

A

B

C

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G

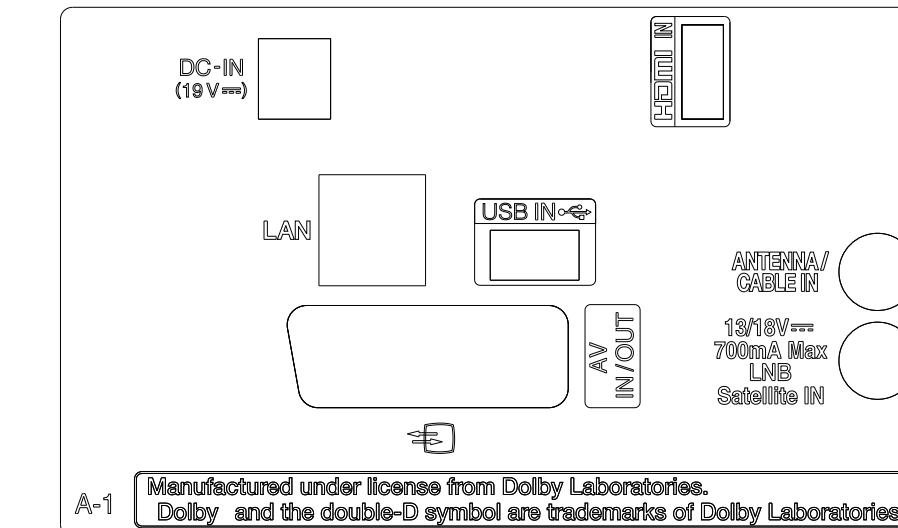
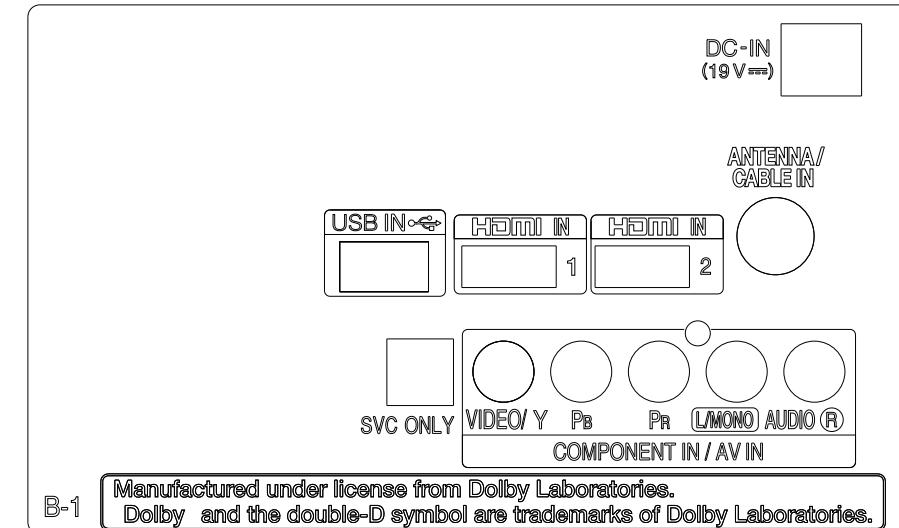
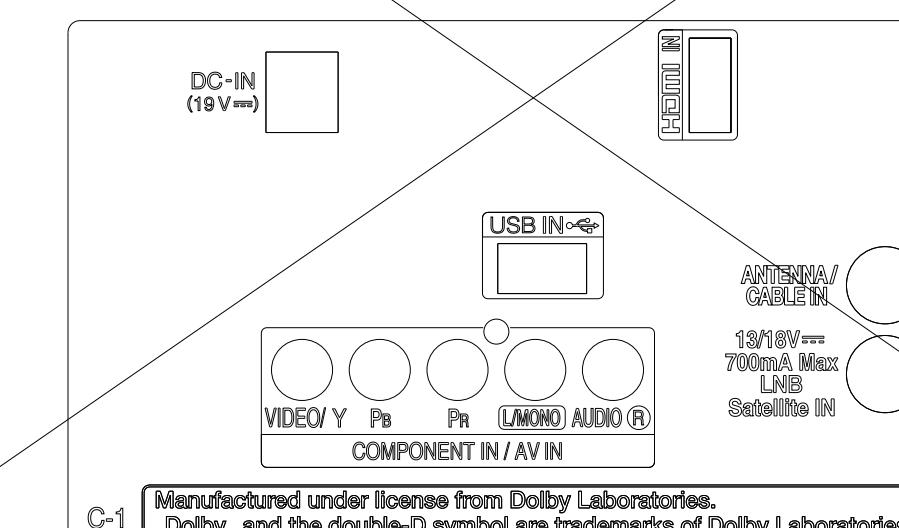
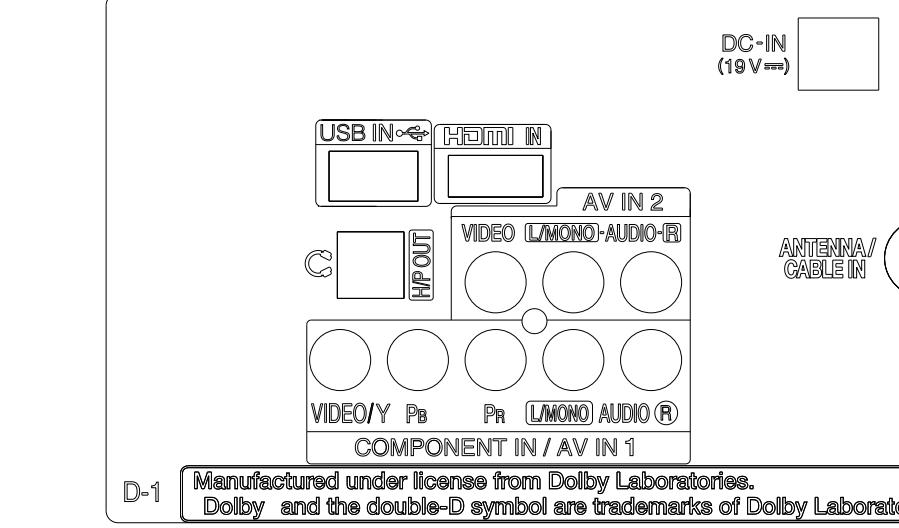
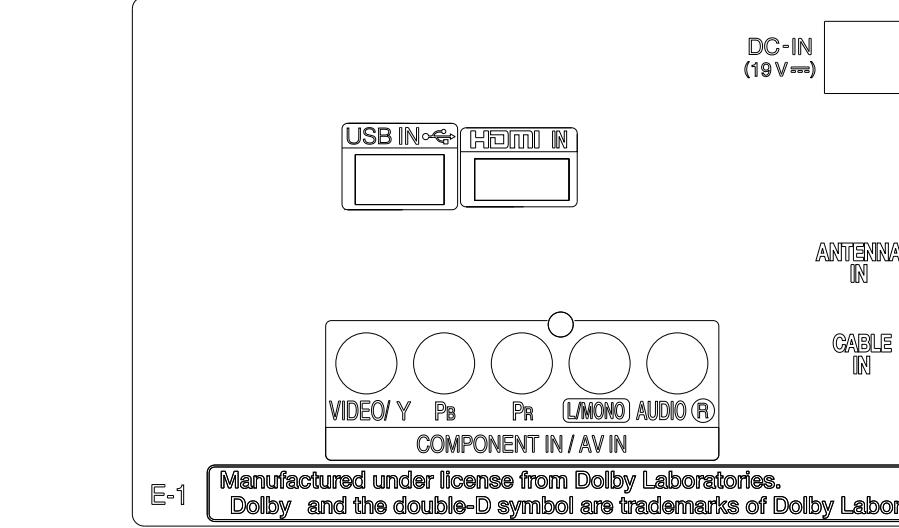
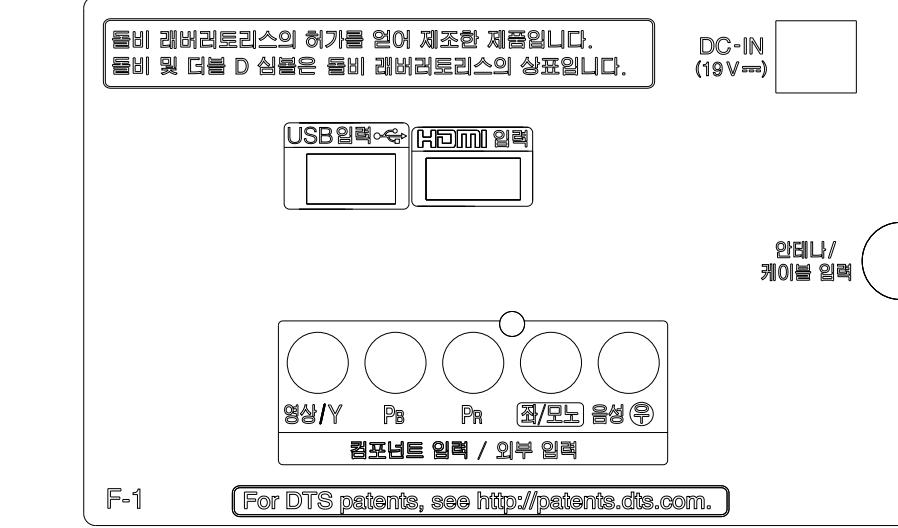
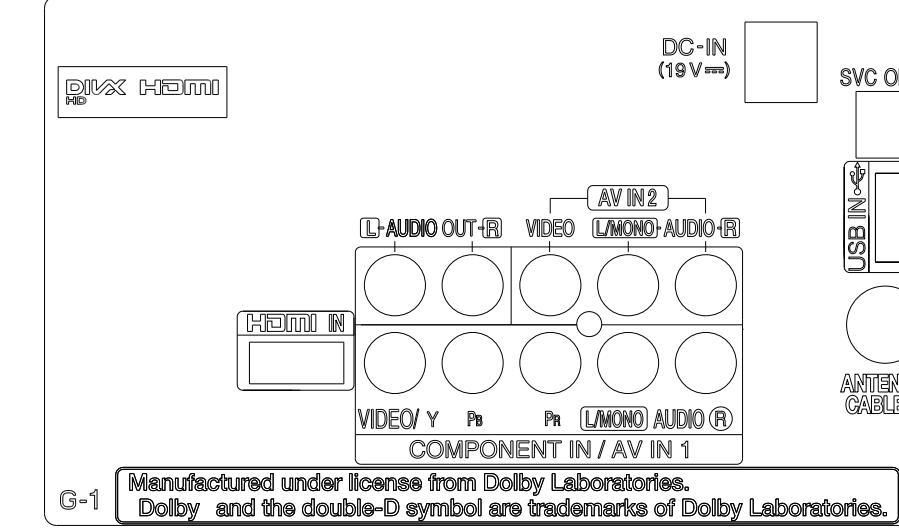
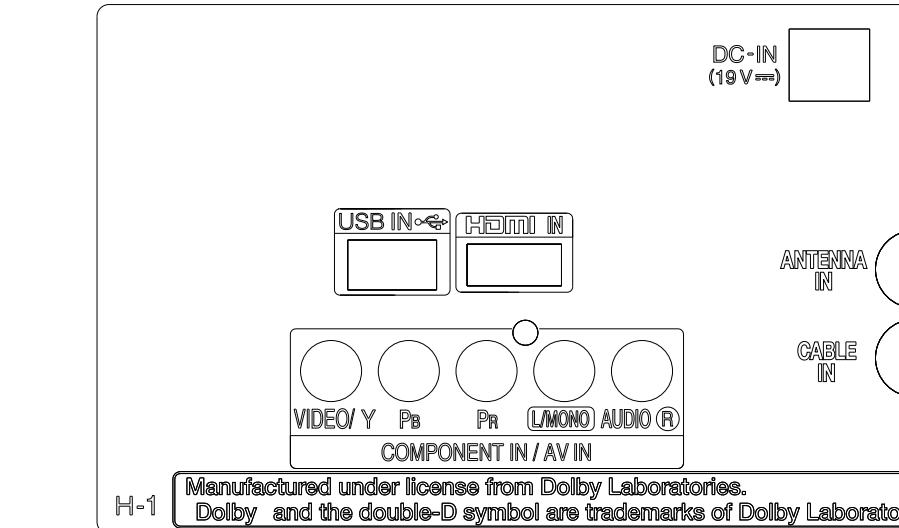
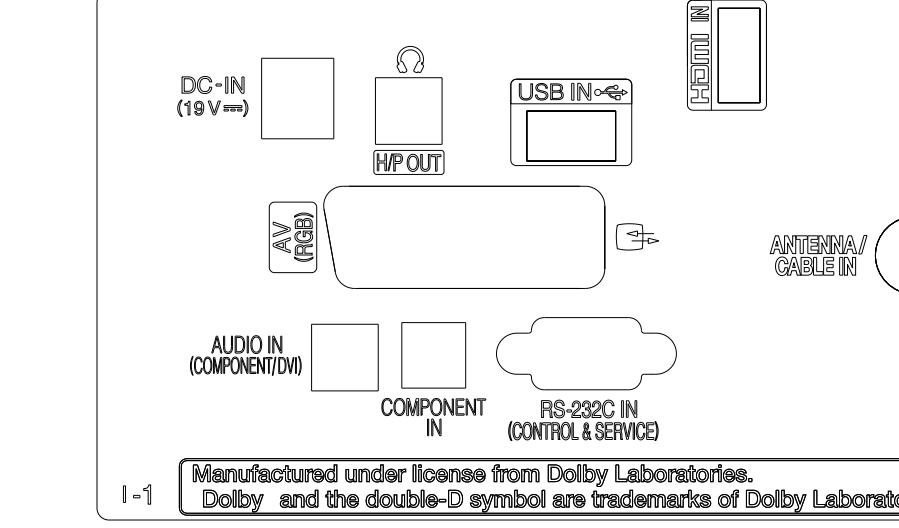
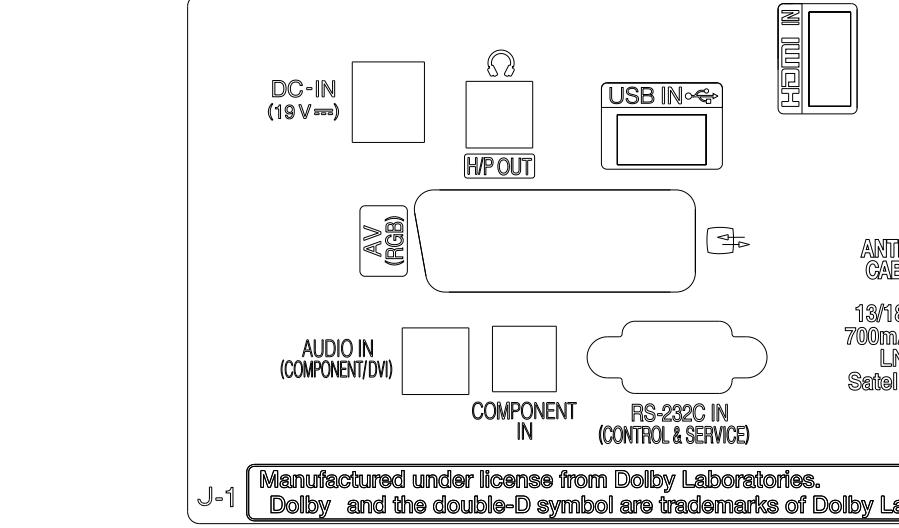
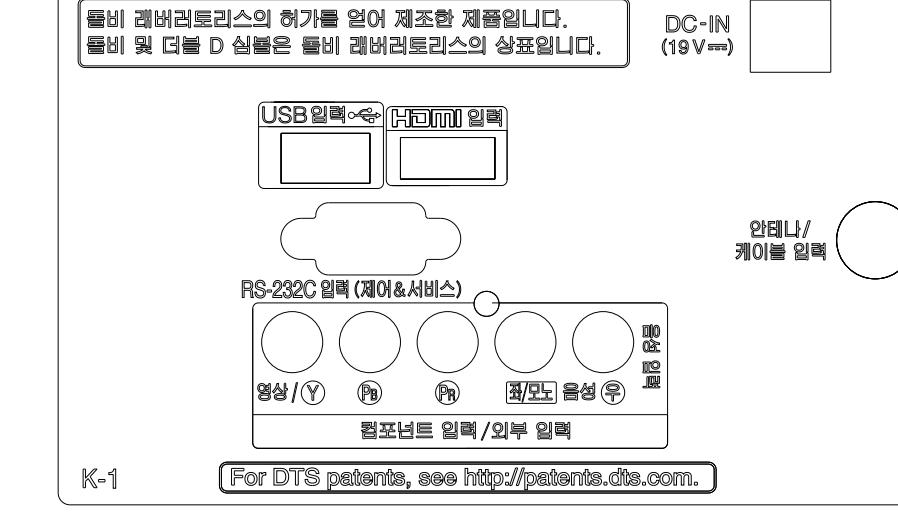
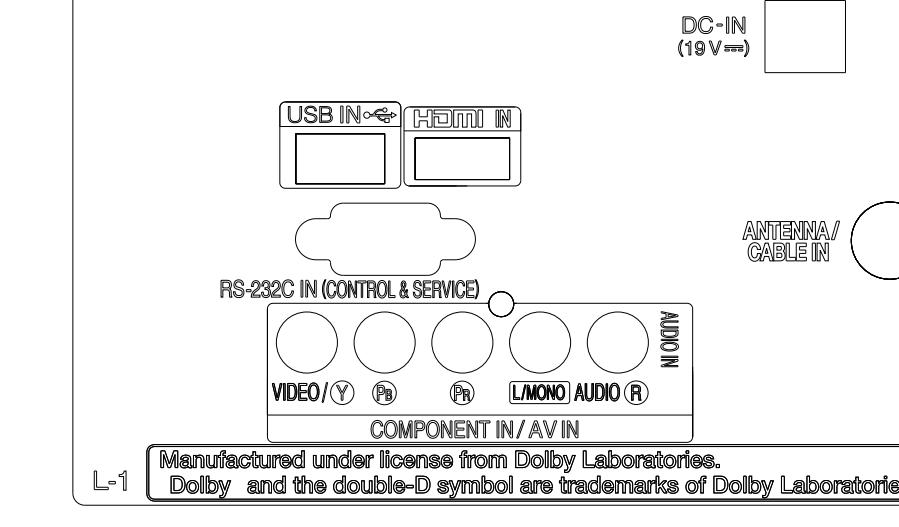
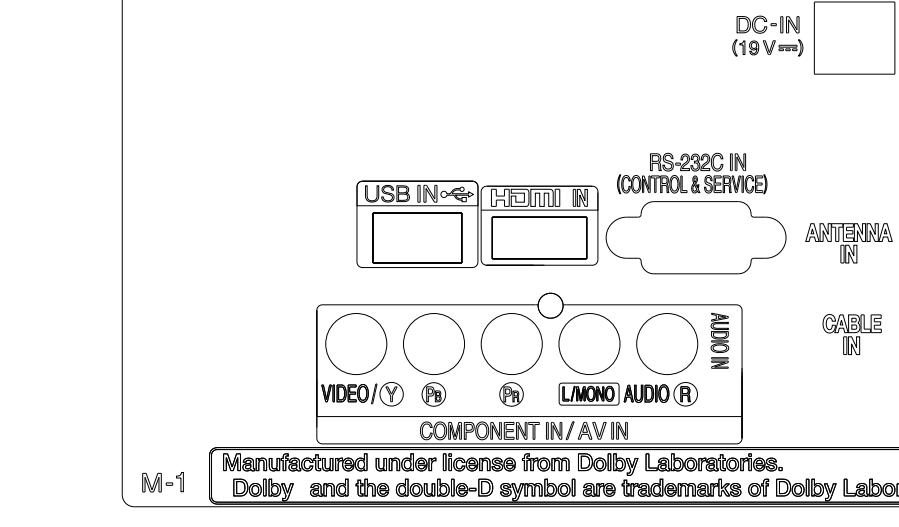
