



Mercedes-Benz

## V213 Hood destructive test report For Glue 170419

北京奔驰

Audit Date: 2017-04-18

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7040821033



Door Destructive glue test result:

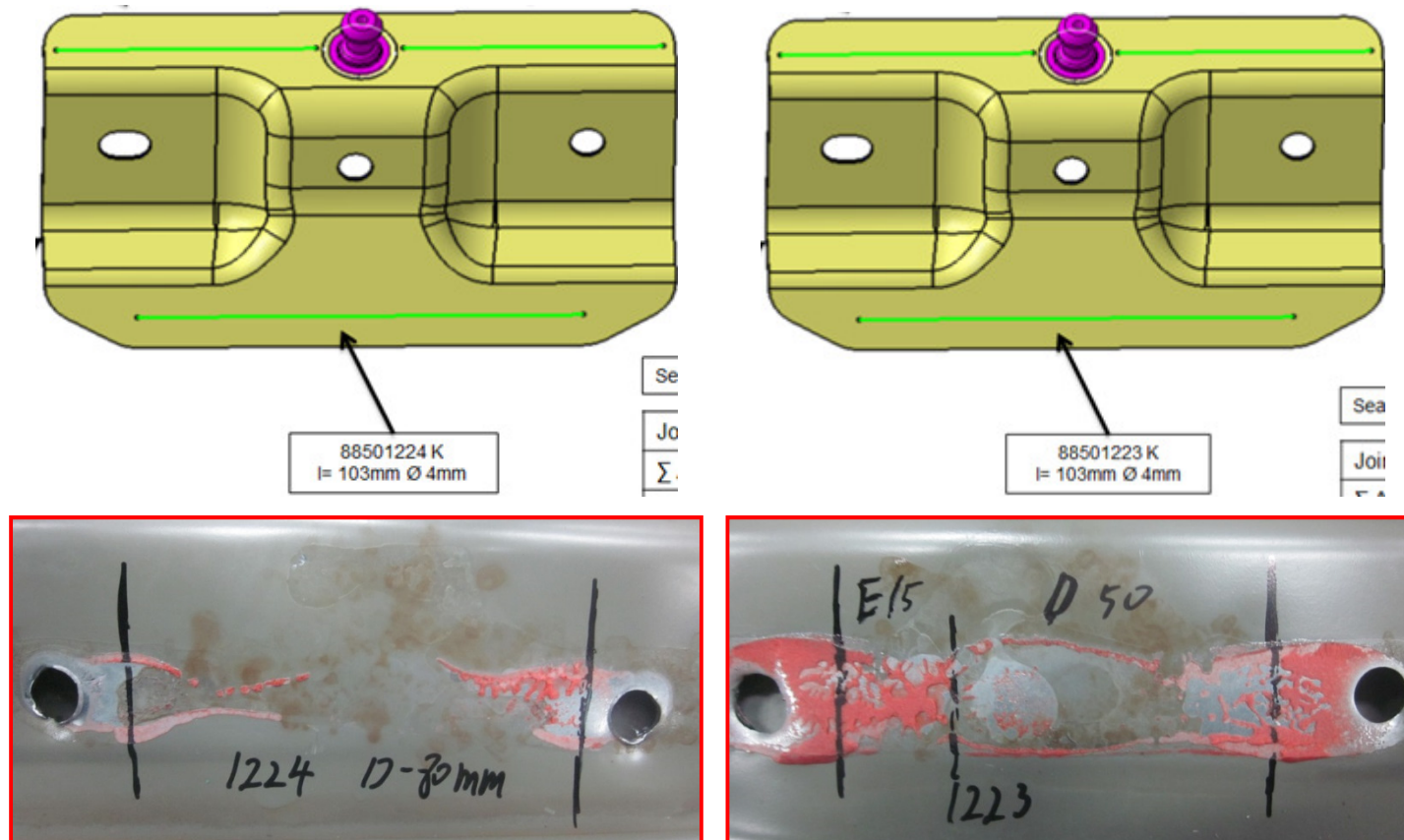
Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
149	146	3	97.9%	



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## V213 Hood destructive test report For Glue 170419

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Glue NO. 88501224 (K) One-sided bond total : **80 mm Prio2.**

