



#### MILLING:

3/16" CARBIDE = 1750 RPM

3/8" CARBIDE = 1115 RPM

3/4" HSS = 325 RPM

1-1/8" HSS = 210 RPM

3.3mm HSS = 1115 RPM

#### HSS PARTING:

START AT 260 RPM

FINISH AT 370 RPM

#### STOCK:

3/4" ROD 4140 PREHARD

#### NOTES:

1. Unless otherwise specified, dimensions are in millimeters.
2. Designed for 3/16" tool bit.
3. 30mm minimum insertion into collet!