

MILLTECH PRECISION				FINAL INSPECTION REPORT										MTP/8.5/F04 Rev. 01 Date: 15.06.2023	
CUSTOMER : DATASOL		Part No : DISPYA FRAME						Part Name : DBPL-24HD-PD-01							
Invoice No :		Date : 08-11-2023						Lot Size:					Sample Size:		
SL. #	PARAMETERS	TOLERANCE	Method of Inspection	OBSERVATION										OBSERVAT ION AT CUSTOMER	
				31	32	33	34	35	36	37	38	39	40		
1	609	±0.8	VC	609.1	609.1	609.2	609.1	609.1	609.1	609.1	609.1	609.1	609.1		
2	399	±0.5	VC	399.1	399.1	399.16	399.1	399.1	399.1	399.1	399.1	399.1	399.1		
3	44.5	±0.3	VC	44.56	44.56	44.54	44.56	44.56	44.56	44.56	44.56	44.56	44.56		
4	310	±0.5	VC	310	310	310.08	310	310	310	310	310	310	310		
5	8.25	±0.2	VC	8.3	8.3	8.35	8.3	8.3	8.3	8.3	8.3	8.3	8.3		
6	592.5	±0.8	VC	592.5	592.5	592.4	592.5	592.5	592.5	592.5	592.5	592.5	592.5		
7	101	±0.3	VC	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9		
8	21	±0.2	VC	20.96	20.96	20.94	20.96	20.96	20.96	20.96	20.96	20.96	20.96		
9	27	±0.2	VC	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01		
10	7	±0.2	VC	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96		
11	328	±0.5	VC	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1		
12	12	±0.2	VC	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1		
13	4.2	±0.1	VC	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25		
14	DIA 10	±0.2	VC	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95		
15	6.5	±0.2	VC	6.35	6.35	6.4	6.35	6.34	6.35	6.35	6.35	6.35	6.35		
16	375.6	±0.5	VC	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7		
17	11.7	±0.2	VC	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75		
18	57.7	±0.3	VC	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72		
19	160	±0.5	VC	160.05	160.05	160.05	160.05	160.05	160.05	160.05	160.05	160.05	160.1	160.05	
20	12.5	±0.2	VC	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45		
21	M3 HELICOIL TAP			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK		
INSPECTED BY:		Verified at Customer	If RW/SG Job Order No:								Acceptance Status				
Sign. / Dt.		Sign. / Dt.													
For previous lot Rejection / RT/Segregation & Field failure parameters check double the Sampling Quantity.			Sampling Plan			Lot Size		0 - 50		51 - 100		101 - 500		> 2000	
			Sample size		Appearance/Dimensional			3		5		10		40	
					Performance			1		1		1		3	