# Automatic Planning for Supply Chain Management

Alexandre Yukio Ichida

#### **Problem**

- Supply chain is a network composed of organizations that exchange products in order to attend the final consumer.
- Retail and Industry (Vendor)
- Win-win situation
- The organizations in a supply chain must avoid situations such as stock-out and excess of stock

## **Solution**

- Using Automated Planning to generate a set of actions that helps in stock management
- Create a Domain Model using PDDL
- Plan Metrics

# **Domain Definition**

- Retailer and Vendor
- Predicate:
  - Connected
- Actions:
  - Order
  - Replenish
  - Produce
  - Attend Monthly Demand

#### **Predicate Connected**

- (connected ?v vendor ?r retail)
- Informs whether a retailer R and vendor V can exchange products.

#### Order

Order made by a retailer R requesting products from the vendor V

```
(:action order
  :parameters (?r - retail ?i - vendor)
  :precondition (and
    (connected ?i ?r)
  effect (and
    (increase (received-orders ?i ?r) 1)
    (increase (total-orders ?i) 1)
    (increase (total-cost) 1)
```

# Replenish

Action made by a vendor to replenish their items in the retail stock

```
(:action replenish
  :parameters (?i - vendor ?r - retail)
  :precondition (and
   (> (made-items ?i) 0)
   (>= (received-orders ?i ?r) 1)
  :effect (and
    (increase (stock ?r ?i) 1)
    (decrease (made-items ?i) 1)
    (decrease (received-orders ?i ?r) 1)
```

#### **Produce**

Action made by a vendor to produce items to replenish all of the connected retailers

```
(:action produce-low
 :parameters (?i - vendor)
  :precondition (and
   (>= (total-orders ?i) 1)
   (< (made-items ?i) (storage-limit ?i))
  :effect (and
    (increase (made-items ?i) 1)
    (increase (total-cost) 1)
    (decrease (total-orders ?i) 1)
```

# **Attend Monthly Demand**

 Action that represents the monthly demand of a retailer, given the products of a related vendor

```
(:action attend-monthly-demand
  :parameters (?r - retail ?i - vendor)
  :precondition (and
   (>= (stock ?r ?i)
    (monthly-demand ?r ?i))
  :effect (and
   (decrease (stock ?r ?i) (monthly-demand ?r ?i)
   (increase (demand ?r ?i) 1)
```

# **Planners**

Planner	Numeric	Plan Metric	Typing
ENHSP	Support	Support	Support
LPG-TD	Support	Partially	Support
Metric-FF	Support	Partially	Support
Fast Downward	No	No	No

# Simple Problem

- 1 retailer
- 1 vendor
- Goal: Attend the demand of 1 month

```
(define (problem simple-problem)
(:domain supply-chain)
(:objects
    walmart - retail
    procter - vendor
(:init
    (= (total-cost) 0)
    (= (total-orders procter) 0)
    (= (made-items procter) 0)
    (= (storage-limit procter) 10)
    (= (max-capacity procter) 3)
    (connected procter walmart)
    (= (stock walmart procter) 0)
    (= (monthly-demand walmart procter) 5)
    (= (demand walmart procter) 0)
    (= (received-orders procter walmart) 0)
(:goal (and (= (demand walmart procter) 1)))
(:metric minimize (total-cost))
```

# **Simple Problem - Results**

#### Plan without Metric

```
(order-high walmart procter)
(produce-high procter)
(order-high walmart procter)
(produce-high procter)
(replenish-high procter walmart)
(replenish-high procter walmart)
(attend-monthly-demand walmart procter)
```

Retailer stock level: 6 products

#### Plan with Metric

```
(order-low walmart procter)
(order-low walmart procter )
(produce-low procter)
(replenish-low procter walmart)
(replenish-low procter walmart)
(replenish-low procter walmart)
(order-high walmart procter)
(produce-high procter)
(replenish-high procter walmart)
(attend-monthly-demand walmart procter)
```

Retail stock level: 5 products

## **Near Real Problem**

- 2 retailers
- 2 vendors
- 1 retailer connected with 2 vendors
- 1 retailer connected with 1 vendor

## **Near Real Problem - Results**

Approach	Evaluated States	Duration	Metric
Inadmissible Heuristic	427	648	-
Inadmissible Heuristic + Plan Metric	355	558	29
Admissible Heuristic	595155	159708	-
Admissible Heuristic + Plan Metric	1066431	292866	22

#### **Conclusion and Future Work**

- With a existing planner, our domain definition results in a set of actions that help the parties in a supply chain
- Item category may be approached
- Temporal Planning