# **CERTIFICATE OF ANALYSIS**

(Certificate No. SZ-C044010-1057)

Analysis Date: 08/03/2021 Re-test Date: 05/03/2023

## Clopidogrel Impurity E

## Identification

Chemical Name : 4-chloro-3-(1-(6,7-dihydrothieno[3,2-c]pyridin-5(4H)-yl)-2-methoxy-2-

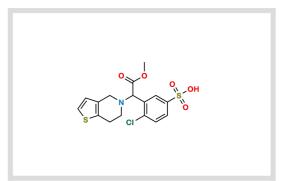
oxoethyl)benzenesulfonic acid

**CAT No.** : SZ-C044010

CAS No. : NA

Molecular Formula : C16H16ClNO5S2

Molecular Weight : 401.9



#### **Analytical Information**

**Batch Code** : SRL-447-52 **HPLC Purity** : 98.90 %

Solubility : ACN:H2O(8:2) Mass : Confirm

Appearance of product : Off White Solid IR Analysis : Confirm

**Long Term Storage** : 2-8 °C for long term storage 1H NMR : Confirm

Weight Loss By TGA : 0.55 % 13C NMR : Confirm

**DEPT Analysis** : Confirm

#### Additional Information

% Potency = [100 - 0.55 ( Wt loss by TGA )] X [ 98.90 (HPLC Purity)] / 100 = 98.36 %

**Recommendation**: Released

	Department	Signature	Date
Prepared and Reviewed by	Analytical		
Approved By	Quality Control		

Attachments : HPLC, Mass, 1H NMR, IR, TGA, 13C NMR, DEPT

**Shipping Condition** : All Products are stable to be shipped at room temperature, unless otherwise specified.