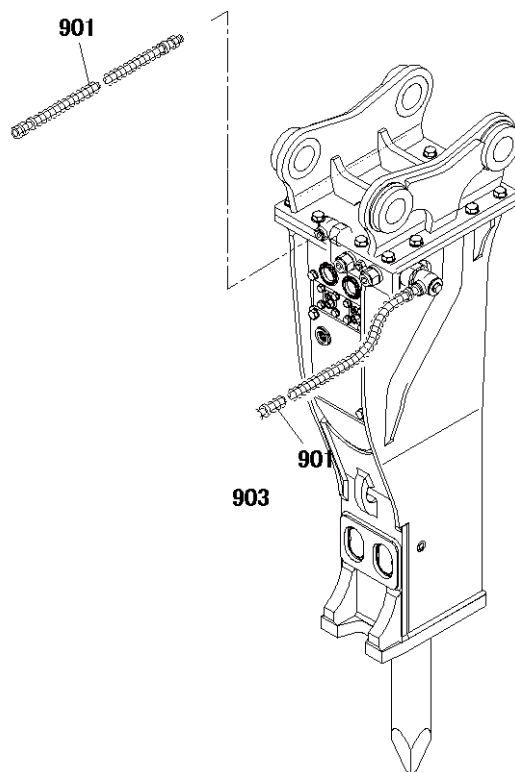
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
701	902407-880012	SV-BOX	1	
*	902407-880013	SV-BOX WITH ARMOUR	1	
702	002407-830020	FRONT DAMPER	2	
703	002407-880020	SIDE DAMPER	2	
704	002407-880030	BOTTOM SPACER	1	
705	002407-830050	PROTECT SEAL	1	
706	002407-830060	DUST PROTECTOR (A)	1	
707	002407-830070	DUST PROTECTOR (B)	1	
708	002407-880040	BACK DAMPER (A)	2	
709	F27-83206	BACK DAMPER (B)	1	
710	002407-880050	BACK DAMPER (C)	1	
711	002407-830090	TOP DAMPER	1	
712	101032-20040E	BOLT	7	
713	HB3R-81114E	NORD-LOCK WASHER	7	
714	002407-880080	CUSHION	1	
715	002407-830140	PIN PLUG	2	
716	002402-830120	DUST PLUG	2	
717	002407-880090	DUST PLUG	2	
718	F22-88505	GROMMET	2	
719	FXJ275-88502	SOUNDPROOF COVER	1	
720	122133-42000E	NUT	2	
721	F45-81114	NORD-LOCK WASHER	2	
722	F22-83211E	DAMPER ADJUSTER	2	
723	FXJ275-83209	SPACER (A)	1	
