规格确认栏

SPECIFICATION FOR APPROVAL

客 户(CUSTOMER):								
品 名(ARTIC	品 名(ARTICLE):							
客户型号(YO	UR MOI	DEL No.)):					
客户料号(YO	UR PAR	T No.):						
博穆型号(OU	JR MOD	EL No.):		XH SEF	RIES			
博穆料号(OU								
客户确认(C)	USTOME	ER APPR	OVED E	BY) :				
	经	理	主 管		经 办			
	签字	日期	签字	日期	签字	日期		
完全确认								
条件确认								

意见与建议 (OPINION AND RECOMMEND):

不予确认





语言 LANGUAGE

中文 CHINESE

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1	. 话	田	茄	囯	SC	OPF

本规格包含 2.5mm 线对板连接器系列

This specification covers the 2.5mm PITCH WIRE TO BOARD CONNECTOR series.

2. 产品名称和型号 PRODUCT NAME AND PART NUMBER

产品名称 Product Name		产品型号 Part Number	包装数量 packaging	
端子 Terminal (AWG #29	2-32)	XH-PT	6K	
胶壳 Housing		XH-Y 1K		
针座组装 Wafer Assembly (R/A)	无铅 LEAD FREE	XH-A/AW/AWD/AWD (K)	1K	
针座包装 Wafer Assembly (R/A)	无铅 LEAD FREE	塑袋包装 (plastic Package)		
针座包装 Wafer Assembly (R/A)	无铅 LEAD FREE	塑袋包装 (plastic Pckage)		

参照图片 Refer to the drawing

3. 等级和适用电线 RATINGS AND APPLICABLE WIRES

- 7	, 守玖和起用记录 INT INCO NEW MITELONDEL WINES								
	项目		标	淮					
	Item		Star	ndard					
	最大额定电 Rated Voltage(MAX.)	250V							
	最大额定电流和适用电线	AWG. #22	3A	⊄1.0mm MAX.Insulation O.D					
	Rated Current (MAX.) and Applicable wires	AWG. #32	3 A						
	环境温度范围 Ambient Temperature Range	-25°C∼+85°C*1							

	REV.	В														
	SHEET	1-9														
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*1	.包括端子温度的	上升

Including terminal temperature rise.

-		标题 TITLE: 2.5 间距线对板连接器产品规格书				
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4. 性能

PERFORMANCE

4-1 . 电性能

ELECTRICAL PERFORMANCE

	项目 Item	测试条件 Test condition	规格要求 Requirement
	接触电阻	插配阴阳连接器后,用小功率电路进行测试。最大电	最大值 20 毫欧
	Contact	压 20mV, 电流 30mA Mate connectors, measure by	20 milliohm MAX.
4-1-1	Resistance	dry circuit,20mV MAX., 30mA.	
		(JIS C5402 5.4)	
	绝缘电阻	(插配阴阳连接器后,)在相邻端子或地线和端子之间	最小值 100 兆欧姆
	Insulation	用 500V 的小功率电路进行测试 (JIS C5402	100 Megohm MIN.
4-1-2	Resistance	5.2/MIL-STD-202 测试法 302)Apply 500V DC	
4-1-2		between adjacent terminals or terminal and ground	
		.(JIS C54025.2/MIL-STD-202 Method 302)	
		U 4000X 보다카니셔백 → 푸네셔션 함께 → 사기박선 웹사	ᅮᅩᅏᄺᄀᄱᅋᇛᄷ
	耐压强度/绝缘强	用 1000V 电压在相邻端子或地线和端子之间进行测试	无击穿和飞弧现象
	度 Dielectric	1 分钟 Apply 1000V AC(rms) between adjacent terminals	No Breakdown
4-1-3		or terminal and ground for 1 minute. (JIS C5402 5.1/MIL-STD-202 Method 301)	
	Strength	` '	
		(JIS C5402 5.1/MIL-STD-202 测试法 301)	
	压线部位接触电	20mV MAX., 30mA. 用适合的电线将端子压线,然后	最大值 5 毫欧
	阻 Contact	用小功率电路进行电阻测试。最大电压 20mV, 电流	5 milliohm MAX.
	Resistance	30mA Crimp the applicable wire to the terminal, and	
4-1-4	on Crimped	measure contact resistance by dry circuit,	
	Portion		

