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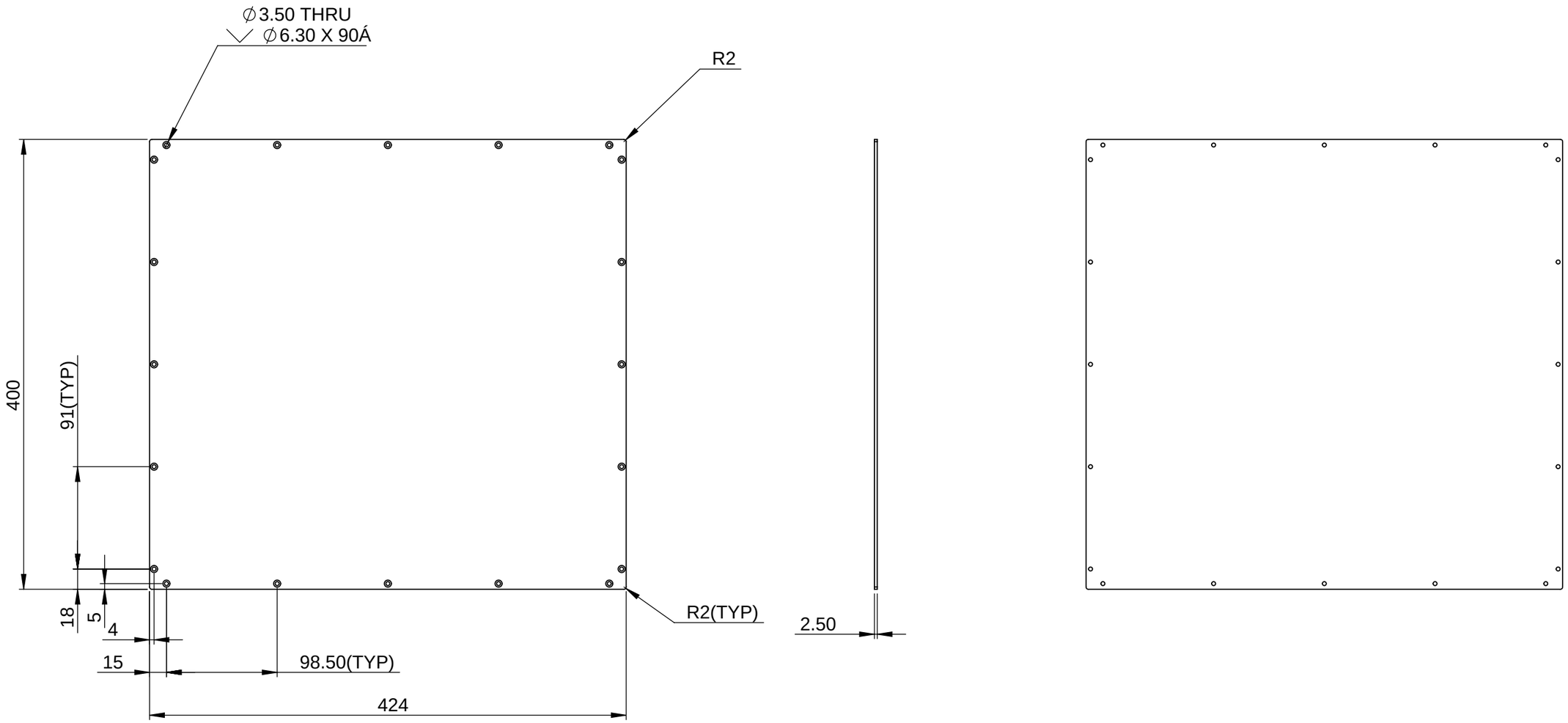

ENGINEERING CHANGE NOTE		
DATE	REV NO	ECN NO.

