

## PRODUCT SUBMISSION FORM

Submission Date: 15/09/2022 Scientist Name: Tarang Kaneria

Journal Date: 30/09/2022 Team Leader Name: Tarang Kaneria

Chemist: 213

Catelogue No. : SZ-F005010

Project Name : Formoterol

Formoterol Fumarate

**Product Name:** Dihydrate EP Impurity I (R,S-

isomer) ((R,S)-Formoterol)

**CAS No.:** 67346-51-4

Mole. Weight: 344.4

Mole. Formula: C19H24N2O4

Batch Code: SRL-Test-00256 Quantity Submitted: 1222

Ref. 1H/HPLC/MS Code: 1H Status: SER Pending

HPLC/GC/ELSD Date: 30/09/2022 Chromatography: 123 %

MS Analysis: ESI Type Of Compound: Impurity

State Of Compound: Off-White If Salt Mention the Name: Free

No Of Steps of Final Route: 2 Earlier Synthesized: Yes

Temp Sensitive

IR, Mass, HPLC/GC/ELSD, NM

Additional Analysis: R,APCI Mass,NMR Remark: ,

Interpretaion,LCMS

Stability Related Comment : Stability :

Physical State: Hygroscopic Solid

Stability data in solution form after 7 days :

Stability data in solid form after 7 days :

Any of last 3 step NMR done?: No

Any of last 2 step crystallization done? : No

Purification By: Preparative HPLC