

Shenzhen TongYiFang Optoelectronic Technology CO.,Ltd.

FORM NO.:2016.01.01

# TYF High Power Copper Base LED (CoB) Acknowledgment

客户名称(Customer's Name):

客户品号(Customer's Series No.):

产品型号(Model No.): Z100-TY CoB Chips (20/30/40/50/60/70/80/100W)

送样日期(Date of Sample):

厂商 Manufacturer		确认(品质部) Confirmation(Quality Dep.)	确认(技术部) Confirmation(Technology Dep.)		
制作:	Dai Yiao Dong	□ 接受(Accept)	□ 接受(Accept)		
Drafter Dai Xiao Dong		□ 不接受(Reject)	□ 不接受(Reject)		
审核: Checked	Huang Wen Ping	审核: Checked	审核: Checked		
核准: Approve d	Yao Bing	核准: Approve d	核准: Approved		

This specification shall come into effect upon signatures by both parties.



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### 1. Application

This specification applies to Z100-TY LED CoB Chips (20/30/40/50/60/70/80/100W) Module Only.

#### 1.1 Features

High efficacy, high lumen, LM-80 standard

70Ra, Which is qualified for outdoor lighting, industrial lighting International standard

20-50W Copper base thermal conductivity is 378W/M\*K ,60-100W 401W/M\*K

Secondary packaging technology

Beam Angle: 120°

RoHS EN62471 Approved

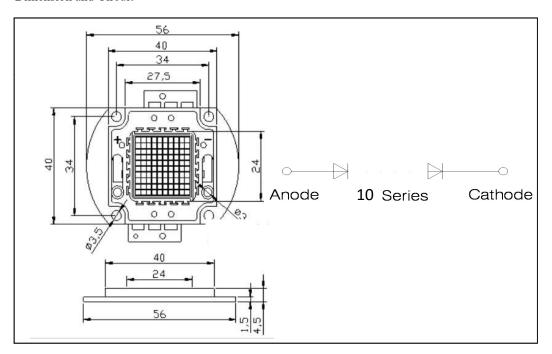
Suitable for manual welding

Anti-sulfur



### 2. Main Application: Outdoor lighting, Industrial lighting

Dimension and Circuit



Unit: mm Tolerance: ±0.2mm Base material: Copper base



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### 3. Characteristics

#### 3-1. Absolute Maximum Ratings

#### (20W)

Item	Symbol	Value	Unit
Max Power	P	23.8	W
DC Forward Current	IF	700	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	${\mathbb C}$
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$
Thermal Resistance	RθJ-В	1.1	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

#### (30W)

Item	Symbol	Value	Unit
Max Power	P	35.7	W
DC Forward Current	IF	1050	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}$ C
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$ C
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}\!\mathbb{C}$
Thermal Resistance	RθJ-В	0.75	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350℃/3-5S	

#### (40W)

(4011)							
Item	Symbol	Value	Unit				
Max Power	P	47.6	W				
DC Forward Current	IF	1400	mA				
Reverse Voltage	$V_R$	-50	V				
Junction Temperature	Tj	130	$^{\circ}$				
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$				
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$				
Thermal Resistance	RθJ-В	0.57	°C/W				
Electrostatic Limit	ESD	2000	V				
Soldering Temperature		350℃/3-5S					

### (50W)

Item	Symbol	Value	Unit
Max Power	P	59.5	W
DC Forward Current	IF	1750	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}$
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$
Thermal Resistance	RθJ-В	0.46	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

#### **Additional Remarks**

- 1.Max power and positive current mean the maximum setting value of the bottom temperature of led light source by using the appropriate heat sink
- 2.Originally connection error and off-limits voltage may damage LED chip.
- 3.Different temperatures, corresponding temperature test point on the next, said LED light should operate follow derating curve on the text.
- 4. Test result based on testing Bridgelux 45mil

#### **Additional Remarks**

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### (60W)

Item	Symbol	Value	Unit
Max Power	P	71.4	W
DC Forward Current	IF	2100	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}\mathbb{C}$
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$
Thermal Resistance	RθJ-В	0.4	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

### (70W)

Item	Symbol	Value	Unit
Max Power	P	83.3	W
DC Forward Current	IF	2450	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}\mathbb{C}$
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$
Thermal Resistance	RθJ-В	0.36	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

### (80W)

Item	Symbol	Value	Unit
Max Power	P	92.2	W
DC Forward Current	IF	2800	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}$ C
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$ C
Thermal Resistance	RθJ-В	0.33	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