只根据 PC 修订		标题 TITLE:					
REVISE	C ON PC ONLY	」2.5间距线对板连接器	2.5 间距线对板连接器产品规格书				
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4-2 . 机械性能 MECHANICAL PERFORMANCE

	项目 Item	测试条件 Test condition	规格要求 Requirement
	插入力和拔出力	以每分钟 25+3mm 的速度拔出,插入连接器	7 参考第七段
	Insertion and	Insert and withdraw connectors at the	Refer to paragraph
4-2-1	Withdrawal	speed rate of 25+ 3mm/minute.	
	Force		
	压线强度	固定压好线的端子,以每分钟 25+3mm 的速度沿	
	Crimping	着轴线拔出线	AWG. #22 9.8 N 1.0kgf MIN.
4-2-2	Strength	Fix the crimped terminal, apply axial pull	
4-2-2		out force on the wire at the speed rate of	
		25+ 3mm/minute.	AWG. #32 4.9 N 0.5kgf MIN.
	端子插入力	将已经压好线对端子插入胶壳	
	Terminal	Insert the crimped terminal into the housing	
4-2-3	Insertion		4.9 N 0.5kgf MAX.
	Force		S
	端子和胶壳的固	以每分钟 25+3mm 的速度,沿着轴线将装在胶壳	
	定力 Terminal/	里的端子拔出 Apply axial pull out force to the	
4-2-4	Housing	terminal	4.9 N 0.5kgf MIN.
	Retention	assembled in the housing at the speed	
	Force	rate of 25 +3mm/minute.	
	针对固定力		
	Pin	以每分钟 25+3mm 的速度,沿着轴线将针拔出	
	Retention	Apply axial push force at the speed rate of	
4-2-5	Force	25+ 3mm/minute.	4.9 N 0.5kgf MIN.

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4-2 . 机械性能 MECHANICAL PERFORMANCE

项目 Item		测试条件 Test condition	规格要求 Requirement		
4-3-1	机 械 寿 命 Repeated Insertion/ Withdrawal	以每分钟插拔 10 次的速度插拔 30 次。 When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute.	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.	
4-3-2	温度上升 Temperature Rise	通以最大额定电流 (UL 498) Carrying rated current load. (UL 498)	温度上升 Temperature Rise	最大 30 摄氏度 30 MAX.	
		Amplitude 振幅 1.5mm P-P SWEEP TIME: 扫描时间: 10-55-10 Hz in 1	外观 Appearance	无 损 伤 No Damage	
4-3-3	振动 Vibration	minute 每分钟 10-55-10 赫兹 Duration: 持续时	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.	
		间: 2 hours in each x.y.z. axes X.Y.Z 三轴各 2 小 时 (MIL-STD-202 Method 201) (MIL-STD-202 测试法 201)	中断 Discontinuity	最大 1 微秒 1.0 microsecond MAX.	
		490m/s2 {50G}, 3 strokes in each X.Y.Z.	外观 Appearance	无 损 伤 No Damage	
4-3-4	耐冲击性	axes. (JIS C60068-2-27/MIL-STD-202 Method 213)	接触电阻 Contact Resistance	最大40毫欧 40 milliohm MAX.	
4-3-4	Shock	490m/s2 {50G}, X.Y.Z 轴各 3 击 (JIS C60068-2-27/MIL-STD-202 测试法 213)	中断 Discontinuity	最大 1 微秒 1.0 microsecond MAX.	
425	耐热性 Heat Resistance	85 2 96 hours (JIS C60068-2-2/MIL-STD-202 Method 108)在 83 到 87 摄氏度的环境中放置(JIS	外观 Appearance	无 损 伤 No Damage	
4-3-5		C60068-2-2/MIL-STD-202 测试法 108)	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.	

