# PARTS LIST Fxj475

# HYDRAULIC BREAKER

APPLICABLE SERIAL NUMBER 1001 AND UP



# SUPPLY PERIOD OF SPARE PARTS FOR FURUKAWA ROCK DRILL CO., LTD. PRODUCTS

Thank you for purchasing a Furukawa Rock Drill Co., Ltd. product.

Please note that the supply of spare parts of Furukawa Rock Drill Co., Ltd. products will be assured for 10 years after the termination of production in accordance with the guidelines for the supply of spare parts as specified by the Japan Construction Equipment Manufacturers Association.

Although the supply of spare parts is terminated in principle at the maturity of the subject supply period, we may be able to supply them upon request even after the expiration of supply period on condition that the delivery date and price are subject to negotiation.

Even if it is within the supply period, however, the delivery date, price, etc. may be subject to negotiation when it is difficult to keep stocks should the purchased parts are not available because the manufacturer does not produce them anymore. If you may have any questions about any particular model subject to the warranty as stated above and the time limit of spare parts supply, please contact the FRD Europe B.V. distributor in your area.

## USING THE PARTS LIST

- 1. This parts list describes the components of a hydraulic breaker.
- 2. When ordering a part, refer to the illustrations and lists in this parts list and then inform the FRD Europe B.V. distributor in your area of the following items.
  - (1) Model name
  - (2) Serial No.
  - (3) Part No.
  - (4) Part name
  - (5) Quantity
- 3. Use "Genuine Furukawa Rock Drill Parts" when replacing all parts.
- 4. The illustrations in this parts list show the positions and shapes of the parts so that a user can order a part without any problem.
  - Do not repair a hydraulic breaker by using this parts list.
- 5. The parts in this list are subject to change for improvement without notice on the part of the manufacturer.

### How to use the parts list

### (1) Illustration

- ① Group Name...........It is the same as the Group Name on the CONTENTS.
- ② Fig. No......It shows the illustration number and corresponds to Fig. No. of the parts breakdown.
- ④ Group Name.......It shows the group name in which the parts breakdown is covered separate page in this parts list.
- ⑤ Page......The left side of "—" (hyphen) shows consecutive numbers in each unit.

  The right side shows consecutive numbers of drawings/lists in each unit.

### (2) Parts Breakdown

> When a part has been changed in design and then the part number or quantity has been changed, a sub-number is added to Item in order to show the order of change.

- 2 Part No. .....(a) Part number is shown.
  - (b) Indication of a no-service part

With parts which cannot be serviced as a single part, only the illustrations and part names are given and the mark \* is shown in the part number column. These parts are serviced as an assembly, a kit or a set.

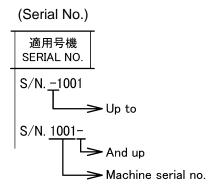
No mark ····· Represents a single part or an assembly component.

\* · · · · Represents a part or an assembled part of the assembly component. It is listed out after the assembly name.

\*\* ···· Represents a part of the assembled part of the assembly component.

( )Parenthesis····· This part is not included in an assembly. • • • Option etc. AR ······ As required.

⑤ Serial No. ..... Serial No. in which this part is used is as shown in the following example:



6 Remarks ......The marks and part numbers in the Remarks column are described

A····· Replaceable common part and following part no.

B.....Represents that this part is not supplied as a single part, however, it is supplied as a set.

Refer to Replaceable Part List at the end of the parts

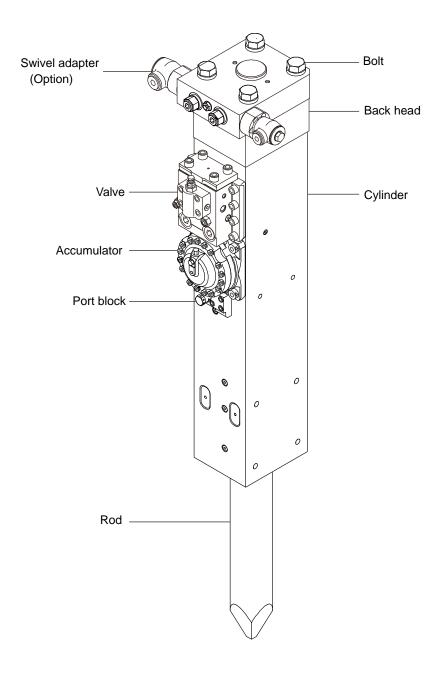
C .....Represents that this part is not supplied as a single part.

When an assembly including this part is supplied, the parts after this mark are supplied. When no parts are given after this mark, the components of this part are supplied.

D ...... This part is no longer manufactured due to an incorrect part number or a change and supplying this part is discontinued. When a substitute can be supplied, the part after this mark is supplied.

Page...... The left side of "-" (hyphen) shows consecutive numbers in each unit.
The right side shows consecutive numbers of drawings/lists in each unit.

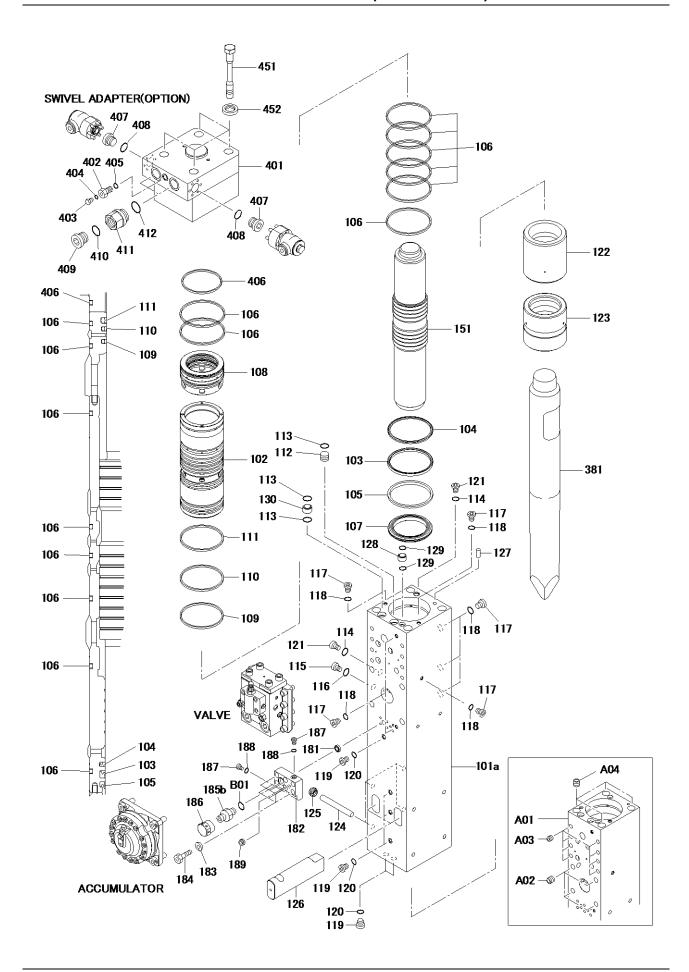
### Name of Components or Component Group



