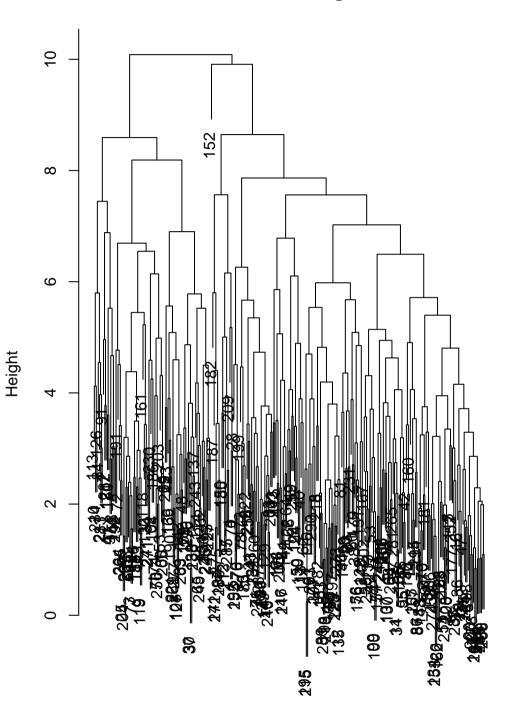
Cluster Dendrogram



dist(scaled) hclust (*, "complete")