MILLTECH PRECISION	FINAL INSPECTION REPORT	MTP/8.5/F04 Rev. 01 Date: 15.06.2023

CUSTOMER : DATASOL	Part No : DISPYA FRAME	Part Name : DBPL-24HD-PD-01	
Invoice No :	Date : 08-11-2023	Lot Size:	Sample Size:

SL. #	PARAMETERS	TOLERANCE	Method of Inspection	OBSERVATION										OBSERVATION AT CUSTOME
				1	2	3	4	5	6	7	8	9	10	
1	609	±0.8	VC	609.1	609.1	609.2	609.1	609.1	609.1	609.1	609.1	609.1	609.1	
2	399	±0.5	VC	399.1	399.1	399.16	399.1	399.1	399.1	399.1	399.1	399.1	399.1	
3	44.5	±0.3	VC	44.56	44.56	44.54	44.56	44.56	44.56	44.56	44.56	44.56	44.56	
4	**310**	±0.5	VC	310	310	310.08	310	310	310.05	310	310	310.1	310	
5	8.25	±0.2	VC	8.3	8.3	8.35	8.3	8.3	8.3	8.3	8.3	8.3	8.3	
6	592.5	±0.8	VC	592.5	592.5	592.4	592.5	592.5	592.5	592.5	592.5	592.5	592.5	
7	**101**	±0.3	VC	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9	100.9	
8	**21**	±0.2	VC	20.96	20.96	20.94	20.96	20.96	20.96	20.96	20.96	20.96	20.96	
9	**27**	±0.2	VC	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01	27.01	
10	**7**	±0.2	VC	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96	6.96	
11	328	±0.5	VC	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1	328.1	
12	12	±0.2	VC	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1	12.1	
13	4.2	±0.1	VC	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25	4.25	
14	DIA 10	±0.2	VC	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95	9.95	
15	6.5	±0.2	VC	6.35	6.35	6.4	6.35	6.34	6.35	6.4	6.35	6.35	6.35	
16	375.6	±0.5	VC	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7	375.7	
17	11.7	±0.2	VC	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75	11.75	
18	57.7	±0.3	VC	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72	57.72	
19	160	±0.5	VC	160.05	160.05	160.05	160.05	160.05	160.05	160.05	160.05	160.1	160.05	
20	12.5	±0.2	VC	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45	12.45	
21	M3 HELICOIL TAP			OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	

INSPECTED BY: Sign. / Dt.	**Verified at Customer** Sign. / Dt.	**If RW/SG Job Order No:**		**Acceptance Status**	
For previous lot Rejection / RT/Segregation & Field failure parameters check double the Sampling Quantity.	**Sampling Plan**		**Lot Size**	**0 - 50**	**51 - 100**	**101 - 500**	**> 2000**
	Sample size	**Appearance/Dimensional**		3	5	10	40
		Performance		1	1	1	3