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FIG.NO.	GROUP NAME	PAGE
902409-010020 ·····	BREAKER BODY UNIT (SWIVEL TYPE) ·····	01-01
902409-920050	SEAL KIT (A) (CYLINDER GROUP SWIVEL TYPE)	02-01
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902409-130020 ······	VALVE	04-01
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902409-880010	SV-BOX (WITH HYDRAULIC DAMPER ADJUSTER)	07-01
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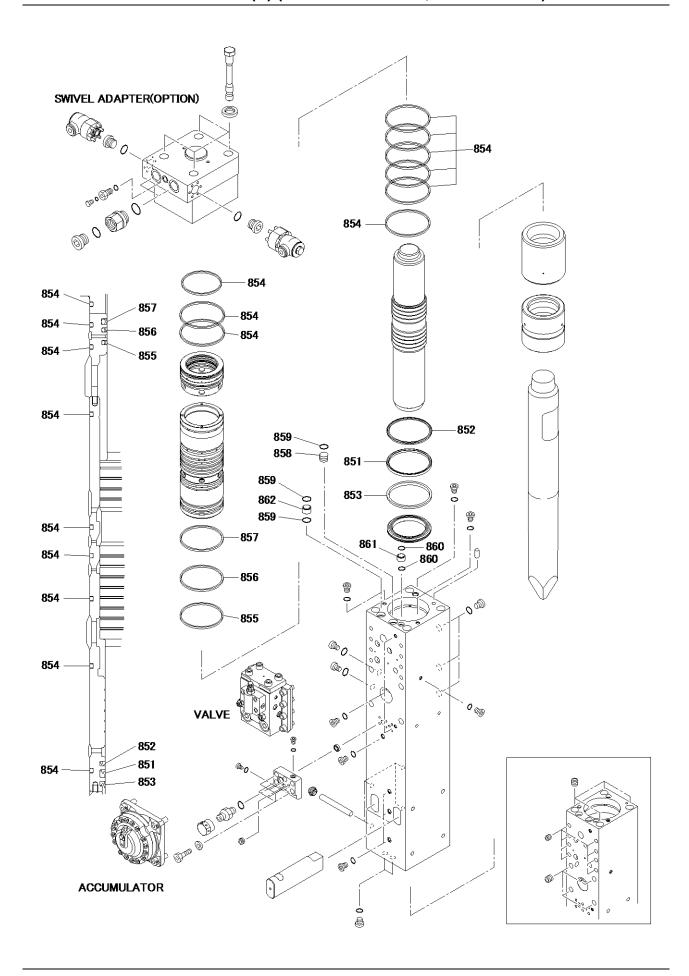
### SERVICE MEMO



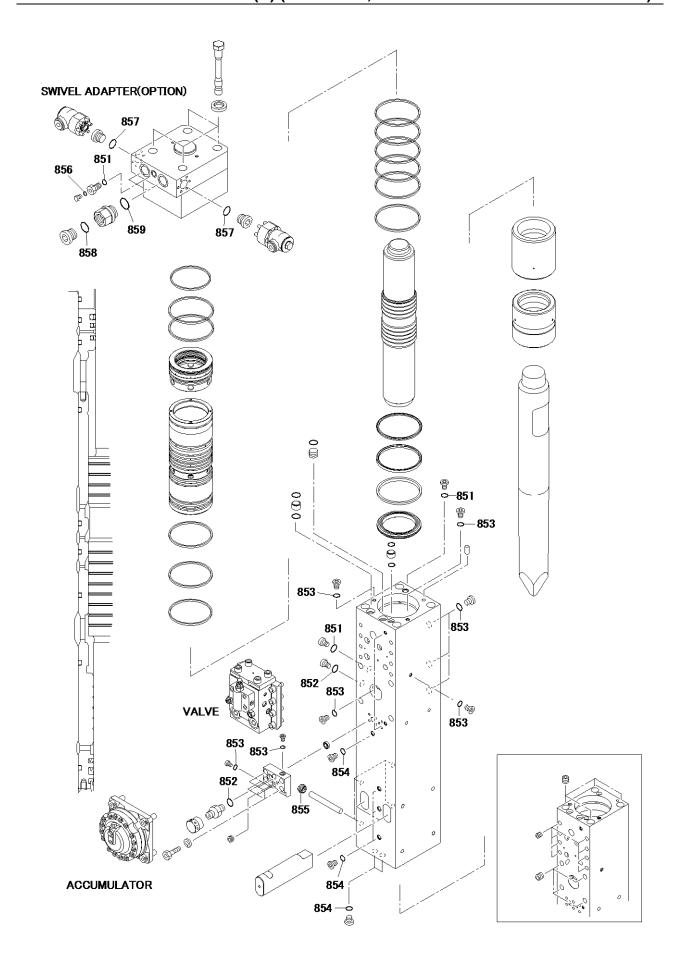
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
101	002409-100010	CYLINDER	1	
A01	*	CYLINDER	1	
A02	HB20G-10105	HELI-COIL INSERT	8	
A03	HB40G-10104	HELI-COIL INSERT	4	
A04	002409-900010	HELI-COIL INSERT	4	
102	002409-100030	CYLINDER LINER	1	
103	002409-100040	U-PACKING	1	R1
104	002409-100050	BUFFER RING	1	R1
105	002409-100060	SCRAPER	1	R1
106	002409-100070	DUAL SEAL	8	R1
107	002409-100080	DISTANCE WASHER	1	
108	002409-100090	SEAL RETAINER	1	
109	002409-100100	GLIDE RING	1	R1
110	002409-100110	STEP SEAL	1	R1
111	002409-100120	GLIDE RING	1	R1
112	HB50G-10120	PLUG	1	R1
113	160011-00040	O-RING	3	R1
114	160011-00018	O-RING	2	R2
115	084891-06000	PLUG	1	
116	160011-00024	O-RING	1	R2
117	084891-02000	PLUG	8	
118	160011-00011	O-RING	8	R2
119	084891-03000	PLUG	6	
120	160011-00014	O-RING	6	R2
121	084891-04000	PLUG	2	
122	002409-100130	FRONT HOLDER	1	
123	002409-100140	FRONT BUSH	1	
124	002409-100150	STOP PIN	4	
125	002407-100110	A-PLUG	4	R2
126	002409-100160	ROD PIN	2	
127	001300-20118	KNOCK PIN	1	
128	F22-10121	BUSH	1	R1
129	160011-00029	O-RING	2	R1
130	HB50G-10121	BUSH	1	R1
151	002409-110010	PISTON	1	
181	F22-20121	CHECK VALVE	1	
182	002407-120010	PORT BLOCK	1	

