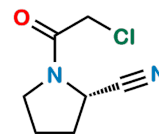


<b>Submission Date :</b>	11/02/2022	<b>Scientist Name :</b>	Parth Suthar
<b>Journal Date :</b>	28/02/2021	<b>Team Leader Name :</b>	parth suthar
<b>Chemist :</b>	test		
<b>Catalogue No. :</b>	SZ-V008003		
<b>Project Name :</b>	Vildagliptin		
<b>Product Name :</b>	Vildagliptin Chloroacetyl Nitrile (S)-Isomer		
<b>CAS No. :</b>	207557-35-5		
<b>Mole. Weight :</b>	172.6		
<b>Mole. Formula :</b>	C7H9ClN2O		



<b>Batch Code :</b>	SRL-TEST-123456	<b>Quantity Submitted :</b>	300
<b>Ref. 1H/HPLC/MS Code :</b>	200	<b>1H Status :</b>	SER Submitted
<b>HPLC/GC/ELSD Date :</b>	28/02/2022	<b>Chromatography :</b>	10 %
<b>MS Analysis :</b>	ESI	<b>Type Of Compound :</b>	Impurity
<b>State Of Compound :</b>	Colourless ( <b>Hygroscopic</b> )	<b>If Salt Mention the Name :</b>	Salt ( <b>456312</b> )
<b>No Of Steps of Final Route :</b>	2	<b>Earlier Synthesized :</b>	Yes

Hygroscopic Photostability

**Additional Analysis :** IR,Mass,HPLC/GC/ELSD,NMR,  
TGA,CMR,ROI,CMR  
Interpretation,APCI Mass,NMR  
Interpretation

**Remark :**

**Stability Related Comment :**

**Stability :**

**Physical State :** Hygroscopic Solid

**Stability data in solution form after 7 days :** Stable

**Stability data in solid form after 7 days :** Unstable

**Any of last 3 step NMR done ? :** No

**Any of last 2 step crystallization done? :** No

**Purification By :** Column Purification