724	FXJ275-83210	SPACER (B)	1	
726	161011-00011	O-RING	1	
727	002407-880110	OIL HOSE	1	(L 750mm)
728	084807-02000	ADAPTER	1	
729	001100-20123E	GREASE NIPPLE	1	
730	F19-88231	FLAT BAR	1	TRANSPORT(WITHOUT TOP BRACKET)
731	101012-24060	BOLT	2	TRANSPORT(WITHOUT TOP BRACKET)
732	120112-24000	NUT	2	TRANSPORT(WITHOUT TOP BRACKET)



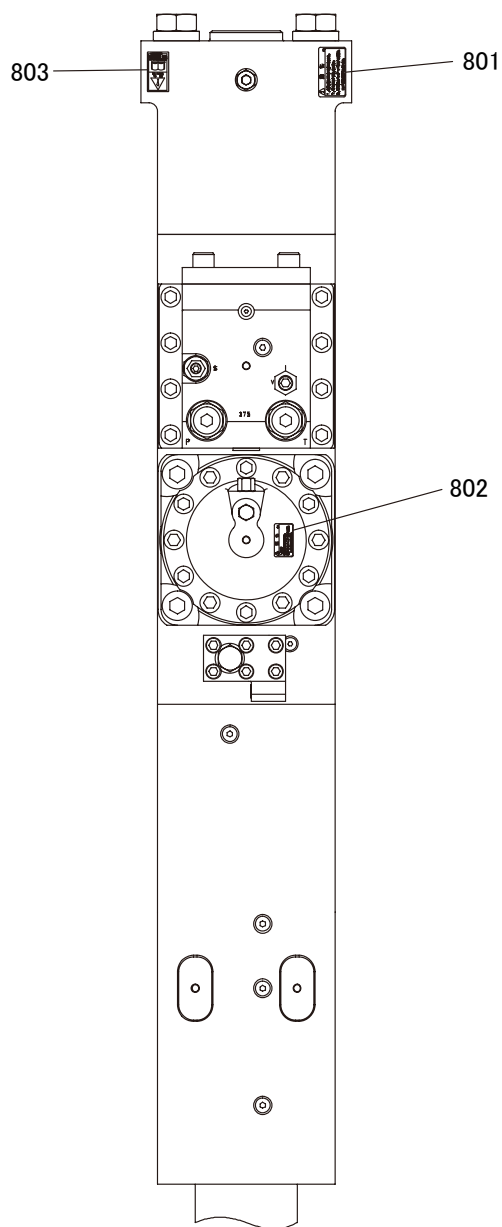
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-890010	HYDRAULIC ADJUSTER ASSEMBLY		
001	002407-890010	*CYLINDER	1	
002	002407-890020	*ROD	1	
003	002407-890030	*DUST SEAL	1	
004a	002407-890040	*LUBRICATING VALVE ASSEMBLY	1	
A01	002407-890050	**LUBRICATING VALVE	1	
A02	020001-05011	**BALL	1	
A03	020001-05012	**SPRING	1	
A04	020001-05013	**SPRING HOLDER	1	
A05	160011-00018	**O-RING	1	
A06	170312-00000	**GREASE NIPPLE	1	
005b	002407-890060	*RELIEF VALVE ASSEMBLY	1	
B01	002407-890070	**VALVE BODY	1	