ITEM	PART NO.	PART NAME	Q'TY	REMARKS
183	000500-220110	SPRING WASHER	6	
184	102032-14045	SOCKET BOLT	6	
185b	084869-06000	MALE CONNECTOR	1	
B01	160011-00024	*O-RING	1	R2
186	F22-30113	CAP	1	
187	084891-02000	GPF PLUG	2	
188	160011-00011	O-RING	2	R2
189	166152-02000	HOLLOW PLUG	1	
381	002409-250010	MOIL POINT ROD	1	
381	002409-250020	FLAT ROD	1	
381	002409-250030	WEDGE POINT ROD	1	
381	002409-250040	BALL POINT ROD	1	
401	002409-300020	BACK HEAD	1	
402	HB15G-30103	CHARGING VALVE	1	
403	HB20G-30109	PLUG	1	
404	160011-00006	O-RING	1	R2
405	160011-00018	O-RING	1	R2
406	002409-100070	DUAL SEAL	1	R1
407	084891-10000	PLUG	2	
408	160011-00029	O-RING	2	R2
409	084891-12000	PLUG	2	
410	160011-00038	O-RING	2	R2
411	002409-130040	CONNECTOR	2	
412	161011-00044	O-RING	2	R2
413	F45-30114	STICKER	(2)	
451	002409-360010	BOLT	4	
452	002409-360020	WASHER	4	
	902409-920050	SEAL KIT (A) (R1)		SEE PAGE 02-01
	902409-920060	SEAL KIT (B) (R2)		SEE PAGE 03-01

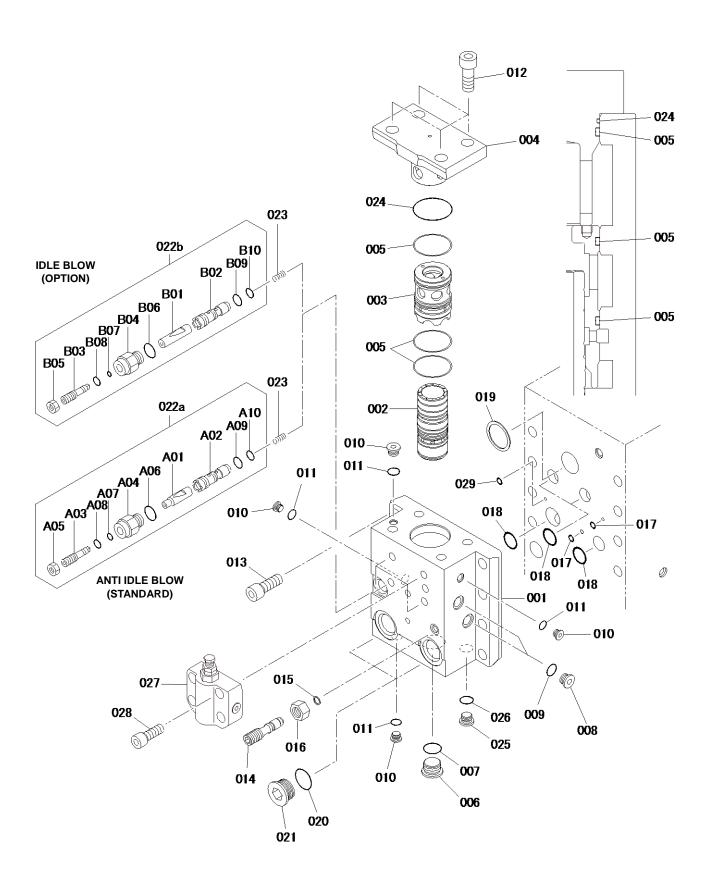
### SERVICE MEMO



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-920050	SEAL KIT (A)		FOR CYLINDER GROUP
851	002409-100040	*U-PACKING	1	
852	002409-100050	*BUFFER RING	1	
853	002409-100060	*SCRAPER	1	
854	002409-100070	*DUAL SEAL	9	
855	002409-100100	*GLIDE RING	1	
856	002409-100110	*STEP SEAL	1	
857	002409-100120	*GLIDE RING	1	
858	HB50G-10120	*PLUG	1	
859	160011-00040	*O-RING	3	
860	160011-00029	*O-RING	2	
861	F22-10121	*BUSH	1	
862	HB50G-10121	*BUSH	1	



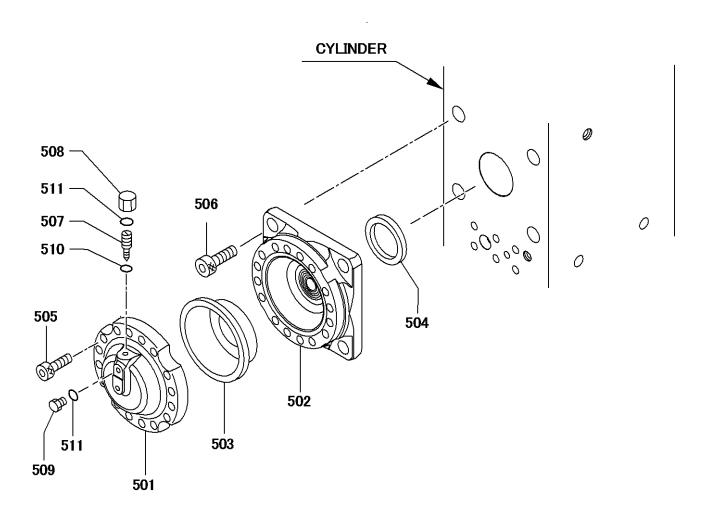
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-920060	SEAL KIT (B)		FOR CYLINDER, BACK HEAD
851	160011-00018	*O-RING	3	·
852	160011-00024	*O-RING	2	
853	160011-00011	*O-RING	10	
854	160011-00014	*O-RING	6	
855	002407-100110	*A-PLUG	4	
856	160011-00006	*O-RING	1	
857	160011-00029	*O-RING	2	
858	160011-00038	*O-RING	2	
859	161011-00044	*O-RING	2	



