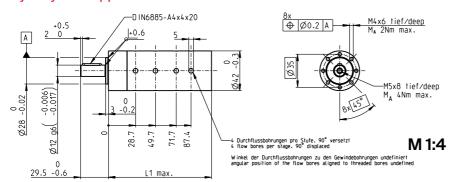
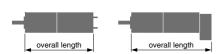
# Planetary Gearhead GP 42 HD Ø42 mm, 10.0-50.0 Nm

## Heavy Duty - for application in oil



Technical Data				
Planetary Gearhead			straigh	nt teeth
Output shaft			stainles	s steel
Bearing at output			ball b	pearing
Radial play, 12 mm from	n flange		max. 0.	05 mm
Axial play			max. (	0.2 mm
Max. axial load (dynam	ic)			250 N
Max. force for press fits	S			450 N
Direction of rotation, dr	rive to o	utput		=
Max. continuous input	speed		< 800	00 rpm
Recommended tempe	rature ra	ange	-55+	-200°C
Extended range as o	ption		-55⊦	-260°C
Number of stages		1	2 3	3 4
Max. radial load, 12 mm	1			
from flange	250 N	480 N	720 N	720 N

	Stock program		Part Numbers						
=	Standard program	'	Part Numbers						
	Special program (on request)	_	454742	454744	454745	476936	454280	476945	476949
Gea	arhead Data (provisional)		10 11 12	10 11 11	10 11 10	1, 0000	10 1200	11 00 10	
1	Reduction		3.5:1	12:1	43:1	81:1	150:1	285:1	441:1
2	Absolute reduction		7/2	49/4	343/8	2197/27	2401/16	15379/54	441/1
10	Mass inertia	gcm <sup>2</sup>	17.5	29	35.5	23.9	41.3	33.1	30.6
3	Max. motor shaft diameter	mm	10	10	10	8	10	8	10
	Part Numbers		476927	476928	476933	476937	476942	476946	476950
1	Reduction		4.3:1	15:1	53:1	91:1	186:1	319:1	488:1
2	Absolute reduction		13/3	91/6	637/12	<sup>91</sup> / <sub>1</sub>	4459/24	637/2	4394/9
10	Mass inertia	gcm <sup>2</sup>	11.1	23.3	31.8	25.4	37.6	34.2	26.3
3	Max. motor shaft diameter	mm	8	8	10	8	10	10	8
1	Part Numbers			476929	476934	476938	476943	476947	476951
1	Reduction			19:1	66:1	113:1	230:1	353:1	546:1
2	Absolute reduction			169/9	1183/18	338/3	8281/36	28561/81	546/1
10	Mass inertia	gcm <sup>2</sup>		19.1	28.1	21.2	36.6	28.9	28.1
3	Max. motor shaft diameter	mm		8	8	8	10	8	8
- 1	Part Numbers				454746		476944	476948	476952
1	Reduction				74:1		257:1	394:1	676:1
2	Absolute reduction				147/2		1029/4	1183/3	676/
10	Mass inertia	gcm <sup>2</sup>			28.2		37.6	30.4	23.9
3	Max. motor shaft diameter	mm			10		10	8	8
4	Number of stages		1	2	3	3	4	4	4
5	Max. continuous torque	Nm	10	20	40	40	50	50	50
6	Max. intermittent torque at gear output	Nm	15	30	60	60	75	75	75
15	Max. overload torque <sup>1)</sup>	Nm	20	40	80	80	100	100	100
7	Max. efficiency	%	95	87	78	78	65	65	65
8	Weight	g	430	600	710	710	780	780	780
9	Average backlash no load	•	0.6	0.8	0.8	1.0	1.0	1.0	1.0
11	Gearhead length L1	mm	57.7	79.9	102.2	102.2	116.9	116.9	116.9
13	Max. transmittable power (continuous)	W	2000	880	300	300	62	62	62
	Max. transmittable power (intermittent)	W		1320	450		93	93	93



maxon Modular System										
+ Motor Page + Sensor/Brake Page Overall length [mm] = Motor length + gearhead length + (sensor/brake) + assembly parts										
EC-4pole 32 HD oil, A	253			221.3	243.5	265.8	265.8	280.5	280.5	280.5
EC-4pole 32 HD oil, B	253			201.3	223.5	245.8	245.8	260.5	260.5	260.5

# Application

### General

- extreme temperature applications
- vibration tested according to MIL-STD810F/ Jan2000 Fig. 514.5C-10
- operation in oil and high pressure

Oil & Gas Industry

- oil, gas and geothermal wells

This gearhead has been designed for applications in oil and is only equipped with minimum lubrication. Therefore it is not permitted to use it under normal air conditions.

maxon gear 399 April 2020 edition / subject to change