### (100W)

Item	Symbol	Value	Unit
Max Power	P	119	W
DC Forward Current	IF	3500	mA
Reverse Voltage	$V_R$	-50	V
Junction Temperature	Tj	130	$^{\circ}$
Operating Temperature	$T_{OPR}$	-30~+60	$^{\circ}$
Storage Temperature	$T_{STG}$	-35~+100	$^{\circ}$
Thermal Resistance	RθJ-В	0.31	°C/W
Electrostatic Limit	ESD	2000	V
Soldering Temperature		350°C/3-5S	

#### **Additional Remarks**

- 1.Max power and positive current mean the maximum setting value of the bottom temperature of led light source by using the appropriate heat sink.
- 2.Originally connection error and off-limits voltage may damage LED chip.
- 3.Different temperatures, corresponding temperature test point on the next, said LED light should operate follow derating curve on the text.
- 4. Test result based on testing Bridgelux 45mil

#### **Additional Remarks**

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#### **Additional Remarks**

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- 4. Test result based on testing Bridgelux 45mil

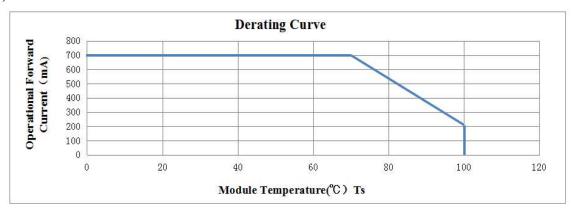


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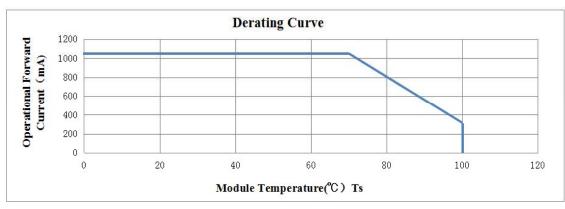
### 3-2. Derating Curve:

Note: In order to keep the temperature below the rated, please make sure the radiator has enough heat dissipation performance.

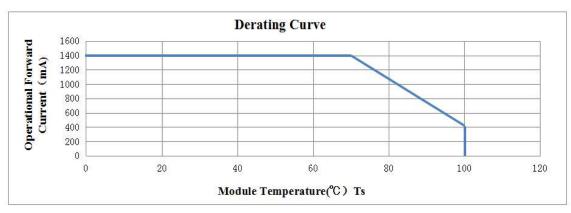
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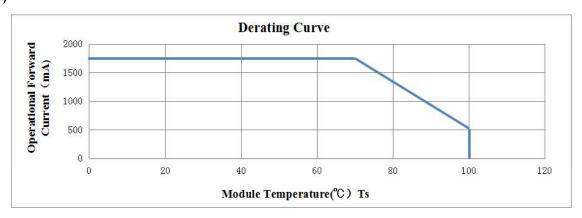
### (30W)



# (40W)



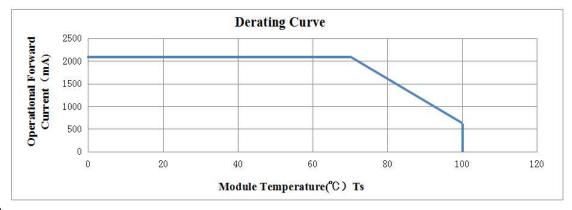
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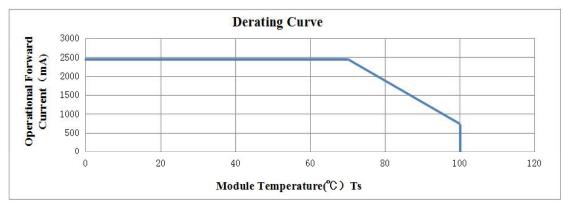


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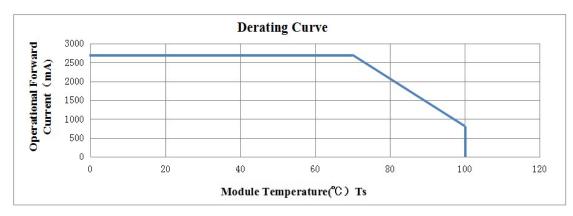
(60W)



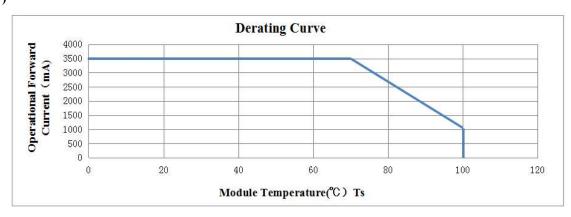
(70W)



(80W)