FINISH :

	NAME	SIGN	DATE
DRAWN	MANI		
CHECKED	BHIMS		
APPROVED	PRB		

TOLERANCE
IS: 2102-1993
GRADE MEDIUM

Permissible deviation for basic size range(mm)	
over 400-1000	±0.8
over 120-400	±0.5
over 30-120	±0.3
over 6-30	±0.2
over 3-6	±0.1
0.5-3	±0.1

PROJECT : DBPL-CPCI-ALC-21-00

CUSTOMER : ASL, HYD

TITLE :
TOP PLATE FOR ASL CPCI

MATERIAL :
AL ALLOY 5052 H32

PROJECTION OF FIRST ANGLE

COMPT Wt :
SCALE : 1:4
QTY : 01
REL. DATE : 29/09/2021

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

REV NO: 00

datasol
Inspiration, Innovation & Incubation

DATASOL (B) PVT LTD
BENGALURU

DRAWING NO :
DBPL-ACPCI-PD-08

SHEET SIZE : A3

SHEET NO : 1 OF 2

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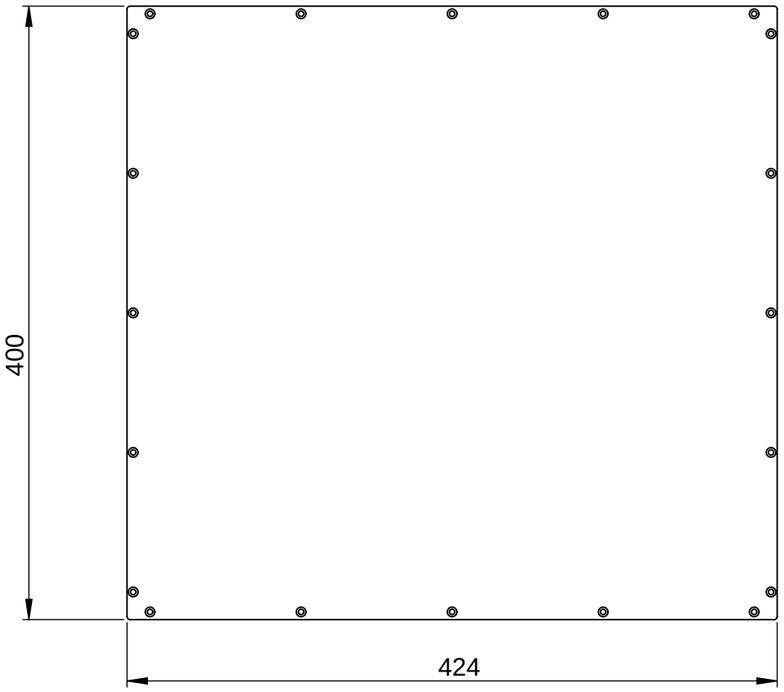

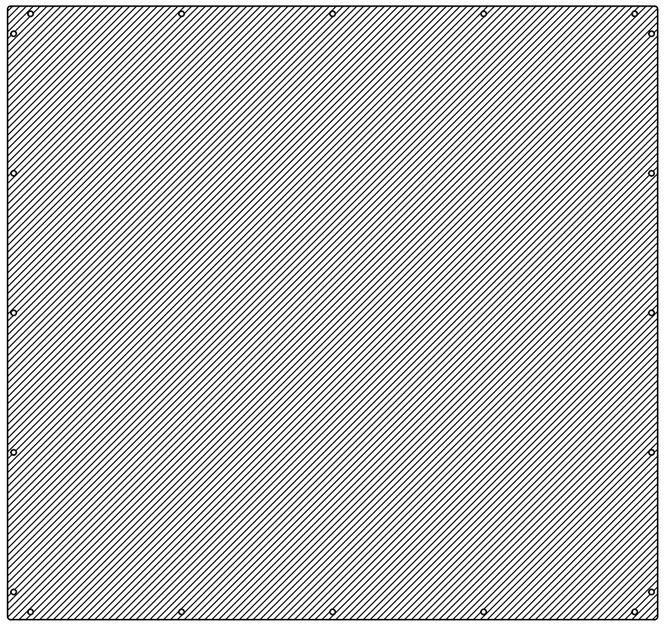

NOTE:
1) ALL THE SURFACES OF THE PARTS ARE SUBJECTED TO ALCHROME TREATMENT AS PER MIL-C-5541F
2)PAINT THE UNMASKED SURFACES WITH SIEMENS GREY
3) ALL HOLES TO BE MASKED BEFORE PAINTING

ENGINEERING CHANGE NOTE		
DATE	REV NO	ECN NO.

FINISH :

	NAME	SIGN	DATE
DRAWN	MANI		
CHECKED	BHIMS		
APPROVED	PRB		

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PROJECT : DBPL-CPCI-ALC-21-00

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DATASOL (B) PVT LTD
BENGALURU

DRAWING NO :
DBPL-ACPCI-PD-08

SHEET SIZE : A3

SHEET NO : 2 OF 2