B02	002407-890080	**SPRING	1	
B03	020001-05011	**BALL	1	
B04	020001-05013	**SPRING HOLDER	1	
B05	160011-00018	**O-RING	1	
B06	084891-02000	**GPF PLUG	1	
B07	160011-00011	**O-RING	1	
006	085620-70606	*PACKING	1	
007	262023-70060	*BACK-UP RING	1	
008	002407-890090	*PLUG	1	



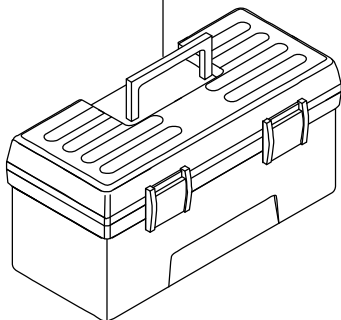
SV-BOX



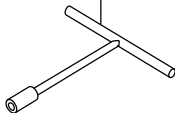
SV-BOX



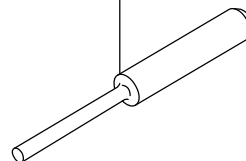
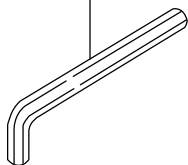
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802



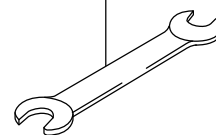
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804 805 806 807
808 809

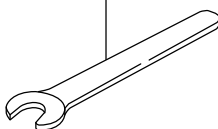
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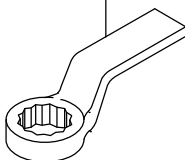
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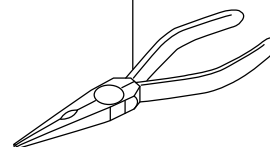
815 816 817 818