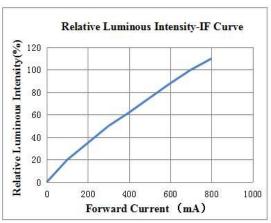
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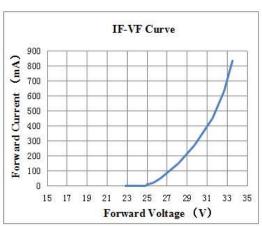


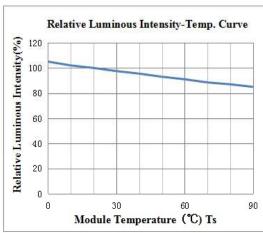


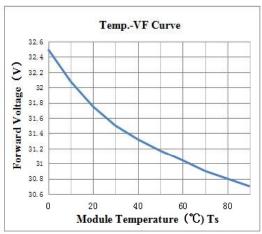
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# 3-3 Other Optical Curves(Ta=25°C) (20W)

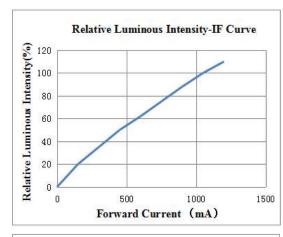


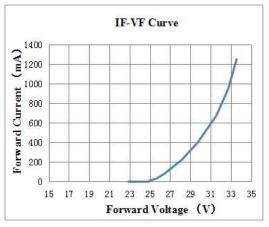


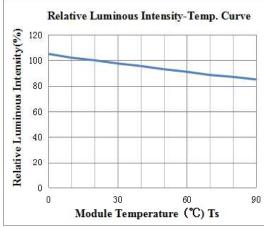


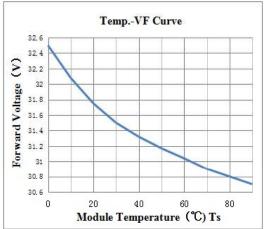


(30W)





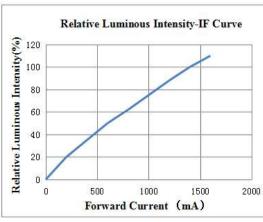


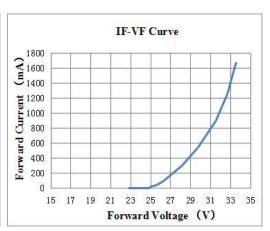


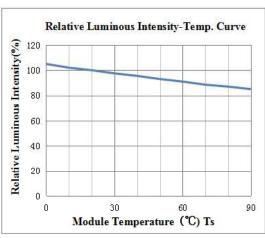


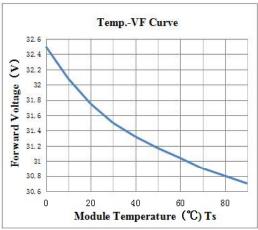
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(40W)

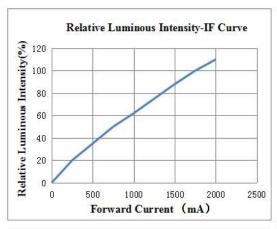


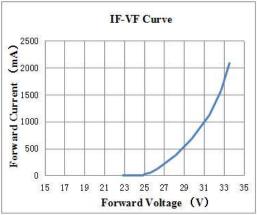


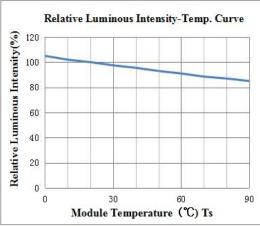


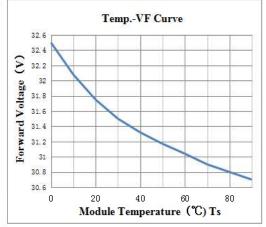


(50W)





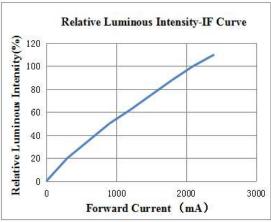


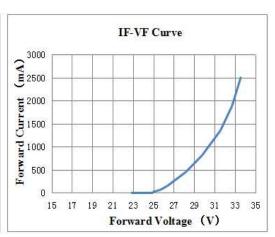


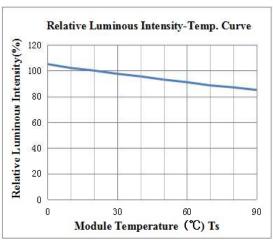


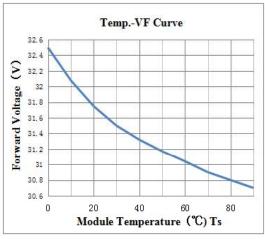
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(60W)