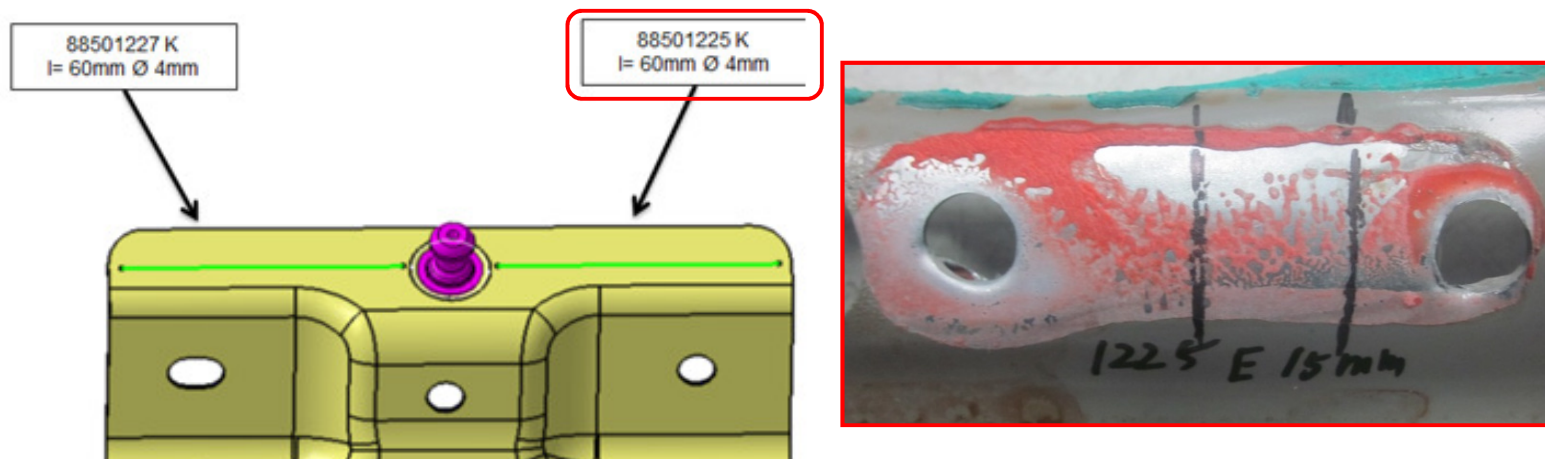
Glue NO. 88501223 (K) One-sided bond & Spring  
back effect total : **65 mm Prio2.**



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## V213 Hood destructive test report For Glue 170419

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Glue NO. 88501225 (K) Spring back effect total : **15 mm. Prio3**



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# V213 Left Front door destructive test report For Glue 170419

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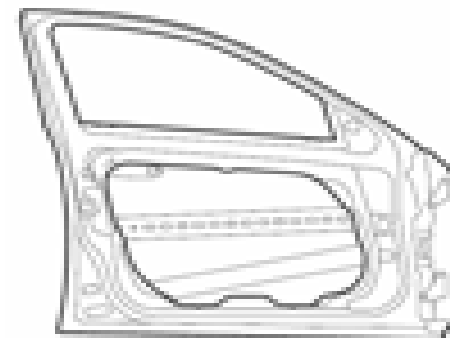
Audit Date: 2017-4-17

Conduct Department: QM/PA

Product Description :V213 SOP - #

Arrival date: 2017-4-11

Product ID:



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
19	19	0	100%	



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## V213 Right Front door destructive test report

北京奔驰

### For Glue 170419

Audit Date: 2017-4-17

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7041013474



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
19	19	0	100%	



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## V213 Left Rear door destructive test report For Glue 170419

北京奔驰

Audit Date: 2017-04-17

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID: 7040902271



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
15	15	0	100%	



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## V213 Right Rear door destructive test report For Glue 170419

