## **OXApi**

#### Intro

The OX-SDK is a set of software libraries and tools to support the integration of the OX into third party applications. It has branches for C#, C++ and Python. For detailed installation and compatibility instructions please read the specific sections, C# for C# and C# for C++. The section C# describes the commands individually.

#### **Contents**

- <u>C#, Python</u>
- <u>C++</u>
- Ox
  - TimeoutMs
  - ConfigureActiveUdpStreams(streamIds)
  - ConfigureExposureTime(exposureTime)
  - ConfigureFieldOfView(limitLeft,limitRight,offset,height)
  - o <u>ConfigureFieldOfView(fieldOfView)</u>
  - ConfigureFieldOfViewDistance(limitLeft,limitRight,near,far)
  - ConfigureLaserPower(factor)
  - <u>ConfigureNetwork(useDHCP,staticIP,subnetMask,gateway)</u>
  - ConfigureNetwork(configuration)
  - <u>ConfigureProcessInterfaces(enableModbus,enableOpcUa,enableUdpStreaming,udpDest</u> inationIp,udpDestinationPort,realtimeProtocolld,ioLinkProcessDataLayout)
  - o <u>ConfigureProfileAlgorithm(algorithmID)</u>
  - <u>ConfigureProfileAlgorithmParameters(algorithmId,minPeakHeight,thresholdValue,thresholdValue,thresholdType,minPeakWidth)</u>
  - <u>ConfigureProfileFilter(movingAverageEnabled,movingAverageLength)</u>
  - o ConfigureProfileFilter(profileFilter)
  - o <u>ConfigureResampling(enabled,gridValue)</u>
  - ConfigureResolution(xResolution,zResolution)
  - o ConfigureStartupSetup(storageNumber)
  - o <u>ConfigureTimeServer(useNTP,timeServers)</u>
  - <u>ConfigureTrigger(triggerMode,modeOption,triggerTime,encoderSteps)</u>
  - <u>ConfigureUdpStreams(streamIds)</u>
  - <u>ConfigureZAxis(zAxisId)</u>
  - o <u>Connect()</u>
  - Create(ipAddress,streamingPort)
  - CreateStream()
  - o <u>Disconnect()</u>
  - o <u>EnableLongSession()</u>
  - GetActiveSetup()
  - GetActiveUdpStreams()
  - GetAxesInfo()
  - GetExposureTime()
  - GetExposureTimeLimits()

- GetExposureTimeResolution()
- GetFieldOfView()
- <u>GetFieldOfViewDistance()</u>
- GetFieldOfViewInfo()
- GetFieldOfViewLimits()
- o Getlmage()
- GetImageInfo()
- GetIntensityProfile()
- o GetLaserPower()
- GetLaserPowerInfo()
- GetLaserPowerLimits()
- GetMeasurement()
- GetMeasurementInfo()
- GetMeasurementValuesInfo()
- GetNetworkConfiguration()
- GetNumberOfSetups()
- GetNumberOfTimeServers()
- GetParameterSetup(storageNumber)
- GetProcessInterfaces()
- GetProcessInterfacesInfo()
- o GetProfile()
- GetProfileAlgorithm()
- o GetProfileAlgorithmParameters(algorithmId)
- GetProfileAlgorithmParamsInfo()
- o GetProfileAlgorithmParamsLimits(algorithmId)
- o <u>GetProfileAlgorithms()</u>
- o GetProfileFilter()
- o GetProfileFilterLimits()
- GetProfileInfo()
- o <u>GetResamplingGridValue()</u>
- o GetResamplingInfo()
- GetResolution()
- GetResolutionInfo()
- GetSecondaryData()
- o GetSensorInfo()
- o GetStartupSetup()
- GetTimeServerConfiguration()
- GetTrigger()
- GetTriggerInfo()
- GetTriggerLimits()
- GetUdpStreamingInfo()
- o GetZAxis()
- o <u>IsProfileFilterEnabled()</u>
- IsResamplingEnabled()
- <u>LoadParameterSetup(storageNumber)</u>
- o Login(role,password)
- Logout()
- ReadAllSettings()
- ReadSetting(storageNumber)
- ResetAllSettings()

- ResetSettings()
- StoreParameterSetup(storageNumber)
- Trigger(count)
- WriteAllSettings(settings)
- WriteSetting(setting,storageNumber)

#### • OxStream

- ErrorOccured
- FullQueueHandling
- <u>MeasurementAvailable</u>
- MeasurementCount
- <u>ProfileAvailable</u>
- ProfileCount
- o QueueSize
- ReceiveBufferSize
- ClearMeasurementQueue()
- ClearProfileQueue()
- o Close()
- o Dispose()
- ReadError()
- o <u>ReadMeasurement()</u>
- o ReadProfile()
- o Start()
- o Stop()

### SDK for C#

#### **Summary**

The OX-SDK is a set of software libraries and tools to support the integration of the OX into third party applications.

The SDK is based on the .NET Library 'OXApi.dll' which can be easily integrated into own C# or VB programs or standard software tools like Matlab or TestStand.

In addition there is a python wrapper (oxapi.py) available for the 'OXApi.dll' to use all their features from a python environment.

The OX SDK consists of the following parts:

- A .NET assembly (OXApi.dll) which provides access to all OX configuration and measurement possibilities.
- A python wrapper which allows the use of OxAPI.dll in a python environment.
- A set of examples in C# and Python which demonstrate the OXApi usage.