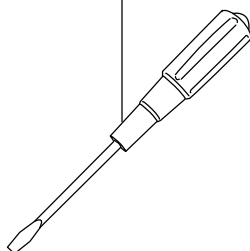
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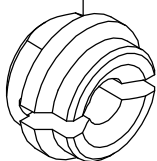
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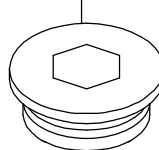
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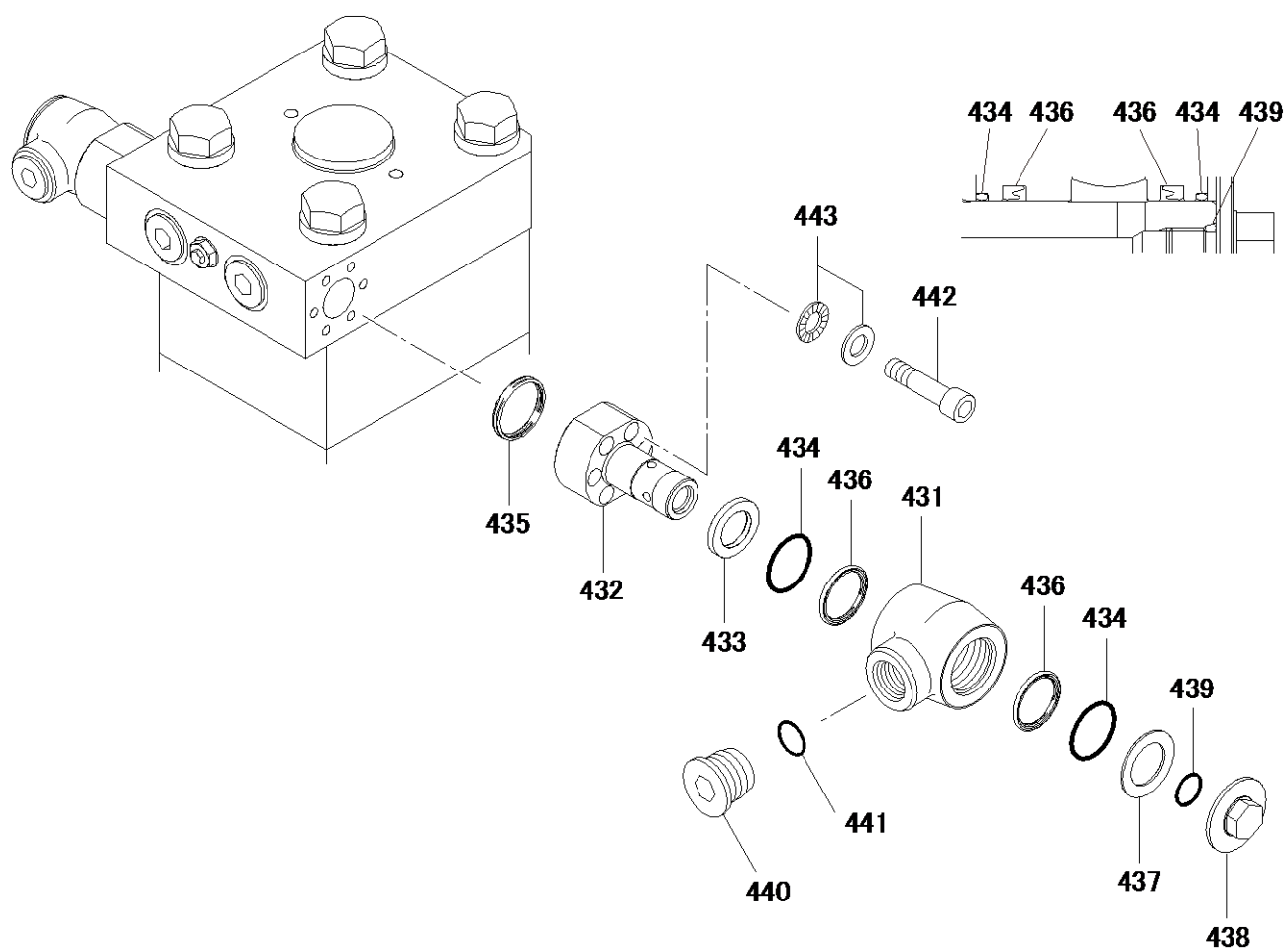
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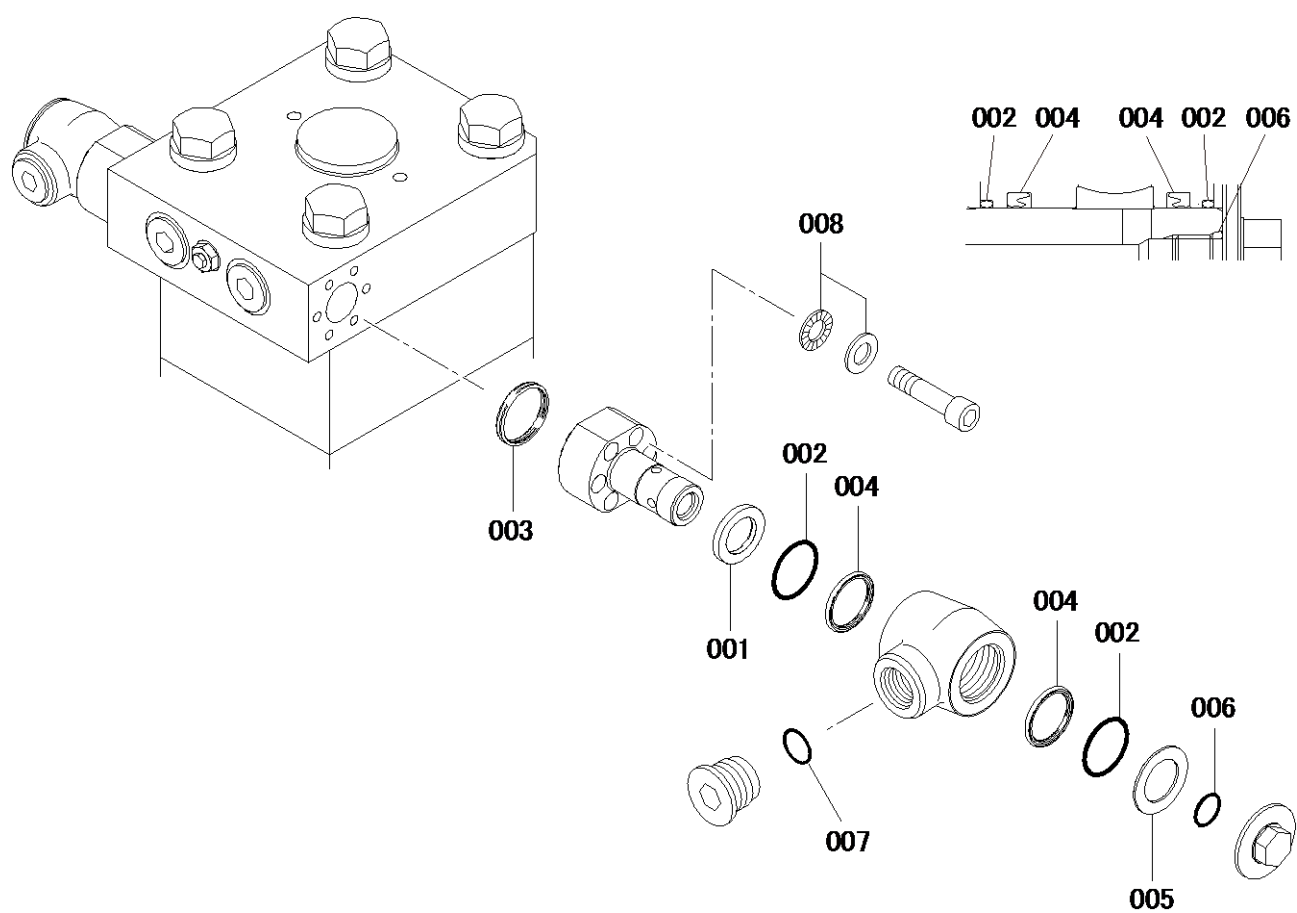
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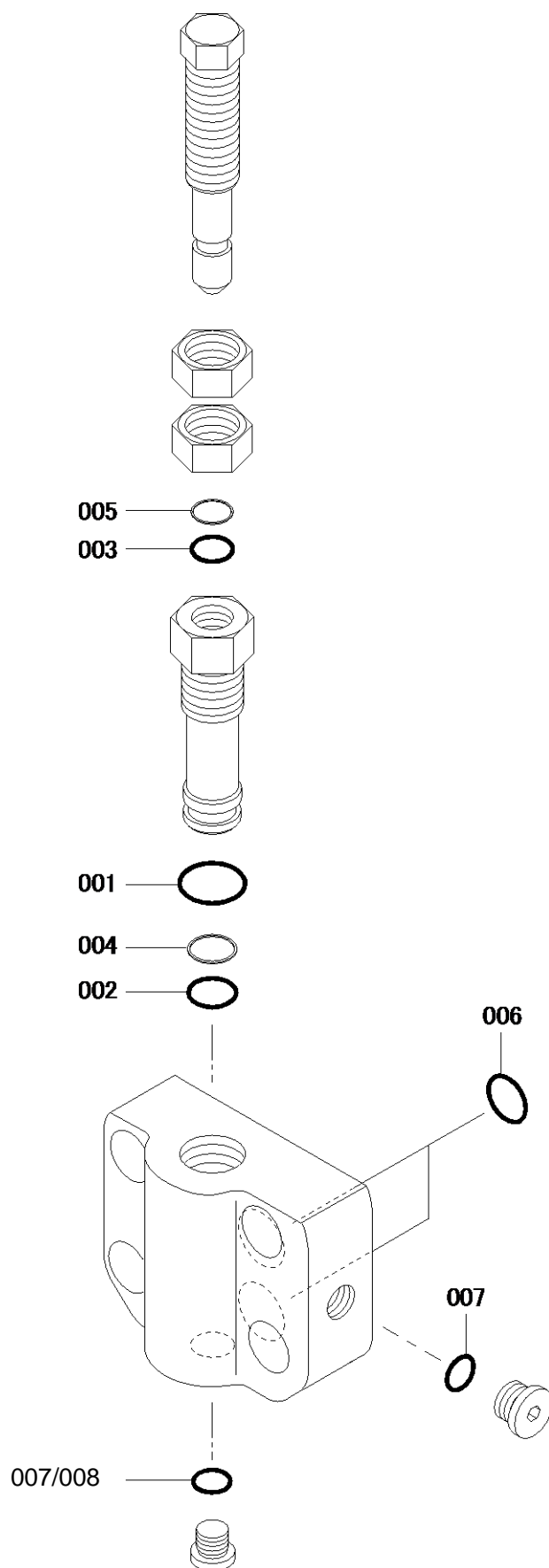
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
801	090012-91016	TOOL BOX	1	
802	090012-25009	14mm T-HANDLED WRENCH	1	
803	HB20G-90107	PRESS PIN	1	
804	090012-17006	5mm SOCKET WRENCH	1	
805	090012-17007	6mm SOCKET WRENCH	1	
806	090012-17008	8mm SOCKET WRENCH	1	
807	090012-17028	12mm SOCKET WRENCH	1	
808	090012-17011	14mm SOCKET WRENCH	1	
809	090012-17012	17mm SOCKET WRENCH	1	