北京奔驰

Audit Date: 2017-04-17

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7040903584



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
15	14	1	93.3%	

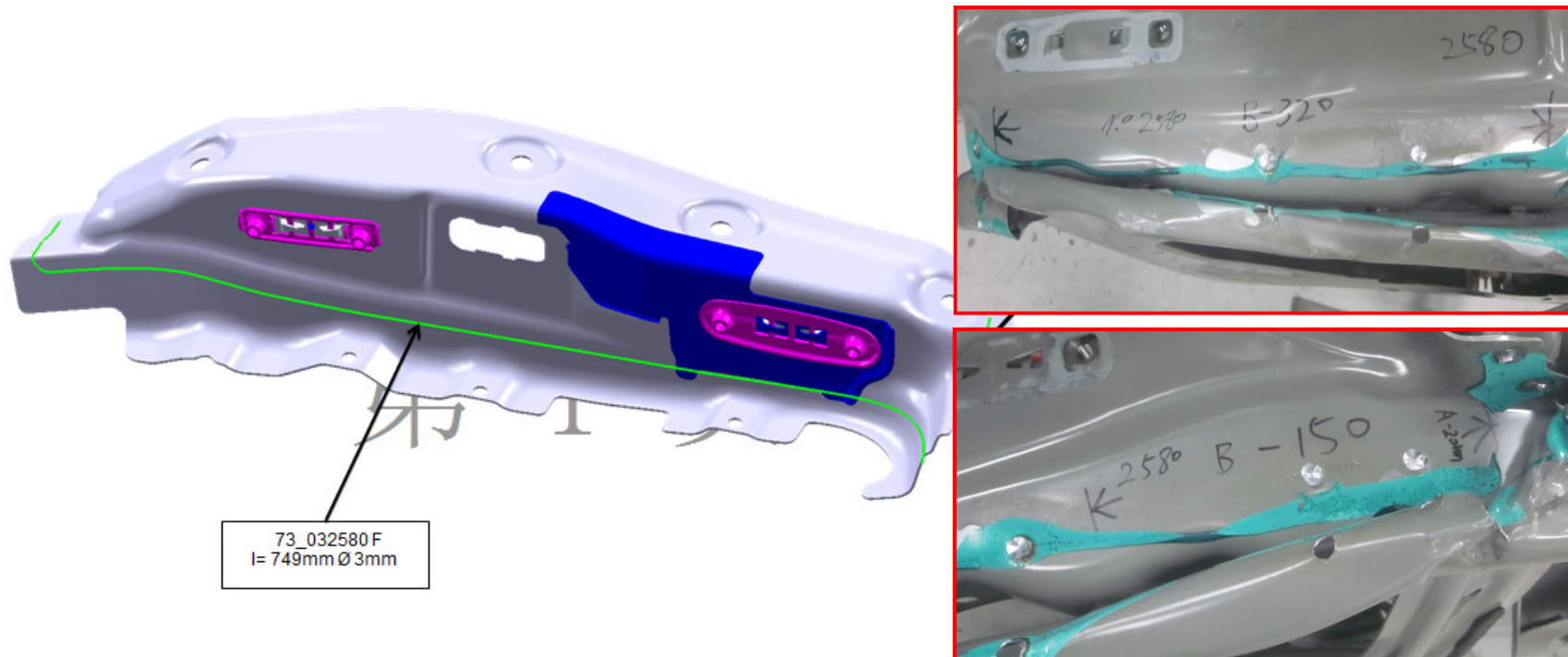




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# V213 Right Rear door destructive test report For Glue 170419

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**Glue No. 73032580 (F) Adhesive bead in  
wrong position total : 490 mm Prio2**





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# V213 Left Fender destructive test report For Glue 170419

北京奔驰

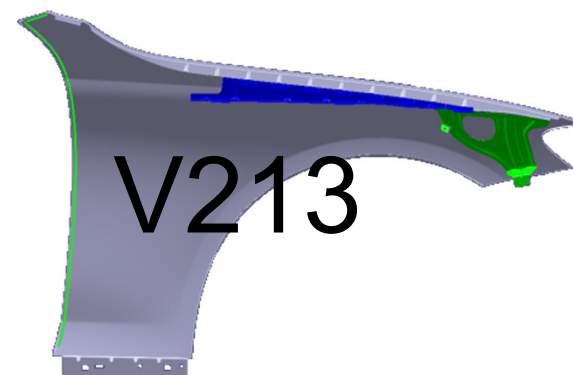
Audit Date: 2017-04-18

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7040823582



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
15	15	0	100%	



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## V213 Right Fender Destructive Test Report for Glue 170419