#### Folder structure:

\API\OXApi.dll The OX SDK main assembly. \API\oxapi.py Python wrapper for OXApi.dll.

\API\Newtonsoft.Json.dll Third party Json parser (MIT license, see newtonsoft.json.txt). \API\websocket-sharp.dll Third party Websocket library (MIT license, see websocket-

sharp.txt).

\OxApiExamples A C# project which demonstrates the usage of the OXApi.

\OxPythonExamples Python examples which demonstrate the usage of the OXApi python

wrapper.

Notes:

#### OXApi:

- The OXApi.dll requires Microsoft .NET Framework 4.6.1 <a href="https://www.microsoft.com/de-ch/download/details.aspx?id=49982">https://www.microsoft.com/de-ch/download/details.aspx?id=49982</a>
- Only one configuration connection can be established at one time, so if the Webinterface is active, the OXApi will not be able to connect.

#### Python:

- You have to add the path of the OXApi.dll and oxapi.py to your python path (e.g. sys.path.append(r"C:\Program Files\Baumer\OXSDK\API").
- In order to use the wrapper, pythonnet (>= 2.4) has to be installed in your python environment. (<a href="https://pypi.org/project/pythonnet/">https://pypi.org/project/pythonnet/</a>)

#### **UDP Streaming:**

- To use UDP Streaming, the desired streams should be activated by the OXApi or the Webinterface.
  - Ensure that the streaming target IP-Address is configured correctly.
  - If more than one OX should stream to the same computer, different ports should be used.
  - Keep in mind that the windows firewall may block an application from opening an UDP port.

#### Version history:

- V1.0.0 First release.
- V1.0.2 Changed measurement data layout, this is the minimum SDK version for OX firmware version V1-0-7 or greater.

### SDK for C++

#### **Summary**

The OX-CPP-SDK is a set of software libraries and tools to support the integration of the OX into third party applications.

The SDK is based on the C++ Library "libOXApi.so which can be easily integrated into own C++ programs.

The OX C++ SDK consists of the following parts:

- A C++ shared library (libOXApi.so) which provides access to all OX configuration and measurement possibilities.
- The C++ Header files to use the library.
- A example in C++ which demonstrate the OXApi usage.

#### Folder structure:

/usr/lib/libOXApi.so The OX C++ SDK main shared library.

/usr/include The OX C++ SDK header files.

/example A C++ cmake example which demonstrates the usage of the OXApi.

Notes:

#### OXApi:

- The OXApi.dll requires Ubuntu 18.04 LTS with Boost 1.70
- Only one configuration connection can be established at one time, so if the Webinterface is active, the OXApi will not be able to connect.

#### **UDP Streaming:**

- To use UDP Streaming, the desired streams should be activated by the OXApi or the Webinterface.
  - Ensure that the streaming target IP-Address is configured correctly.
  - If more than one OX should stream to the same computer, different ports should be used.
  - Keep in mind that a firewall may block an application from opening an UDP port.

#### Setup Development System:

- Get Ubuntu 18.04 LTS (AMD64 desktop image) from <a href="https://releases.ubuntu.com/18.04/">https://releases.ubuntu.com/18.04/</a>
  Note: If you only get a black screen while installation, press ESC while Grub menu and then F6 and mark "nomodeset". Then start install.
  - Setup Network to get access to the internet
  - Run following command in terminal:
     sudo apt update
     sudo apt install build-essential cmake
  - Install / Upgrade libboost 1.70
     sudo add-apt-repository ppa:mhier/libboost-latest
     sudo apt update
     sudo apt install libboost1.70-dev

#### Use SDK example:

- The SDK files are copied to ~/OxApi/
- Create build directory and run build mkdir ~/OxApi/build cd ~/OxApi/build cmake ../example make
- Run example (Sensor is accessible under IP 192.168.0.250) ./PosConSdk
- Edit main in ~/OxApi/example/src/PosConSdk.cpp and run make again to see other Examples

#### Ubuntu enable SSH:

sudo apt install openssh-server sudo ufw allow ssh

#### Version history:

• V1.0.0 First release.

## Ox type

#### Namespace

Baumer.OXApi

#### **Summary**

This class provides several APIs to get profile, measurement and configuration data from the sensor as well as set the sensor configurations.

## TimeoutMs property

#### **Summary**

Gets or sets the timeout for websocket requests in ms.

## ConfigureActiveUdpStreams(streamIds) method

#### **Summary**

This API is used to enable/disable the UDP streams.

Everytime the function is called, only the UDP streams that are passed to the function are enabled and all other streams are disabled.

Send an empty array to disable all UDP streams. You can get the current status of the UDP streams using <u>GetActiveUdpStreams</u> API.

```
Usage:
    uint[] ids = { 0, 1 };
    OX.ConfigureActiveUdpStreams(ids); //Stream with Id 0 and 1 will be enabled and other streams will be diabled.
```

#### **Parameters**

Name	Туре	Description
streamlds	System.UInt32[]	An array containing all UDP stream ids to be enabled.

## ConfigureExposureTime(exposureTime) method

#### **Summary**

Sets the laser exposure time(typically in  $\mu$ s). The exposure time should be within the limits provided by <u>GetExposureTimeLimits</u> API.