810	102032-12050	SOCKET BOLT	1	
811	090012-12020	17x19mm DOUBLE OPEN ENDED SPANNER	1	
812	090012-12027	22x24mm DOUBLE OPEN ENDED SPANNER	1	
813	090012-12033	27x30mm DOUBLE OPEN ENDED SPANNER	1	
814	090012-12038	32x36mm DOUBLE OPEN ENDED SPANNER	1	
815	090012-11012	19mm SINGLE OPEN ENDED SPANNER	1	
816	090012-11023	36mm SINGLE OPEN ENDED SPANNER	1	
817	090012-11025	41mm SINGLE OPEN ENDED SPANNER	2	
818	090012-11027	50mm SINGLE OPEN ENDED SPANNER	1	
819	HB20G-90101	55mm STRIKING FACE RING SPANNER	1	
820	090012-32001	150mm NEEDLE-NOSE PLIERS	1	
821	090012-41005	8x150mm SLOTTED SCREWDRIVER	1	
823	002407-100110	A-PLUG	2	
824	084891-10000	GPF PLUG	2	
825	160011-00029	O-RING	2	



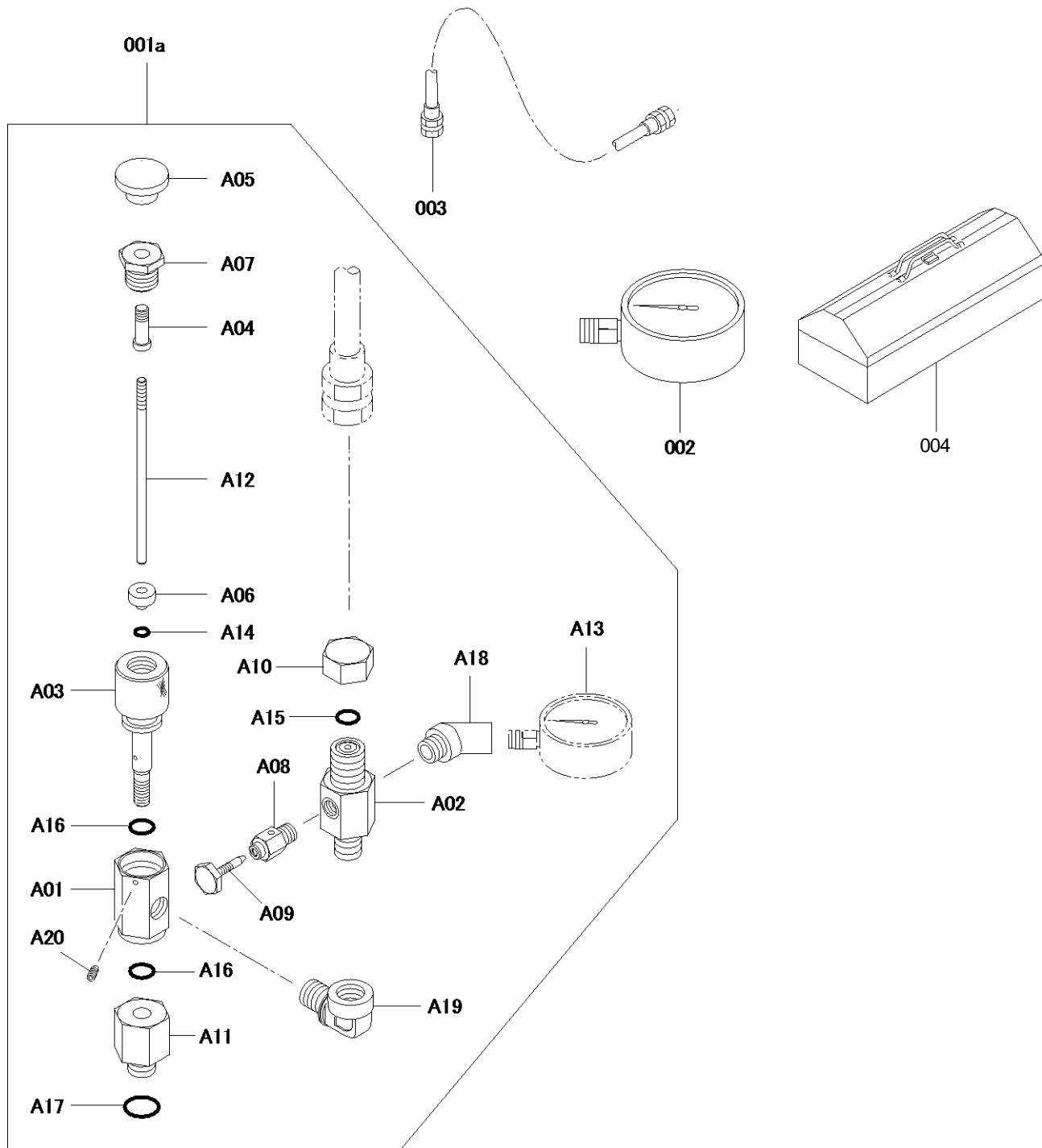
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-340010	SWIVEL ADAPTER ASSEMBLY		
431	002407-340010	*SWIVEL BODY	1	
432	002407-340020	*SWIVEL ADAPTER	1	
