



STOCK:
MILD STEEL

FEEDS AND SPEEDS:
 Ø3.3 DRILL HSS: 2720 RPM
 Ø5.2 DRILL HSS: 1750 RPM
 Ø10 CSK HSS: 135 RPM
 Ø3/4" END MILL 4FL HSS: 660 RPM,
 11 IPM, 3.0 [0.120"] DOC

General Notes:

1. Unless otherwise specified, dimensions are in millimeters.
2. Milling feeds and speeds target motor power delivery of about 0.5hp.