You can read the current exposure time from the sensor using <u>GetExposureTime</u> API and the Exposure time units from <u>GetExposureTimeResolution</u> API.

```
Usage: OX.ConfigureExposureTime(1000); //Sets the exposure time to 1000\mu s.
```

#### **Parameters**

Name	Туре	Description
exposureTime	System.UInt32	Exposure time to be set(typically in μs).

## ConfigureFieldOfView(limitLeft,limitRight,offset,height) method

#### **Summary**

Configures the sensor field of view (z-axis measured in height). Current field of view can be obtained from <u>GetFieldOfView</u> API.

The unit and precesion of the x and z values of the field of view can be obtained from <u>GetFieldOfViewInfo</u> API.

The min and max limits for x and z values of the field of view can be obtained from GetFieldOfViewLimits API.

#### Usage:

//To configure the field of view to -36mm to 25mm from left to right
//and 40mm to 10mm from top to bottom in height mode, use:
OX.ConfigureFieldofView(-36.0, 25.0, 10.0, 30.0);

#### **Parameters**

Name	Туре	Description
limitLeft	<u>System.Double</u>	The left limit.
limitRight	<u>System.Double</u>	The right limit.
offset	<u>System.Double</u>	The offset.
height	<u>System.Double</u>	The height.

## ConfigureFieldOfView(fieldOfView) method

#### **Summary**

Configures the field of view (z-axis measured in height). This API is another varient of <u>ConfigureFieldOfView</u>.

#### **Parameters**

Name	Туре	Description
fieldOfView	Baumer.OXApi.Types.FieldOfView	An object containing the field of view configuration.

## **ConfigureFieldOfViewDistance(limitLeft,limitRight,near,far)**method

#### **Summary**

Configures the field of view (z-axis measured in distance from the sensor). Current field of view can be obtained from <u>GetFieldOfViewDistance</u> API.

Name	Туре	Description
limitLeft	<u>System.Double</u>	The left limit.
limitRight	<u>System.Double</u>	The right limit.
near	<u>System.Double</u>	The near distance.
far	<u>System.Double</u>	The far distance.

## ConfigureLaserPower(factor) method

#### **Summary**

Configures the laser power to one of the predifined values.

Use <u>GetLaserPowerLimits</u> API to get the list of predefined laser power values.

Use <u>GetLaserPower</u> to get the current laser power.

#### **Parameters**

Name	Туре	Description
factor	<u>System.Double</u>	The laser power factor to be set.

# ConfigureNetwork(useDHCP,staticIP,subnetMask,gateway) method

#### **Summary**

Configures the network settings of an Ox sensor. <u>ConfigureNetwork</u> is an another varient of this API.

Use <u>GetNetworkConfiguration</u> API to read the current network configuration from the sensor.

```
Usage:
OX.ConfigureNetwork(false, "192.168.0.250", "255.255.255.0",
"192.168.0.1")
```

#### **Parameters**

Name	Туре	Description
useDHCP	<u>System.Boolean</u>	Enables or disables DHCP.
staticIP	<u>System.String</u>	The static ip address to be used in case of failure of DHCP. E.g. 192.168.0.250
subnetMask	<u>System.String</u>	The subnet mask of the network. E.g. 255.255.255.0
gateway	<u>System.String</u>	The gateway address of the network. E.g. 192.168.0.1

## ConfigureNetwork(configuration) method

#### **Summary**

Configures the network settings of an Ox sensor. <u>ConfigureNetwork</u> is an another varient of this

Use <u>GetNetworkConfiguration</u> API to read the current network configuration from the sensor.

#### **Parameters**

Name	Туре	Description
configuration	Baumer.OXApi.Types.NetworkConfiguration	A NetworkConfiguration object containing DHCP state, static ip address, subnet mask, and gateway address.

# ConfigureProcessInterfaces(enableModbus,enableOpcUa,enableUdpStreaming,udpDestinationIp,udpDestinationPort,realtimeProtocolld,ioLinkProcessDataLayout) method

#### **Summary**

Configures the sensors process interfaces.

Current state of the process interfaces can be obtained using **GetProcessInterfaces** API.

#### **Parameters**

Name	Туре	Description
enableModbus	<u>System.Boolean</u>	Enables or disables Modbus TCP server.
enableOpcUa	<u>System.Boolean</u>	Enables or disables OPC UA server.
enableUdpStreaming	<u>System.Boolean</u>	Enables or disables UDP streaming.
udpDestinationIp	<u>System.String</u>	Destination ip address for UDP streaming.
udpDestinationPort	System.UInt32	Destination port for UDP streaming.
realtimeProtocolId	<u>System.UInt32</u>	Id of the realtime protocol. IDs can be obtained using <a href="GetProcessInterfacesInfo">GetProcessInterfacesInfo</a> API.
ioLinkProcessDataLayout	System.UInt32	Id of the IO-Link process data layout. IDs can be obtained using GetProcessInterfacesInfo API.

## ConfigureProfileAlgorithm(algorithmID) method

#### **Summary**

Configures the algorithm used for profile calculation. List of all avaliable algorithms can be obtained from <u>GetProfileAlgorithms</u> API.

#### **Parameters**

Name	Туре	Description
algorithmID	System.UInt32	The id of the algorithm to be used for profile calculation.

# ConfigureProfileAlgorithmParameters(algorithmId,minPeak Height,thresholdValue,thresholdType,minPeakWidth) method

#### **Summary**

Configures the parameters for a specific profile computation algorithm.