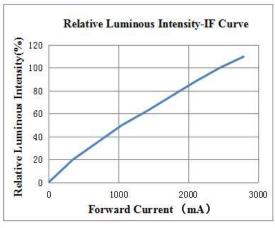


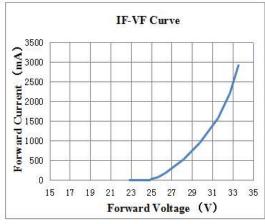


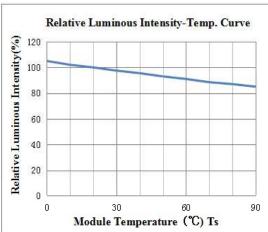


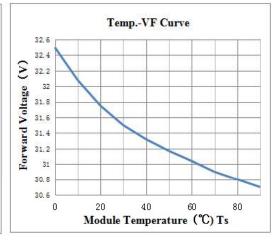


(70W)





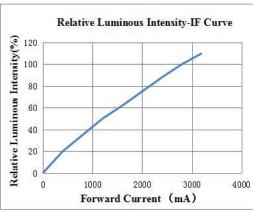


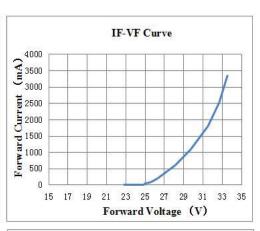


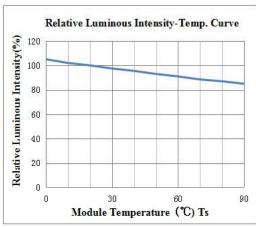


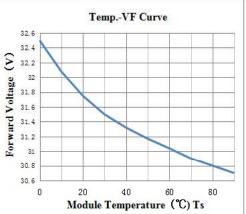
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(80W)

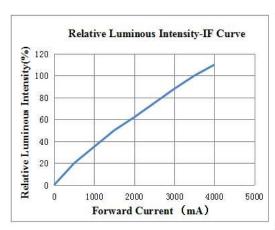


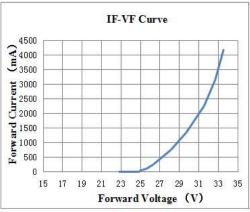


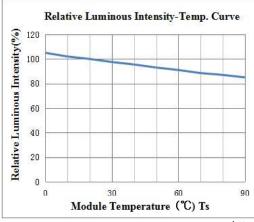


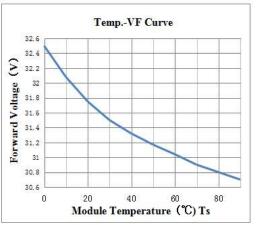


(100W)









Attention: The characteristics of data described by this page are for reference only(Unassured Data)



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# 4. Optical Characteristics:

(20W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=700mA /Ta=25 ℃	/	30	32.5	34	/	V
		CCT: 6000K 700mA	70	2700	2800	2900	>130	_
Luminous Flux	Bridgelux 45mil	CCT: 4000K 700mA	70	2700	2800	2900	>130	Lm (Lm/W)
Tiux 45iiii		CCT: 3000K 700mA	70	2500	2550	2600	>120	
Luminous Epistar Flux 33mil		CCT: 6000K 700mA	70	2400	2500	2600	>115	
	1 *	CCT: 4000K 700mA	70	2400	2500	2600	>115	Lm (Lm/W)
		CCT: 3000K 700mA	70	2200	2300	2400	>105	
Luminous Sanan Flux 35mil	CCT: 6000K 700mA	70	2400	2500	2600	>115	_	
	Sanan 35mil	CCT: 4000K 700mA	70	2400	2500	2600	>115	Lm (Lm/W)
		CCT: 3000K 700mA	70	2200	2300	2400	>105	

(30W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=1050mA /Ta=25 ℃	/	30	32.5	34	/	V
		CCT: 6000K 1050mA	70	4050	4200	4350	>130	_
Luminous Flux	Bridgelux 45mil	CCT: 4000K 1050mA	70	4050	4200	4350	>130	Lm (Lm/W)
		CCT: 3000K 1050mA	70	3750	3825	3900	>120	(2.1.2 , , ,
		CCT: 6000K 1050mA	70	3600	3750	3900	>115	Lm (Lm/W)
Luminous Flux	Epistar 33mil	CCT: 4000K 1050mA	70	3600	3750	3900	>115	
Tiux 33iii		CCT: 3000K 1050mA	70	3300	3450	3600	>105	
Luminous Sanan Flux 35mil		CCT: 6000K 1050mA	70	3600	3750	3900	>115	_
	Sanan 35mil	CCT: 4000K 1050mA	70	3600	3750	3900	>115	Lm (Lm/W)
		CCT: 3000K 1050mA	70	3300	3450	3600	>105	