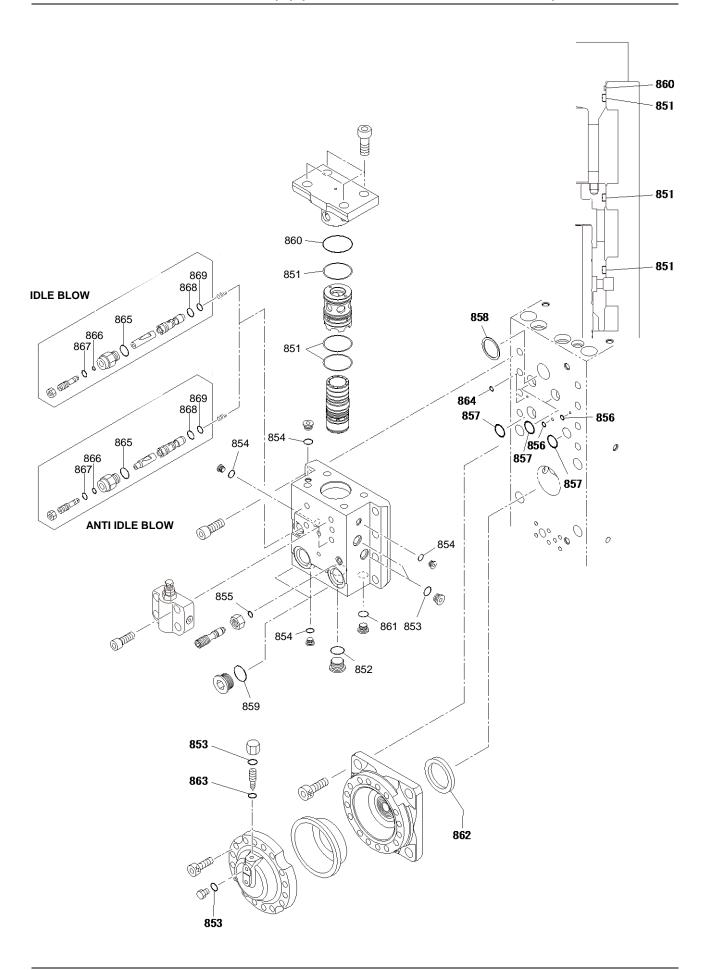
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-130020	VALVE ASSEMBLY		
001	002409-130060	*VALVE HOUSING	1	
002	002409-130020	*VALVE	1	
003	002409-130030	*VALVE RETAINER	1	
004	002409-130050	*VALVE HOUSING COVER	1	
005	002406-130050	*DUAL SEAL	3	R3
006	084891-10000	*PLUG	1	
007	160011-00029	*O-RING	1	R3
800	084891-03000	*PLUG	2	
009	160011-00014	*O-RING	2	R3
010	084891-01000	*PLUG	4	
011	160011-00008	*O-RING	4	R3
012	102033-22050	*SOCKET BOLT	4	
013	102032-20055	*SOCKET BOLT	8	
014	002400-100042	*ADJUSTER	1	
015	002407-130090	*DUAL SEAL	1	R3
016	120133-22000	*NUT	1	
017	161025-00025	*O-RING	2	R3
018	161025-00050	*O-RING	4	R3
019	HB50G-13208	*FACE SEAL	1	R3
020	161011-00044	*O-RING	2	R3
021	084891-14000	*PLUG	2	
022a	F22-13326	*STROKE ADJUSTER	1	ANTI IDLE BLOW
A01	F22-13320	**STROKE VALVE	1	
A02	F22-13121	**STROKE BUSH	1	
A03	F22-13122	**STROKE ADJUSTER	1	
A04	F22-13123	**STROKE PLUG	1	
A05	120133-16000	**FINE THREADED NUT	1	
A06	160011-00024	**O-RING	1	
A07	160011-00009	**O-RNIG	1	
A08	262021-00009	**BACK-UP RING	1	
A09	F22-13522	**DUAL SEAL	1	
A10	F22-13521	**DUAL SEAL	1	
022b	F22-13327	*STROKE ADJUSTER	1	IDLE BLOW
B01	F22-13325	**STROKE VALVE	1	
B02	F22-13121	**STROKE BUSH	1	
B03	F22-13122	**STROKE ADJUSTER	1	

ITEM	PART NO.	PART NAME	Q'TY	REMARKS
B04	F22-13123	**STROKE PLUG	1	
B05	120133-16000	**FINE THREADED NUT	1	
B06	160011-00024	**O-RING	1	R3
B07	160011-00009	**O-RING	1	R3
B08	262021-00009	**BACK-UP RING	1	R3
B09	F22-13522	**DUAL SEAL	1	R3
B10	F22-13521	**DUAL SEAL	1	R3
023	F22-13124	*SPRING	1	
024	160041-00075	*O-RING	1	R3
025	084891-04000	*PLUG	1	
026	160011-00018	*O-RING	1	R3
027	002408-130060	*PRESSURE CONTROL VALVE	1	NEEDLE VALVE
028	102033-16040	*SOCKET BOLT	4	
029	161025-00030	*O-RING	1	R3
	902409-920070	SEAL KIT (C) (R3)		SEE PAGE 06-01
	902407-920090	SEAL KIT (E) PRESSURE CONTROL VALVE		SEE PAGE 15-01