The limits and units of the parameters can be obtained from <u>GetProfileAlgorithmParamsLimits</u> and <u>GetProfileAlgorithmParamsInfo</u> APIs respectively.

Get parameters of an algorithm using GetProfileAlgorithmParameters API.

```
Usage:
OX.ConfigureProfileAlgorithmParameters(0, 20, 12, 1, 5);
```

#### **Parameters**

Name	Туре	Description
algorithmld	System.UInt32	The id of the algorithm to configure.
minPeakHeight	System.UInt32	Minimum peak height.
thresholdValue	System.UInt32	Threshold value.
thresholdType	System.UInt32	Type of the threshold.
minPeakWidth	System.UInt32	Minimum peak width.

# ConfigureProfileFilter(movingAverageEnabled,movingAverageLength) method

#### **Summary**

Enables/Disables and sets the length of the moving average filter which is used to filter the profile points.

The length should be between the min-max limits returned by <u>GetProfileFilterLimits</u> API. You can get the current filter status from <u>GetProfileFilter</u> API.

#### Usage

OX.ConfigureProfileFilter(true, 5); //Enables the filter and sets the filter length to 5.

Name	Туре	Description
movingAverageEnabled	<u>System.Boolean</u>	Enables or disables the profile filter.
movingAverageLength	System.UInt32	Length of the moving average filter.

## ConfigureProfileFilter(profileFilter) method

#### **Summary**

Enables/Disables and sets the length of the moving average filter which is used to filter the profile points.

Another varient of ConfigureProfileFilter API.

#### **Parameters**

Name	Туре	Description
profileFilter	Baumer.OXApi.Types.ProfileFilter	An object containing the profile filter settings.

## ConfigureResampling(enabled,gridValue) method

#### **Summary**

Enables/Disables rasterization of the profile and sets the horizontal distance between the profile points to the given value.

The resampling grid value should be between allowed min - max values retuned by the <u>GetResamplingInfo</u> API.

The resampling active status can be queried using <u>IsResamplingEnabled</u> API and current grid value can be obtained using <u>GetResamplingGridValue</u> API.

#### **Parameters**

Name	Туре	Description
enabled	<u>System.Boolean</u>	Enables or disabled the profile resampling.
gridValue	<u>System.Double</u>	The grid value used for the profile resampling.

## ConfigureResolution(xResolution,zResolution) method

#### **Summary**

Configures the x and z resolution.

The current resolution and available resolution values can be obtained from <u>GetResolution</u> and <u>GetResolutionInfo</u> APIs respectively.

#### Usage:

OX.ConfigureResolution(2, 4); //Sets the x resolution to 1/2 and z resolution to 1/4

Name	Туре	Description
xResolution	System.UInt32	The x resolution value to be set.
zResolution	<u>System.UInt32</u>	The z resolution value to be set.

## ConfigureStartupSetup(storageNumber) method

#### **Summary**

Sets the startup parameter setup to given preset storage number. Get the current startup setup number using <u>GetStartupSetup</u> API.

#### **Parameters**

Name	Туре	Description
storageNumber	System.UInt32	The storage number.

## ConfigureTimeServer(useNTP,timeServers) method

#### **Summary**

Enables or disables the time synchronization. Sets the IP adresses of the NTP servers. Current configurations can be read from the sensor using <u>GetTimeServerConfiguration</u> API.

```
Usage:
string [] TimeServers ={"192.168.10.1","192.168.10.2"};
OX.ConfigureTimeServer(true, TimeServers); //Enables the time servers and sets
the server ip addresses
```

#### **Parameters**

Name	Туре	Description
useNTP	<u>System.Boolean</u>	Enable or disable time synchronization.
timeServers	System.String[]	Array of strings containing IP adresses of the NTP servers.

# ConfigureTrigger(triggerMode,modeOption,triggerTime,encoderSteps) method

#### **Summary**

Configures the trigger to a given trigger mode and option. The names and ids of the trigger modes supported by the sensor can be obtained from <u>GetTriggerInfo</u> API.

The min-max limits for the trigger time and encoder steps can be obtained from <u>GetTriggerLimits</u> API.

Use <u>GetTrigger</u> API to obtain current trigger settings.

```
Usage:

OX.ConfigureTrigger(3, 0, 0, 0); //Software trigger mode id: 3

OX.Trigger(numberOfTriggers); //numberOfTriggers: Number of times the sensor triggers in a free run mode.
```

Name	Туре	Description
triggerMode	System.UInt32	Id of the trigger mode to be set.
modeOption	System.UInt32	Id of the trigger mode option to be set.
triggerTime	System.UInt32	Trigger time to be used in fixedTime trigger mode.
encoderSteps	System.UInt32	Encoder steps to be used in encoder trigger mode.

## ConfigureUdpStreams(streamIds) method

#### **Summary**

This API is used to enable/disable the UDP streams.

Everytime the function is called, only the UDP streams that are passed to the function are enabled and all other streams are disabled.

Send an empty array to disable all UDP streams. You can get the current status of the UDP streams using <u>GetActiveUdpStreams</u> API.

```
Usage:

uint[] ids = { 0, 1 };

OX.ConfigureUdpStreams(ids); //Stream with Id 0 and 1 will be enabled and other streams will be diabled.
```

#### **Parameters**

Name	Туре	Description
streamlds	System.UInt32[]	An array containing all UDP stream ids to be enabled.