(40W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=1400mA /Ta=25 ℃	/	30	32.5	34	/	V
		CCT: 6000K 1400mA	70	5400	5600	5800	>130	
Luminous Flux	Bridgelux 45mil	CCT: 4000K 1400mA	70	5400	5600	5800	>130	Lm (Lm/W)
1 14/1		CCT: 3000K 1400mA	70	5000	5100	5200	>120	(2112)
		CCT: 6000K 1400mA	70	4800	5000	5200	>115	Lm (Lm/W)
Luminous Flux	Epistar 33mil	CCT: 4000K 1400mA	70	4800	5000	5200	>115	
Tiux 33iiii	331111	CCT: 3000K 1400mA	70	4400	4600	4800	>105	(2112 11 )
	_	CCT: 6000K 1400mA	70	4800	5000	5200	>115	_
Luminous Flux	Sanan 35mil	CCT: 4000K 1400mA	70	4800	5000	5200	>115	Lm (Lm/W)
l lux	331111	CCT: 3000K 1400mA	70	4400	4600	4800	>105	Link 11 /

(50W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=1750mA /Ta=25 ℃	/	30	32.5	34	/	V
	F : 1	CCT: 6000K 1750mA	70	6750	7000	7250	>130	
Luminous   1 Flux	Bridgelux 45mil	CCT: 4000K 1750mA	70	6750	7000	7250	>130	Lm (Lm/W)
	431111	CCT: 3000K 1750mA	70	6250	6375	6500	>120	
	Epistar 33mil	CCT: 6000K 1750mA	70	6000	6250	6500	>115	Lm (Lm/W)
Luminous Flux		CCT: 4000K 1750mA	70	6000	6250	6500	>115	
110/1	331111	CCT: 3000K 1750mA	70	5500	5750	6000	>105	(Lill III)
	~	CCT: 6000K 1750mA	70	6000	6250	6500	>115	Lm (Lm/W)
Luminous Flux	Sanan 35mil	CCT: 4000K 1750mA	70	6000	6250	6500	>115	
TIUA	SSIIII	CCT: 3000K 1750mA	70	5500	5750	6000	>105	

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	1	n	N	7
(	o	U	W	/

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=2100mA /Ta=25 ℃	/	30	32.5	34	/	V
		CCT: 6000K 2100mA	70	8100	8400	8700	>130	_
Luminous Flux	Bridgelux 45mil	CCT: 4000K 2100mA	70	8100	8400	8700	>130	Lm (Lm/W)
		CCT: 3000K 2100mA	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	7650	7800	>120		
		CCT: 6000K 2100mA	70	7200	7500	7800	>115	_
Luminous Flux	Epistar 33mil	CCT: 4000K 2100mA	70	7200	7500	7800	>115	Lm (Lm/W)
		CCT: 3000K 2100mA	70	6600	6900	7200	>105	
	_	CCT: 6000K 2100mA	70	7200	7500	7800	>115	_
Luminous Flux	Sanan 35mil	CCT: 4000K 2100mA	70	7200	7500	7800	>115	Lm (Lm/W)
1 Tun	2011111	CCT: 3000K 2100mA	70	6600	6900	7200	>105	2

# (70W)

(1011)								
Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=2450mA /Ta=25 ℃	/	30	32.5	34	/	V
		CCT: 6000K 2450mA	70	9450	9800	10150	>130	_
Luminous E	Bridgelux 45mil	CCT: 4000K 2450mA	70	9450	9800	10150	>130	Lm (Lm/W)
1 14.1	131111	CCT: 3000K 2450mA	70	8750	8925	9100	>120	
	Epistar 33mil	CCT: 6000K 2450mA	70	8400	8750	9100	>115	
Luminous Flux		CCT: 4000K 2450mA	70	8400	8750	9100	>115	Lm (Lm/W)
1 14.1		CCT: 3000K 2450mA	70	7700	8050	8400	/ >130 >130 >120 >115	(Lin/W)
		CCT: 6000K 2450mA	70	8400	8750	9100	>115	_
Luminous Flux	Sanan 35mil	CCT: 4000K 2450mA	70	8400	8750	9100	>115	Lm (Lm/W)
1 14.1		CCT: 3000K 2450mA	70	7700	8050	8400	>105	