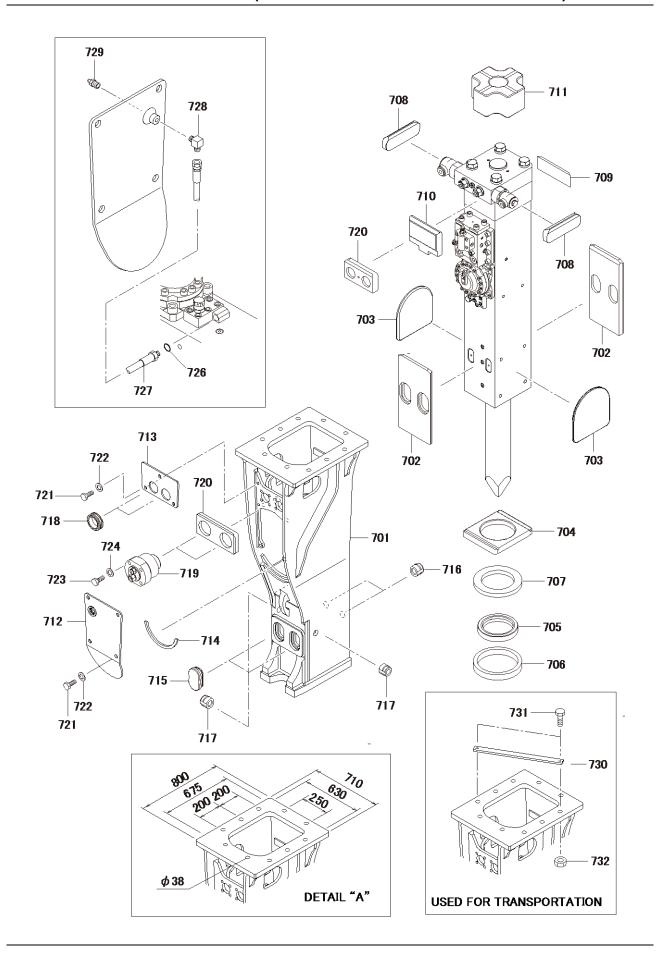
### SERVICE MEMO



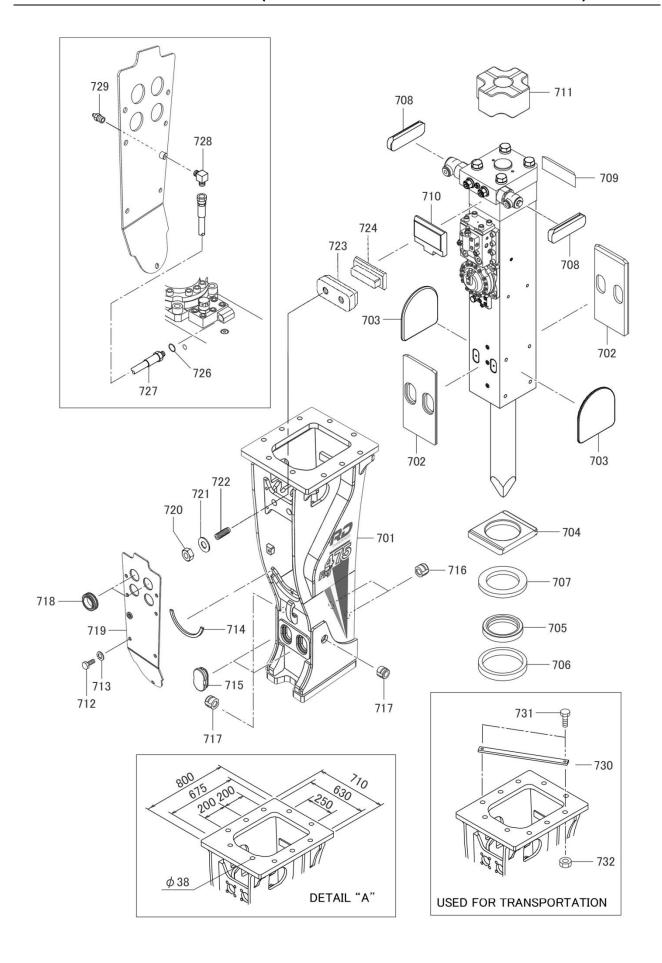
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	F45-70001	ACCUMULATOR ASSEMBLY		
501	HB40G-70101	*ACCUMULATOR COVER	1	
502	F45-70102	*ACCUMULATOR BODY	1	
503	HB40G-70111	*DIAPHRAGM	1	
504	HB40G-70219	*FACE SEAL	1	R3
505	102033-20060	*SOCKET BOLT	16	
506	HB50G-70115	*SOCKET BOLT	4	
507	007120-70134	*VALVE	1	
508	007010-70029	*CAP	1	
509	007010-70030	*PLUG	1	
510	160011-00005	*O-RING	1	R3
511	160011-00014	*O-RING	2	R3
	902409-920070	SEAL KIT (C) (R3)		SEE PAGE 06-01



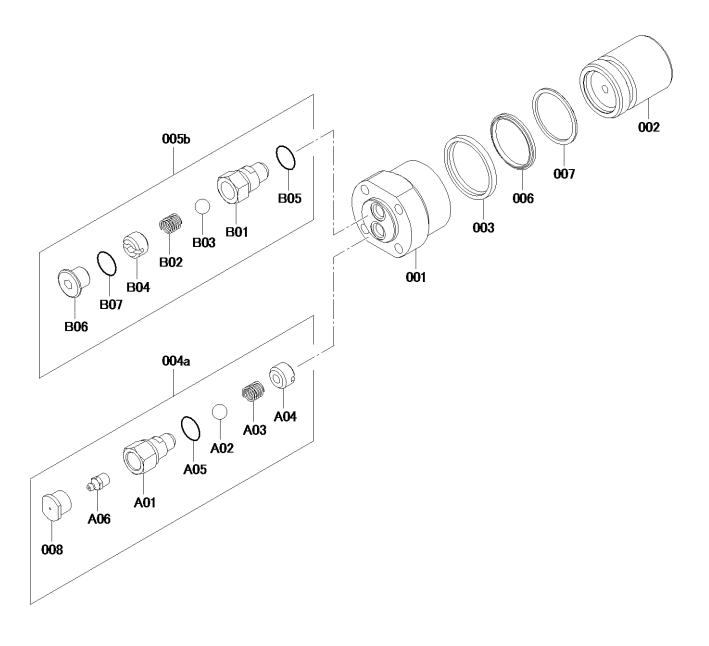
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-920070	SEAL KIT (C)		FOR VALVE, ACCUMULATOR
851	002406-130050	*DUAL SEAL	3	GROUP
852	160011-00029	*O-RING	1	
853	160011-00014	*O-RING	4	
854	160011-00008	*O-RING	4	
855	002407-130090	*DUAL SEAL	1	
856	161025-00025	*O-RING	2	
857	161025-00050	*O-RING	4	
858	HB50G-13208	*FACE SEAL	1	
859	161011-00044	*O-RING	2	
860	160041-00075	*O-RING	1	
861	160011-00018	*O-RING	1	
862	HB40G-70219	*FACE SEAL	1	
863	160011-00005	*O-RING	1	
864	161025-00030	*O-RING	1	
865	160011-00024	*O-RING	1	
866	160011-00009	*O-RING	1	
867	262021-00009	*BACK-UP RING	1	
868	F22-13522	*DUAL SEAL	1	
869	F22-13521	*DUAL SEAL	1	