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	项目 Item	测试条件 Test condition	规格要求 Red	quirement
	耐寒性	在零下 37 到零下 43 摄氏度的环境下放置 96	外观 Appearance	无损伤 No Damage
4-3-6	Cold Resistance	水时(JIS C60068-2-1) 接触电阻 Contact Resistance		最大 40 毫欧 40 milliohm MAX.
			外观 Appearance	无损伤 No Damage
4-3-7	耐湿性	温度 58-62 摄氏度 Temperature 58-62 相对湿度 90-95% Relative Humidity 90-95% 持续时间: 96 小时 Duration 96 hours	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.
4-3-7	Humidity (JIS 103)(103)	103)(JIS C60068-2-3/MIL-STD-202 测试法 103)		满足 4-1-3 Must meet 4-1-3
			绝缘电阻 Insulation Resistance	最小 10 兆欧姆 10MegohmMIN.
	温度循环	5 cycles of: a) – 55 30minute	外观 Appearance	无损伤 No Damage
4-3-8	Temperature Cycling	b) +105 30minute (JIS C0025) a)在零下 55 摄氏度放置 30 分钟 b) 在岭上 105 摄氏度放置 30 分钟,5 个这样的循 环(JIS C0025)	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.
4-3-9	盐雾	48 4 hours exposure to a salt spray from the 5 1% solution at 35 2 . (JIS C5028/MIL-STD-202 Method 101) 在	外观 Appearance	无损伤 No Damage
4-3-9	Salt Spray	33-35 摄氏度的环境中,采用浓度为 4-6%的氯化钠溶液,连续雾化 44-52 小时,然后再水中洗净,在室内干燥	接触电阻 Contact Resistance	最大 40 毫欧 40 milliohm MAX.

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3 gas evaporating from 28% Ammonia Contact solution. Resistance milliohm MAX. 95%浸泡的地方	4-3-10	亚硫酸气体 SO2 Gas	在 38-42 摄氏度的温度下在 45-5ppm 亚硫酸气体中放置 24 小时 24 hours expose to 50 5ppm . SO2 gas at 40 2 .	外观 Appearance 接触电阻 Contact Resistance	无损伤 No Damage 最大 40 毫欧 40 milliohm MAX.
#接时间: 2-3 秒,焊接温度 242-248 摄氏度,从端子顶到接头顶 0.5mm Soldering Time 2 3 sec. Solder Temperature 245 3 0.5mm from terminal tip and fitting nail tip. ##接时间: 2-3 秒,焊接温度 242-248 摄氏度,从端子顶到接头顶 0.5mm Soldering Time 2 3 sec. Solder Wetting wetting area must show no voids, pin holes 本本の表別では、一般では、一般では、一般では、一般では、一般では、、、、、、、、、、、、、	4-3-11	氨气 NH3 Gas	暴露 40 分钟 40 minutes exposure to NH 3 gas evaporating from 28% Ammonia	接触电阻 Contact	No Damage 最大 40 毫欧 40
When reflowing Repeat paragraph 6. 耐焊热性 Resistance To Solder- Ing Heat Soldering iron method 焊铁方法 Soldering time: 3 1 sec. 焊接时间: 2-4 秒 Solder temperature 370 400 焊接温度 370-400 摄氏度 0.5mm from terminal tip and fitting nail tip	4-3-12		度,从端子顶到接头顶 0.5mm Soldering Time 2 3 sec. Solder Temperature 245 3	Solder	95 of immersed area must show no voids, pin
	4-3-13	Resistance To Solder-	When reflowing Repeat paragraph 6. Soldering iron method 焊铁方法 Soldering time: 3 1 sec. 焊接时间: 2-4 秒 Solder temperature 370 400 焊接温度 370-400 摄氏度 0.5mm from terminal tip and fitting nail tip	无损伤 No Damage	

