



FEEDS AND SPEEDS:
 * 3/4" 4FL END MILL:
 1750 RPM
 30 IPM
 25% STEPOVER
 .20" DOC
 * 6.2mm DRILL:
 6000 RPM

STOCK:
 1-1/2" Aluminum Rod

General Notes:
 1. Unless otherwise specified, dimensions are in millimeters.
 2. Intended only for 1-1/8" steerers.