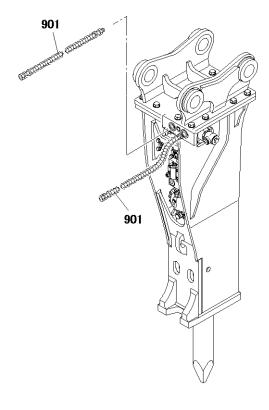
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
701	002409-880011	SV-BOX	1	
702	002409-830020	FRONT DAMPER	2	
703	002408-880020	SIDE DAMPER	2	
704	002409-880020	BOTTOM SPACER	1	
705	002409-830050	PROTECT SEAL	1	
706	002409-830060	DUST PROTECTOR (A)	1	
707	002409-830070	DUST PROTECTOR (B)	1	
708	002409-880030	BACK DAMPER (A)	2	
709	F45-83206	BACK DAMPER (B)	1	
710	002409-880040	BACK DAMPER (C)	1	
711	002409-830090	TOP DAMPER	1	
712	002409-880050	SOUNDPROOF COVER (A)	1	
713	002409-880060	SOUNDPROOF COVER (B)	1	
714	F27-88504	CUSHION	1	
715	002409-830130	PIN PLUG	2	
716	002408-830150	DUST PLUG	2	
717	002408-880080	DUST PLUG	2	
718	F45-88505	GROMMET	2	
719	902407-890010	HYDRAULIC ADJUSTER ASSEMBLY	2	SEE PAGE 09-01
720	002409-880070	PLATE	1	
721	101042-24045	BOLT	7	
722	145012-24000	SPRING WASHER	7	
723	101032-16050	BOLT	8	
724	140112-16000	WASHER	8	
726	161011-00011	O-RING	1	
727	002409-830150	OIL HOSE	1	(L 1200mm)
728	084807-02000	ADAPTER	1	
729	001100-20123E	GREASE NIPPLE	1	
730	F45-88231	FLAT BAR	1	TRANSPORT(WITHOUT TOP BRACKET)
731	101032-36080	BOLT	2	TRANSPORT(WITHOUT TOP BRACKET)
732	120112-36000	NUT	2	TRANSPORT(WITHOUT TOP BRACKET)



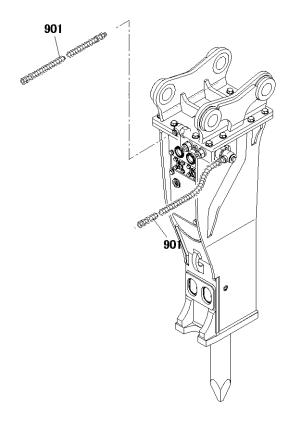
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
701	902409-880012	SV-BOX	1	
*	902409-880013	SV-BOX WITH ARMOUR	1	
702	002409-830020	FRONT DAMPER	2	
703	002408-880020	SIDE DAMPER	2	
704	002409-880020	BOTTOM SPACER	1	
705	002409-830050	PROTECT SEAL	1	
706	002409-830060	DUST PROTECTOR (A)	1	
707	002409-830070	DUST PROTECTOR (B)	1	
708	002409-880030	BACK DAMPER (A)	2	
709	F45-83206	BACK DAMPER (B)	1	
710	002409-880040	BACK DAMPER (C)	1	
711	002409-830090	TOP DAMPER	1	
712	101032-24045	BOLT	7	
713	F5-81114E	NORD-LOCK WASHER	7	
714	F27-88504	CUSHION	1	
715	002409-830130	PIN PLUG	2	
716	002408-830150	DUST PLUG	2	
717	002408-880080	DUST PLUG	2	
718	F45-88505	GROMMET	2	
719	FXJ475-88502	SOUNDPROOF COVER	1	
720	122133-48000E	NUT	2	
721	F70-81114	NORD-LOCK WASHER	2	
722	F35-83211E	DAMPER ADJUSTER	2	
723	FXJ475-83209	SPACER (A)	1	
724	FXJ475-83210	SPACER (B)	1	
726	161011-00011	O-RING	1	(L 1200mm)
727	002409-830150	OIL HOSE	1	
728	084807-02000	ADAPTER	1	
729	001100-20123E	GREASE NIPPLE	1	
730	F45-88231	FLAT BAR	1	TRANSPORT(WITHOUT TOP BRACKET)
731	101032-36080	BOLT	2	TRANSPORT(WITHOUT TOP BRACKET)
732	120112-36000	NUT	2	TRANSPORT(WITHOUT TOP BRACKET)



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-890010	HYDRAULIC ADJUSTER ASSEMBLY		
001	002407-890010	*CYLINDER	1	
002	002407-890020	*ROD	1	
003	002407-890030	*DUST SEAL	1	
004a	002407-890040	*LUBRICATING VALVE ASSEMBLY	1	
A01	002407-890050	**LUBRICATING VALVE	1	
A02	020001-05011	**BALL	1	
A03	020001-05012	**SPRING	1	
A04	020001-05013	**SPRING HOLDER	1	
A05	160011-00018	**O-RING	1	
A06	170312-00000	**GREASE NIPPLE	1	
005b	002407-890060	*RELIEF VALVE ASSEMBLY	1	
B01	002407-890070	**VALVE BODY	1	
B02	002407-890080	**SPRING	1	
B03	020001-05011	**BALL	1	
B04	020001-05013	**SPRING HOLDER	1	
B05	160011-00018	**O-RING	1	
B06	084891-02000	**GPF PLUG	1	
B07	160011-00011	**O-RING	1	
006	085620-70606	*PACKING	1	
007	262023-70060	*BACK-UP RING	1	
800	002407-890090	*PLUG	1	