## ConfigureZAxis(zAxisId) method

#### **Summary**

Configures the z-axis(e.g. distance or height). Use <u>GetAxesInfo</u> to obtain all supported z-axes.

#### **Parameters**

Name	Туре	Description
zAxisId	System.UInt32	ld of the z-axis to be set.

## Connect() method

#### **Summary**

Establishes a connection to the Ox sensor.

Sensor can be configured or measurement data can be read only after establishing a connection to the sensor.

## Create(ipAddress,streamingPort) method

#### **Summary**

This API creates an object of the Ox sensor and returns it.

The object created using this API can be used to connect and interact with the sensor.

No connection will be established by this method. Use Connect() API on the Ox sensor object to connect.

#### **Parameters**

Name	Туре	Description
ipAddress	<u>System.String</u>	The ip address of the sensor to connect, e.g. 192.168.0.250
streamingPort	System.UInt32	UDP port used for streaming. Default port number is 1234

## CreateStream() method

#### **Summary**

Returns a singleton instance of the streaming client to access profiles and measurements provided by UDP steaming service.

## Disconnect() method

#### **Summary**

Closes the connection to the sensor.

## EnableLongSession() method

#### **Summary**

Enables long session timeouts.

## GetActiveSetup() method

#### **Summary**

Returns the active setup number and its saved state.

## GetActiveUdpStreams() method

#### **Summary**

Returns the IDs of all activated UDP streams.

The streams associated with the lds can be obtained using **GetUdpStreamingInfo** API.

UDP streams can be enabled/disabled using ConfigureActiveUdpStreams API.

## **GetAxesInfo()** method

#### **Summary**

Returns the ids and names of all supported z-axes (e.g., Distance, Height).

To change to different Z axis mode, use ConfigureZAxis API.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Z Axis Id	Z Axis Name
1	height
0	distance

## GetExposureTime() method

#### **Summary**

Returns the current exposure time of the sensor(typically in  $\mu$ s).

One can get the exposure time units from <u>GetExposureTimeResolution</u> API.

Use **ConfigureExposureTime** to configure the exposure time.

## **GetExposureTimeLimits()** method

#### **Summary**

Returns the minimum and maximum exposure time values(typically in  $\mu$ s) of the OX sensor. Use <u>ConfigureExposureTime</u> to configure the exposure time.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Max Exposure Time Min Exposure Time	
-------------------------------------	--

Max Exposure Time	Min Exposure Time
3000	100

## GetExposureTimeResolution() method

#### **Summary**

Returns the resolution of the exposure time used in <u>ConfigureExposureTime</u>, <u>GetExposureTime</u>, and <u>GetExposureTimeLimits</u> APIs.

Usage:

String TimeResolutionUnit = OX.GetExposureTimeResolution(); //Returns  $\mu s$  for OX200 sensor.

## GetFieldOfView() method

#### **Summary**

Returns the actual field of view settings(z-axis measured in height) from the sensor containing left limit, right limit, height and offset.

The field of view can be configured using **ConfigureFieldOfView** API.

## GetFieldOfViewDistance() method

#### **Summary**

Returns the actual field of view settings(z-axis measured in distance from the sensor) from the sensor

It contains left limit, right limit, near distance and far distance.

One can configure field of view in distance mode using **ConfigureFieldOfViewDistance** API.

## GetFieldOfViewInfo() method

#### **Summary**

Returns the x and z axes units and x and z axes precision for the field of view. One can configure the Field of View using <u>ConfigureFieldOfView</u> API.

## GetFieldOfViewLimits() method

#### **Summary**

Returns the actual field of view limits from the sensor. The returned object contains left limit, right limit, min width, min height and max height of the field of view.

Use GetFieldOfViewInfo to obtain precison as well as units of x and z axes limits.

One can configure the Field of View using **ConfigureFieldOfView** API.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

FOV Max Height(Z)	50
FOV Min Height(Z)	5
FOV Z Precision	10
FOV Z Unit	mm
FOV Max X	36
FOV Min X	-36
FOV Min Width(Delta X)	2
FOV X Precision	10
FOV X Unit	mm

## GetImage() method

#### **Summary**

Returns the last measured raw image from the sensor containing a pixel array (integers 0-255), ROI height, ROI width, Row and Column binning and offset.

```
Usage:
var image = OX.GetImage();
var pixels = image.Pixels; //Array of grayscale pixels
var roiHeight = image.RoiHeight;
var roiWidth = image.RoiWidth;
var rowBinning = image.RowBinning;
var rowOffset = image.RowOffset;
```

## **GetImageInfo()** method

#### **Summary**

Returns information about the image sensor height, width and max ROI pixel count.

## GetIntensityProfile() method

#### **Summary**

Returns the last measured intensity profile from the sensor.

This API delivers intensity information of the profile points in addition to the information returned by <u>GetProfile</u> API.

```
Usage:
var profile = OX.GetIntensityProfile();
var xdata = ( profile.X[i] + profile.XStart ) / profile.Precision;
var zdata = profile.Z[i] / profile.Precision;
var intensity = profile.I[i];
var profile_info = OX.GetProfileInfo();
var xunits = profile_info.XUnits;
var zunits = profile_info.ZUnits;
```

## GetLaserPower() method

#### **Summary**

Returns the current laser power value.

Use **ConfigureLaserPower** to configure laser power.

## **GetLaserPowerInfo()** method

#### **Summary**

Returns laser power factor precision and unit.