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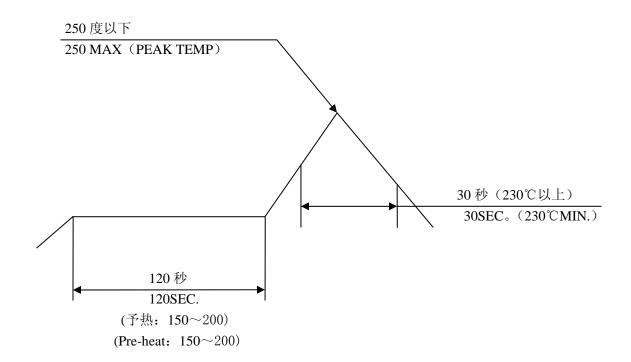
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Standard

- 5. 产品形状,尺寸和材料 PRODUCT SHAPE, DIMENSIONS AND MATERIALS 参考图纸 Refer to the drawing
- 6. 红外线回流(软熔)条件 INFRARED REFLOW CONDITION



注 明:请先根据你自己的设备检查一下软熔焊剂条件,因为该条件是随着焊接设备,P.C.板等的不同而不同的。

NOTE: Please check the reflow soldering condition by your own devices beforehand. Because the condition changes by the soldering devices, P.C.Boards, and so on.

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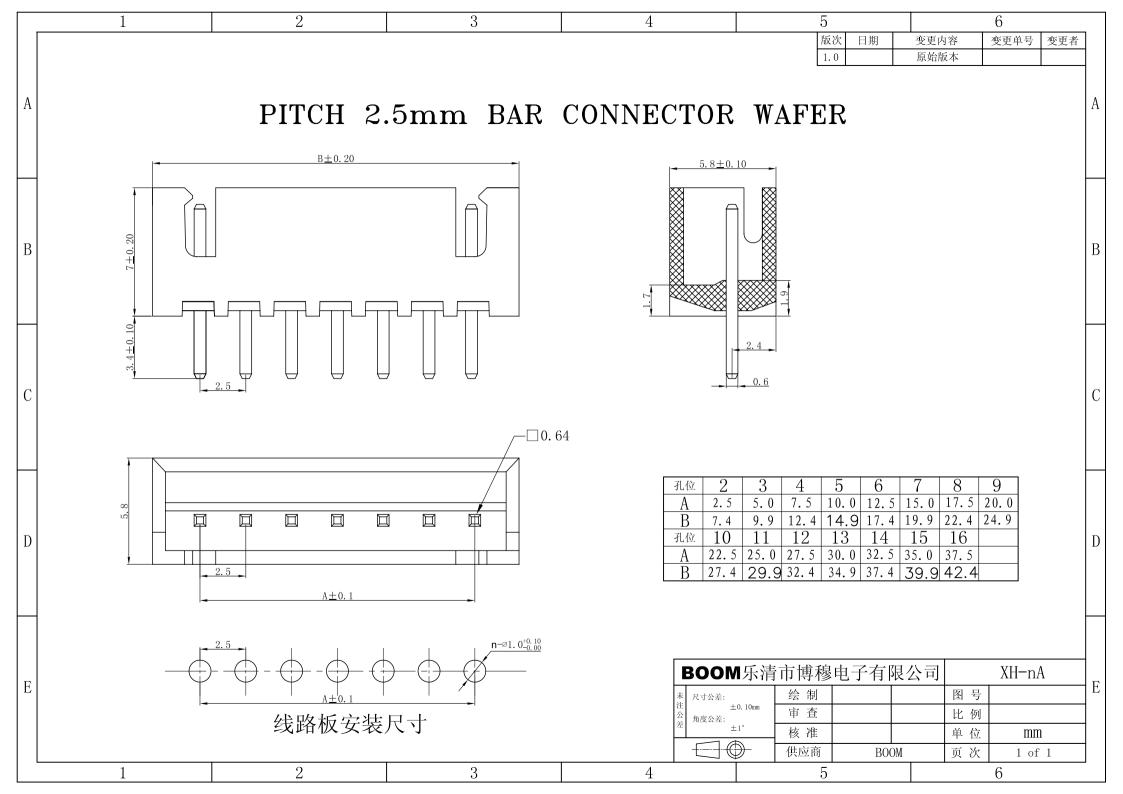
7. 插入/拔出力 INSERTION / WITHDRAWAL FORCE