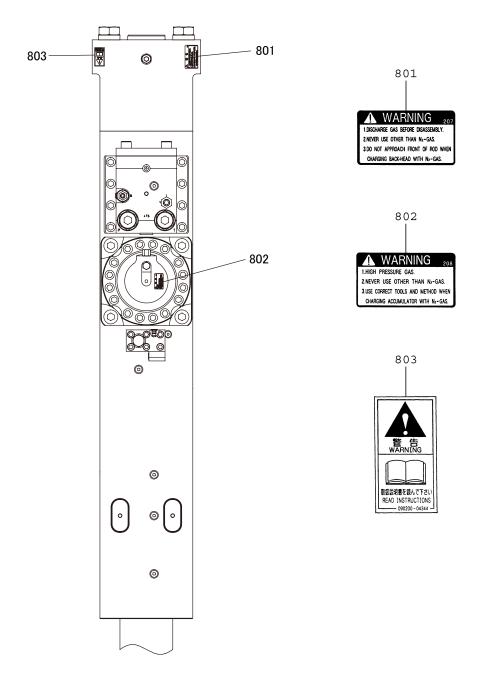




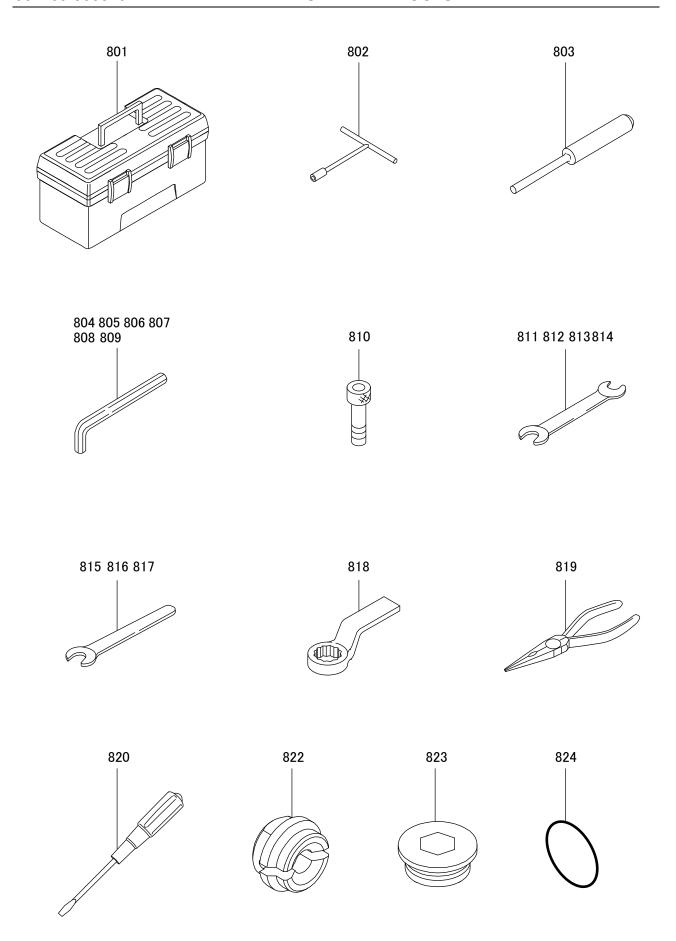


SV-BOX

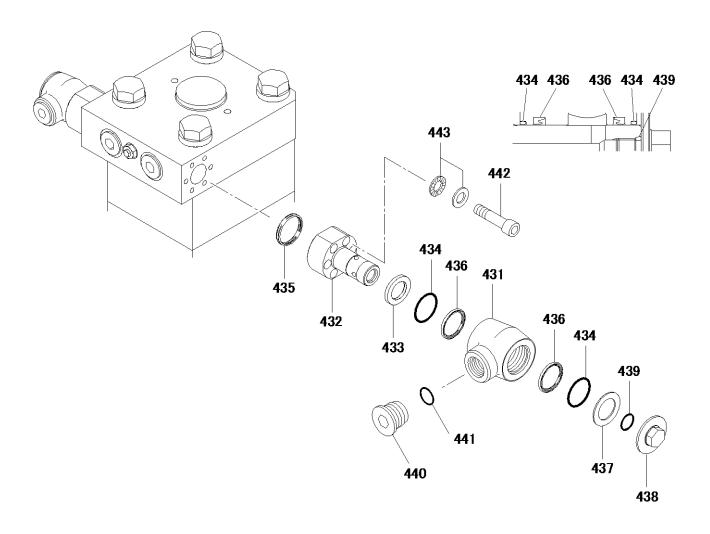
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
901	1001700	HYDRAULIC HOSE ASSEMBLY	2	(L - 2750mm)



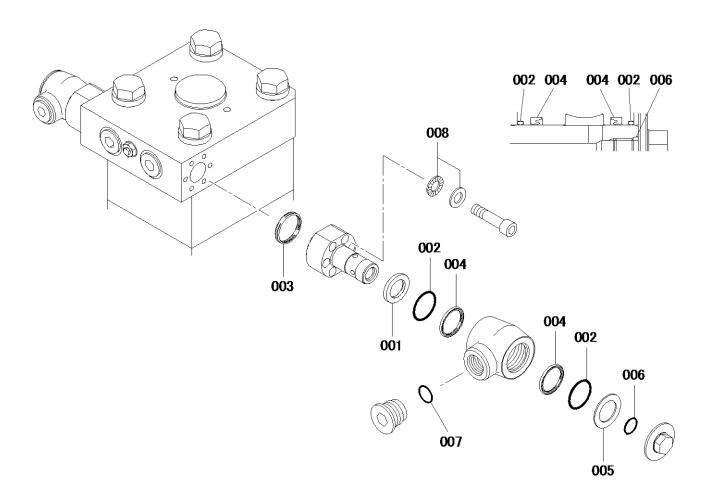
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
01	090200-04207	STICKER (BACK HEAD)	1	ENGLISH
302	090200-04208	STICKER (ACCUMULATOR)	1	ENGLISH
803	090200-04344	WARNING STICKER	1	ENGLISH