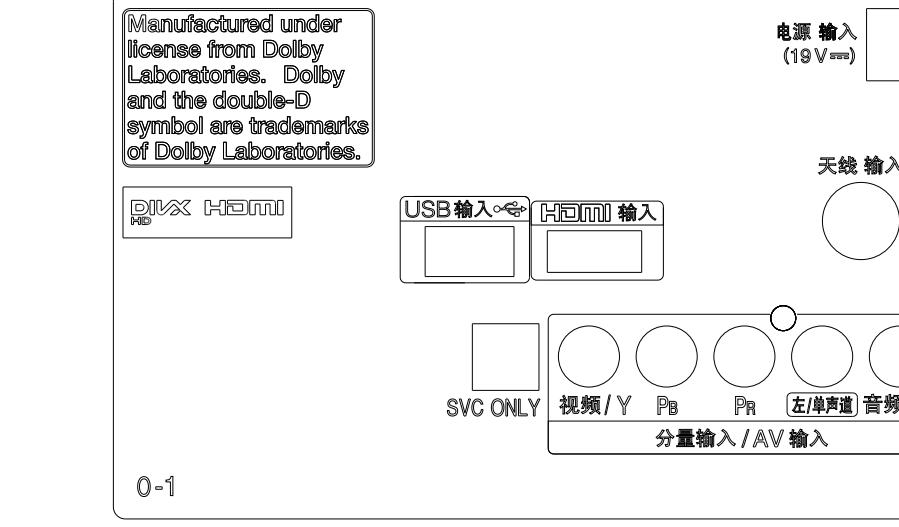
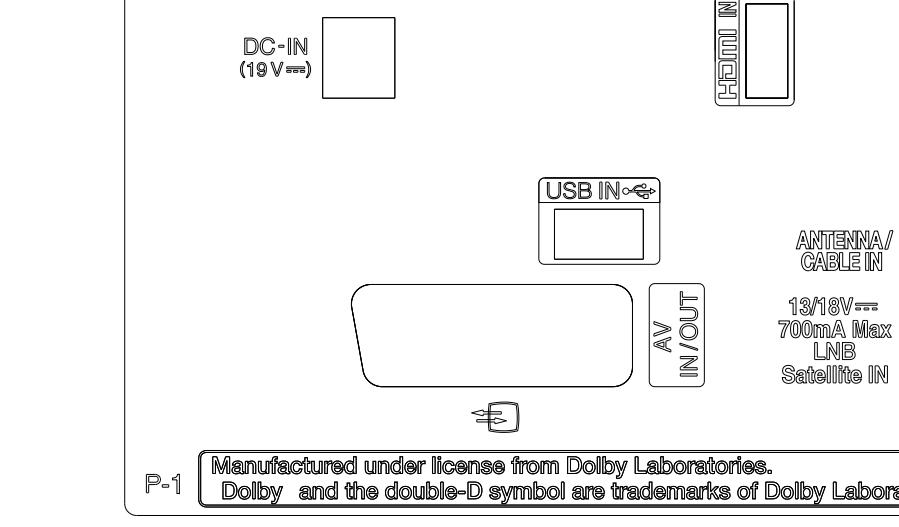
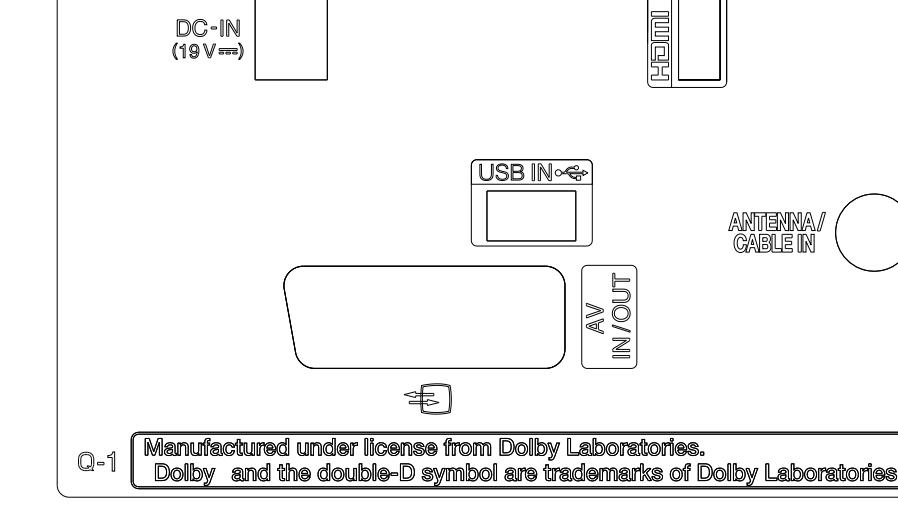
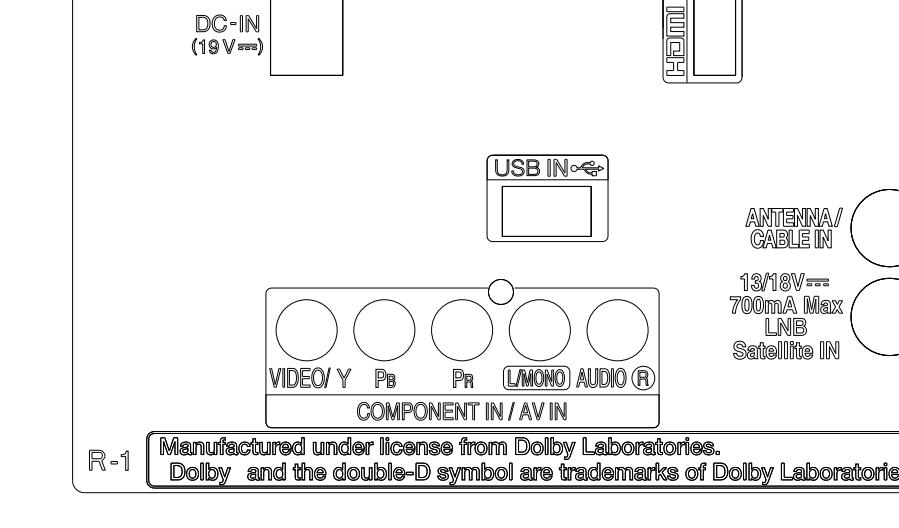
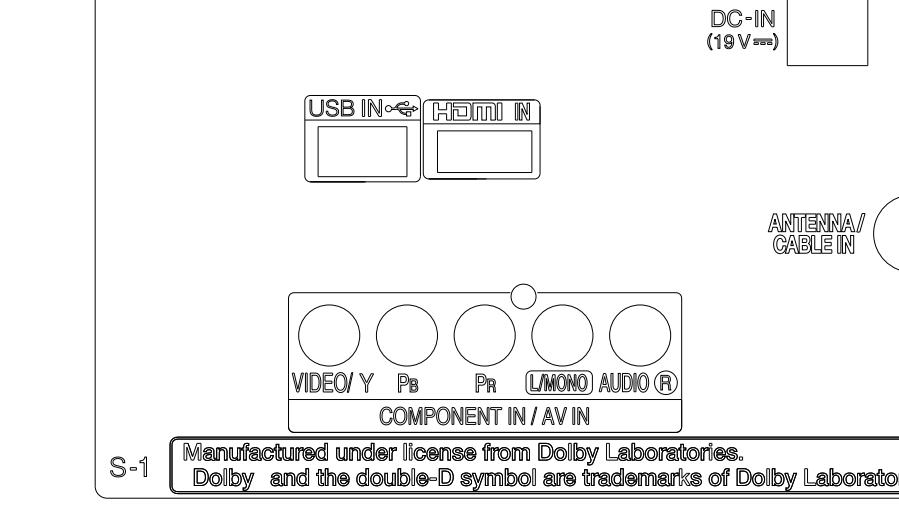
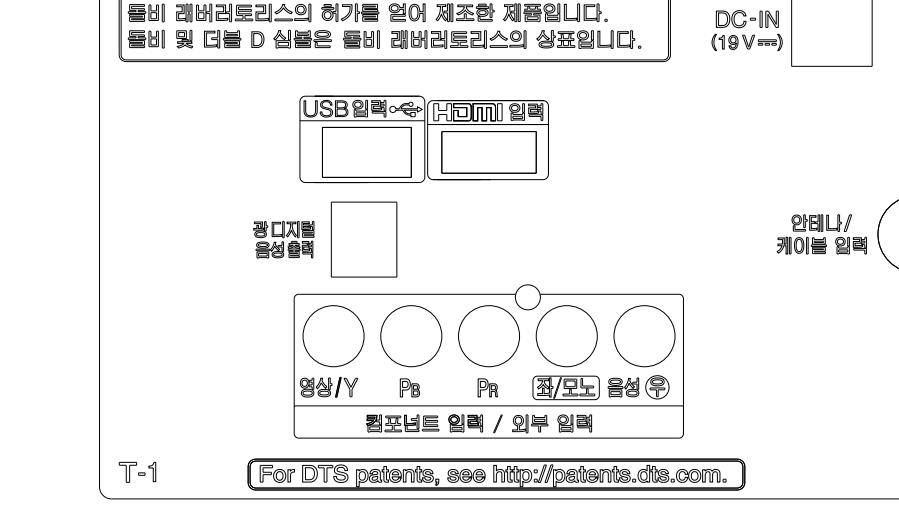
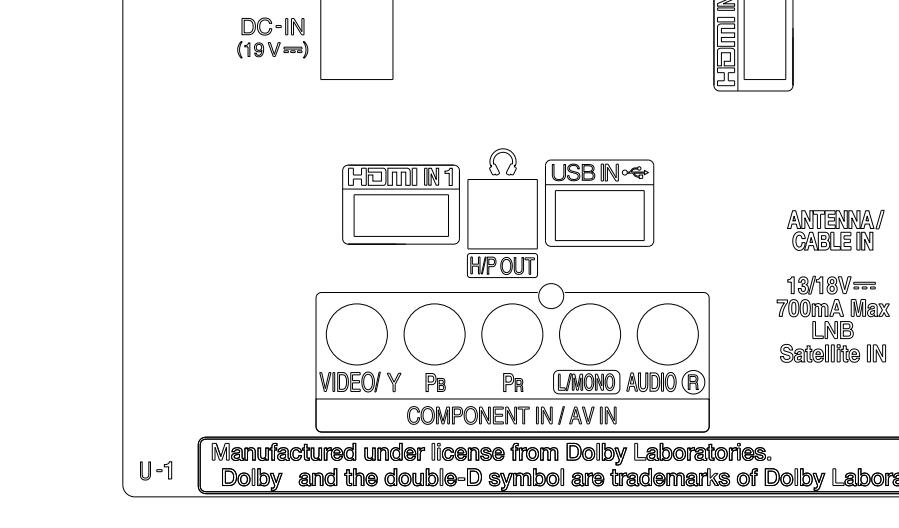
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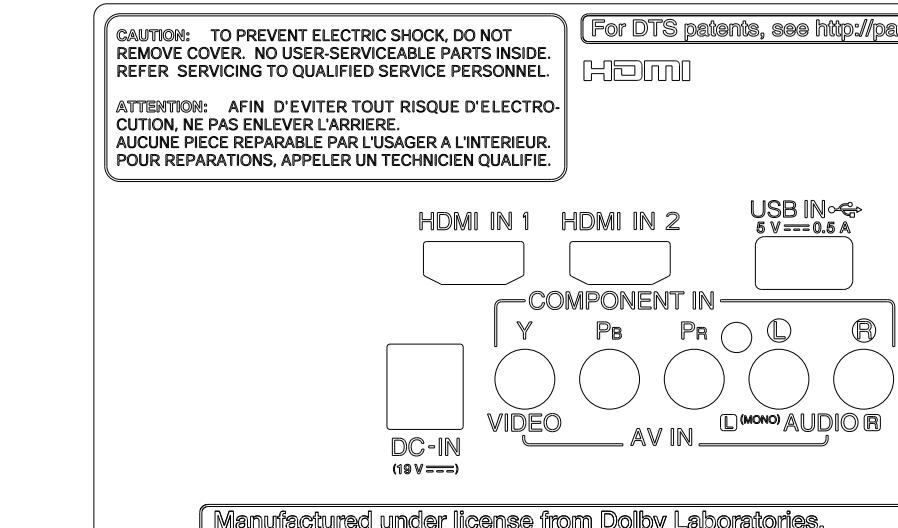
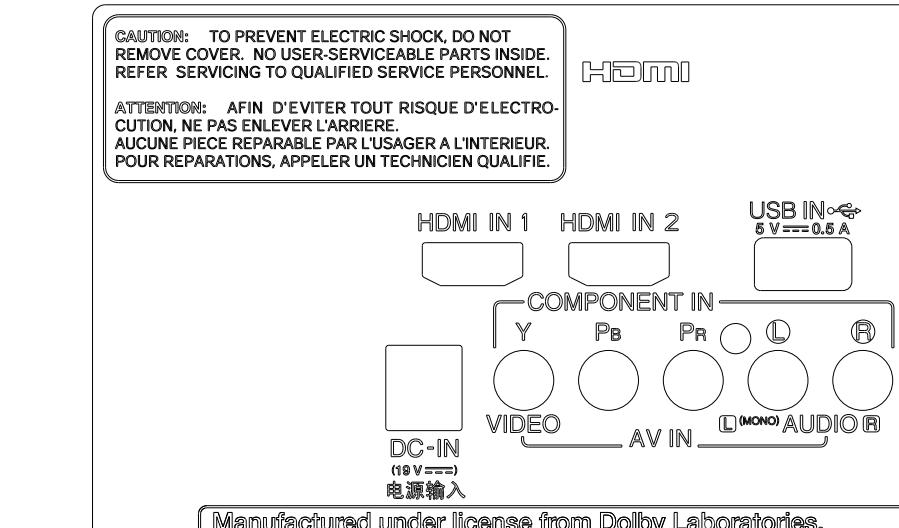
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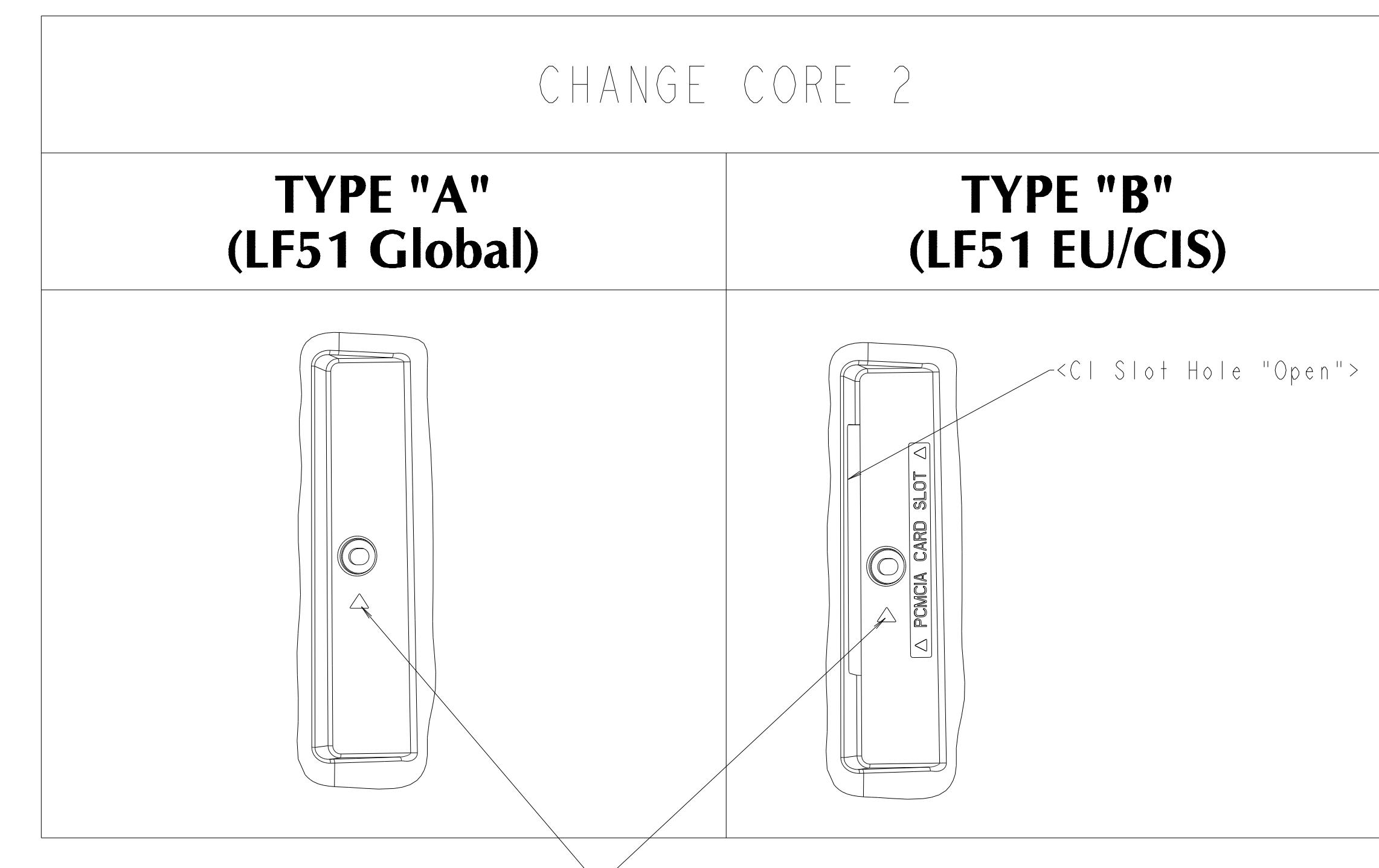
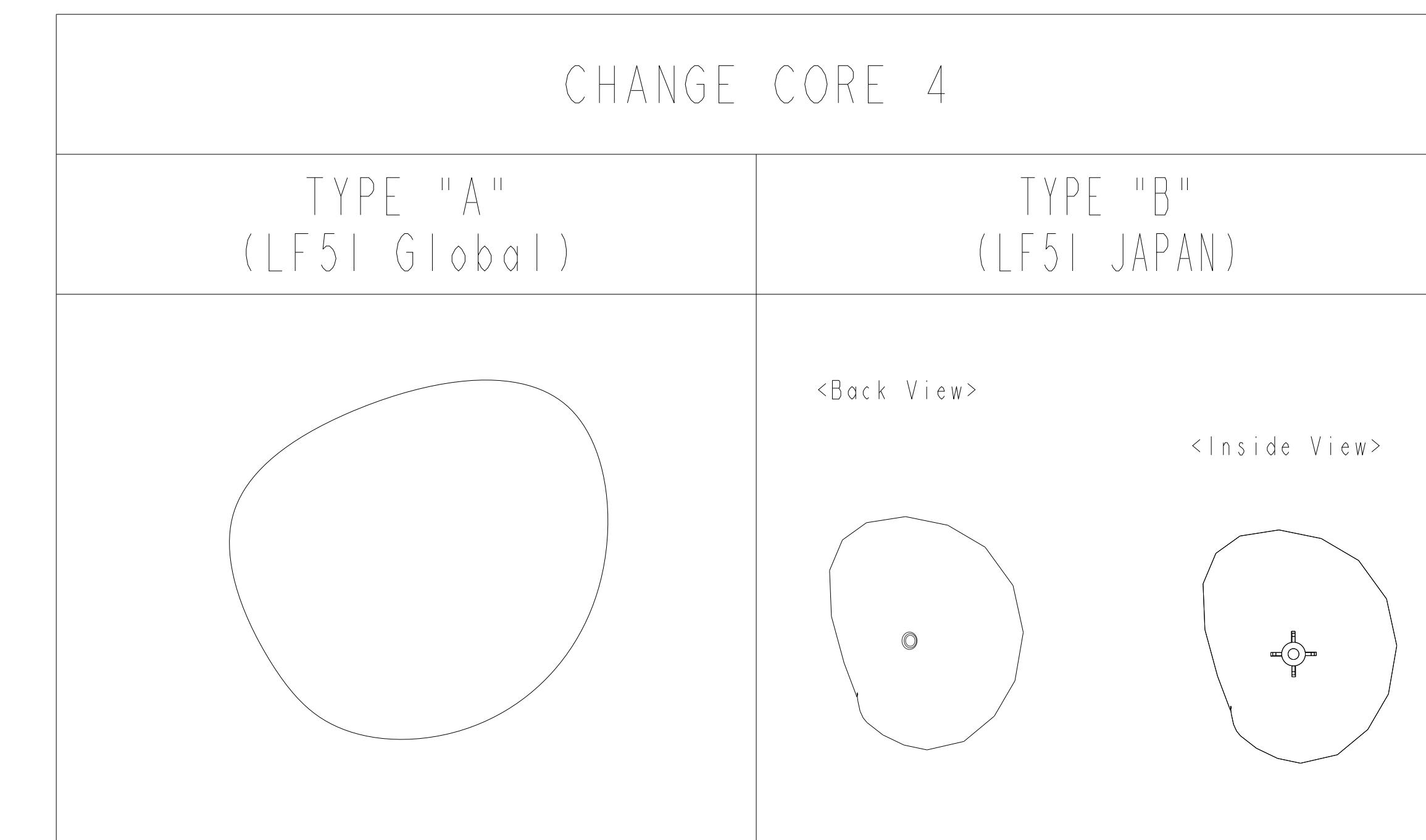
CHANGE CORE 1 - REAR AV PART - (LF51 : "A~H"-1)