北京奔驰

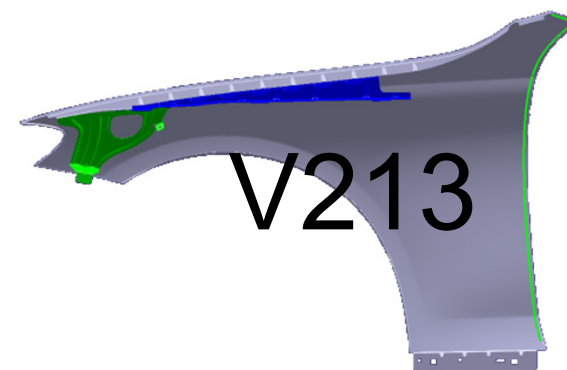
Audit Date: 2017-04-18

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7040909163



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
15	14	1	93.3%	



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## V213 Right Fender Destructive Test Report for Glue 170419

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**Glue NO. 88501546 (U) Gap between the parts  
too big total : 80 mm. Prio2**



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## V213 Trunk Lid destructive test report For Glue 170419

北京奔驰

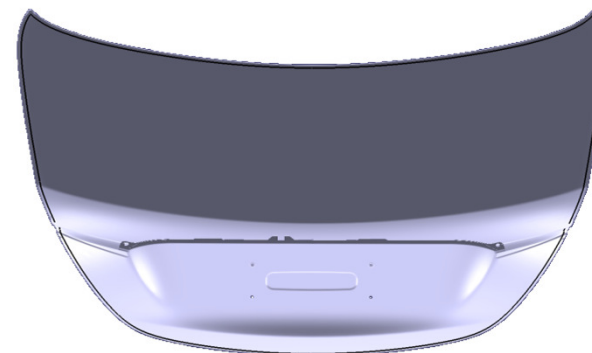
Audit Date: 2017-04-18

Conduct Department: QM/PA

Product Description :V213 SOP - 2#

Arrival date: 2017-4-11

Product ID:7041010231



Door Destructive glue test result:

Total	OK	Prio1/2/3 NOK	Qualification rate	Remarks
27	26	1	96.3%	

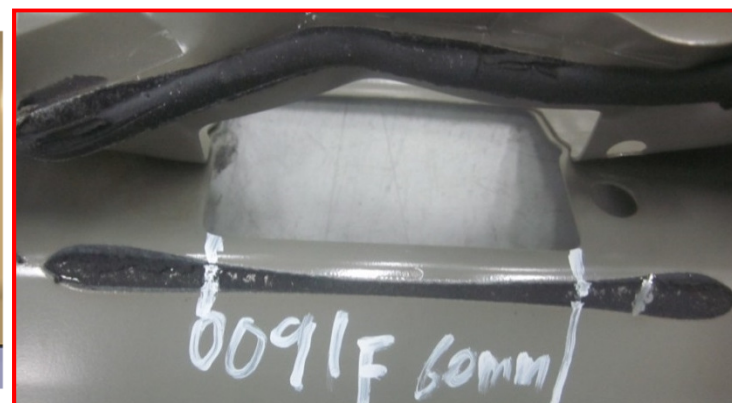
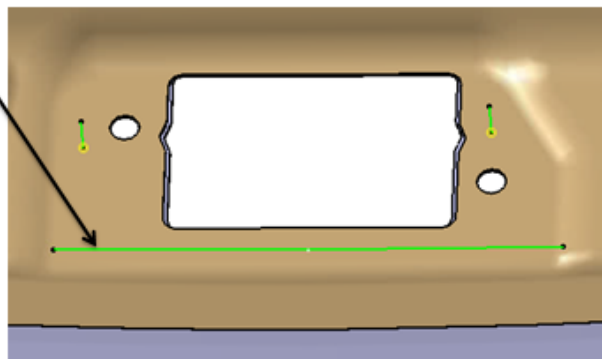


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# V213 Trunk Lid destructive test report For Glue 170419

北京奔驰

75000091 U  
Ø 8 x L 120.0mm EFBOND  
RA820 black



**Glue NO. 75000091 (U) Gap between the parts  
too big total : 60 mm. Prio3**