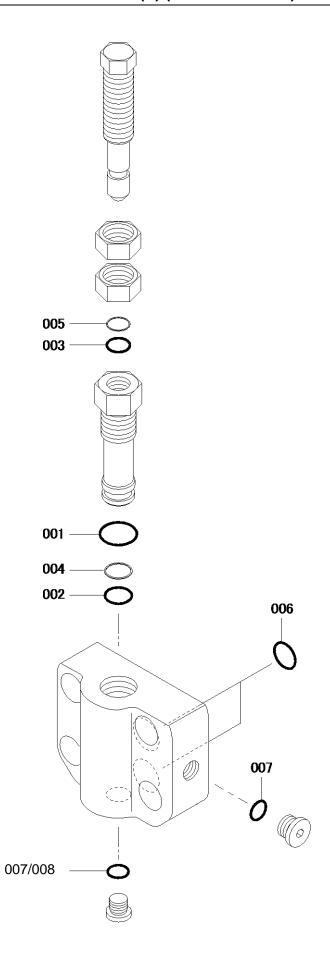
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
801	090012-91016	TOOL BOX	1	
802	090012-25009	14mm T-HANDLED WRENCH	1	
803	HB20G-90107	PRESS PIN	1	
804	090012-17006	5mm SOCKET WRENCH	1	
805	090012-17007	6mm SOCKET WRENCH	1	
806	090012-17008	8mm SOCKET WRENCH	1	
807	090012-17028	12mm SOCKET WRENCH	1	
808	090012-17012	17mm SOCKET WRENCH	1	
809	090012-17014	22mm SOCKET WRENCH	1	
810	102032-12050	SOCKET BOLT	1	
811	090012-12020	17x19mm DOUBLE OPEN ENDED SPANNER	1	
812	090012-12027	22x24mm DOUBLE OPEN ENDED SPANNER	1	
813	090012-12033	27x30mm DOUBLE OPEN ENDED SPANNER	1	
814	090012-12038	32x36mm DOUBLE OPEN ENDED SPANNER	1	
815	090012-11012	19mm SINGLE OPEN ENDED SPANNER	1	
816	090012-11027	50mm SINGLE OPEN ENDED SPANNER	2	
817	090012-11029	55mm SINGLE OPEN ENDED SPANNER	2	
818	HB20G-90102	65mm STRIKING FACE RING SPANNER	1	
819	090012-32001	150mm NEEDLE-NOSE PLIERS	1	
820	090012-41005	8x150mm SLOTTED SCREWDRIVER	1	
822	002407-100110	A-PLUG	2	
823	084891-12000	GPF PLUG	2	
824	160011-00038	O-RING	2	



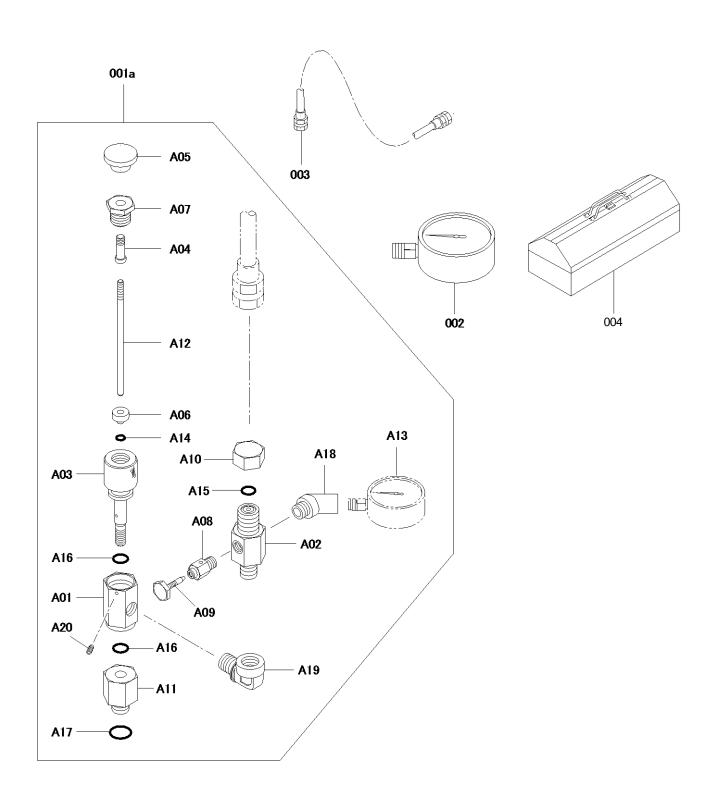
ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-340010	SWIVEL ADAPTER ASSEMBLY		
431	002409-340010	*SWIVEL BODY	1	
432	002409-340020	*SWIVEL ADAPTER	1	
433	F45-34304	*SPACER (A)	1	R4
434	160021-00055	*O-RING	2	R4
435	002409-340030	*DUAL SEAL	1	R4
436	F45-34306	*U-PACKING	2	R4
437	F45-34305	*SPACER (B)	1	R4
438	F45-34203	*PLUG	1	
439	160011-00029	*O-RING	1	R4
440	084891-12000	*PLUG	1	
441	160011-00038	*O-RING	1	R4
442	102033-14065	*SOCKET BOLT	6	
443	F45-34308	*NORD-LOCK WASHER	6	R4



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902409-920080	SEAL KIT(D)		
001	F45-34304	*SPACER (A)	2	
002	160021-00055	*O-RING	4	
003	002409-340030	*DUAL SEAL	2	
004	F45-34306	*U-PACKING	4	
005	F45-34305	*SPACER (B)	2	
006	160011-00029	*O-RING	2	
007	160011-00038	*O-RING	2	
800	F45-34308	*NORD-LOCK WASHER	12	



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
	902407-920090	SEAL KIT (E)		
001	161011-00024	*O-RING	1	
002	161011-00018	*O-RING	1	
003	161011-00009	*O-RING	1	
004	262021-00018	*BACK-UP RING	1	
005	262021-00009	*BACK-UP RING	1	
006	161025-00025	*O-RING	2	
007	161011-00014	*O-RING	2	
800	160011-00018	*O-RING	1	EU version from July 2020



ITEM	PART NO.	PART NAME	Q'TY	REMARKS
001a	002407-920010	HIGH PRESSURE GAS CHARGING KIT	1	
A01	*	*CHARGING BODY	1	
A02	*	*CHARGING CONNECTOR	1	
A03	*	*SHAFT	1	
A04	*	*SLEEVE	1	
A05	*	*CAP	1	
A06	*	*COLLAR	1	
A07	*	*BUSHING	1	
A08	*	*VALVE BODY	1	
A09	*	*PLUG	1	
A10	*	*CAP	1	
A11	*	*CONNECTOR	1	
A12	*	*ROD	1	
A13	002407-920140	*PRESSURE GAUGE	(1)	
A14	160011-00003	*O-RING	1	
A15	160011-00009	*O-RING	1	
A16	160011-00011	*O-RING	2	
A17	160011-00014	*O-RING	1	
A18	*	*STREET ELBOW,HIGH PRESSURE	1	
A19	*	*STREET ELBOW,HIGH PRESSURE	1	
A20	*	*SET SCREW	1	
002	002407-920140	PRESSURE GAUGE	1	
003	001200-80015	CHARGING HOSE	1	
004	090012-91007	TOOL BOX	1	



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