Core Type	CORE TYPE "A-I"	CORE TYPE "B-I"	CORE TYPE "C-I"	CORE TYPE "D-I"	CORE TYPE "E-I"
Description	LF51*-Z~EU	LF51*-U~N.A	LF51*-Z~CIS	LF51*-T~ASIA/MEA	LF51*-S,D~TAIWAN/S.A/PANAMA
Core Layout	 A-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 B-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 C-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 D-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 E-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.
Core Type	△ CORE TYPE "F-I"	△ CORE TYPE "G-I"	△ CORE TYPE "H-I"	△ CORE TYPE "I-I"	△ CORE TYPE "J-I"
Description	LF51*-N~KOREA	LF51*-T~M8RR India	LF51*-T~BRAZIL	COMMERCIAL EU	COMMERCIAL CIS
Core Layout	 F-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 G-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 H-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 I-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 J-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.
Core Type	△CORE TYPE "K-I"	△CORE TYPE "L-I"	△CORE TYPE "M-I"	△CORE TYPE "O-I"	△CORE TYPE "P-I"
Description	COMMERCIAL KOREA	COMMERCIAL ASIA	COMMERCIAL S.A	LF51*-C* CHINA	LF510U-Z~/LF510V-Z~EU(T2/C/S2)
Core Layout	 K-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 L-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 M-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 O-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 P-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.
Core Type	△CORE TYPE "Q-I"	△CORE TYPE "R-I"	CORE TYPE "S-I"	CORE TYPE "T-I"	CORE TYPE "U-I"
Description	LF510B-Z~/LF510-Z~EU(T2/C)	LF510U-Z~CIS	LH510*-B~CUBA/BRAZIL/COLOMBIA/S.A	LH510*-N~KOREA	LH510U-T~Satellite ASIA
Core Layout	 Q-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 R-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 S-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 T-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 U-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.