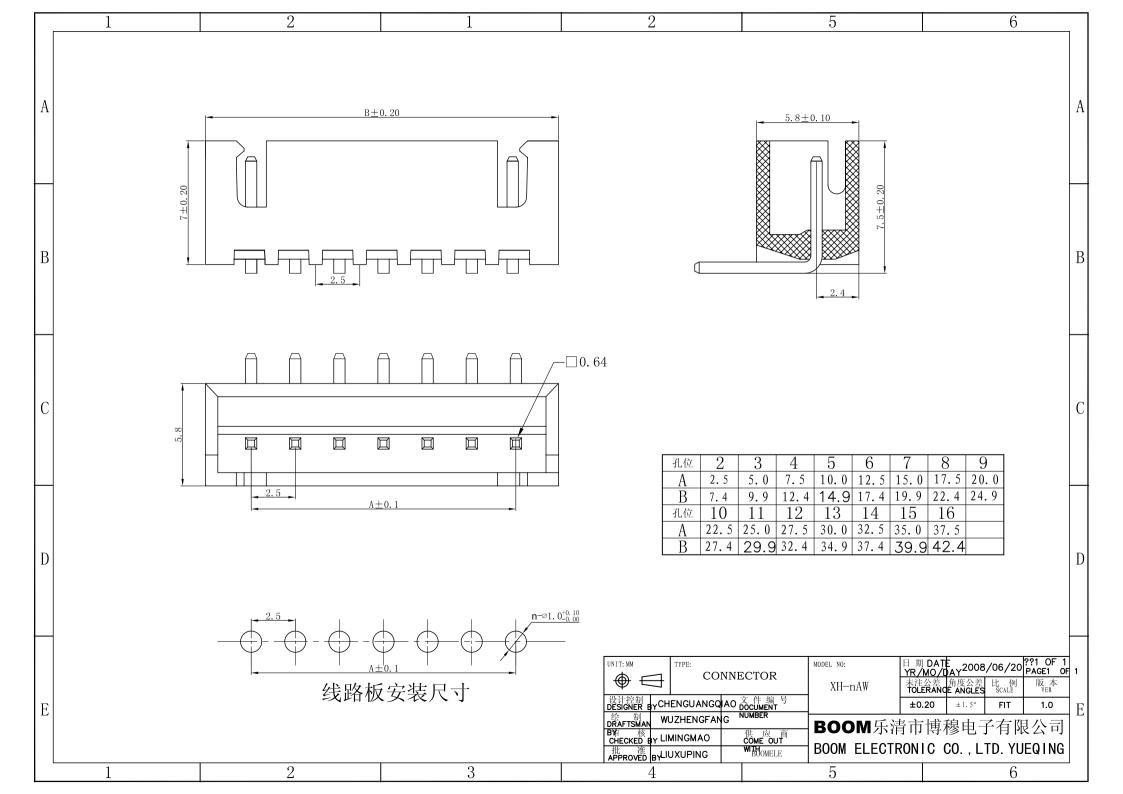
单位(N) Unit(N)		单孔 monotrematous					
		试样一	试样二	试样三	试样四	试样五	
胶壳与 针座	插入力 Insertion force	1 8.7N	2 8.75N	3 8.74N	4 8.7N	5 8.7 N	
housing and wafer	拔 出 力 Withdrawal force	1 7.5N	2 7.4N	3 7.5N	4 7.6N	5 7.7 N	
胶壳与 端子	插入力 Insertion force	1 5N	2 5.5N	3 6N	4 7.5N	5 7.0N	
housing and terminal	拔 出 力 Withdrawal force	1 12.5N	2 12.4N	3 12.7N	4 11.9N	5 11.9N	

