





FEEDS AND SPEEDS:

\* 3/4" 4FL END MILL: 1750 RPM 30 IPM

25% STEPOVER .20" DOC

\* 6.2mm DRILL: 6000 RPM

STOCK: 1-1/2" Aluminum Rod

## General Notes:

- 1. Unless otherwise specified, dimensions are in millimeters.
- 2. Intended only for 1–1/8" steerers.

upcycles

SLITTING FIXTURE JAW FOR LOWER STEM CLAMP - SCALE: 1:1