GMZ Site Core

Core Type	△ CORE TYPE "MNT-1"	△ CORE TYPE "MNT-2"		
Description	32MB17HM, KR	32MB17HM, W/W		
Core Layout	 MNT-1 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.	 MNT-2 Manufactured under license from Dolby Laboratories. Dolby and the double-D symbol are trademarks of Dolby Laboratories.		

OCT. 19, 2015 REC. PARK EXLA00919 Add Change Core "S-I", "T-I", "U-I"
 APR. 13, 2015 REC. PARK EXLA02138 Add Change Core "R-I" and Delete Change Core "C-I"
 APR. 27, 2015 INAE SEO EXMF00988 Add Change Core "WNT-2"
 APR. 10, 2015 HEE PARK EXLA01128 Add Core Vice "1", "2", "3", "4", "5", "6", "7", "8", "9", "10", "11", "12", "13", "14", "15", "16", "17", "18", "19", "20", "21", "22", "23", "24", "25", "26", "27", "28", "29", "30", "31", "32", "33", "34", "35", "36", "37", "38", "39", "40", "41", "42", "43", "44", "45", "46", "47", "48", "49", "50", "51", "52", "53", "54", "55", "56", "57", "58", "59", "60", "61", "62", "63", "64", "65", "66", "67", "68", "69", "70", "71", "72", "73", "74", "75", "76", "77", "78", "79", "80", "81", "82", "83", "84", "85", "86", "87", "88", "89", "90", "91", "92", "93", "94", "95", "96", "97", "98", "99", "100", "101", "102", "103", "104", "105", "106", "107", "108", "109", "110", "111", "112", "113", "114", "115", "116", "117", "118", "119", "120", "121", "122", "123", "124", "125", "126", "127", "128", "129", "130", "131", "132", "133", "134", "135", "136", "137", "138", "139", "140", "141", "142", "143", "144", "145", "146", "147", "148", "149", "150", "151", "152", "153", "154", "155", "156", "157", "158", "159", "160", "161", "162", "163", "164", "165", "166", "167", "168", "169", "170", "171", "172", "173", "174", "175", "176", "177", "178", "179", "180", "181", "182", "183", "184", "185", "186", "187", "188", "189", "190", "191", "192", "193", "194", "195", "196", "197", "198", "199", "200", "201", "202", "203", "204", "205", "206", "207", "208", "209", "210", "211", "212", "213", "214", "215", "216", "217", "218", "219", "220", "221", "222", "223", "224", "225", "226", "227", "228", "229", "230", "231", "232", "233", "234", "235", "236", "237", "238", "239", "240", "241", "242", "243", "244", "245", "246", "247", "248", "249", "250", "251", "252", "253", "254", "255", "256", "257", "258", "259", "260", "261", "262", "263", "264", "265", "266", "267", "268", "269", "270", "271", "272", "273", "274", "275", "276", "277", "278", "279", "280", "281", "282", "283", "284", "285", "286", "287", "288", "289", "290", "291", "292", "293", "294", "295", "296", "297", "298", "299", "300", "301", "302", "303", "304", "305", "306", "307", "308", "309", "310", "311", "312", "313", "314", "315", "316", "317", "318", "319", "320", "321", "322", "323", "324", "325", "326", "327", "328", "329", "330", "331", "332", "333", "334", "335", "336", "337", "338", "339", "340", "341", "342", "343", "344", "345", "346", "347", "348", "349", "350", "351", "352", "353", "354", "355", "356", "357", "358", "359", "360", "361", "362", "363", "364", "365", "366", "367", "368", "369", "370", "371", "372", "373", "374", "375", "376", "377", "378", "379", "380", "381", "382", "383", "384", "385", "386", "387", "388", "389", "390", "391", "392", "393", "394", "395", "396", "397", "398", "399", "400", "401", "402", "403", "404", "405", "406", "407", "408", "409", "410", "411", "412", "413", "414", "415", "416", "417", "418", "419", "420", "421", "422", "423", "424", "425", "426", "427", "428", "429", "430", "431", "432", "433", "434", "435", "436", "437", "438", "439", "440", "441", "442", "443", "444", "445", "446", "447", "448", "449", "450", "451", "452", "453", "454", "455", "456", "457", "458", "459", "460", "461", "462", "463", "464", "465", "466", "467", "468", "469", "470", "471", "472", "473", "474", "475", "476", "477", "478", "479", "480", "481", "482", "483", "484", "485", "486", "487", "488", "489", "490", "491", "492", "493", "494", "495", "496", "497", "498", "499", "500", "501", "502", "503", "504", "505", "506", "507", "508", "509", "510", "511", "512", "513", "514", "515", "516", "517", "518", "519", "520", "521", "522", "523", "524", "525", "526", "527", "528", "529", "530", "531", "532", "533", "534", "535", "536", "537", "538", "539", "540", "541", "542", "543", "544", "545", "546", "547", "548", "549", "550", "551", "552", "553", "554", "555", "556", "557", "558", "559", "560", "561", "562", "563", "564", "565", "566", "567", "568", "569", "570", "571", "572", "573", "574", "575", "576", "577", "578", "579", "580", "581", "582", "583", "584", "585", "586", "587", "588", "589", "589", "590", "591", "592", "593", "594", "595", "596", "597", "598", "599", "599", "600", "601", "602", "603", "604", "605", "606", "607", "608", "609", "609", "610", "611", "612", "613", "614", "615", "616", "617", "617", "618", "619", "619", "620", "621", "622", "623", "624", "625", "625", "626", "627", "627", "628", "629", "629", "630", "631", "631", "632", "633", "633", "634", "635", "635", "636", "637", "637", "638", "639", "639", "640", "641", "641", "642", "643", "643", "644", "645", "645", "646", "647", "647", "648", "649", "649", "650", "651", "651", "652", "653", "653", "654", "655", "655", "656", "657", "657", "658", "659", "659", "660", "661", "661", "662", "663", "663", "664", "665", "665", "666", "667

CHANGE CORE 2 - Side AV Area Change core -**CHANGE CORE 4 - Screw Boss Change core -****CHANGE CORE 3 - Regulation Change core -**

CHANGE CORE 3				
TYPE "A" (Global)	TYPE "B" (India : Local & C/SKD)	TYPE "C" (India : Gumi)	TYPE "D" (Indonesia : Local & C/SKD)	TYPE "E" (Indonesia : Gumi)
	"Self Declaration - Conforming to IS616 : 2010, R-75000086"	"Self Declaration - Conforming to IS616 : 2010, R-41001180"	100-240 V~ 50/60 Hz Dibuat di Indonesia	100-240 V~ 50/60 Hz Dibuat di Korea

ACQ881321 (4/8)