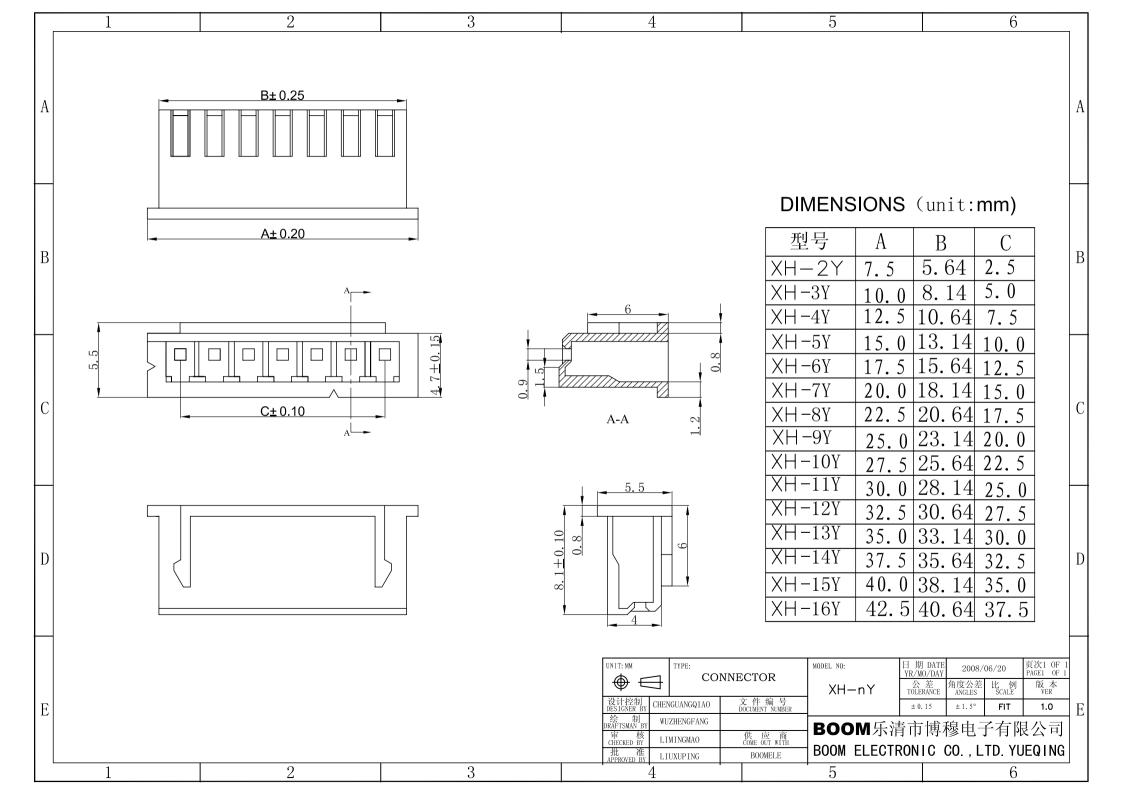
注明:胶壳与针座 (housing and wafer)

