CERTIFICATE OF ANALYSIS

(Certificate No. SZ-L024041-0435)

Analysis Date: 18/11/2020 Re-test Date: 11/03/2022

Linagliptin Impurity 27

Identification

Chemical Name : (R)-7-(but-2-yn-1-yl)-3-methyl-1-((4-methylquinazolin-2-yl)methyl)-8-(piperidin-3-

ylamino)-3,7-dihydro-1H-purine-2,6-dione

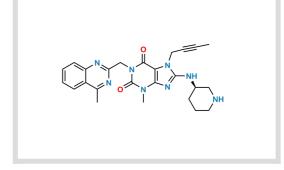
CAT No. : SZ-L024041

CAS No. : 1446263-38-2

Molecular Formula : C25H28N8O2

Molecular Weight : 472.55

Synonyms : Des-(R)-piperidin-3-amine 8-(R)-(Piperidin-3-ylamino) Linagliptin



Analytical Information

Batch Code : SRL-116-75 **HPLC Purity** : 97.49 %

Solubility : ACN:Water (80:20) Mass : Confirm

Appearance of product: Brown solid IR Analysis: Confirm

Long Term Storage : 2–8 °C for long term storage 1H NMR : Confirm

Weight Loss By TGA : 1.45%

Additional Information

% Potency = $[100 - 1.45 \text{ (Wt loss by TGA)}] \times [97.49 \text{ (HPLC Purity)}] / 100 = 96.08 \%$

Recommendation: Released

	Department	Signature	Date
Prepared and Reviewed by	Analytical		
Approved By	Quality Control		

Attachments : HPLC, Mass, NMR, IR, TGA

Shipping Condition : All Products are stable to be shipped at room temperature, unless otherwise specified.