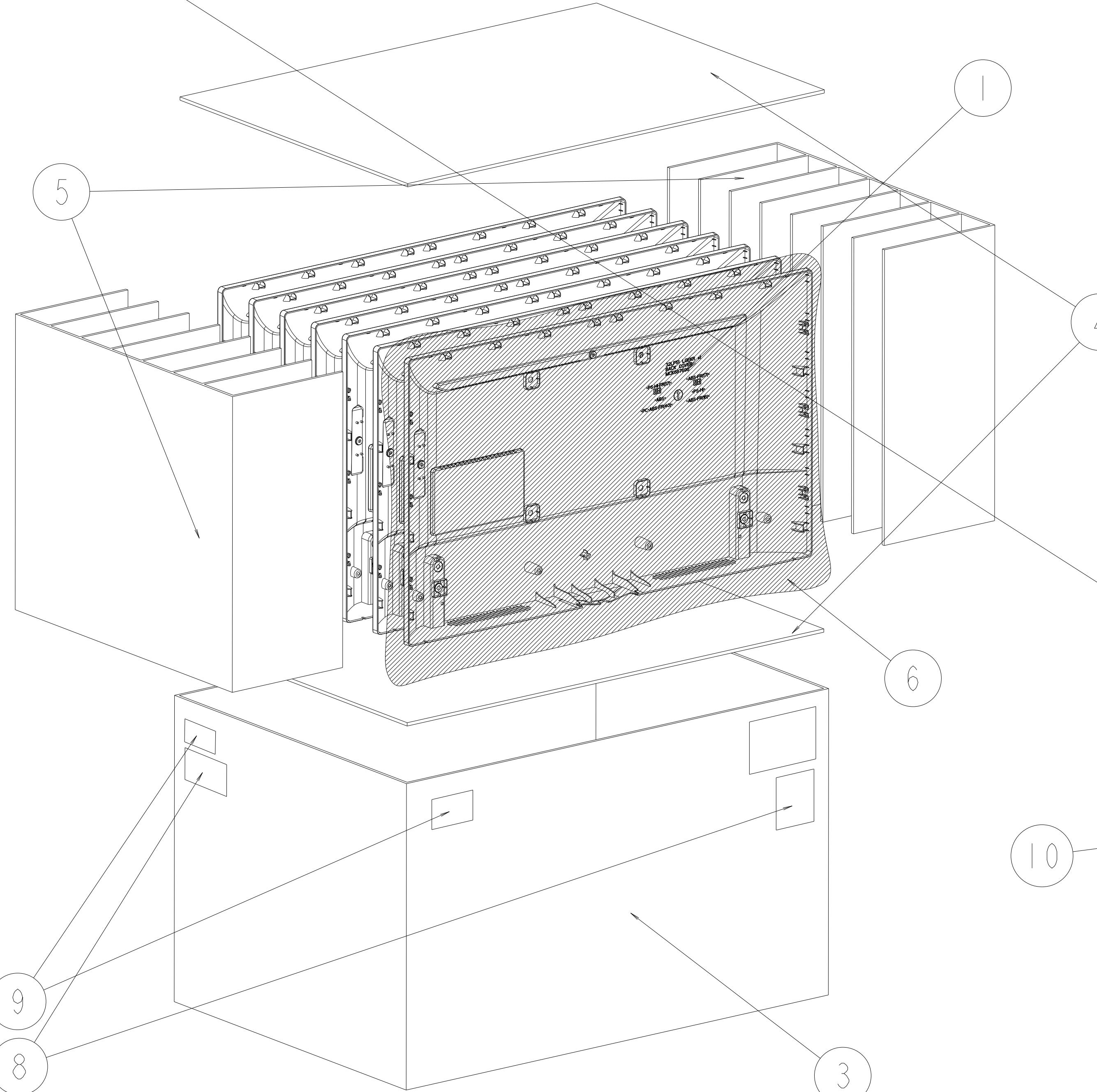
Internal Use Only

LG Electronics

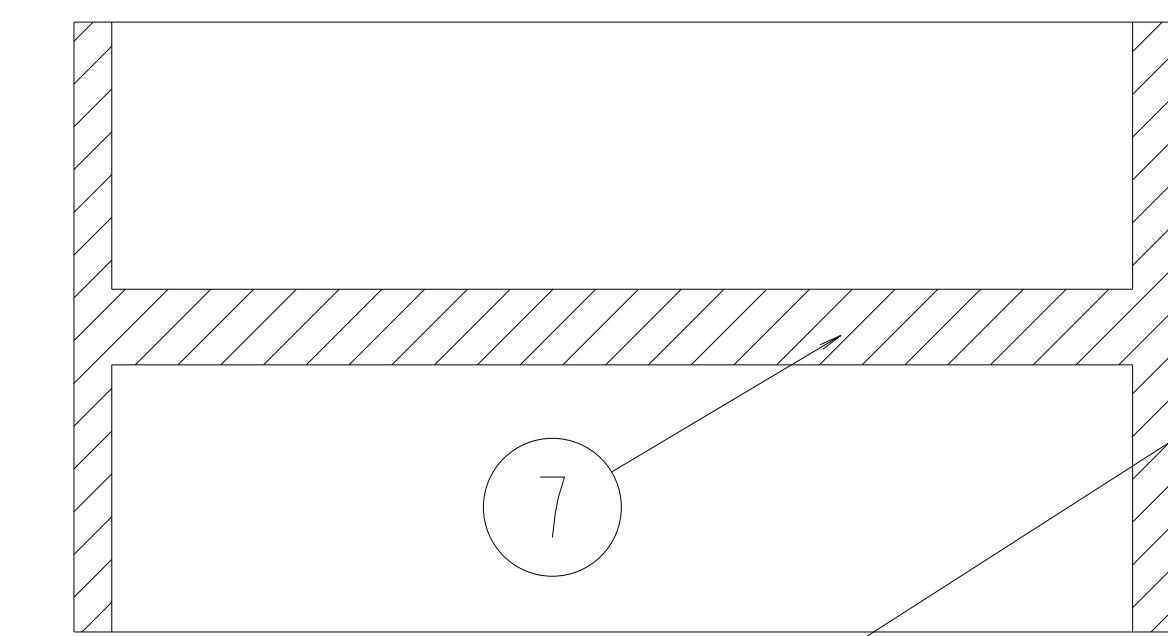
32LF5

C / SKD PACKING SPECIFICATION

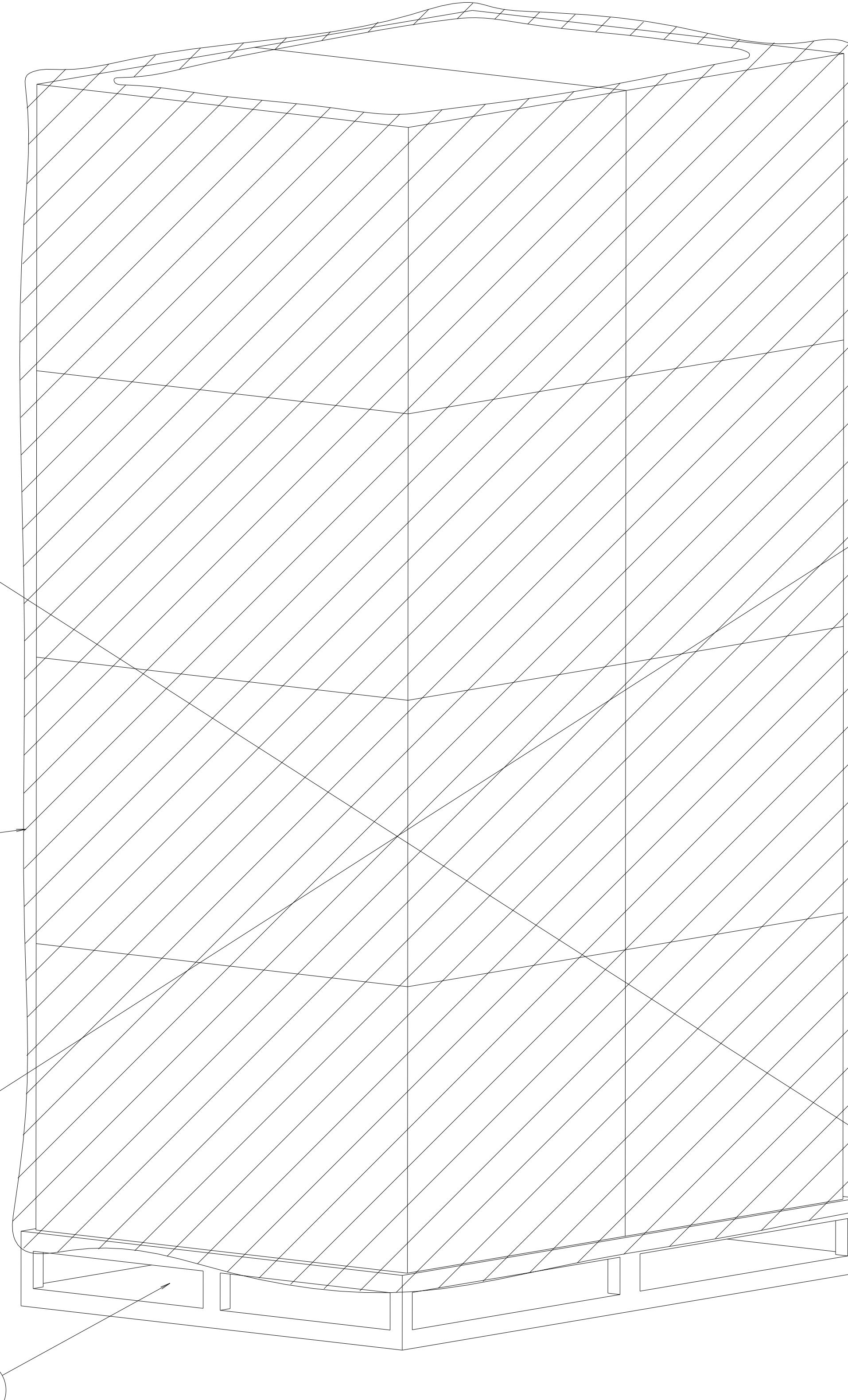
DQMS APPROVAL No. HERDL-1503-0 | 4 | 3



* Month Label (9) 및 ID Label (8) 부착위치는 업체작업에 따라 임의로 지정



- - - - - <BOX Taping : "H" Type> - - - - -



NOTE

1. 소량 포장안에 별도 명기되지 않은 항목은 기본 포장안과 동일하게 적용됨.
2. 소량 포장방법은 별도 배포 및 유첨된 소량 포장안 Guide를 따를 것.
3. 소량 포장은 잔량에 Box Max 장입수량 이하일때만 적용함.
4. 소량 포장은 인쇄 적용 불가로 적용 안함

	MAR.09.2016	TAEWOOK KIM	EKLG300506	Delete CSKD working Guide
	AUG.17.2015	HEE GUN PARK	EKLF702098	Add Label Attachmnet Location
	MAR.21.2015	HEE GUN PARK	EKLF300706	Add CSKD Drawing
SYM.	DATE	REVD.	ECNO	REVISIONS
This drawing belongs to LGE. The person hoarding it secretly will be punished according to the relevant rules and the company standards.				CONFIRM
SCALE N/S	UNIT MM		TITLE	Cover Assembly, Rear
DESIGNED Sim Dong Yeo JAN.20.2015	CHECKED Yong Jin Choi JAN.20.2015	APPROVED Jae Ho oh JAN.20.2015		32LF51
			REF.DWG.NO.	DWG.NO. ACQ881321 (4/8)
			APPD.TEST NO.	
LG Electronics Inc.				

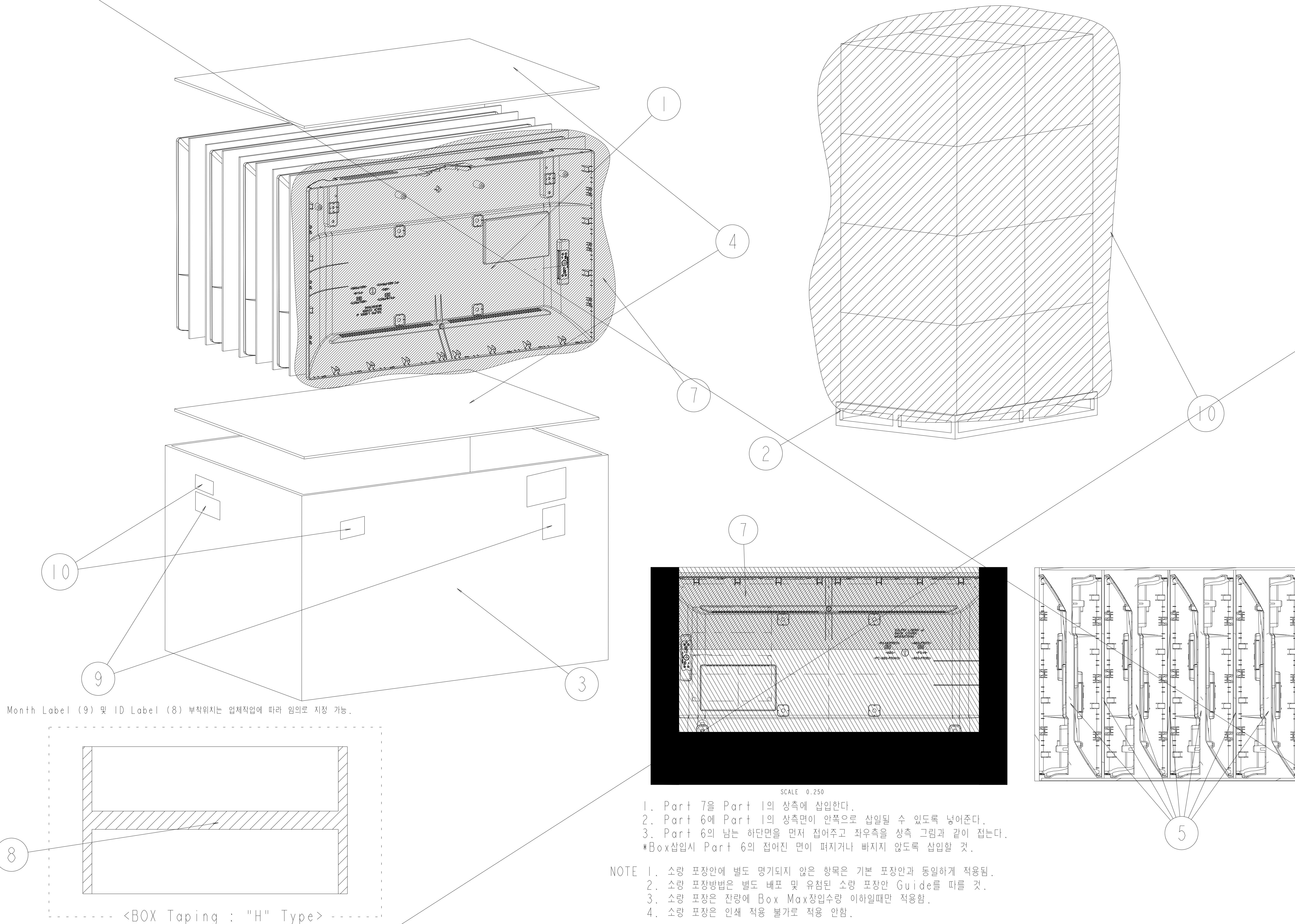
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32LF5

C / SKD PACKING SPECIFICATION

H E R D L - | 5 | 2 - 0 0 6 | 6



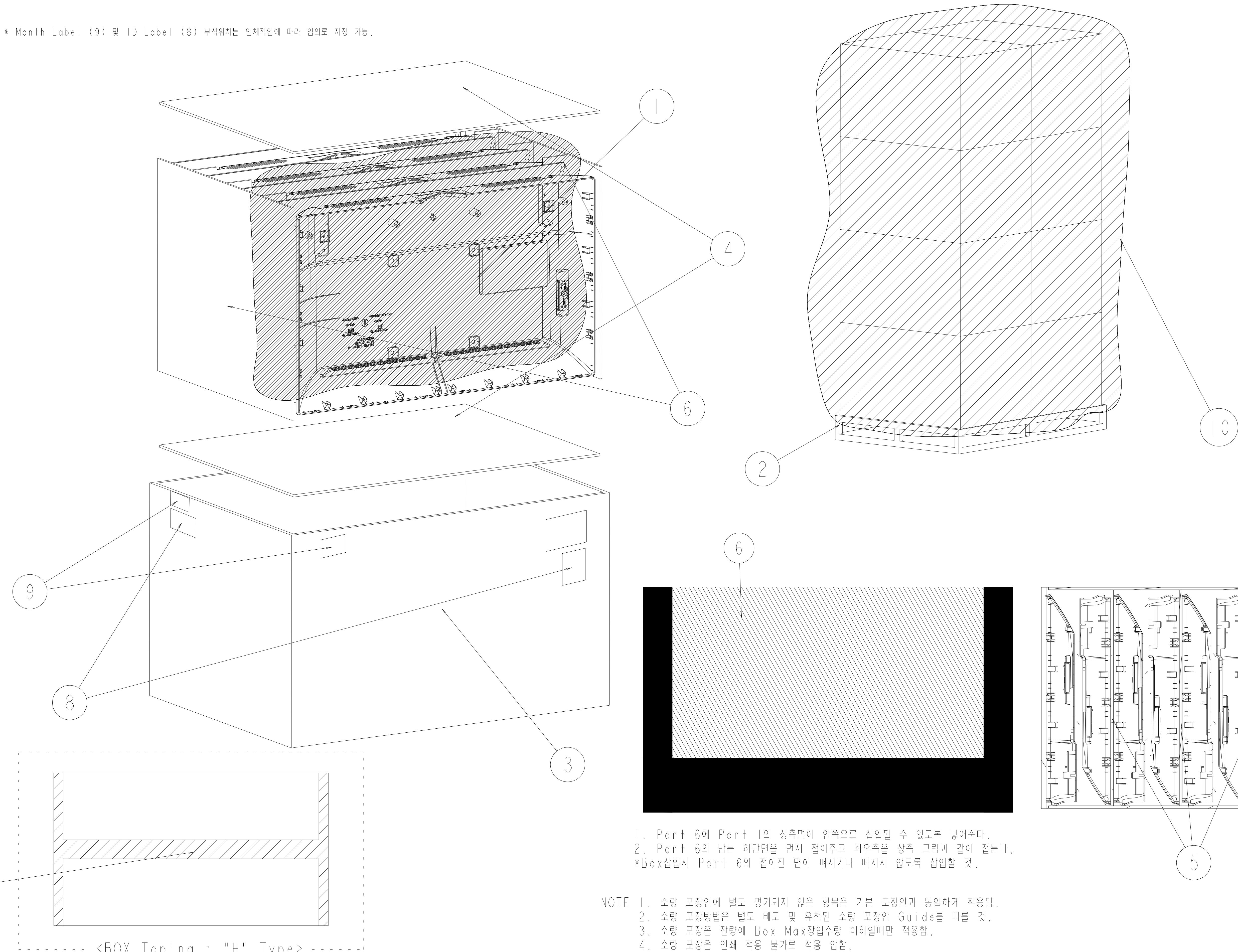
	JUL.20.2016	TAEWOO KIM	EKLG700905	Delete CSKD working Guide
	MAR.09.2016	TAEWOO KIM	EKLG300506	Add CSKD new working Guide
SYM.	DATE	REVD.	ECNO	REVISIONS
This drawing belongs to LGE. The person hoarding it secretly will be punished according to the relevant rules and the company standards.				CONFIRM
SCALE ON 333	UNIT MM		TITLE	Cover Assembly, Rear
DESIGNED Sim Dong Yeo JAN.20.2015	CHECKED Yong Jin Choi JAN.20.2015	APPROVED Jae Ho OH JAN.20.2015		32LF51
REF. DWG. NO.			DWG. NO.	ACQ881321 (5/12)
APPD. TEST NO.				
LG Electronics Inc.				