## **GetLaserPowerLimits()** method

#### **Summary**

Returns all predefined laser power factors along with the min and max power factor values. Use <u>ConfigureLaserPower</u> to change the laser power factor.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Max Power	Min Power	Predefined Factors
3	0,5	3, 2, 1, 0,5,

## **GetMeasurement()** method

#### **Summary**

Returns an array of latest measurement values, digital output values, encoder value, alarm status, measurement rate, quality id and timestamp.

Use <u>GetMeasurementInfo</u> API to know more about QualityId and units of TimeStamp. Use <u>GetMeasurementValuesInfo</u> API to know more about tool name, id, mode and other metadata associated with the measurement results returned by this API.

```
Usage:
var MeasValues = OX.GetMeasurement();
var MeasResults = MeasValues.Values //Double array containing values of enabled
tools
var DigitalOuts = MeasValues.DigitalOuts; // Boolian array containing digital
outputs
var Alarm = MeasValues.Alarm; //Alarm status
var TimeStamp = MeasValues.TimeStamp;
var QualityId = MeasValues.QualityId;
var MeasurementRate = MeasValues.MeasurementRate;
var ConfigMode = MeasValues.ConfigMode;
var EncoderValue = MeasValues.EncoderValue;
```

## GetMeasurementInfo() method

#### **Summary**

Returns the information about measurements such as time stamp units, measurement rate units, measurement rate precision and all quality value names and ids.

```
Usage:
var MeasInfo = OX.GetMeasurementInfo();
var QualityValues = MeasInfo.QualityValues; //Array of Id and Name pair.
var TimeStampUnits = MeasInfo.TimeStampUnits; //Array of time stamp units.
var MeasRateUnit = MeasInfo.MeasurementRateUnit;
var MeasRatePrecision = MeasInfo.MeasurementRatePrecision;
```

## **GetMeasurementValuesInfo()** method

#### **Summary**

Returns the information about the measurement values such as Tool ID, Tool Mode, Tool Name, Unit, Precision and Limits.

```
Usage:
var MeasValuesInfo = OX.GetMeasurementValuesInfo();
var MeasTypes = MeasValuesInfo.MeasurementTypes; //Contains information about all
active measurements.
//Use foreach loop to iterate over all active measurements.
var AnActiveMeas = MeasTypes[0];
var MeasName = AnActiveMeas.Name;
var MeasMode = AnActiveMeas.Mode;
var MeasTool = AnActiveMeas.Tool;
var MeasToolID = AnActiveMeas.ToolId;
var MeasUnit = AnActiveMeas.Unit;
var MeasPrecision = AnActiveMeas.Precision;
var MeasMinValue = AnActiveMeas.Minimum;
var MeasMaxValue = AnActiveMeas.Maximum;
```

## **GetNetworkConfiguration()** method

#### **Summary**

Returns the current network configuration of the Ox sensor.

The returned object contains DHCP state, static ip address, subnet mask, gateway address and mac address.

You can set the network configuration using **ConfigureNetwork** API.

## GetNumberOfSetups() method

#### **Summary**

Returns the total number of sensor configuration preset storages available in the sensor.

## GetNumberOfTimeServers() method

#### **Summary**

Returns the maximum number of time servers supported by the sensor for time synchronization.

## GetParameterSetup(storageNumber) method

#### **Summary**

Returns the sensor configuration data saved in a given preset number as a json string.

#### **Parameters**

Name	Туре	Description
storageNumber	System.UInt32	The storage number.

## GetProcessInterfaces() method

#### **Summary**

Returns the current state of all sensor process interfaces like modbus and OPCUA state, UDP streaming status, destination UDP port and ip address. You can configure process interfaces using <a href="ConfigureProcessInterfaces">ConfigureProcessInterfaces</a>

## GetProcessInterfacesInfo() method

#### **Summary**

Returns the ids and names of the available real time protocols(including the id to disable real time communication).

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Process Id	Process Name
0	Disabled
1	Profinet
2	EtherNetIP

## GetProfile() method

#### **Summary**

Returns the last measured profile from the sensor.

In addition to X and Z coordinate values of the profile points, the returned object also contains profile length, quality id, xstart, precision, and timestamp.

```
Usage:
var profile = OX.GetProfile();
var xdata = ( profile.X[i] + profile.XStart ) / profile.Precision;
var zdata = profile.Z[i] / profile.Precision;
var profile_info = OX.GetProfileInfo();
var xunits = profile_info.XUnits;
var zunits = profile_info.ZUnits;
```

## GetProfileAlgorithm() method

#### **Summary**

Returns an id of the algorithm used for profile calculation.

Use <u>ConfigureProfileAlgorithm</u> to change the profile algorithm.

## GetProfileAlgorithmParameters(algorithmId) method

#### **Summary**

Returns the current configuration parameter values of a specific profile computation algorithm. Configure profile algorithm parameters using <a href="ConfigureProfileAlgorithmParameters">ConfigureProfileAlgorithmParameters</a> API.

#### **Parameters**

Name	Туре	Description
algorithmld	System.UInt32	The id of the algorithm.

## GetProfileAlgorithmParamsInfo() method

#### **Summary**

Returns the units of all profile algorithm parameters.