# (80W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=2800mA /Ta=25 ℃	/	30	32.5	34	/	V
	- · · ·	CCT: 6000K 2800mA	70	10800	11200	11600	>130	-
Luminous Flux	Bridgelux 45mil	CCT: 4000K 2800mA	70	10800	9800	11600	>130	Lm (Lm/W)
		CCT: 3000K 2800mA	70	10000	8925	10400	>120	
	Epistar 33mil	CCT: 6000K 2800mA	70	9600	8750	10400	>115	Lm (Lm/W)
Luminous Flux		CCT: 4000K 2800mA	70	9600	8750	10400	>115	
		CCT: 3000K 2800mA	70	8800	8050	9600	/ >130 >130 >120 >115	
		CCT: 6000K 2800mA	70	9600	8750	10400	>115	_
Luminous Flux	Sanan 35mil	CCT: 4000K 2800mA	70	9600	8750	10400	>115	Lm (Lm/W)
2 10.11		CCT: 3000K 2800mA	70	8800	8050	9600	>105	

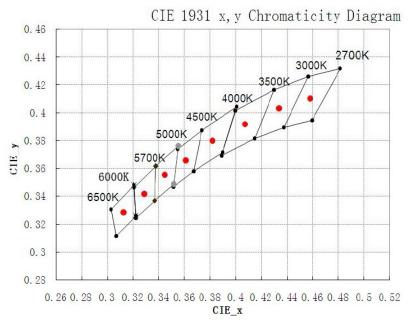
# (100W)

Parameter	Symbol	Condition	CRI	Min.	Тур.	Max.	Lm/W	Unit
Forward Voltage	VF	IF=3500mA /Ta=25 ℃	/	30	32.5	34	/	V
	F : 1 - 1	CCT: 6000K 3500mA	70	13500	14000	14500	>130	
Luminous Flux	Bridgelux 45mil	CCT: 4000K 3500mA	70	13500	14000	14500	>130	Lm (Lm/W)
1107 43111	101111	CCT: 3000K 3500mA	70	12500	12750	13000	>120	
		CCT: 6000K 3500mA	70	12000	12500	13000	>115	_
Luminous Flux	Epistar 33mil	CCT: 4000K 3500mA	70	12000	12500	13000	>115	Lm (Lm/W)
1 14.1	551111	CCT: 3000K 3500mA	70	11000	11500	12000	>105	(2112 117)
Luminous Flux		CCT: 6000K 3500mA	70	12000	12500	13000	>115	Lm (Lm/W)
	Sanan 35mil	CCT: 4000K 3500mA	70	12000	12500	13000	>115	
1 10.1	501111	CCT: 3000K 3500mA	70	11000	11500	12000	>105	



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#### 5. Color Area:



Center Color	2725K	3045K	3560K	3985K	4550K	5028K	5665K	6530K
X	0.4578	0.4338	0.4082	0.3818	0.3607	0.3447	0.329	0.3123
Y	0.4101	0.403	0.3918	0.3797	0.3675	0.3553	0.3417	0.3282

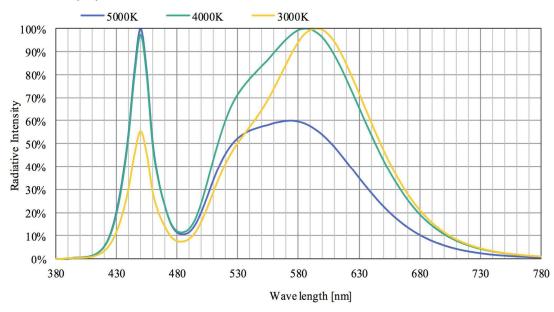
#### Attentions:

Testing environment 25 °C, 300ms, and color temperature will change if tested in different current and environment. Tolerance among different testing machine: Voltage:  $\pm 3\%$ , Lumen  $\pm 10\%$ , CRI  $\pm 2$ Ra, Color coordinate  $\pm 0.005$ . Color area can be controlled 4-6 steps within MacAdam Ellipse. Bin of color temperature refers to ANSI C78.377-2008.

### 6.Characteristics Diagram(TYP)

### 6-1 Relative Spectral Distribution Graph:

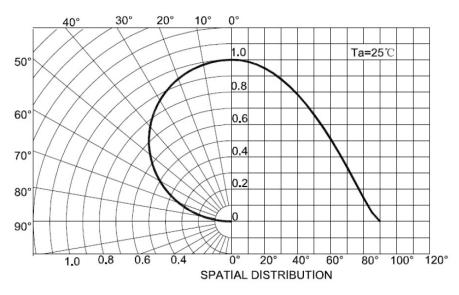
### Spectrum: CRI(Ra) 70Min.