32LF51

C/SKD PACKING SPECIFICATION

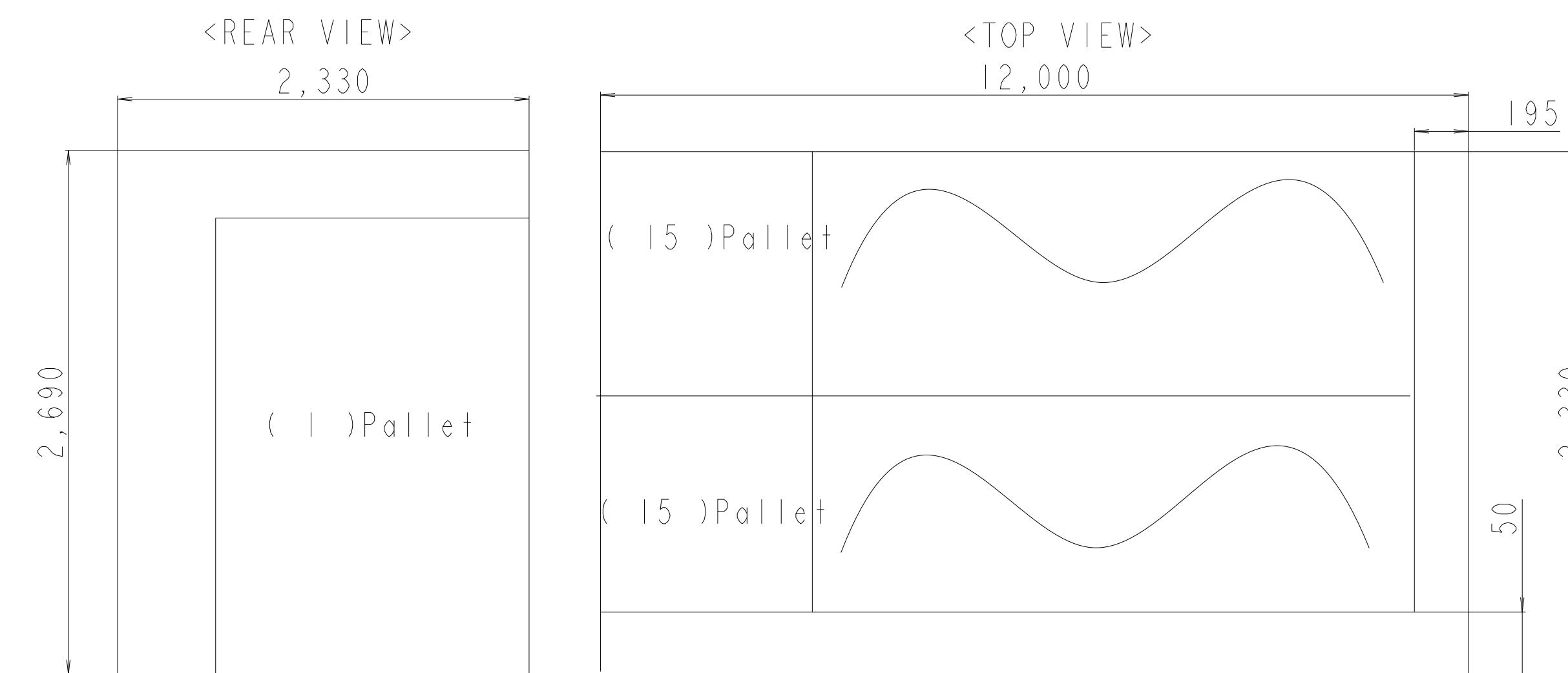
HERDL-1606-01235

* Month Label (9) 및 ID Label (8) 부착위치는 업체작업에 따라 임의로 지정 가능.



BOX PRINT CONTENTS	Maximum stackable box size DO NOT DROP FRAGILE HANDLE WITH CARE
CONTAINER 적재 방법 (40FT H/C)	길이 방향 : 15 PALLET 폭 방향 : 2 PALLET 높이 방향 : 1 PALLET
CONTAINER SIZE	40FT(H/C): 12,000(L) * 2,330(W) * 2,690(H)
주의사항	Palletizing 총 높이는 2,500mm 이하가 되도록 설계할 것.

CONTAINER에 PALLET 장입 방법



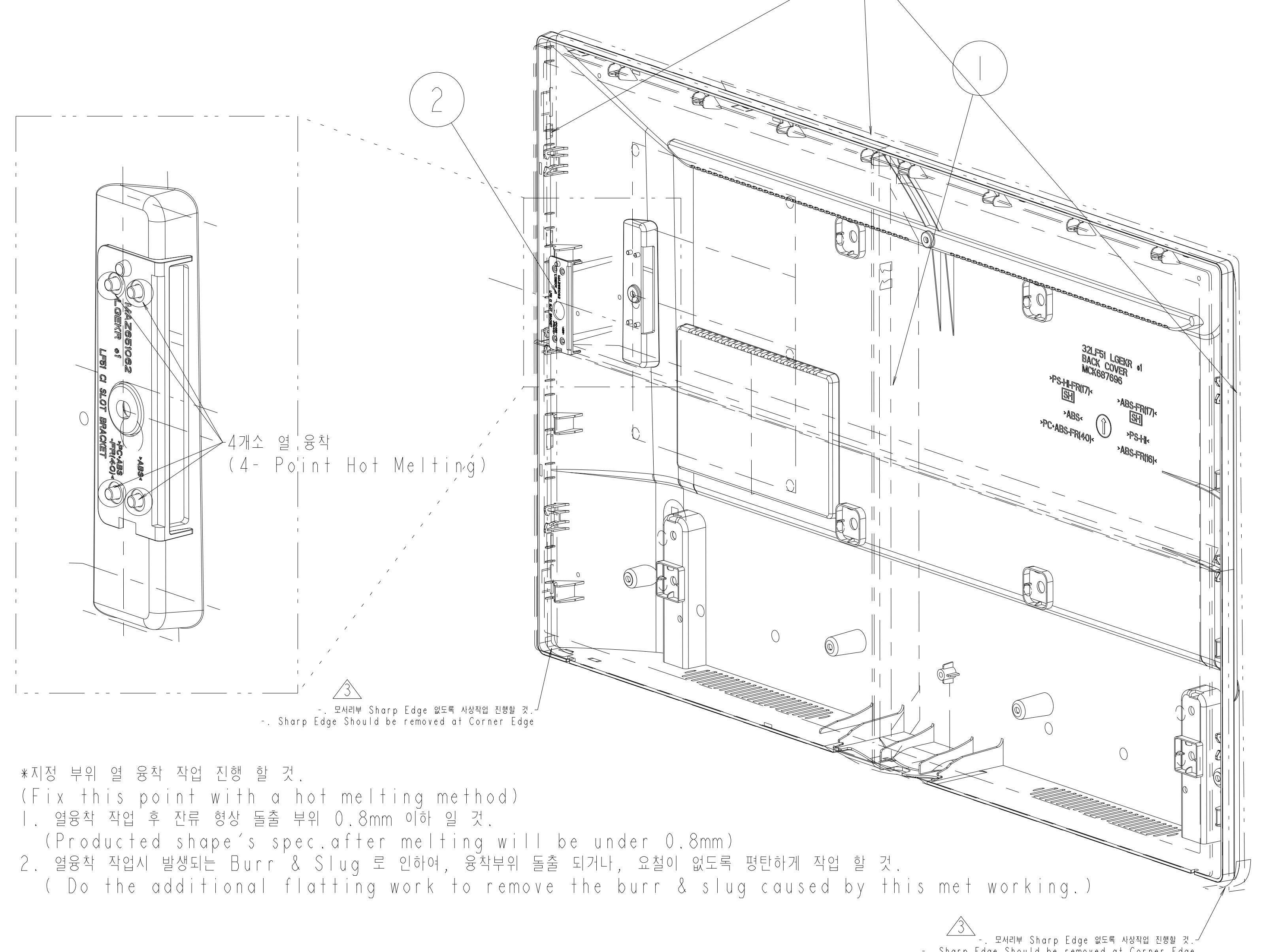
PALLET 제작 기준

INJECTION / STAND	LVL 합판	H 11.5 ± 70mm
	"W" 1100 이상	상판 9 EA
PRESS B/C	"W" 1100 이하	상판 7 EA
	"W" 800 이하	상판 5 EA
PRESS B/C	LVL 합판	H 14.5 ± 100mm
	"W" 900 이상	상판 7 EA
	"W" 900 이하	상판 5 EA

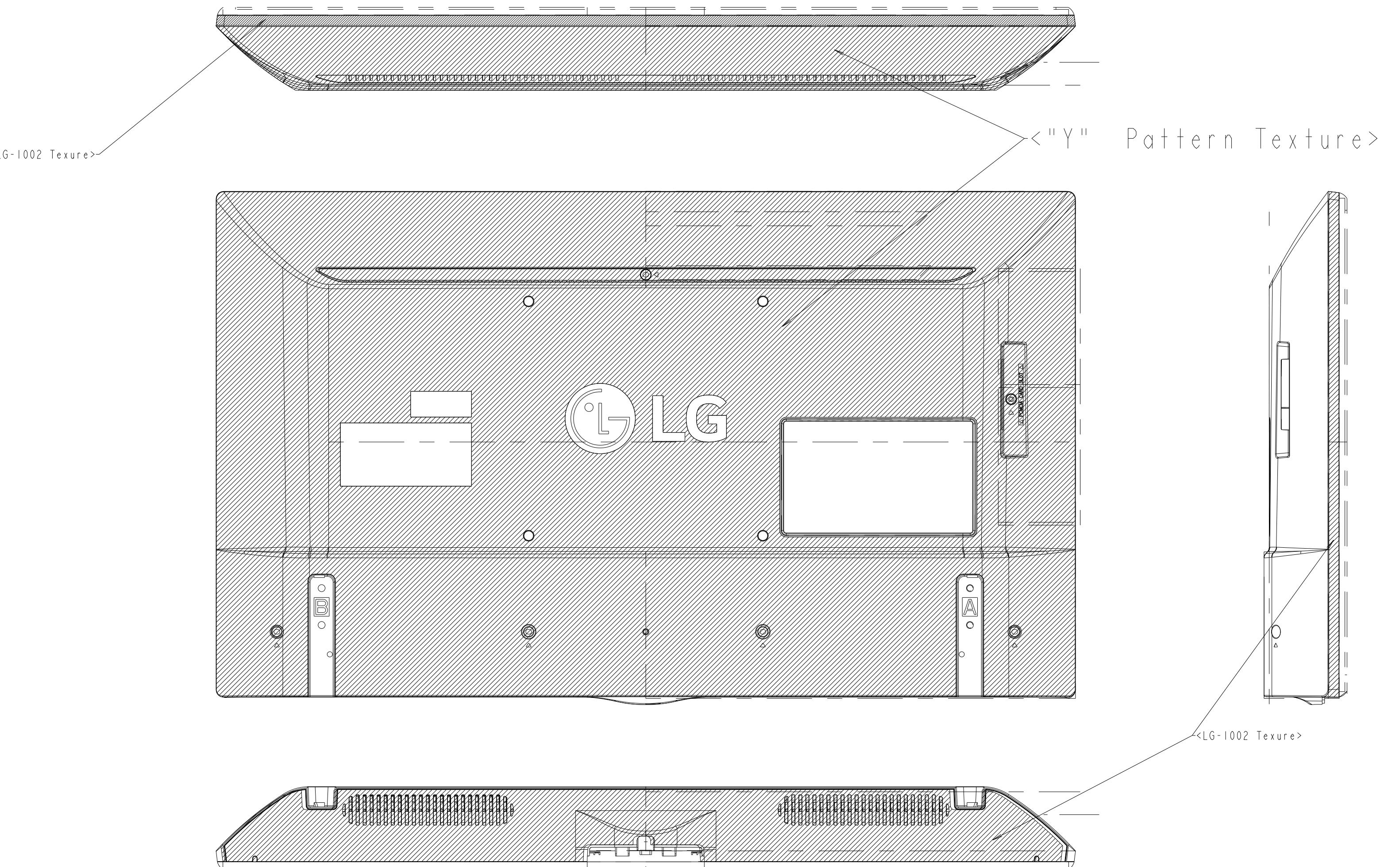
PART	1	2	3	4	5	6	7	8	9	10
DESCRIPTION	BACK COVER ASSY	Pallet	Box	PAD	SIDE PAD	LAMI-BAG	OPP TAPE	LABEL	MONTH LABEL	WRAP
Q'TY	8EA/IBOX	1EA	8EA/1PALLET	2EA/IBOX	2EA/IBOX	8EA/IBOX	30MZ	1EA/IBOX	1EA/IBOX	40MZ
MATERIAL or P/N	ACQ881321	MGA638592	MAY67269002	PE Sheet	SK180					
SPECIFICATION	(W)1140 * (D)785	Inner Size : (W)765 * (D)545 * (H)470	Inner Size : (W)745 * (D)520 * 5T	Outer Size : (W)150 * (D)540 * (H)460	(W)1000 * (D)800 * 1T	"H" Type			7 Turn	
잔량(SOQ) SPEC										

