



#### FEEDS AND SPEEDS:

- \* BORE AT 1000-2000 RPM
- \* 6.2mm DRILL:
  - 6000 RPM (i.e. the fastest it will go)
- \* 3/8" 2FL CARBIDE END MILL:
  - 2720 RPM
  - 10 IPM (1.2 seconds per turn of the handwheel)

#### General Notes:

1. Unless otherwise specified, dimensions are in millimeters.
2. Intended only for 1-1/8" steerers.

STOCK:  
1-1/2" Aluminum Rod