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#### 6-2 Luminous Flux Distribution



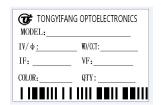
### 7. Reliability

### 7-1. Testing Items and Testing Conditions

Serial No.	Test Item	tem Test Condition Sample Quan		Sample Quantity	Failure Quantity						
1	Thermal Shock	-40°C(30min)+100°C(30min), 100	0cycles	22	0						
2	High Temperature Storage	+85℃, 1000h		+85℃, 1000h		+85°C, 1000h		+85℃, 1000h		22	0
3	Low Temperature Storage	-40°C, 1000h		22	0						
4	Humidity Heat Storage	T=+85°C,RH>=85%,1000h		22	0						
5	High-Temperature Operation	T=+85°C,   IF=700/1050/1400/1750   /2100/2450/2800/3500m   A	000h	22	0						
6	Low Temperature Operation	T=-40°C,   IF=700/1050/1400/1750   /2100/2450/2800/3500m   10 A	000h	22	0						

# 8. Packing Standard

### 8.1 Label



Label MODEL- Model number

IV/Φ--Range of luminance/Lumen

VF--Range of Forward voltage

WD/CCT--Range of wavelength/CCT

IF-- Forward Current

**COLOR** 

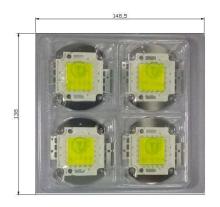
QTY--(Quantity)

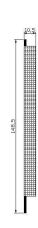


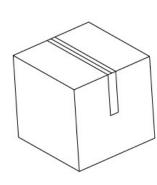
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#### 8.2 Package

The product is packed in fluted plastic box with protection cover, preventing from outside pressure. 4 pcs in one plastic box according to different model (Outside dimension of the plastic box is 148.5\*138mm). Packed plastic box will be stored in carton and sealed, which is showed as the picture.







#### 9. Note for Storage:

To avoid moisture, we recommend storage conditions for the unopened LED  $+5 \sim +30$  °C, relative humidity <60%. LED should be used within 168 Hrs. of opening the package. Please make sure to dehumidify and vacuum pack the remaining/unused LED. Dehumidifying condition: +60 °C  $\pm$ 5 °C, 4 Hrs. Effective age for the sealed led is one year.

#### 9.2 Note for Assembling:

Recommeded to use thermal paste which thermal conductivity 3.0-4.0W/M\*K . To ensure the LED Chip well connect to the radiator, we strongly recommended to use screws to fix our LED, please make sure no hollow phenomenon exist.

Soldering conditions: Reflow soldering is not recommended for this LED. If hand soldering, set sol-dering iron temperature at 350°C and soldering time not More than 5 seconds, after the first soldering, make sure the substrate surface temperature returns to ambient temperature before a second soldering. Please make sure when soldering, there is no external force on the soldering surface (such as pressure, friction or sharp metal nails, etc.), to avoid gold wire deformation or damage and other abnormalities. If beyond recommended conditions, we cannot guarantee the LED stability, please do the risk assessment first.

Product normal operating temperature: Ts point (negative pad) is less than  $75^{\circ}$ C, the colloid surface temperature less than  $180^{\circ}$ C. If exceeded our requirements, please let our engineer to make a reliability assessment. Or it may cause damage.

Driver Select: This product is to be driven using a constant current source, and the output current of the power range meets the specifications of the book, for the use of a constant voltage source or other conditions, please do used result of risk assessment

ESD protection is needed. Please take adequate measures to prevent electrostatic generation, such as wearing electrostatic ring or anti-static fingerstall etc; any relative products like plant equipment, machinery, carrier and transportation units shall be connected to discharging unit/ground. The ESD sensitivity of this product is > 2000V, after assembly the final lamp, please make sure to discharge Static Electricity by proper ESD equipment.

### 9.3 Other Instructions:

If you use the product in any of the following conditions, please make sure its normal performance and reliability.\*Place where is moist or has dew, cream, salt air, corrosive gases(C1, H2S, NH3, SO2, NOX, etc.)

If LED colloid surface dirty, please use alcohol to clean it. Do not use acetone caustic cleaning solvent.



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### 9.4. Using Compatibility

The chemical composition of gas in lamps and surrounding environment of light source are essential to the life of the lamps, especially when you choose to use chemical composition, it is particularly important in lighting design. Before considering the use of any material, be sure to consult the product supplier or LED manufacturer. The more information obtained before using some material, the higher the performance of the lamp.

