

ISS	ITEM	QTY	NOTES	DRAWING	NUMBER	REV	DESCRIPTION	CUST	DOC	Customer: PATL5-1 - PATHEON INC.	Unscrambler Specs for Job#	j50351
	1									Machine Location: MISSISSUAGA ONT CANADA	Line#	N/A
3	2	1		D68776000	PRO		PDF-CDF FRAME ASSEMBLY		P		Customer PO#	4500061310
	3											
1	4	1		D690730	MBONA	B	PDF HEAD ASSEMBLY		Y	Machine construction methods: STANDARD MECHS & ELECS	Change Parts Construction: STANDARD	
	5									Operating Environment: STD PHARM		
	6											
	7									Unscrambler Model	PDF	
	8									Matl ST ST'L	Fin GRAINED	
	9									Rotation:	L to R	
	10									Orientation System:	N/A	
	11									Support:	LEGS&CASTERS	
	12									Spare Parts Kit:	YES	
1	13	1		D661111000000A			GATE SENSOR ASSEMBLY		Y	Low Air Press Detect:	YES	
	14									Scaled Adjustments:	YES	
	15									Position Stop:	NO	
	16											
	17											
	18											
	19											
1	20	1		D63066000	PCA	A	SIDE BELT ASSEMBLY		Y			
1	21	1		C51428000000A		D	ADJUSTABLE OUTER RAIL ASSY					
1	22	1		D69134S00000K		A	PDF UNWIND ASSY		Y			
	23											
	24									Pre-Orienter Type:	N/A	
	25									Pre-Orienter Rotatio:	N/A	
	26									Sorter Discs:	N/A	
	27									Height:	N/A	
	28									Drive Size:	N/A	
	29									Top Cover:	N/A	
	30									Air Jets:	N/A	
	31											
	32									Electrical nema rating: OMEGA STD		
	33									supply volts: 208		
	34									phase: 3		
	35									hz: 60		
	36									operator interface: OIT-COLOR		
1	37	1		D66173S000NK0			PDF REJECT ASSEMBLY		Y	location side: STANDARD		
2	38	REF		D701430000000			PDF WIRING SCHEMATIC		Y			
2	39	1		D701620000000			PDF WIRING DIAGRAM		Y			
1	40	1		264366			36 X 36 X 12 ELECTRICAL BOX					
	41									Electrical Disconnect: STANDARD		
	42	1		C608210000NK0			CONVEYOR BACKLOG SENSOR ASSY		Y	Control MFG: AB COMPACTLOGIX		
1	43	1		C4169000020A0		A	TELEMEC BEACON INDICATOR ASSY		Y	Recipe Selection: YES		
2	44	1		D65990S03ES0			REMOTE OIT ASSEMBLY		Y	Signal Column: YES		
3	45	REF		C686260000000			PDF PNEUMATIC SCHEMATIC		Y			
3	46	1		D67548020000		A	PDF PNEUMATIC DIAGRAM		Y			
	47											
	48											
5	49	REF		D704830000000			PDF MACHINE LAYOUT		Y			
1	50	REF		J50351-LIST			SPARE PARTS LIST		Y			
	51											
	52											
4	53	1		B68217003000			DESICCANT FUNNEL ASSEMBLY		P			
3	54	1		C702330000000			INTERNAL DESICCANT GUIDE ASSY		P			
	55											
	56											
	57											
	58											
	59									REMARKS:		
	60									1) UL LISTED ELECTRICAL PANEL		
	61											
	62											
	63											
	64											
1	65	1		C560960000000			ROUND BOTTLE QUICK CHANGE RAIL					
	66											
	67											
	68											
	69											
1	70	1		B675490000QN0			QD PRESSURE SENSOR ASSY		Y			
1	71	1		B410460000QD0		B	QD LOW FLOW ASSEMBLY		Y			
1	72	1		D629990000000		A	PDF UNWIND AIR DRYER ASSEMBLY		Y			
	73											
	74											
5	75	1		D704820000000			HUMIDITY & DEW PT SENSOR ASSY		Y			
	76											
	77											
	78											
1	79	1		J50351PURELP			OUTPLANT UL PANEL WIRING LABOR					