433	002407-340030	*SPACER (A)	1	R4
434	160021-00045	*O-RING	2	R4
435	002407-340040	*DUAL SEAL	1	R4
436	F35-34406	*U-PACKING	2	R4
437	F35-34204	*SPACER (B)	1	R4
438	F35-34203	*PLUG	1	
439	160011-00024	*O-RING	1	R4
440	084891-10000	*PLUG	1	
441	160011-00029	*O-RING	1	R4
442	102033-12050	*SOCKET BOLT	6	
443	F35-34408	*NORD-LOCK WASHER	6	R4
	902407-920080	SEAL KIT (D) (R4)		SEE PAGE 14-01



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920080	SEAL KIT (D)		
001	002407-340030	*SPACER (A)	2	
002	160021-00045	*O-RING	4	
003	002407-340040	*DUAL SEAL	2	
004	F35-34406	*U-PACKING	4	
005	F35-34204	*SPACER (B)	2	
006	160011-00024	*O-RING	2	
007	160011-00029	*O-RING	2	
008	F35-34408	*NORD-LOCK WASHER	12	



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920090	SEAL KIT (E)		
001	161011-00024	*O-RING	1	
002	161011-00018	*O-RING	1	
003	161011-00009	*O-RING	1	
004	262021-00018	*BACK-UP RING	1	