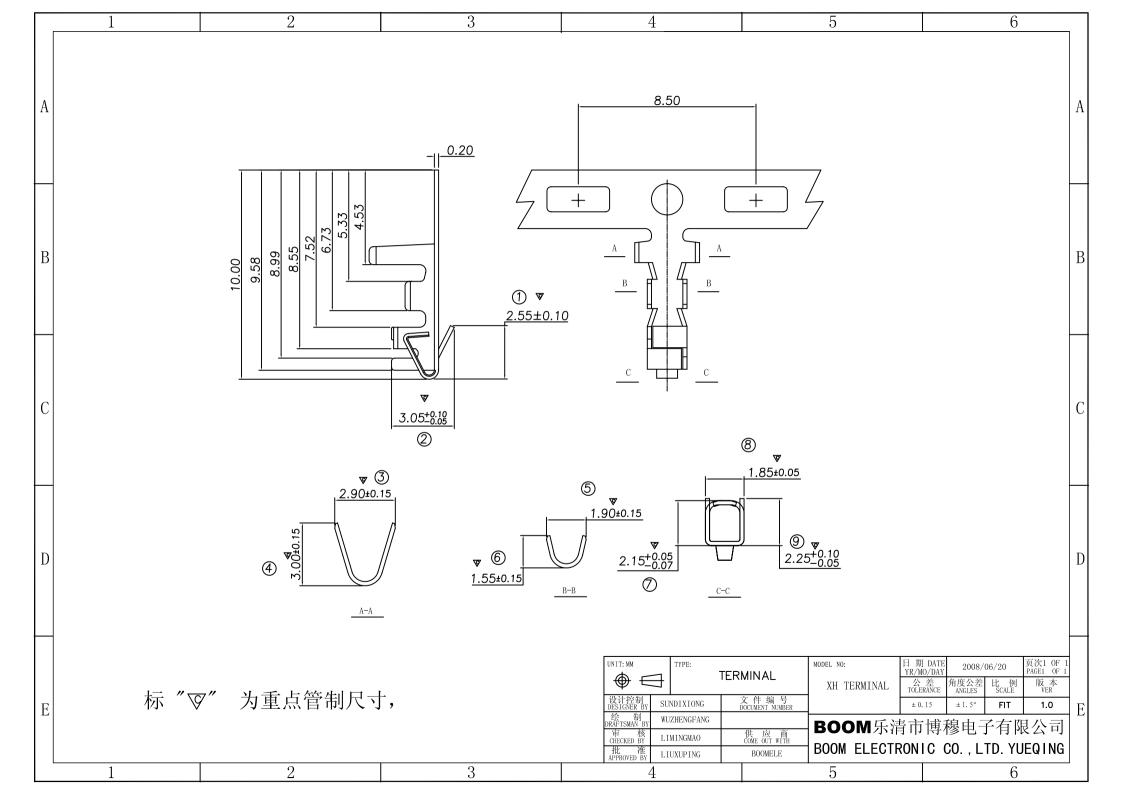
插入力与拔出力为压线后端子与胶壳、针座相配套组装后测试所得的值

只根!	居PC 修订	标题 TITLE:		
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Date: 21 Mar 2008

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BOOM ELECTRONIC CO., LTD YUE QING ZHEJIANG NO.187 LIMINGXI ROAD, WEST INDUSTRY ZONE, HONGQIAO TOWN, YUE QING, ZHEJIANG CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : CONNECTOR

SGS Job No.

10899628 - SZ

SGS Internal Reference No. :

2.1

Date of Sample Received

17 Mar 2008

Testing Period

17 Mar 2008 - 21 Mar 2008

Test Requested

Selected test(s) as requested by client.

Test Method

Please refer to next page(s).

Test Results

Please refer to next page(s).

Signed for and on behalf of SGS-CSTC Ltd.

Huang Fang, Sunny

Sr. Engineer

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t (86-20) 82155555 f (86-20) 82075125 t (86-20) 82155655 f (96-20) 82075125

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Date: 21 Mar 2008

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Test Results:

ID for specimen 1

: CAN08-009743.001

Description for specimen 1

: Silvery metal

Heavy metal(s)

Test Item(s)	Unit	Test Method (Reference)	Result	MDL
Cadmium (Cd)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Lead (Pb)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	46	2
Mercury (Hg)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Hexavalent Chromium (CrVI) by	•	IEC 62321/2nd CDV (111/95/CDV), UV-Vis	Negative	\Diamond
boiling water extraction				

Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit
- 4. ♦ = Spot-Test:

Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;

(The tested sample should be further verified by boiling-water-extraction method if the spot test result is negative or cannot be confirmed.)