Hot Melting Working Guide

.. 표시부 3면 Sharp Edge 없도록 사상작업 진행할 것.
.. Sharp Edge Should be removed at Top/Side Outer Edge

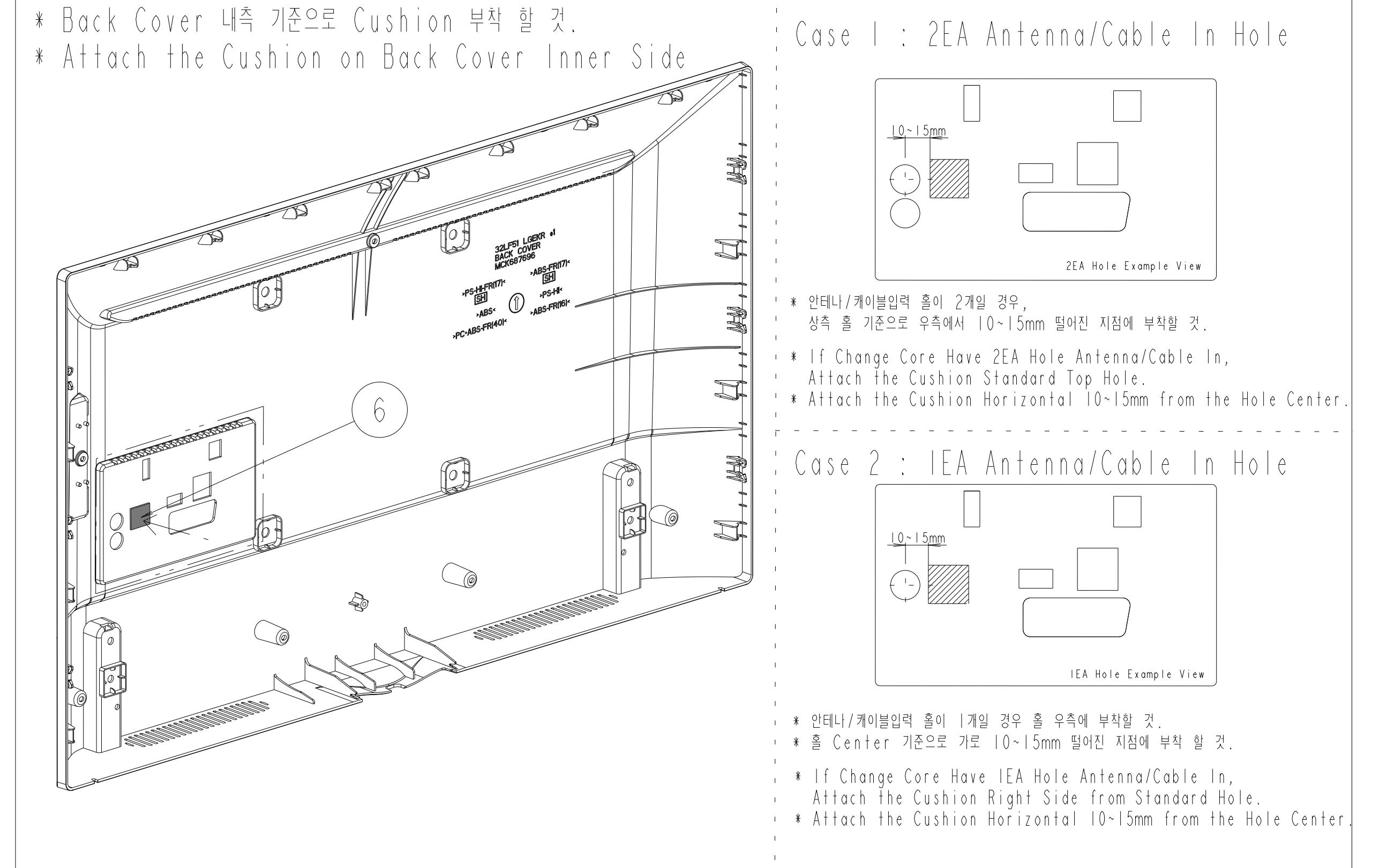


Texture Area



Cushion Attachment Guide

* Back Cover 내측 기준으로 Cushion 부착 할 것.
* Attach the Cushion on Back Cover Inner Side



1. Standard allowance of scraps in each items.

Item	Standard management in HE (LCD/POP/Media)	Allowance Scrap (NEYSPRUE)	Standard of usage
Front Cover Middle Cabinet	10% under	Allow to use it, after grinding S/Runner immediately. (Only dedicated grinder is allowed for each injection machines).	
Rear Cover Sprue Runner Stand Base (Gate Runner)	10% under	10% under	If Change Core Have 2EA Hole Antenna/Cable In, Attach the Cushion Standard Top Hole.
small injected items	10% allowable	Okay to use S/Runner within 7days before grinding. (Chopped material is not allowed)	10% under
SPK Grill	15% under		

- Materials of scrap/applying parts should be same and scrap is allowed to use grinded S/runner only.
- By the characteristics of the components, unusual parts need to be specified on drawing.
- This is not applicable for LGEL.

2. Not allowble materials for Scrap

- Non of STAND NECK components are allowed to use as scrap. (material does not matter)

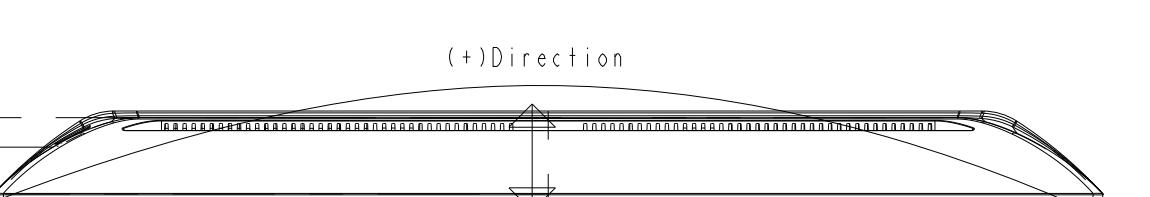
- XG370 is not allowed for scrap.

Material	Color	Grade / Mixed Resin	Remarks
PC	Transparent All	All Grade	Needs core from transparency & contamination on exterior
PMMA	Transparent All	PC + GF 20%/30%	Components, which requires intension

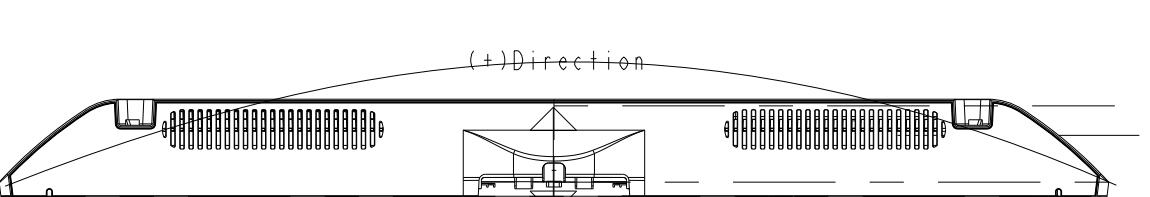
Material	Color	Grade / Mixed Resin	Remarks
PC	Transparent All	PC + GF 20%/30%	Needs core from transparency & contamination on exterior
NYLON	Transparent All	NYLON 66 + GF 33%	Components, which requires intension

Bending and Flexure Spec

<Top Bending>



<Bottom Bending>



* Spec *

(Top plane , 상측면)

(+) : 0 ~ +2.0

(-) : 0

(Bottom plane , 하측면)

(+) : 0 ~ +2.5

(-) : 0

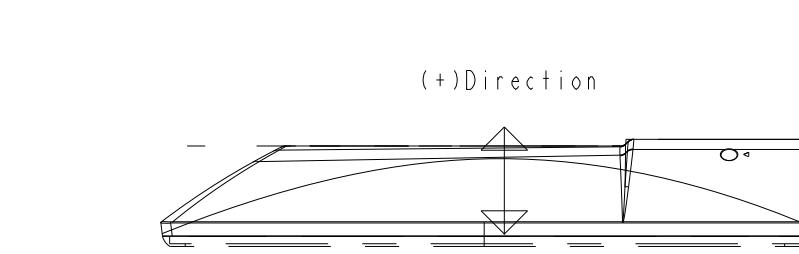
* Measure method *

Use surface plate, lay back cover and then measure Left and Right bending amount.

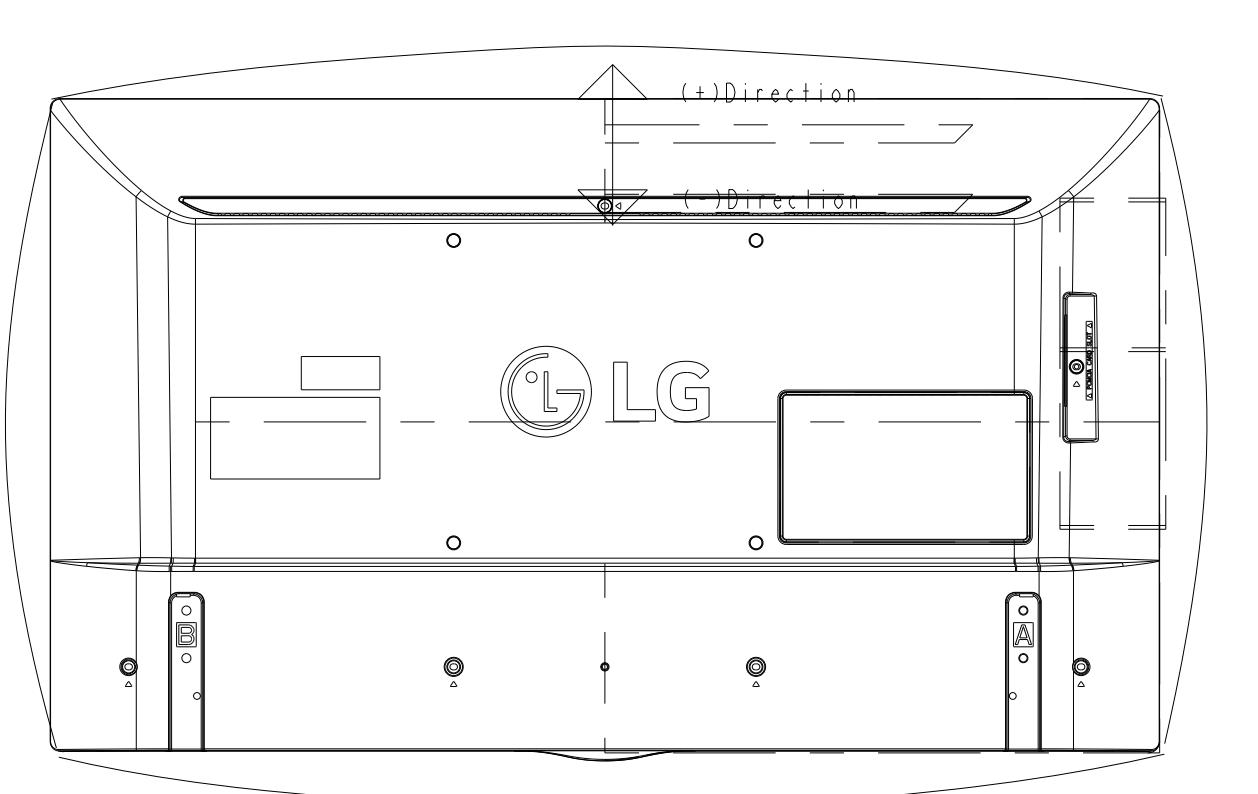
* 측정 방법 *

서정면에 back cover를 외관이 보이도록 눌어서 좌/우측 둘 부위를 측정함.

<Left and Right Bending>



<4Plane Flexure>



* Spec *

(4 plane all, 4면 모두)

(+) : 0 ~ +2.0

(-) : -1.0 ~ 0

* Measure method *

Use steel ruler, match both corner and then measure bending amount.

* 측정 방법 *

침자로 이용하여 양쪽 끝단에 침자를 맞추고 흥행 측정함.