005	262021-00009	*BACK-UP RING	1	
006	161025-00025	*O-RING	2	
007	161011-00014	*O-RING	2	
008	160011-00018	*O-RING	1	EU version from July 2020



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
001a	002407-920010	HIGH PRESSURE GAS CHARGING KIT	1	
A01	*	*CHARGING BODY	1	
A02	*	*CHARGING CONNECTOR	1	
A03	*	*SHAFT	1	
A04	*	*SLEEVE	1	
A05	*	*CAP	1	
A06	*	*COLLAR	1	
A07	*	*BUSHING	1	
A08	*	*VALVE BODY	1	
A09	*	*PLUG	1	
A10	*	*CAP	1	
A11	*	*CONNECTOR	1	
A12	*	*ROD	1	
A13	002407-920140	*PRESSURE GAUGE	(1)	
A14	160011-00003	*O-RING	1	
A15	160011-00009	*O-RING	1	
A16	160011-00011	*O-RING	2	
A17	160011-00014	*O-RING	1	
A18	*	*STREET ELBOW,HIGH PRESSURE	1	
A19	*	*STREET ELBOW,HIGH PRESSURE	1	
A20	*	*SET SCREW	1	
002	002407-920140	PRESSURE GAUGE	1	
003	001200-80015	CHARGING HOSE	1	
004	090012-91007	TOOL BOX	1	



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