Many regular chemicals will release gaseous aromatic compounds (ie, aromatics), and even small amounts of these chemicals, the gases which they released also tend to cause Led discoloration or damage. The chemicals in

Chemicals removing hydrocarbon gas (such as toluene, benzene, xylene)
Methyl acetate or ethyl acetate (such as resurrection oil)
Cyanoacrylate (such as "glue")
Ethylene glycol ether and dipropylene glycol monomethyl ether (such as electronic
Formaldehyde or butadiene (such as pLIoBoND® adhesive)
Chlorine, including detergent and sprays with bleach

9.5. The following sheet is the list of common basic materials and commercial products in electronics and electrical equipment. Some of those materials can cause serious damage or light color shift phenomenon. The results of a risk assessment related materials are as shown in the sheet:

Acetic Acid Acid Yes  Acetone Manufacturing Materials Yes  Acrylonitrile-butadiene-styrene (ABS) Rubber/ Plastic Sealant Yes  Ammonia Alkali  Benzene Solvent  Butadiene Rubber Rubber/ Plastic Sealant  Butyl Rubber Rubber/ Plastic Sealant  Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubber Rubber/ Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealants and Adhesives  DCa SCC3 Paint/ Glue Yes Yes	Yes Yes Yes Yes Yes
Acrylonitrile-butadiene-styrene (ABS)  Rubber/ Plastic Sealant  Alkali  Benzene Solvent  Butadiene Rubber Rubber/ Plastic Sealant  Butyl Rubber Rubber/ Plastic Sealant  Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubber Rubber/ Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealants and Adhesives Yes Yes	Yes Yes
Ammonia Alkali  Benzene Solvent  Butadiene Rubber Rubber/ Plastic Sealant  Butyl Rubber Rubber/ Plastic Sealant  Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubber Rubber Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealant Sealant  Cyanoacrylate Sealant Adhesives Yes Yes	Yes Yes
Benzene Solvent  Butadiene Rubber Rubber/ Plastic Sealant  Butyl Rubber Rubber/ Plastic Sealant  Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubbe / Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealants and Adhesives Yes Yes	Yes Yes
Butadiene Rubber Rubber/ Plastic Sealant  Butyl Rubber Rubber/ Plastic Sealant  Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubbe / Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealants and Adhesives Yes Yes	Yes
Butyl Rubber Rubber/ Plastic Sealant Polyvinyl Chloride Rubber/ Plastic Sealant Chlorobutyl Rubbe / Plastic Sealant Chlorosulfonation Rubber Rubber/ Plastic Sealant Cyanoacrylate Sealants and Adhesives Yes Yes	
Polyvinyl Chloride Rubber/ Plastic Sealant  Chlorobutyl Rubbe / Plastic Sealant  Chlorosulfonation Rubber Rubber/ Plastic Sealant  Cyanoacrylate Sealants and Adhesives Yes Yes	Yes
Chlorobutyl Rubbe / Plastic Sealant Chlorosulfonation Rubber Rubber/ Plastic Sealant Cyanoacrylate Sealants and Adhesives Yes Yes	
Chlorosulfonation Rubber Rubber/ Plastic Sealant Cyanoacrylate Sealants and Adhesives Yes Yes	Yes
Cyanoacrylate Sealants and Adhesives Yes Yes	Yes
	Yes
DCa SCC3 Paint/ Glue Yes Yes	
1   100   100	
Dichloromethane Solvent	Yes
Propylene Wxide Rubber/ Plastic Sealant	Yes
Gasoline Solvent	Yes
Graphite Washer Thermal Grease Yes Yes	
Halogenated Hydrocarbons (Including F, Cl, Br element) / Other	Yes
HT902 Paint / Glue Yes Yes	
Hydrochloric Acid Acid	Yes
Isopropanol (Ipa) Cleanser Yes Yes	
MeK (Methyl Ethyl Ketone) Solvent	Yes
MIBK (Methyl Isobutyl ketone) Solvent	Yes
Mineral Oil Solvent	Yes
Nitric Acid Acid	Yes
Non-silicone Thermal Grease Thermal Grease Yes Yes	Yes
Petroleum Oil/ Lubricants	
Polycarbonate (PC) Structural Plastic Yes	



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Material Name	Туре	Using for LED	Outgassing Test	Prohibit Using	To Be Verified
Polyethylene	Rubber/ Plastic Sealant	Yes			
Polypropylene (PP)	Structural Plastic	Yes			
Polystyrene (GppS)	Structural Plastic	Yes			
Potassium Hydroxide	Alkali				Yes
Silicone Oil	Oil/ Lubricants				Yes
Sodium Hydroxide	Alkali				Yes
Sulfuric Acid	Acid				Yes
Tetrachloromethane	Solvent				Yes
Tetradecy Lamine					Yes
Heat Transmission Grease(Silicon)	Thermal Grease	Yes	Yes		
Tropical Pass (with or without Adhesive)	Thermal Grease	Yes	Yes		
Toluene	Solvent				Yes
Trimethyl Hexamethylene Diamine					Yes
Xylene	Solvent				Yes