

MILLTECH PRECISION				FINAL INSPECTION REPORT										MTP/8.5/F04 Rev. 01 Date: 15.06.2023	
CUSTOMER : DATASOL		Part No : DISPYA FRAME				Part Name : DBPL-24HD-PD-01									
Invoice No :		Date : 08-11-2023				Lot Size:				Sample Size:					
SL. #	PARAMETERS	TOLERANCE	Method of Inspection	OBSERVATION										OBSERVATION AT CUSTOMER	
				101											
1	609	±0.8	VC	609.1											
2	399	±0.5	VC	399.1											
3	44.5	±0.3	VC	44.56											
4	310	±0.5	VC	310											
5	8.25	±0.2	VC	8.3											
6	592.5	±0.8	VC	592.5											
7	101	±0.3	VC	100.9											
8	21	±0.2	VC	20.96											
9	27	±0.2	VC	27.01											
10	7	±0.2	VC	6.96											
11	328	±0.5	VC	328.1											
12	12	±0.2	VC	12.1											
13	4.2	±0.1	VC	4.25											
14	DIA 10	±0.2	VC	9.95											
15	6.5	±0.2	VC	6.35											
16	375.6	±0.5	VC	375.7											
17	11.7	±0.2	VC	11.75											
18	57.7	±0.3	VC	57.72											
19	160	±0.5	VC	160.05											
20	12.5	±0.2	VC	12.45											
21	M3 HELICOIL TAP			OK											
INSPECTED BY:		Verified at Customer		If RW/SG Job Order No:								Acceptance Status			
Sign. / Dt.		Sign. / Dt.													
For previous lot Rejection / RT/Segregation & Field failure parameters check double the Sampling Quantity.			Sampling Plan			Lot Size		0 - 50		51 - 100		101 - 500		> 2000	
			Sample size		Appearance/Dimensional		3		5		10		40		
					Performance		1		1		1		3		