SEP.10.2015 HEE GUN PARK EXLF90075 Add Cushion Attachment Guide	CONFIRM
MAR.23.2015 HEE GUN PARK EXLF401128 Add Sharp Edge Working Guide and Change Bending Spec	
MAR.18.2015 HEE GUN PARK EXLF30076 Add Change Bending Spec and Hot Melting Working Guide and Texture Area	
FEB.25.2015 HEE GUN PARK EXLF202598 Add Flexure Spec and Realize Drawing Verification	
SYM DATA REV'D ECNO	
REVISIONS	
THIS DRAWING IS THE PROPERTY OF THE ORIGINAL DESIGNER AND IS SECRETLY WITH THE COMPANY.	
SCHEMATIC	TITLE
N/S	
DESIGNED : Tae-Hwan Kim	APPROVED :
Checked : JUN. 20. 2015	Date : JUN. 20. 2015
APPROVED : JUN. 20. 2015	APPROVED : JUN. 20. 2015
REF. DWG. NO.	DWG. NO.
LG Electronics Inc.	AC0881321 (5/8)

A	B	C	D	E	F	G	H	I	J	K	
AC0081321 (8/9)											
Internal Use Only											
LG Electronics											
NO	MCK687696 PART I			PART 2		PART 3		PART 4		PART 5	
	MATERIAL		COLOR (COLOR CODE)	PART NAME		PART NAME		PART NAME		PART 6	
	P/N.	Net Weight		P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty	PART 7	
01	LG Chem. PC+ABS LUPOY GN5000SFG (VO)		BK (K0957)	CI SLOT BRACKET				Cushion (15*15*1.0t)		A-1	
	LG Chem. PC+ABS LUPOY GN5000SFA (VO)			MAZ65106201	IEA	MAZ65106205		MDS65231408	IEA		
02	LG Chem. PC+ABS LUPOY GN5000SFG (VO)		BK (K0957)	CI SLOT BRACKET				Cushion (15*15*1.0t)		A-1	
	LG Chem. PC+ABS LUPOY GN5000SFA (VO)			MAZ65106201	IEA	MAZ65106205		MDS65231408	IEA		
03	LG Chem. PC+ABS LUPOY GN5000SFG (VO)		BK (K0957) Ceramic BK (L94362) Styrolution : BK 10003	CI SLOT BRACKET				Cushion (15*15*1.0t)		A-1	
	LG Chem. PC+ABS LUPOY GN5000SFA (VO)			MAZ65106203	IEA	RAA33857403	1060g	MDS65231408	IEA		
	LG Chem. PC+ABS LUPOY GN5000SFA (VO)			MAZ65106203	IEA	RAA33857403	1060g	MDS65231408	IEA		
04	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		R-1	
	LG Chem. ABS HF390(HB)			MAZ65106201	IEA	RAA33150310	960g	MDS65231408	IEA		
05	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		R-1	
	LG Chem. ABS HF390(HB)			MAZ65106201	IEA	RAA33150310	960g	MDS65231408	IEA		
06	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		R-1	
	LG Chem. ABS HF390(HB)			MAZ65106201	IEA	RAA33150310	960g	MDS65231408	IEA		
07	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		F-1	
	LG Chem. ABS HF390(HB)			MAZ65106203	IEA	RAA33150310	960g	MDS65231408	IEA		
08	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		D-1	
	LG Chem. ABS HF390(HB)			MAZ65106201	IEA	RAA33150310	960g	MDS65231408	IEA		
09	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		D-1	
	LG Chem. ABS HF390(HB)			MAZ65106203	IEA	RAA33150310	960g	MDS65231408	IEA		
10	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		E-1	
	LG Chem. ABS HF390(HB)			MAZ65106203	IEA	RAA33150310	960g	MDS65231408	IEA		
11	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		E-1	
	LG Chem. ABS HF390(HB)			MAZ65106201	IEA	RAA33150310	960g	MDS65231408	IEA		
12	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		E-1	
	LG Chem. ABS HF390(HB)			MAZ65106203	IEA	RAA33150310	960g	MDS65231408	IEA		
13	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET				Cushion (15*15*1.0t)		H-1	
	LG Chem. ABS HF390(HB)			MAZ65106203	IEA	RAA33150310	960g	MDS65231408	IEA		
14	AC008132115							Cushion (15*15*1.0t)		H-1	
				MAZ65231408	IEA			MDS65231408	IEA		
15	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							H-1	
	LG Chem. ABS HF390(HB)			RAA33150310	960g	RAA33150310	960g	MDS65231408	IEA		
16	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)					Cushion (15*15*1.0t)		H-1	
	LG Chem. ABS HF390(HB)			RAA34576201	900g	RAA34576201	900g	MDS65231408	IEA		
17	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							B-1	
	LG Chem. ABS HF390(HB)			RAA34576201	900g	RAA34576201	900g	MDS65231408	IEA		
18	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							B-1	
	LG Chem. ABS HF390(HB)			RAA34576201	900g	RAA34576201	900g	MDS65231408	IEA		
19	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)					Cushion (15*15*1.0t)		G-1	
	LG Chem. ABS HF390(HB)			RAA34399607	960g	RAA34399607	960g	MDS65231408	IEA		
20	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)					Cushion (15*15*1.0t)		G-1	
	LG Chem. ABS HF390(HB)			RAA34399607	960g	RAA34399607	960g	MDS65231408	IEA		
21	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)					Cushion (15*15*1.0t)		D-1	
	LG Chem. ABS HF390(HB)			RAA34399607	960g	RAA34399607	960g	MDS65231408	IEA		

REVISIONS
This drawing supersedes all previous versions. It is the responsibility of the company to standardize all parts.
CONFIRM
N/S MM T

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AC0881321 (7/8)

Internal Use Only
LG Electronics

NO	MCK67696 PART 1		PART 2		PART 3		PART 4		PART 5		PART 6		PART 7		Change Core 1 -Rear AV-	Change Core 2 -Side AV-	Change Core 3 -Regulation-	Change Core 4 -Screw Boss-	C/SKD PACKING	MATERIAL MARK	REMARK	NO							
	MATERIAL		COLOR (COLOR CODE)	PART NAME		PART NAME		PART NAME		PART NAME		PART NAME		PART NAME															
	P/N.	Net Weight		P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty														
22	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g								MDS65231408	IEA					G - I	A	▲ A	A	No	>ABS<	32LF513A-T* M8RR/INDIA	22						
23	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g								MDS65231408	IEA					G - I	A	▲ A	A	Yes	>ABS<	32LF513A-T* M8RR/INDIA	23						
24	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g								MDS65231408	IEA					O - I	A	A	A	No	>ABS<	32LF513B-C* CHINA	24						
25	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g								MDS65231408	IEA					O - I	A	A	A	Yes	>ABS<	32LF513B-C* CHINA	25						
26	LG Chem. PC+ABS LUPOY GN5000SEG (V0) LG Chem. PC+ABS LUPOY GN5000FA (V0)		BK (K0957)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33957403 RAA33256811	1060g		△ MAZ65106201 MAZ65106205	IEA					MDS65231408	IEA					I - I	B	A	A	No	>PC+ABS-FR(40)<	COMMERCIAL EU	26						
27	LG Chem. PC+ABS LUPOY GN5000SEG (V0) LG Chem. PC+ABS LUPOY GN5000FA (V0)		BK (K0957)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33957403 RAA33256811	1060g		△ MAZ65106201 MAZ65106205	IEA					MDS65231408	IEA					I - I	B	A	A	Yes	>PC+ABS-FR(40)<	COMMERCIAL EU	27						
28	LG Chem. PC+ABS LUPOY GN5000SEG (V0) LG Chem. ABS HF390(HB)		BK (K0957)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33957403 RAA33256811	1060g		△ MAZ65106201 MAZ65106205	IEA					MDS65231408	IEA					I - I	B	A	A	Phantom	>PC+ABS-FR(40)<	COMMERCIAL LGEMA Local	28						
29	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g		MAZ65106201	IEA					MDS65231408	IEA					J - I	B	A	A	No	>ABS<	COMMERCIAL CIS	29						
30	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g		MAZ65106201	IEA					MDS65231408	IEA					J - I	B	A	A	Yes	>ABS<	COMMERCIAL CIS	30						
31	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)	CI SLOT BRACKET						Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g		△ MAZ65106201 MAZ65106203	IEA					MDS65231408	IEA					J - I	B	A	A	Phantom	>ABS<	COMMERCIAL LGERA Local	31						
32	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g								MDS65231408	IEA					K - I	A	A	A	No	>ABS<	COMMERCIAL KOREA	32						
33	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)							Cushion (15*15*1.0t)																			
	△ RAA33150310 RAA34399607	▲ 960g 960g				</td																							

JUN.21.2016	JUNG HYUN JIN	EKLG600998	Add Multi Resin (LGEMA local Resin)
MAY.04.2016	HEE GUN PARK	EKLG401562	Change the Rein for combined IGY Resin
JAN.25.2015	TAE WOOK KIM	EKLG101800	Weight realization(ABS HF390)
DEC.08.2015	Myungsik.Chi	EKLFC00603	Add HF390 Resin on P/N '44,49,52'
SEP.10.2015	HEE GUN PARK	EKLF900775	Add Part "06" (Cushion for secure Margin S/V)
MAY.18.2015	HEE GUN PARK	EKLF501067	Change RESIN to HF390 from AF365F of Part No "55"
MAY.18.2015	HEE GUN PARK	EKLF501067	Add Item No "53"~"59"
MAY.13.2015	HEE GUN PARK	EKLF402138	Add Item No "47"~"52"
APR.27.2015	INJAE SEO	EKMF400498	Add Item No "42"~"46" using for 32MB17HM
APR.10.2015	INJAE SEO	EKMF400129	Add Item No "40","41" using for 32MB17HM
DATE	REVD.	ECNO	REVISIONS
drawing belongs to LGE. The person hoarding it secretly will be punished according to the relevant rules and the company standards.			CONFIRM
CALE I/S	UNIT MM		TITLE Cover Assembly, Rear <hr/> 32LF51
SIGNED Dong Yeo 20.2015	CHECKED Yong Jin Choi JAN.20.2015	APPROVED Jae Ho OH JAN.20.2015	
REF.DWG.NO.		DWG.NO.	AC0881321 (8/8)

A	B	C	D	E	F	G	H	I	J	K
AC0881321 (12/12)										
Internal Use Only										
LG Electronics										
NO	MCK687696 PART I			PART 2	PART 3	PART 4	PART 5	PART 6	PART 7	
	MATERIAL		COLOR (COLOR CODE)	PART NAME	PART NAME	PART NAME	PART NAME	PART NAME	PART NAME	
	P/N.	Net Weight		P/N.	Q'ty	P/N.	Q'ty	P/N.	Q'ty	P/N.
81	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)	LABEL, KEBS			Cushion (15*15*1.0t)			32LX300C-TA Commercial Only Kenya
	△#AA33150310 RAA34399607	△-980g 960g		MEZ63483509	IEA	MDS65231408	IEA			
82	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)	CI SLOT BRACKET						32LF510U-Z* (CIS) LGEAK Local
	△#AA33150310 RAA34399607	△-980g 960g		MAZ65106211	IEA					
83	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510U-Z* (CIS) LGEAK only
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
84	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510B-T* (INDONESIA) LGEIN Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
85	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LX300C-TA COMMERCIAL LGEVH Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
86										You can use Another P/N
87	LG Chem. ABS AF365F(V0)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510D-TC LGEVH Local (Thailand)
	△#AA33836703 RAA34399505	1090g					MDS65231408	IEA		
88										You can use Another P/N
89										You can use Another P/N
90										You can use Another P/N
91	LG Chem. ABS AF365F(V0)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			COMMERCIAL Thailand LGEIN Local
	△#AA33836703 RAA34399505	1090g					MDS65231408	IEA		
92	LG Chem. ABS HF390(HB)		Ceramic BK (L94362)				Cushion (15*15*1.0t)			32LH510A-TA ASIA INDONESIA Local
	RAA34399607	1090g					MDS65231408	IEA		
93	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510D-TA INDONESIA CSKD
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
94	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			COMMERCIAL ASIA LGEIN Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
95	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			COMMERCIAL ASIA LGEIN Local, Indonesia
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
96	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510D-TA INDONESIA LGEIN Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
97	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510D-TC LGEVH Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
98	LG Chem. ABS HF390(HB)		Ceramic BK △#43621 (L94362)				Cushion (15*15*1.0t)			32LF510A-TC LGEVH Local
	△#AA33150310 RAA34399607	△-980g 960g					MDS65231408	IEA		
99	LG Chem. PC+ABS LUPOY GN5000SFC (V0) LG Chem. PC+ABS LUPOY GN5000SFA (V0)		BK (K0957)	ISRAEL LABEL						MNT-2, ISRAEL, PC+ABS MNT-2, 32MB17HM
	△#AA33857403 RAA33256811	1060g		3850TAZ105B	IEA					

SEP.27.2016 PARK YOUNG CHUL EXLG010113 Add Item No "93"
 MAY.04.2016 HEE GUN PARK EXLG010162 Change the Resin for Combined I&Y Resin
 MAR.07.2016 Lim Hyo-jin EXMG300307 Add Item No "93" for Israel monitor
 FAB.04.2016 SON HO YOUNG EXLG0203091 Add Item No "91"
 JAN.25.2015 TAEHOON KIM EXLG010100 Weight realization(ABS HF390)
 JAN.13.2015 TAEHOON KIM EXLG010152 Add new series PIN "81"
 DEC.01.2015 PARK YOUNG CHUL EXLG010113 Add Item No "93"
 NOV.24.2015 HEE GUN PARK EXLG000109 Add PIN "85"
 NOV.24.2015 HEE GUN PARK EXLG000109 Delete PIN "85"~"93"
 NOV.17.2015 JUNG HYUN JIN EXLF001160 Add Item No "93"
 NOV.16.2015 JUNG HYUN JIN EXLF001031 Add Item No "93"
 OCT.06.2015 HEE GUN PARK EXLG000109 Add Item No "85"~"93"
 OCT.06.2015 JUNG HYUN JIN EXLG000103 Add Item No "82", "83", "84"
 STM. DATA REV'D. ECO NO. REVISIONS
 This drawing is subject to change without notice. It is the responsibility of the user to verify that this drawing is current before use.
 CONFIRM
 DESIGNER CHECKED APPROVED
 DATE: 2015-09-29 BY: 2015-09-29
 REV. NO.: 0.333 MM
 TITLE: Cover Assembly, Rear
 32LF51
 LG Electronics Inc. REF. DWG. NO. AC0881321 (12/12)
 APP. TEST. NO. Dwg. NO. AC0881321 (12/12)