## GetProfileAlgorithmParamsLimits(algorithmId) method

#### **Summary**

Returns all parameters' min-max limits for a specific profile computation algorithm. Configure Profile Algorithm Params using <u>ConfigureProfileAlgorithmParameters</u> API.

```
Usage:
var ParamLimits = OX.GetProfileAlgorithmParamsLimits(algorithmId);
var Limits = ParamLimits.Limits;
var MinPeakHeightParamMin = Limits.MinPeakHeight.Minimum;
var MinPeakHeightParamMax = Limits.MinPeakHeight.Maximum;
var MinPeakWidthParamMin = Limits.MinPeakWidth.Minimum;
var MinPeakWidthParamMax = Limits.MinPeakWidth.Maximum;
var ThresholdValueMin = Limits.ThresholdValue.Minimum;
var ThresholdValueMax = Limits.ThresholdValue.Maximum;
var ThresholdTypes = Limits.ThresholdTypes; //Returns array containing names and ids of supported types.
```

#### **Parameters**

Name	Туре	Description
algorithmId	System.UInt32	The profile computation algorithm id.

## GetProfileAlgorithms() method

#### **Summary**

Returns an object containing a list of names and ids of the profile algorithms supported by the sensor.

Use <u>ConfigureProfileAlgorithm</u> to use a different profile algorithm.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Algorithm Id	Algorithm Name
0	max
1	upper
2	lower

## GetProfileFilter() method

#### **Summary**

Returns a profile filter object containing the active status and length of the moving average filter. The filter can be configured using <u>ConfigureProfileFilter</u> API.

## GetProfileFilterLimits() method

#### **Summary**

Returns an object containing minimum and maximum allowed profle filter length. Use <u>ConfigureProfileFilter</u> to configure the profile filter.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Max Filter Length	Min Filter Length
15	3

## GetProfileInfo() method

#### **Summary**

Returns information such as max length of the profile(in number of points), x and z axes units of the profile.

```
Usage:
var ProfileInformation = OX.GetProfileInfo();
uint MaxLength = ProfileInformation.MaxLength;
String XUnit = ProfileInformation.XUnit;
String ZUnit = ProfileInformation.ZUnit;
```

## GetResamplingGridValue() method

#### **Summary**

Returns the current resampling grid value and active status of the profile resampling.

Use <u>ConfigureResampling</u> to enable/disable resampling and change the resampling grid value.

The unit and precision of the returned grid value can be obtained using <u>GetResamplingInfo</u> API.

## **GetResamplingInfo()** method

#### **Summary**

Returns the precision, unit, allowed max and min values for the resampling grid value.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Max Grid Value	2
Min Grid Value	0,2
Grid Precision	10
Grid Value Unit	mm

## **GetResolution()** method

#### **Summary**

Returns the current x and z resolution values. If the returned value is n then it implies that the current resolution is 1/n times that of max resolution.

One can configure resolution using **ConfigureResolution** API.

```
Usage:
var resolution = OX.GetResolution();
uint XResolution = resolution.XResolution;
uint ZResolution = resolution.ZResolution;
```

## GetResolutionInfo() method

#### **Summary**

Returns the list of all available x and z resolutions.

One can configure resolution using <u>ConfigureResolution</u>

E.g.: Information below is fetched from OX200 sensor with the help of this API.

X Resolution	Z Resolution
1, 2, 4,	1, 2, 4,

## **GetSecondaryData()** method

#### **Summary**

Returns secondary data such as Temperature, Boot-Up counts, Up Time, Operating Voltage and Operation Time.

```
Usage:
var SecondaryData = OX.GetSecondaryData();
uint BootUpCounter = SecondaryData.BootUpCounter;
uint OperatingTime = SecondaryData.OperatingTime;
uint UpTime = SecondaryData.UpTime;
uint Temperature = SecondaryData.Temperature;
uint OperatingVoltage = SecondaryData.OperatingVoltage;
```

## GetSensorInfo() method

#### **Summary**

Returns sensor information such as type of the sensor, serial number, vendor name and the current firmware versions.

```
Usage:
var SensorInfo = OX.GetSensorInfo();
String SensorType = SensorInfo.Type;
String SerialNumber = SensorInfo.SerialNumber;
String VendorName = SensorInfo.VendorName;
String AggregateVersion = SensorInfo.AggregateVersion;
String SoftwareVersion = SensorInfo.SoftwareVersion;
```

## GetStartupSetup() method

#### **Summary**

Returns the parameter setup number which is loaded during startup of the sensor. Change the startup setup number using <u>ConfigureStartupSetup</u> API.

## GetTimeServerConfiguration() method

#### **Summary**

Returns the current NTP time server configuration containing NTP state and time server IP adresses.

The state or adresses of the time servers can be set using **ConfigureTimeServer** API.

## GetTrigger() method

#### **Summary**

Returns the current trigger configuration containing encode steps, trigger mode, trigger mode option and trigger time.

Trigger mode can be configured using **ConfigureTrigger** API.

## GetTriggerInfo() method

#### **Summary**

Returns the information about all possible trigger configurations (Names and Ids of all trigger modes and supported trigger options).

To configure the trigger, use **ConfigureTrigger** API.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Mode Id	Mode Name	Supported Options
0	freerun	1
1	extSingleShot	4
2	fixedTime	1
4	encoder	1
3	software	

Option Id	Option Name
0	ignoreSyncIn
1	runWhileSyncInLow
2	runWhileSyncInHigh
3	risingEdge
4	fallingEdge
5	bothEdges

## GetTriggerLimits() method

#### **Summary**

Returns the min - max limits for trigger time and encoder steps (used in fixed time trigger and encoder trigger modes).