Boiling-water-extraction:

Negative = Absence of CrVI coating

Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² sample surface area.

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Notes | Part | Spanish | Part | Granut ou Excrete & Rethology Development Device Gueraphic, China 510663 | 1 (85-20) 62155555 | f (86-20) 82075125 中國·广州·经济技术开发区科学域科殊路198号 邮编:510683 1(86-26)62(55555 f(86-20)62075125

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ID for specimen 2 Description for specimen 2 No. CANEC0800974302

Date: 21 Mar 2008

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: CAN08-009743.002

: White plastic

Heavy metal(s)

Test Item(s)	Unit	Test Method (Reference)	Result	MDL
Cadmium (Cd)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Lead (Pb)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Mercury (Hg)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Hexavalent Chromium (CrVI) by	mg/kg	IEC 62321/2nd CDV (111/95/CDV), UV-Vis	N.D.	2
alkaline extraction				

Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit

Flame retardant

Contract Con				
Test Item(s)	Unit	Test Method (Reference)	Result	MDL
Sum of PBBs	mg/kg	-	N.D.	() -
Monobromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Dibromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Tribromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Tetrabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Pentabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Hexabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Heptabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Octabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Nonabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Decabromobiphenyl	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Sum of PBDEs	mg/kg	•	N.D.	-
Monobromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Dibromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Tribromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Tetrabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Pentabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Hexabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Heptabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Octabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Nonabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5
Decabromodiphenyl ether	mg/kg	IEC 62321/2nd CDV (111/95/CDV), GC-MS	N.D.	5

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Date: 21 Mar 2008

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Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit
- 4. "-" = Not regulated

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Date: 21 Mar 2008

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Sample photo:





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Date: 21 Mar 2008

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BOOM ELECTRONIC CO., LTD YUE QING ZHEJIANG NO.187 LIMINGXI ROAD, WEST INDUSTRY ZONE, HONGQIAO TOWN, YUE QING, ZHEJIANG CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as: **TERMINAL**

SGS Job No.

10899628 - SZ

SGS Internal Reference No. :

2.2

Date of Sample Received

17 Mar 2008

Testing Period

17 Mar 2008 - 20 Mar 2008

Test Requested

Selected test(s) as requested by client.

Test Method

Please refer to next page(s).

Test Results

Please refer to next page(s).

Signed for and on behalf of SGS-CSTC Ltd.

Huang Fang, Sunny

Sr. Engineer

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Test Results:

ID for specimen 1

: CAN08-009743.003

Description for specimen 1

: Silvery metal

Heavy metal(s)

Test Item(s)	Unit	Test Method (Reference)	Result	MDL
Cadmium (Cd)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Lead (Pb)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	38	2
Mercury (Hg)	mg/kg	IEC 62321/2nd CDV (111/95/CDV), ICP-OES	N.D.	2
Hexavalent Chromium (CrVI) by boiling water extraction	1	IEC 62321/2nd CDV (111/95/CDV), UV-Vis	Negative	\Diamond

Note:

- 1. mg/kg = ppm
- 2. N.D. = Not Detected (< MDL)
- 3. MDL = Method Detection Limit
- 4. ♦ = Spot-Test:

Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;

(The tested sample should be further verified by boiling-water-extraction method if the spot test result is negative or cannot be confirmed.)

Boiling-water-extraction:

Negative = Absence of CrVI coating

Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm² sample surface area.

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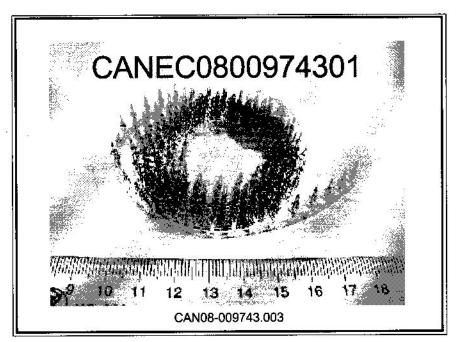
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Sample photo:



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