E.g.: Information below is fetched from OX200 sensor with the help of this API.

Property	Value
Max Encoder Steps	65536
Min Encoder Steps	3
Max Interval Time	4000000
Min Interval Time	500

## GetUdpStreamingInfo() method

#### **Summary**

Returns all available UDP stream names and Ids supported by the sensor.

Use <u>GetActiveUdpStreams</u> API to obtain IDs of all active UDP streams.

Use **ConfigureActiveUdpStreams** to enable/disable UDP streams.

E.g.: Information below is fetched from OX200 sensor with the help of this API.

UDP Stream Id	UDP Stream Name
0	zProfile
1	intensityProfile
2	allMeasurementValues

## GetZAxis() method

#### **Summary**

Returns an id of the current z-axis. Use <u>GetAxesInfo</u> to check the corresponding name. To change to different z-axis mode, use <u>ConfigureZAxis</u> API.

## IsProfileFilterEnabled() method

#### **Summary**

Returns active status of the profile filter.

```
Usage:
if(!OX.IsProfileFilterEnabled())
{
    OX.ConfigureProfileFilter(true, 5);
}
```

## IsResamplingEnabled() method

#### **Summary**

Returns the current status of the profile resampling.

## LoadParameterSetup(storageNumber) method

#### **Summary**

Loads the sensor configuration from a given parameter setup.

#### **Parameters**

Name	Туре	Description
storageNumber	System.UInt32	The storage number.

## Login(role,password) method

#### **Summary**

This API is used to enter into admin mode in order to change the sensor configuration.

#### **Parameters**

Name	Туре	Description
role	<u>System.String</u>	The requested role. Default value is "admin".
password	<u>System.String</u>	The password for the requested role. Default value is "".

## Logout() method

#### **Summary**

This API is used to leave admin mode.

## ReadAllSettings() method

#### **Summary**

Reads all settings from the sensor.

#### **Returns**

An encoded string containing all settings.

## ReadSetting(storageNumber) method

#### **Summary**

Reads a setting from the sensor.

#### **Returns**

ConfigureProfileAlgorithmParameters
An encoded string containing one setting.

#### **Parameters**

Name	Туре	Description
storageNumber	System.UInt32	The storage number. "0" specifies device configuration parameters.

## ResetAllSettings() method

#### **Summary**

Clears all saved parameter setups.

## ResetSettings() method

#### **Summary**

Clears a saved parameter setup.

## StoreParameterSetup(storageNumber) method

#### **Summary**

Stores the actual sensor configuration to the desired storage.

#### **Parameters**

Name	Туре	Description
storageNumber	System.UInt32	The storage number.

## Trigger(count) method

#### **Summary**

Generates a software trigger. The profiles are acquired in free running mode.

The trigger should be configured to software mode using **ConfigureTrigger** before using this API

#### **Parameters**

Name	Туре	Description
count	<u>System.UInt32</u>	Number of trigger events.

## WriteAllSettings(settings) method

#### **Summary**

Writes all settings to the sensor.

#### **Parameters**

Name	Туре	Description
settings	<u>System.String</u>	The settings to write as encoded string (e.g. read by ReadAllSettings).

## WriteSetting(setting,storageNumber) method

#### **Summary**

Writes a settings to the sensor.

#### **Parameters**

Name	Туре	Description
setting	<u>System.String</u>	The setting to write as encoded string (e.g. read by ReadSetting).
storageNumber	System.UInt32	The storage number. "0" specifies device configuration parameters.

## OxStream type

#### **Namespace**

Baumer.OXApi.UdpStreaming

#### **Summary**

This class is used to read data from active UPD streams using various class APIs.

## **ErrorOccured** property

#### **Summary**

Returns true if at least one error occured.

## FullQueueHandling property

#### **Summary**

Defines the behavior if the queue is full and new data arrives. This enum can be set to 'DropOldest' or 'IgnoreNew' value.

## MeasurementAvailable property

#### **Summary**

Returns true if at least one measurement is available.

## **MeasurementCount** property

#### **Summary**

The number of queued measurements.

## **ProfileAvailable** property

#### **Summary**

Returns true if at least one profile is available.

## **ProfileCount** property

#### **Summary**

The number of queued profiles.

## QueueSize property

#### **Summary**

The length of all queues. The default value is 10000.

## ReceiveBufferSize property

#### **Summary**

The size of the receive buffer in bytes
If packets are lost increase this buffer size, the size depends
on the used system and its load

## ClearMeasurementQueue() method

#### **Summary**

Clears the measurement queue.

## ClearProfileQueue() method

#### **Summary**

Clears the profile queue.

## Close() method

#### **Summary**

Closes the stream.

## Dispose() method

#### **Summary**

Disposes the instance and releases all resources.

## ReadError() method

#### **Summary**

Returns one error from the queue (the error will be removed from the queue).

Throws an exception if the queue is empty.

## ReadMeasurement() method

#### **Summary**

Returns oldest measurement from the queue (the measurement will be removed from the queue).

Throws an exception if the queue is empty.

## ReadProfile() method

#### **Summary**

Returns the oldest profile from the queue (the profile will be removed from the queue). Throws an exception if the queue is empty.

## Start() method

#### **Summary**

Starts reading data from the streaming sensor.

## Stop() method

#### **Summary**

Stops reading data from the streaming sensor.